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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATING PINS AND ADD Ø 1.00 mm THRU FOR VENTING	5/6/2019	
	D	ADDED FILLETS	5/26/2019	

B

B

A

A

		NAME	DATE	Description: <div>+X_Frame</div>
	DRAWN	RYAN MEDICK	4/22/19	
	CHECKED	ANDREW GREENBERG	4/22/19	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO.
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL			
	6061-T6 (SS)			
	FINISH			
	ANODIZATION: TYPE III			
DO NOT SCALE DRAWING				
				REV
				SIZE
				SCALE: 1:2
				SHEET 1 OF 4

D

B

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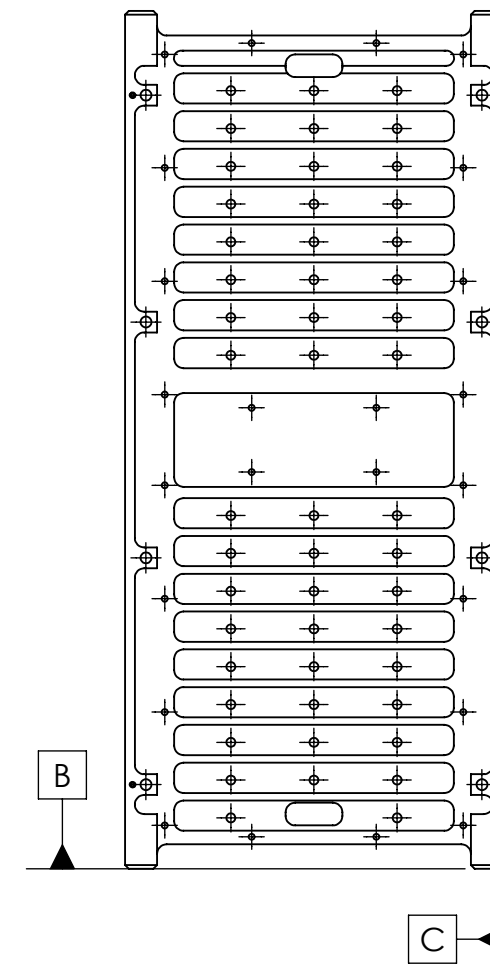
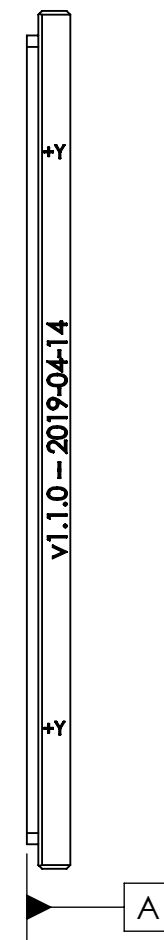
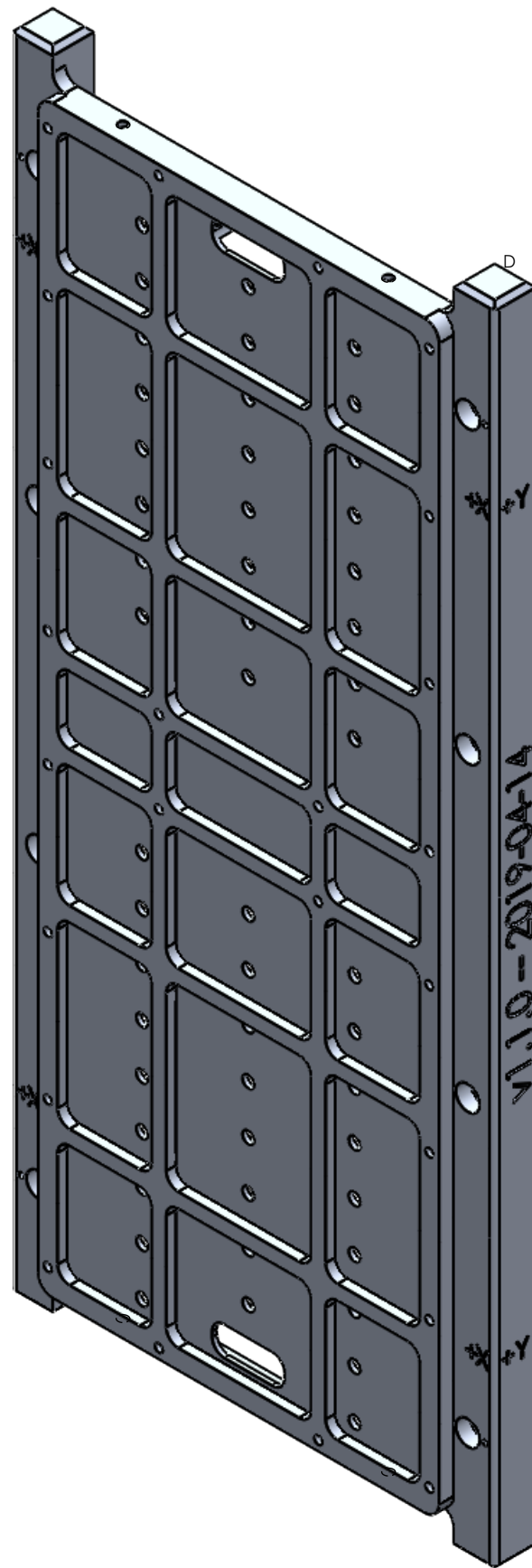
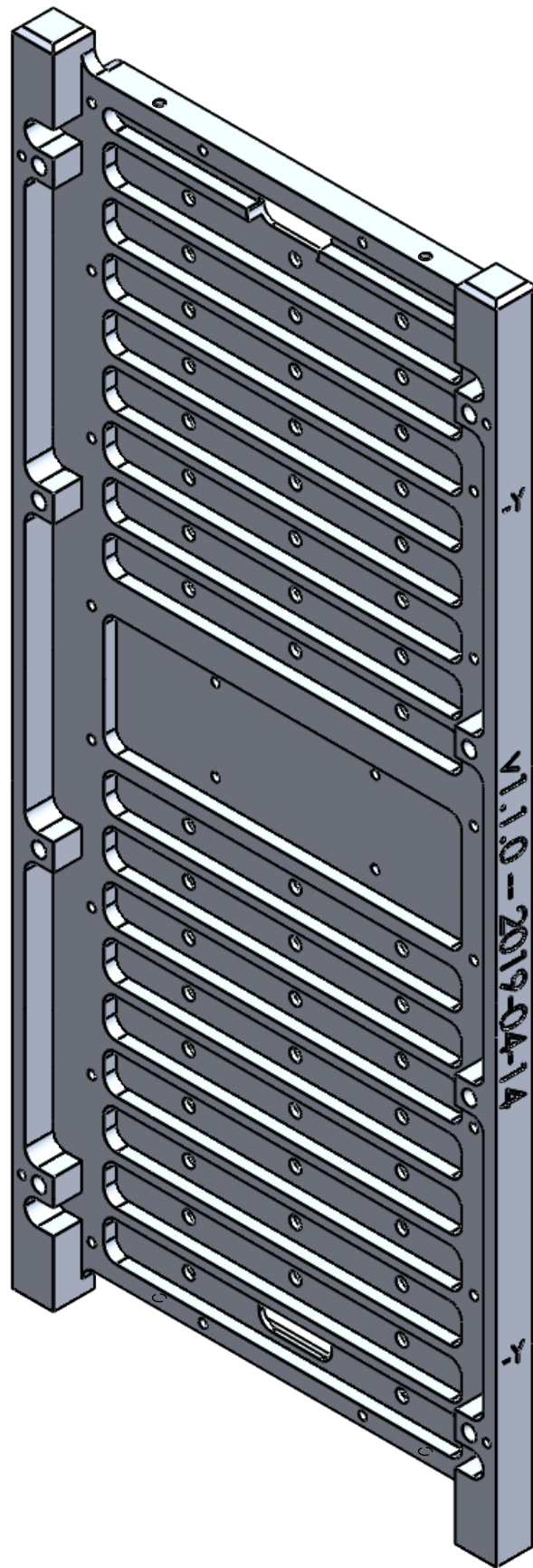
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B

