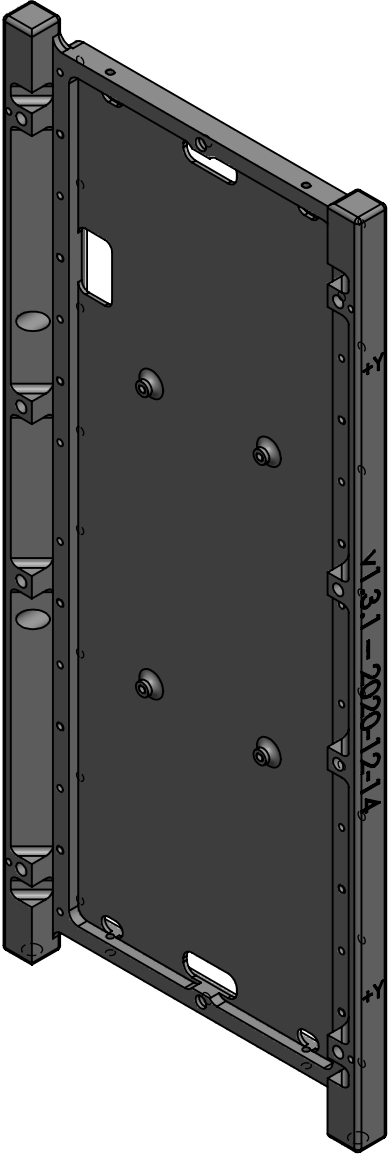
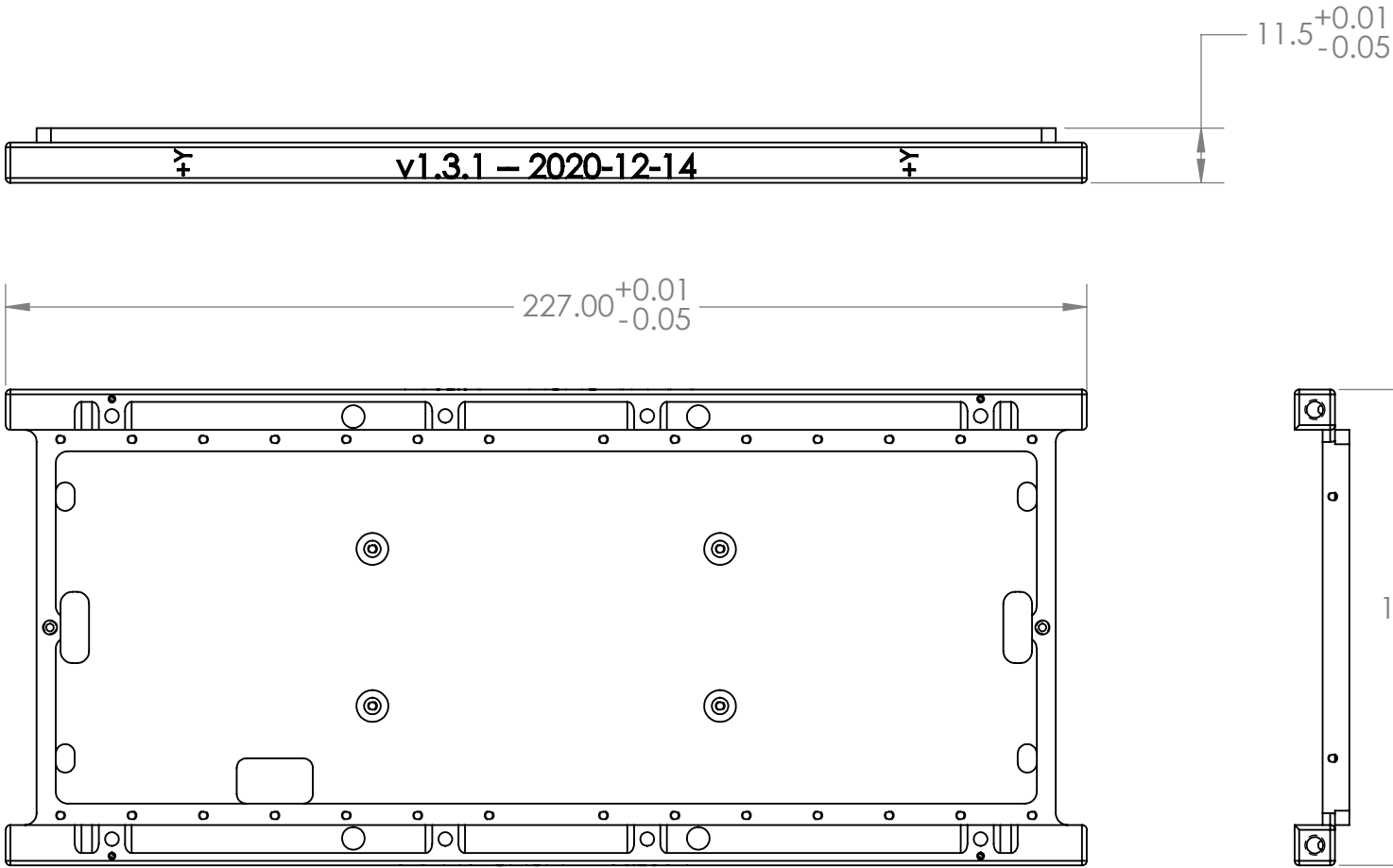




