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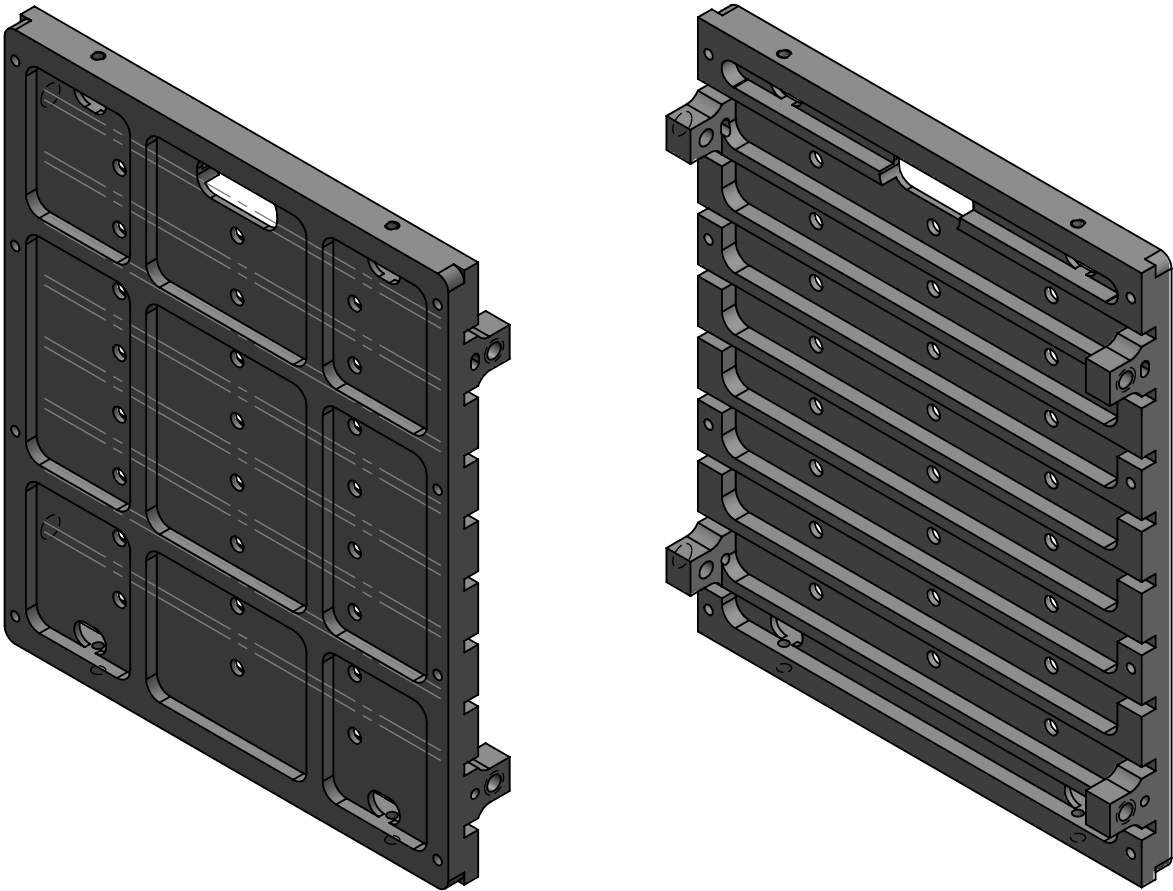
GENERAL NOTES UNLESS OTHERWISE NOTED:



- 1. REFERENCE 1U_FRAME.SLDPRT FOR MODEL BASE DEF
- 2. BREAK ALL EDGES
- 3. MATERIAL: ALUMINUM 6061-T6
- 4. ANODIZATION: TYPE II, BLACK
- 5. TOLERANCE UNDIMENSIONED RADII TO ± 0.5
- 6. OVERALL PROFILE TOLERANCE

	0.1	A	B	C
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 TO A
- 7. MINIMUM GRID OF 5MM UNLESS OTHERWISE SPECIFIED
- 8. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM
- 8. ENGRAVE ALL TEXT WITH 90 DEG V BIT WITH DEPTH OF 0.2MM BEFORE ANODIZATION

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	INITIALS
	A	INITIAL RELEASE	7/15/2020	EG
	B	INCREASED CARD SLOT TOLERANCES	7/23/2020	EG
	C	CREATED ANODIZATION DRAWING	12/20/2020	EG
	D	UPDATED PER ASME Y14.5	9/18/2021	ML



MATERIAL (SEE NOTES)	UNLESS OTHERWISE SPECIFIED		DRAWN BY		MARVIN LIN		9/19/2021		
	<u>DECIMAL</u>	<u>ANGULAR</u>	CHECKED				9/19/2021		
	.X ± 0.1	.X ± 0.1	ENG APPR.						
	.XX ± 0.01	.XX ± 0.01	MFG APPR.						
FINISH (SEE NOTES)	SURFACE ROUGHNESS:		DWG. NO. 1U_Y						
	INTERPRET PER ASME Y14.5-2009								
WEIGHT (REF)				UNITS	REVISION	FORMAT	SCALE	PAGE	
	DO NOT SCALE DRAWING			MM	D	B	1:1	1/3	

