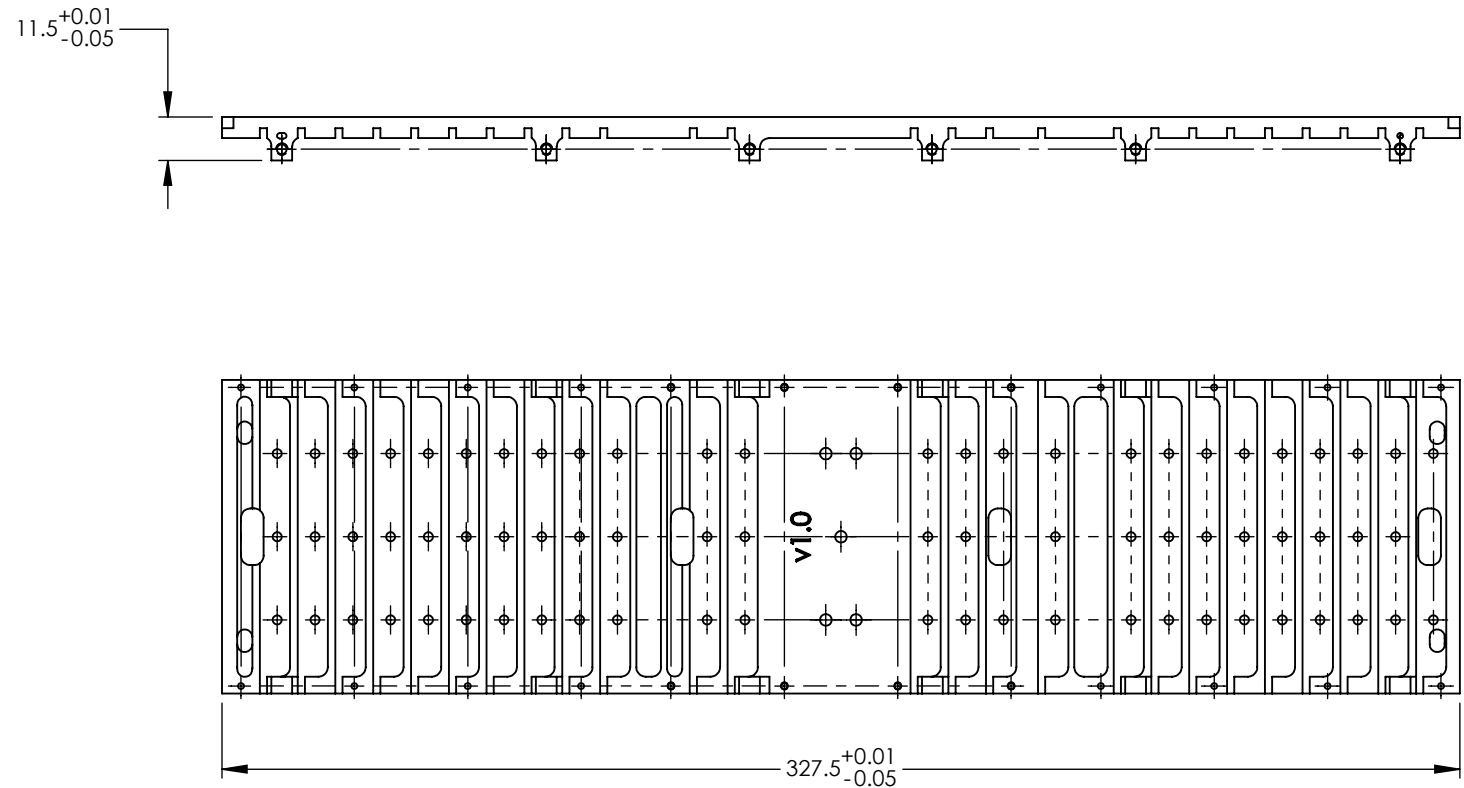
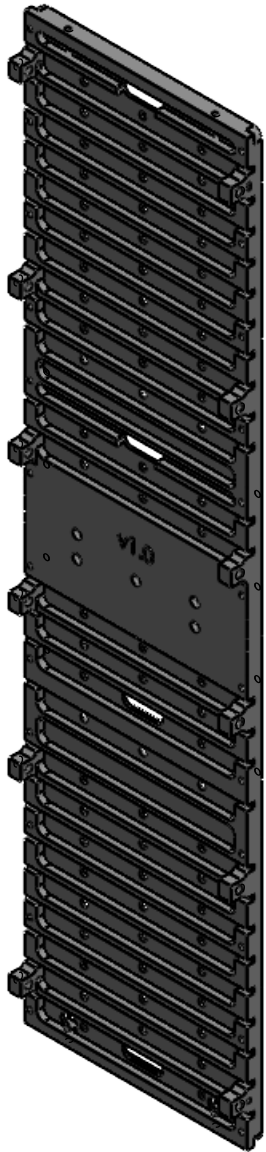




