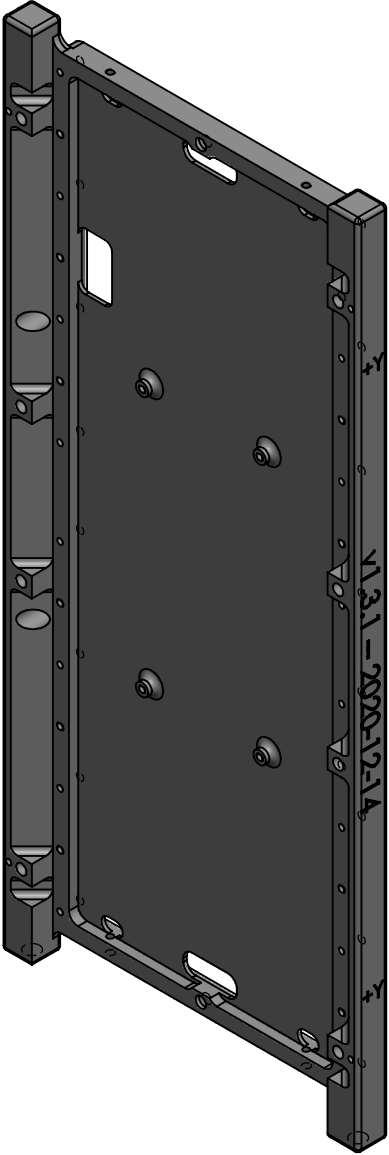
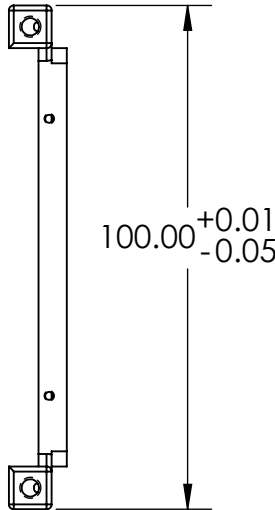
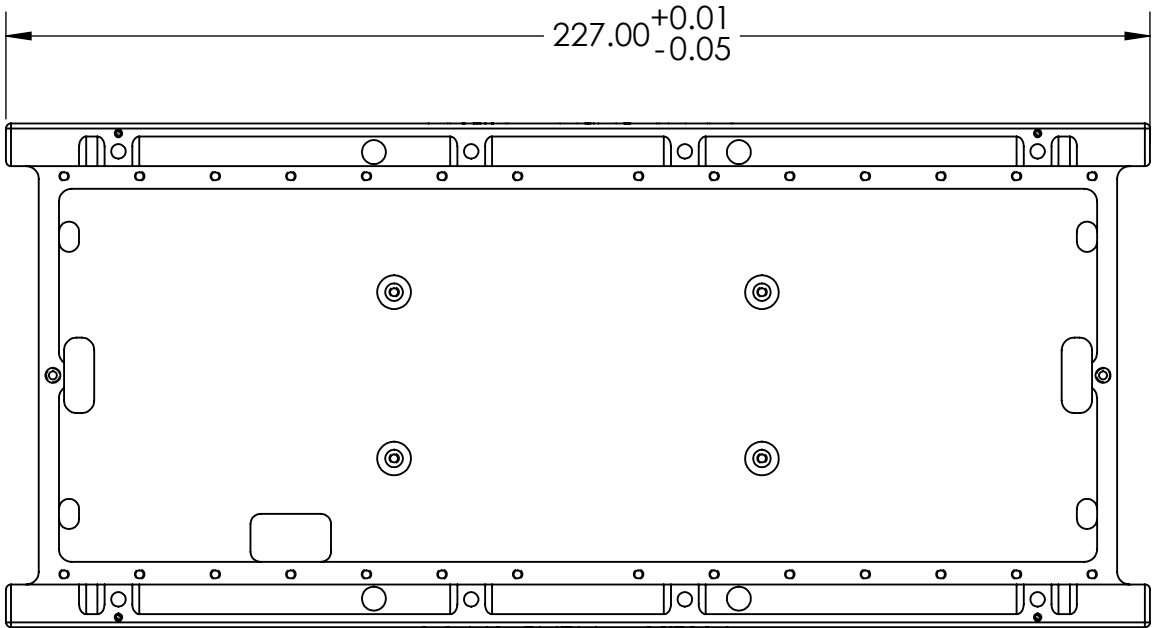
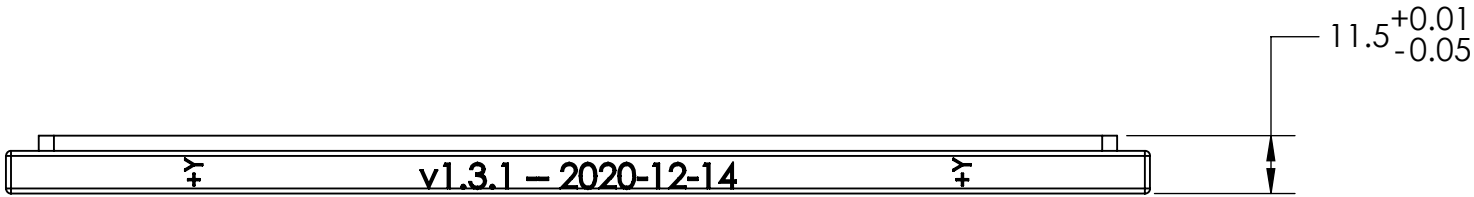


