

4

3

2

1

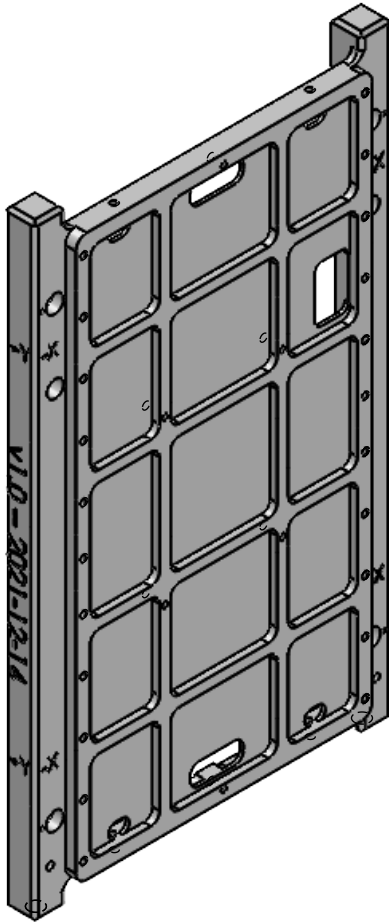
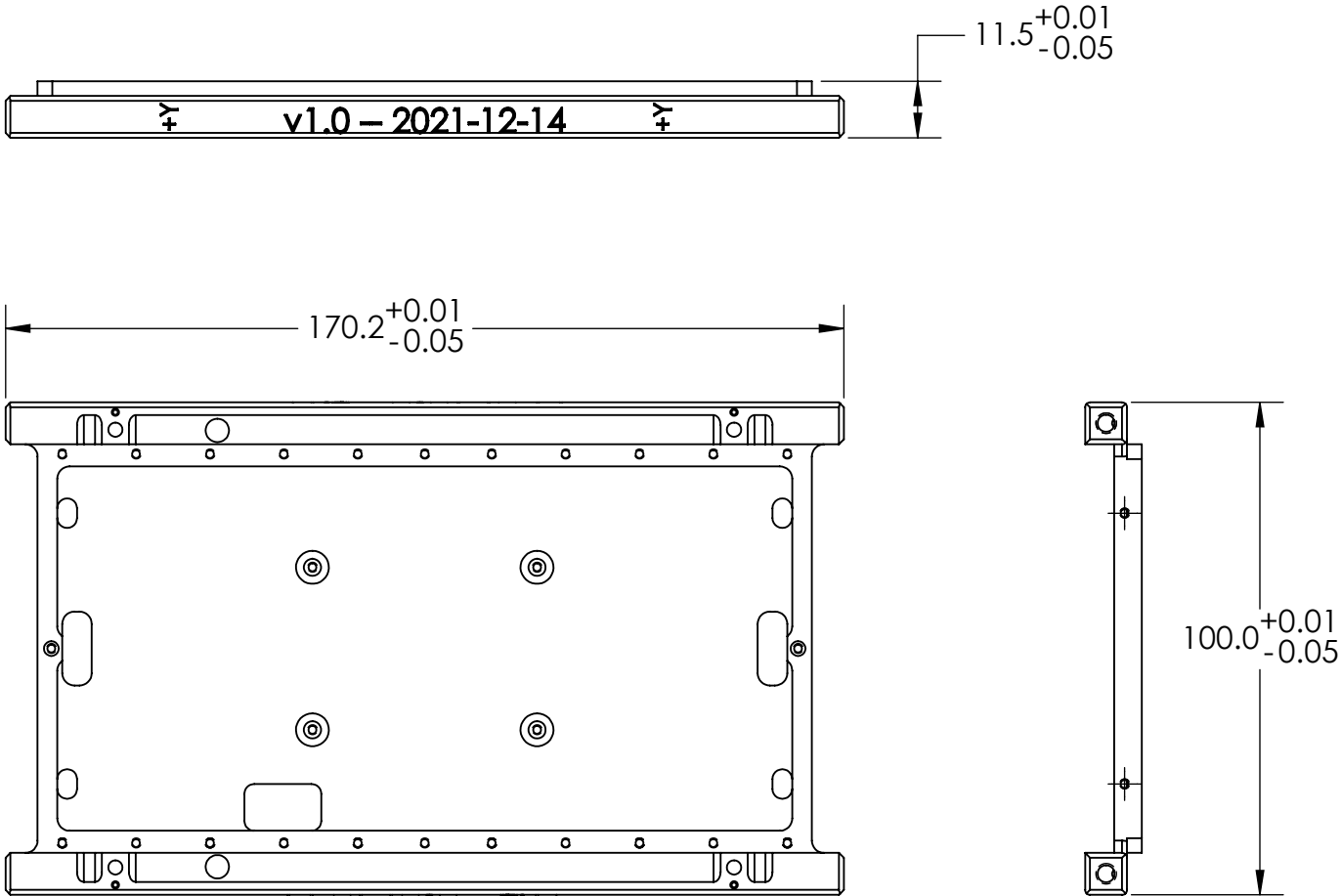
GENERAL NOTES UNLESS OTHERWISE NOTED:

- 1. REFERENCE 1.5U_minusX.STEP FOR MODEL BASE DEF
- 2. REMOVE ALL BURRS AND SHARP EDGES R0.050MM MAX
- 3. ANODIZATION: TYPE II, BLACK
- 4. OVERALL PROFILE TOLERANCE

	0.1	A	B	C
--	-----	---	---	---

 TO A
MINIMUM GRID OF 5MM UNLESS OTHERWISE SPECIFIED
- 5. MACHINE ALL TEXT WITH 90 DEG V BIT WITH DEPTH OF 0.2MM BEFORE ANODIZATION

REVISIONS				
REV.	DESCRIPTION	DATE	DRAWN BY	APPROVED BY
A	INITIAL COMMIT	10/11/2021	JACK PORTER	
B	REVISED DRAWINGS FOR CLARITY	12/19/2021	JACK PORTER	



ANNODIZATION Black TYPE II	UNLESS OTHERWISE SPECIFIED		DRAWN BY	JACK PORTER	1/3/2022	
	DECIMAL	ANGULAR	CHECKED	Hayden Reinhold	1/3/2022	
	.X ± 0.1	.X ± 0.1	ENG APPR.			
	.XX ± 0.01	.XX ± 0.01	MFG APPR.			
MATERIAL 6061-T6 ALUMINUM	SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009		-X 1.5U Frame			DWG. NO. 1.5U_minusX
FINISH 125	DO NOT SCALE DRAWING			UNITS MM	REVISION A	FORMAT B
WEIGHT 118.80 g				SCALE 1:1.5	PAGE 1/4	

