

4

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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	INITIALS
	A	INITIAL COMMIT	7/5/2021	ML
	B	REVISED DRAWINGS FOR CLARITY	7/22/2021	ML

B

B

A

A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL (REF) 6061-T6		COMMENTS:	DWG. NO. minusX_3UFrame		
	FINISH (REF) ANODIZATION: TYPE II			REV	SIZE	SCALE: 1:5
	WEIGHT (REF)			B	B	SHEET 1 OF 5
	DO NOT SCALE DRAWING					

4

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2

1

4


3


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NOTES:

- 1. REFERENCE 3UFRAME.SLDprt FOR MODEL BASE DEF
- 2. BREAK ALL EDGES
- 3. MATERIAL: ALUMINUM 6061-T6
- 4. ANODIZATION: TYPE II, BLACK
- 5. OVERALL PROFILE TOLERANCE  0.2 A B C TO A MINIMUM GRID OF 5MM UNLESS OTHERWISE SPECIFIED
- 6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM
- 7. ENGRAVE ALL TEXT WITH 90 DEG V BIT WITH DEPTH OF 0.2MM BEFORE ANODIZATION

	NAME	DATE	Description: -X FRAME
	DRAWN	MARVIN LIN 7/22/2021	
	CHECKED	JOE S 7/22/2021	
	ENG APPR.		
	MFG APPR.		
COMMENTS:			DWG. NO. minusX_3UFrame
REV		SIZE	SCALE: 1:1.5
B		B	SHEET 2 OF 5

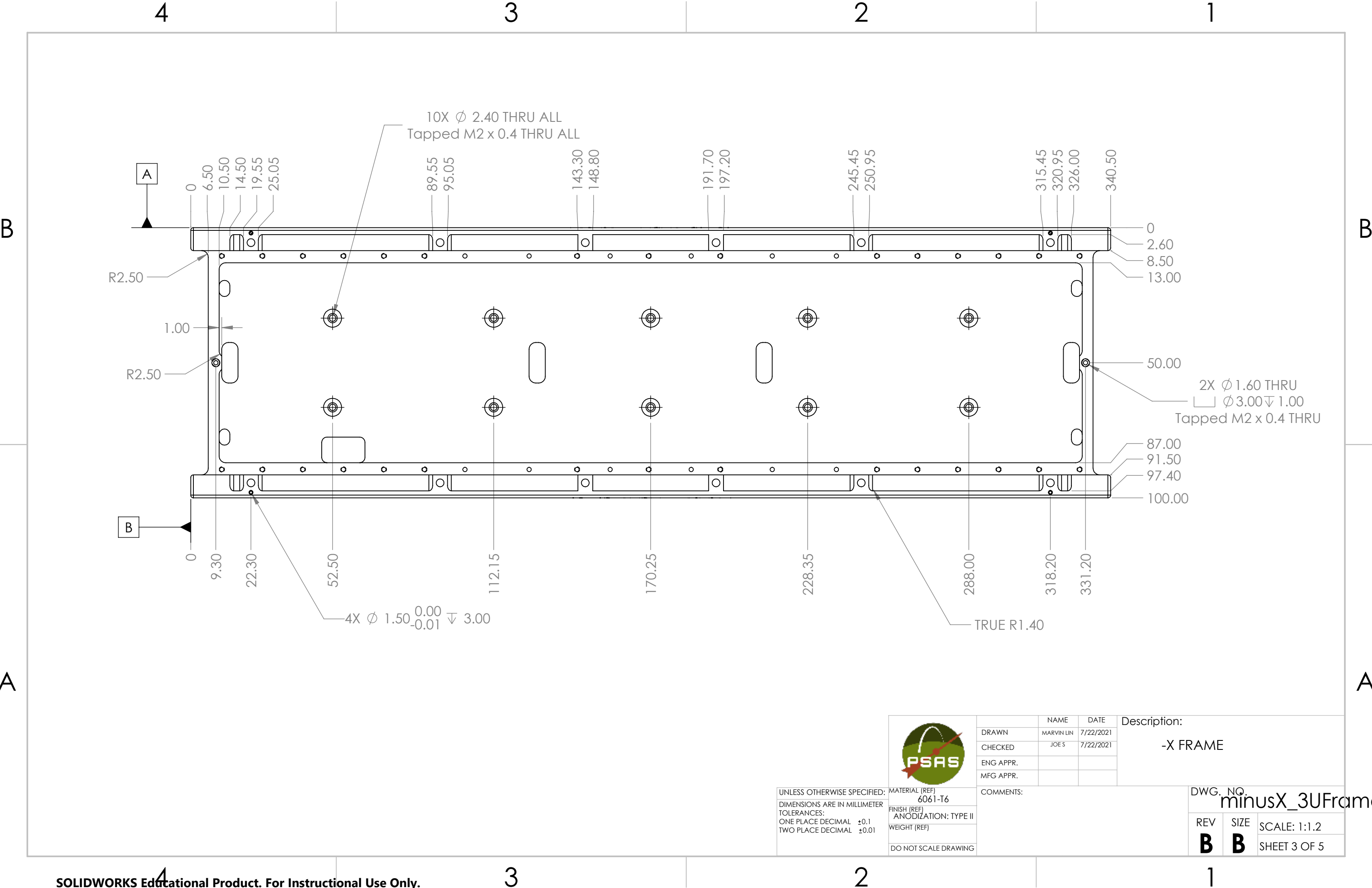
UNLESS OTHERWISE SPECIFIED:	MATERIAL (REF)
DIMENSIONS ARE IN MILLIMETER	6061-T6
TOLERANCES:	FINISH (REF)
ONE PLACE DECIMAL ±0.1	ANODIZATION: TYPE II
TWO PLACE DECIMAL ±0.01	WEIGHT (REF)
	DO NOT SCALE DRAWING