GENERAL NOTES UNLESS OTHERWISE NOTED:

1. REFERENCE 2U_minusX.STEP FOR MODEL BASE DEF
2. REMOVE ALL BURRS AND SHARP EDGES R0.050 MM MAX
3. OVERALL PROFILE TOLERANCE $\begin{array}{|c|c|c|c|} \hline \text{0.1} & \text{A} & \text{B} & \text{C} \\ \hline \end{array}$ TO A
MINIMUM GRID OF 5MM UNLESS OTHERWISE SPECIFIED
4. ALL HOLES AND SLOTS $\begin{array}{|c|c|c|c|c|c|} \hline \text{0.05} & \text{A} & \text{B} & \text{C} \\ \hline \end{array}$ UNLESS
OTHERWISE SPECIFIED
5. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM
6. ENGRAVE ALL TEXT WITH 90 DEG V BIT WITH DEPTH OF
0.2MM BEFORE ANODIZATION



ANODIZATION
BLACK TYPE II
MATERIAL
6061-T6 ALUMINUM
FINISH
125
WEIGHT
163.11g

UNLESS OTHERWISE SPECIFIED
DECIMAL
.X ± 0.1
.XX ± 0.01
.XXX ± 0.005
ANGULAR
.X ± 0.1
.XX ± 0.01
SURFACE ROUGHNESS:
INTERPRET PER ASME Y14.5-2009
DO NOT SCALE DRAWING

| | | |
|-----------------------|----------------------|------------------------------|
| DRAWN BY | Hayden Reinhold | 1/3/2022 |
| CHECKED | | 1/3/2022 |
| ENG APPR. | | |
| MFG APPR. | | |
| -X 2U Frame | | DWG. NO. 2U_minusX |
| UNITS MM | REVISION A | FORMAT B |
| SCALE 1:1.5 | PAGE 1/4 | |



