

4

3

2

1

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	INITIALS
	A	INITIAL COMMIT	7/3/2021	ML

B

B

A

A

		NAME	DATE	Description: Y FRAME
	DRAWN	MARVIN LIN	7/6/2021	
	CHECKED	-	7/6/2021	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. Y_3UFrame
REV		SIZE	SCALE: 1:5	
A		B	SHEET 1 OF 4	

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.01

MATERIAL  
6061-T6  
FINISH  
ANODIZATION: TYPE II  
WEIGHT (REF)  
DO NOT SCALE DRAWING

4

3

2

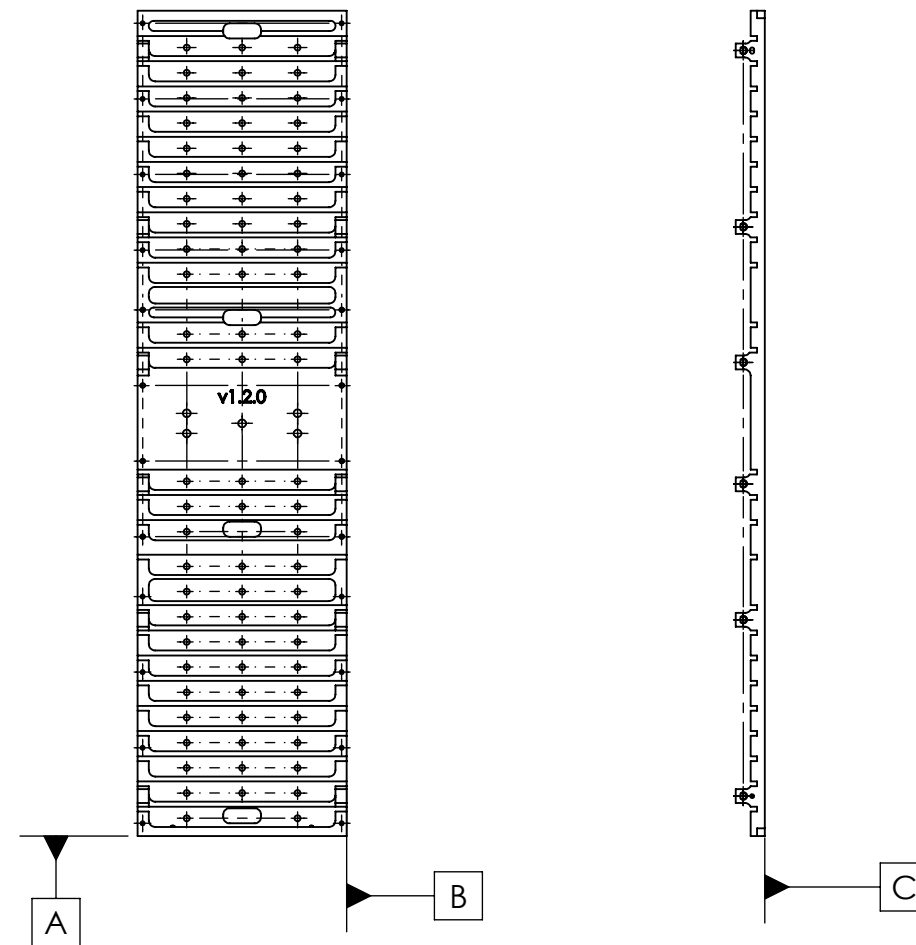
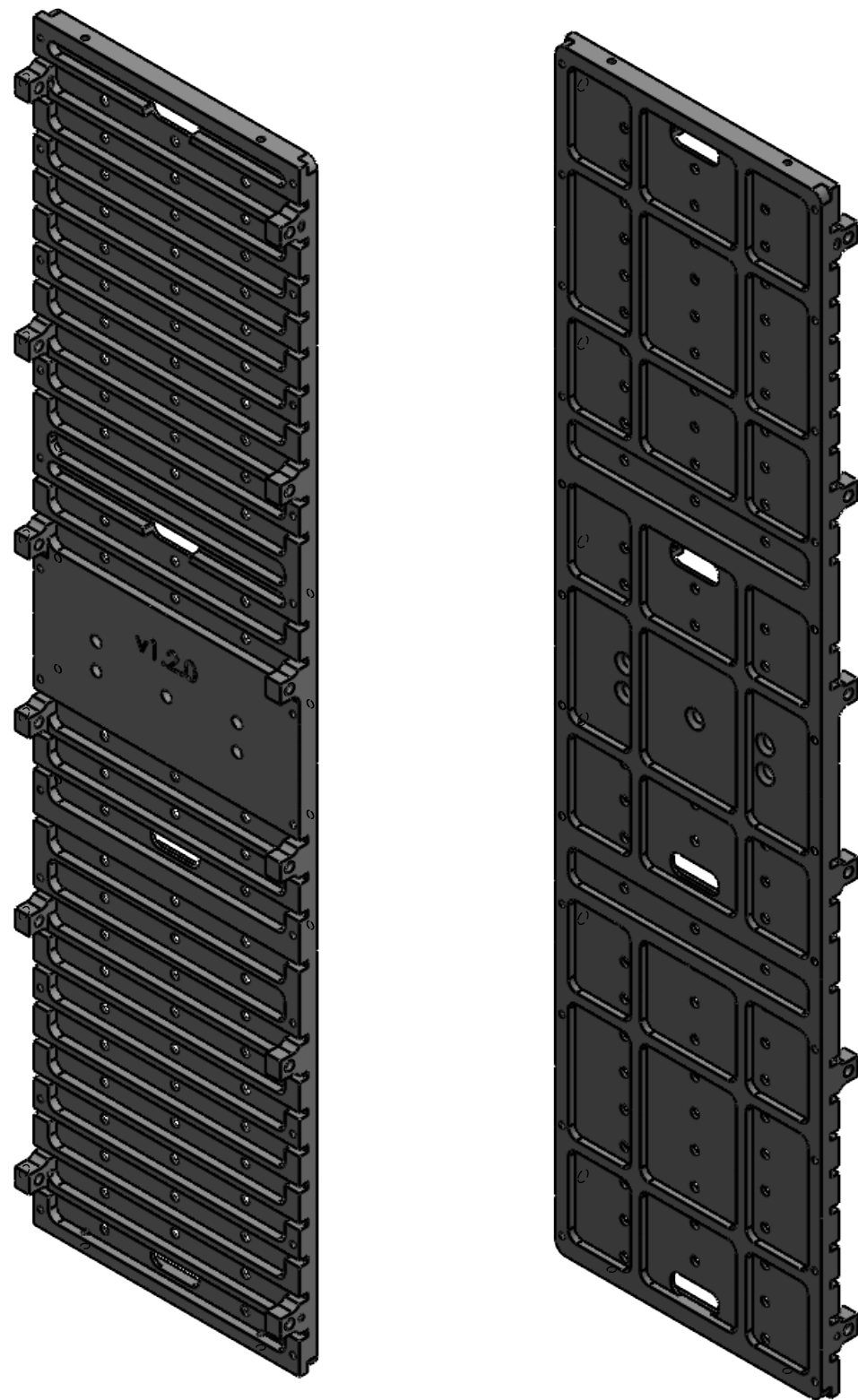
1

