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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	7/13/2020	EG
	B	SHRUNK INTERIOR FILLETS	7/23/2020	EG
	C	INCREASED SPRING PIN TAP DEPTH BY 2MM	9/9/2020	EG
	D	ADDED BACKPLANE DEBUG CUTOUT	10/25/2020	EG
	E	CREATED ANODIZATION DRAWING	12/20/2020	EG

B

B

A

A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.02	MATERIAL 6061-T6 (SS)		COMMENTS:	DWG. NO. minusX_1UFrame		
	FINISH ANODIZATION: TYPE II			REV	SIZE	SCALE: 1:1
	WEIGHT (REF)			E	B	SHEET 1 OF 5
	DO NOT SCALE DRAWING					

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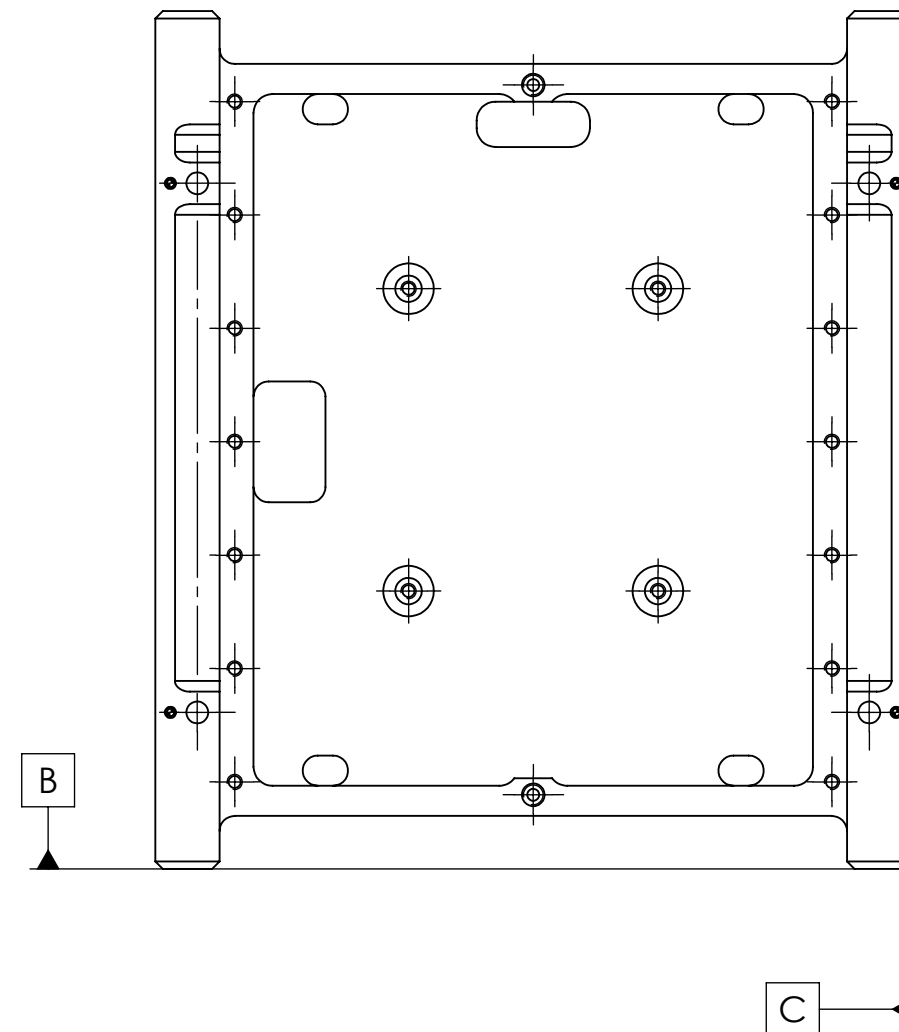
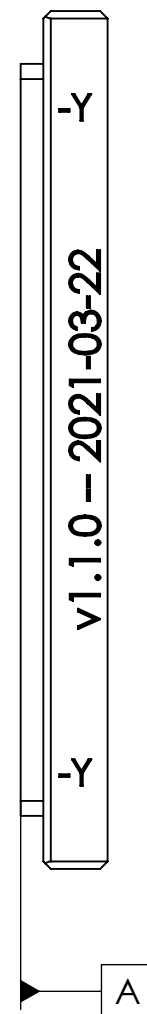
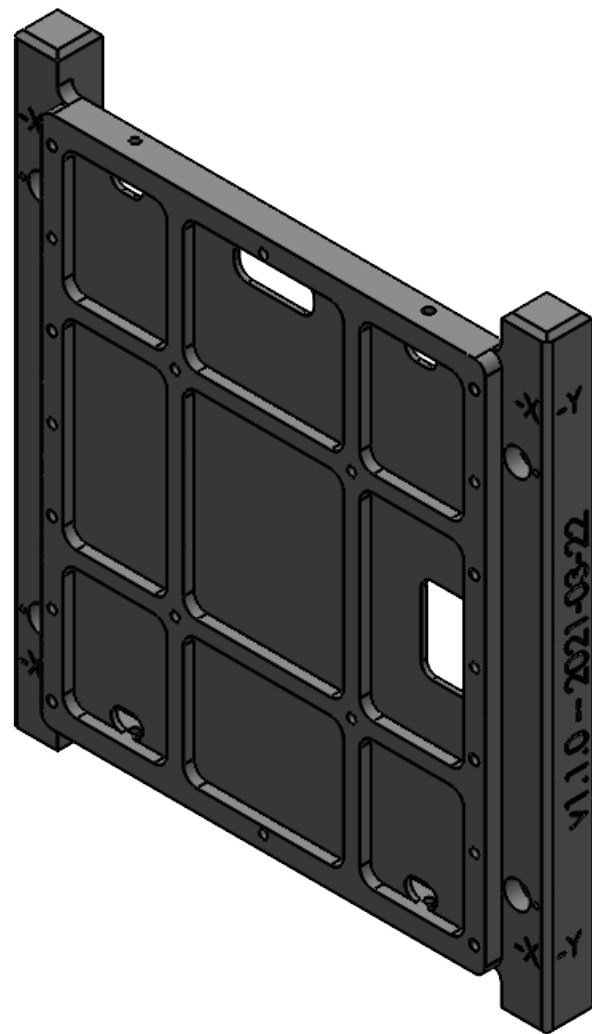
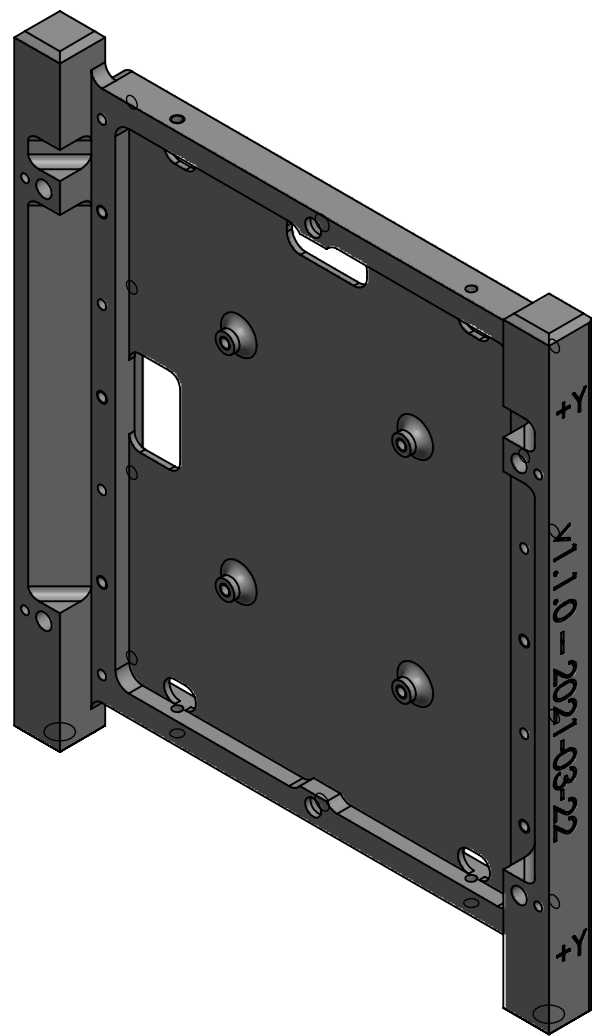
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NOTES:

1. REFERENCE minusX_1UFrame.sldprt OR minusX_1UFrame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS)
4. ANODIZATION: TYPE II, BLACK.
5. OVERALL PROFILE TOLERANCE $\frac{0.2}{A B C}$ TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

