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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATING PINS AND ADD Ø 1.00 mm THRU FOR VENTING	5/6/2019	


B

B

A

A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL 6061-T6 (SS)		COMMENTS:	DWG. NO.  -X_Frame	REV C	SIZE B	SCALE: 1:2
	FINISH ANODIZATION: TYPE III						SHEET 1 OF 4
	WEIGHT (REF)						
	DO NOT SCALE DRAWING						

	NAME	DATE
	RYAN MEDICK	4/22/19
	ANDREW GREENBERG	4/22/19
	ENG APPR.	
	MFG APPR.	

Description:	
-X FRAME	

-X\_Frame

3

2

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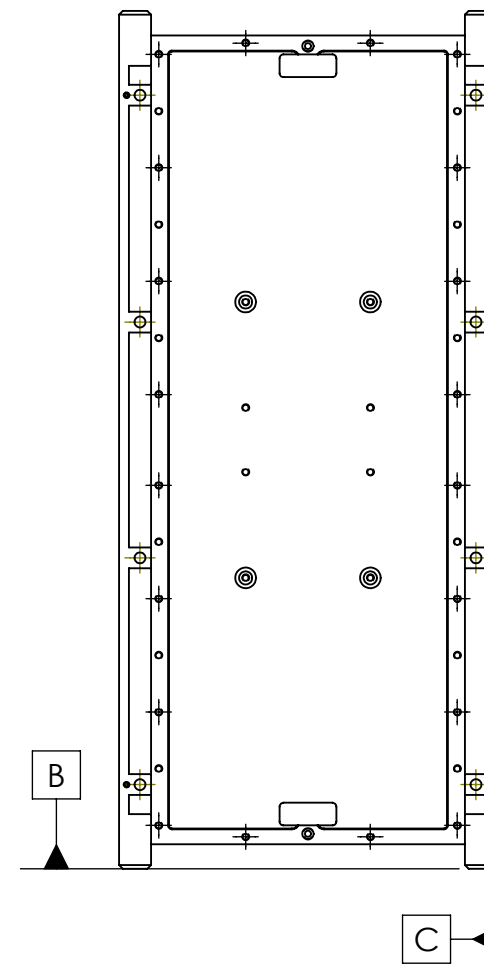
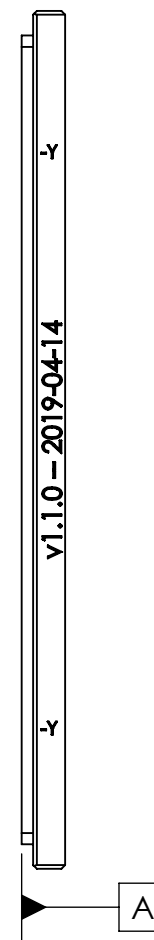
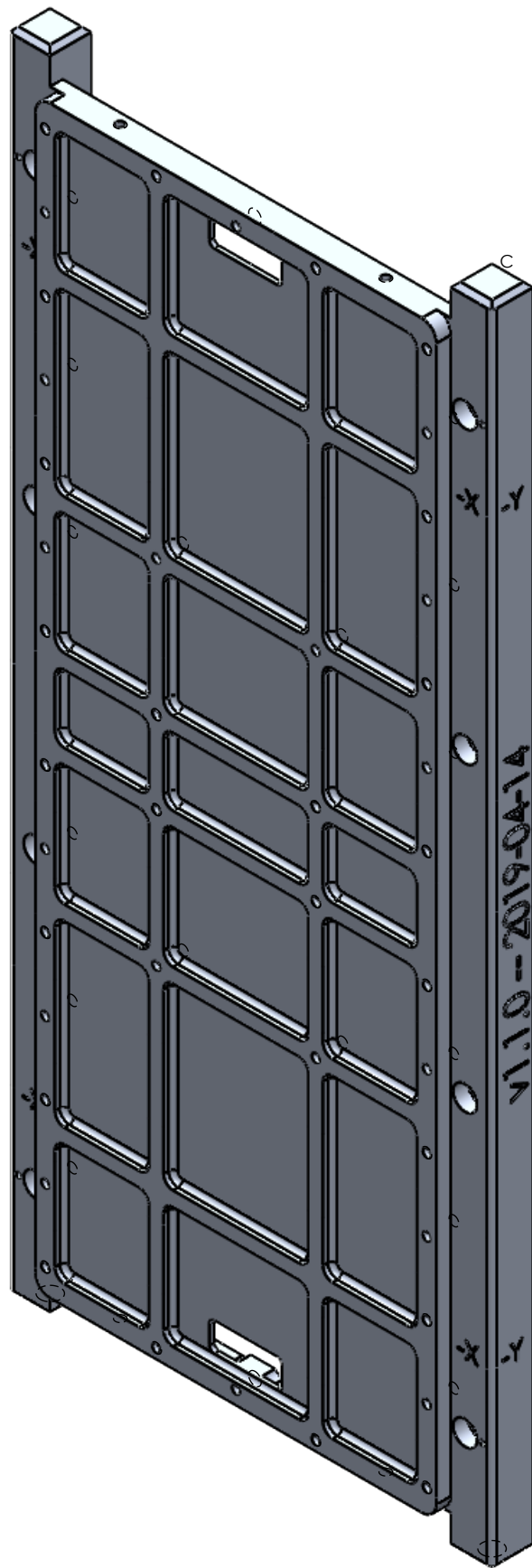
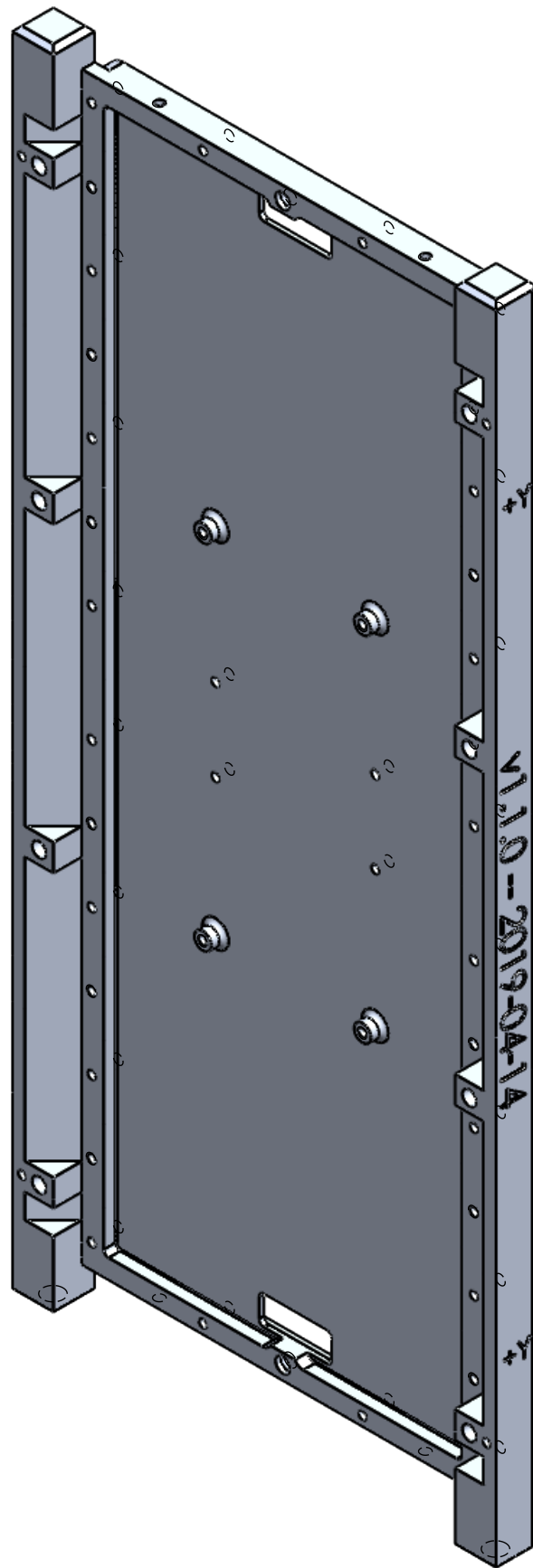
1

