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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	7/15/2020	EG
	B	INCREASED CARD SLOT TOLERANCES	7/23/2020	EG
	C	CREATED ANODIZATION DRAWING	12/20/2020	EG

B

B

A

A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.02	MATERIAL 6061-T6 (SS)	COMMENTS:	DWG. NO. Y_1UFrame		
	FINISH ANODIZATION: TYPE II		REV C	SIZE B	SCALE: 1:1
	WEIGHT (REF)		SHEET 1 OF 5		
	DO NOT SCALE DRAWING				

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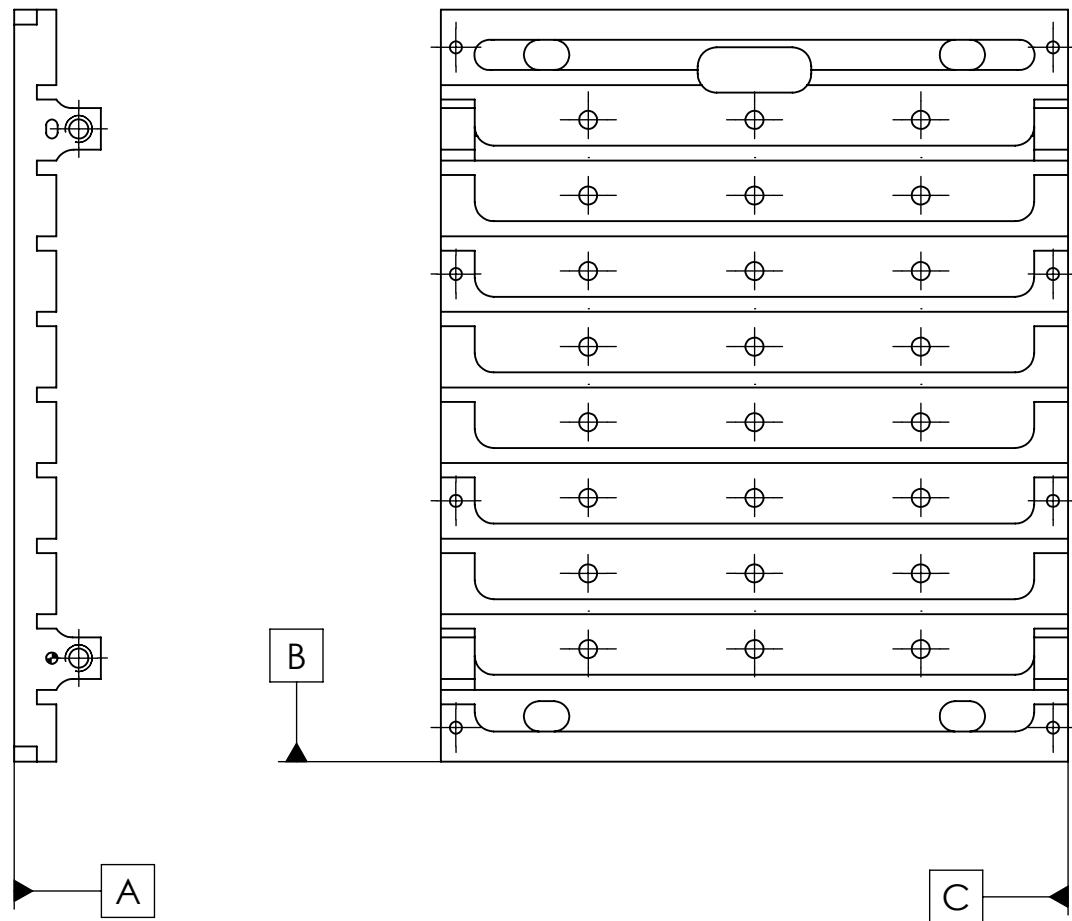
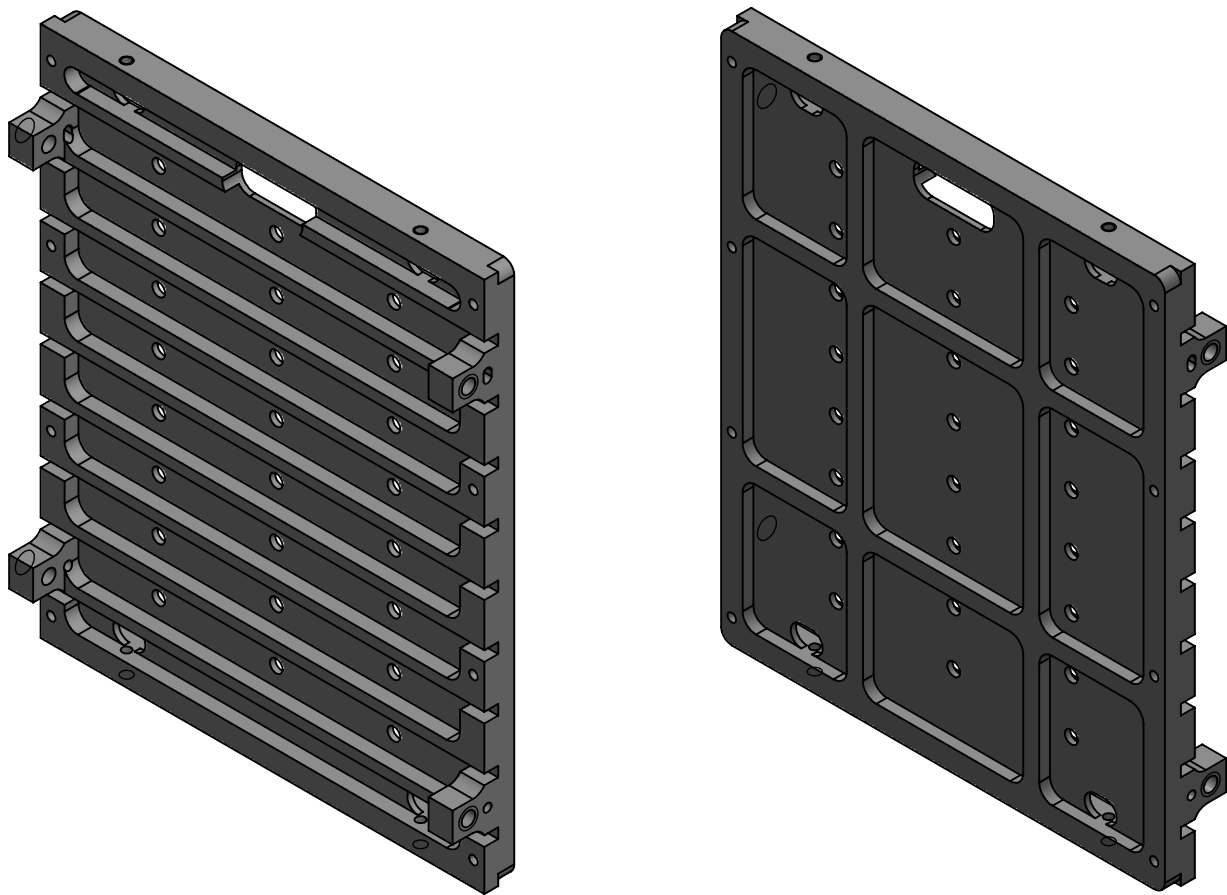
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NOTES:

1. REFERENCE Y_1UFrame.sldprt OR Y_1UFrame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS).
4. ANODIZATION: TYPE II, BLACK
5. OVERALL PROFILE TOLERANCE  0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

		NAME	DATE	Description: Y 1U FRAME		
	DRAWN	EMILIO GIZZI	7/15/2020			
	CHECKED	CATIE SPIVEY	7/18/2020			
	ENG APPR.					
	MFG APPR.					
MATERIAL 6061-T6 (SS)		COMMENTS:		DWG. NO. Y_1UFrame		
FINISH ANODIZATION: TYPE II				REV C	SIZE B	SCALE: 1:1
WEIGHT (REF)						SHEET 2 OF 5
DO NOT SCALE DRAWING						

UNLESS OTHERWISE SPECIFIED:		MATERIAL 6061-T6 (SS)
DIMENSIONS ARE IN MILLIMETER		FINISH ANODIZATION: TYPE II
TOLERANCES:		WEIGHT (REF)
ONE PLACE DECIMAL	±0.1	
TWO PLACE DECIMAL	±0.02	
DO NOT SCALE DRAWING		

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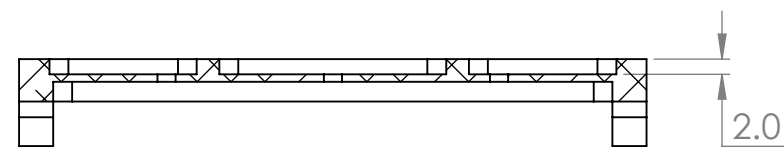
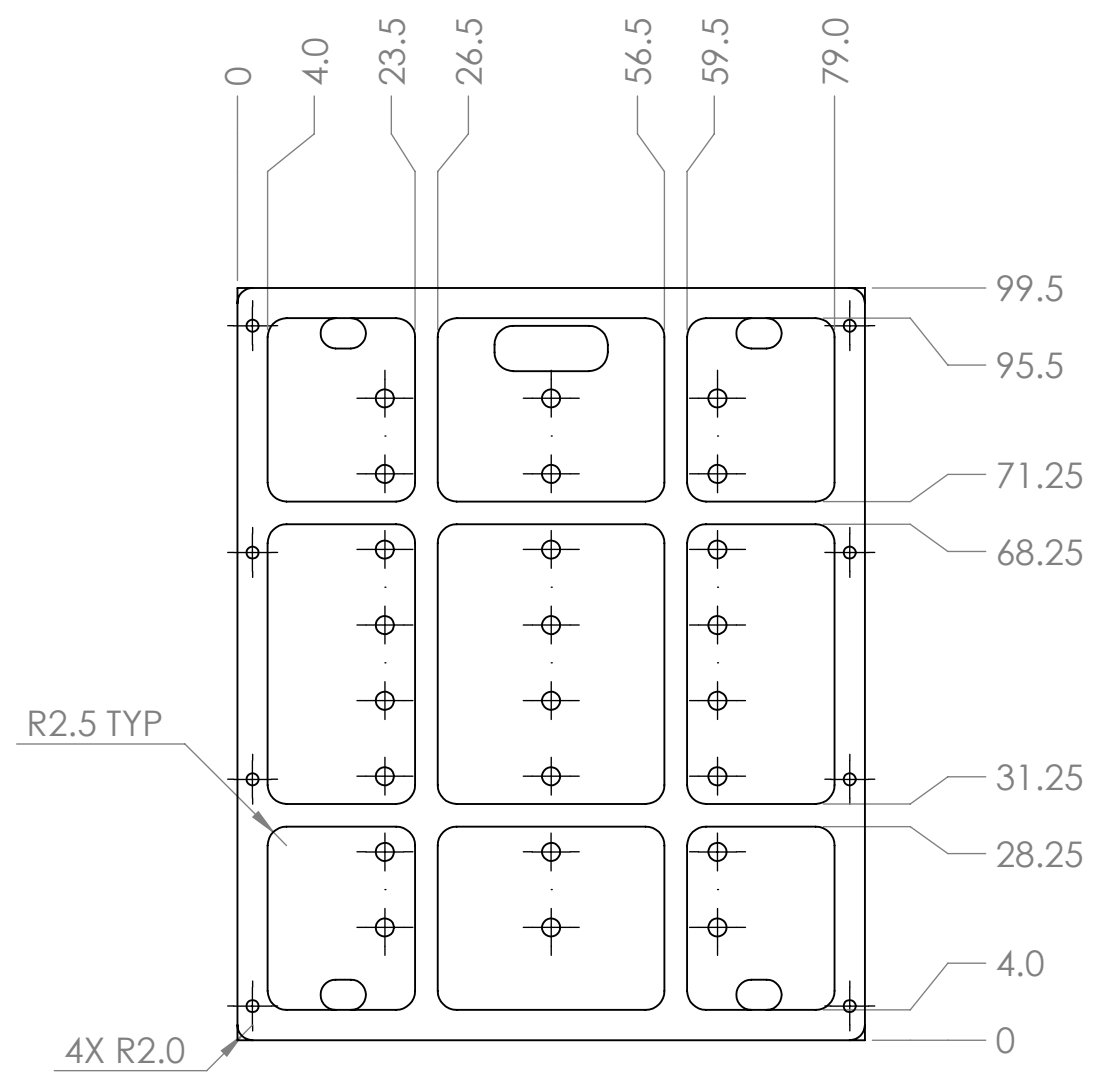
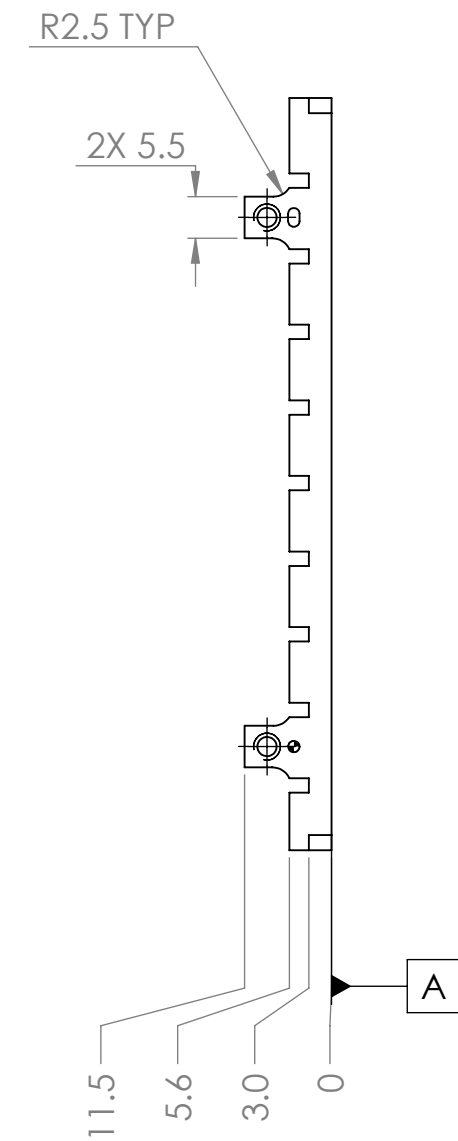
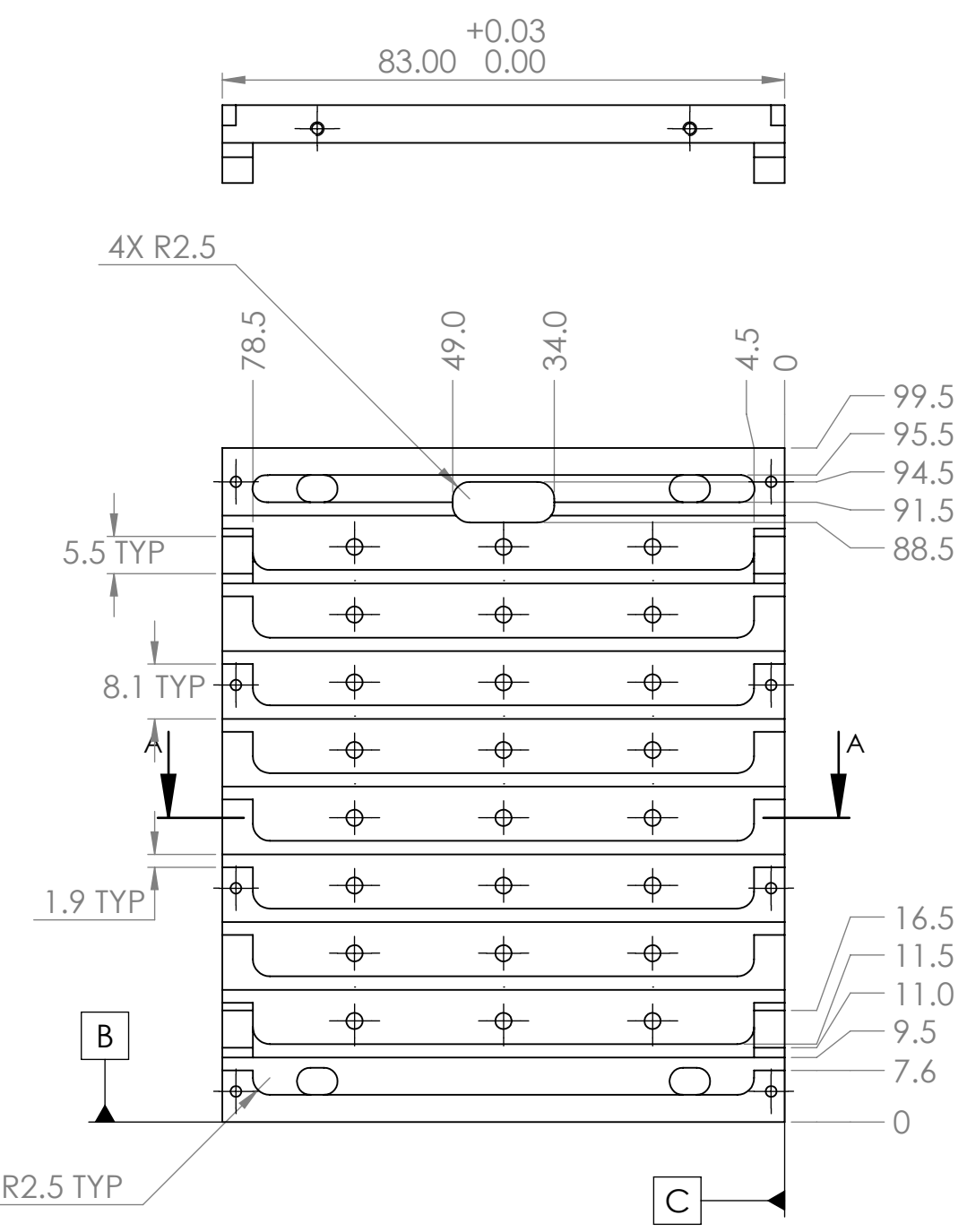
4 3 2 1

