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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	7/15/2020	EG
	B	FIXED INTERIOR FILLETS	7/23/2020	EG
	C	INCREASED SPRING PIN TAP DEPTH BY 2MM	9/9/2020	EG
	D	ADDED INTERIOR FILLETS FOR CARD TOLERANCE	9/30/2020	EG
	E	CREATED ANODIZATION DRAWING	12/20/2020	EG

B

B

A

A



	NAME	DATE
DRAWN	EMILIO GIZZI	7/15/2020
CHECKED	CATIE SPIVEY	7/18/2020
ENG APPR.		
MFG APPR.		

Description:

+X 1U FRAME

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.02

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE II
WEIGHT (REF)

DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.
plusX_1UFrame

REV	SIZE	SCALE: 1:1
E	B	SHEET 1 OF 5

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4

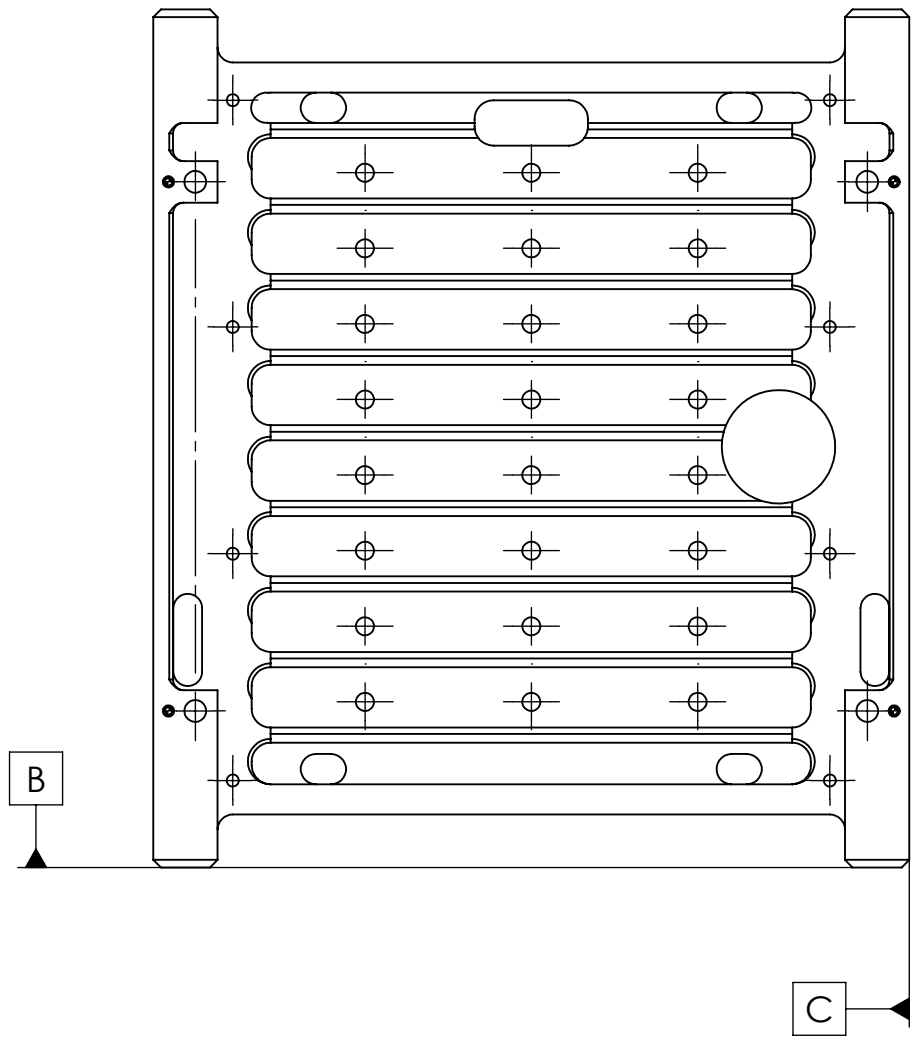
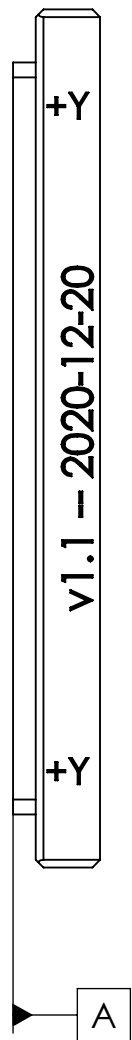
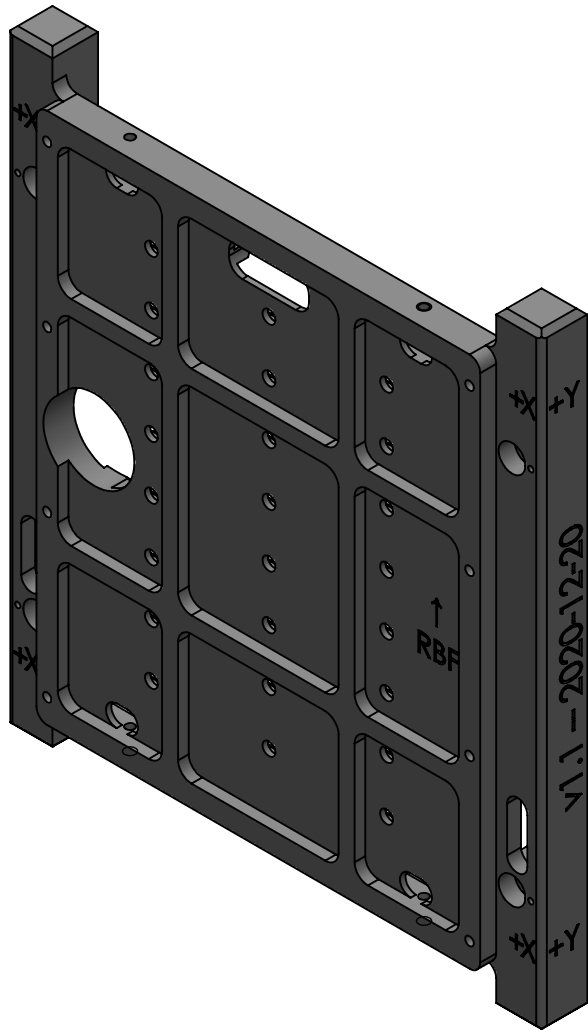
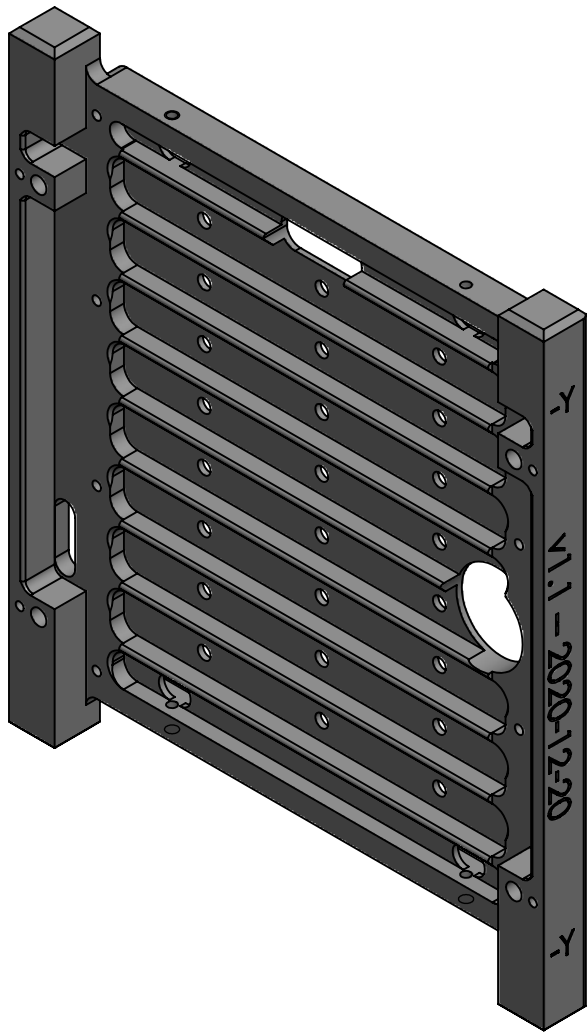
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B

A




B

A

NOTES:

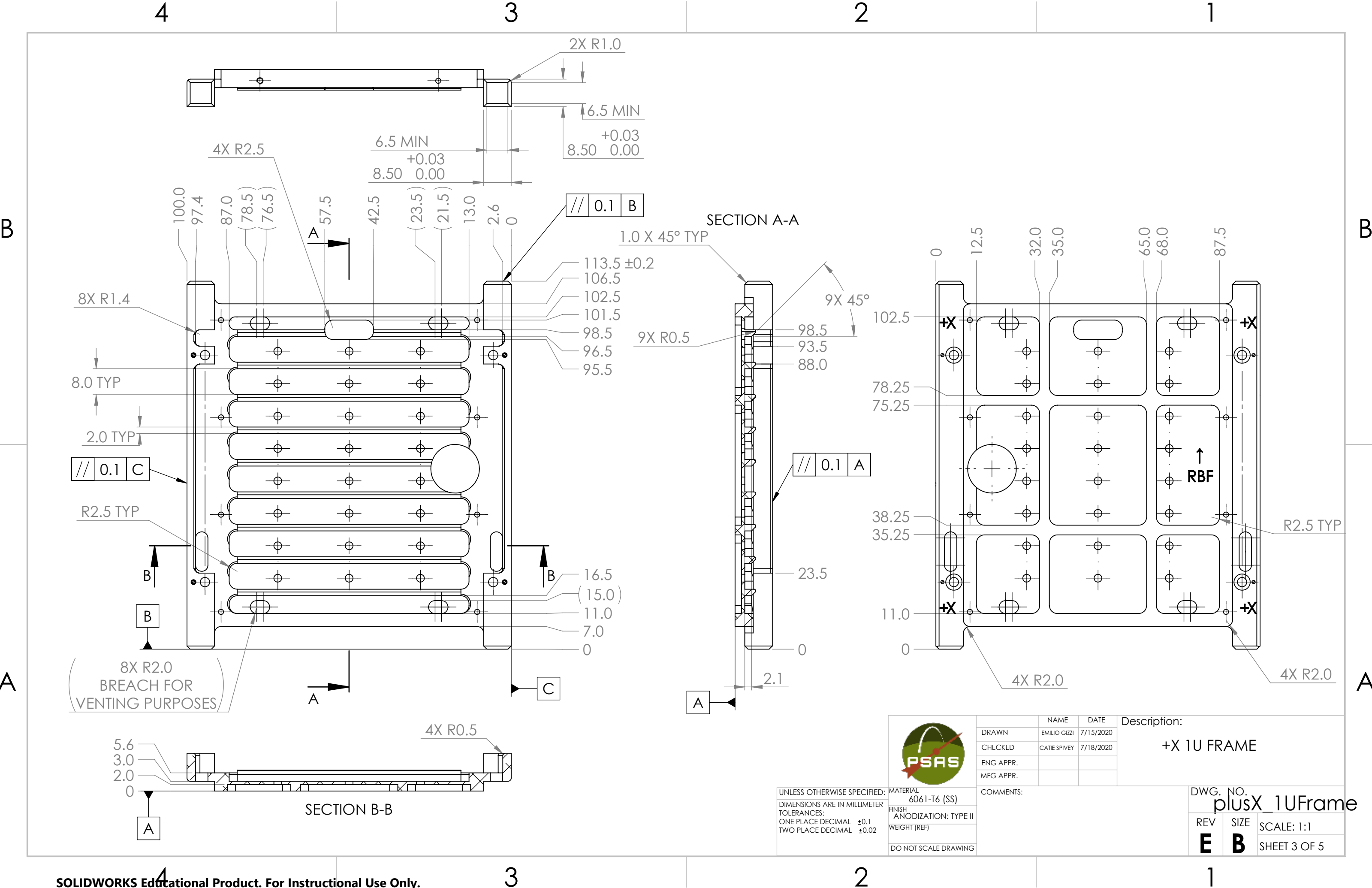
1. REFERENCE plusX_1UFrame.sldprt OR plusX_1UFrame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS)
4. ANODIZATION: TYPE II, BLACK.
5. OVERALL PROFILE TOLERANCE $\frac{1}{4}$ 0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

