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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATING PINS AND ADD Ø 1.00 mm THRU FOR VENTING	5/6/2019	

B

B

A

A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01		DRAWN	NAME RYAN MEDICK	DATE 4/22/19	Description:  <div>+X_Frame</div>		
		CHECKED	ANDREW GREENBERG	4/22/19			
		ENG APPR.					
		MFG APPR.					
		MATERIAL 6061-T6 (SS)	COMMENTS:			DWG. NO.	
FINISH ANODIZATION: TYPE III							
WEIGHT (REF)							
DO NOT SCALE DRAWING							
					REV C	SIZE B	SCALE: 1:2 SHEET 1 OF 4

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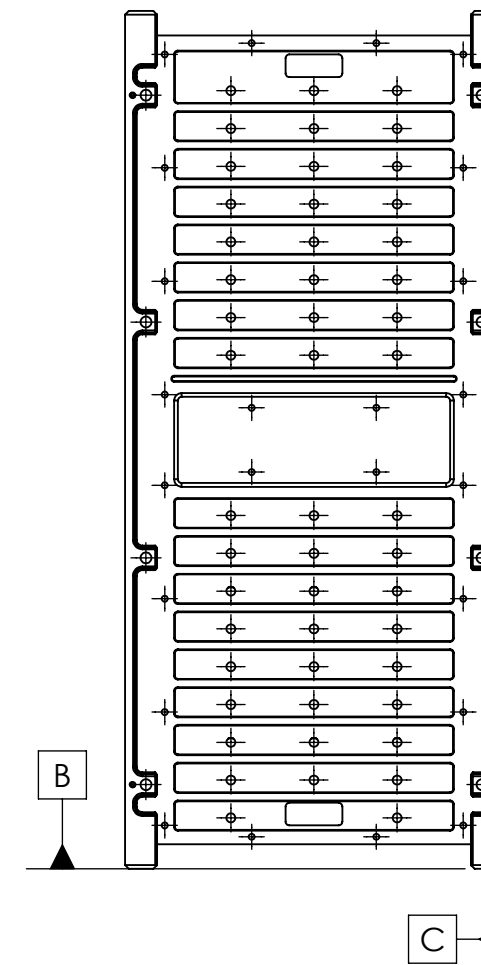
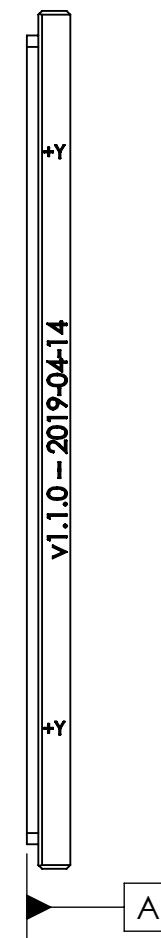
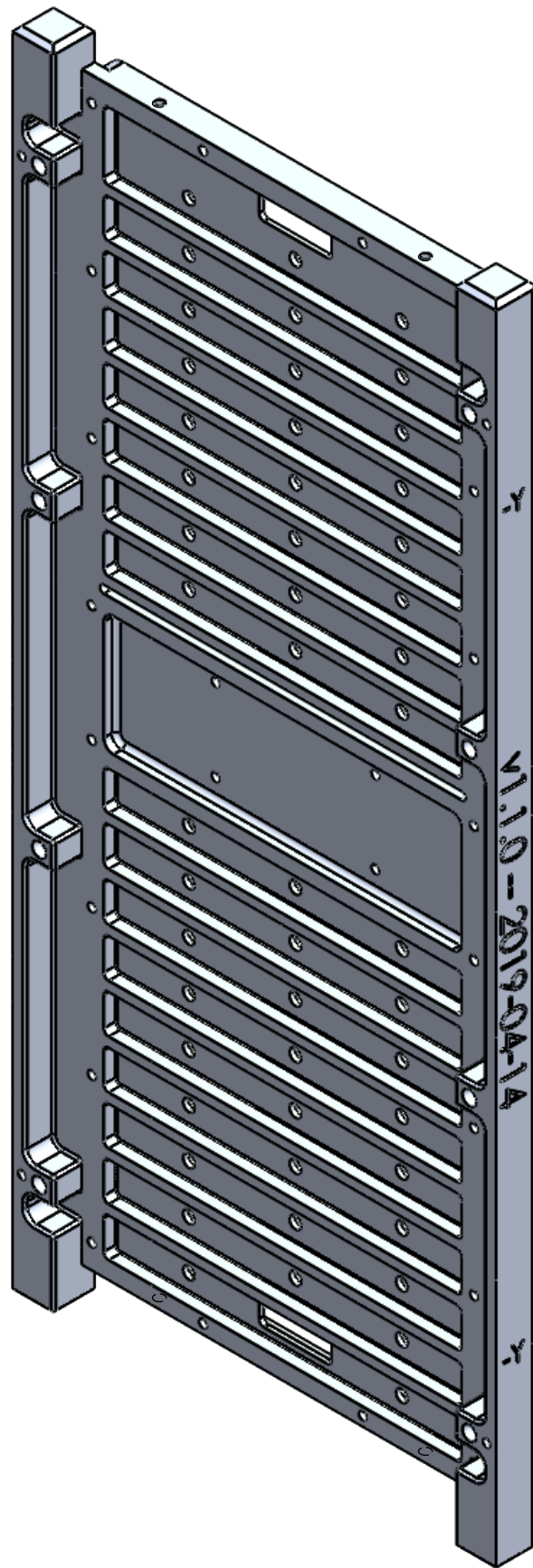
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NOTES:

1. REFERENCE +X\_Frame.sldprt OR +X\_Frame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS).
4. ANODIZATION: TYPE III.
5. OVERALL PROFILE TOLERANCE  $\frac{1}{2}$  0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL  $\pm 0.1$   
TWO PLACE DECIMAL  $\pm 0.01$

MATERIAL  
6061-T6 (SS)  
FINISH  
ANODIZATION: TYPE III  
WEIGHT (REF)  
DO NOT SCALE DRAWING

	DRAWN	NAME RYAN MEDICK ANDREW GREENBERG	DATE 4/22/19	Description:  +X FRAME
	CHECKED		4/22/19	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. +X_Frame
REV C	SIZE B	SCALE: 1:2 SHEET 2 OF 4		

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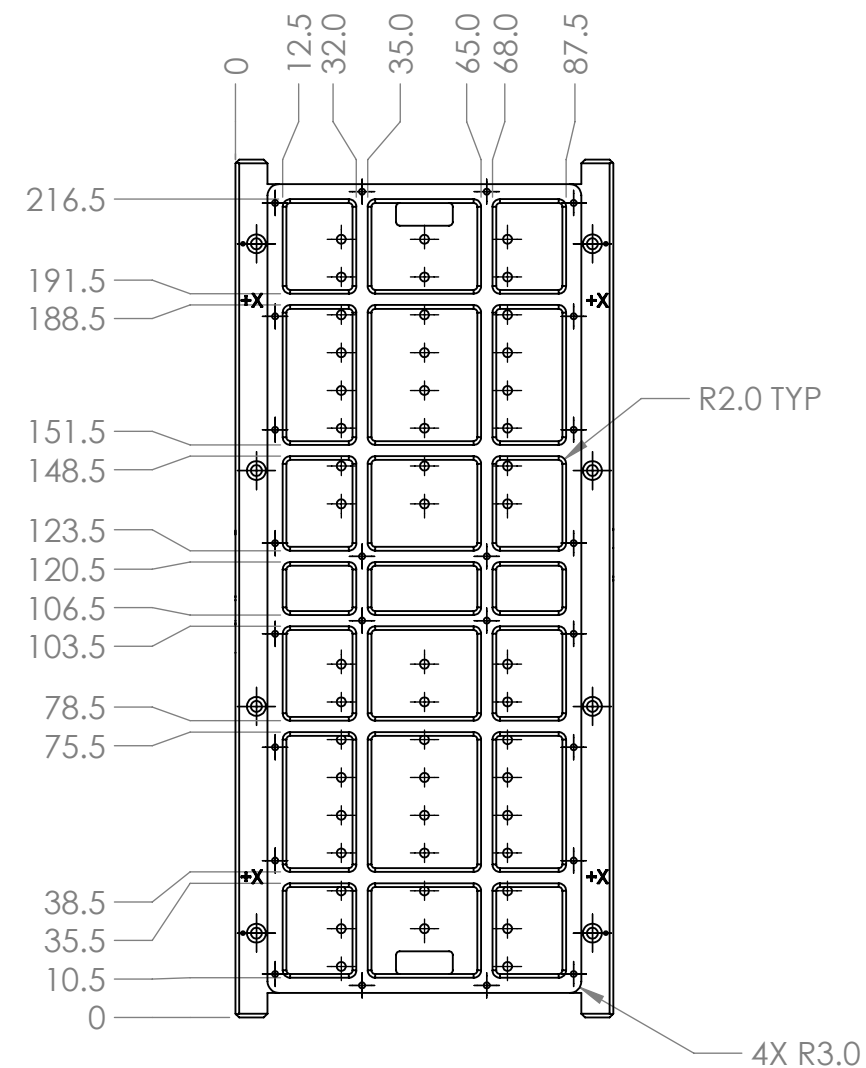
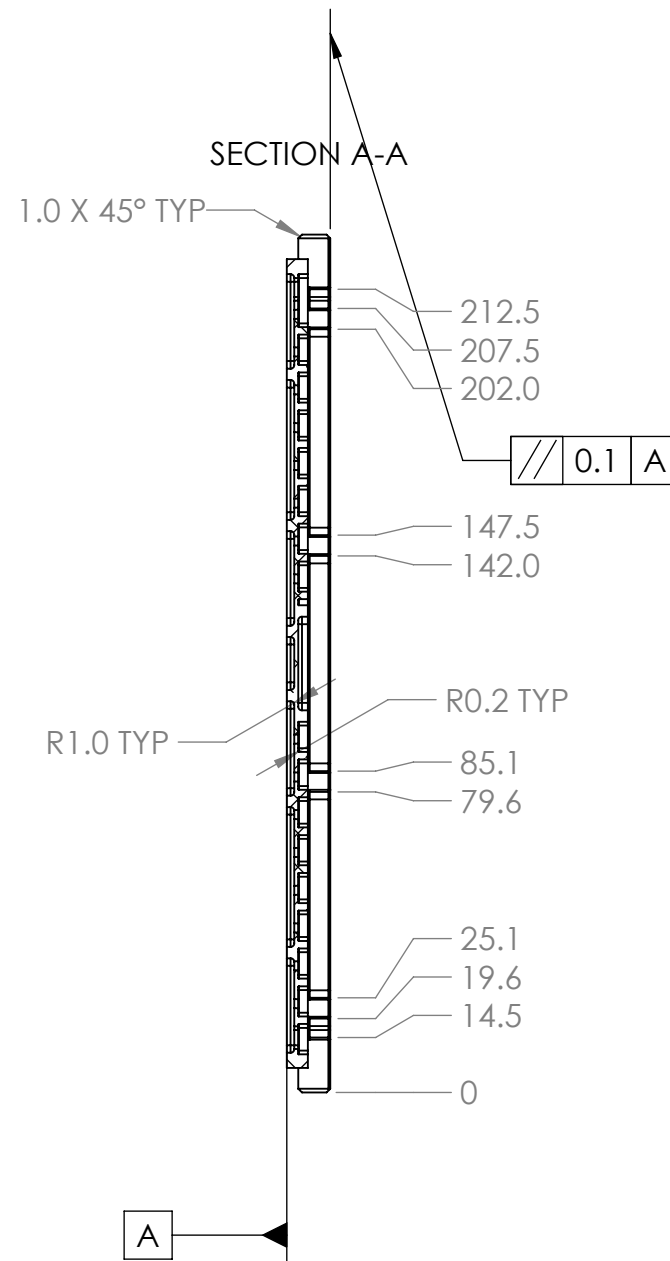
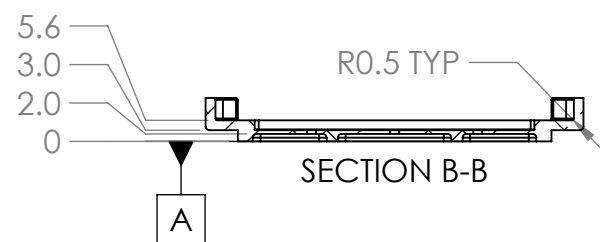
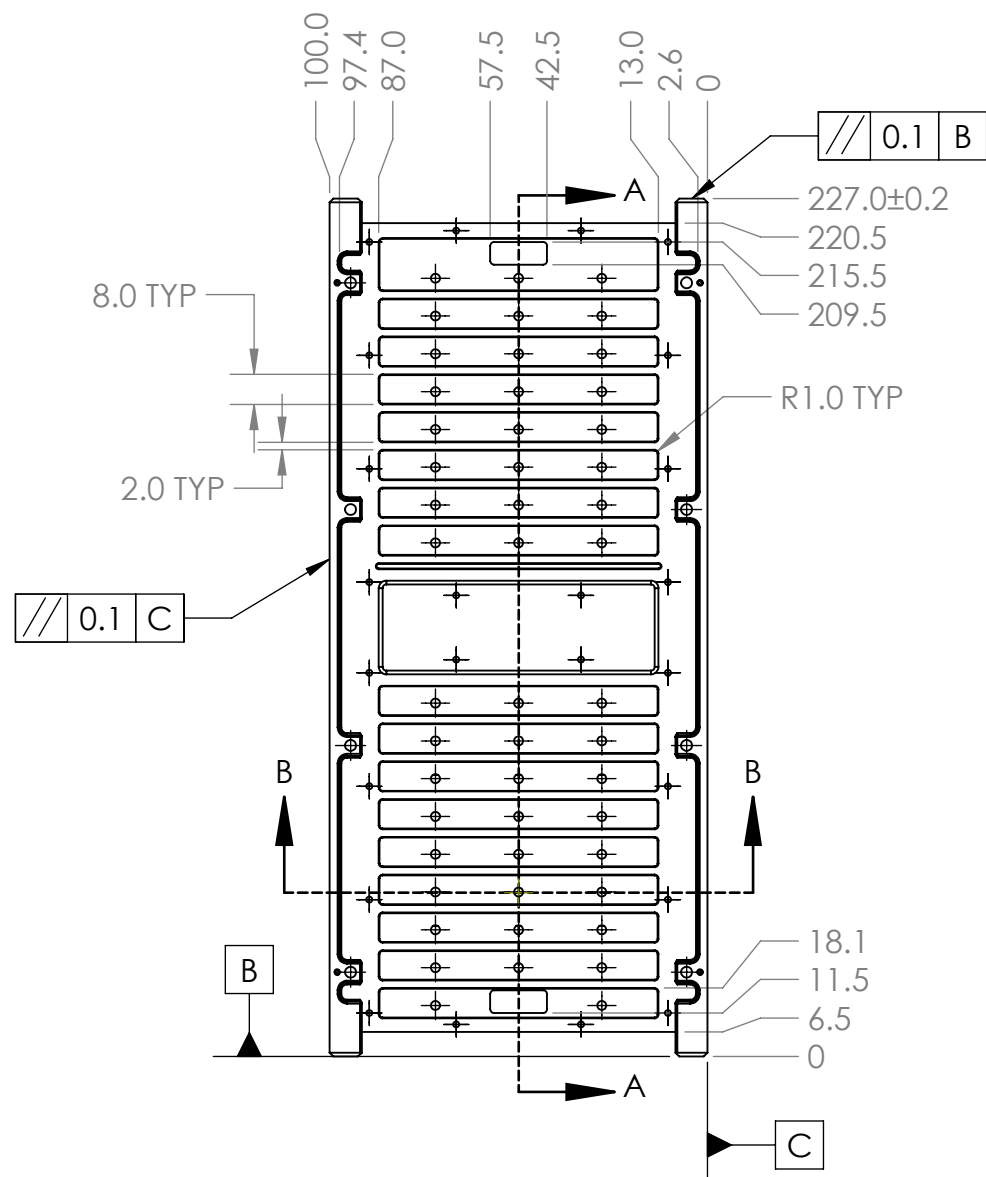
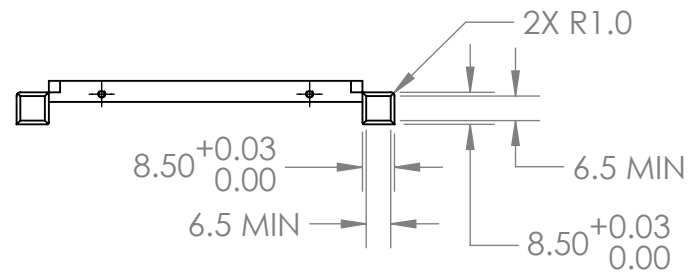
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	DRAWN	NAME RYAN MEDICK ANDREW GREENBERG	DATE 4/22/19	Description:  +X FRAME
	CHECKED		4/22/19	
	ENG APPR.			
	MFG APPR.			
	COMMENTS:			
UNLESS OTHERWISE SPECIFIED: MATERIAL 6061-T6 (SS) DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01 FINISH ANODIZATION: TYPE III WEIGHT (REF) DO NOT SCALE DRAWING				DWG. NO. +X_Frame
REV C	SIZE B	SCALE: 1:2 SHEET 3 OF 4		