3

2

1

4

3

2

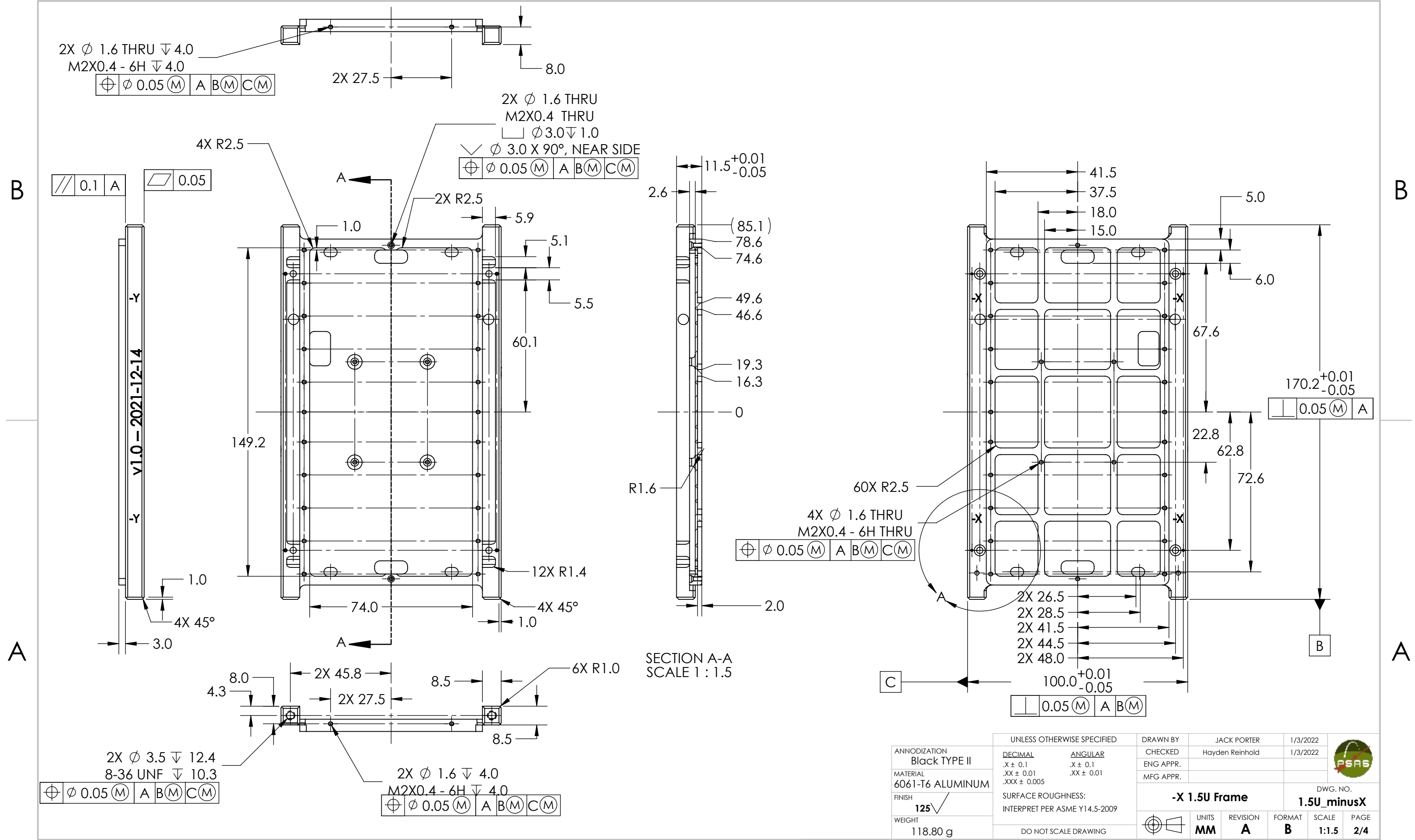
1

B

A

B

A



3

2

1