4

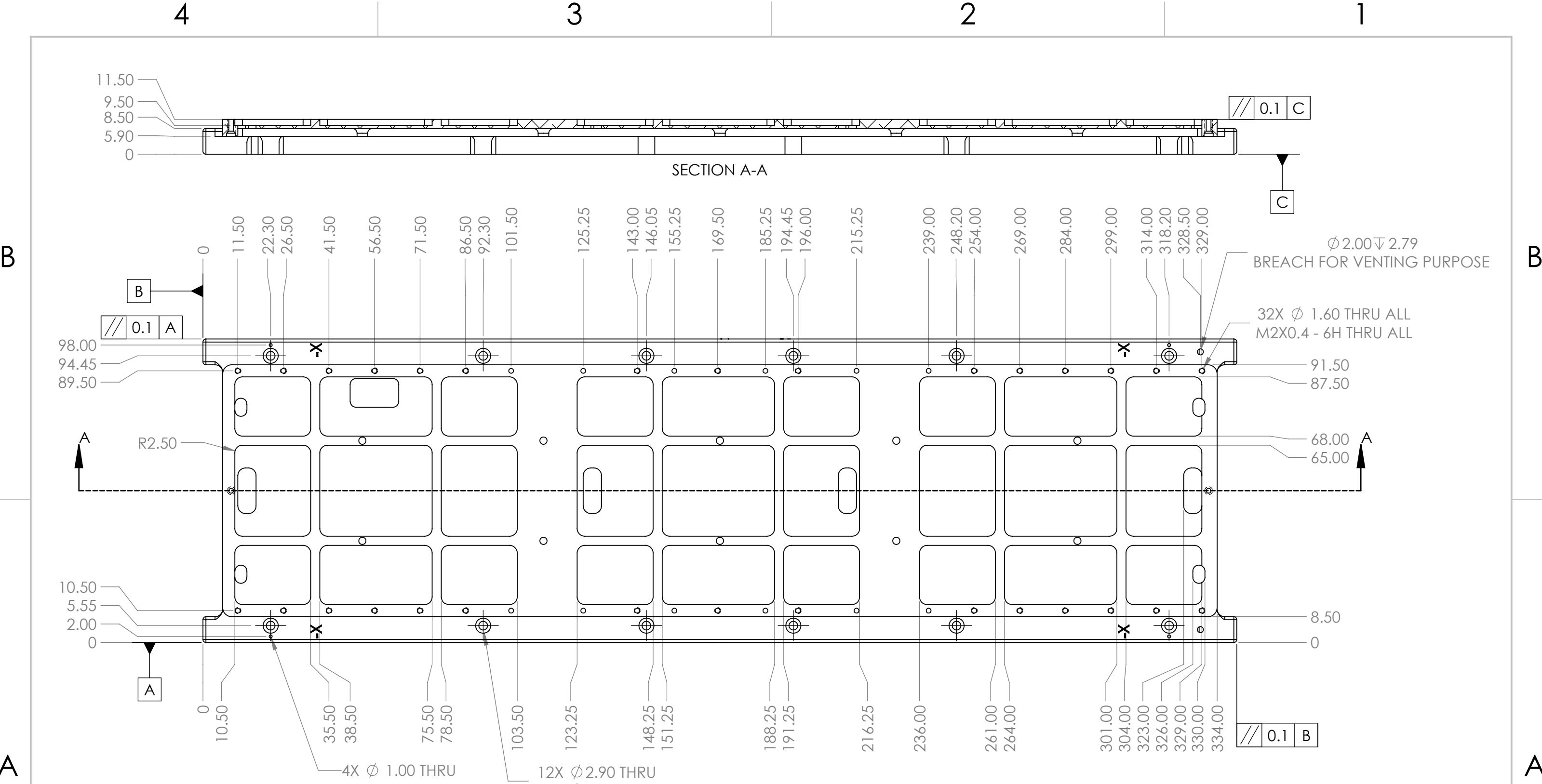
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