

4

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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATING PINS AND ADD Ø 1.00 mm THRU FOR VENTING	5/6/2019	

B

B

A

A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL	COMMENTS:	DWG. NO. -X_Frame		
	6061-T6 (SS)		REV C	SIZE B	SCALE: 1:2 SHEET 1 OF 4
	FINISH ANODIZATION: TYPE III				
	WEIGHT (REF)				
	DO NOT SCALE DRAWING				

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4

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2

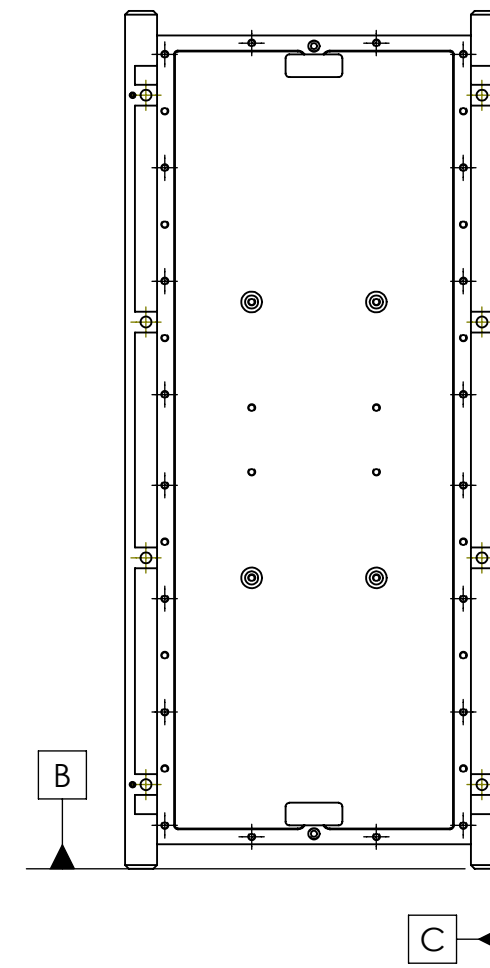
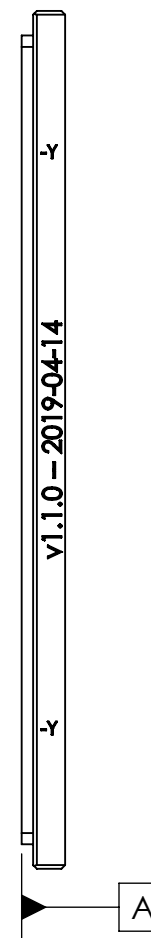
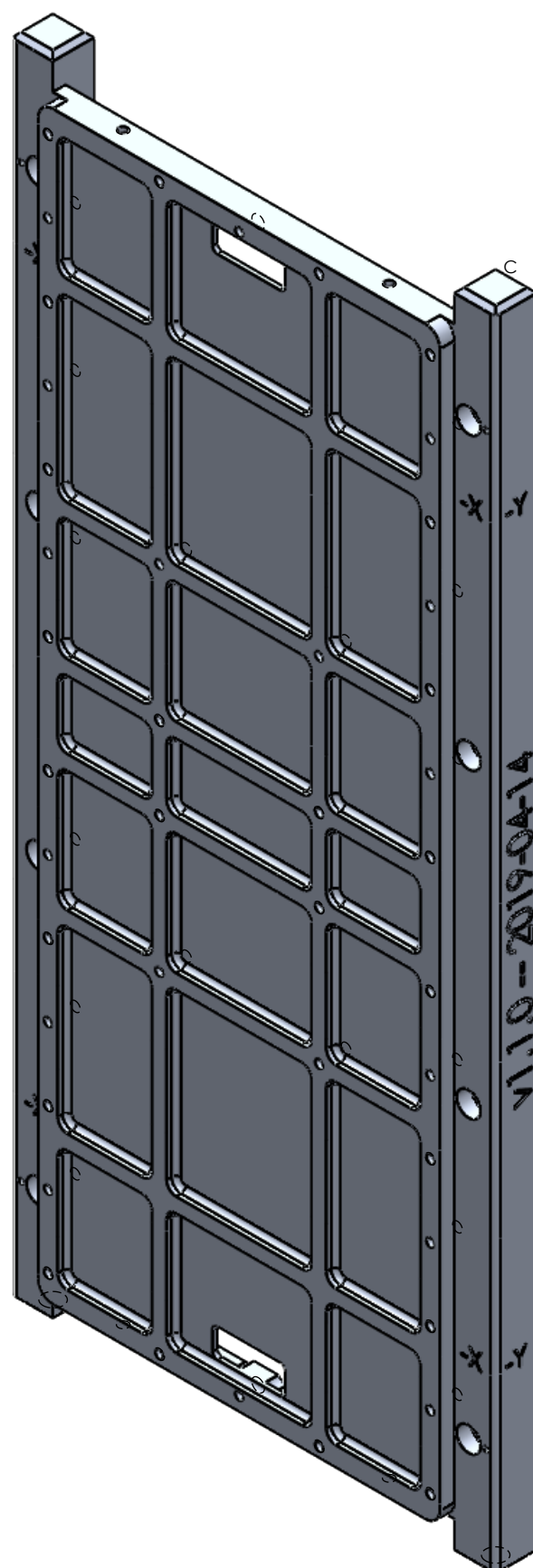
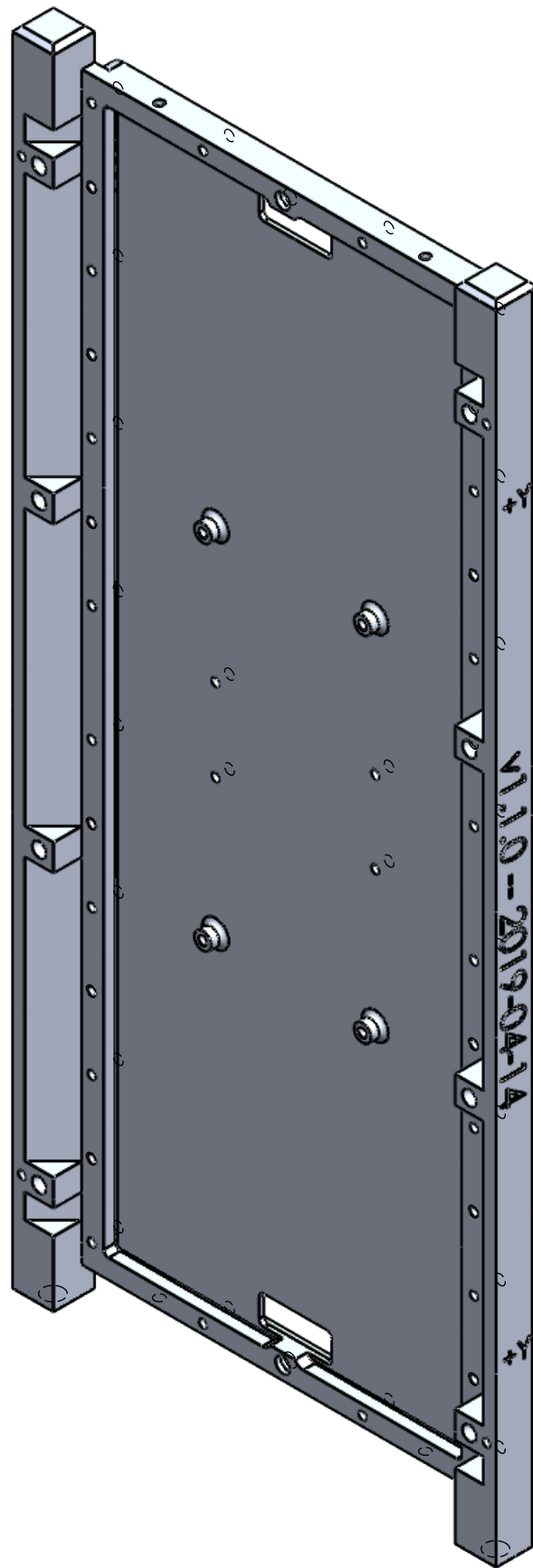
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B