4

3

2

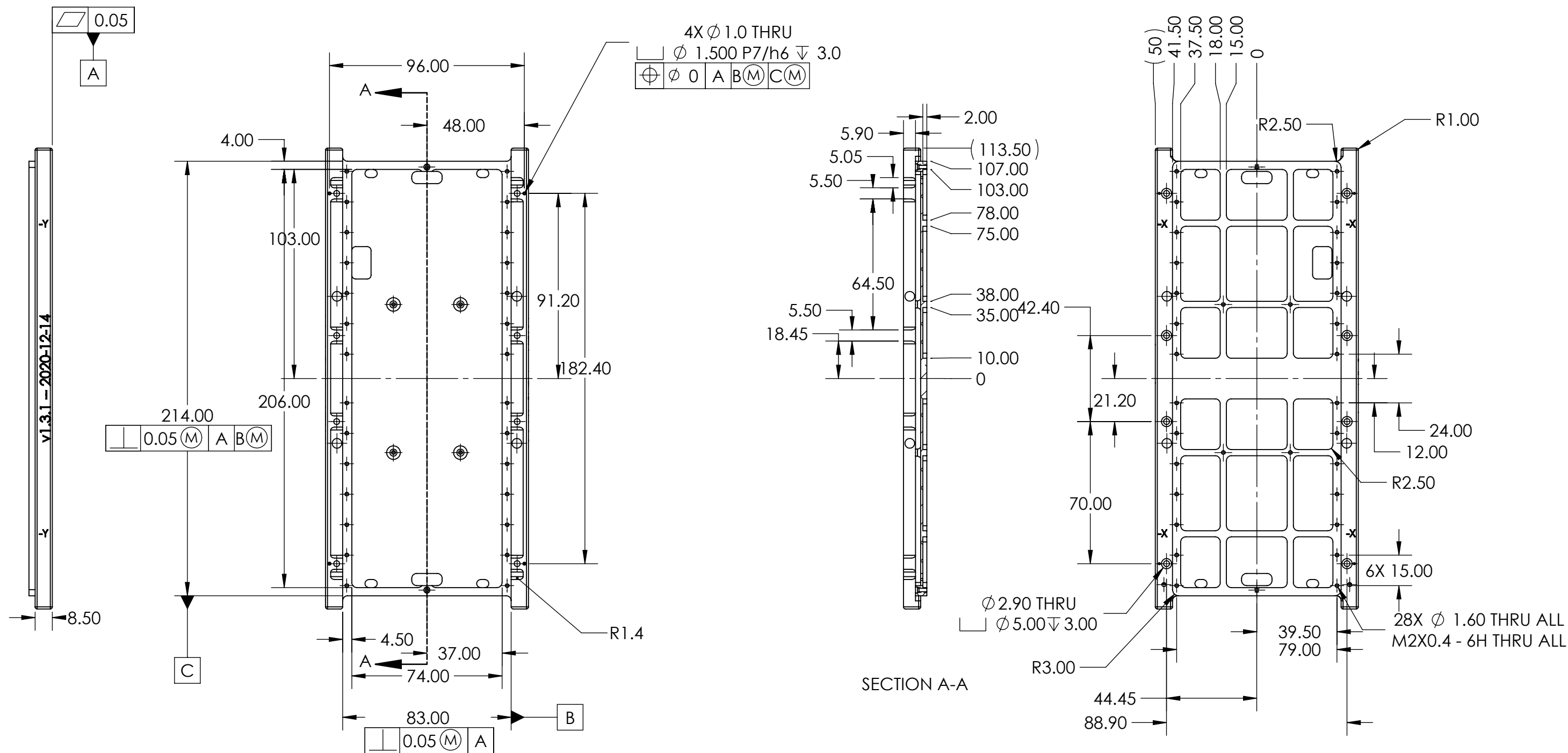
1

B

B

A

A



ANODIZATION
BLACK TYPE II
MATERIAL
6061-T6 ALUMINUM
FINISH
125
WEIGHT
163.11g

UNLESS OTHERWISE SPECIFIED
DECIMAL ANGULAR
.X ± 0.1 .X ± 0.1
.XX ± 0.01 .XX ± 0.01
.XXX ± 0.005
SURFACE ROUGHNESS:
INTERPRET PER ASME Y14.5-2009
DO NOT SCALE DRAWING

| | | |
|---------------------|----------------------|------------------------------|
| DRAWN BY | Hayden Reinhold | 1/3/2022 |
| CHECKED | | 1/3/2022 |
| ENG APPR. | | |
| MFG APPR. | | |
| -X 2U Frame | | DWG. NO. 2U_minusX |
| UNITS MM | REVISION A | FORMAT B |
| SCALE 1:2 | PAGE 2/4 | |



