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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	7/13/2020	EG
	B	SHRUNK INTERIOR FILLETS	7/23/2020	EG
	C	INCREASED SPRING PIN TAP DEPTH BY 2MM	9/9/2020	EG
	D	ADDED BACKPLANE DEBUG CUTOUT	10/25/2020	EG
	E	CREATED ANODIZATION DRAWING	12/20/2020	EG

B

B

A

A

		NAME	DATE	Description: -X 1U FRAME
	DRAWN	EMILIO GIZZI	7/15/2020	
	CHECKED	CATIE SPIVEY	7/18/2020	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. minusX_1UFrame
REV E		SIZE B	SCALE: 1:1	
			SHEET 1 OF 5	

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.02

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE II
WEIGHT (REF)

DO NOT SCALE DRAWING

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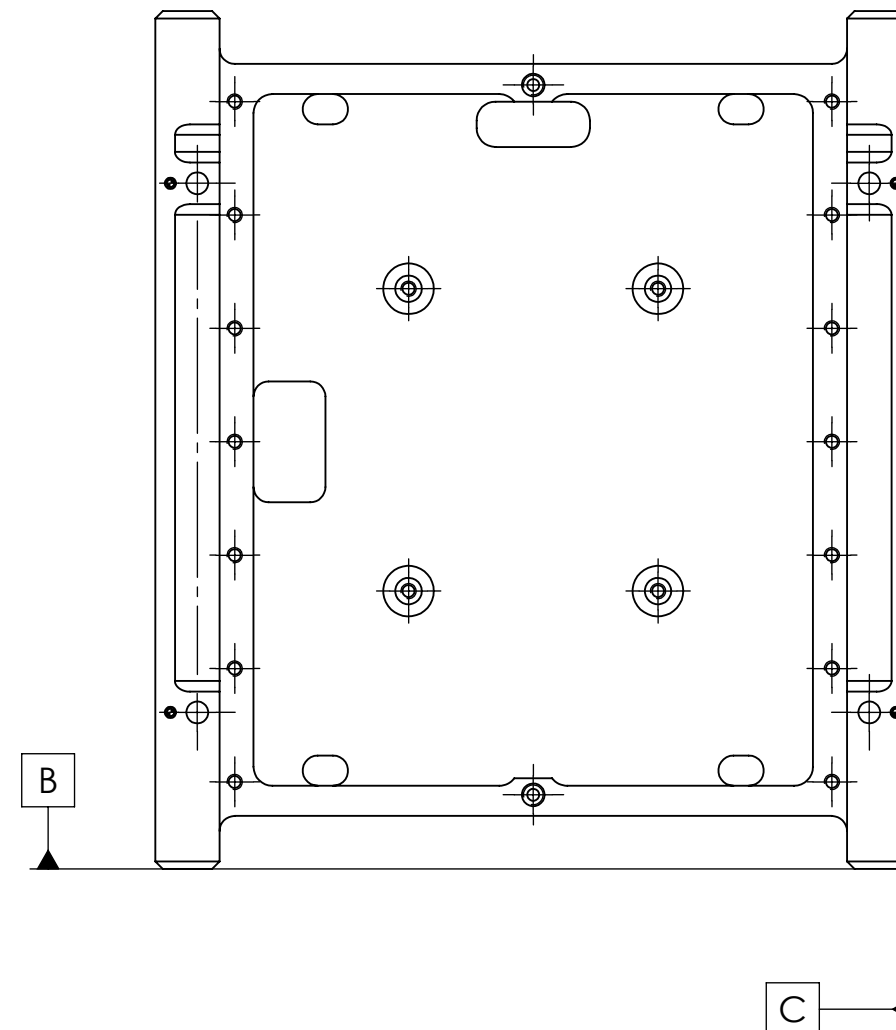
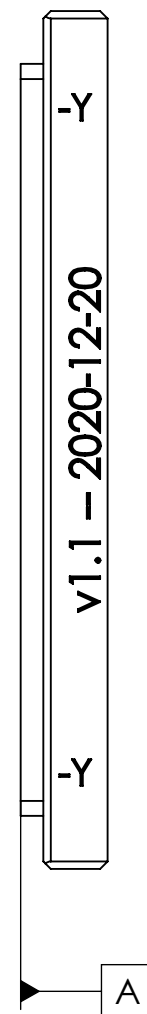
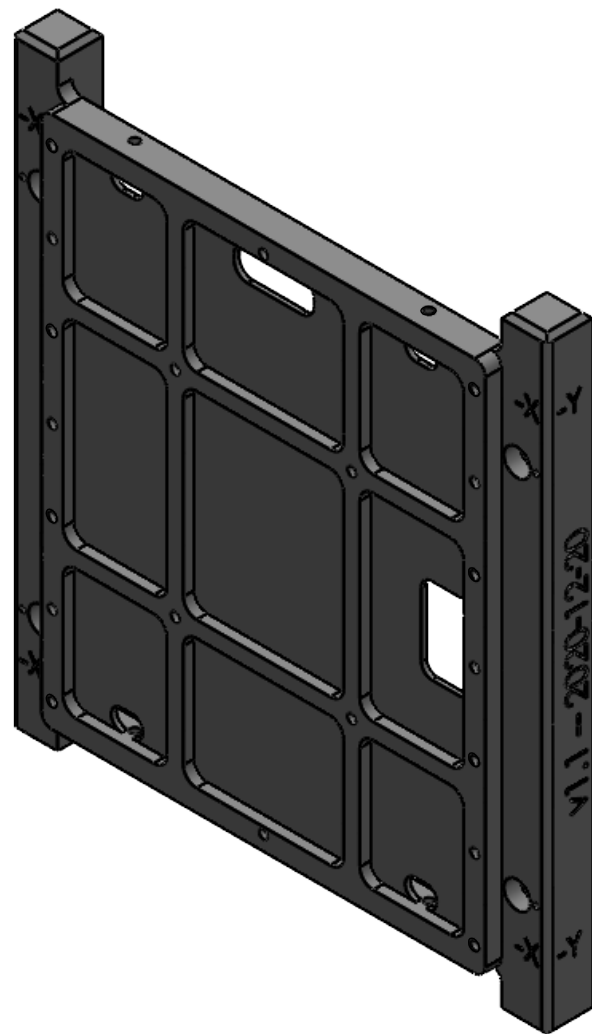
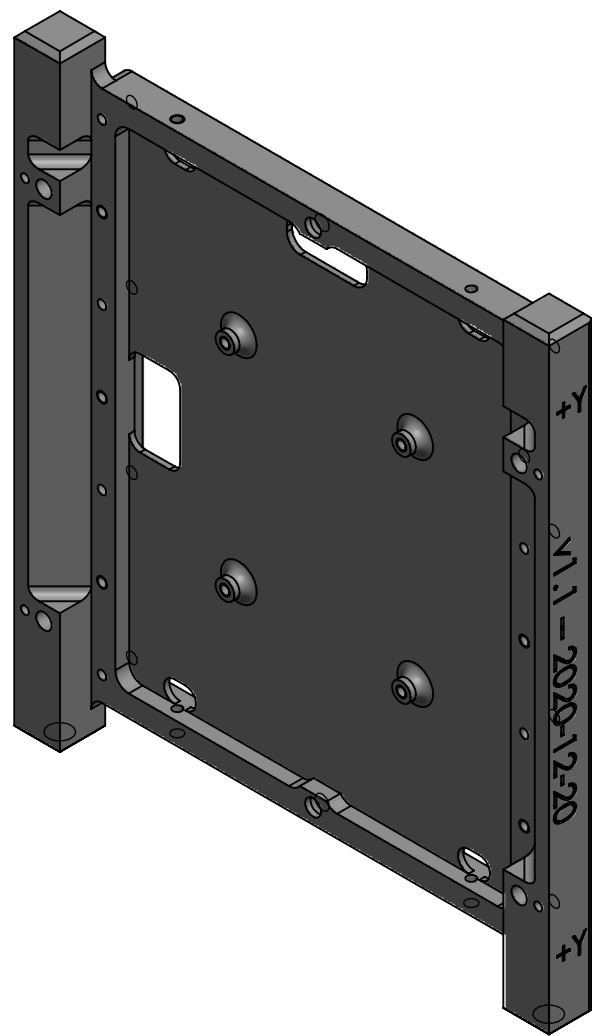
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B