B

A


A



NOTES:

1. REFERENCE -X_Frame.sldprt OR -X_Frame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS)
4. ANODIZATION: TYPE III.
5. OVERALL PROFILE TOLERANCE $\frac{0.2}{A \ B \ C}$ TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. MINIMUM RADIUS ON INTERNAL CORNERS IS 0.2MM MAXIMUM

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.01

	DRAWN	NAME RYAN MEDICK	DATE 4/22/19
	CHECKED	ANDREW GREENBERG	4/22/19
	ENG APPR.		
	MFG APPR.		
COMMENTS:			
MATERIAL 6061-T6 (SS)			
FINISH ANODIZATION: TYPE III			
WEIGHT (REF)			
DO NOT SCALE DRAWING			

Description:

-X FRAME

DWG. NO.

-X_Frame

REV

C

SIZE

B

SCALE: 1:2

SHEET 2 OF 4

3

2

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4

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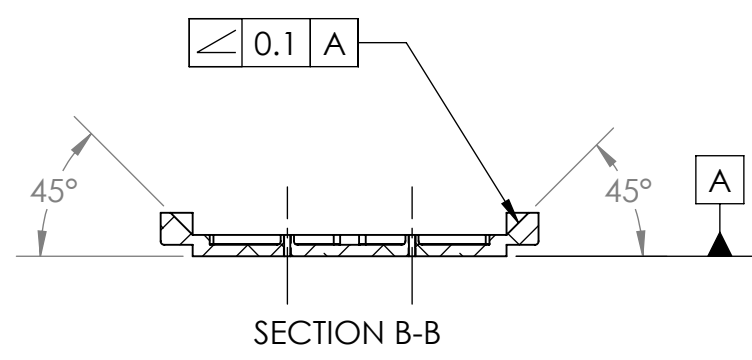
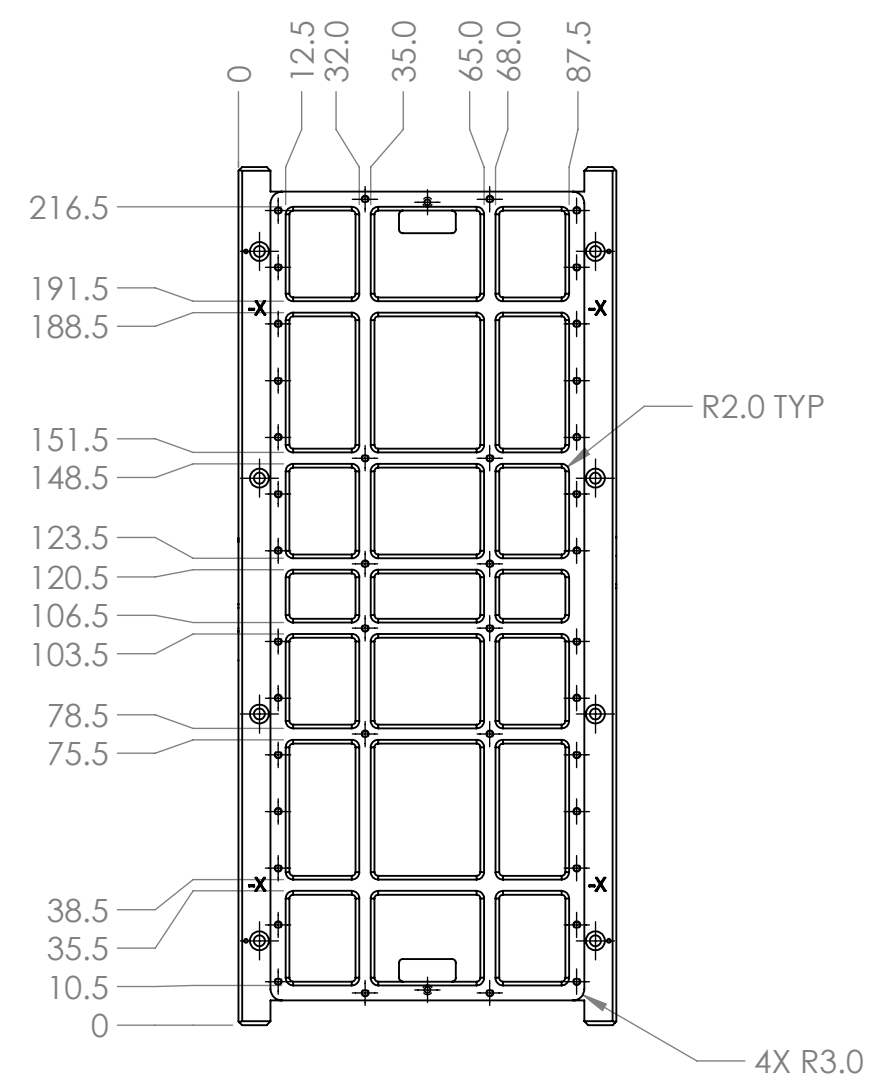