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	DRAWN	NAME	DATE	Description: -X 1U FRAME
	CHECKED	EMILIO GIZZI	7/15/2020	
	ENG APPR.	CATIE SPIVEY	7/18/2020	
	MFG APPR.			
COMMENTS:				DWG. NO. minusX_1UFrame
				REV E SIZE B SCALE: 1:1
				SHEET 2 OF 5

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.02

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE II
WEIGHT (REF)
DO NOT SCALE DRAWING

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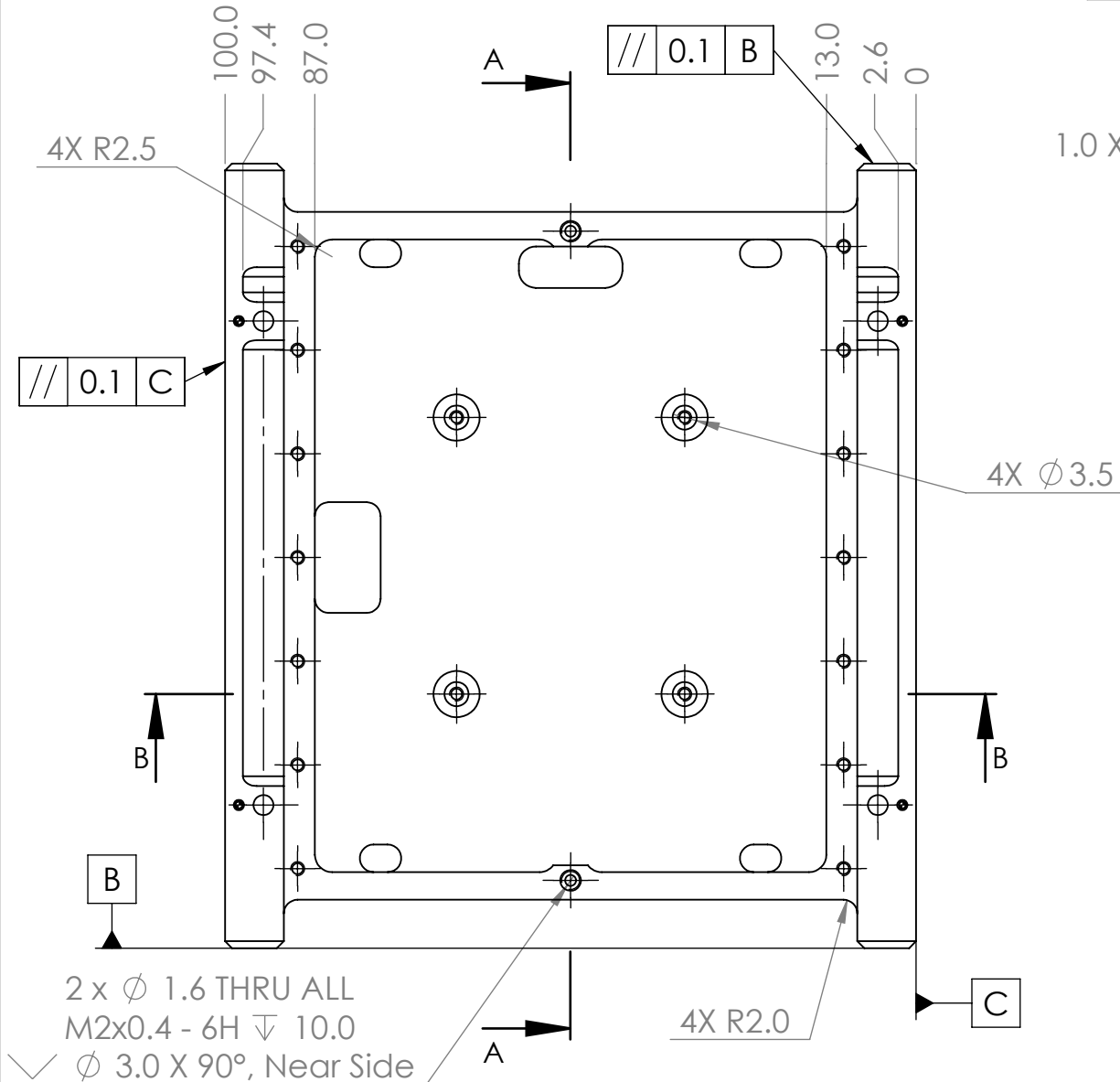
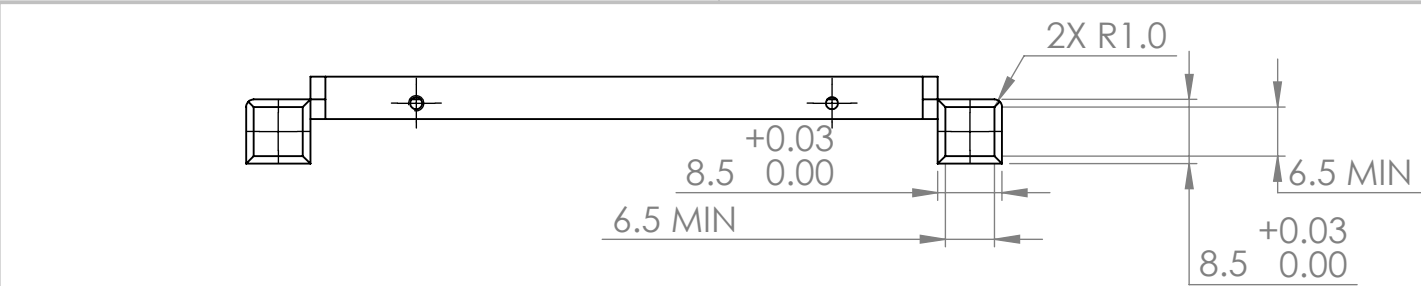
4 3 2 1