B


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A

A



SECTION A-A

	DRAWN	EMILIO GIZZI	7/15/2020	Description: Y 1U FRAME
	CHECKED	CATIE SPIVEY	7/18/2020	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. Y_1UFrame
				REV C SIZE B SCALE: 1:1
				SHEET 3 OF 5

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.02
MATERIAL 6061-T6 (SS)
FINISH ANODIZATION: TYPE II
WEIGHT (REF)
DO NOT SCALE DRAWING

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B

B

DO NOT INSTALL HELICOIL

A

A



	NAME	DATE
DRAWN	EMILIO GIZZI	7/15/2020
CHECKED	CATIE SPIVEY	7/18/2020
ENG APPR.		
MFG APPR.		

Description:

Y 1U FRAME

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.02

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE II
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.
Y_1UFrame

REV	SIZE	SCALE: 1:1
C	B	SHEET 4 OF 5

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B

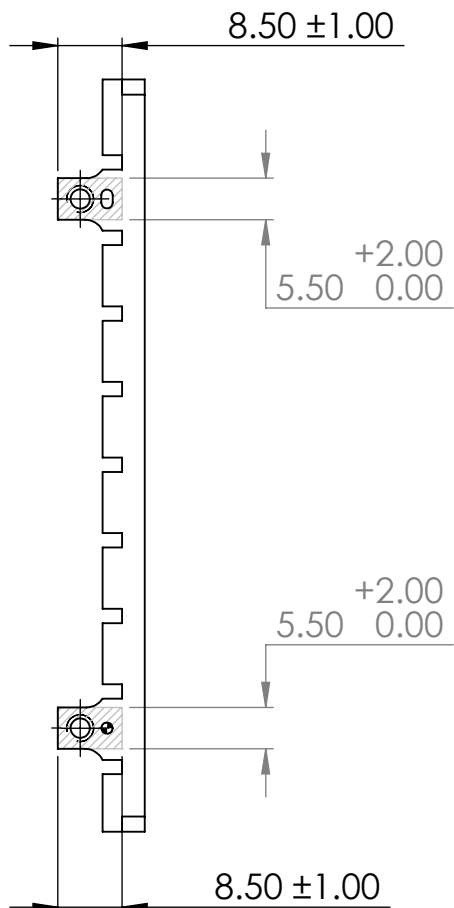
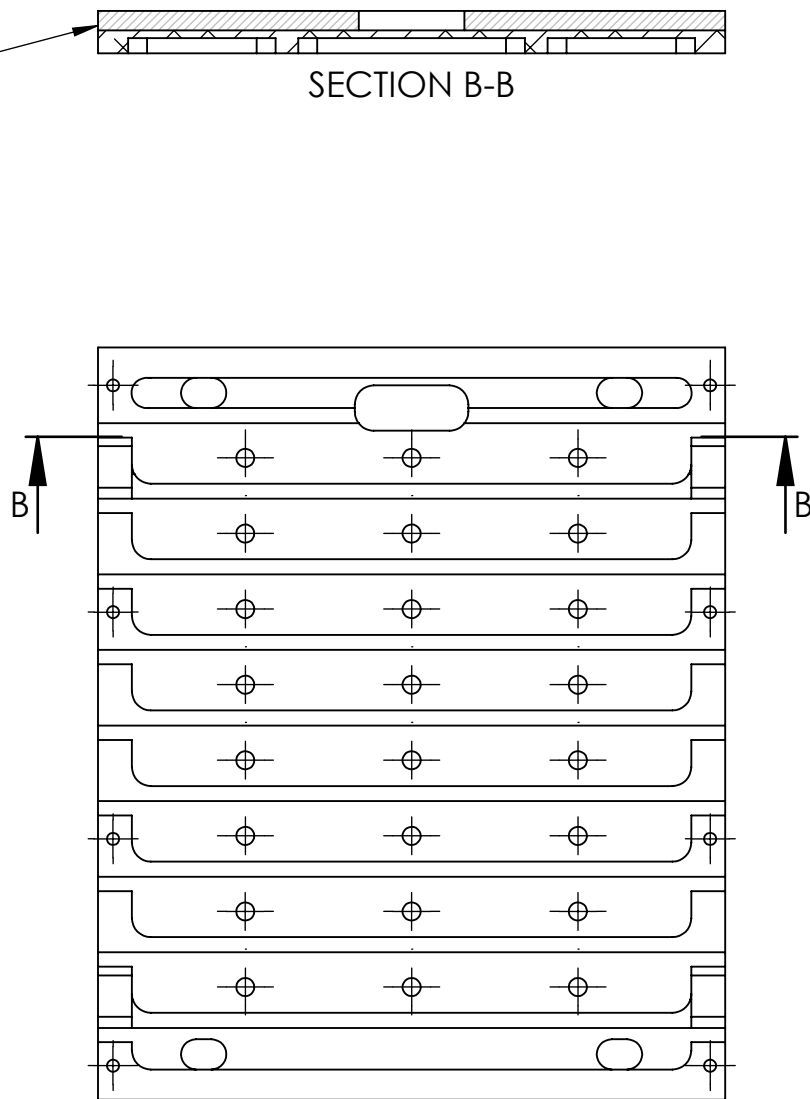
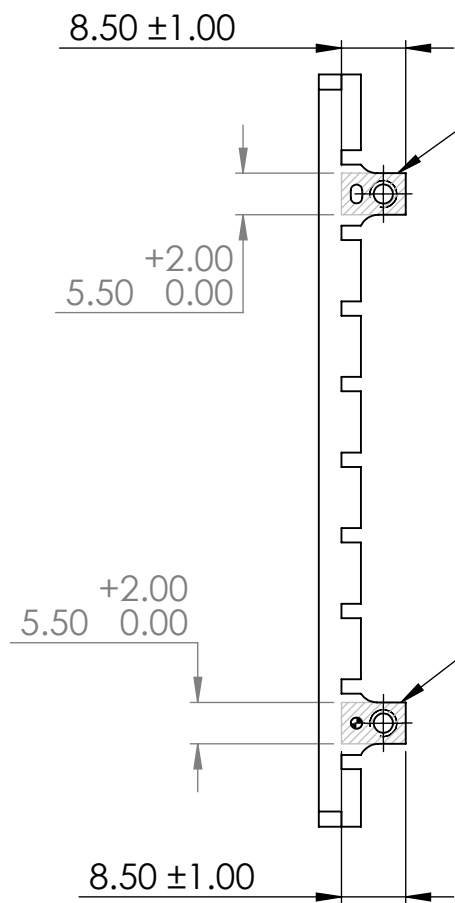
B

A

A

DO NOT ANODIZE CROSS-HATCHED AREAS

SECTION B-B



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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE II
WEIGHT (REF)
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	EMILIO GIZZI	12/20/2020
CHECKED	-	12/20/2020
ENG APPR.		
MFG APPR.		

COMMENTS:

Description: Y 1U FRAME		
DWG. NO. Y_1UFrame		
REV C	SIZE B	SCALE: 1:1 SHEET 5 OF 5