	DRAWN	EMILIO GIZZI	7/15/2020	Description: +X 1U FRAME
	CHECKED	CATIE SPIVEY	7/18/2020	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. plusX_1UFrame
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.02				REV E
				SIZE B
DO NOT SCALE DRAWING				SCALE: 1:1 SHEET 2 OF 5

3

2

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4

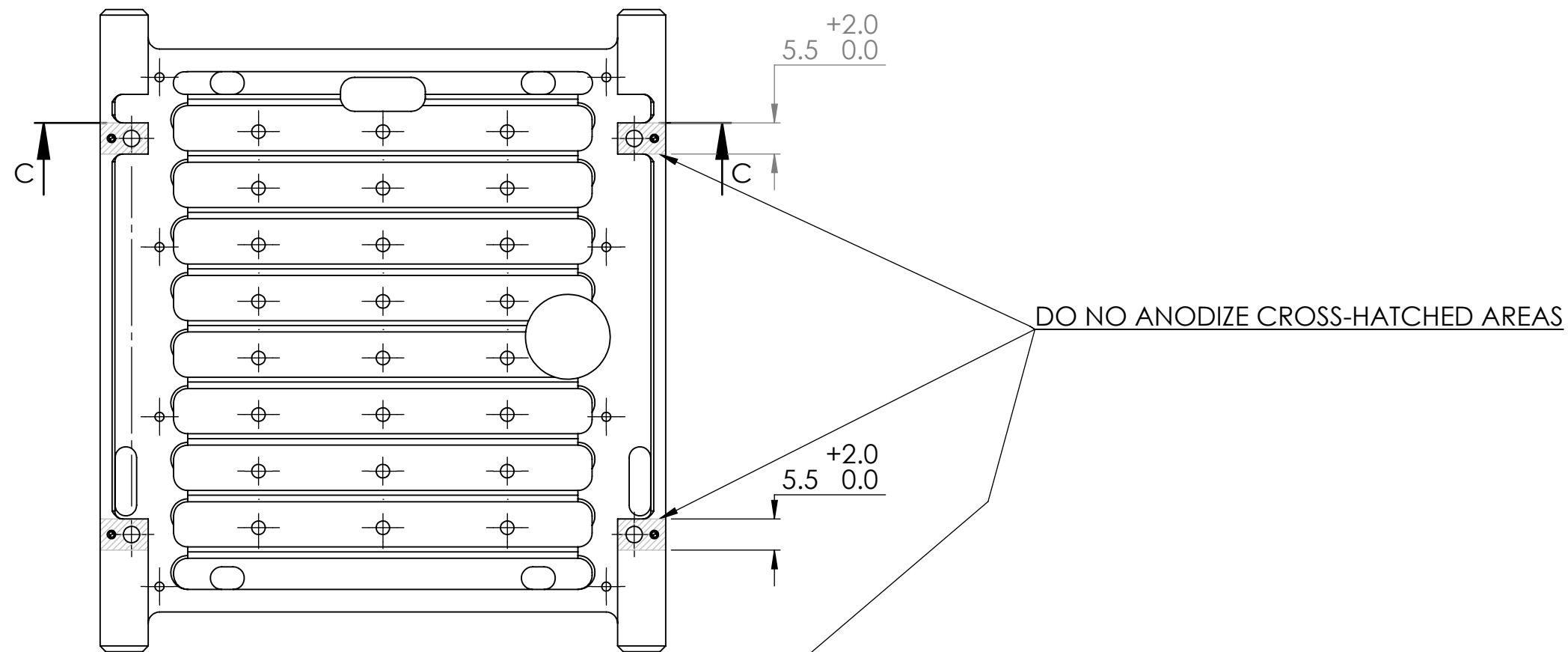
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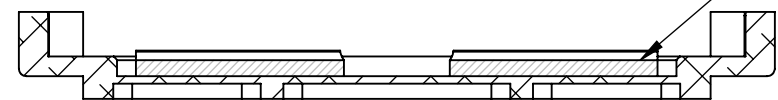
B

B




A

A



SECTION C-C



DRAWN	NAME	DATE	Description: +X 1U FRAME
CHECKED	EMILIO GIZZI	12/20/2020	
ENG APPR.	-	12/20/2020	
MFG APPR.			

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE II
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.
plusX_1UFrame

REV	SIZE	SCALE: 1:1
E	B	SHEET 5 OF 5

4

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