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NOTES:

1. REFERENCE 3UFRAME.SLDPRT FOR MODEL BASE DEF
2. BREAK ALL EDGES
3. MATERIAL: ALUMINUM 6061-T6
4. ANODIZATION: TYPE II, BLACK
5. OVERALL PROFILE TOLERANCE TO A MINIMUM GRID OF 5MM UNLESS OTHERWISE SPECIFIED
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM
7. ENGRAVE ALL TEXT WITH V BIT BEFORE ANODIZATION

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL  $\pm 0.1$   
TWO PLACE DECIMAL  $\pm 0.01$

MATERIAL  
6061-T6  
FINISH  
ANODIZATION: TYPE II  
WEIGHT (REF)  
DO NOT SCALE DRAWING

		NAME	DATE	Description: -X FRAME
		DRAWN	MARVIN LIN 7/6/2021	
		CHECKED	- 7/6/2021	
		ENG APPR.		
		MFG APPR.		
COMMENTS:				DWG. NO. Y_3UFrame
REV	SIZE	SCALE: 1:1.5		
A	B	SHEET 2 OF 4		

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2

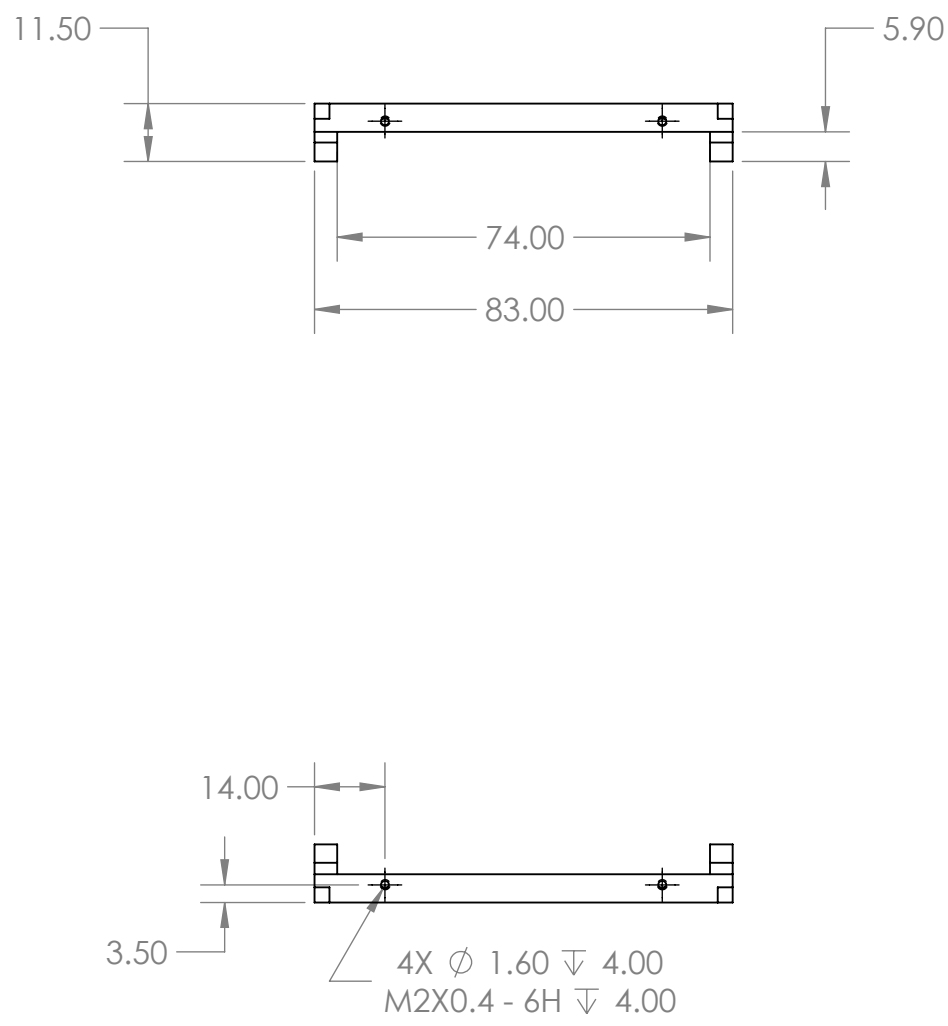
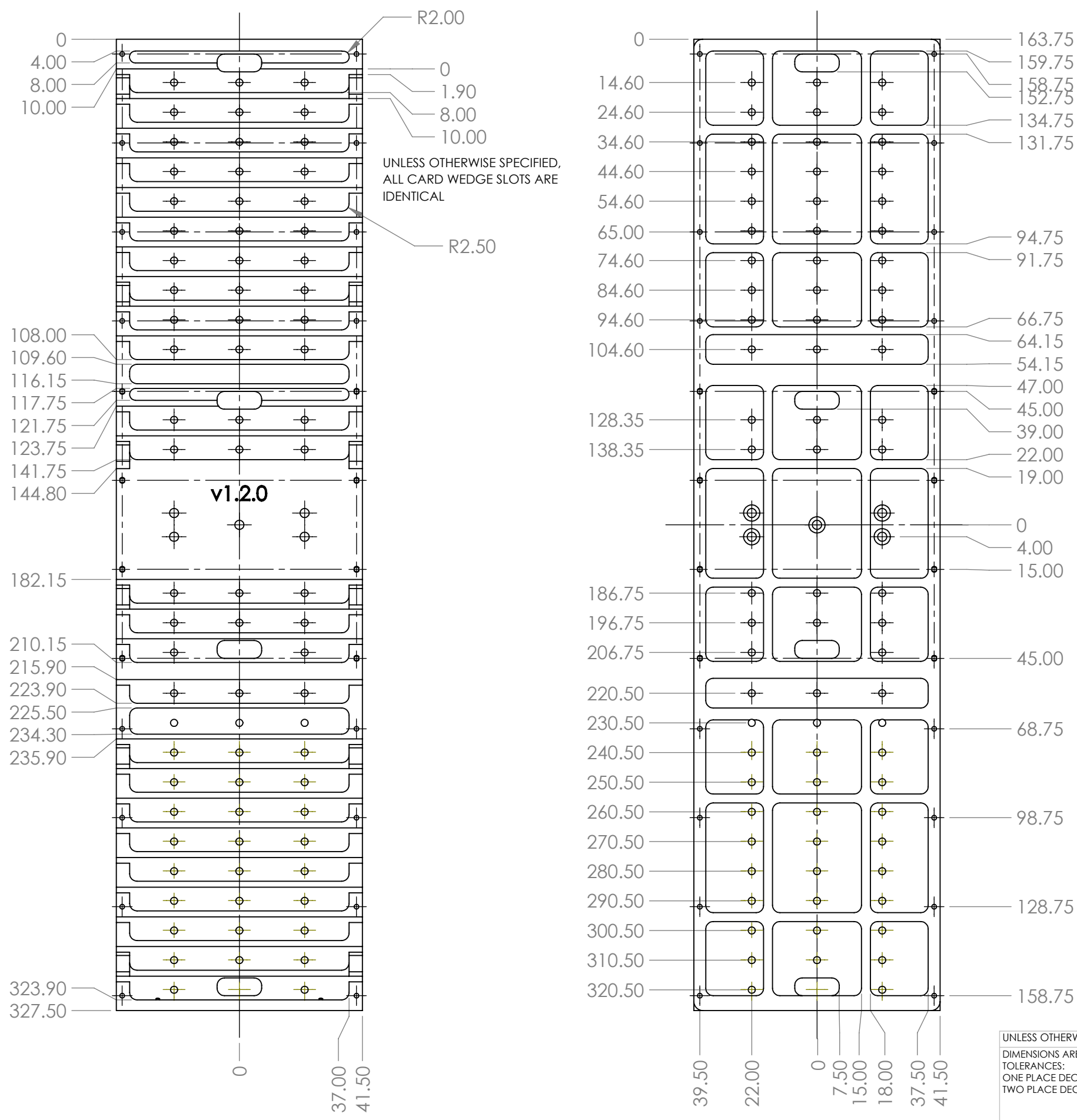
1