- GENERAL NOTES UNLESS OTHERWISE NOTED:
1. REFERENCE 2U_minusX.STEP FOR MODEL BASE DEF
 2. REMOVE ALL BURRS AND SHARP EDGES R0.050 MM MAX
 3. OVERALL PROFILE TOLERANCE $\boxed{\bigtriangleup} 0.1 \begin{matrix} A & B & C \end{matrix}$ TO A MINIMUM GRID OF 5MM UNLESS OTHERWISE SPECIFIED
 4. ALL HOLES AND SLOTS $\boxed{\bigoplus} \varnothing 0.05 \begin{matrix} (M) & A & B(M) & C(M) \end{matrix}$ UNLESS OTHERWISE SPECIFIED
 5. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM
 6. ENGRAVE ALL TEXT WITH 90 DEG V BIT WITH DEPTH OF 0.2MM BEFORE ANODIZATION



		UNLESS OTHERWISE SPECIFIED		DRAWN BY		Hayden Reinhold		1/2/2022				
ANODIZATION		<u>DECIMAL</u>		<u>ANGULAR</u>		CHECKED		1/2/2022				
BLACK TYPE II		.X ± 0.1		.X ± 0.1		ENG APPR.						
MATERIAL		.XX ± 0.01		.XX ± 0.01		MFG APPR.						
6061-T6 ALUMINUM		.XXX ± 0.005										
FINISH		SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009				-X 2U Frame				DWG. NO. 2U_minusX		
125												
WEIGHT								UNITS	REVISION	FORMAT	SCALE	PAGE
163.11g								MM	A	B	1:1.5	1/4
		DO NOT SCALE DRAWING										

