

4

3

2

1


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	7/15/2020	
	B	FIXED INTERIOR FILLETS	7/23/2020	

B

B

A

A

		NAME	DATE	Description:  +X 1U FRAME		
	DRAWN	EMILIO GIZZI	7/15/2020			
	CHECKED	CATIE SPIVEY	7/18/2020			
	ENG APPR.					
	MFG APPR.					
MATERIAL 6061-T6 (SS)	COMMENTS:			DWG. NO. +X_1UFrame		
FINISH ANODIZATION: TYPE II				REV B	SIZE B	SCALE: 1:1
WEIGHT (REF)						SHEET 1 OF 4
DO NOT SCALE DRAWING						

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.02

MATERIAL  
6061-T6 (SS)  
FINISH  
ANODIZATION: TYPE II  
WEIGHT (REF)  
  
DO NOT SCALE DRAWING

4

3

2

1

4

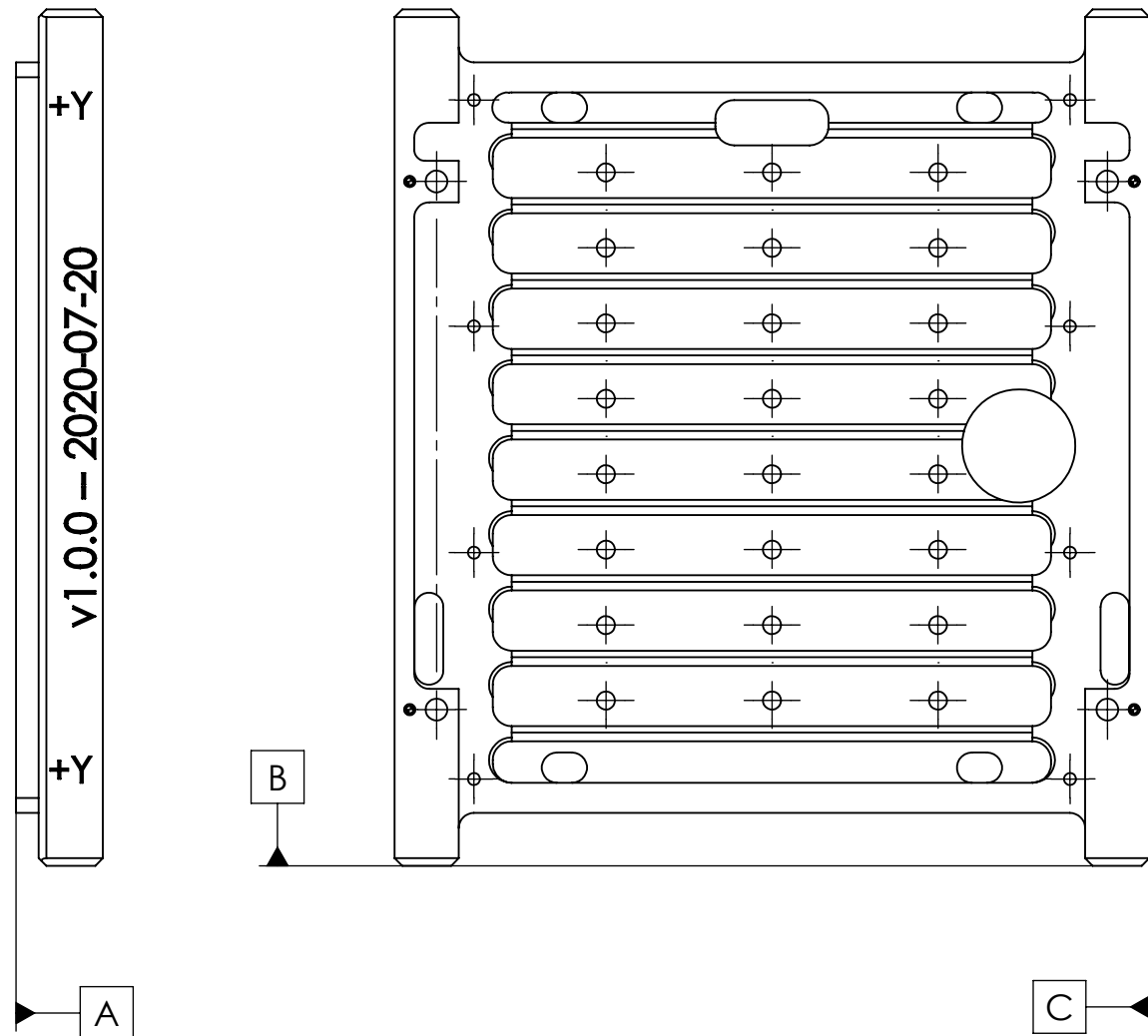
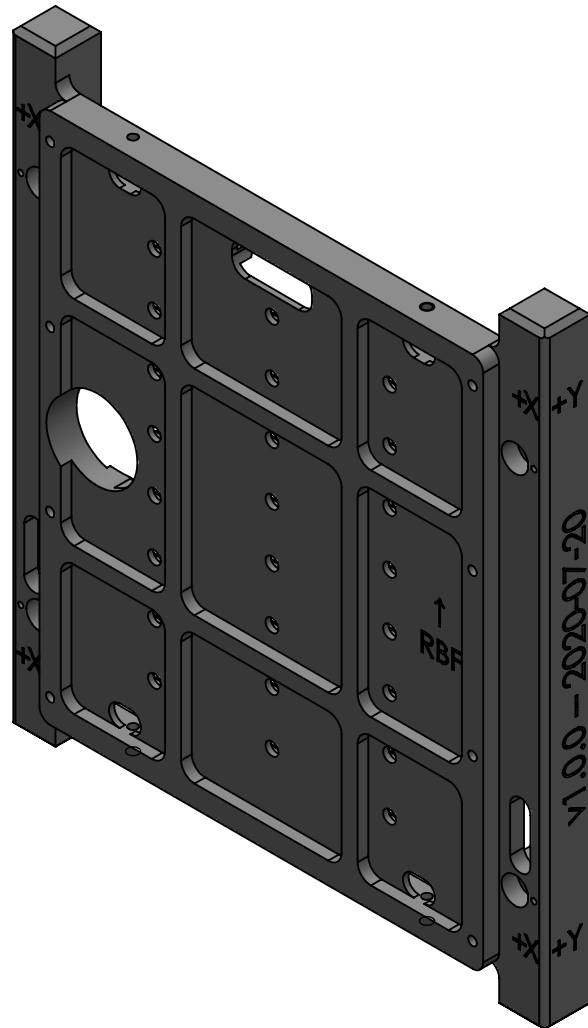
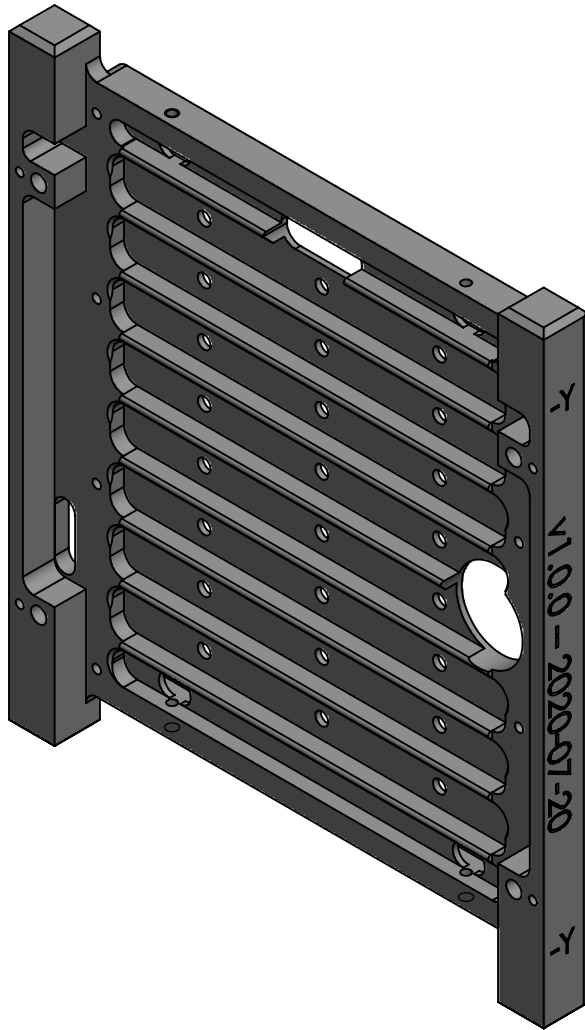
3