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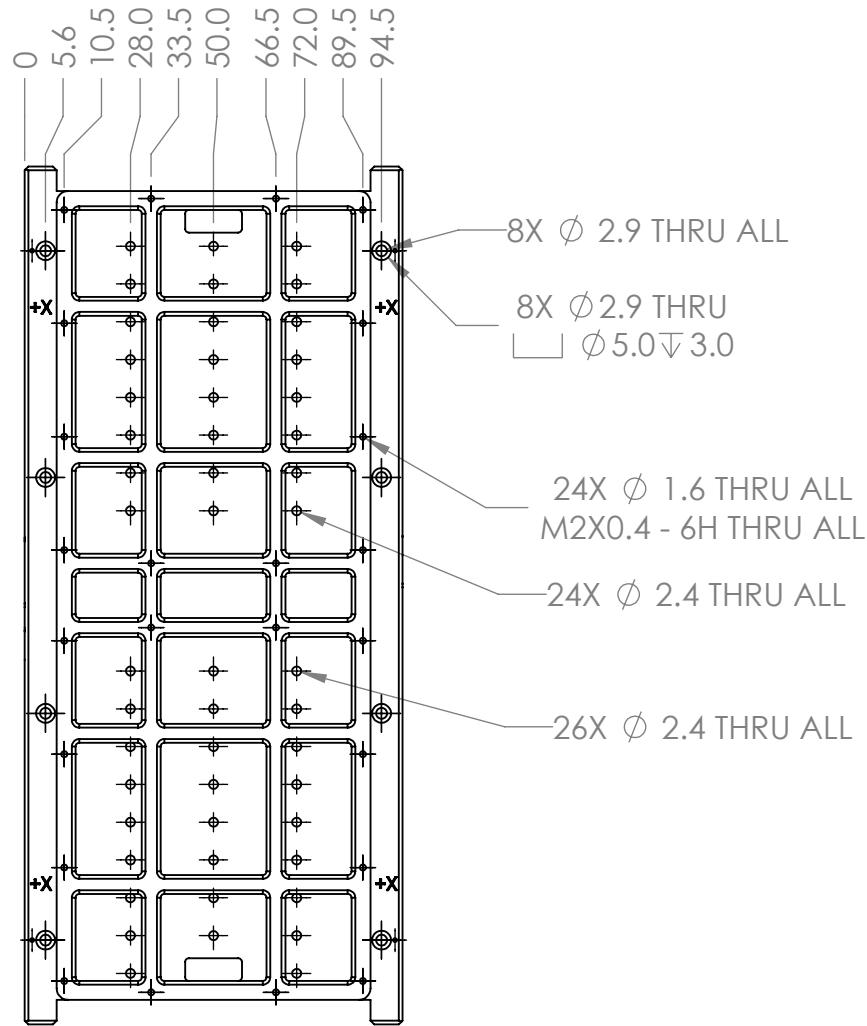
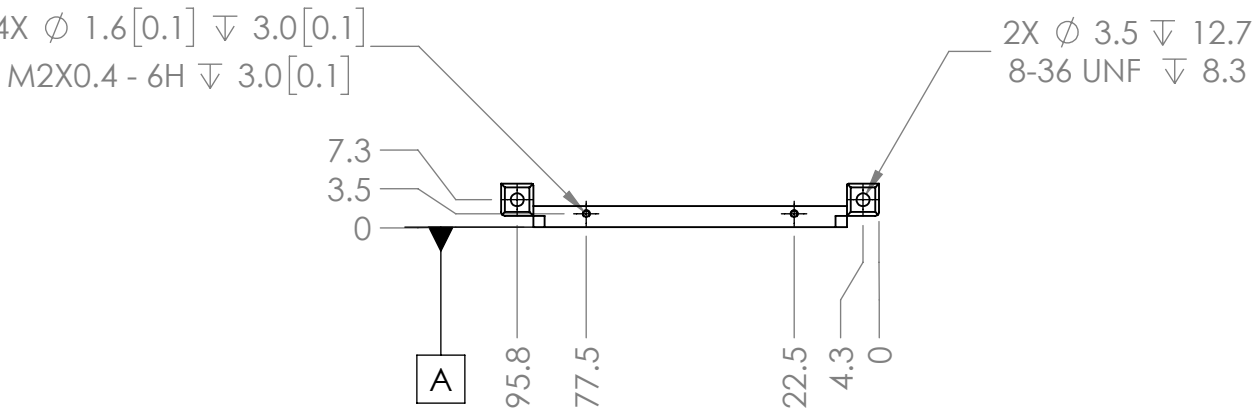
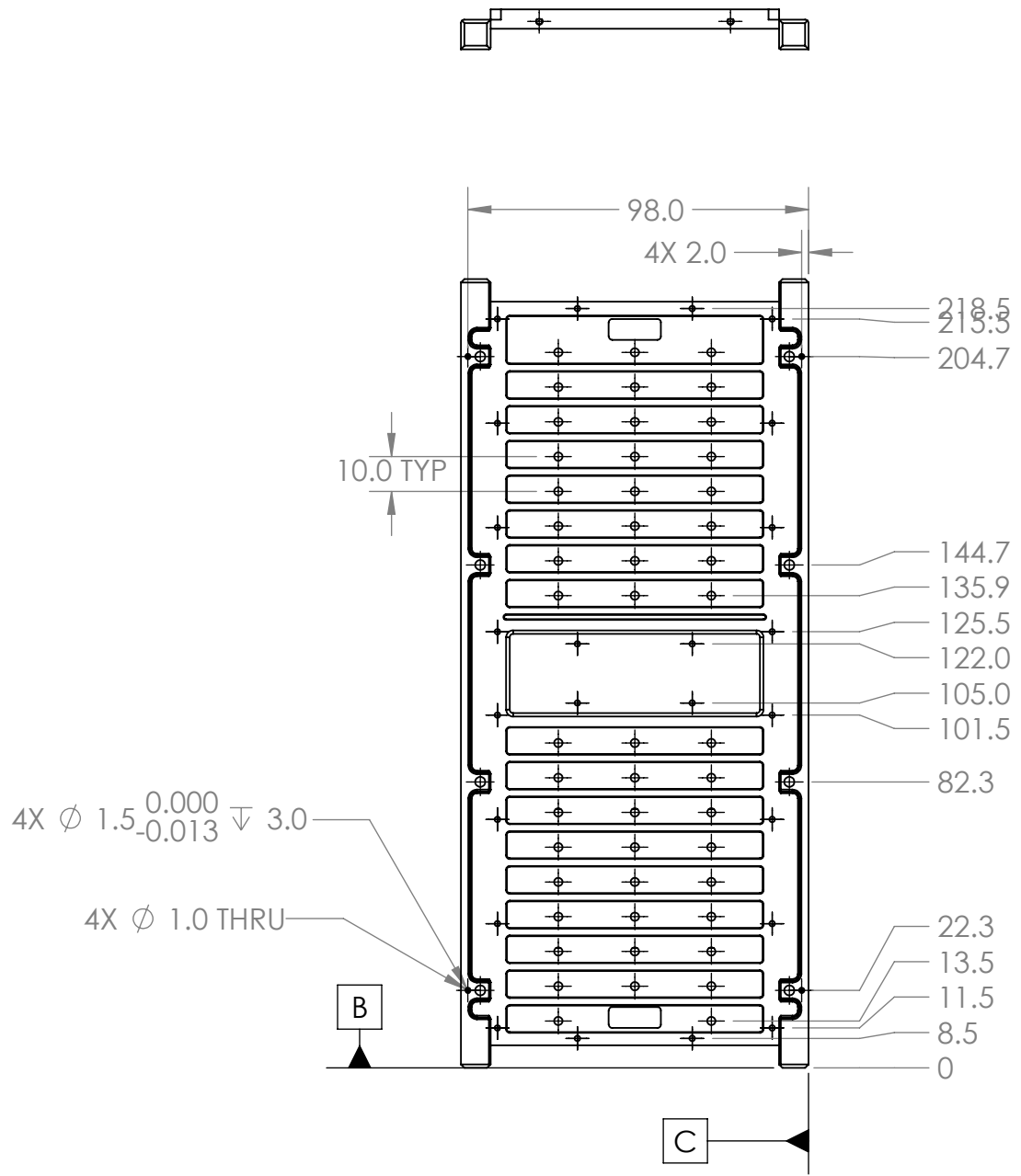
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DRAWN	NAME	DATE
CHECKED	RYAN MEDICK	4/22/19
ENG APPR.	ANDREW GREENBERG	4/22/19
MFG APPR.		

Description:  
+X FRAME

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.01

MATERIAL  
6061-T6 (SS)  
FINISH  
ANODIZATION: TYPE III  
WEIGHT (REF)  
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.		
REV	SIZE	SCALE: 1:2
C	B	SHEET 4 OF 4

+X\_Frame

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