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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATING PINS AND ADD Ø 1.00 mm THRU FOR VENTING	5/6/2019	
	D	ADDED FILLETS	5/26/2019	

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B

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UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL	COMMENTS:	DWG. NO. -X_Frame		
	6061-T6 (SS)		REV	SIZE	SCALE: 1:2
	FINISH ANODIZATION: TYPE III				
	WEIGHT (REF)		D	B	SHEET 1 OF 4
DO NOT SCALE DRAWING					

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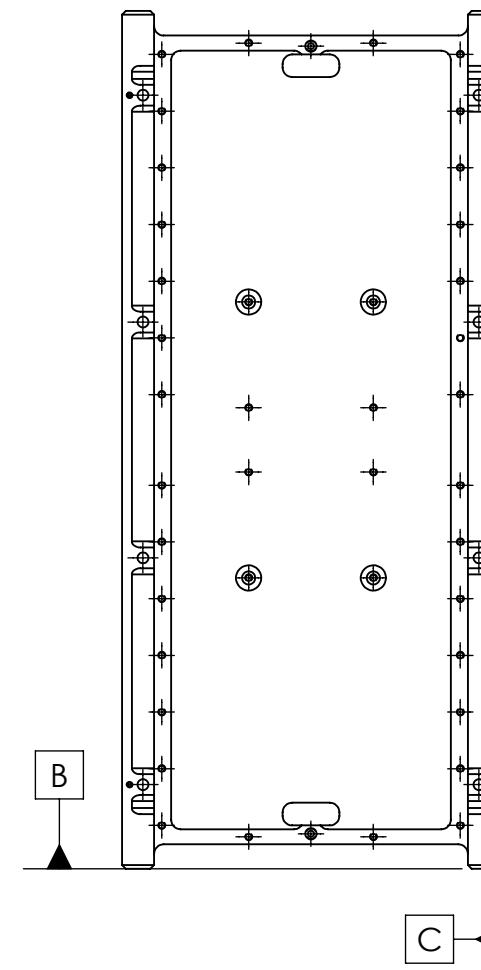
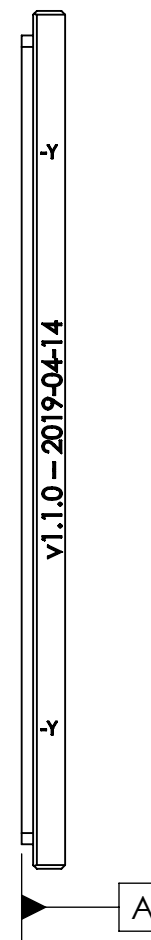
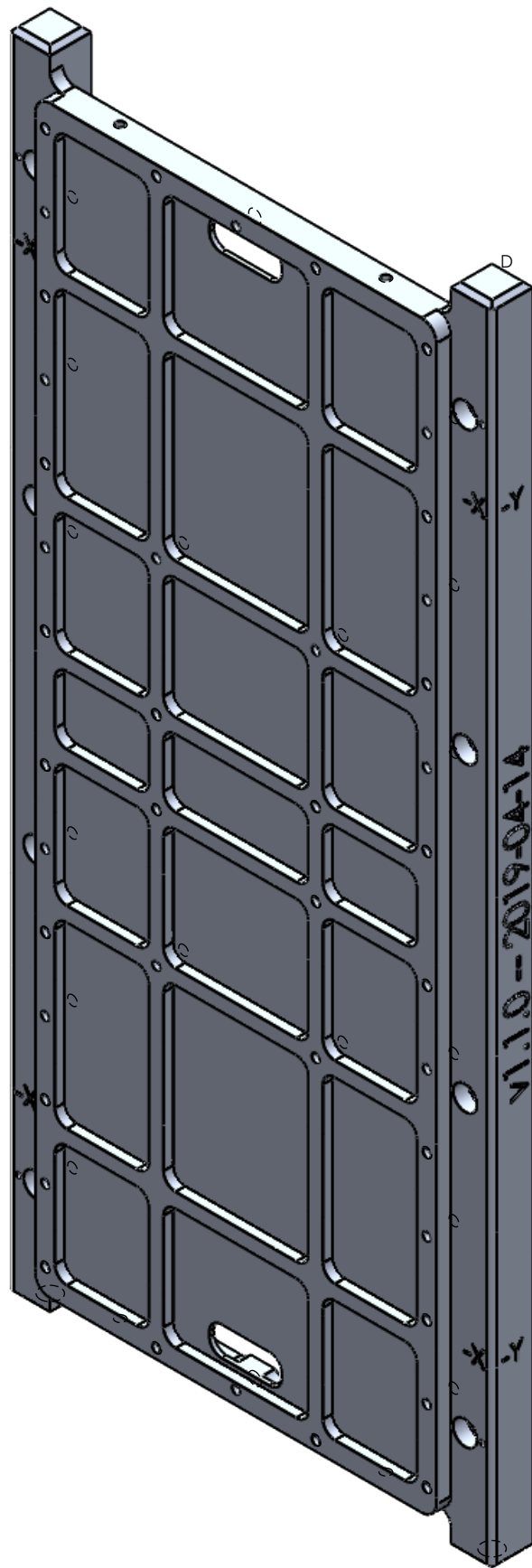
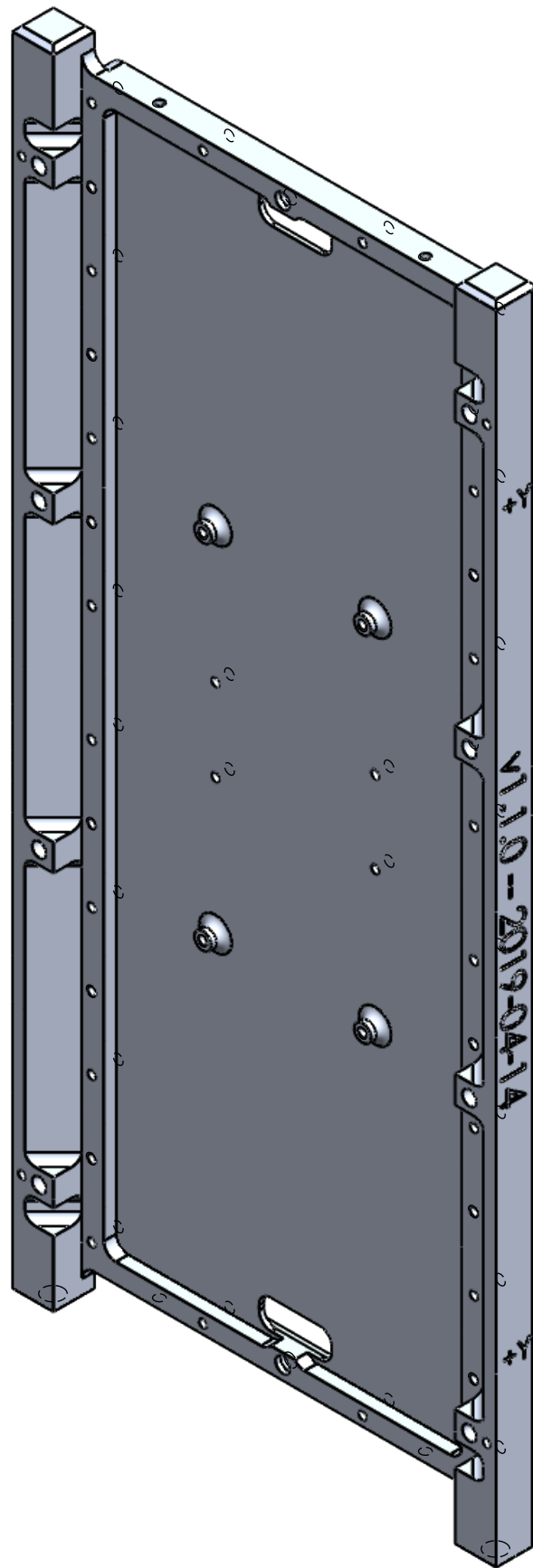
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NOTES:

1. REFERENCE -X\_Frame.sldprt OR -X\_Frame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS)
4. ANODIZATION: TYPE II, BLACK.
5. OVERALL PROFILE TOLERANCE  $\frac{1}{4}$  0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL  $\pm 0.1$   
TWO PLACE DECIMAL  $\pm 0.01$