B

A

A



NOTES:

1. REFERENCE +X_Frame.sldprt OR +X_Frame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS).
4. ANODIZATION: TYPE II, BLACK
5. OVERALL PROFILE TOLERANCE $\frac{1}{2}$ 0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

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DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING



	NAME	DATE
DRAWN	RYAN MEDICK	4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:

+X FRAME

COMMENTS:

DWG. NO. +X_Frame

REV	SIZE	SCALE: 1:2
D	B	SHEET 2 OF 4

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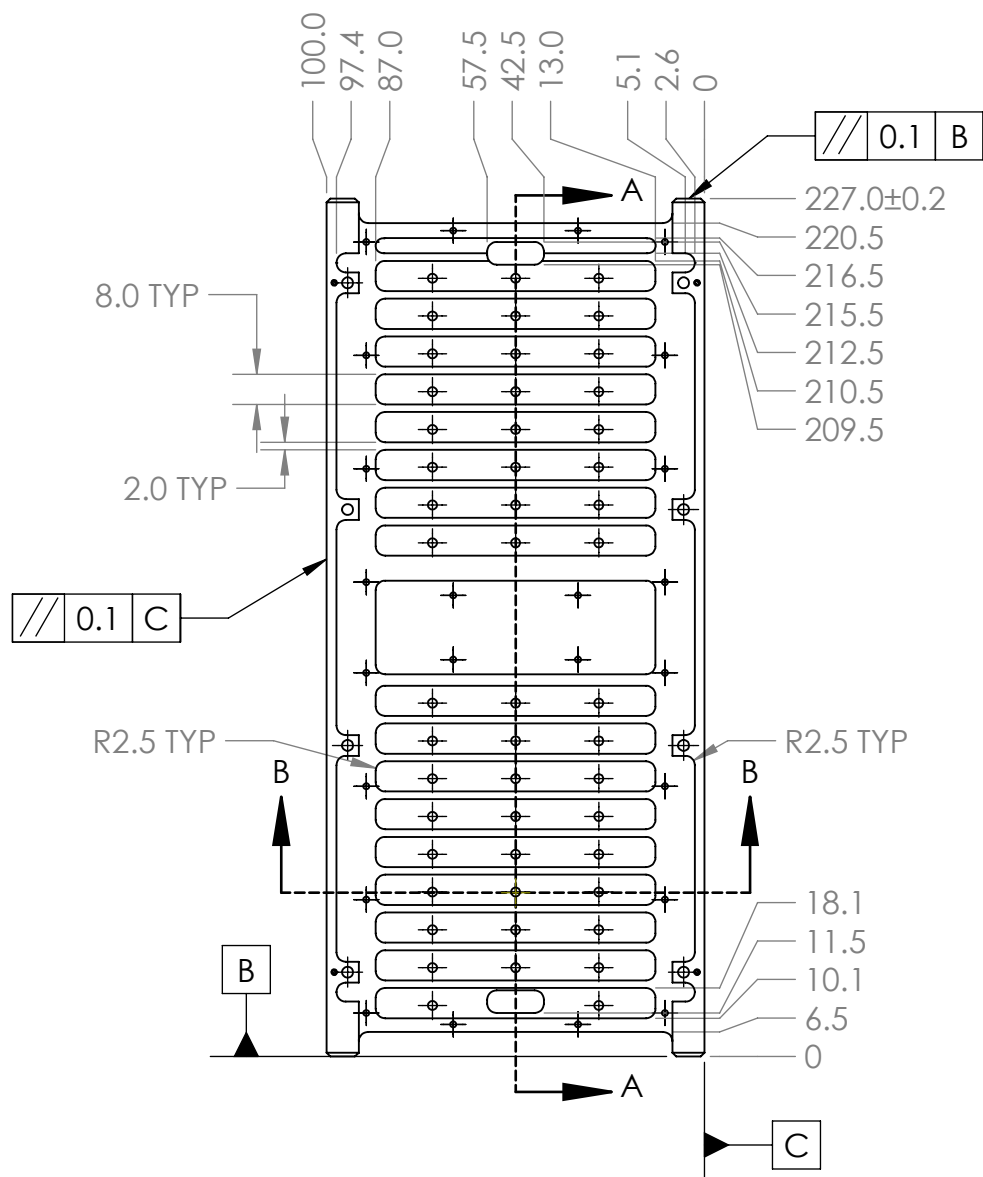
