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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATING PINS AND ADD Ø 1.00 mm THRU FOR VENTING	5/6/2019	

B

B

A

A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL 6061-T6 (SS)	COMMENTS:	DWG. NO.		
	FINISH ANODIZATION: TYPE III		REV C	SIZE B	SCALE: 1:2
	WEIGHT (REF)				SHEET 1 OF 4
	DO NOT SCALE DRAWING				

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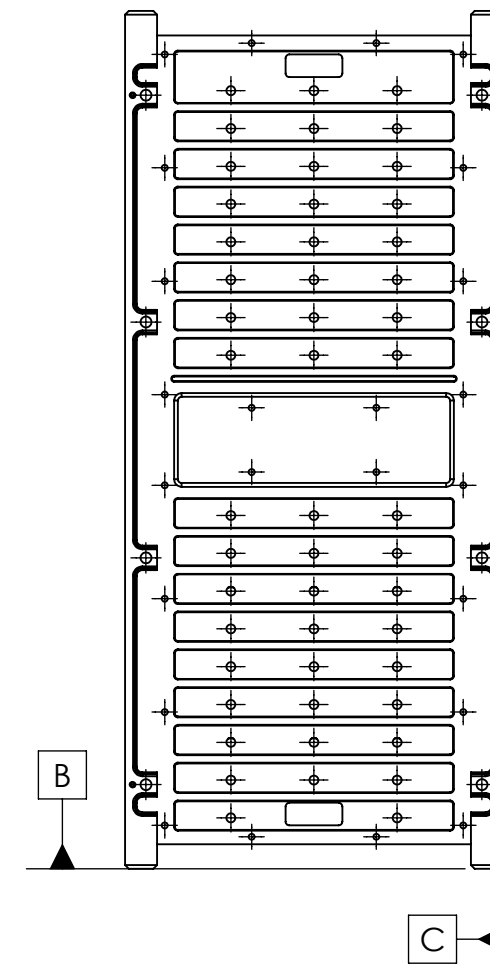
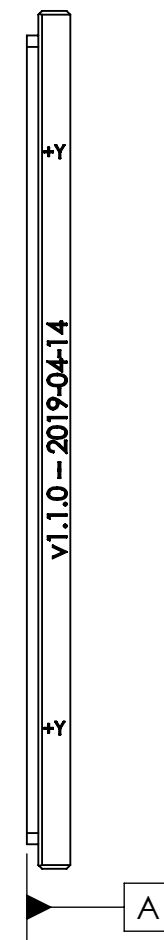
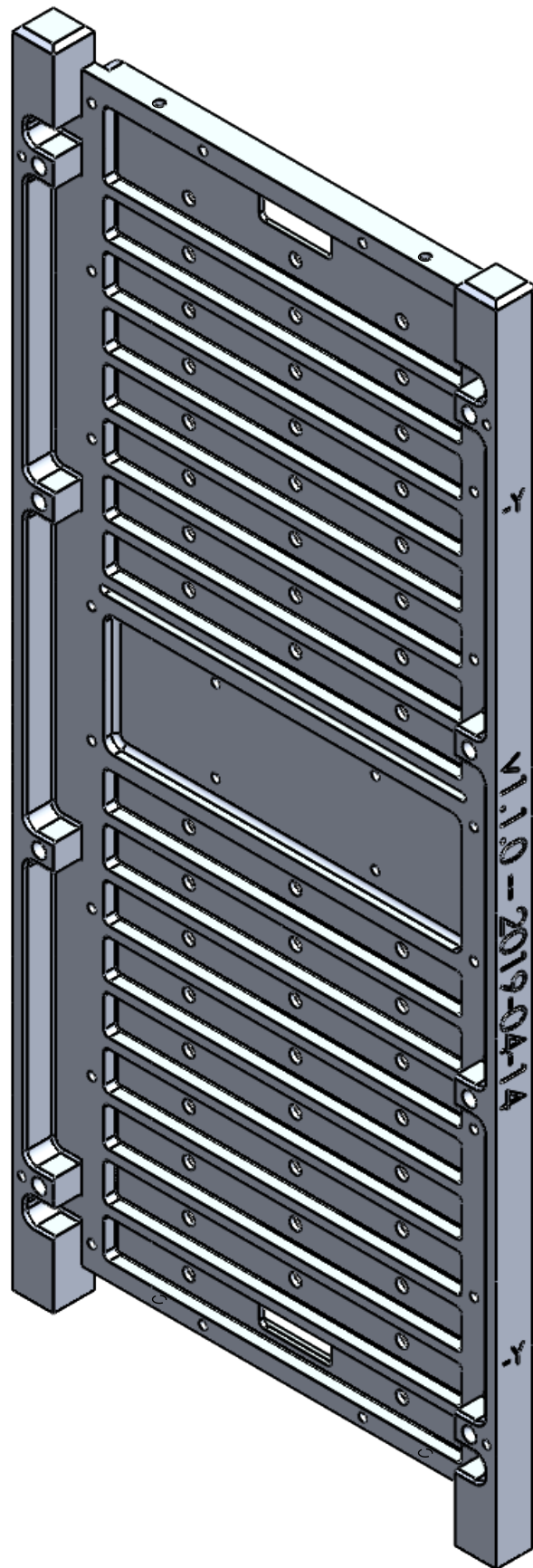
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NOTES:

1. REFERENCE +X_Frame.sldprt OR +X_Frame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS).
4. ANODIZATION: TYPE III.
5. OVERALL PROFILE TOLERANCE $\frac{0.2}{A} \frac{0.2}{B} \frac{0.2}{C}$ TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. MINIMUM RADIUS ON INTERNAL CORNERS IS 0.2MM MAXIMUM

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

	DRAWN	NAME RYAN MEDICK ANDREW GREENBERG	DATE 4/22/19	Description: +X FRAME
	CHECKED		4/22/19	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. +X_Frame
REV C	SIZE B	SCALE: 1:2 SHEET 2 OF 4		

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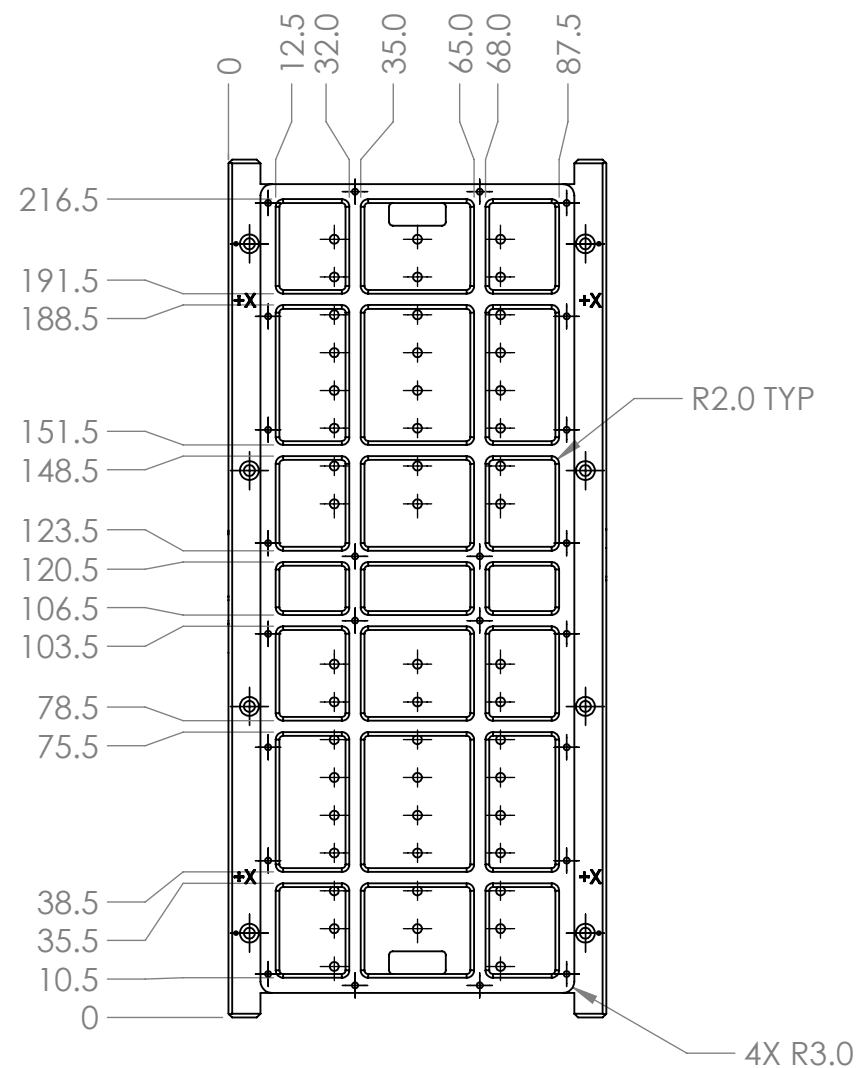