	DRAWN	NAME RYAN MEDICK	DATE 4/22/19	Description:  -X FRAME
	CHECKED	ANDREW GREENBERG	4/22/19	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. -X_Frame
				REV D
				SIZE B
				SCALE: 1:2 SHEET 2 OF 4

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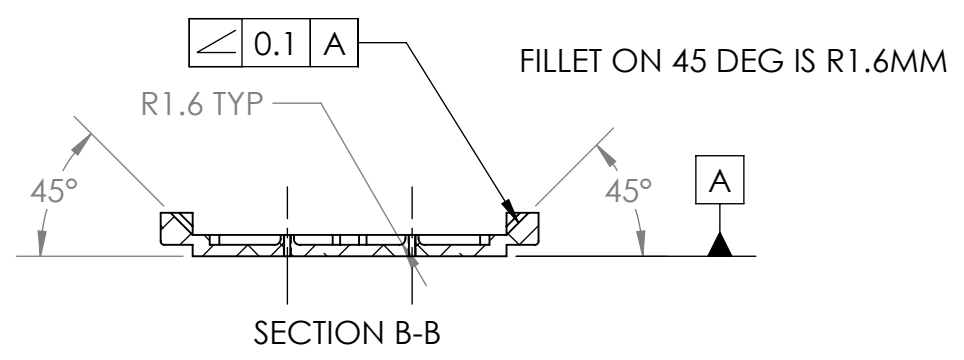
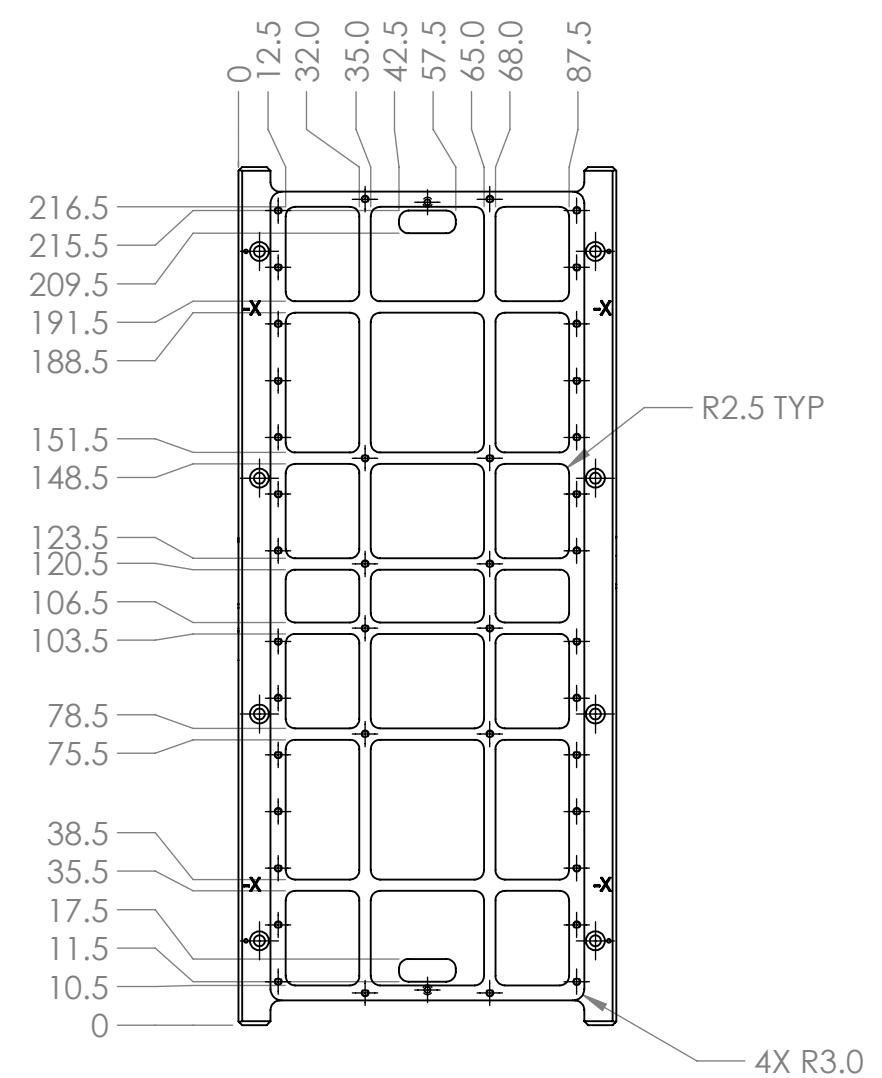