GENERAL NOTES UNLESS OTHERWISE NOTED:

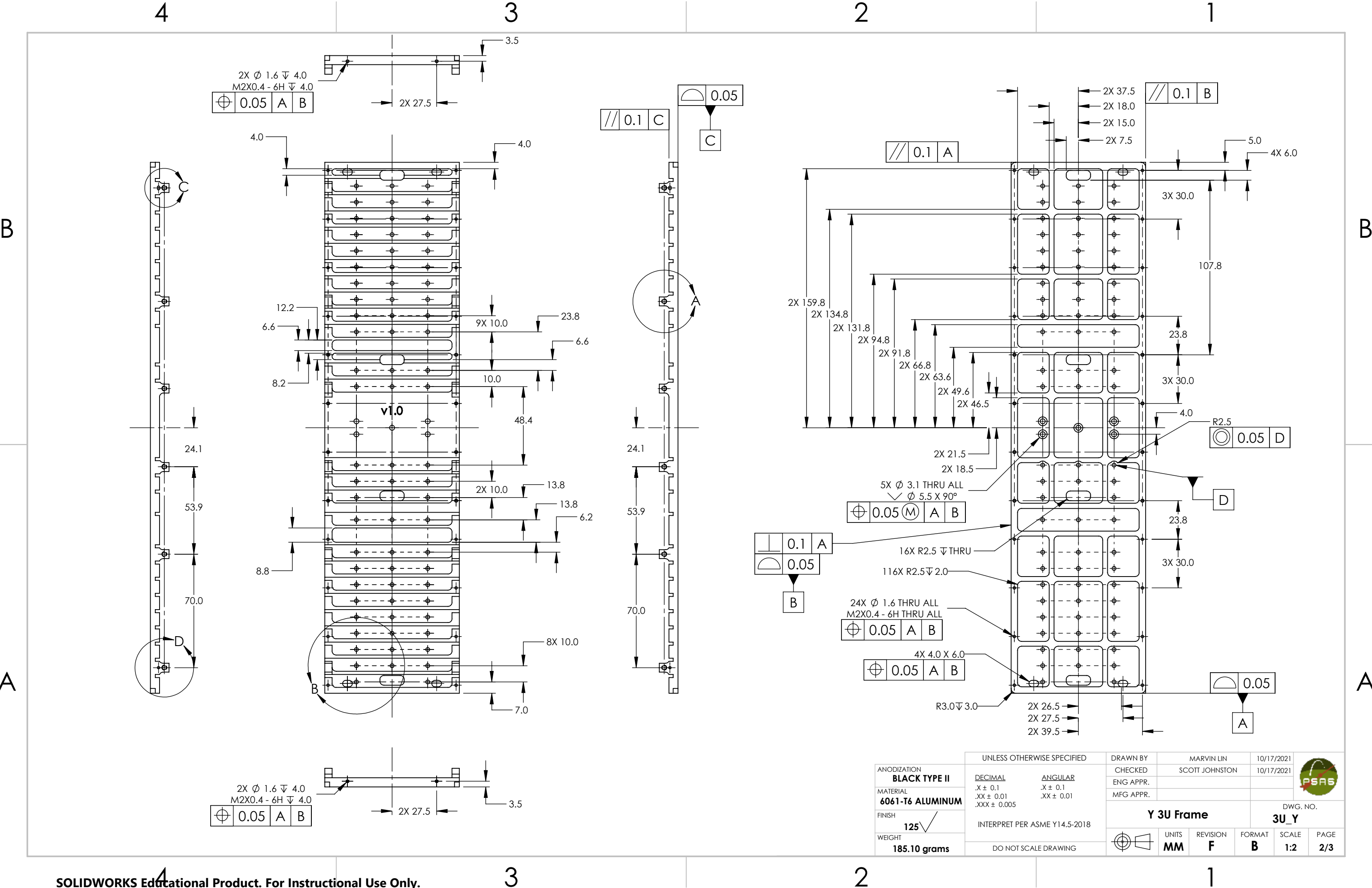
1. REFERENCE 3U\_Y.STEP FOR MODEL BASE DEF
2. REMOVE ALL BURRS AND SHARP EDGES R0.050 MM MAX
3. OVERALL PROFILE TOLERANCE ⌒ 0.1 A B C TO A  
MINIMUM GRID OF 5MM UNLESS OTHERWISE SPECIFIED
4. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM
5. MACHINE ALL TEXT WITH 90 DEG V BIT WITH DEPTH OF 0.2MM BEFORE ANODIZATION





