

4

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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	INITIALS
	A	INITIAL COMMIT	7/5/2021	ML

B

B

A

A

		NAME	DATE	Description: -X FRAME
	DRAWN	MARVIN LIN	7/6/2021	
	CHECKED	-	7/6/2021	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. minusX_3UFrame
		REV	SIZE	SCALE: 1:5
		A	B	SHEET 1 OF 4

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01

MATERIAL
6061-T6
FINISH
ANODIZATION: TYPE II
WEIGHT (REF)

DO NOT SCALE DRAWING

4

3

2

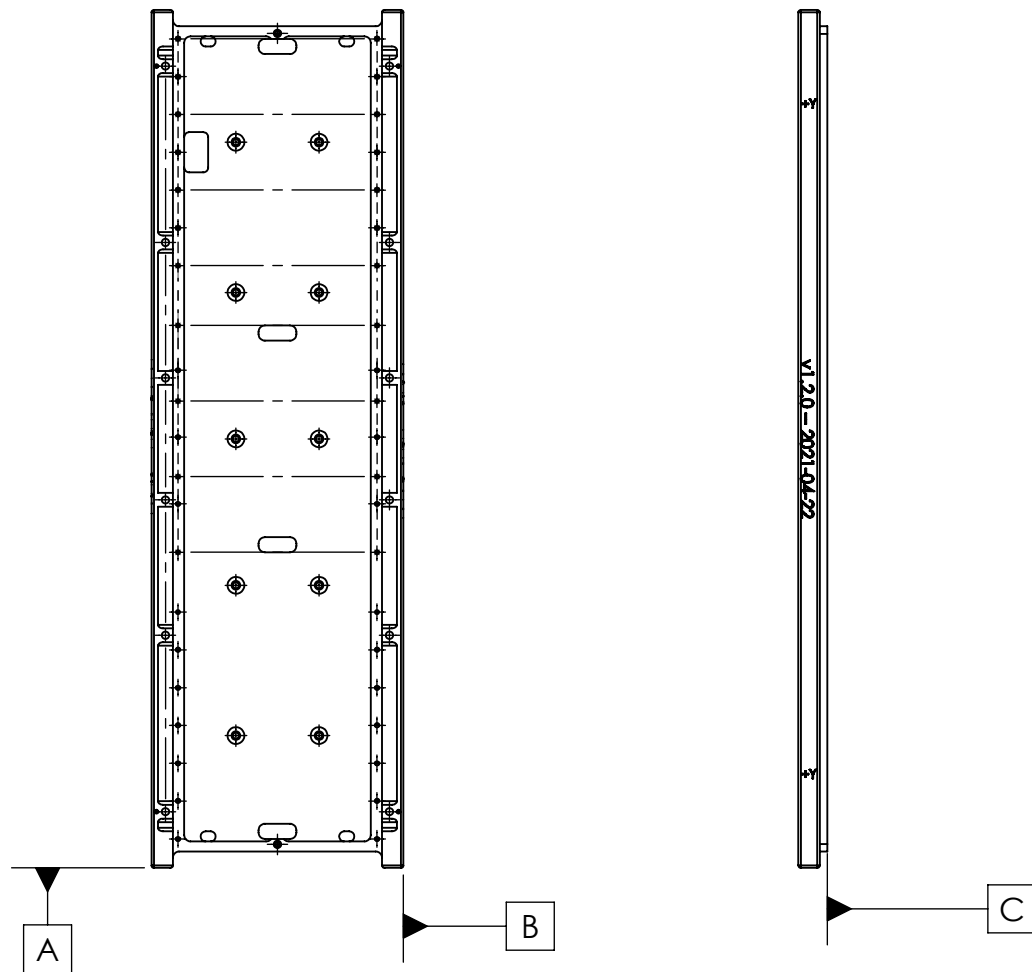
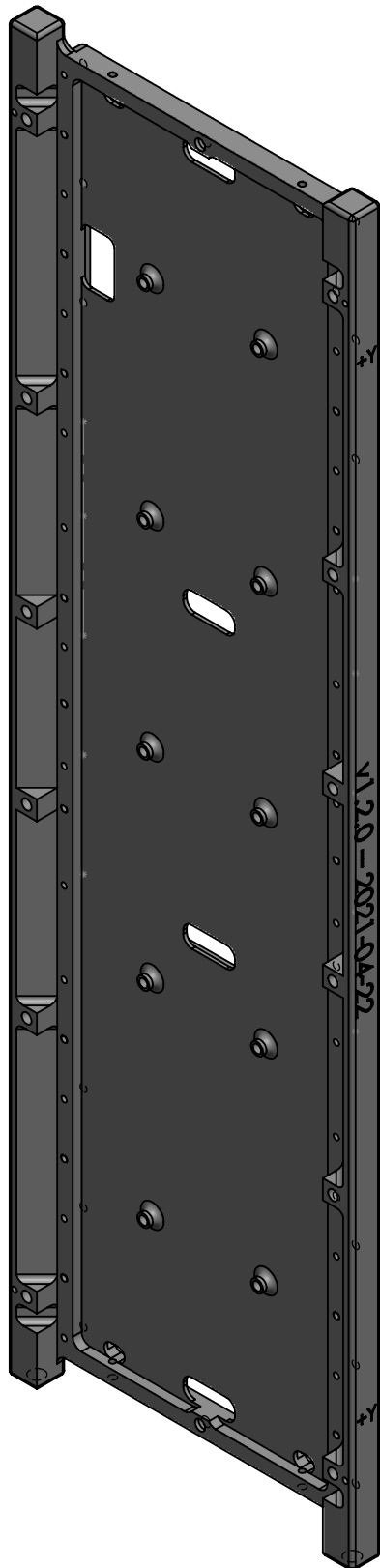
1