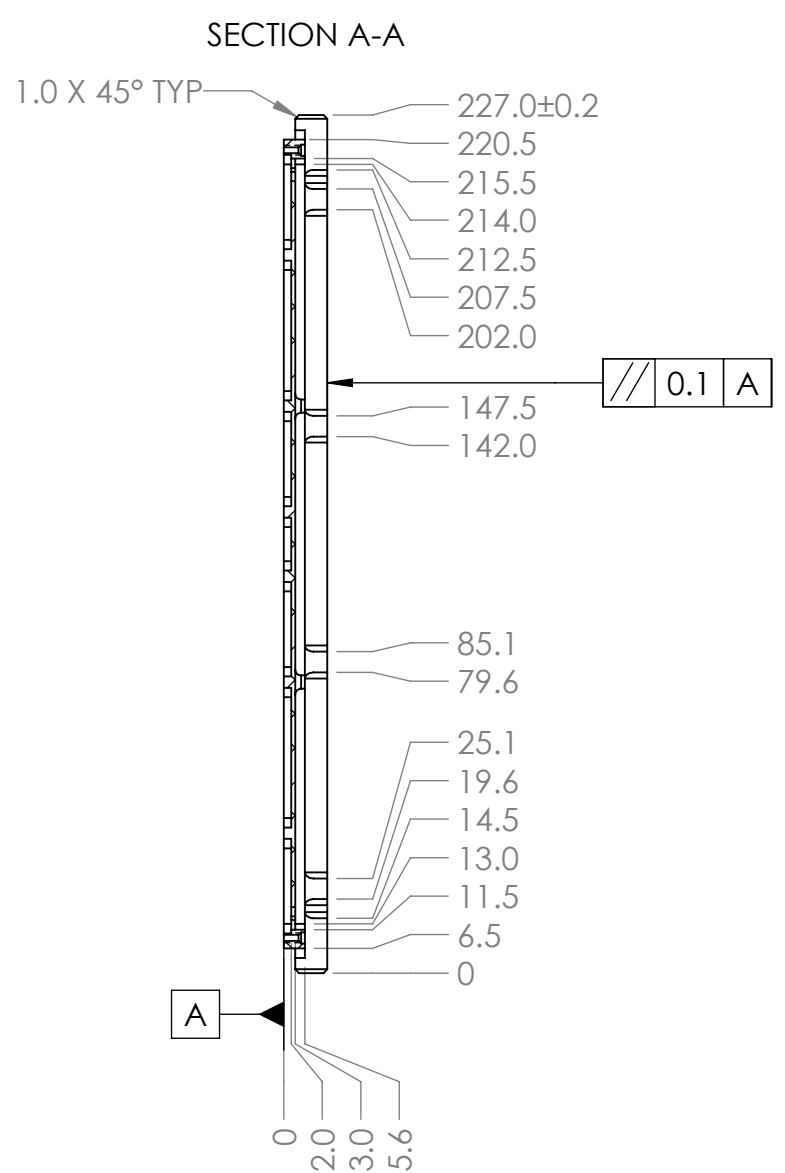
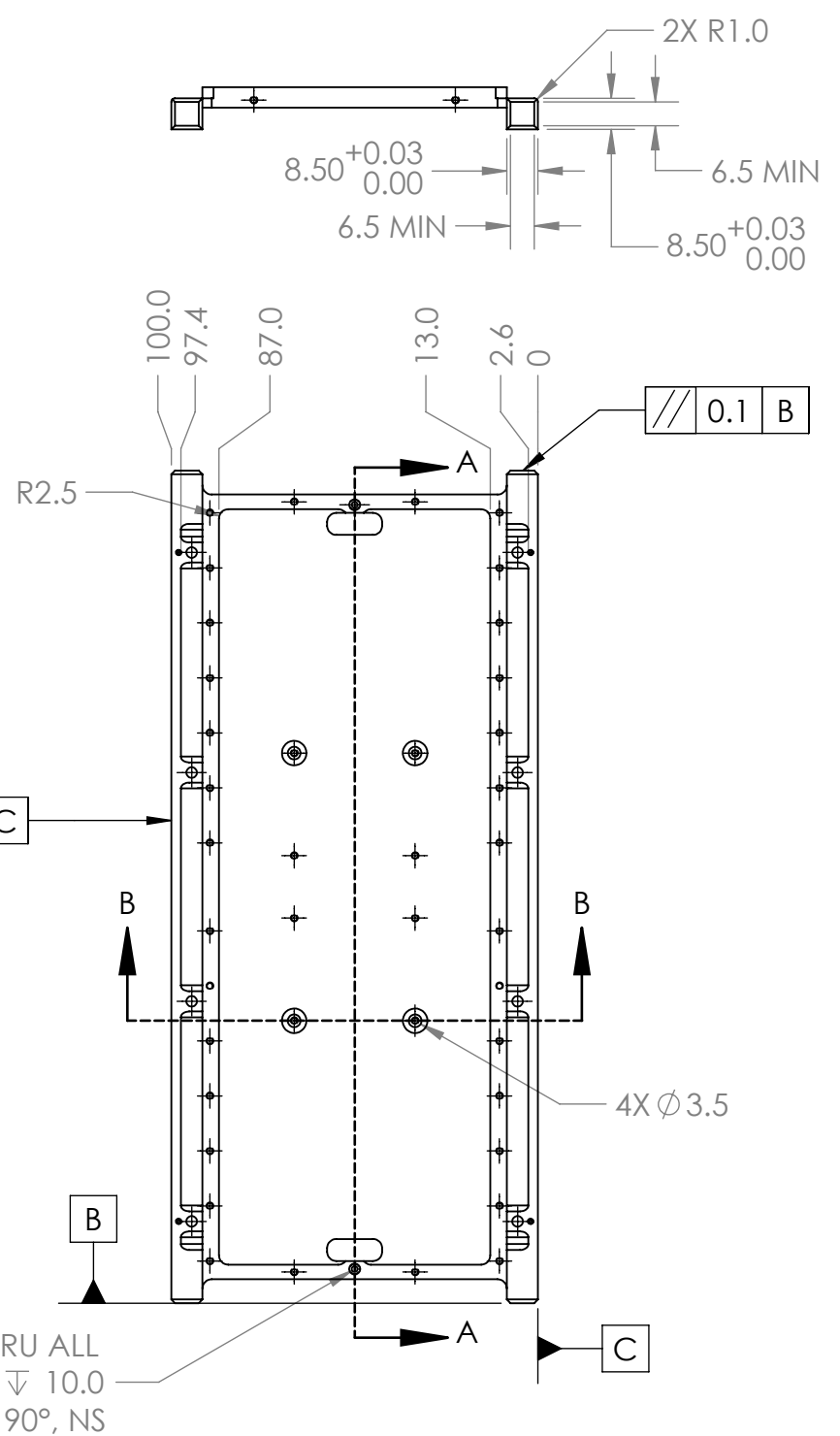
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TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.01