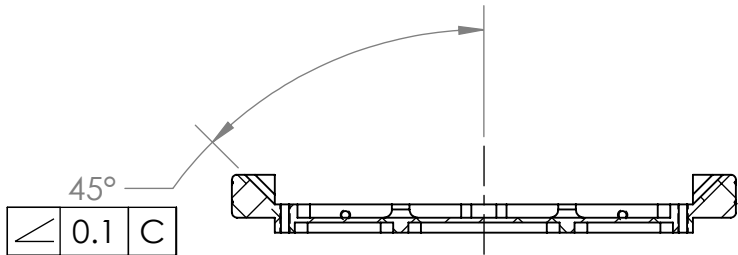
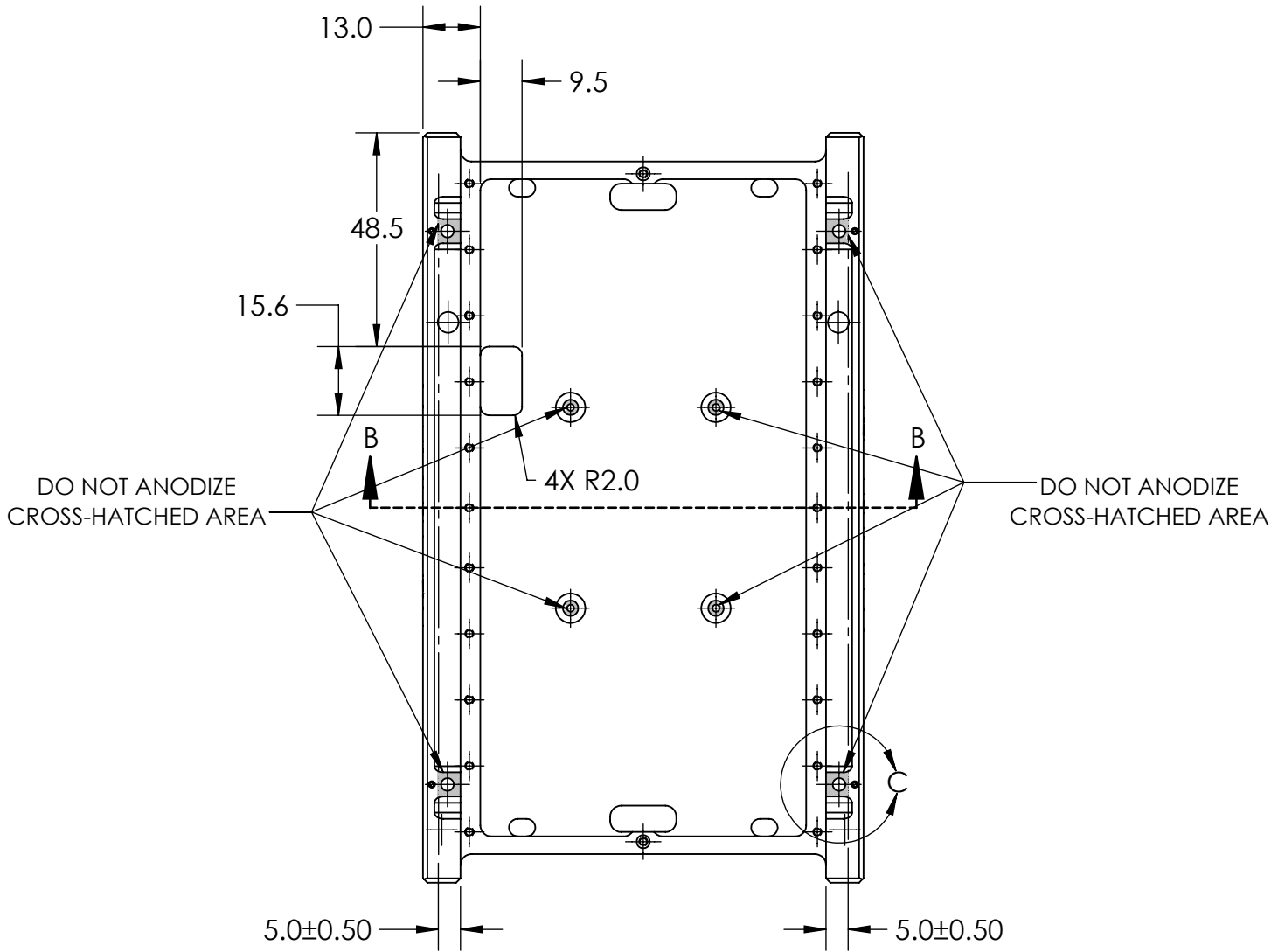
4

