

4

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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	7/13/2020	
	B	SHRUNK INTERIOR FILLETS	7/23/2020	

B

B

A

A

		NAME	DATE	Description: -X 1U FRAME		
	DRAWN	EMILIO GIZZI	7/15/2020			
	CHECKED	CATIE SPIVEY	7/18/2020			
	ENG APPR.					
	MFG APPR.					
MATERIAL 6061-T6 (SS)	COMMENTS:			DWG. NO. -X_1UFrame		
FINISH ANODIZATION: TYPE II						
WEIGHT (REF)						
DO NOT SCALE DRAWING						
				REV B	SIZE B	SCALE: 1:1
						SHEET 1 OF 4

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.02

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE II
WEIGHT (REF)

DO NOT SCALE DRAWING

4

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2

1

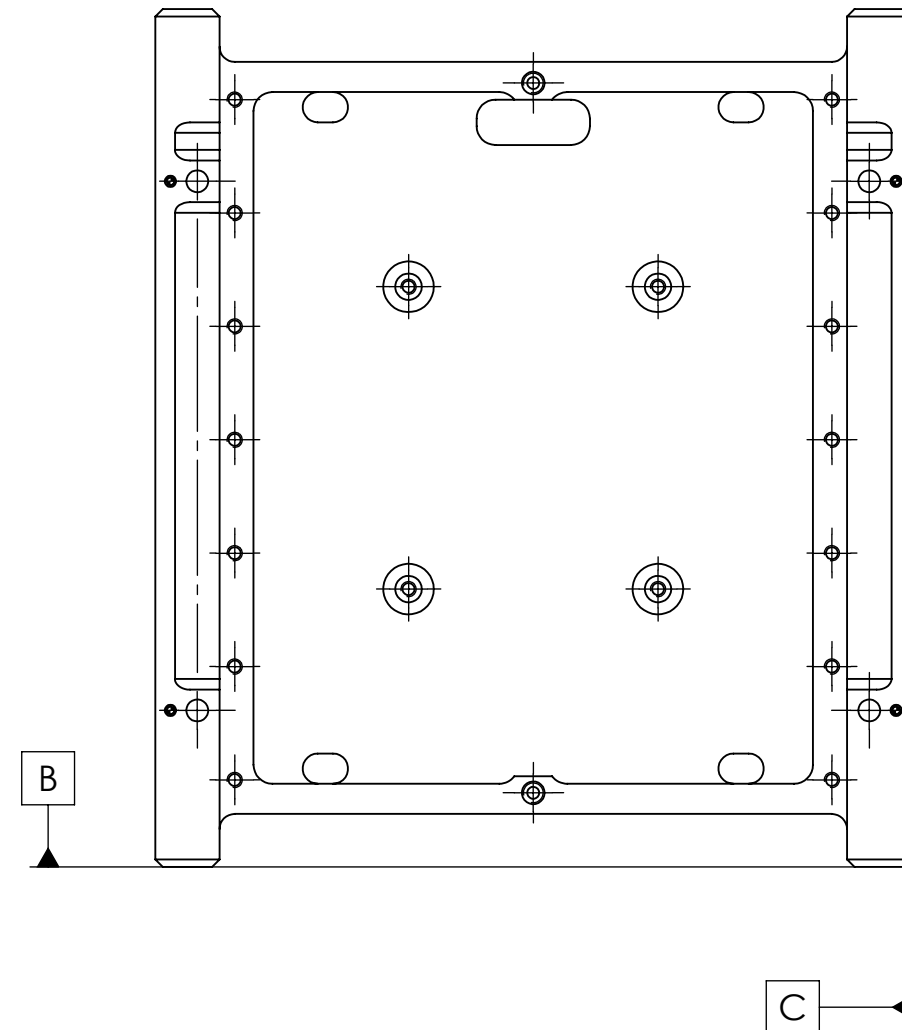
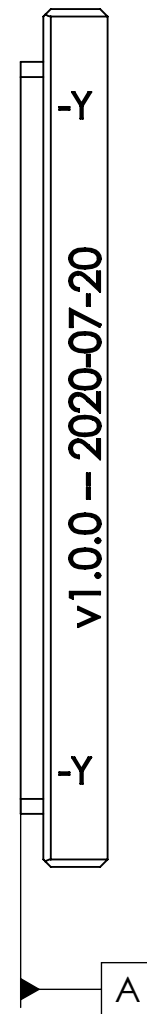
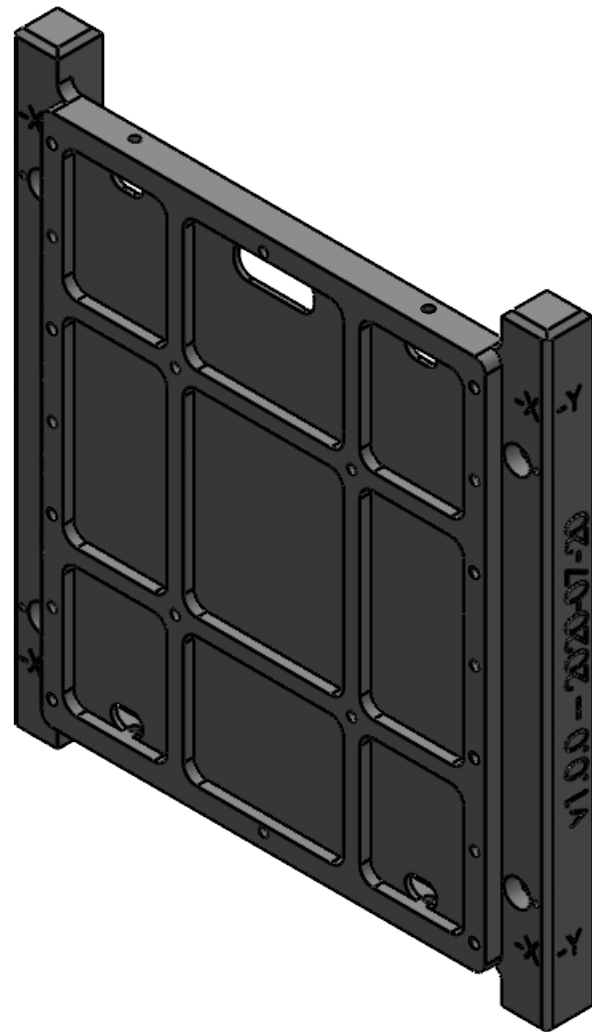
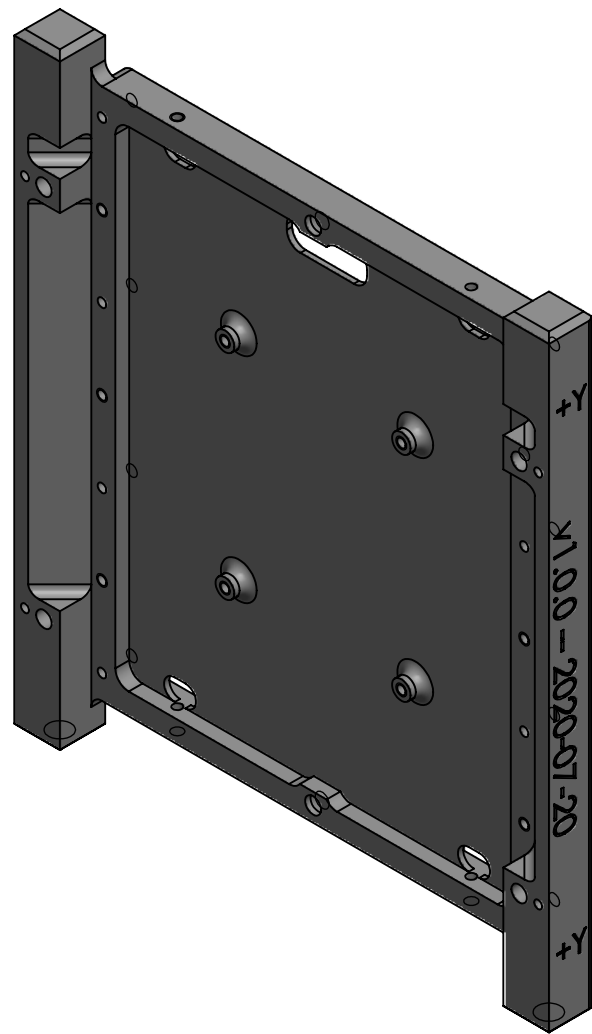
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NOTES:

1. REFERENCE -X_1UFrame.sldprt OR -X_1UFrame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS)
4. ANODIZATION: TYPE II, BLACK.
5. OVERALL PROFILE TOLERANCE $\sqrt{0.2^2 A^2 + 0.2^2 B^2 + 0.2^2 C^2}$ TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