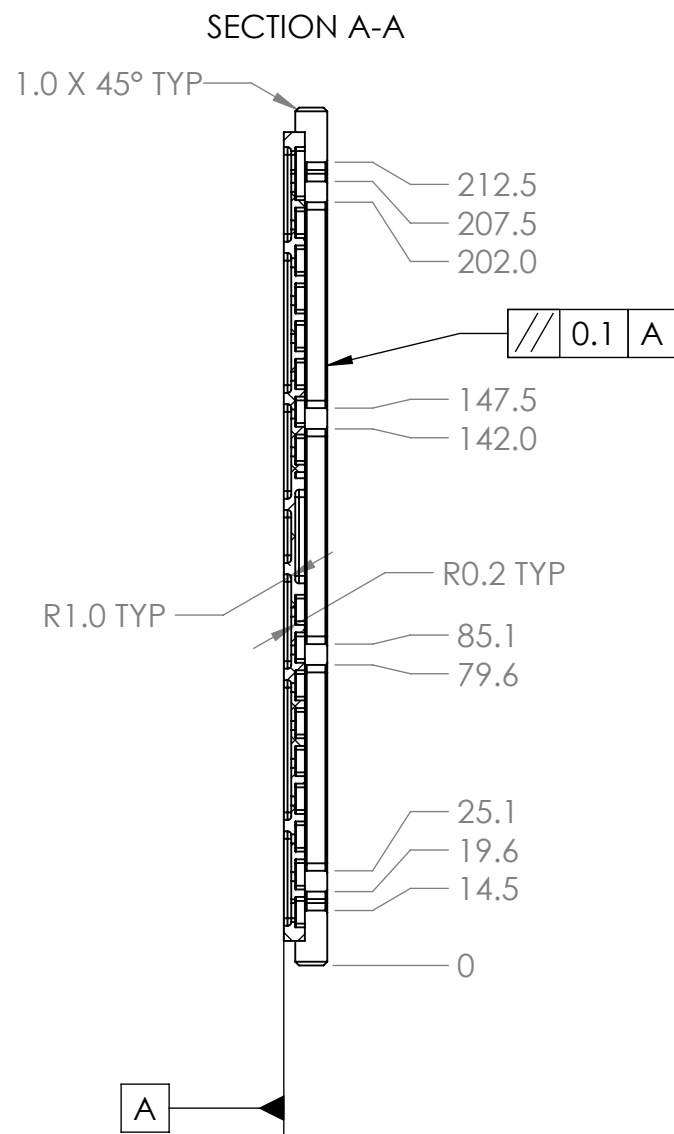
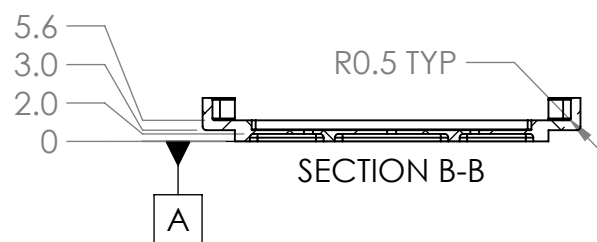
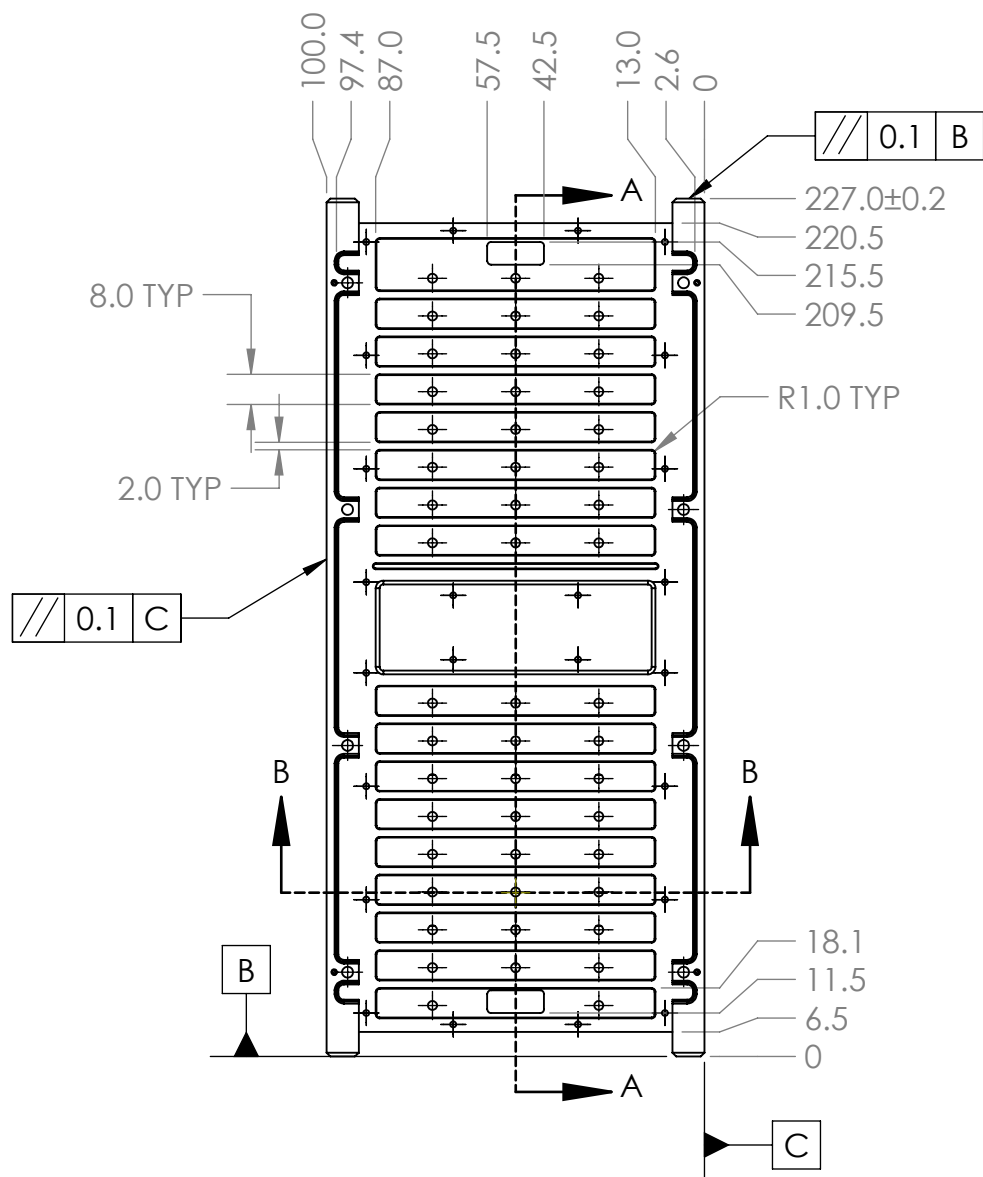
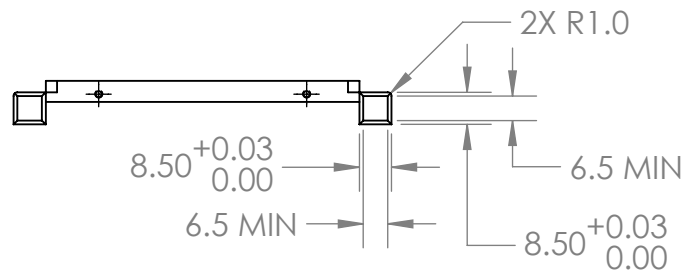
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DRAWN	NAME RYAN MEDICK ANDREW GREENBERG	DATE 4/22/19
CHECKED		4/22/19
ENG APPR.		
MFG APPR.		