3

2

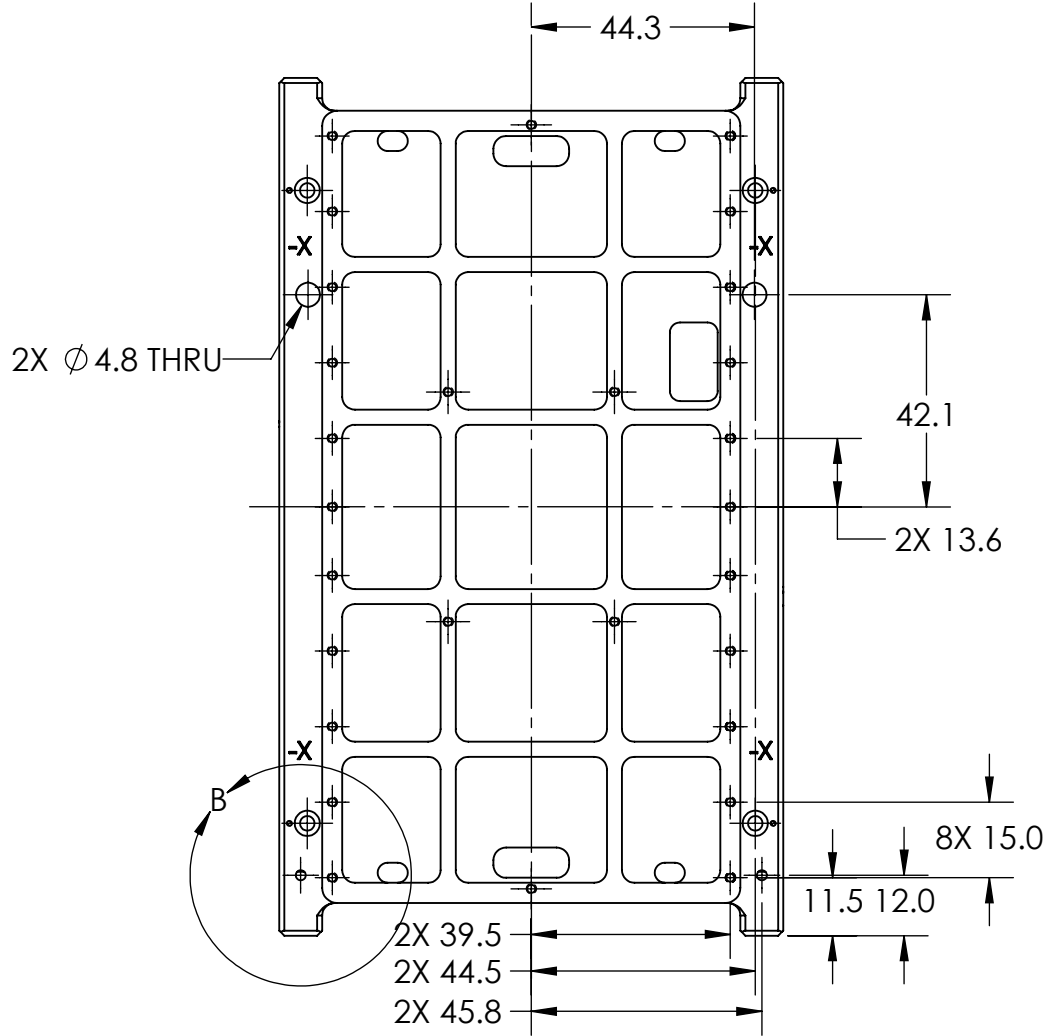
1

B



SECTION B-B

+y
v1.0-2021-12-14
+y



ANNODIZATION Black TYPE II	UNLESS OTHERWISE SPECIFIED		DRAWN BY	JACK PORTER	1/3/2022	
	DECIMAL	ANGULAR	CHECKED	Hayden Reinhold	1/3/2022	
	.X ± 0.1	.X ± 0.1	ENG APPR.			
	.XX ± 0.01	.XX ± 0.01	MFG APPR.			
MATERIAL 6061-T6 ALUMINUM	SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009		-X 1.5U Frame			DWG. NO. 1.5U_minusX
FINISH 125	DO NOT SCALE DRAWING			UNITS MM	REVISION A	FORMAT B
WEIGHT 118.80 g				SCALE 1:1.5	PAGE 3/4	

