

4

3

2

1


| REVISIONS | | | | |
|-----------|------|---|-----------|-----------|
| ZONE | REV. | DESCRIPTION | DATE | APPROVED |
| | A | INITIAL RELEASE | 04/22/19 | IZ AND JS |
| | B | UPDATED FORMATTING | 4/29/2019 | |
| | C | MOVE LOCATING PINS AND ADD Ø 1.00 mm THRU FOR VENTING | 5/6/2019 | |

B

B

A

A

| | | | | | | | |
|---|-----------|------------------|---------|---|----------|-----------|--------------|
|  | | NAME | DATE | Description: <div>+X_Frame</div> | | | |
| | DRAWN | RYAN MEDICK | 4/22/19 | | | | |
| | CHECKED | ANDREW GREENBERG | 4/22/19 | | | | |
| | ENG APPR. | | | | | | |
| | MFG APPR. | | | | | | |
| MATERIAL 6061-T6 (SS) | | COMMENTS: | | | DWG. NO. | | |
| FINISH ANODIZATION: TYPE III | | | | | REV C | SIZE B | SCALE: 1:2 |
| WEIGHT (REF) | | | | | | | SHEET 1 OF 4 |
| DO NOT SCALE DRAWING | | | | | | | |

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

4

3

2

1

4

3

2

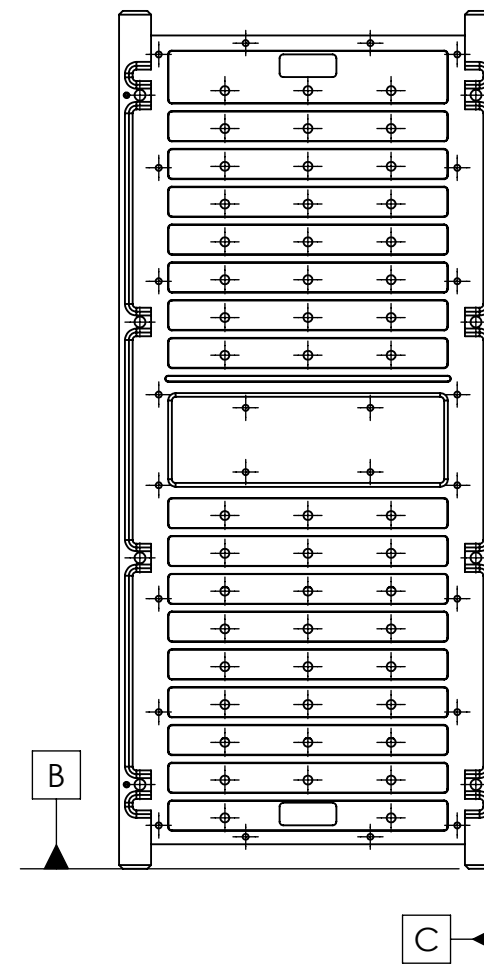
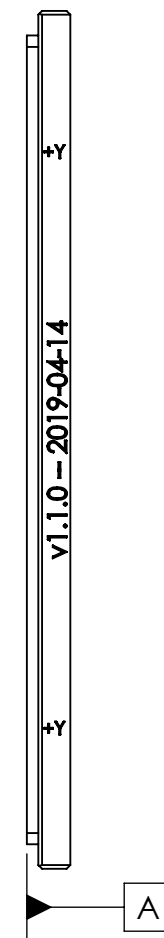
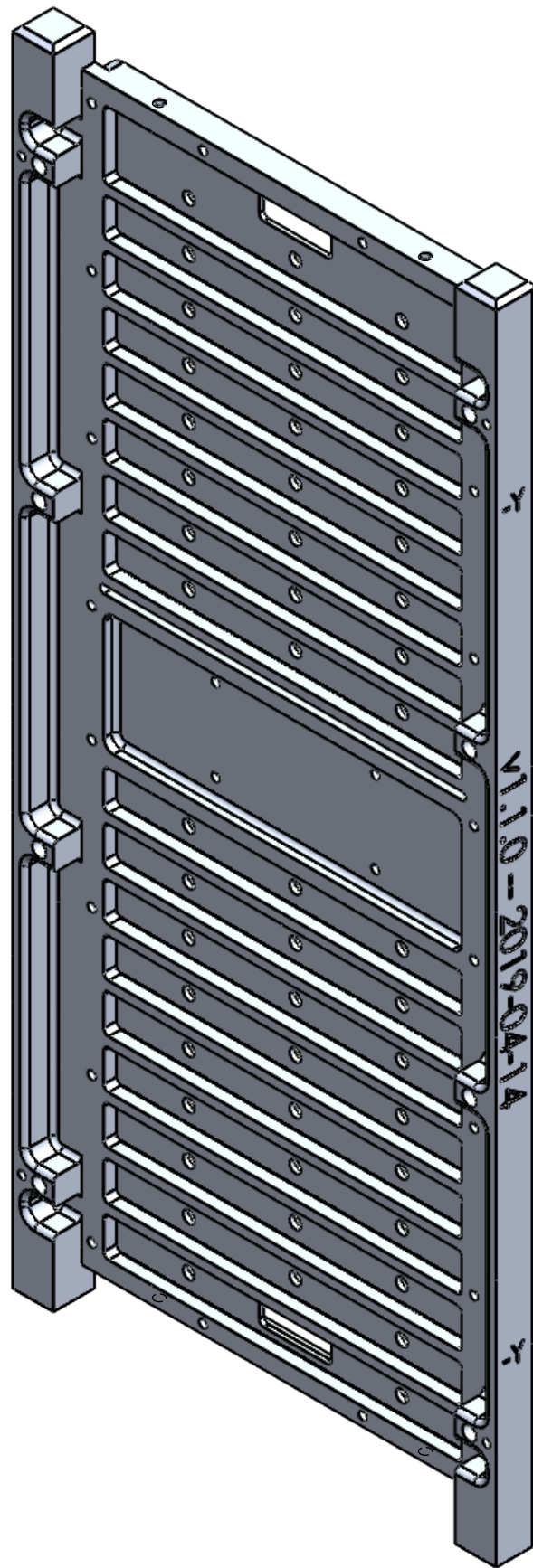
1