2

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B

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B

A

NOTES:

1. REFERENCE -X\_1UFrame.sldprt OR -X\_1UFrame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS)
4. ANODIZATION: TYPE II, BLACK.
5. OVERALL PROFILE TOLERANCE  $\frac{0.2}{A \ B \ C}$  TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

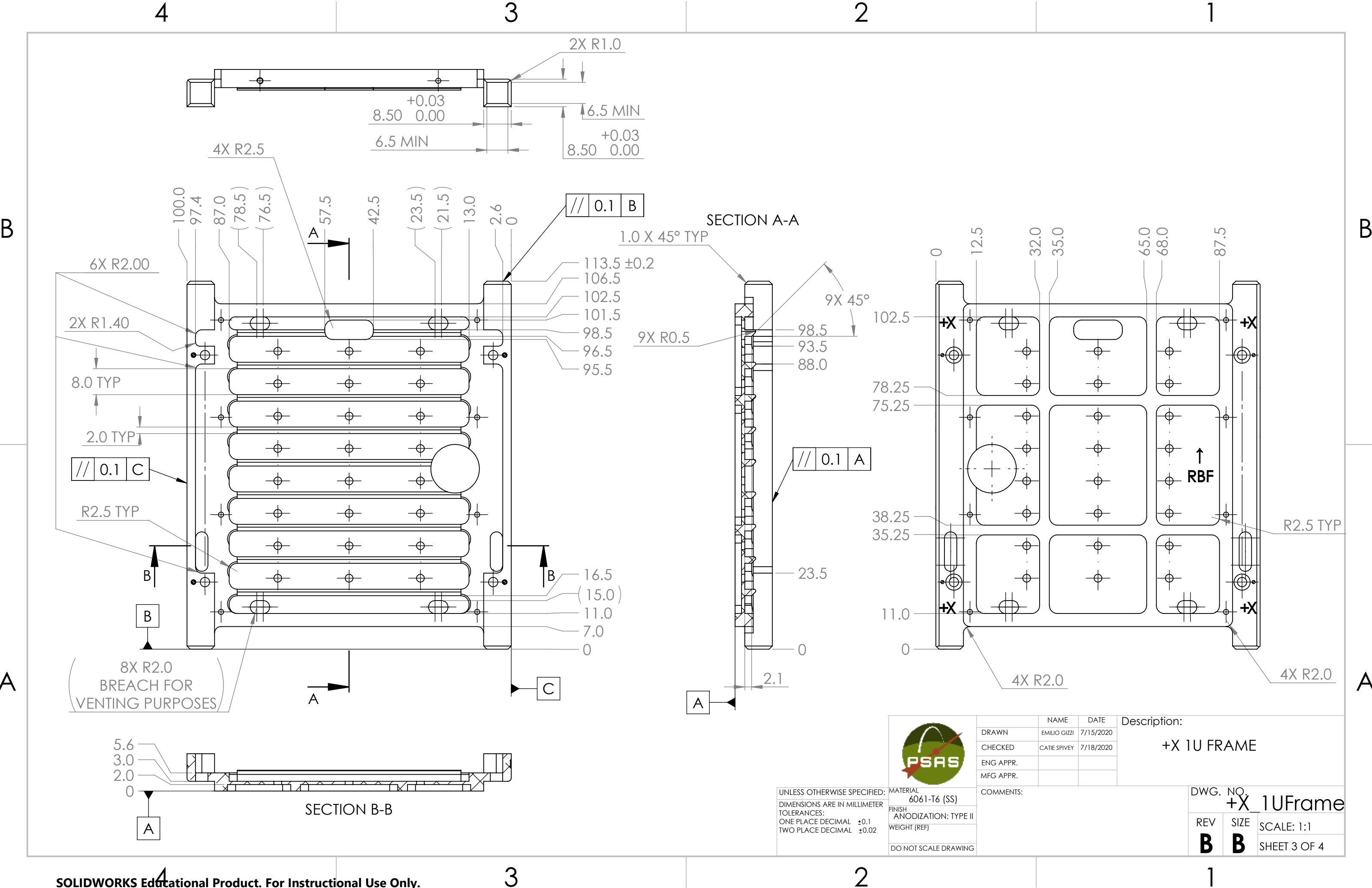
	DRAWN	EMILIO GIZZI	7/15/2020	Description:  <b>+X 1U FRAME</b>
	CHECKED	CATIE SPIVEY	7/18/2020	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. <b>+X 1UFrame</b>
				REV <b>B</b> SIZE <b>B</b> SCALE: 1:1
				SHEET 2 OF 4