3

2

1

B

A

4

3

2

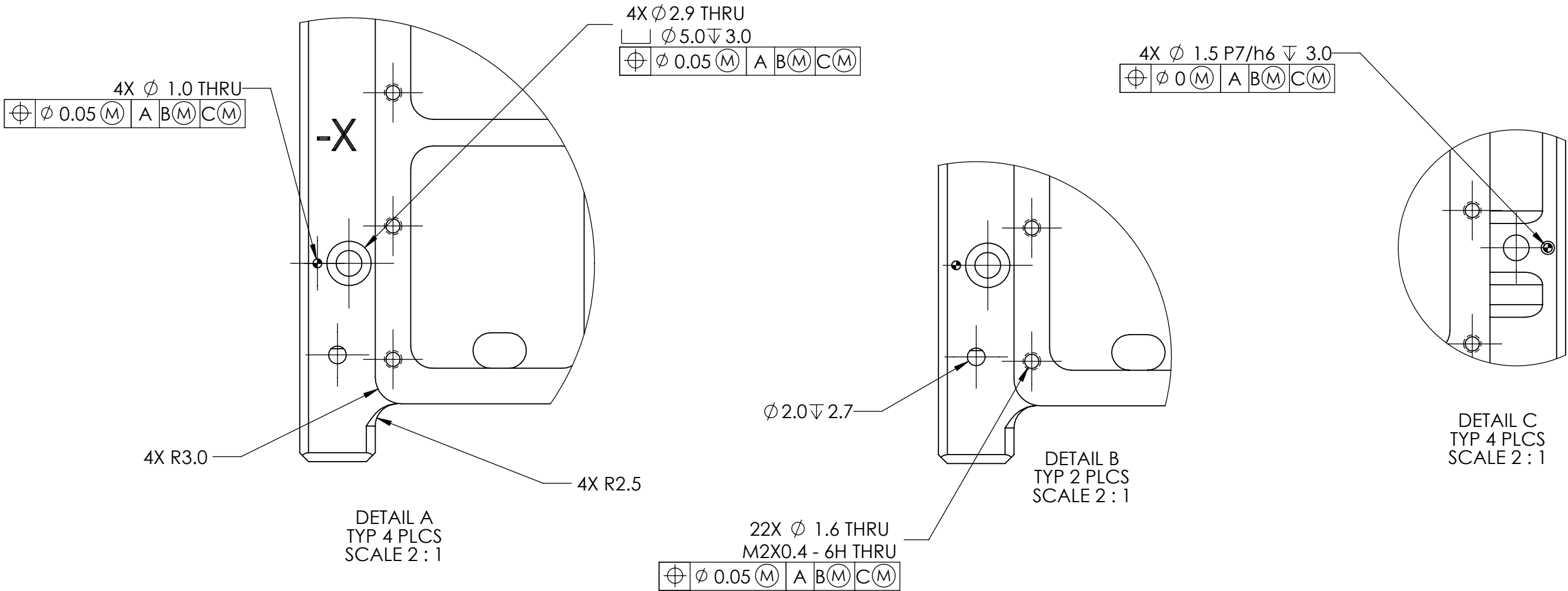
1



B

B

A

A



ANNODIZATION Black TYPE II	UNLESS OTHERWISE SPECIFIED		DRAWN BY	JACK PORTER	1/3/2022	
	DECIMAL	ANGULAR	CHECKED	Hayden Reinhold	1/3/2022	
	.X ± 0.1	.X ± 0.1	ENG APPR.			
	.XX ± 0.01	.XX ± 0.01	MFG APPR.			
MATERIAL 6061-T6 ALUMINUM	SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009		DWG. NO. 1.5U_minusX			
FINISH 125	DO NOT SCALE DRAWING			UNITS MM	REVISION A	FORMAT B
WEIGHT 118.80 g				SCALE 2:1	PAGE 4/4	

3

2

1