Description:

+X FRAME

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.

+X_Frame

REV	SIZE
C	B

SCALE: 1:2
SHEET 3 OF 4

3

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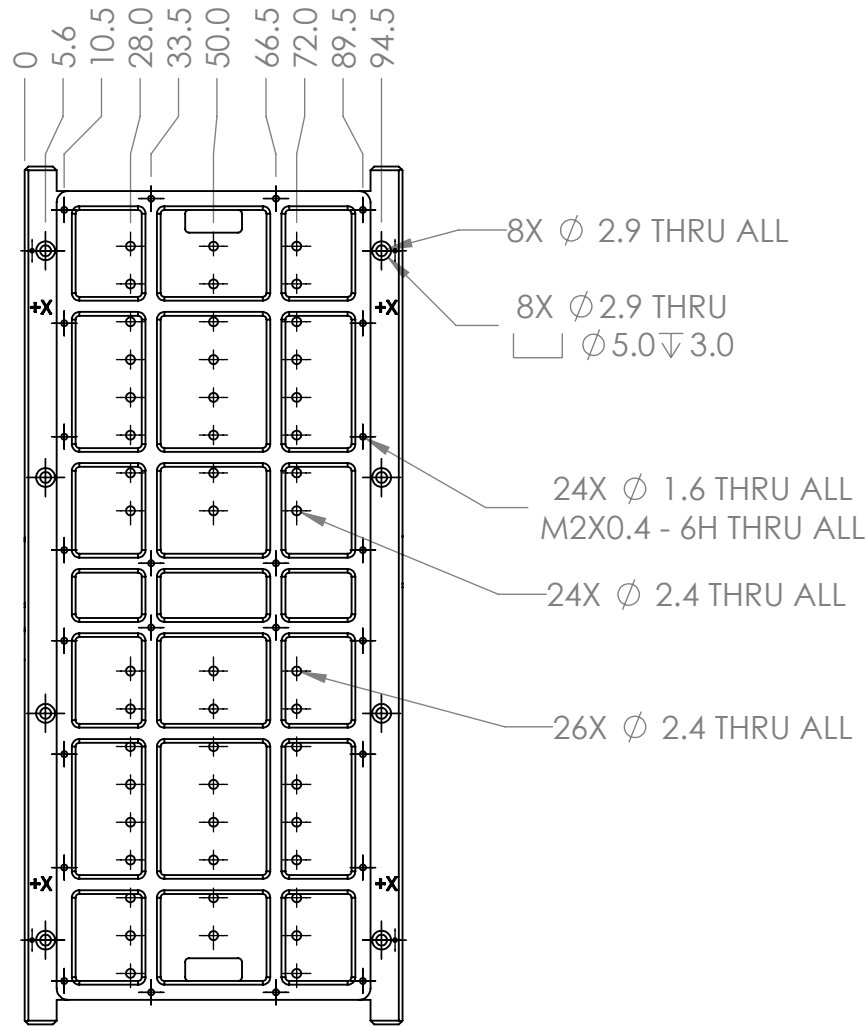
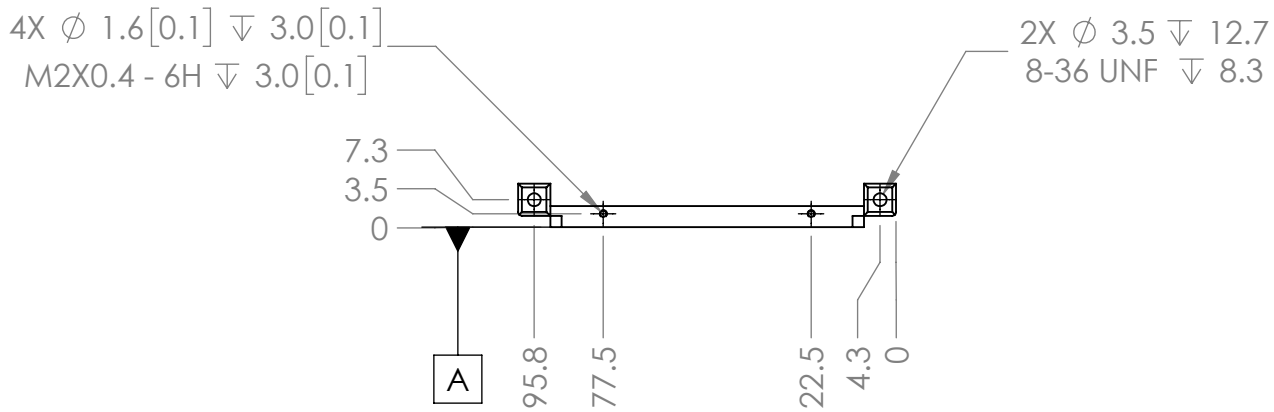