B


A

B

A



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DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.01



MATERIAL  
6061-T6

FINISH  
ANODIZATION: TYPE II

WEIGHT (REF)

DO NOT SCALE DRAWING

	NAME	DATE	Description:  -X FRAME
DRAWN	MARVIN LIN	7/6/2021	
CHECKED		7/6/2021	
ENG APPR.			
MFG APPR.			
COMMENTS:			DWG. NO. Y_3UFrame
REV	SIZE	SCALE: 1:1.5	
A	B	SHEET 3 OF 4	

4

3

2

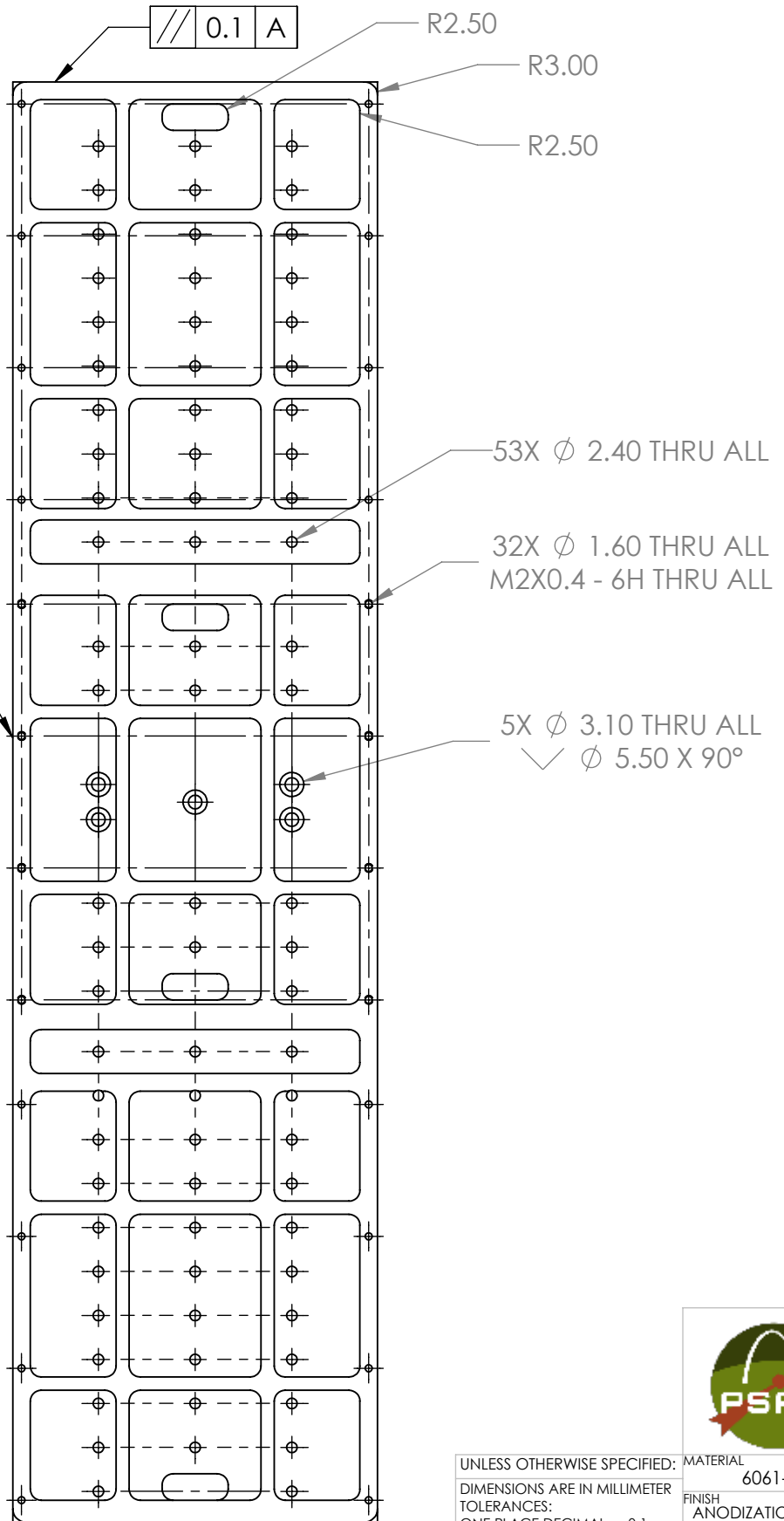