3

2

1

4

3

2

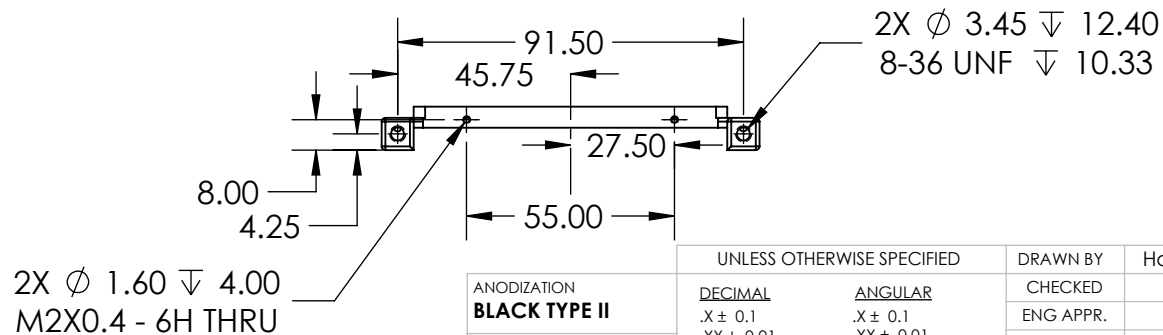