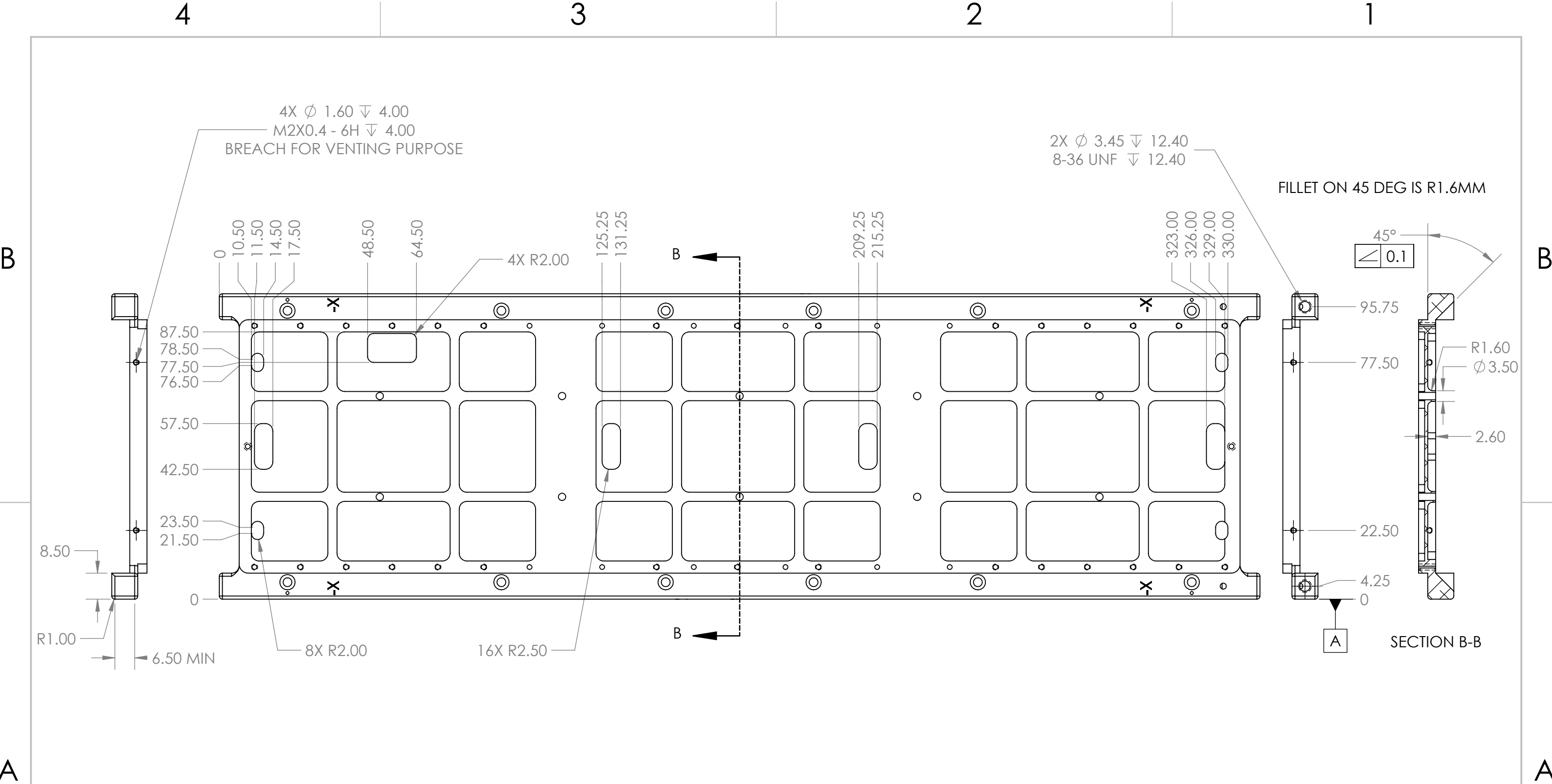
1