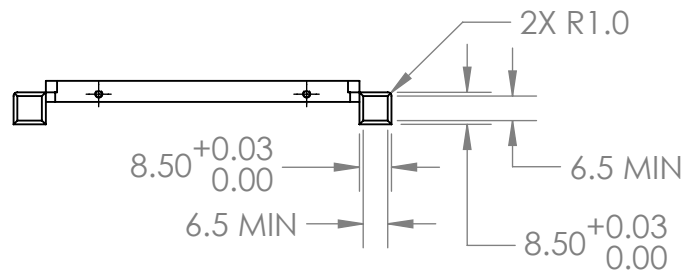
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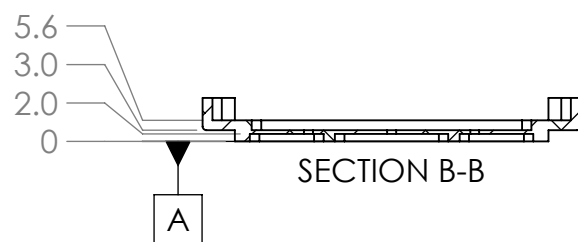
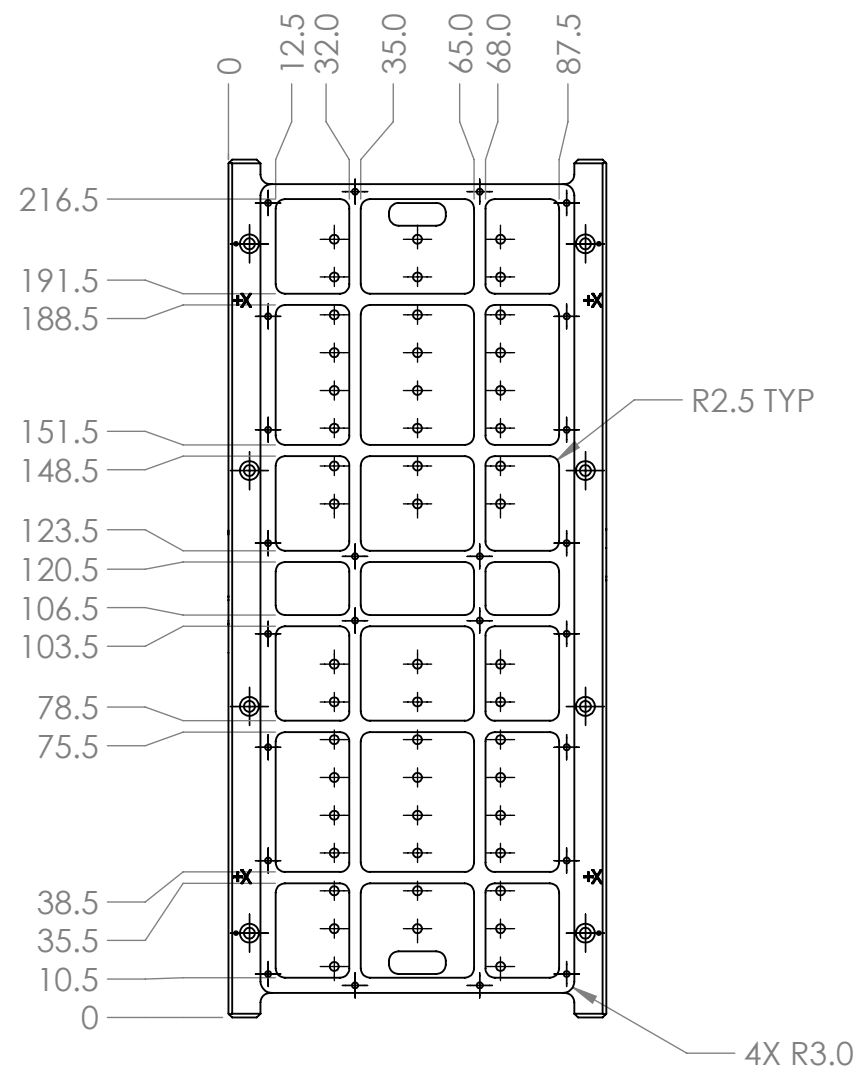
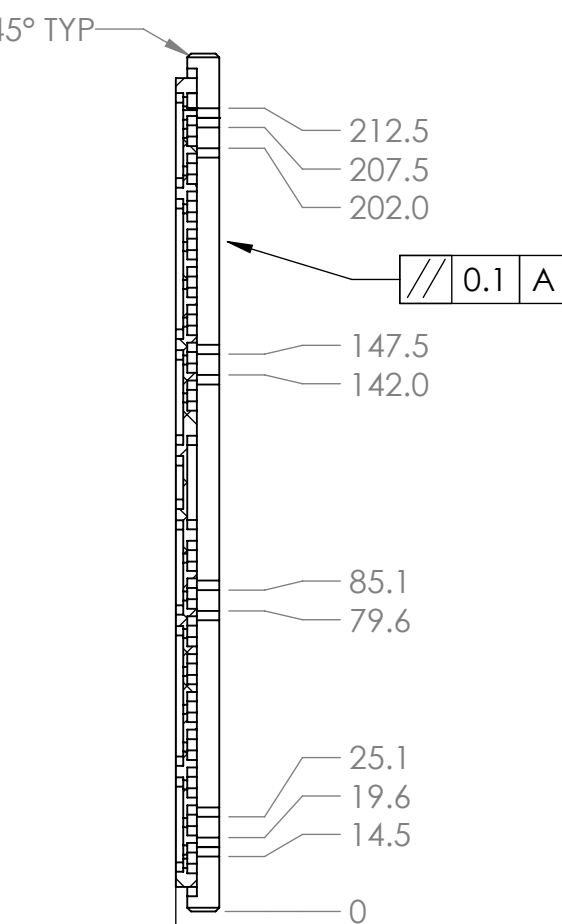
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SECTION A-A