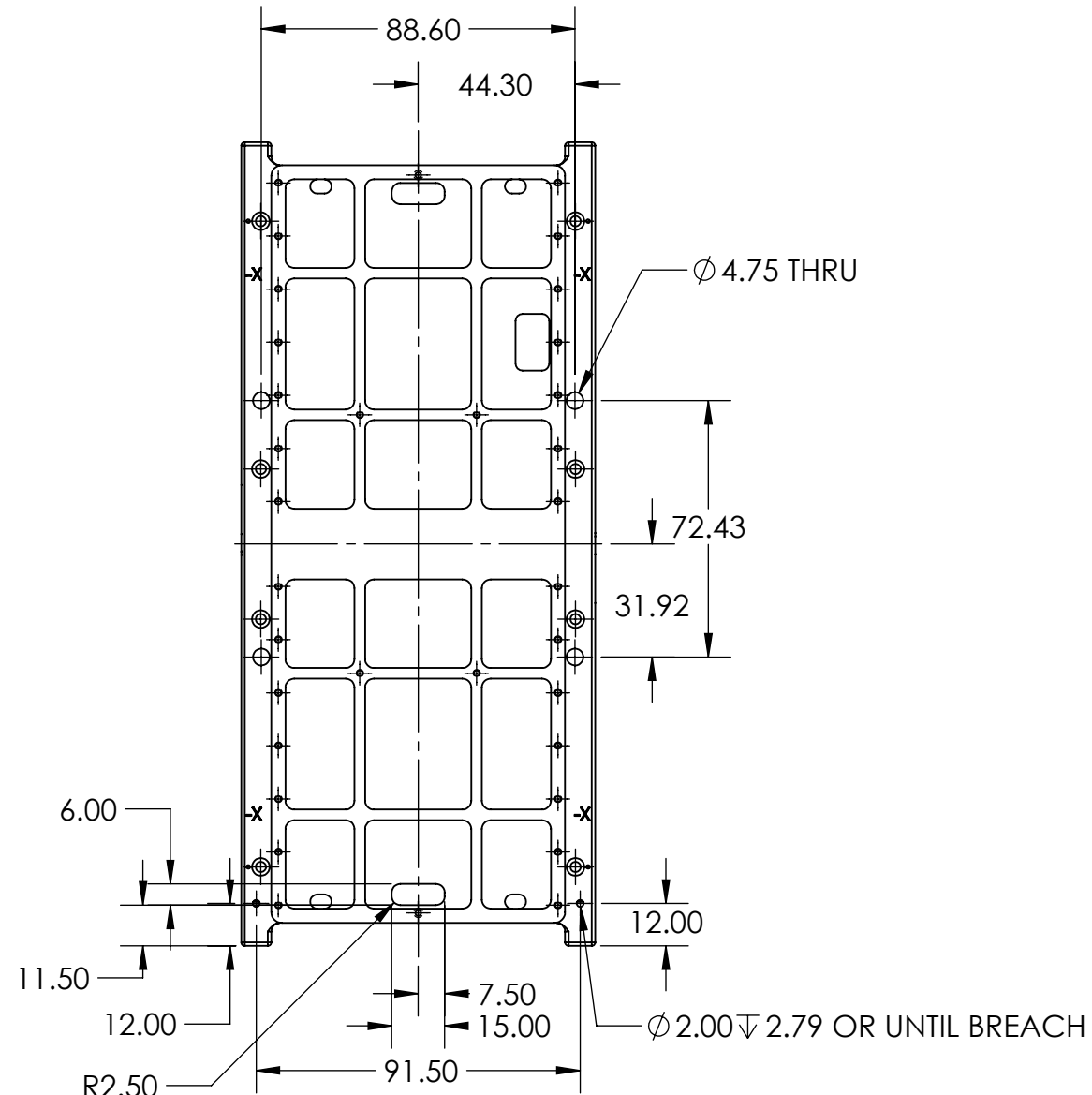
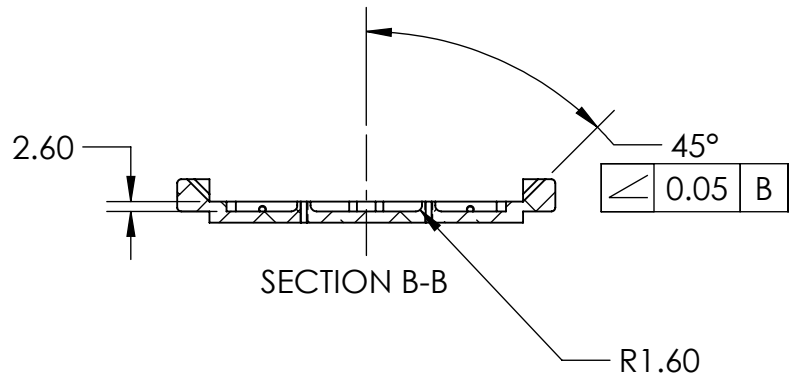