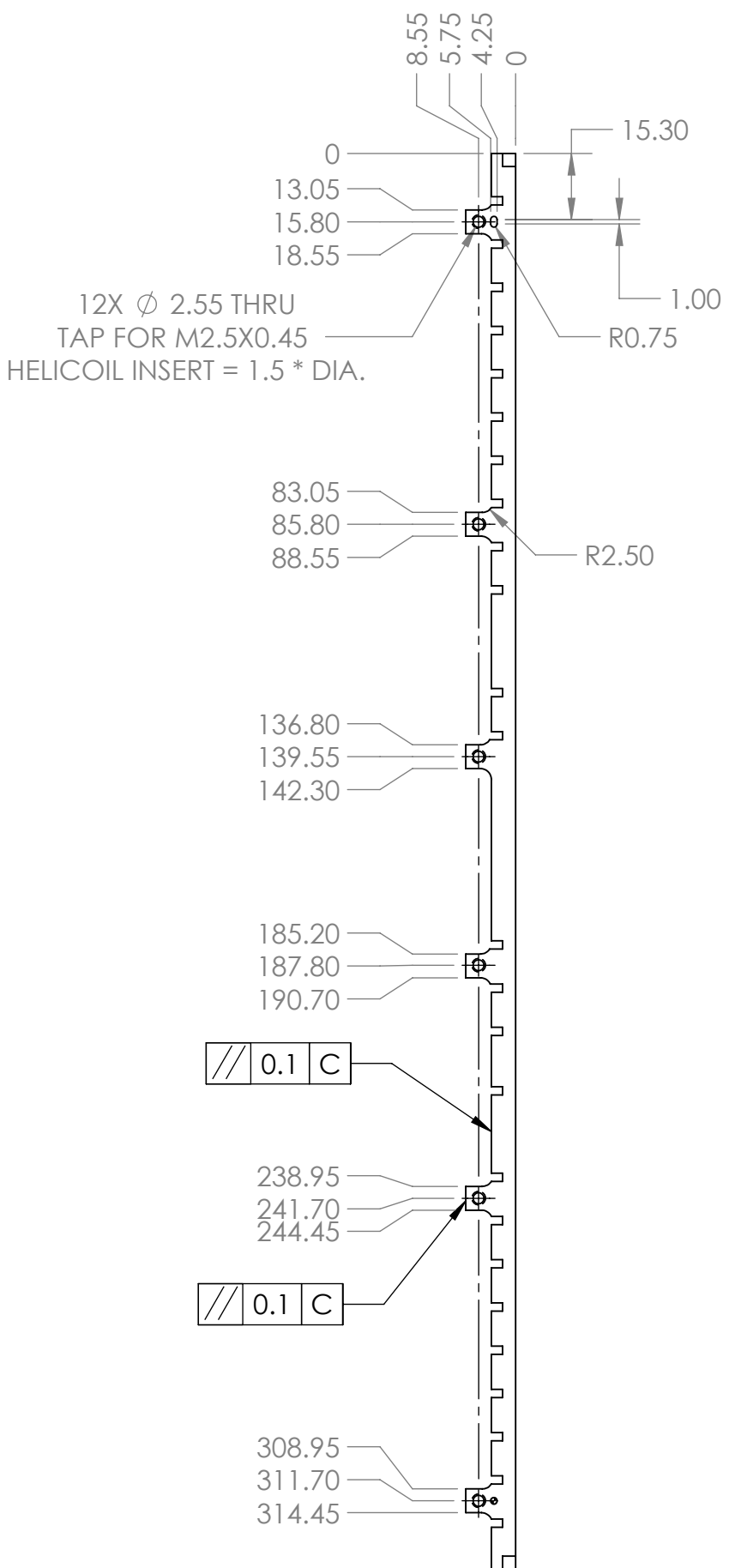
1

B

B

A

A



UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL  $\pm 0.1$   
TWO PLACE DECIMAL  $\pm 0.01$



MATERIAL  
6061-T6  
FINISH  
ANODIZATION: TYPE II  
WEIGHT (REF)  
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	MARVIN LIN	7/6/2021
CHECKED	-	7/6/2021
ENG APPR.		
MFG APPR.		

Description:  
-X FRAME

COMMENTS:

DWG. NO. Y\_3UFrame

REV	SIZE	SCALE
A	B	1:1.5
SHEET 4 OF 4		

3

2

1