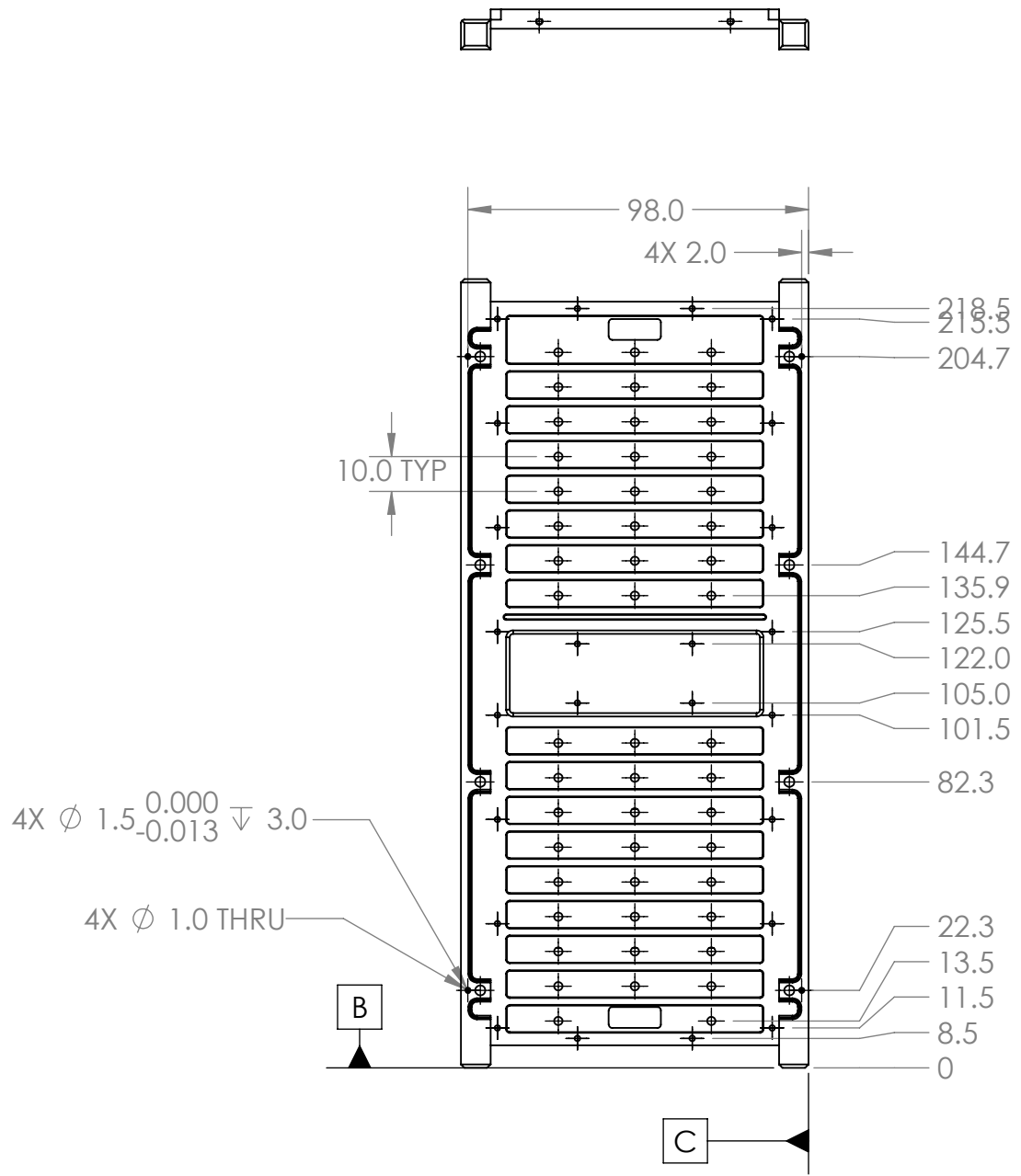
1

B

B

A

A



DRAWN	NAME RYAN MEDICK	DATE 4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:
+X FRAME

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.		+X_Fr
REV C	SIZE B	SCALE: 1:2 SHEET 4 OF 4

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