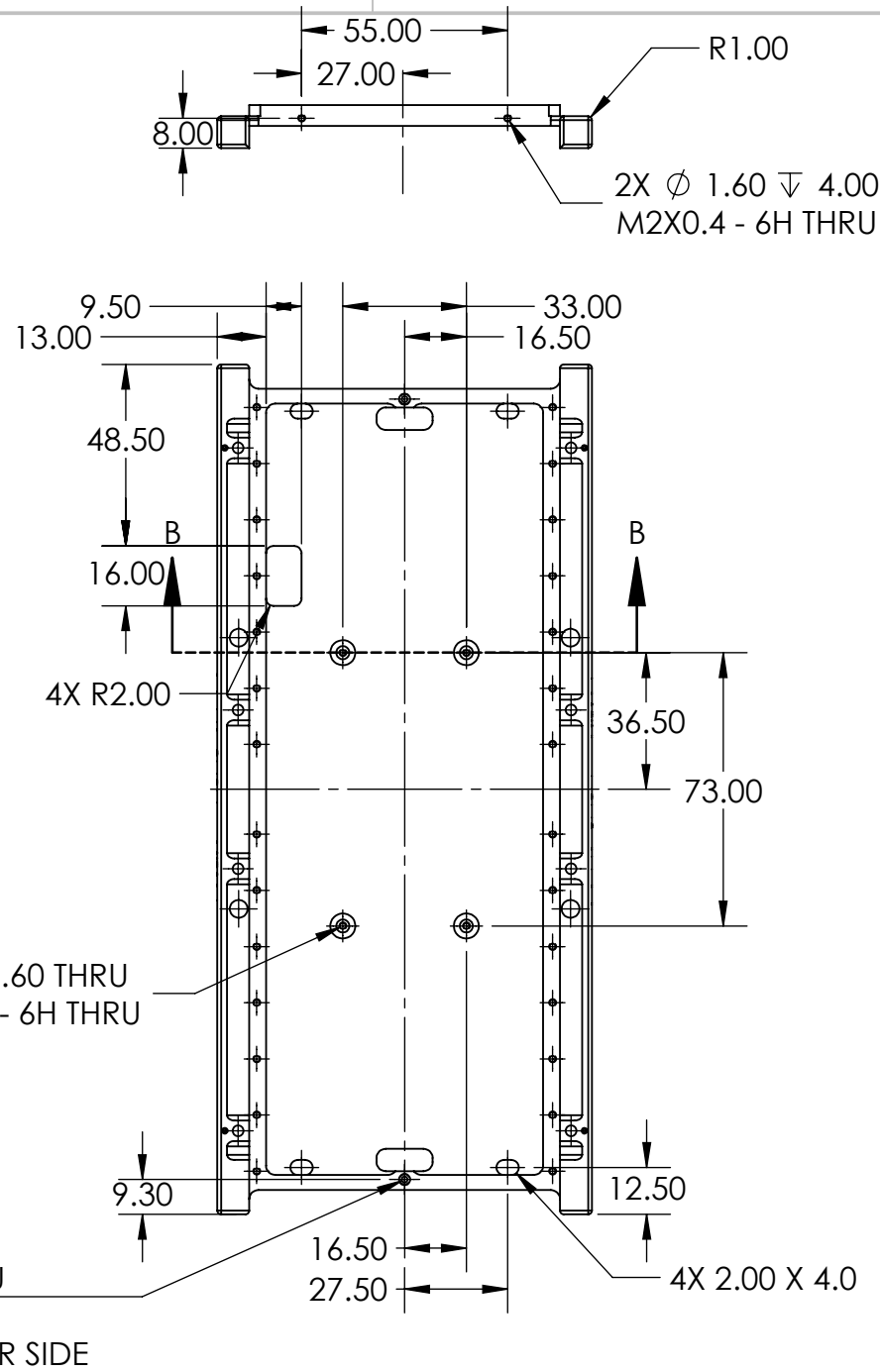
1