B

B

A

A



NOTES:

1. REFERENCE +X_Frame.sldprt OR +X_Frame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS).
4. ANODIZATION: TYPE III.
5. OVERALL PROFILE TOLERANCE $\frac{1}{2}$ 0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

| | NAME | DATE |
|-----------|------------------|---------|
| DRAWN | RYAN MEDICK | 4/22/19 |
| CHECKED | ANDREW GREENBERG | 4/22/19 |
| ENG APPR. | | |
| MFG APPR. | | |

Description:
+X FRAME

| REV | SIZE | SCALE: 1:2 |
|-----|------|--------------|
| C | B | SHEET 2 OF 4 |

3

2

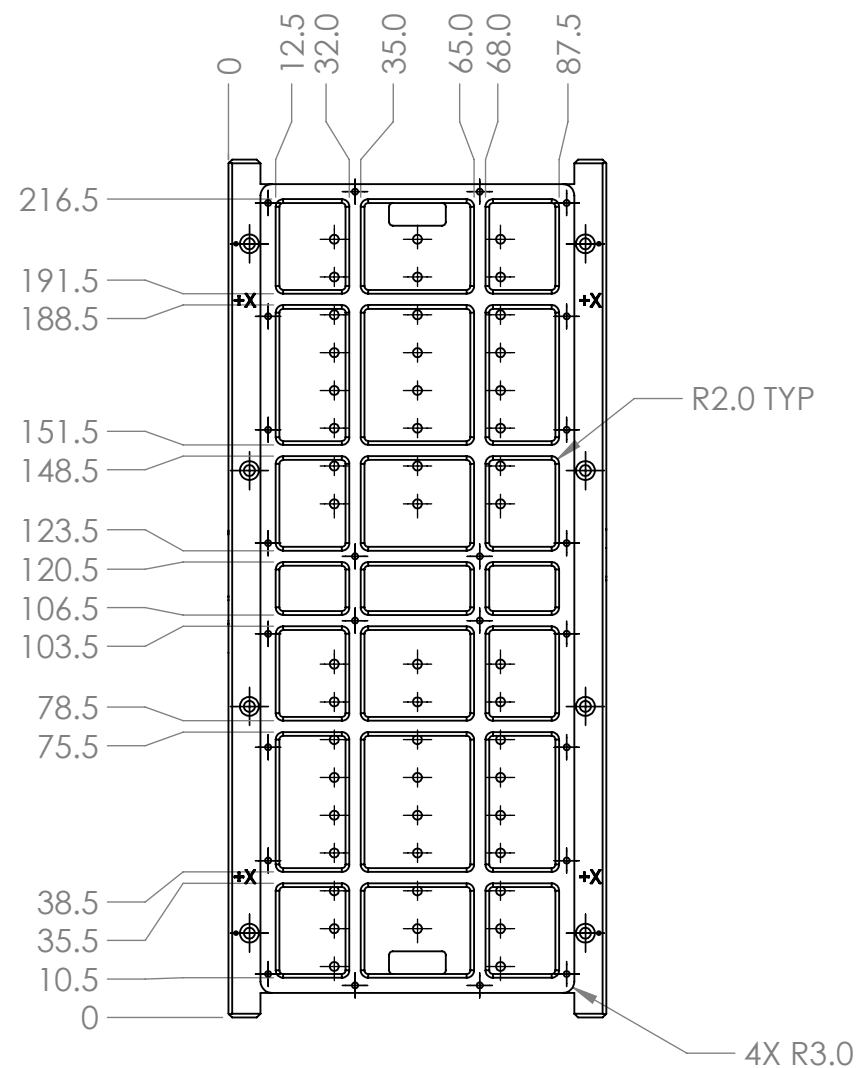
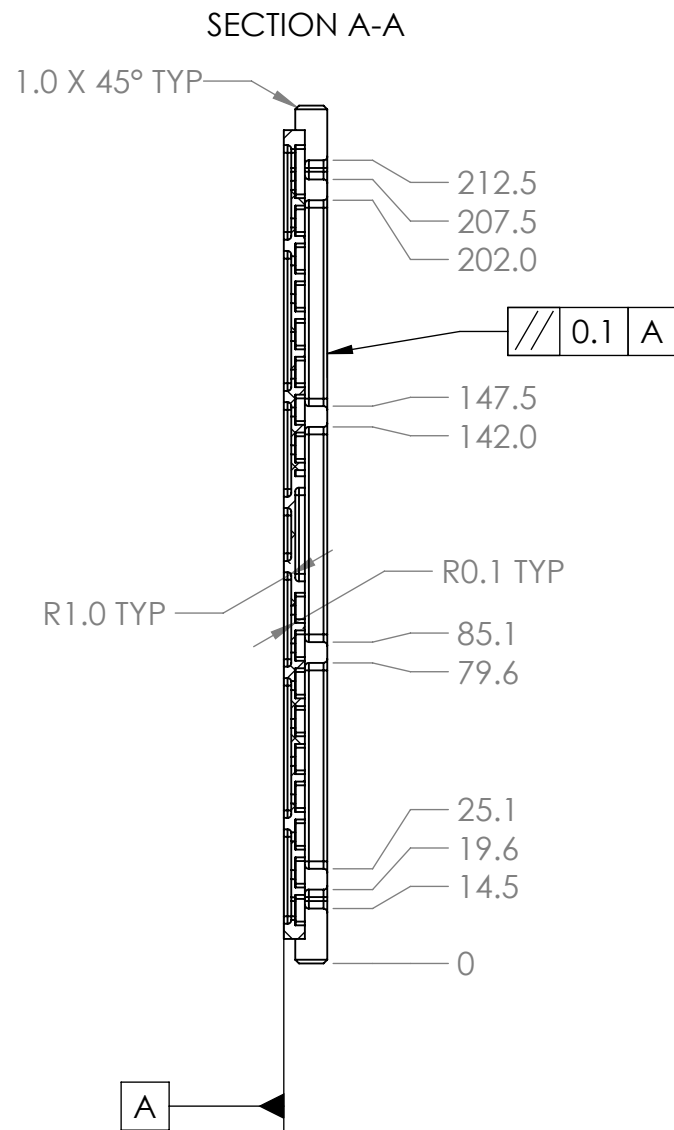
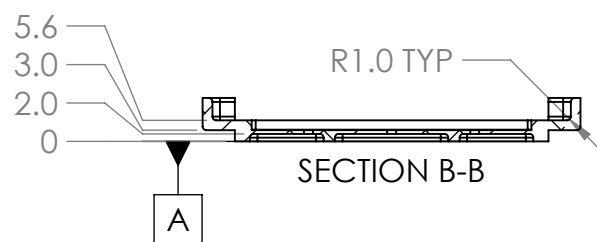
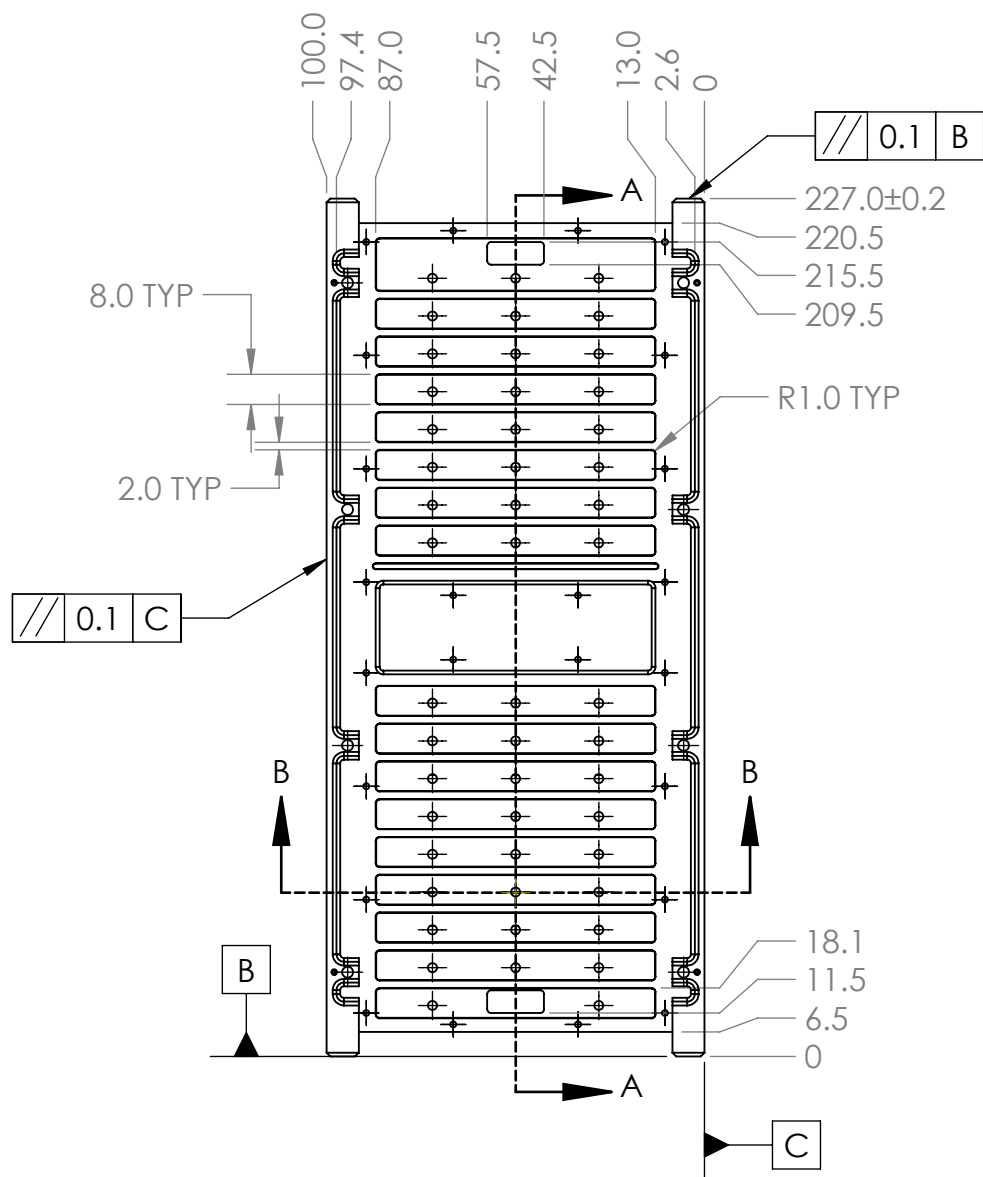
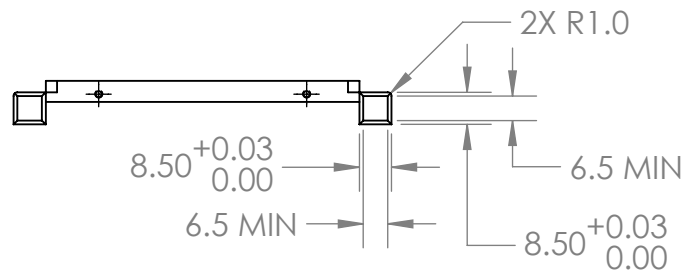
1

4

3

2

1



| | | |
|-----------|---|-----------------|
| DRAWN | NAME RYAN MEDICK ANDREW GREENBERG | DATE 4/22/19 |
| CHECKED | | 4/22/19 |
| ENG APPR. | | |
| MFG APPR. | | |

Description:
+X FRAME

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

| | | | |
|----------|-----------|----------------------------|--|
| DWG. NO. | | +X_Frame | |
| REV C | SIZE B | SCALE: 1:2 SHEET 3 OF 4 | |

3

2

1