B

B

A

A



NOTES:

1. REFERENCE -X\_Frame.sldprt OR -X\_Frame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS)
4. ANODIZATION: TYPE III.
5. OVERALL PROFILE TOLERANCE  $\frac{0.2}{A \ B \ C}$  TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL  $\pm 0.1$   
TWO PLACE DECIMAL  $\pm 0.01$

PSAS

MATERIAL  
6061-T6 (SS)

FINISH  
ANODIZATION: TYPE III

WEIGHT (REF)

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RYAN MEDICK	4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

COMMENTS:

Description:  
-X FRAME

DWG. NO.		
-X_Frame		
REV	SIZE	SCALE: 1:2
C	B	SHEET 2 OF 4

3

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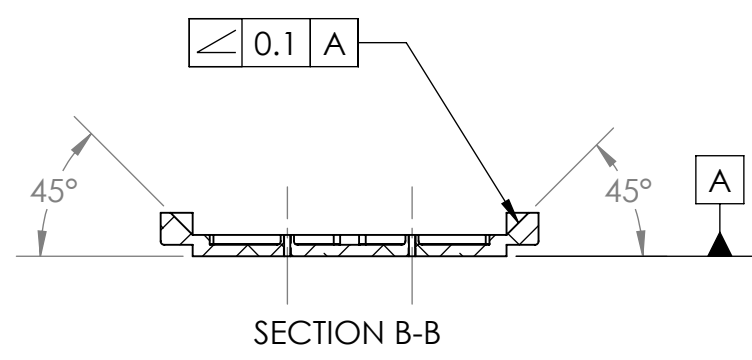
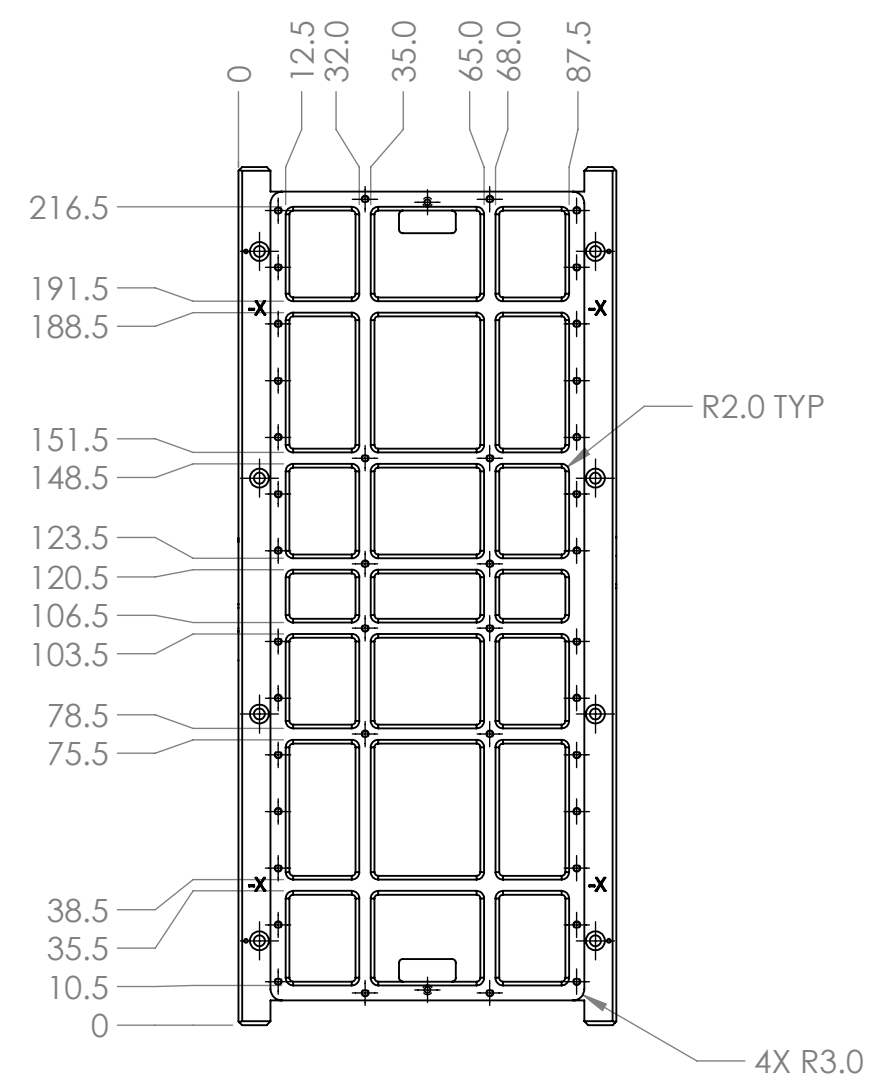
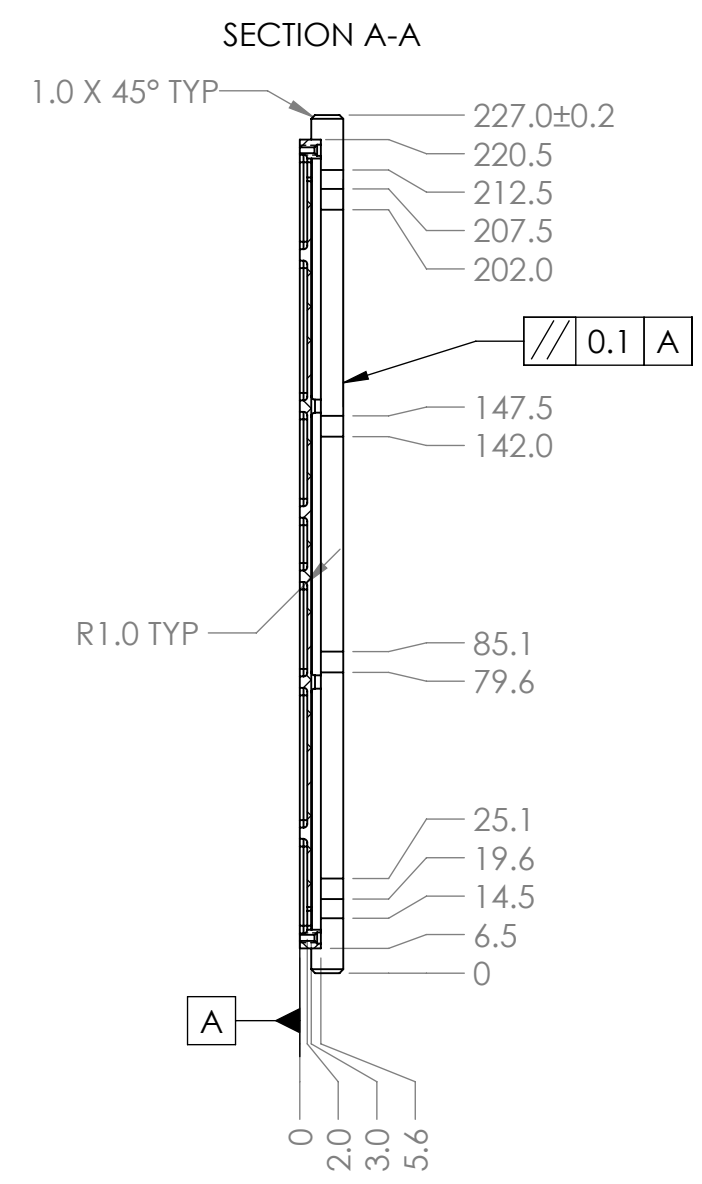
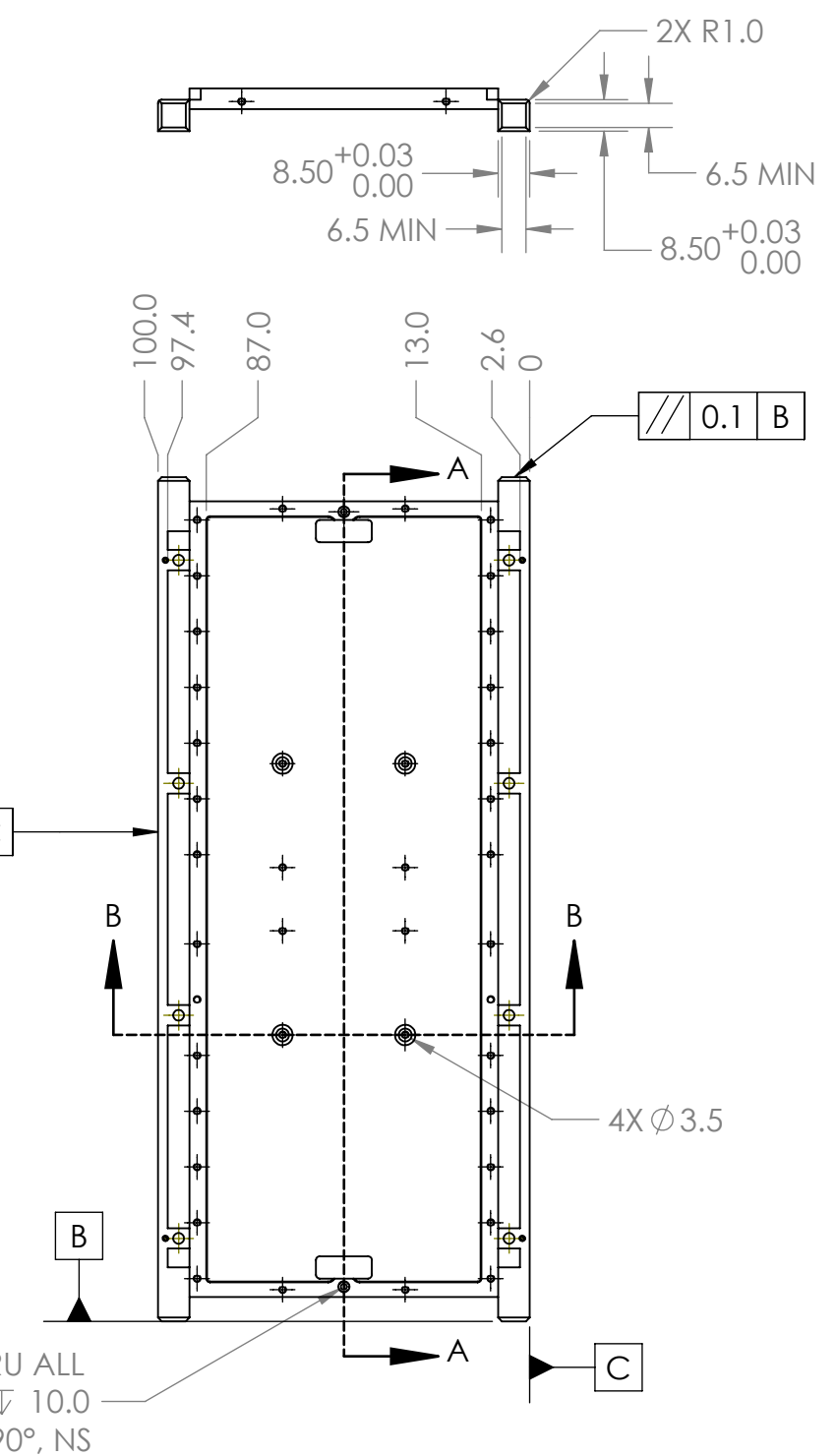
1

