

4

3

2

1


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	INITIALS
	A	INITIAL COMMIT	7/3/2021	ML

B

B

A

A

		NAME	DATE	Description: -X FRAME
	DRAWN	MARVIN LIN	7/6/2021	
	CHECKED	-	7/6/2021	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. plusX_3UFrame
		REV	SIZE	SCALE: 1:1.5
		A	B	SHEET 1 OF 4

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.01

MATERIAL	6061-T6
FINISH	-
WEIGHT (REF)	
DO NOT SCALE DRAWING	

4

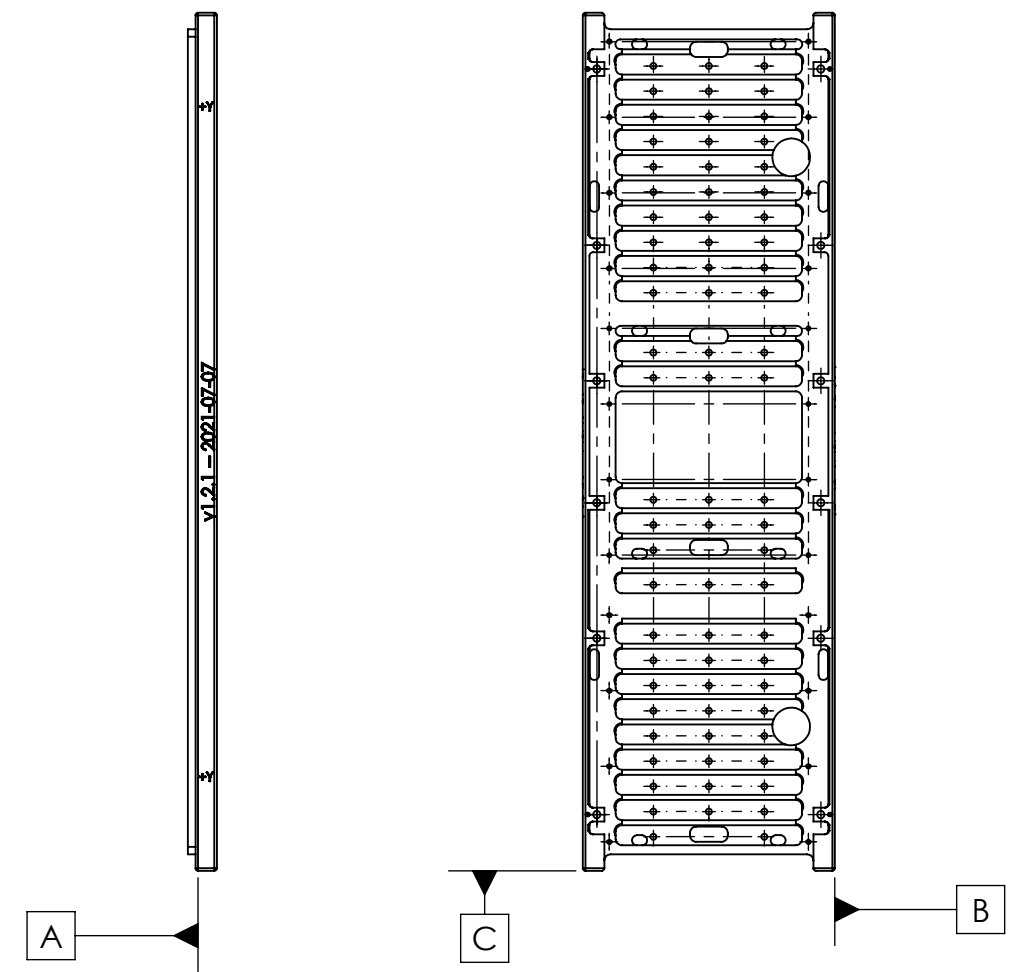
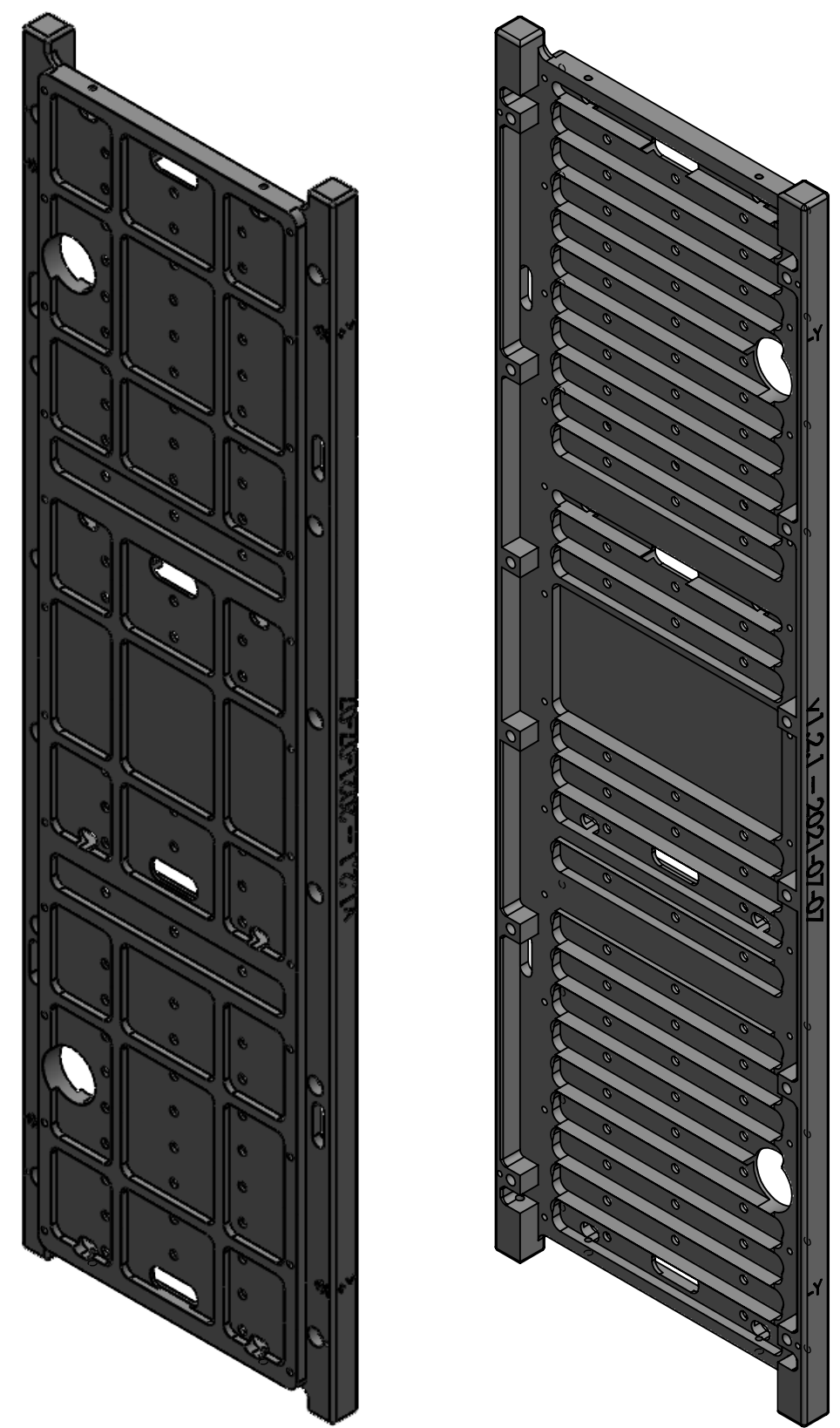
3

2

1

B

A



B

A

- NOTES:
1. REFERENCE 3UFRAME.SLDPRT FOR MODEL BASE DEF
  2. BREAK ALL EDGES
  3. MATERIAL: ALUMINUM 6061-T6
  4. ANODIZATION: TYPE II, BLACK
  5. OVERALL PROFILE TOLERANCE 