DRAWN	NAME RYAN MEDICK	DATE 4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:  
-X FRAME

MATERIAL  
6061-T6 (SS)  
FINISH  
ANODIZATION: TYPE III  
WEIGHT (REF)  
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO. -X_Frame		
REV D	SIZE B	SCALE: 1:2 SHEET 3 OF 4

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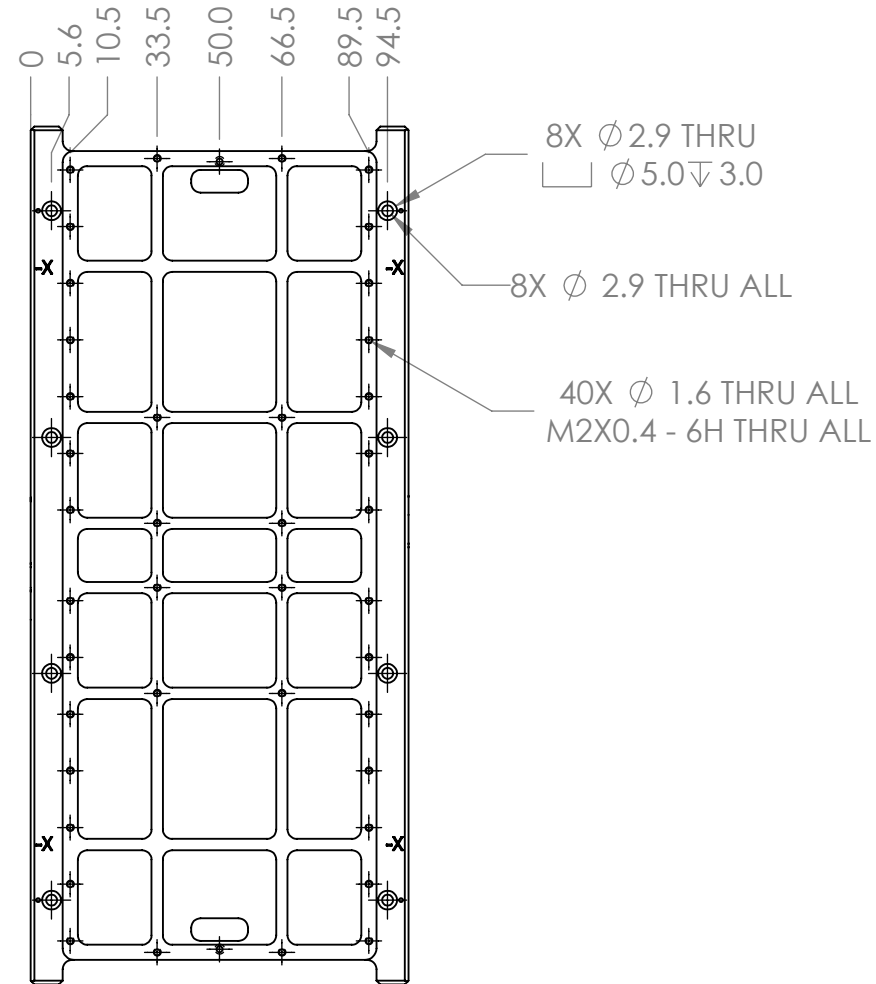
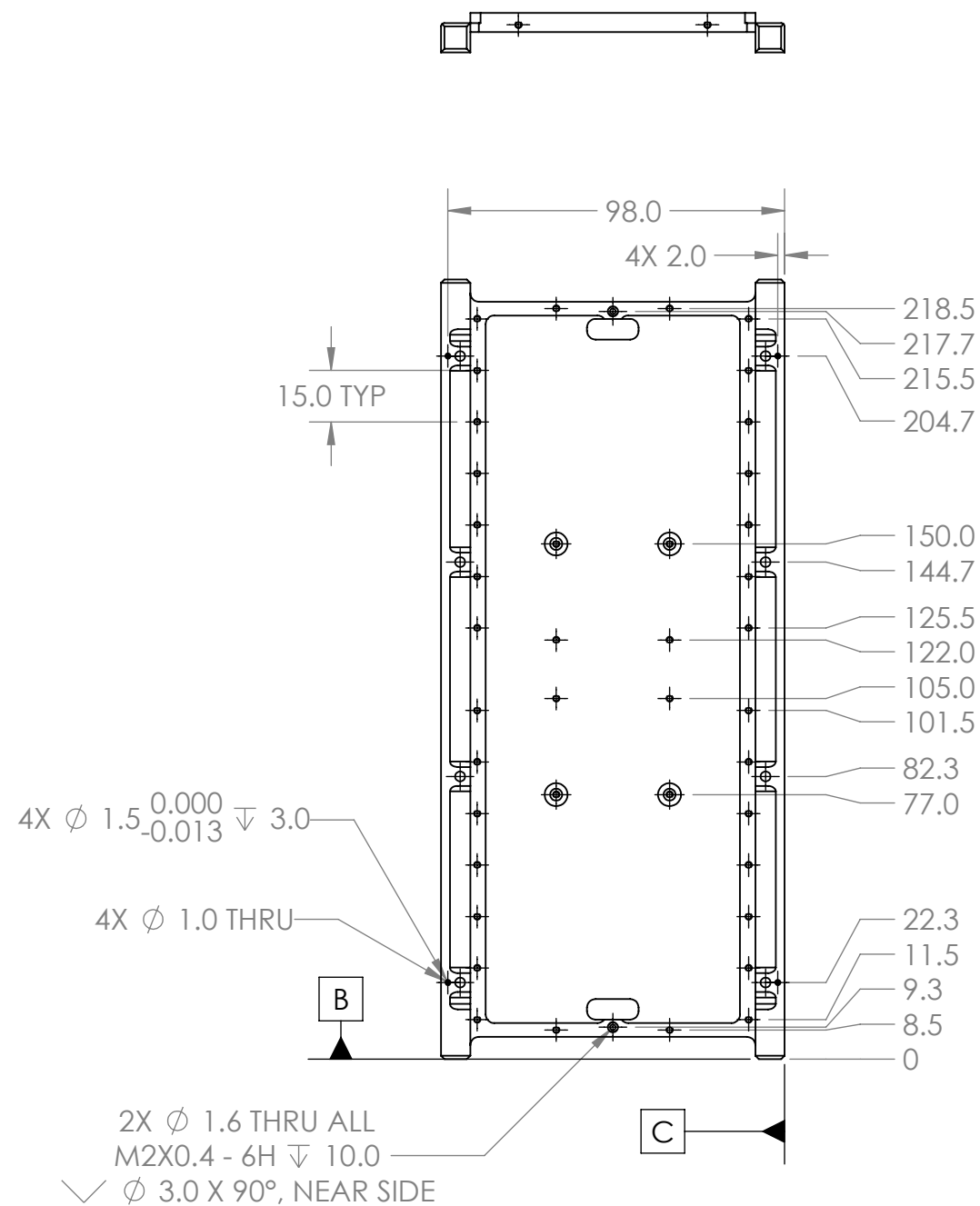
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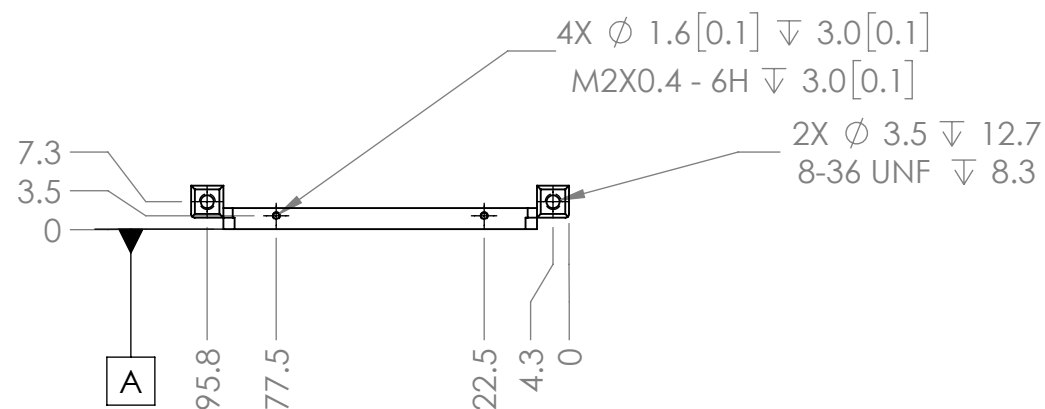
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B



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TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.01

  
MATERIAL  
6061-T6 (SS)  
FINISH  
ANODIZATION: TYPE III  
WEIGHT (REF)  
DO NOT SCALE DRAWING

DRAWN	NAME RYAN MEDICK	DATE 4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

COMMENTS:

Description:  
  
-X FRAME

DWG. NO. -X_Frame		
REV D	SIZE B	SCALE: 1:2 SHEET 4 OF 4

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