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- NOTES:
1. REFERENCE 3UFRAME.SLDPRT FOR MODEL BASE DEF
 2. BREAK ALL EDGES
 3. MATERIAL: ALUMINUM 6061-T6
 4. ANODIZATION: TYPE II, BLACK
 5. OVERALL PROFILE TOLERANCE TO A MINIMUM GRID OF 5MM UNLESS OTHERWISE SPECIFIED
 6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM
 7. ENGRAVE ALL TEXT WITH V BIT BEFORE ANODIZATION

	NAME	DATE	Description: -X FRAME
	DRAWN	MARVIN LIN 7/6/2021	
	CHECKED	- 7/6/2021	
	ENG APPR.		
	MFG APPR.		
COMMENTS:			DWG. NO. minusX_3UFrame
REV		SIZE	SCALE: 1:1.5
A		B	SHEET 2 OF 4

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL
	6061-T6
	FINISH
	ANODIZATION: TYPE II
	WEIGHT (REF)
DO NOT SCALE DRAWING	

3

2

1

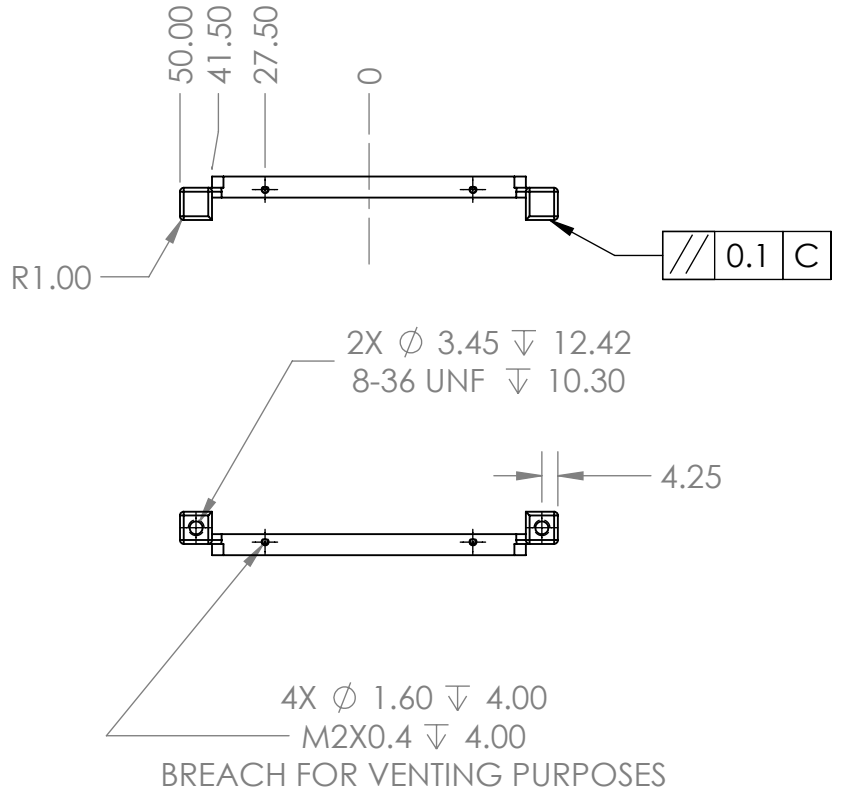
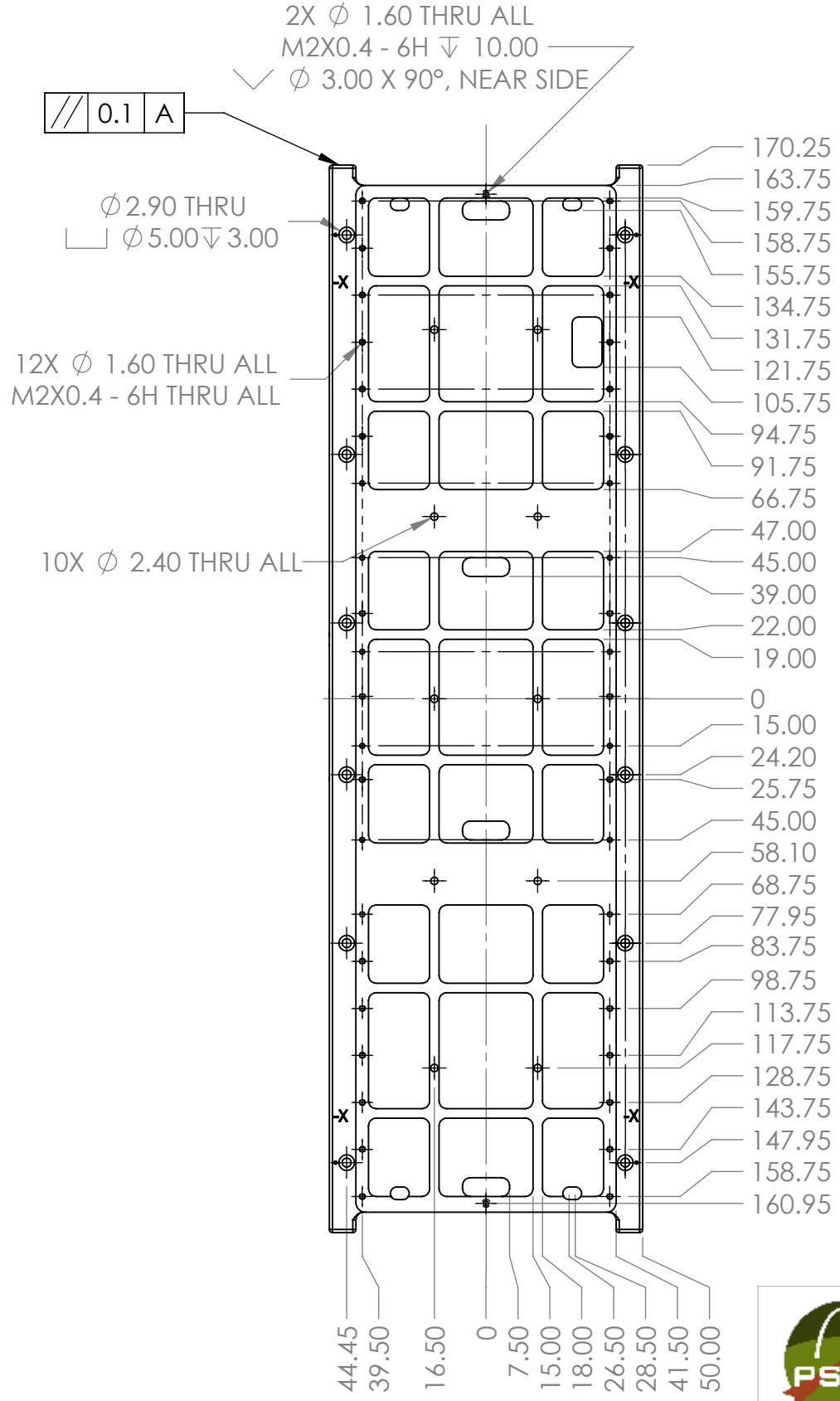
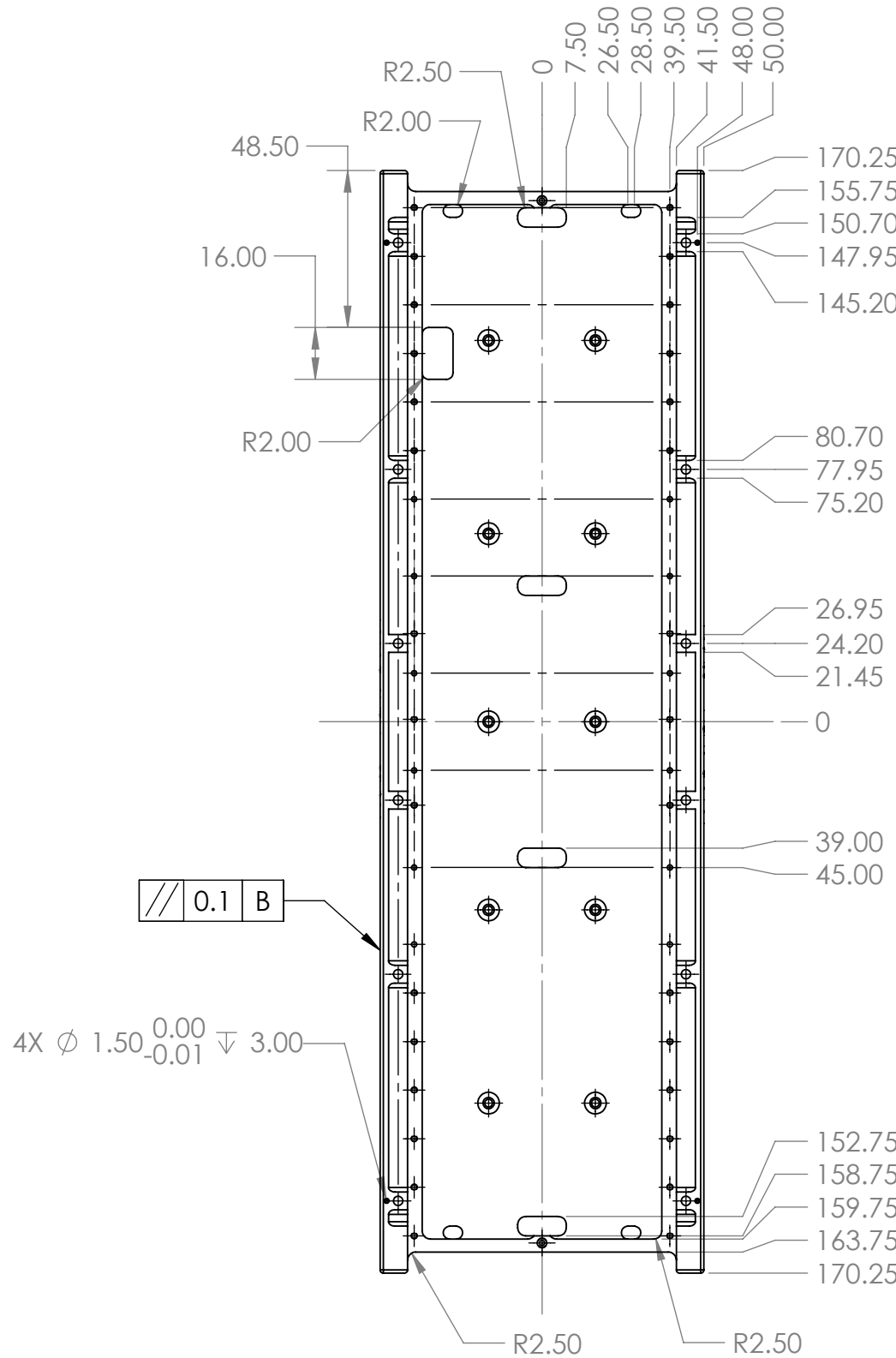
4 3 2 1