	0.2	A	B	C
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 TO A MINIMUM GRID OF 5MM UNLESS OTHERWISE SPECIFIED
  6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM
  7. ENGRAVE ALL TEXT WITH 90 DEG V BIT WITH DEPTH OF 0.2MM BEFORE ANODIZATION

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.01

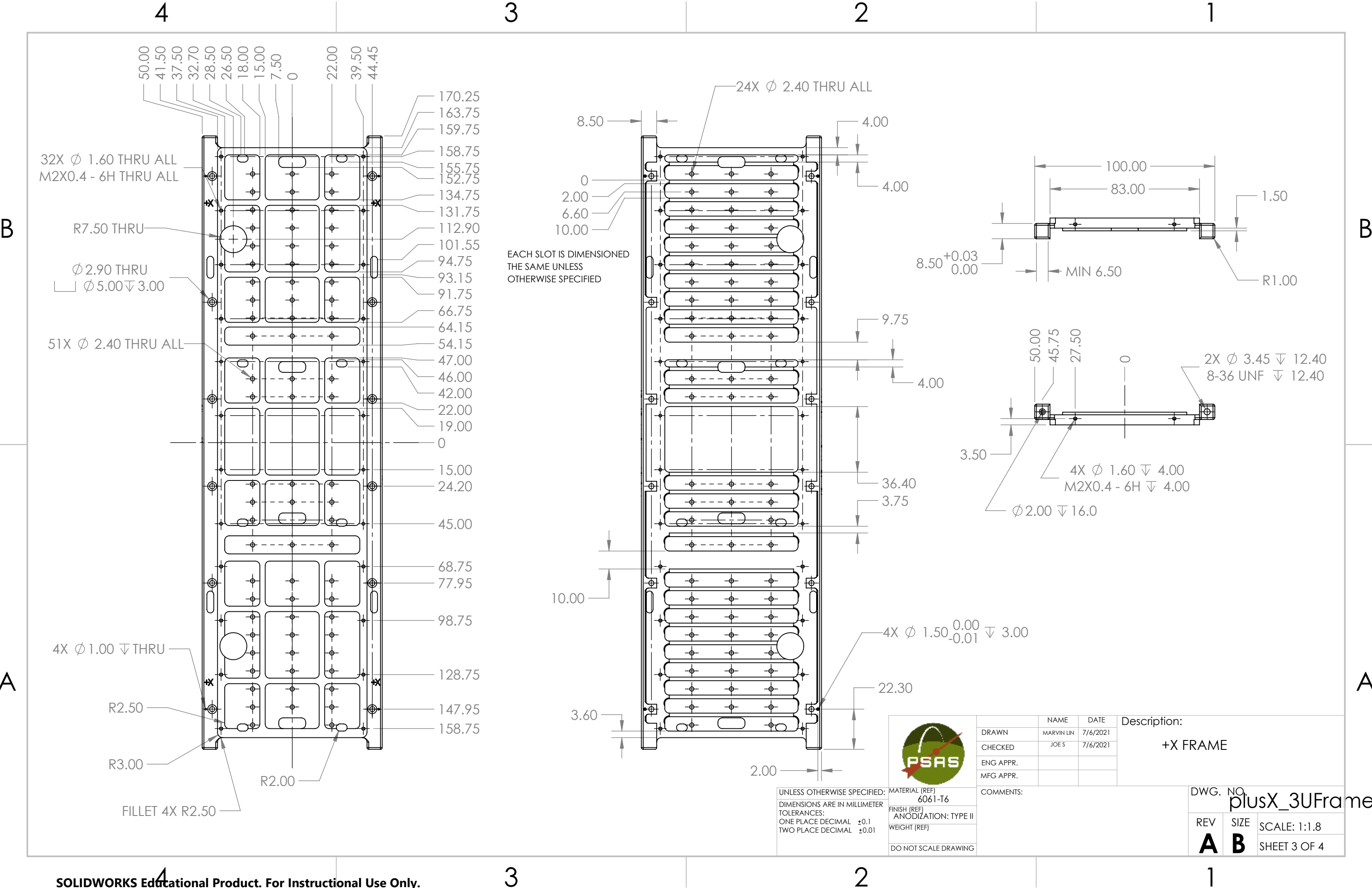
MATERIAL (REF)  
6061-T6


FINISH (REF)  
ANODIZATION: TYPE II

WEIGHT (REF)

