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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	

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		NAME	DATE	Description: +X_Frame
	DRAWN	RYAN MEDICK	4/22/19	
	CHECKED	ANDREW GREENBERG	4/22/19	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO.
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01		MATERIAL 6061-T6 (SS)	REV B SIZE B SCALE: 1:2 SHEET 1 OF 4	
		FINISH ANODIZATION: TYPE III		
		WEIGHT (REF)		
		DO NOT SCALE DRAWING		

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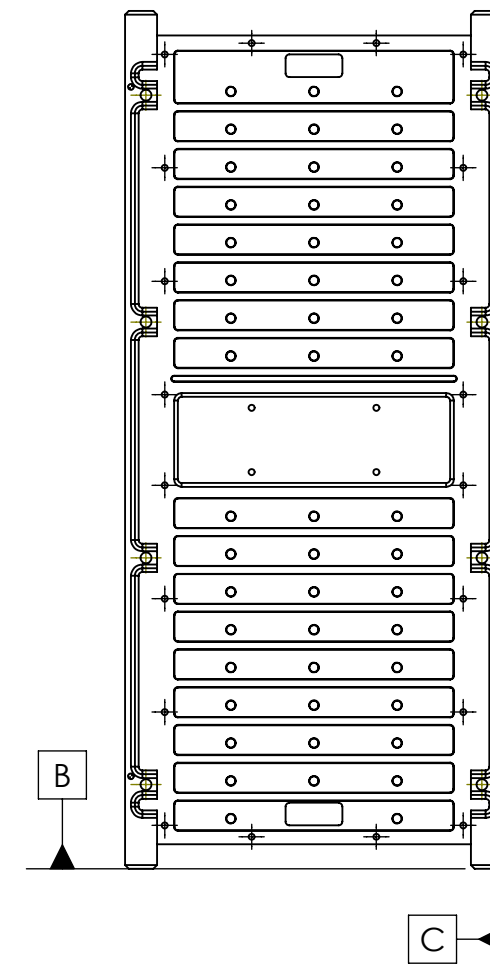