A

A

		NAME	DATE	Description: -X 1U FRAME
	DRAWN	EMILIO GIZZI	7/15/2020	
	CHECKED	CATIE SPIVEY	7/18/2020	
	ENG APPR.			
	MFG APPR.			
MATERIAL 6061-T6 (SS)		COMMENTS:		DWG. NO. -X 1UFrame
FINISH ANODIZATION: TYPE II				
WEIGHT (REF)				
DO NOT SCALE DRAWING				
		REV B	SIZE B	SCALE: 1:1 SHEET 2 OF 4

3

2

1

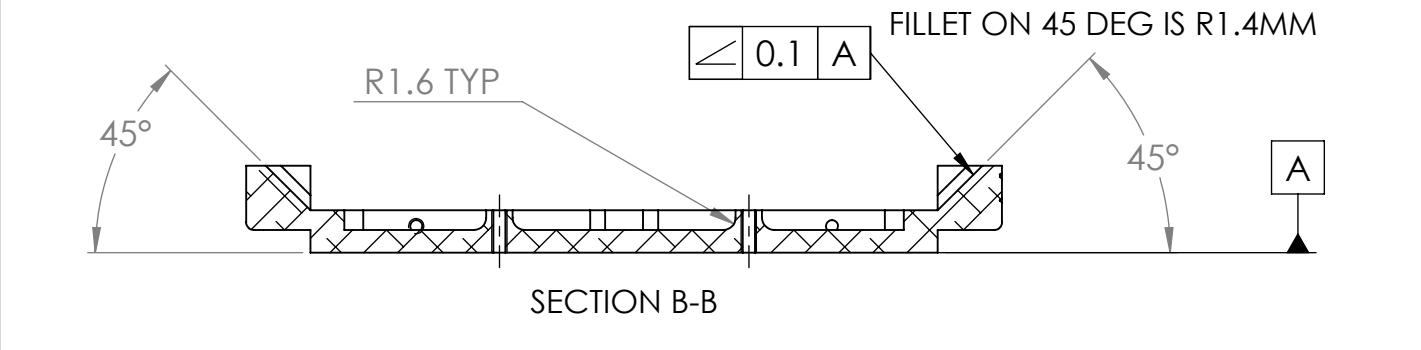
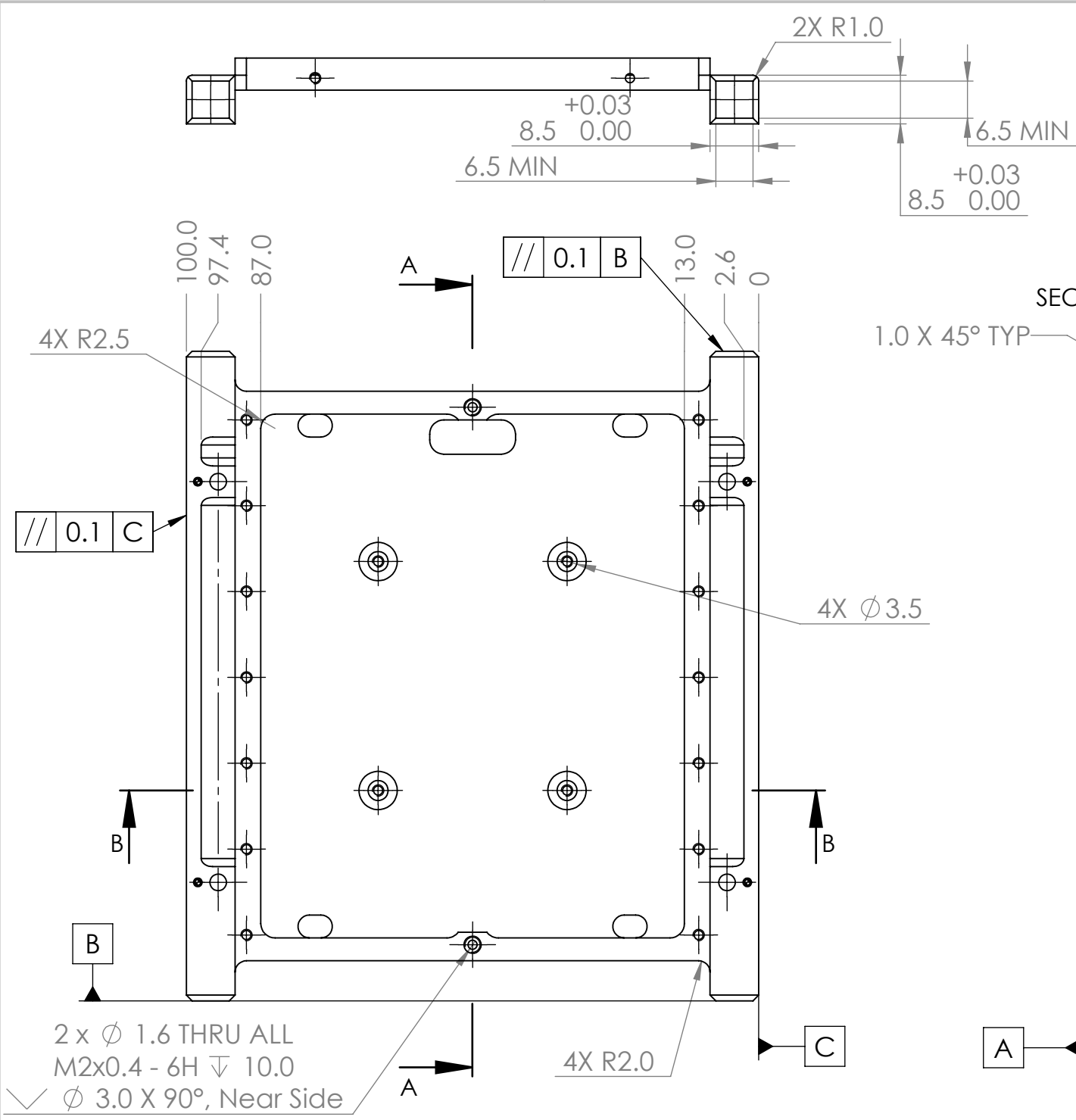
4 3 2 1