4

3

2

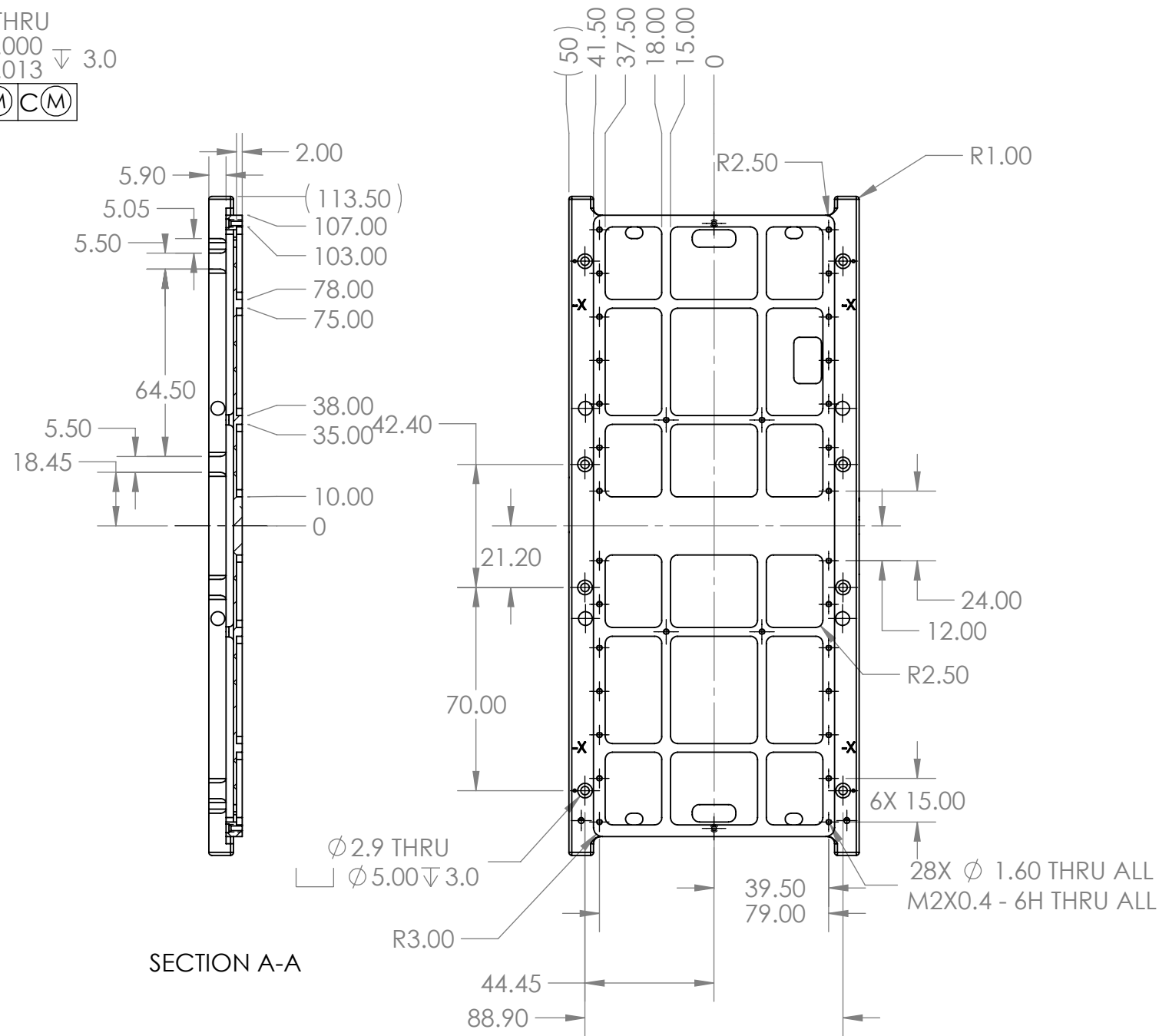