B

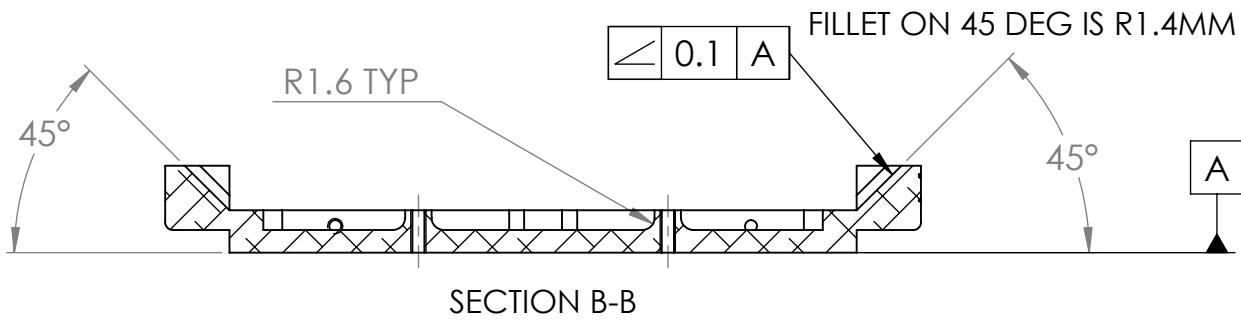
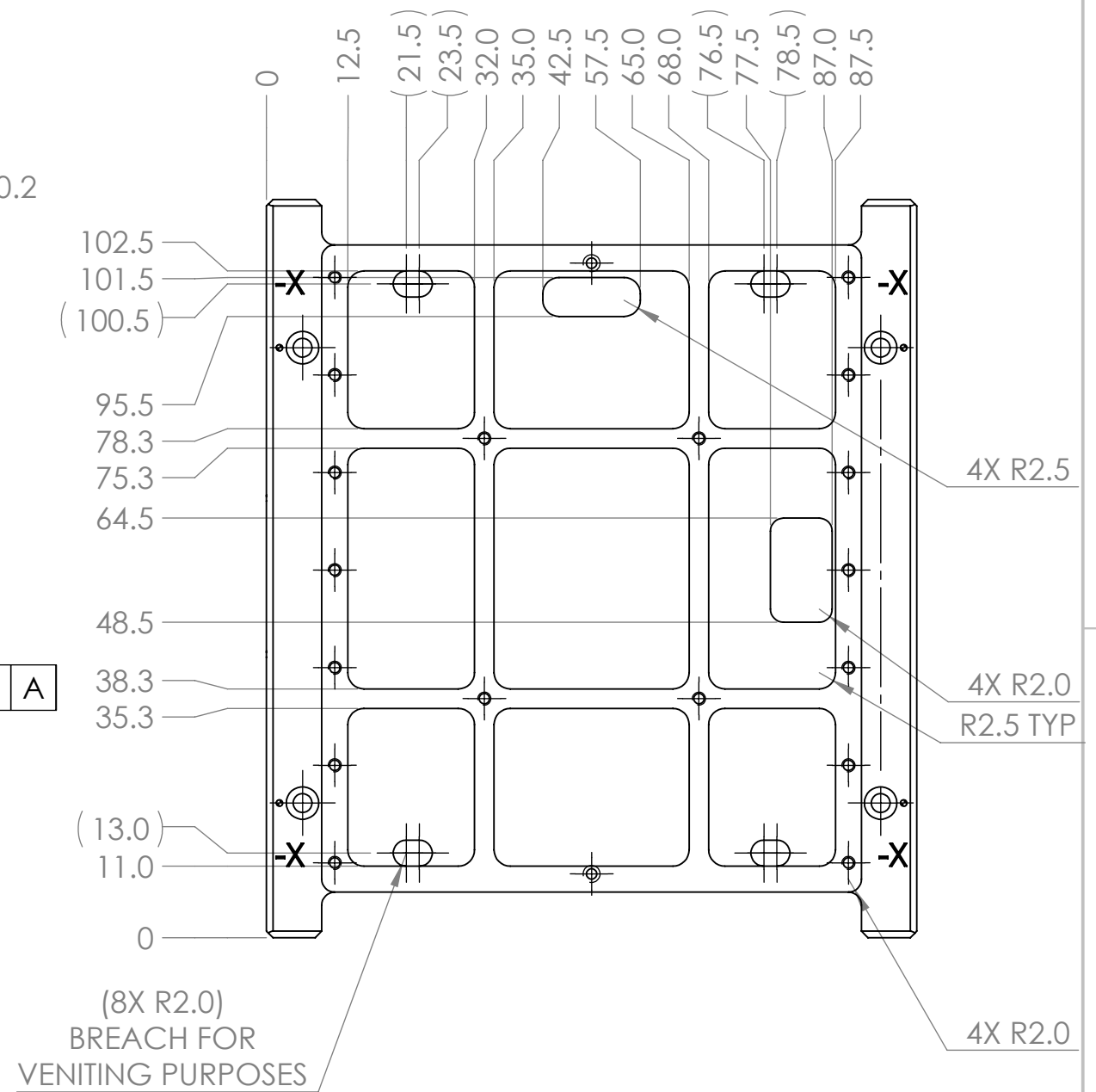