B

B

A

A



| | | | | | | |
|---|----------------------------|--------------------|----------------------|------------------------------|---------------------|---|
| ANODIZATION BLACK TYPE II MATERIAL 6061-T6 ALUMINUM FINISH 125 WEIGHT 163.11g | UNLESS OTHERWISE SPECIFIED | | DRAWN BY | Hayden Reinhold | 1/3/2022 |  |
| | DECIMAL | ANGULAR | CHECKED | | 1/3/2022 | |
| | .X \pm 0.1 | .X \pm 0.1 | ENG APPR. | | | |
| | .XX \pm 0.01 | .XX \pm 0.01 | MFG APPR. | | | |
| SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009 | | -X 2U Frame | | DWG. NO. 2U_minusX | | |
| DO NOT SCALE DRAWING | | UNITS MM | REVISION A | FORMAT B | SCALE 1:2 | PAGE 3/4 |

3

2

1

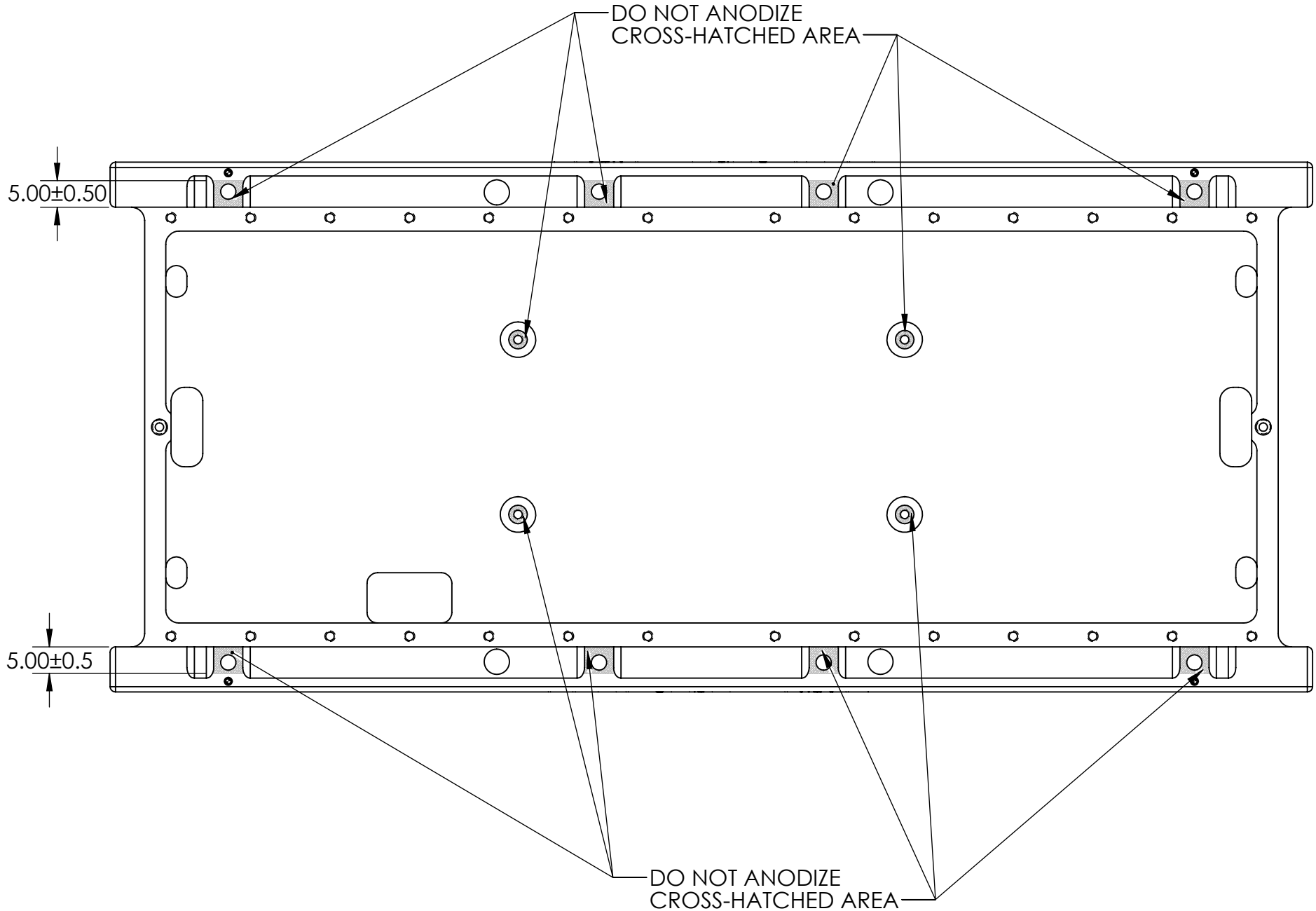
4 3 2 1


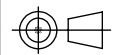
B

B

A

A



| | | | | | | |
|-------------------------------------|---|------------|---|--------------------|----------------------|---|
| ANODIZATION BLACK TYPE II | UNLESS OTHERWISE SPECIFIED | | DRAWN BY | Hayden Reinhold | 1/3/2022 |  |
| MATERIAL 6061-T6 ALUMINUM | DECIMAL | ANGULAR | CHECKED | | 1/3/2022 | |
| FINISH 125 | .X ± 0.1 | .X ± 0.1 | ENG APPR. | | | |
| WEIGHT 163.11g | .XX ± 0.01 | .XX ± 0.01 | MFG APPR. | | | |
| | SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009 | | DWG. NO. 2U_minusX | | | |
| | DO NOT SCALE DRAWING | |  | UNITS MM | REVISION A | FORMAT B |
| | | | | SCALE 1:1 | PAGE 4/4 | |