REVISIONS				
REV.	DESCRIPTION	DATE	DRAWN BY	APPROVED BY
A	INITIAL COMMIT	7/07/2021	MARVIN LIN	ANDREW G.
B	REVISED FOR CLARITY AND TO MEET ASME Y14.5	7/27/2021	MARVIN LIN	ANDREW G.
C	FURTHER CLARITY REVISIONS	8/15/2021	MARVIN LIN	ANDREW G.
D	ADDED ANODIZATION NOTES	9/18/2021	MARVIN LIN	ANDREW G.
E	FIXED DRAWING ERRORS	9/26/2021	MARVIN LIN	ANDREW G.
F	REVISED DRAWINGS FOR CLARITY	10/16/2021	MARVIN LIN	ANDREW G.



		UNLESS OTHERWISE SPECIFIED		DRAWN BY		MARVIN LIN		10/17/2021		
ANODIZATION <b>BLACK TYPE II</b>		<u>DECIMAL</u>	<u>ANGULAR</u>	CHECKED		SCOTT JOHNSTON		10/17/2021		
MATERIAL <b>6061-T6 ALUMINUM</b>		.X ± 0.1	.X ± 0.1	ENG APPR.						
		.XX ± 0.01	.XX ± 0.01	MFG APPR.						
		.XXX ± 0.005		<b>Y 3U Frame</b>					DWG. NO. <b>3U_Y</b>	
FINISH <b>125</b> ✓		INTERPRET PER ASME Y14.5-2018								
WEIGHT <b>185.10 grams</b>		DO NOT SCALE DRAWING			UNITS <b>MM</b>	REVISION <b>F</b>	FORMAT <b>B</b>	SCALE <b>1:2</b>	PAGE <b>1/3</b>	



		UNLESS OTHERWISE SPECIFIED		DRAWN BY		MARVIN LIN		10/17/2021			
ANODIZATION				CHECKED		SCOTT JOHNSTON		10/17/2021			
BLACK TYPE II		DECIMAL		ANGULAR							
MATERIAL		.X ± 0.1		.X ± 0.1		ENG APPR.					
6061-T6 ALUMINUM		.XX ± 0.01		.XX ± 0.01		MFG APPR.					
FINISH		.XXX ± 0.005				Y 3U Frame				DWG. NO.	
125				INTERPRET PER ASME Y14.5-2018				3U_Y			
WEIGHT				DO NOT SCALE DRAWING				UNITS		REVISION	
185.10 grams						MM		F		FORMAT	
								B		SCALE	
										1:2	
										PAGE	
										2/3	