	DRAWN	NAME MARVIN LIN	DATE 7/22/2021	Description: -X FRAME
	CHECKED	JOE S	7/22/2021	
	ENG APPR.			
	MFG APPR.			
MATERIAL (REF) 6061-T6	COMMENTS:			DWG. NO. minusX_3UFrame
FINISH (REF) ANODIZATION: TYPE II				
WEIGHT (REF)				
DO NOT SCALE DRAWING				
	REV B	SIZE B	SCALE: 1:1.2 SHEET 3 OF 5	



		NAME	DATE	Description: -X FRAME		
	DRAWN	MARVIN LIN	7/22/2021			
	CHECKED	JOE S	7/22/2021			
	ENG APPR.					
	MFG APPR.					
MATERIAL (REF) 6061-T6	COMMENTS:			DWG. NO. minusX_3UFrame		
FINISH (REF) ANODIZATION: TYPE II						
WEIGHT (REF)						
DO NOT SCALE DRAWING						
				REV B	SIZE B	SCALE: 1:1.2 SHEET 4 OF 5



		NAME	DATE	Description: -X FRAME				
	DRAWN	MARVIN LIN	7/22/2021					
	CHECKED	JOE S.	7/22/2021					
	ENG APPR.							
	MFG APPR.							
MATERIAL (REF) 6061-T6		COMMENTS:			DWG. NO. minusX_3UFrame			
FINISH (REF) ANODIZATION: TYPE II					REV B	SIZE B	SCALE: 1:1.2	
WEIGHT (REF)							SHEET 5 OF 5	
DO NOT SCALE DRAWING								

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01

MATERIAL (REF)
6061-T6
FINISH (REF)
ANODIZATION: TYPE II
WEIGHT (REF)

DO NOT SCALE DRAWING