1.0 X 45° TYP



SECTION B-B



DRAWN	NAME RYAN MEDICK ANDREW GREENBERG	DATE 4/22/19
CHECKED		4/22/19
ENG APPR.		
MFG APPR.		

Description:

+X FRAME

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.

+X_Frame

REV D	SIZE B	SCALE: 1:2 SHEET 3 OF 4
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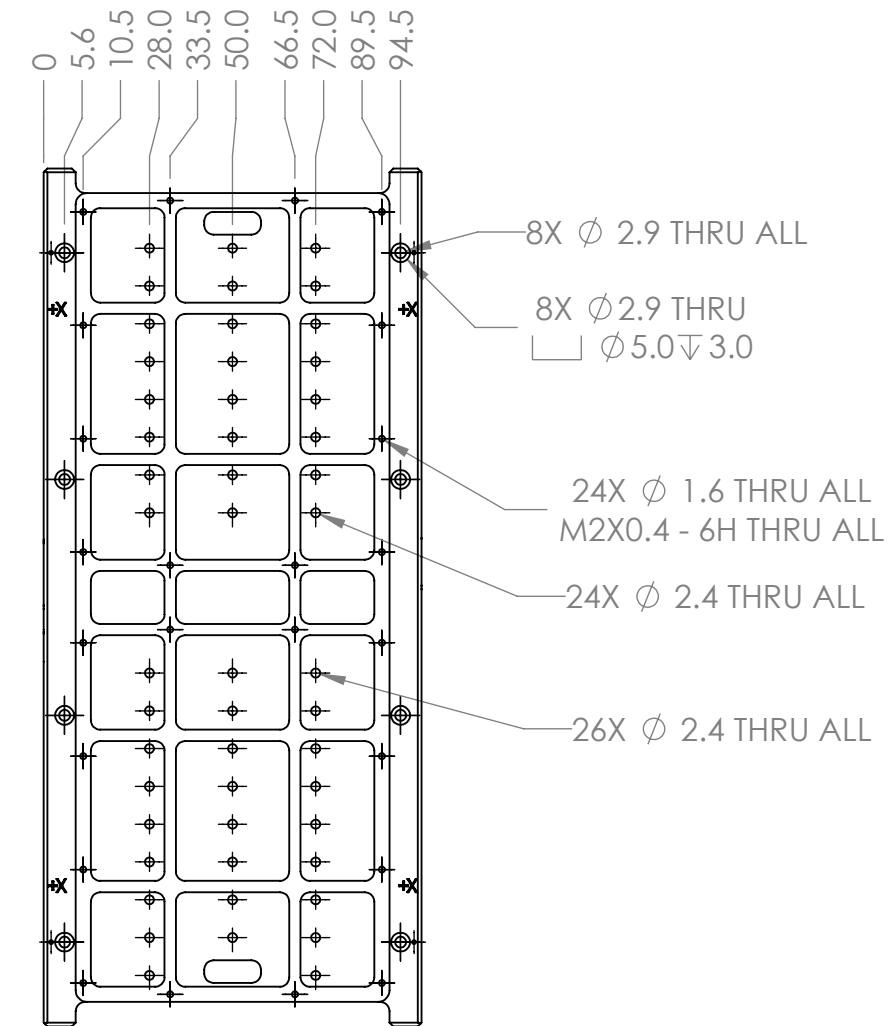
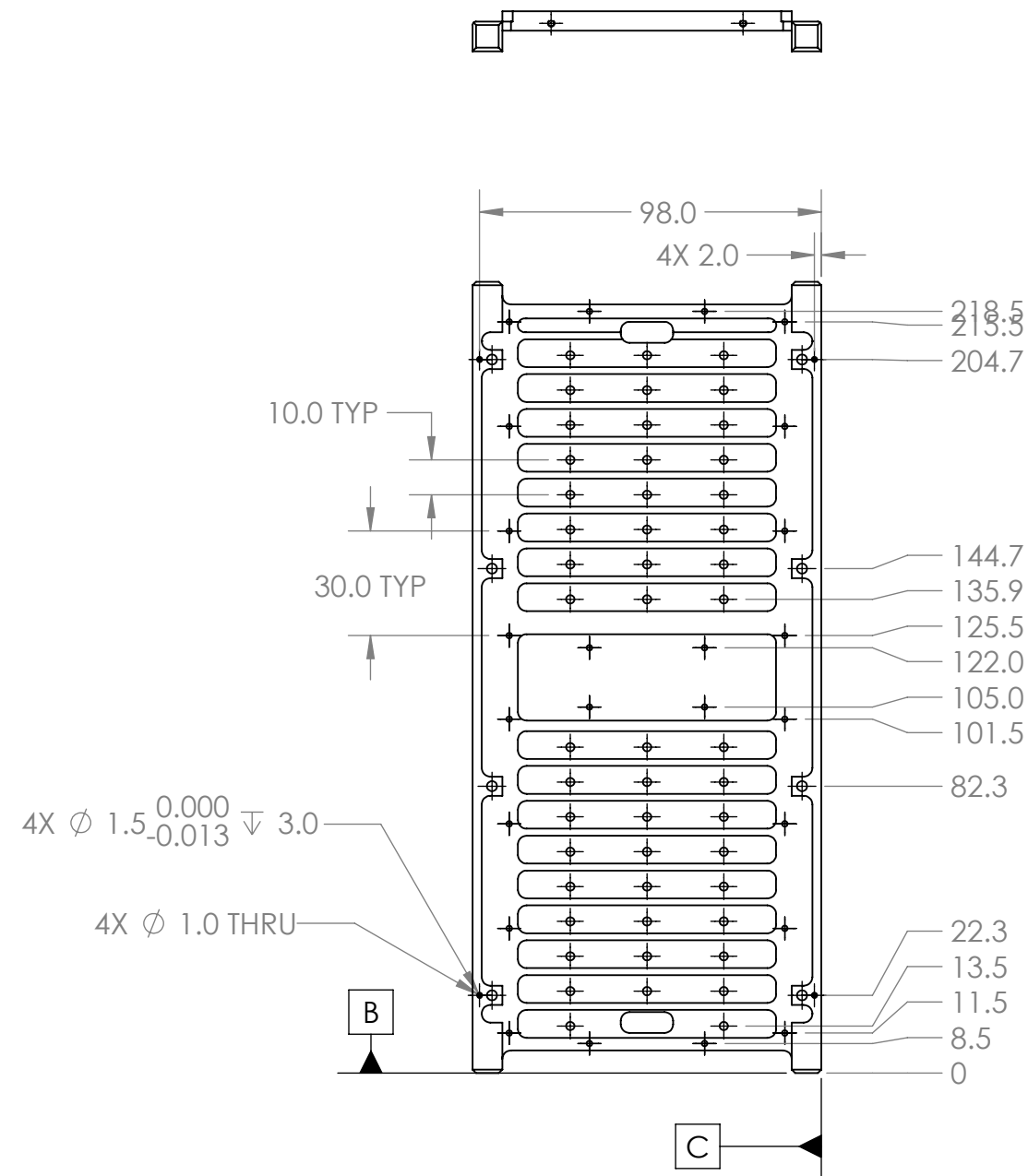
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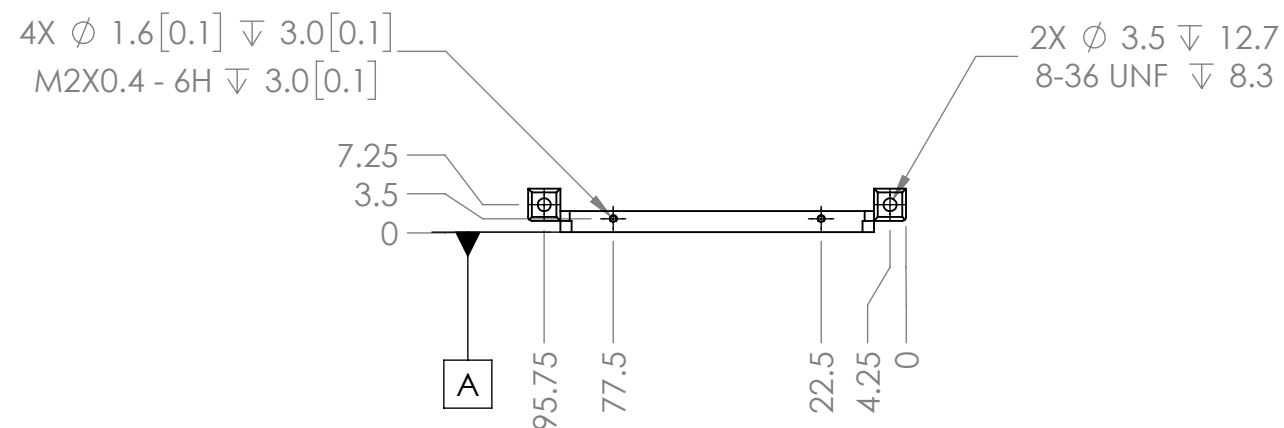
B


B



A

A



	DRAWN	NAME RYAN MEDICK	DATE 4/22/19	Description: +X FRAME
	CHECKED	ANDREW GREENBERG	4/22/19	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. +X_Frame
REV				SIZE
D				B
				SCALE: 1:2
				SHEET 4 OF 4

UNLESS OTHERWISE SPECIFIED:
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ONE PLACE DECIMAL ±0.1
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MATERIAL
6061-T6 (SS)
FINISH
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