4

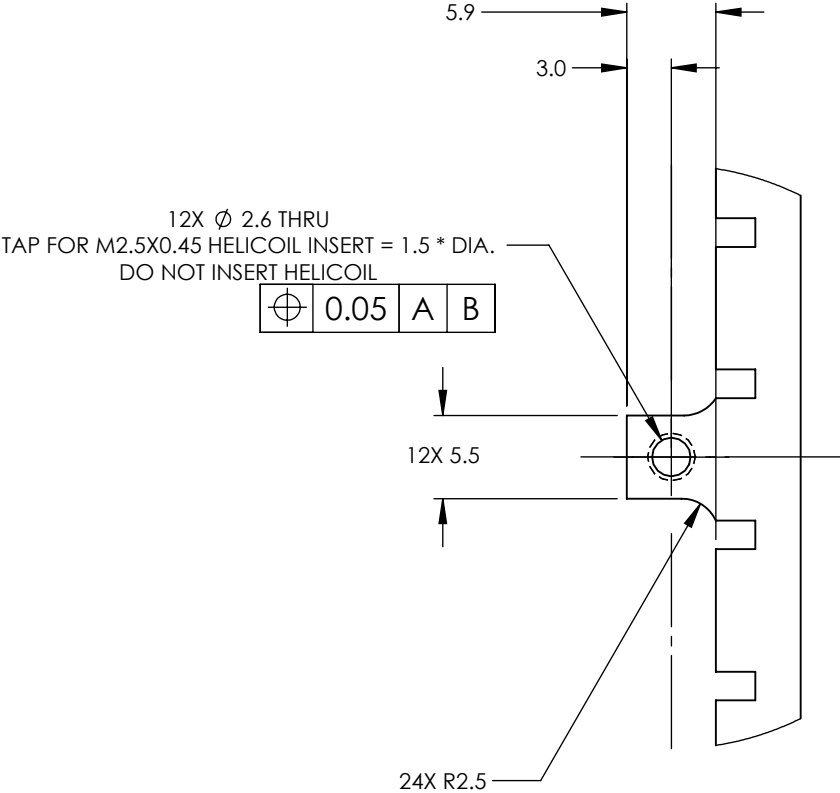
3

2

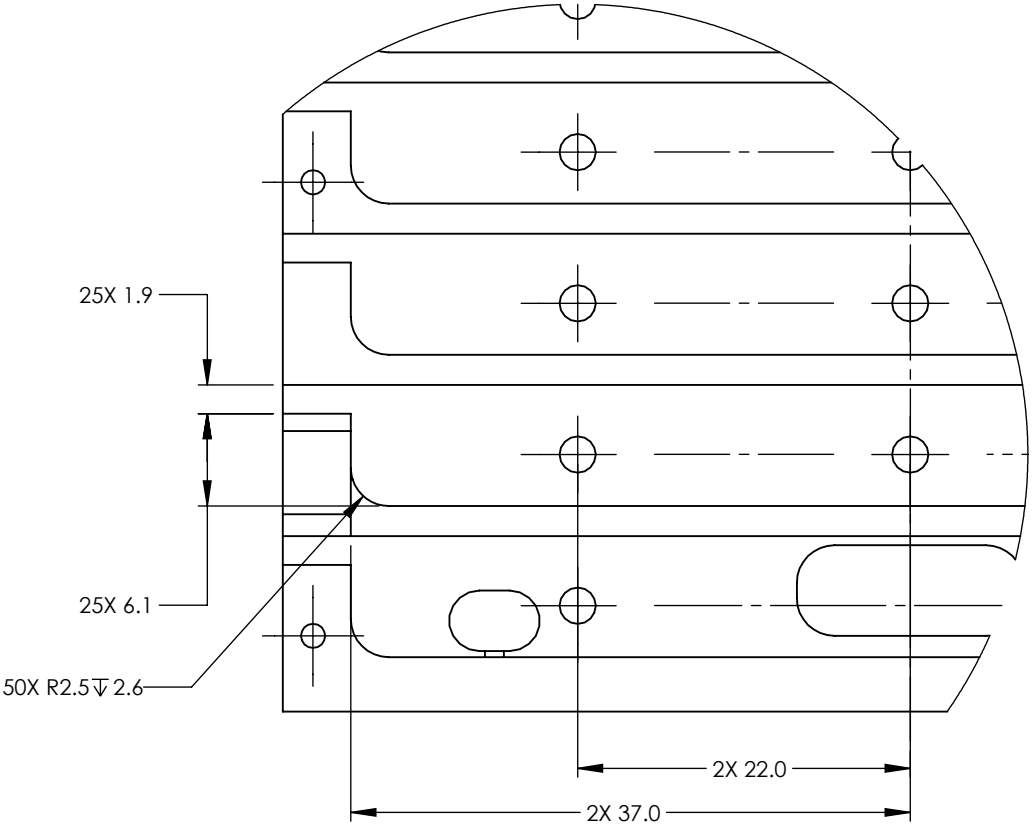
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B