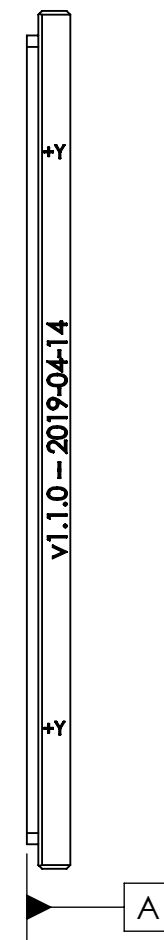
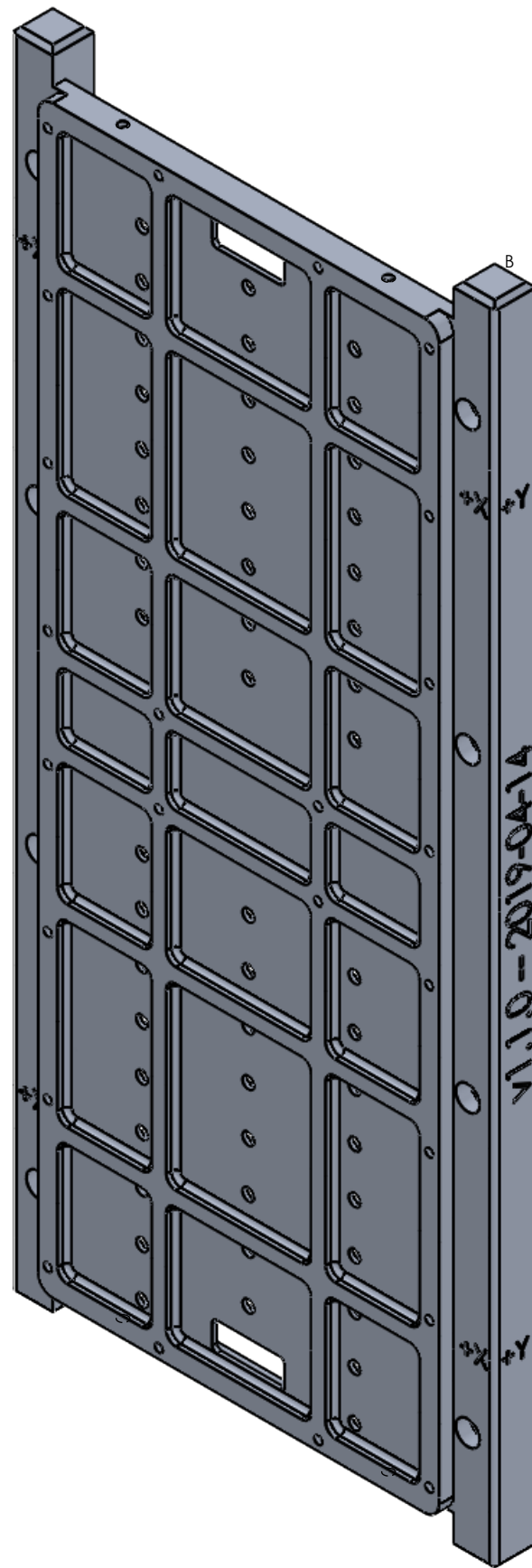
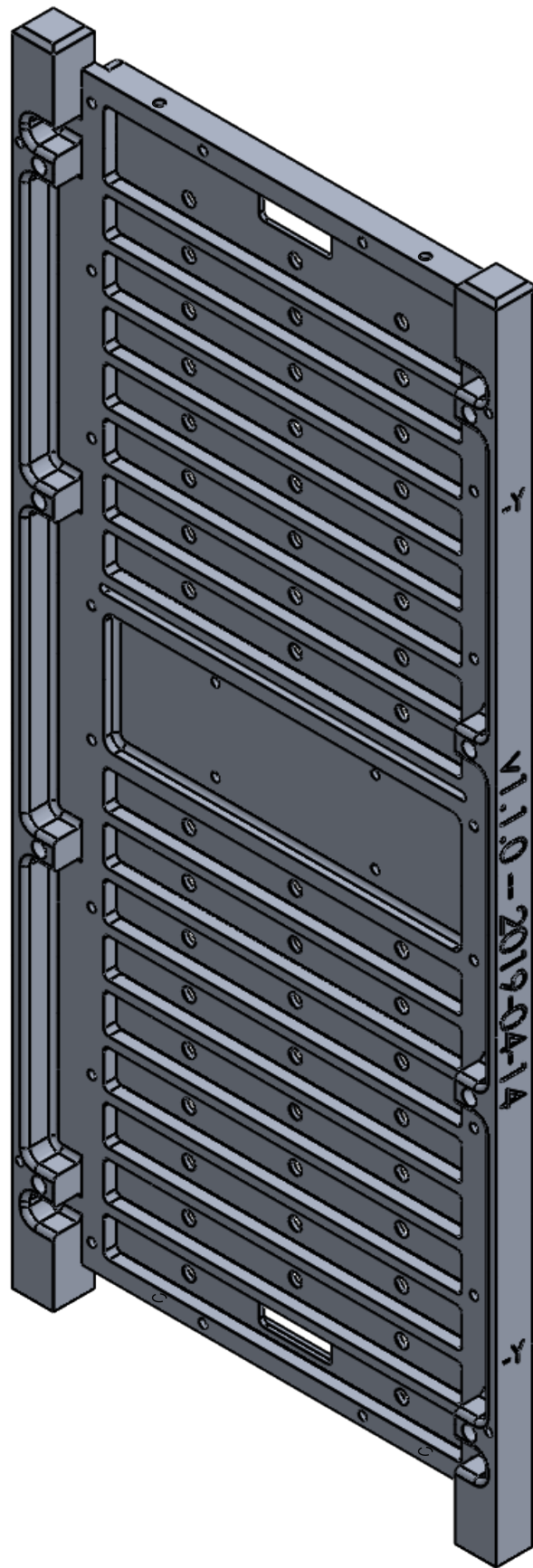
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NOTES:

1. REFERENCE frame.sldprt CONFIGURATION +X FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS).
4. ANODIZATION: TYPE III.
5. OVERALL PROFILE TOLERANCE $\frac{1}{4}$ 0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.01

	DRAWN	NAME RYAN MEDICK ANDREW GREENBERG	DATE 4/22/19	Description: +X FRAME
	CHECKED		4/22/19	
	ENG APPR.			