B

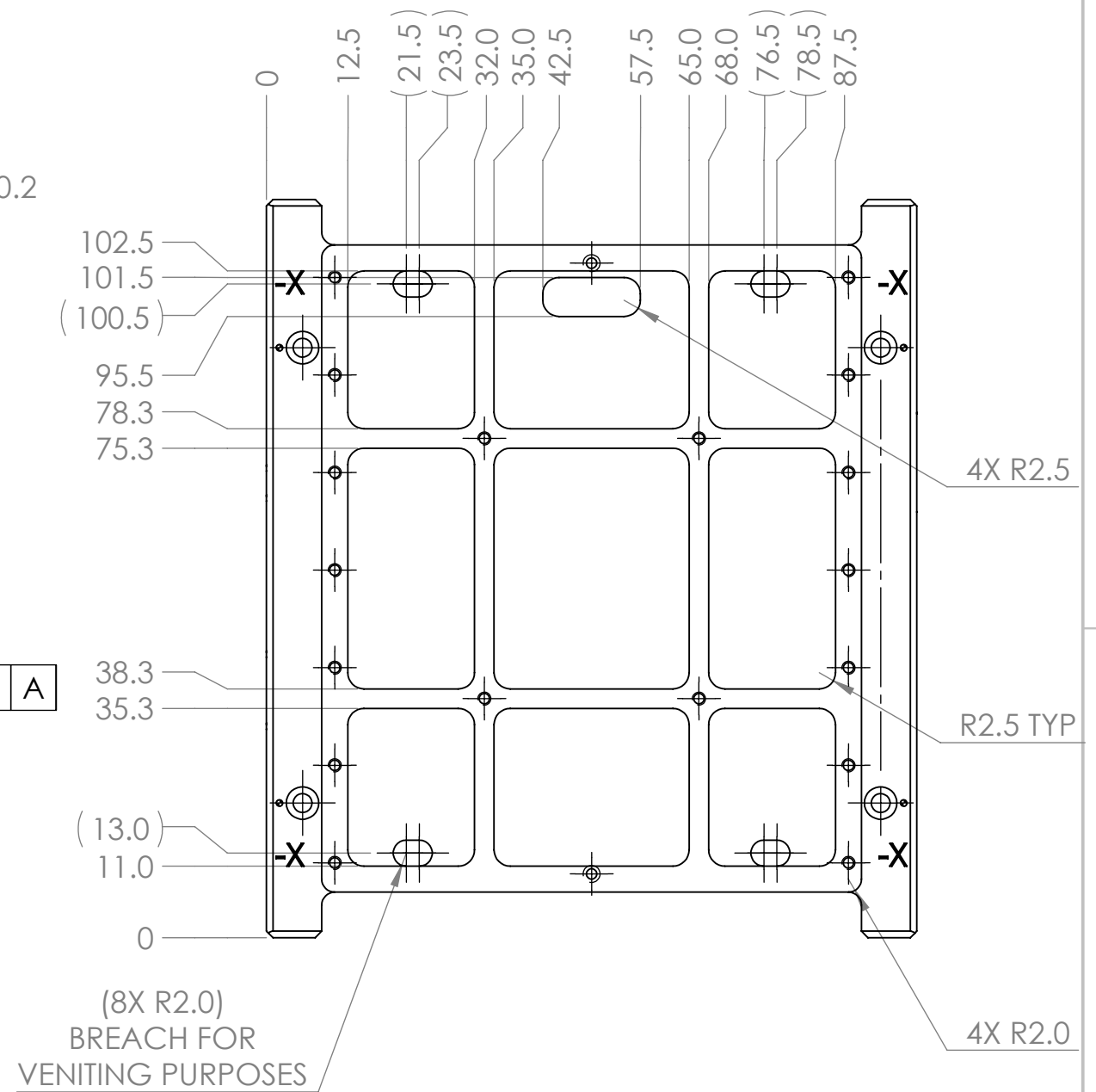