B

B

A

A



UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.01



DRAWN	NAME RYAN MEDICK	DATE 4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:  
-X FRAME

MATERIAL  
6061-T6 (SS)  
FINISH  
ANODIZATION: TYPE III  
WEIGHT (REF)  
DO NOT SCALE DRAWING

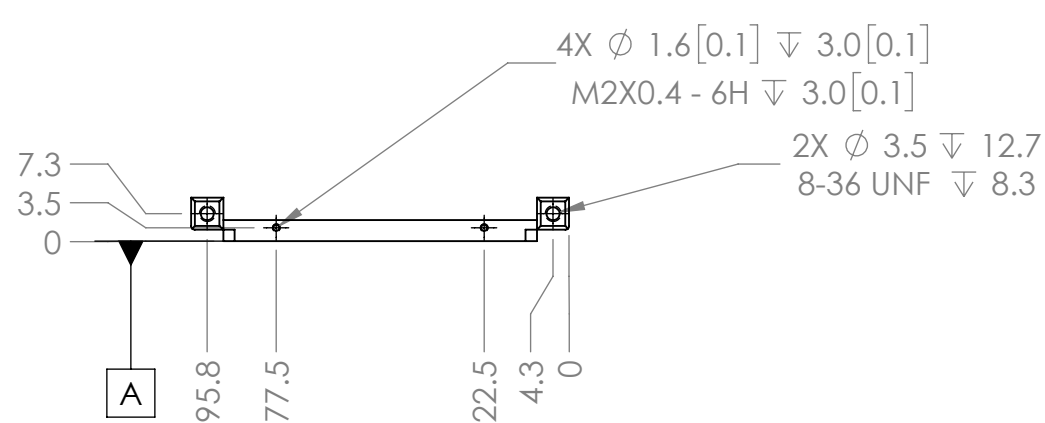
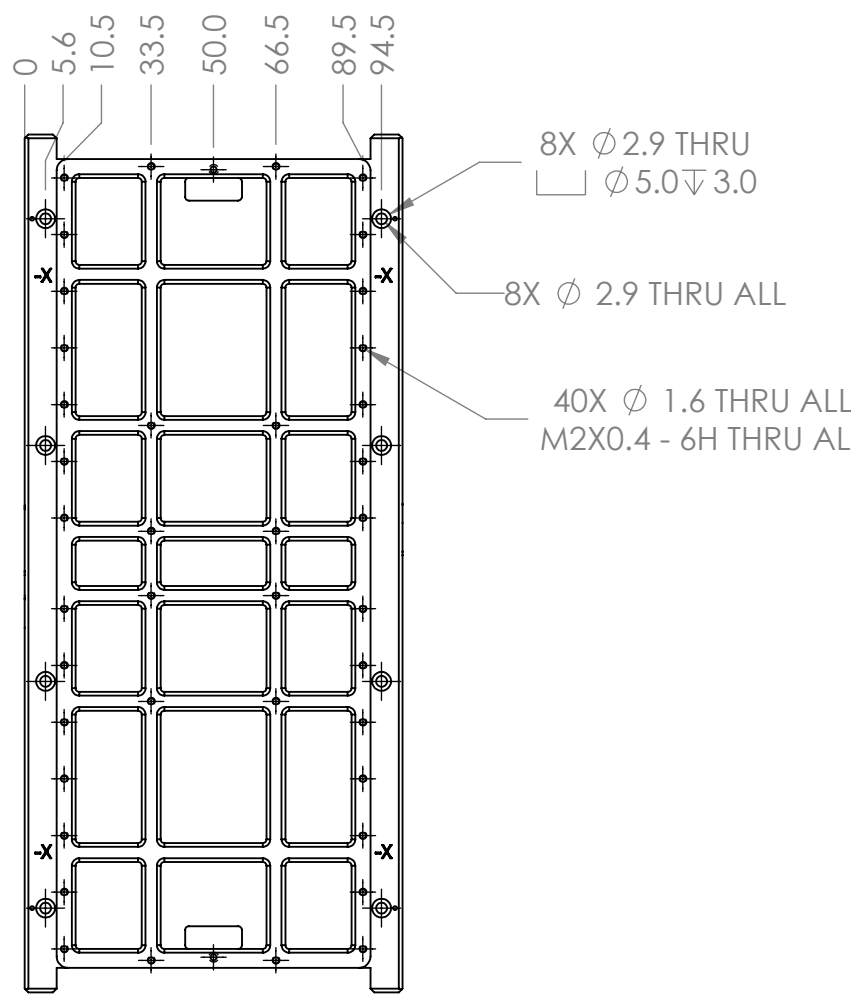
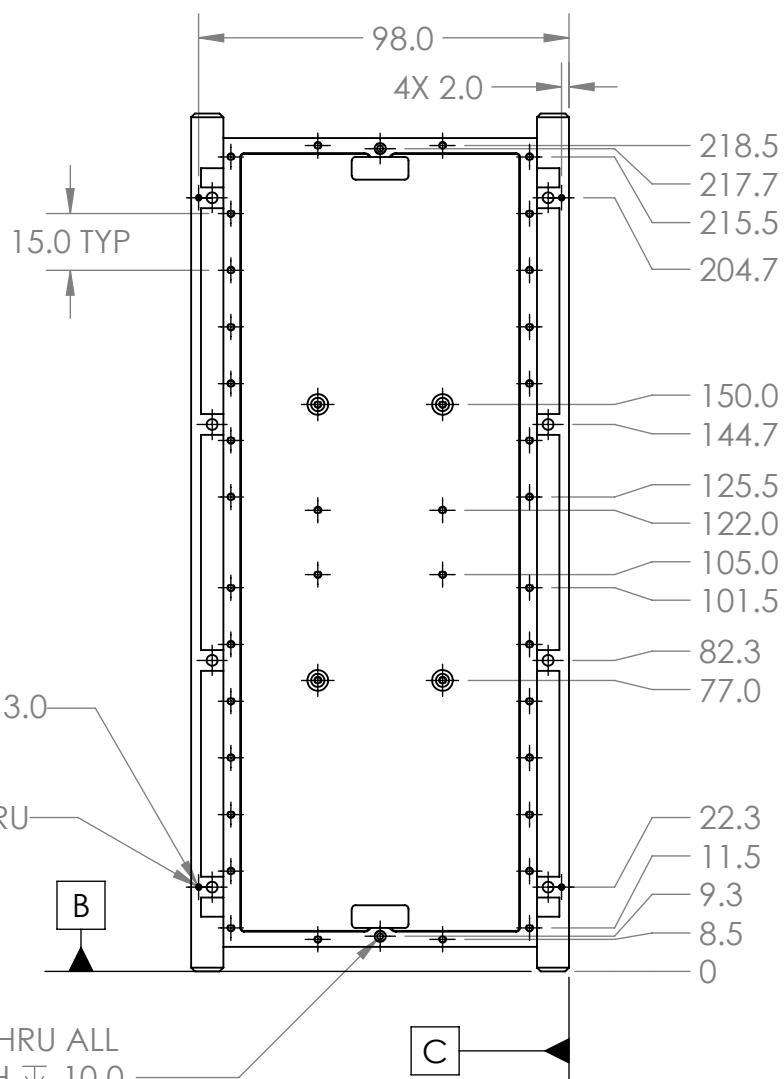
COMMENTS:


DWG. NO. -X_Frame		
REV C	SIZE B	SCALE: 1:2 SHEET 3 OF 4

3

2

1



		NAME	DATE	Description:  <div>-X FRAME</div>
	DRAWN	RYAN MEDICK	4/22/19	
	CHECKED	ANDREW GREENBERG	4/22/19	
	ENG APPR.			
	MFG APPR.			
MATERIAL 6061-T6 (SS)	COMMENTS:			DWG. NO.
FINISH ANODIZATION: TYPE III				-X_Frame
WEIGHT (REF)				REV C
DO NOT SCALE DRAWING				SIZE B
				SCALE: 1:2
				SHEET 4 OF 4