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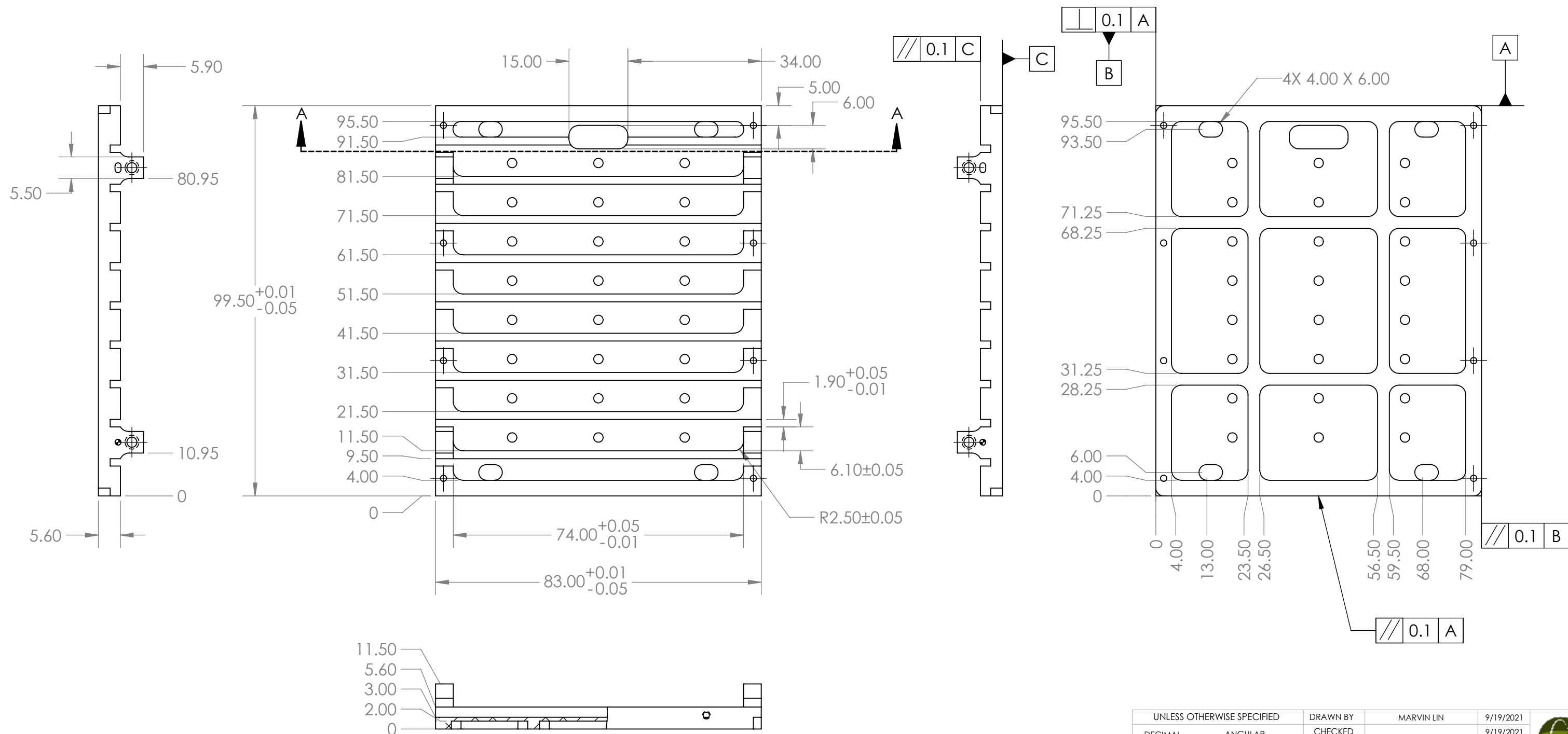
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DO NOT ANODIZE CROSS-HATCHED AREA

SECTION A-A



UNLESS OTHERWISE SPECIFIED		DRAWN BY		MARVIN LIN		9/19/2021		
DECIMAL	ANGULAR	CHECKED				9/19/2021		
.X ± 0.1	.X ± 0.1	ENG APPR.						
.XX ± 0.01	.XX ± 0.01	MFG APPR.						
.XXX ± 0.005								
SURFACE ROUGHNESS:						DWG. NO.		
INTERPRET PER ASME Y14.5-2009						1U_Y		
				UNITS	REVISION	FORMAT	SCALE	PAGE
DO NOT SCALE DRAWING				MM	D	B	1:1	2/3

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