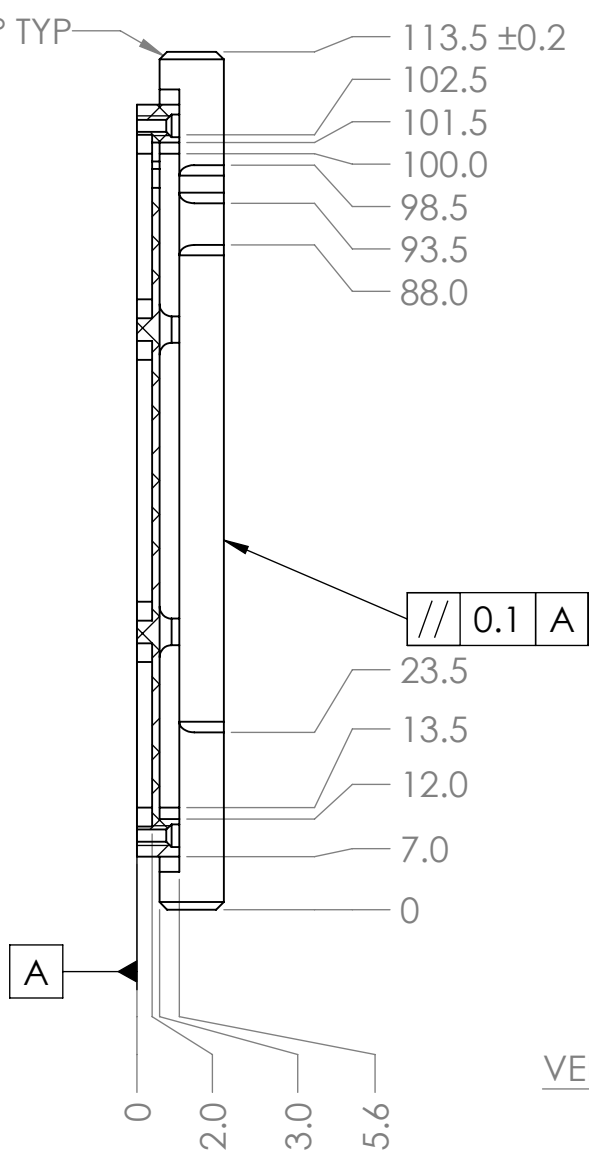
A