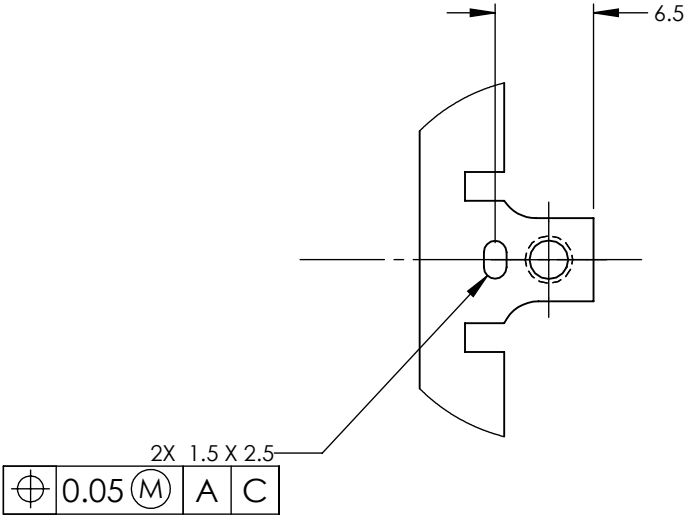
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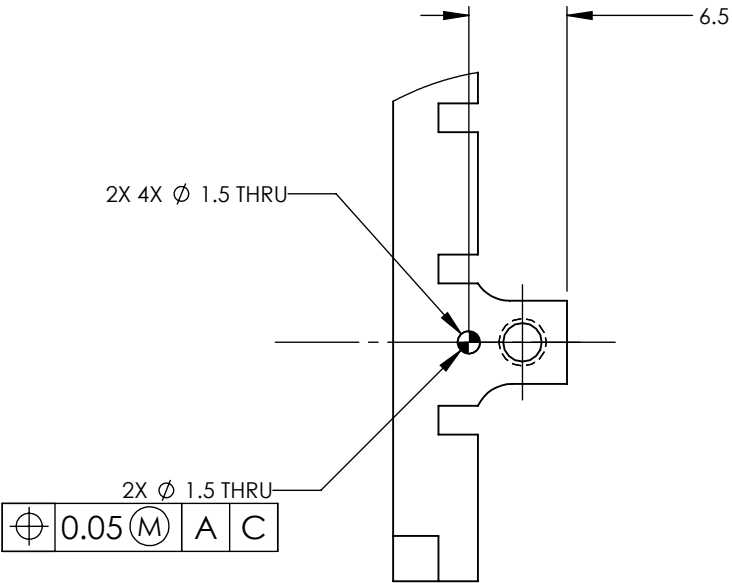
DETAIL A  
TYP 12 PLCS



DETAIL B  
TYP 25 PLCS




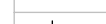
DETAIL C



DETAIL D

A

A

		UNLESS OTHERWISE SPECIFIED		DRAWN BY		MARVIN LIN		10/17/2021				
ANODIZATION <b>BLACK TYPE II</b>		<u>DECIMAL</u>		<u>ANGULAR</u>		CHECKED		SCOTT JOHNSTON			10/17/2021	
MATERIAL <b>6061-T6 ALUMINUM</b>		.X ± 0.1		.X ± 0.1		ENG APPR.						
		.XX ± 0.01		.XX ± 0.01		MFG APPR.						
		.XXX ± 0.005										
FINISH <b>125</b> ✓		INTERPRET PER ASME Y14.5-2018				<b>Y 3U Frame</b>				DWG. NO. <b>3U_Y</b>		
WEIGHT <b>185.10 grams</b>												
		DO NOT SCALE DRAWING						UNITS <b>MM</b>	REVISION <b>F</b>	FORMAT <b>B</b>	SCALE <b>2:1</b>	PAGE <b>3/3</b>

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3

2

1