DO NOT SCALE DRAWING

	NAME MARVIN LIN	DATE 7/6/2021	Description:  +X FRAME
	CHECKED JOE S	7/6/2021	
	ENG APPR.		
	MFG APPR.		
COMMENTS:			DWG. NO. plusX_3UFrame
REV <b>A</b>	SIZE <b>B</b>	SCALE: 1:1.5 SHEET 2 OF 4	



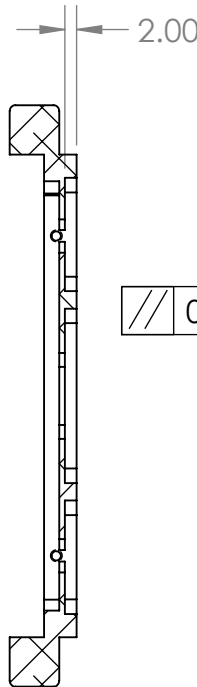
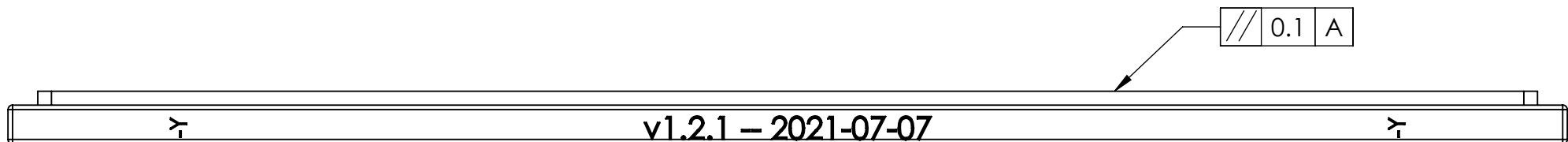
	DRAWN	NAME	DATE	Description: <b>+X FRAME</b>
	CHECKED	MARVIN LIN	7/6/2021	
	ENG APPR.	JOE S	7/6/2021	
	MFG APPR.			
COMMENTS:				DWG. NO. <b>plusX_3UFrame</b>
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL $\pm 0.1$ TWO PLACE DECIMAL $\pm 0.01$		MATERIAL (REF) <b>6061-T6</b>	REV <b>A</b>	
		FINISH (REF) <b>ANODIZATION: TYPE II</b>		
		WEIGHT (REF)		
DO NOT SCALE DRAWING			SIZE <b>B</b>	SCALE: 1:1.8 SHEET 3 OF 4