	MFG APPR.			
	COMMENTS:			
MATERIAL 6061-T6 (SS)				DWG. NO. +X_Frame
FINISH ANODIZATION: TYPE III				REV B
WEIGHT (REF)				SIZE B
DO NOT SCALE DRAWING				SCALE: 1:2
				SHEET 2 OF 4

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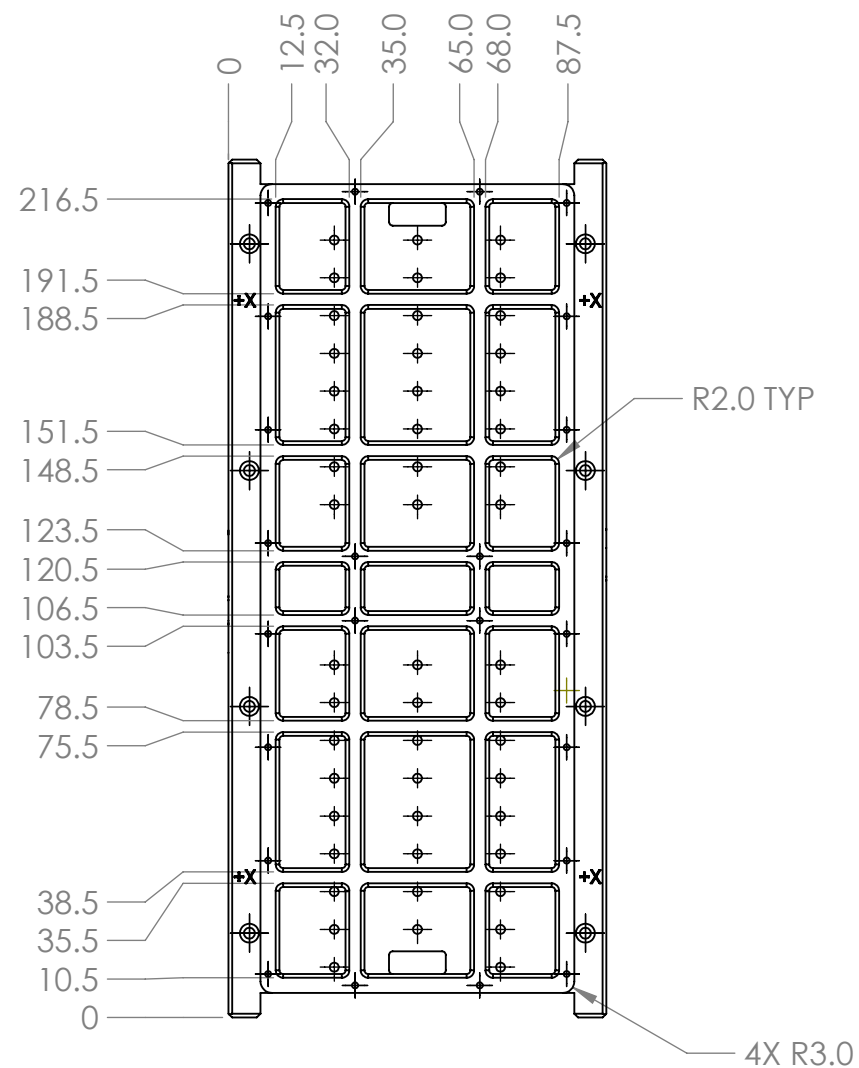
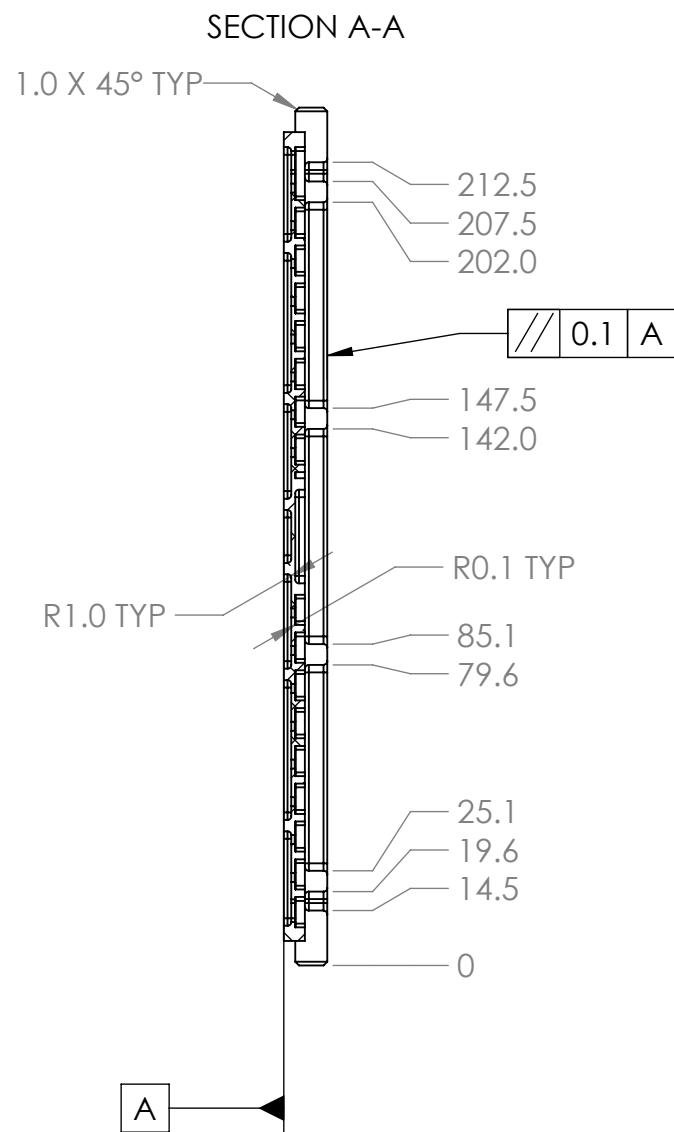
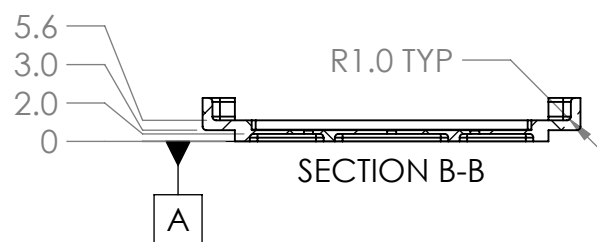
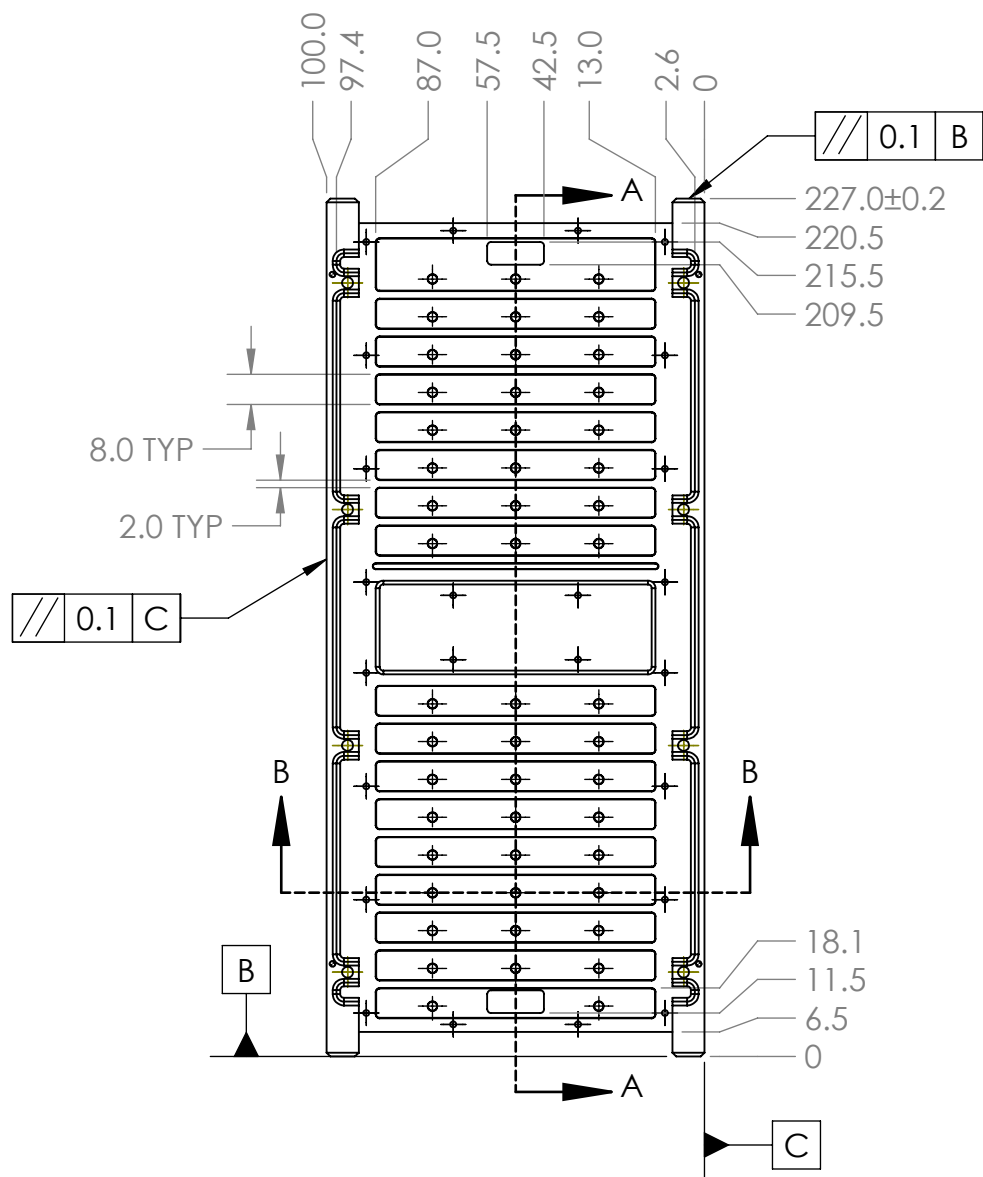
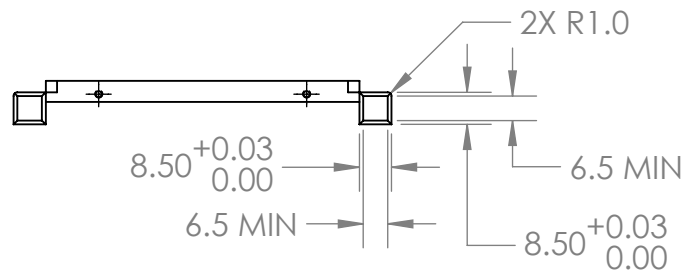
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DRAWN	NAME RYAN MEDICK ANDREW GREENBERG	DATE 4/22/19
CHECKED		4/22/19
ENG APPR.		
MFG APPR.		