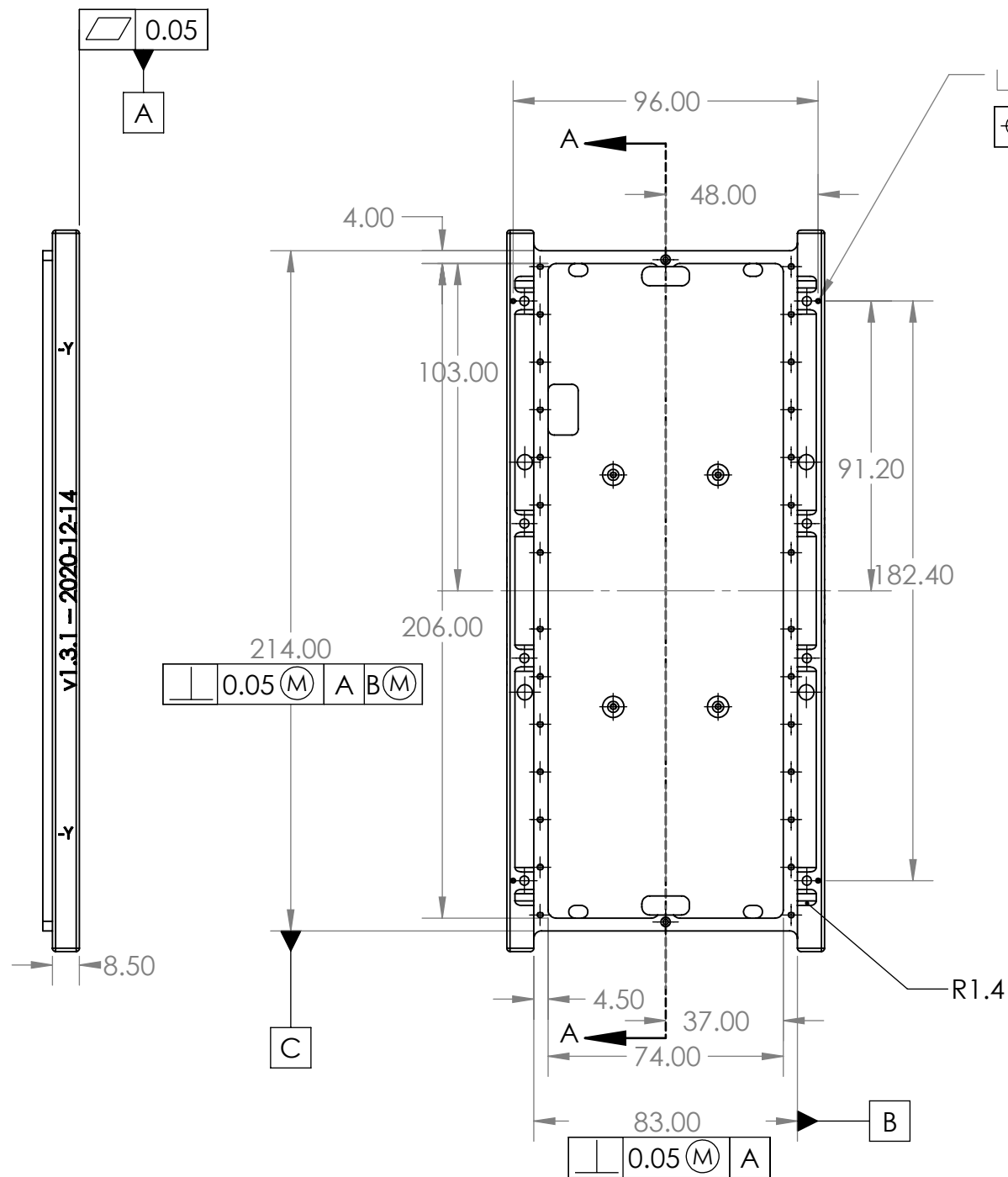
1