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NOTES:

1. REFERENCE minusX_1UFrame.sldprt OR minusX_1UFrame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS)
4. ANODIZATION: TYPE II, BLACK.
5. OVERALL PROFILE TOLERANCE $\frac{0.2}{A B C}$ TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

A

A

	DRAWN	NAME	DATE	Description: -X 1U FRAME
	CHECKED	EMILIO GIZZI	7/15/2020	
	ENG APPR.	CATIE SPIVEY	7/18/2020	
	MFG APPR.			
COMMENTS:				DWG. NO. minusX_1UFrame
				REV E
				SIZE B
				SCALE: 1:1 SHEET 2 OF 5

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.02

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE II
WEIGHT (REF)
DO NOT SCALE DRAWING

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B

B

A

A



	NAME	DATE
DRAWN	EMILIO GIZZI	7/15/2020
CHECKED	CATIE SPIVEY	7/18/2020
ENG APPR.		
MFG APPR.		

Description:

-X 1U FRAME

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.02

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE II
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.
minusX_1UFrame

REV	SIZE	SCALE: 1:1
E	B	SHEET 4 OF 5

4

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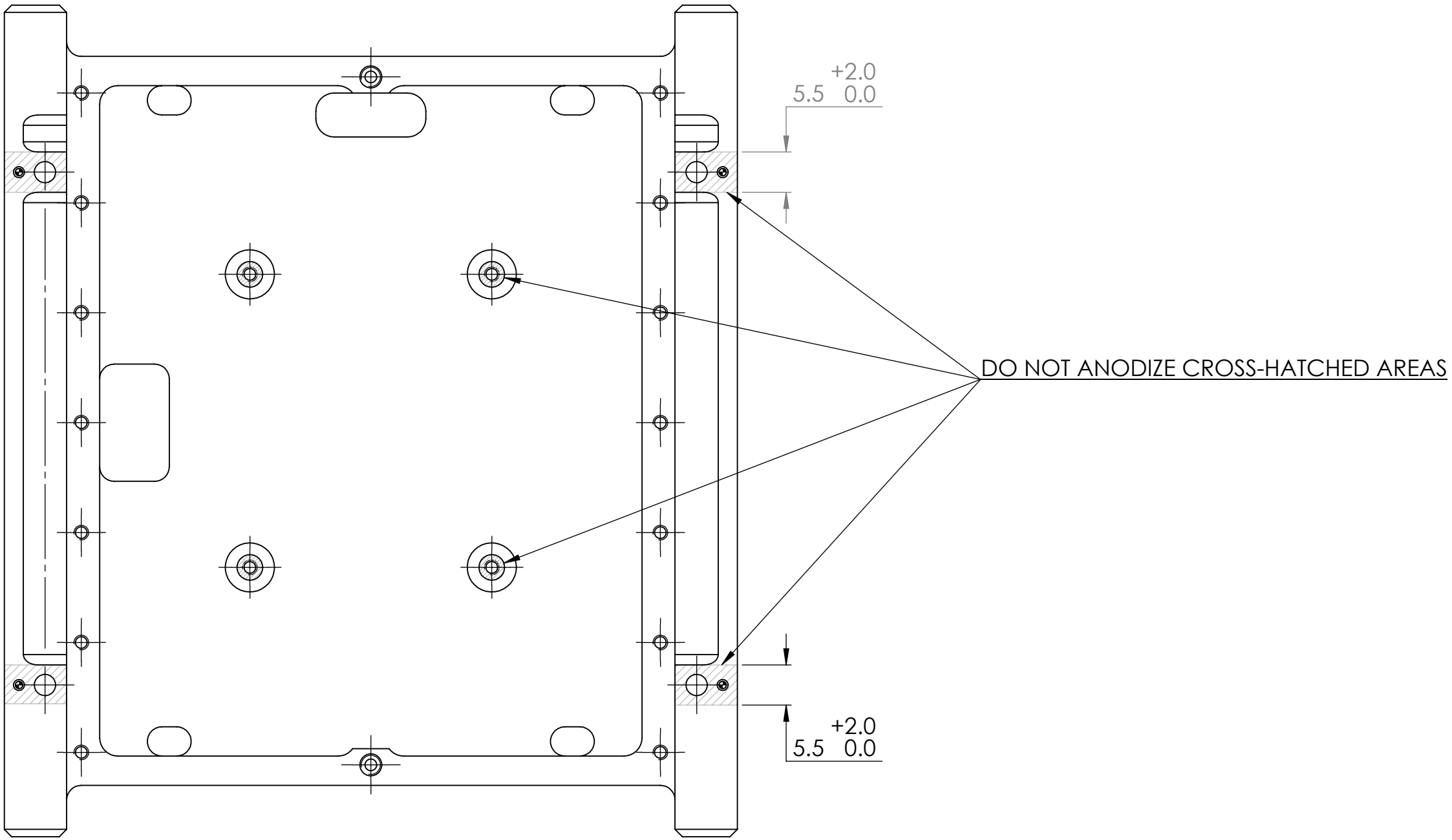
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B

B

A

A



		NAME	DATE	Description: -X 1U FRAME		
	DRAWN	EMILIO GIZZI	12/20/2020			
	CHECKED	-	12/20/2020			
	ENG APPR.					
	MFG APPR.					
COMMENTS:						
MATERIAL 6061-T6 (SS)				DWG. NO. minusX_1UFrame		
FINISH ANODIZATION: TYPE II						
WEIGHT (REF)						
DO NOT SCALE DRAWING				REV E	SIZE B	SCALE: 1:1
				SHEET 5 OF 5		

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