Description:
+X FRAME

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.		+X_Frame	
REV B	SIZE B	SCALE: 1:2 SHEET 3 OF 4	

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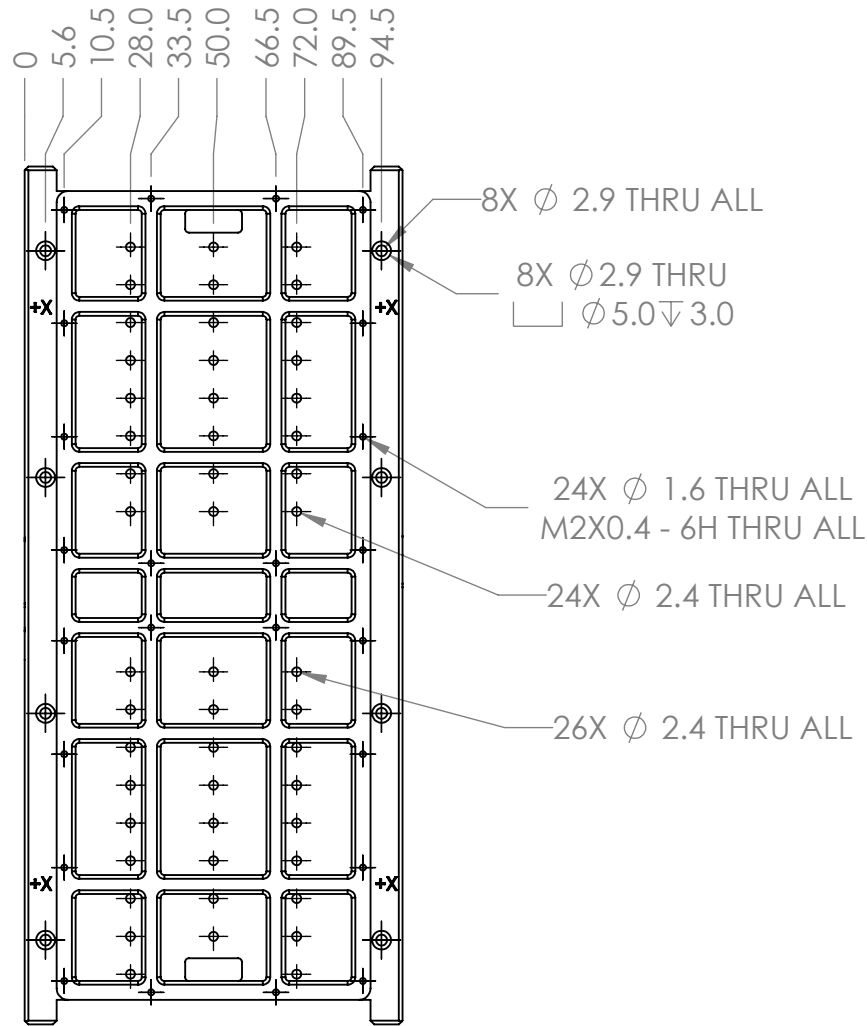
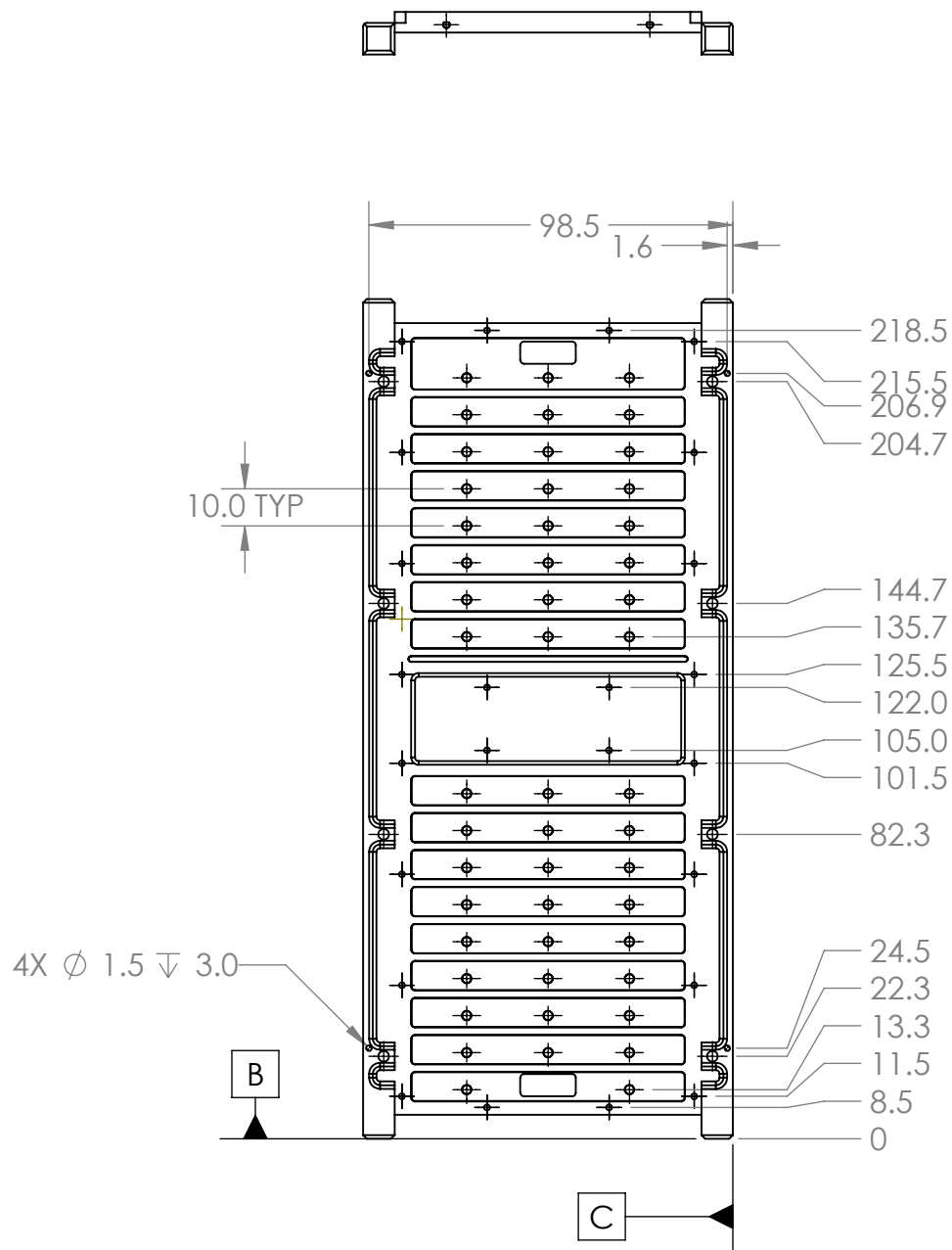
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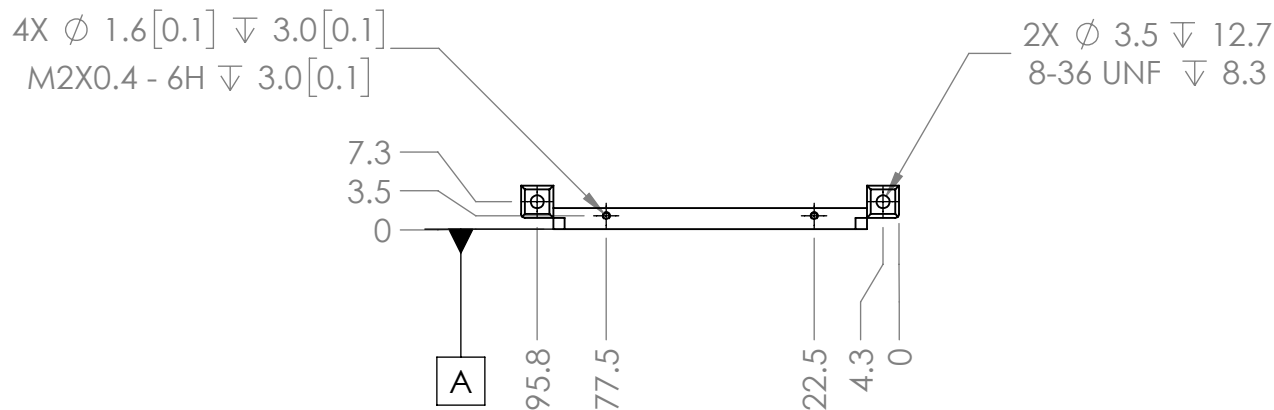
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DRAWN	NAME RYAN MEDICK	DATE 4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:
+X FRAME

UNLESS OTHERWISE SPECIFIED:	MATERIAL 6061-T6 (SS)
DIMENSIONS ARE IN MILLIMETER	FINISH ANODIZATION: TYPE III
TOLERANCES:	WEIGHT (REF)
ONE PLACE DECIMAL \pm 0.1	
TWO PLACE DECIMAL \pm 0.01	
DO NOT SCALE DRAWING	

COMMENTS:

DWG. NO.	+X_Frame		
REV B	SIZE B	SCALE: 1:2	
		SHEET 4 OF 4	

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