B

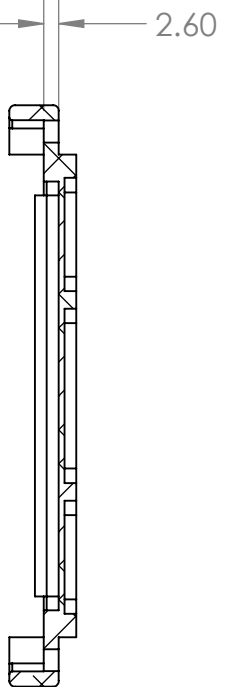
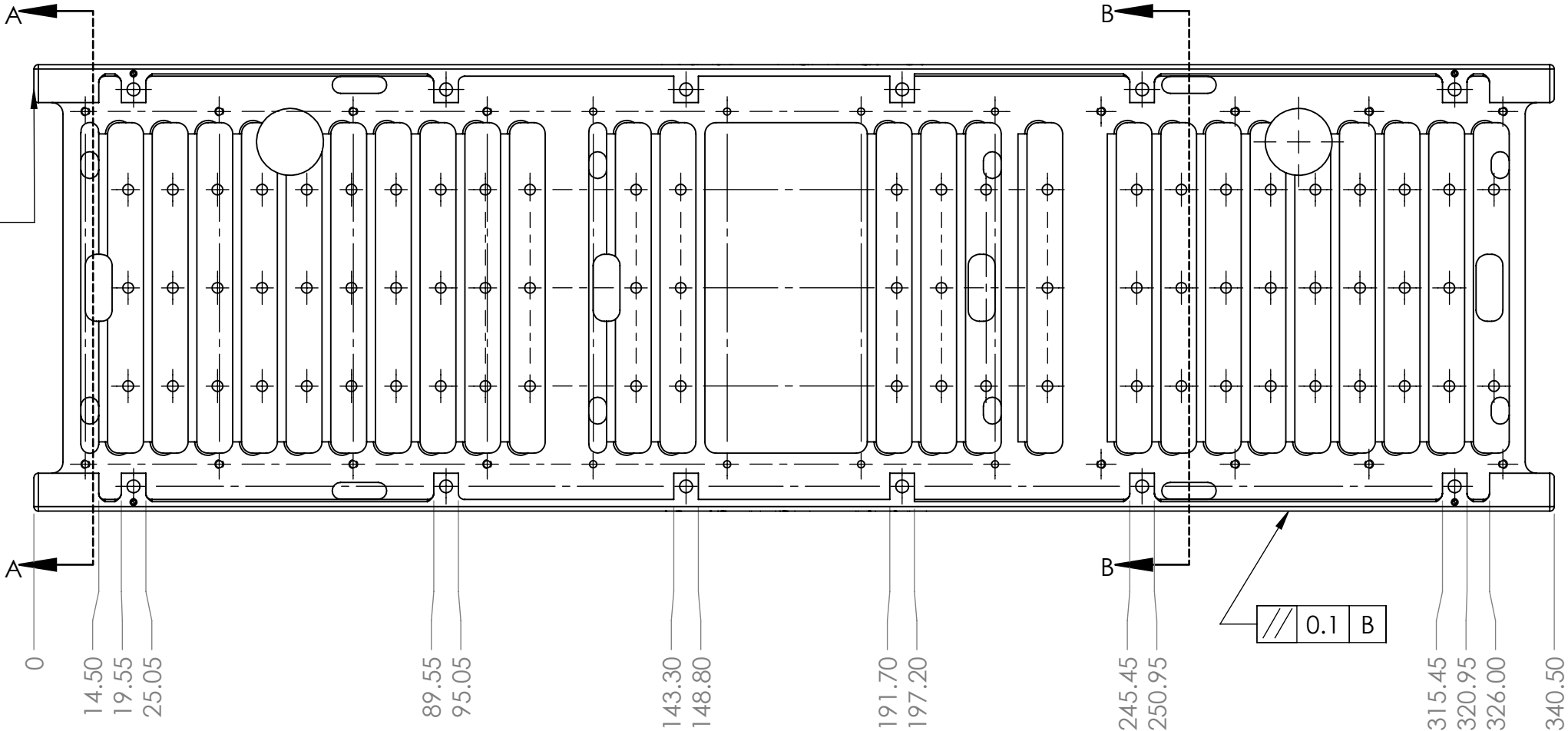
B

A

A




SECTION A-A



SECTION B-B



		NAME	DATE	Description:  +X FRAME		
	DRAWN	MARVIN LIN	7/6/2021			
	CHECKED	JOE S	7/6/2021			
	ENG APPR.					
	MFG APPR.					
MATERIAL (REF) 6061-T6	COMMENTS:			DWG. NO. plusX_3UFra		
FINISH (REF) ANODIZATION: TYPE II						
WEIGHT (REF)						
DO NOT SCALE DRAWING				REV <b>A</b>	SIZE <b>B</b>	SCALE: 1:1.3  SHEET 4 OF 4