B

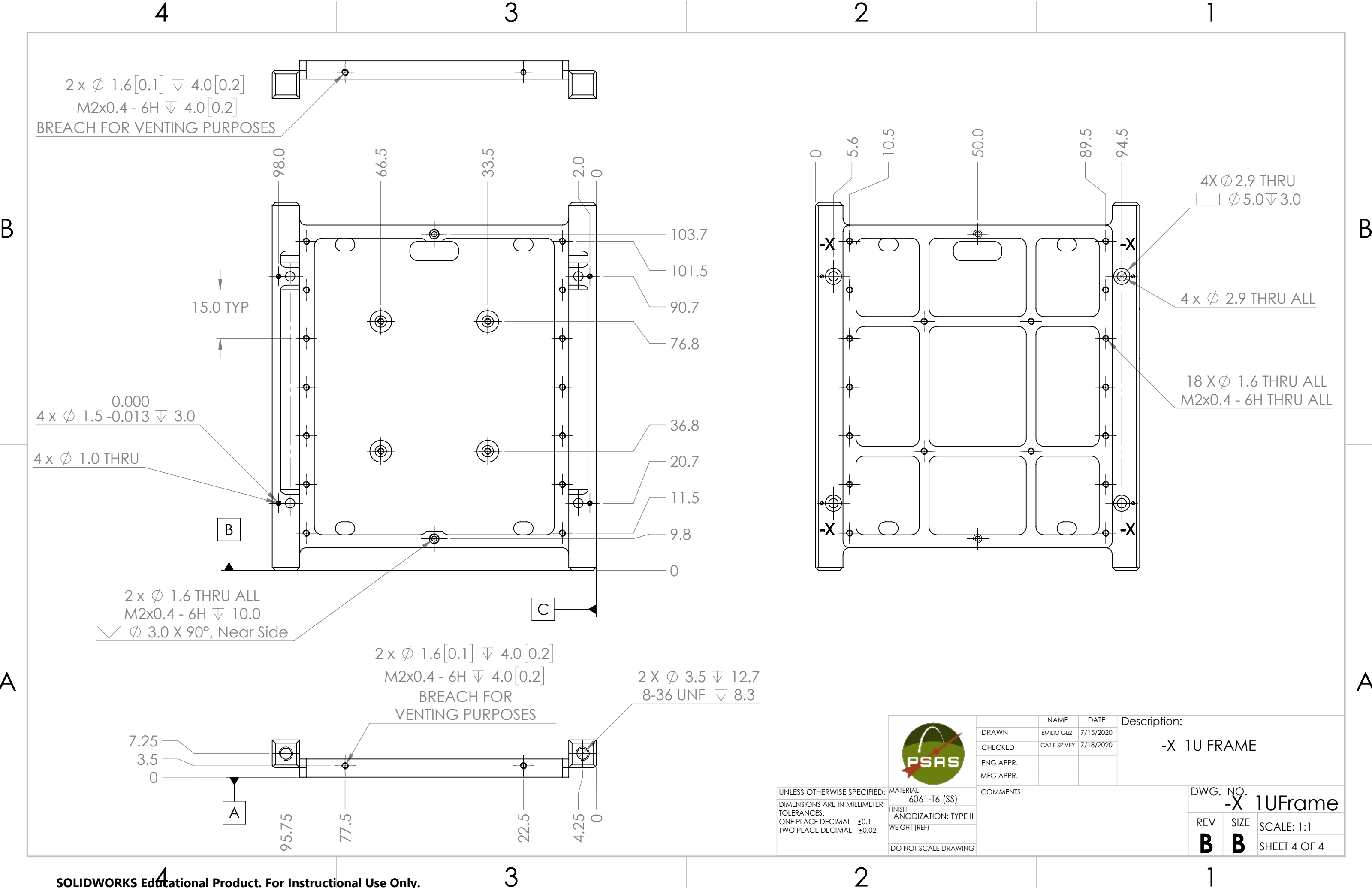
A



SECTION A-A



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.02	MATERIAL 6061-T6 (SS)	COMMENTS:	DWG. NO. <div>-X 1UFrame</div>		
	FINISH ANODIZATION: TYPE II		REV B	SIZE B	SCALE: 1:1
	WEIGHT (REF)				
	DO NOT SCALE DRAWING				SHEET 3 OF 4



				NAME	DATE	Description: -X 1U FRAME
				DRAWN	EMILIO GIZZI 7/15/2020	
				CHECKED	CATIE SPIVEY 7/18/2020	
				ENG APPR.		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL \pm 0.1 TWO PLACE DECIMAL \pm 0.02				MFG APPR.		DWG. NO. -X_1UFrame
				COMMENTS:		
				MATERIAL 6061-T6 (SS)		
				FINISH ANODIZATION: TYPE II		
DO NOT SCALE DRAWING				REV	SIZE	SCALE: 1:1 SHEET 4 OF 4
				B	B	