UNLESS OTHERWISE SPECIFIED:	MATERIAL 6061-T6 (SS)
DIMENSIONS ARE IN MILLIMETER	FINISH ANODIZATION: TYPE II
TOLERANCES:	WEIGHT (REF)
ONE PLACE DECIMAL $\pm 0.1$	
TWO PLACE DECIMAL $\pm 0.02$	
DO NOT SCALE DRAWING	

3

2

1



		NAME	DATE	Description:  <b>+X 1U FRAME</b>		
	DRAWN	EMILIO GIZZI	7/15/2020			
	CHECKED	CATIE SPIVEY	7/18/2020			
	ENG APPR.					
	MFG APPR.					
MATERIAL 6061-T6 (SS)		COMMENTS:		DWG. NO. <b>+X 1UFrame</b>		
FINISH ANODIZATION: TYPE II				REV <b>B</b>	SIZE <b>B</b>	SCALE: 1:1
WEIGHT (REF)						SHEET 3 OF 4
DO NOT SCALE DRAWING						

4 3 2 1

B

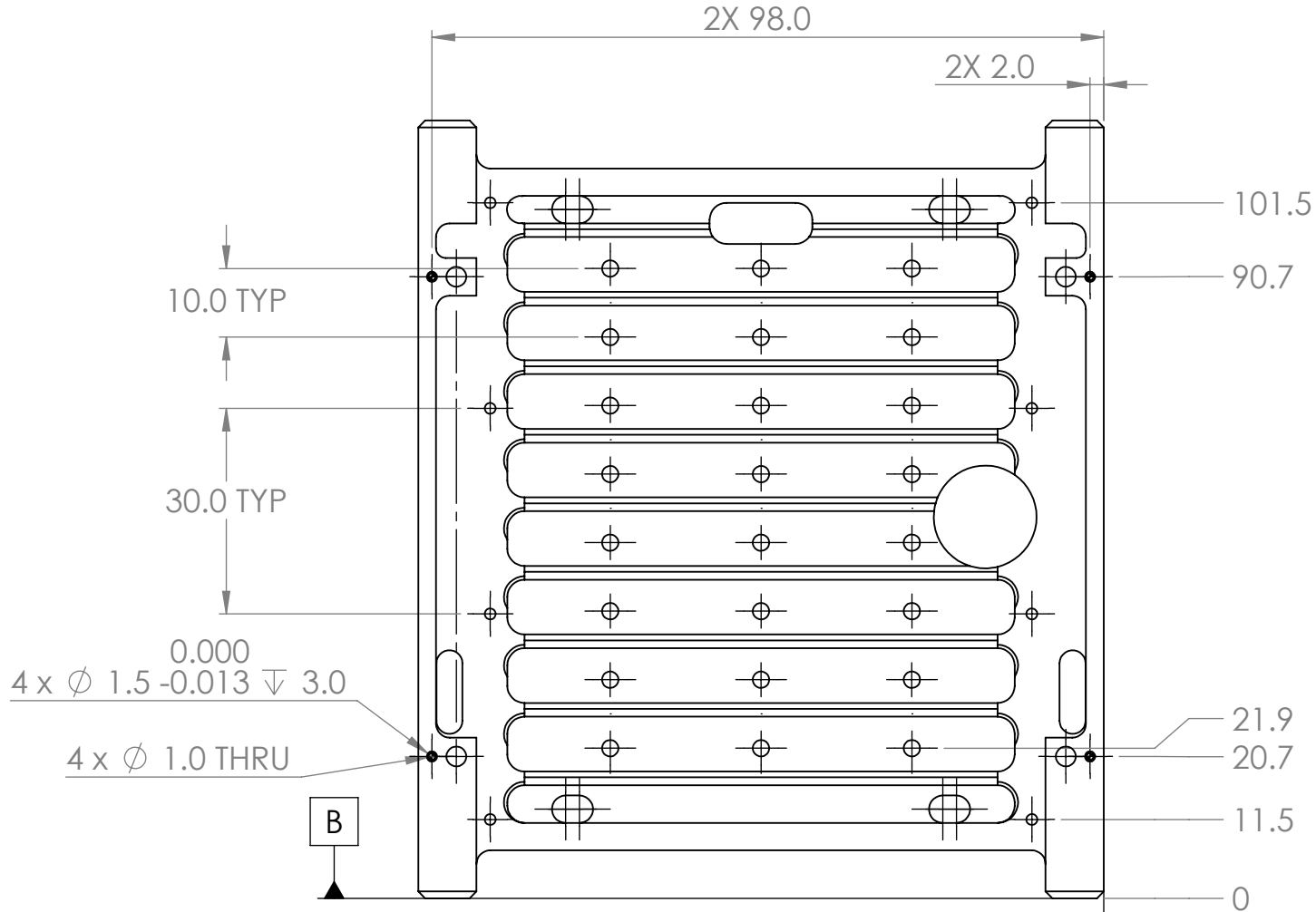
B

A

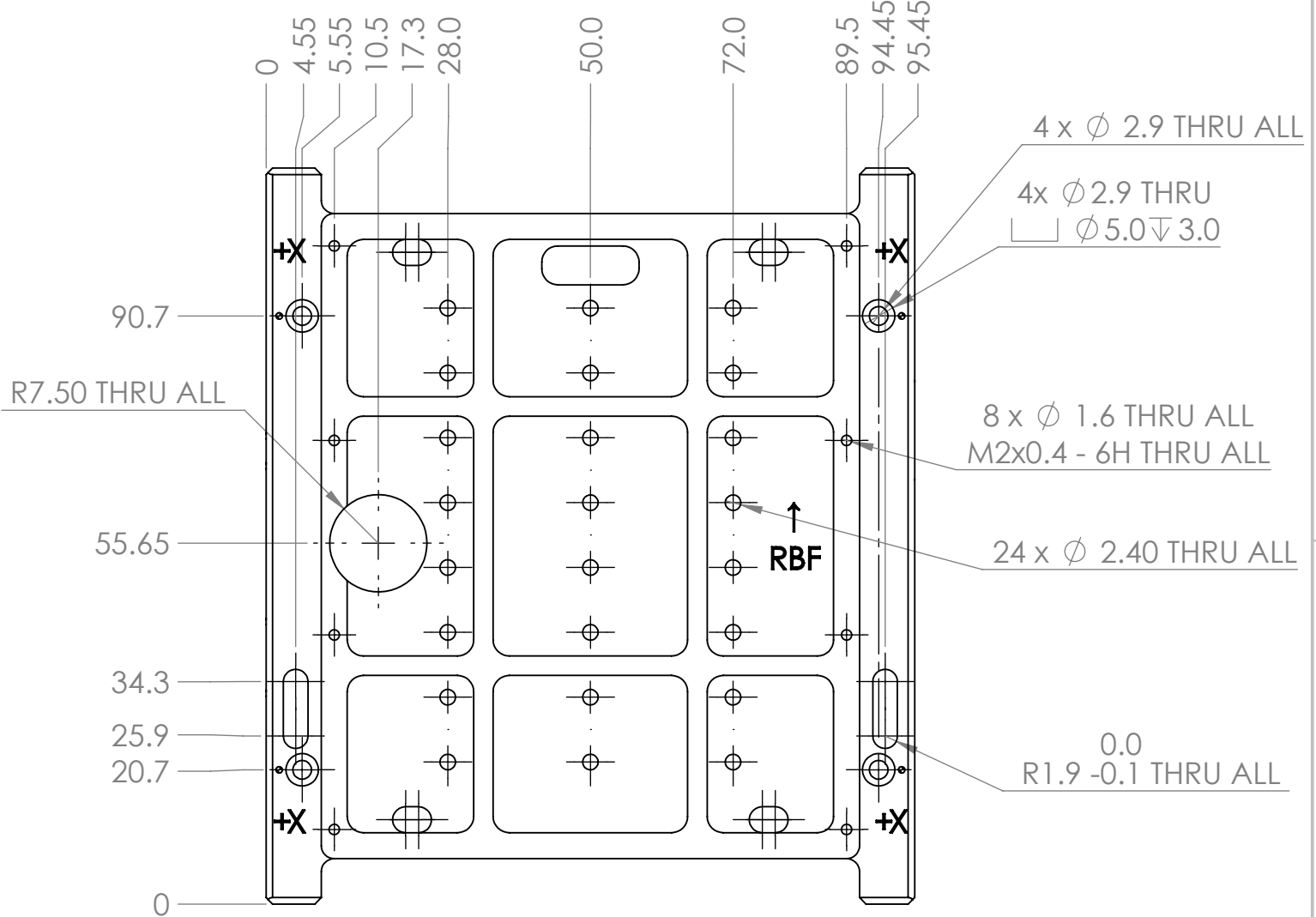
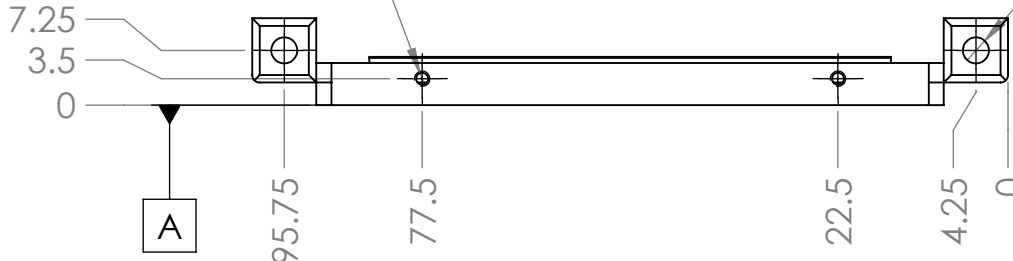
A



2 x Ø 1.6 [0.1] ± 4.0 [0.2]  
M2x0.4 - 6H ± 4.0 [0.2]  
BREACH FOR VENTING PURPOSES



2 x Ø 1.6 [0.1] ± 4.0 [0.2]  
M2x0.4 - 6H ± 4.0 [0.2]  
BREACH FOR VENTING PURPOSES



UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.02

  
MATERIAL 6061-T6 (SS)  
FINISH ANODIZATION: TYPE II  
WEIGHT (REF)  
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	EMILIO GIZZI	7/15/2020
CHECKED	CATIE SPIVEY	7/18/2020
ENG APPR.		
MFG APPR.		

Description:  
**+X 1U FRAME**

COMMENTS:	DWG. NO.		+X_1UFrame	
	REV	SIZE		SCALE: 1:1
	B	B		SHEET 4 OF 4