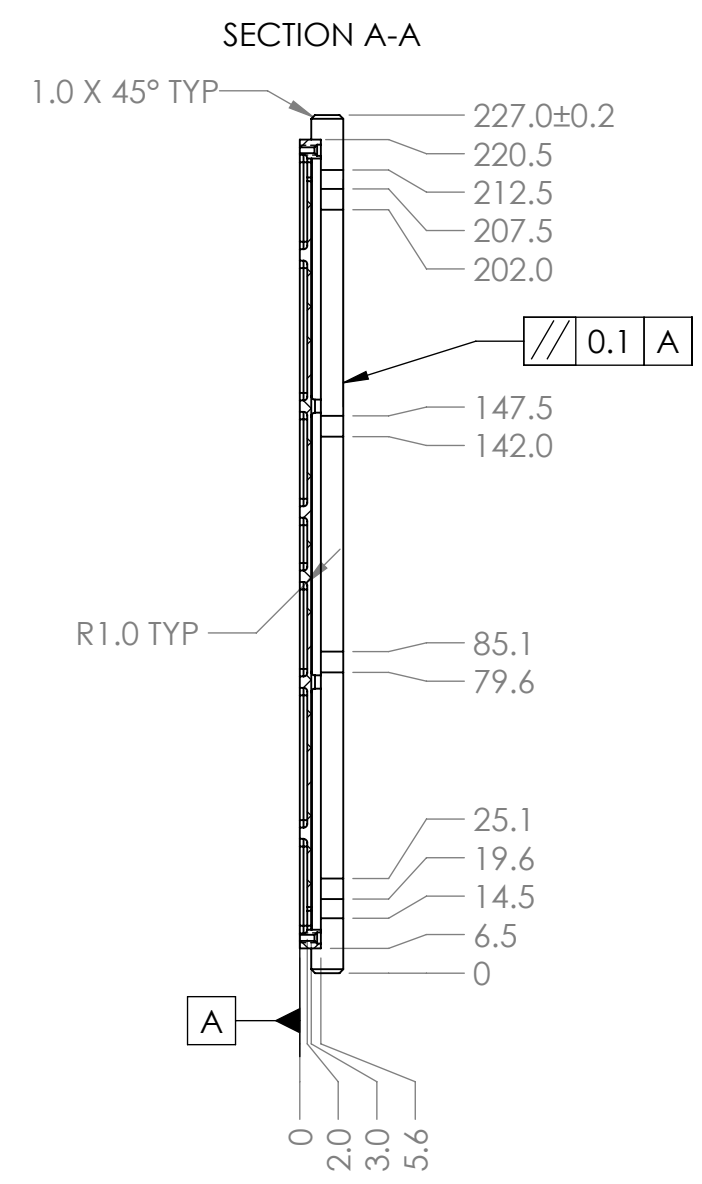
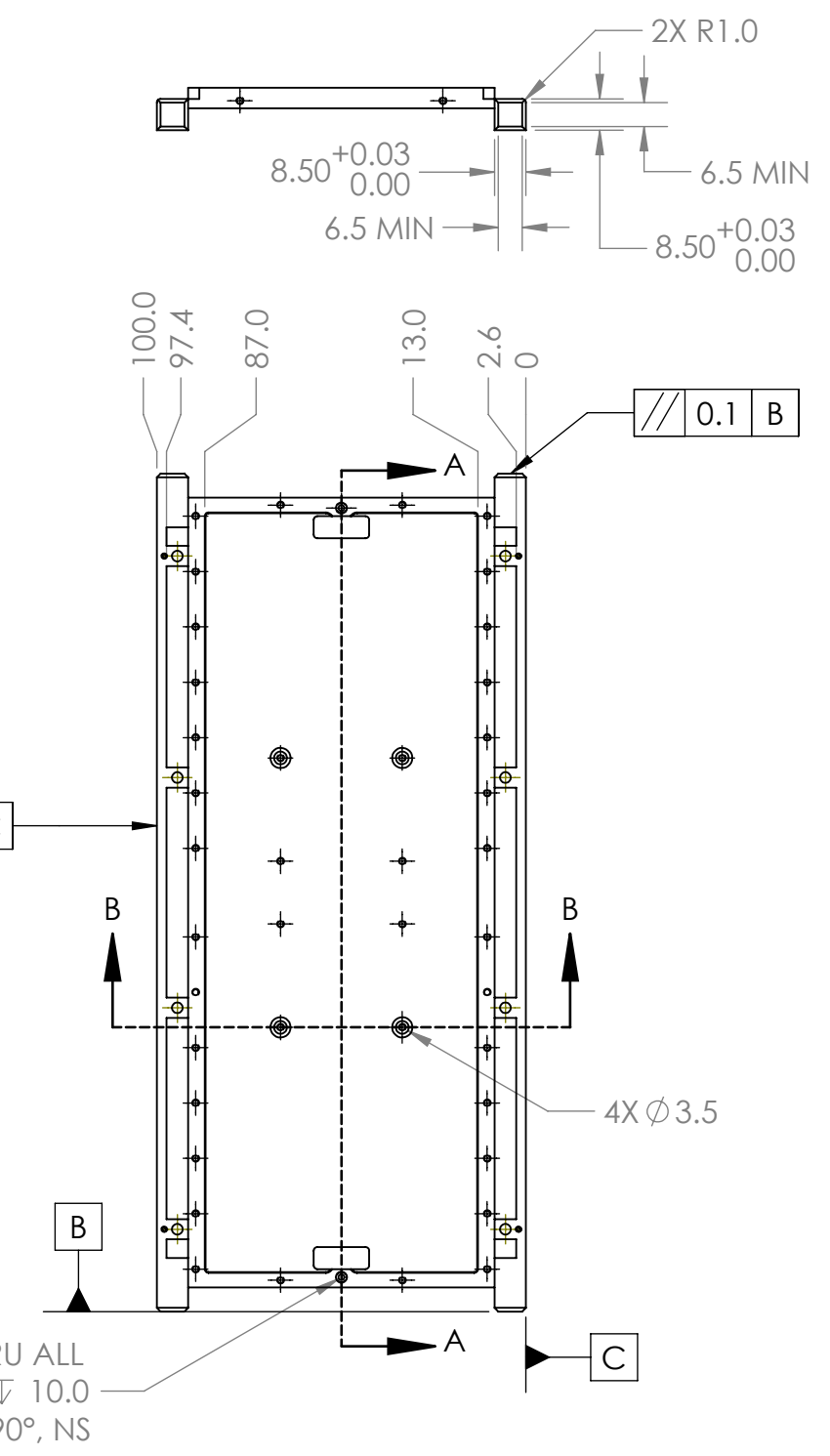
1

B

B

A

A



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL \pm 0.1
TWO PLACE DECIMAL \pm 0.01



DRAWN	NAME RYAN MEDICK	DATE 4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:
-X FRAME

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.		-X_Frame	
REV C	SIZE B	SCALE: 1:2 SHEET 3 OF 4	

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