B

B

A


A

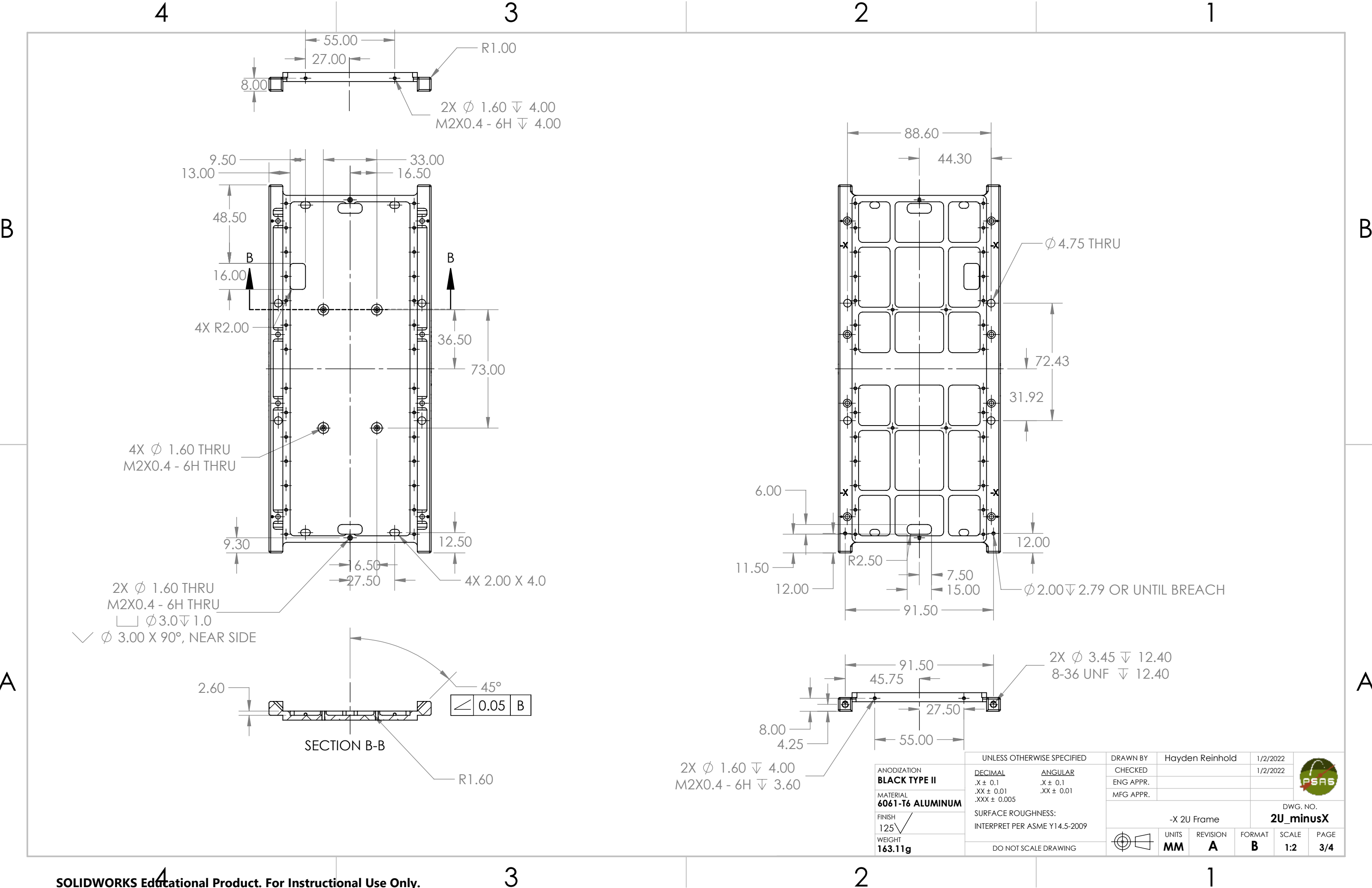



3

2

1

ANODIZATION BLACK TYPE II MATERIAL 6061-T6 ALUMINUM FINISH 125✓ WEIGHT 163.11g	UNLESS OTHERWISE SPECIFIED		DRAWN BY	Hayden Reinhold	1/2/2022	
	DECIMAL	ANGULAR	CHECKED		1/2/2022	
	.X ± 0.1	.X ± 0.1	ENG APPR.			
	.XX ± 0.01	.XX ± 0.01	MFG APPR.			
	.XXX ± 0.005	.XX ± 0.01				
SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009		DWG. NO. 2U_minusX				
DO NOT SCALE DRAWING		-X 2U Frame				
		UNITS MM	REVISION A	FORMAT B	SCALE 1:2	PAGE 2/4



ANODIZATION BLACK TYPE II MATERIAL 6061-T6 ALUMINUM FINISH 125 WEIGHT 163.11g	UNLESS OTHERWISE SPECIFIED		DRAWN BY	Hayden Reinhold	1/2/2022	
	DECIMAL	ANGULAR	CHECKED		1/2/2022	
	.X \pm 0.1	.X \pm 0.1	ENG APPR.			
	.XX \pm 0.01	.XX \pm 0.01	MFG APPR.			
SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009		-X 2U Frame		DWG. NO. 2U_minusX		
DO NOT SCALE DRAWING		UNITS MM	REVISION A	FORMAT B	SCALE 1:2	PAGE 3/4