B

A

B

A



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01


MATERIAL 6061-T6
FINISH ANODIZED: TYPE II
WEIGHT (REF)
DO NOT SCALE DRAWING

NAME	DATE
DRAWN MARVIN LIN	7/6/2021
CHECKED	7/6/2021
ENG APPR.	
MFG APPR.	

Description:
-X FRAME

COMMENTS:

REV	SIZE	SCALE: 1:2
A	B	SHEET 3 OF 4

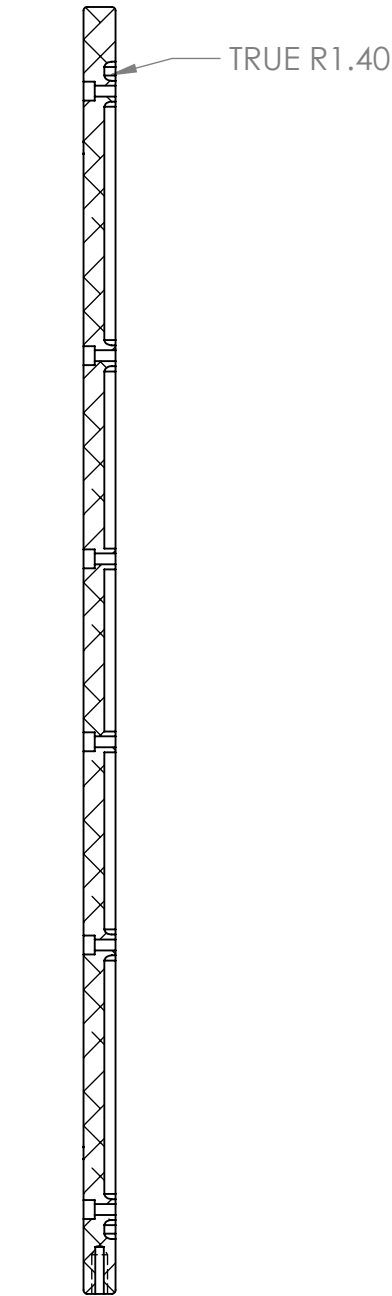
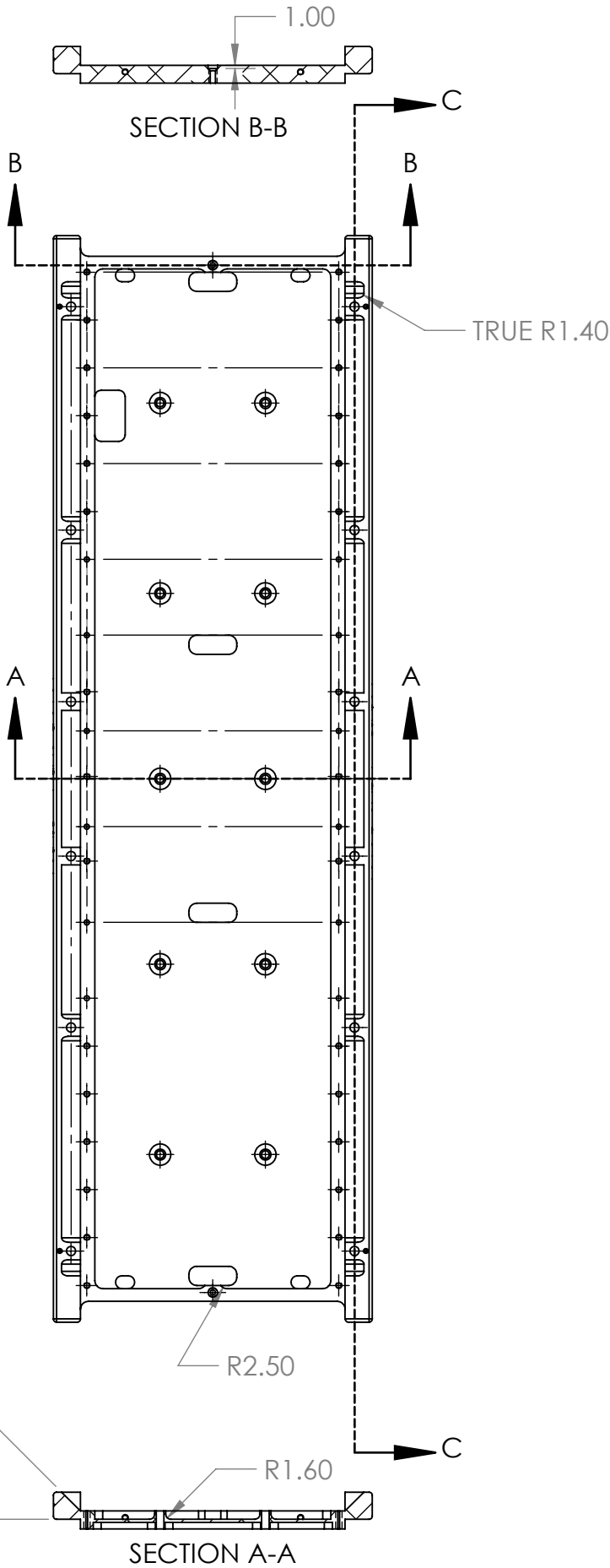
DWG. NO. minusX_3UFrame

4

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1



SECTION C-C

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01



MATERIAL
6061-T6

FINISH
ANODIZED: TYPE II

WEIGHT (REF)

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	MARVIN LIN	7/6/2021
CHECKED	-	7/6/2021
ENG APPR.		
MFG APPR.		

COMMENTS:

Description:
-X FRAME

DWG. NO. minusX_3UFrame

REV	SIZE	SCALE: 1:2
A	B	SHEET 4 OF 4

3

2

1