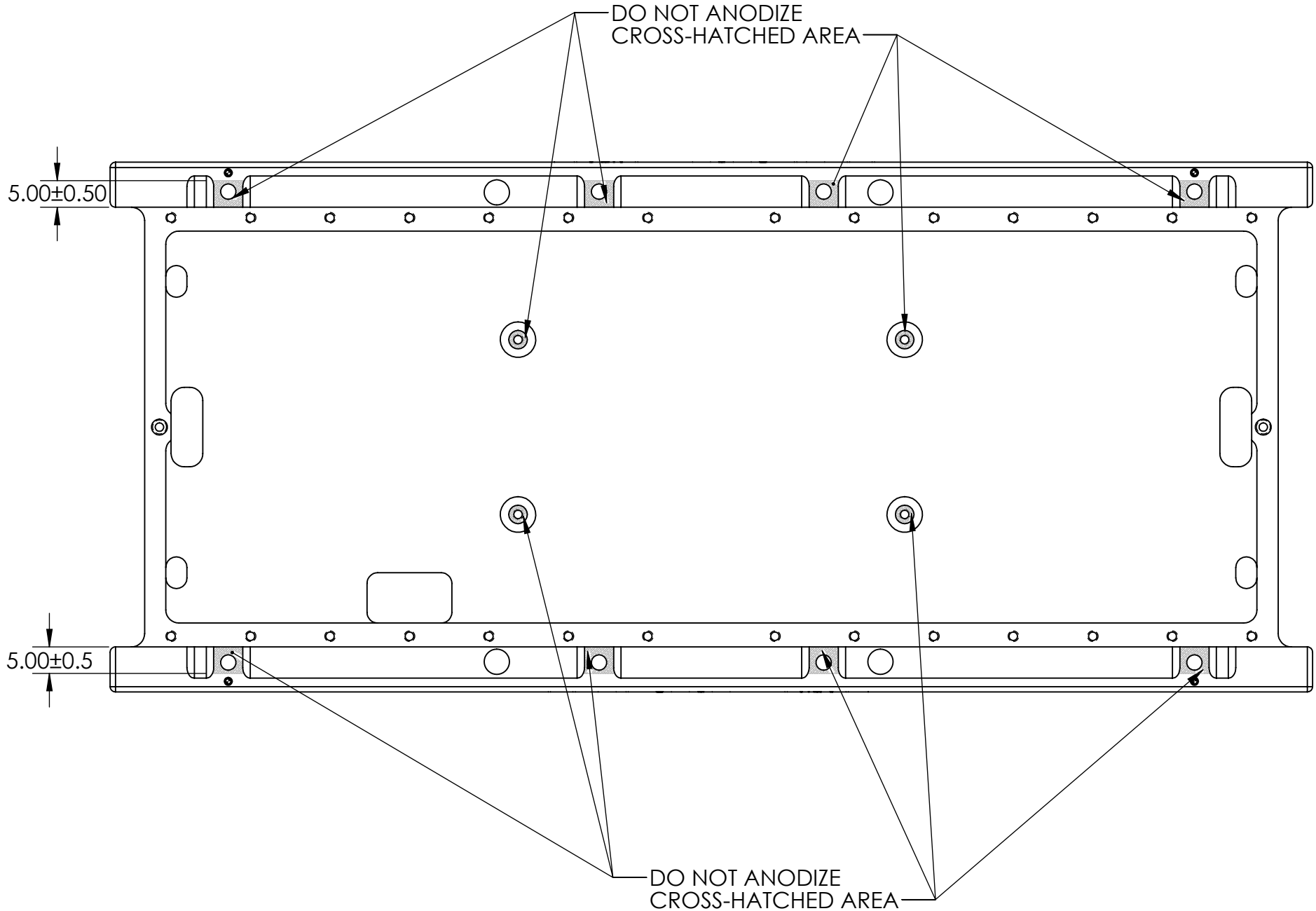
4 3 2 1



B

B

A

A



ANODIZATION BLACK TYPE II	UNLESS OTHERWISE SPECIFIED		DRAWN BY	Hayden Reinhold	1/2/2022	
	DECIMAL	ANGULAR	CHECKED		1/2/2022	
	.X ± 0.1	.X ± 0.1	ENG APPR.			
	.XX ± 0.01	.XX ± 0.01	MFG APPR.			
MATERIAL 6061-T6 ALUMINUM	SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009		DWG. NO. 2U_minusX			
FINISH 125			-X 2U Frame			
WEIGHT 163.11g	DO NOT SCALE DRAWING			UNITS MM	REVISION A	FORMAT B
				SCALE 1:1	PAGE 4/4	