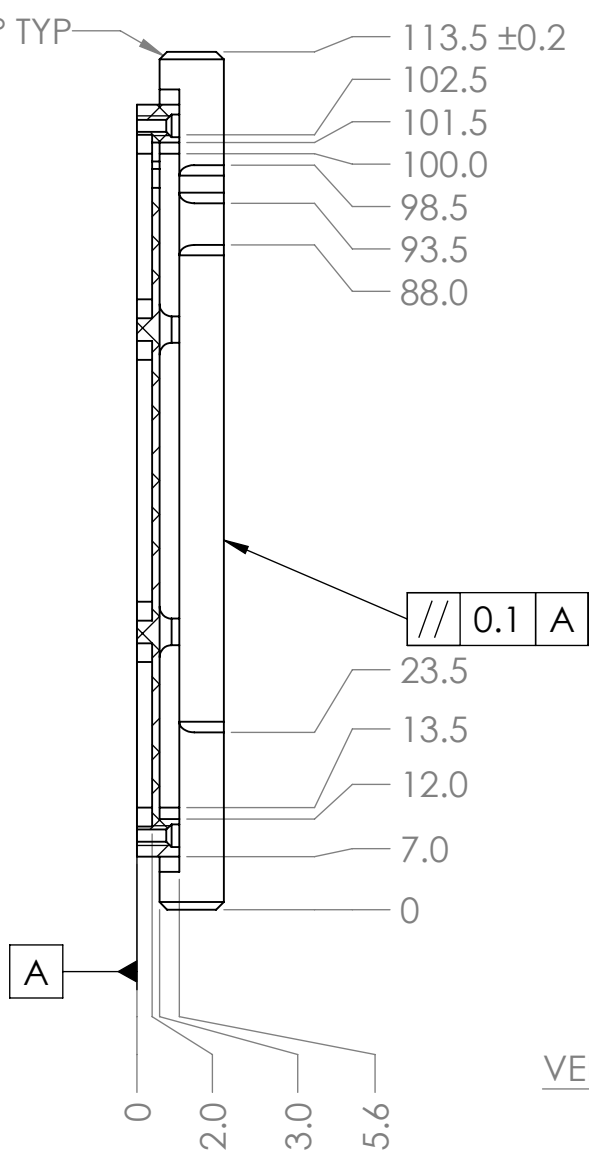
A

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SECTION A-A



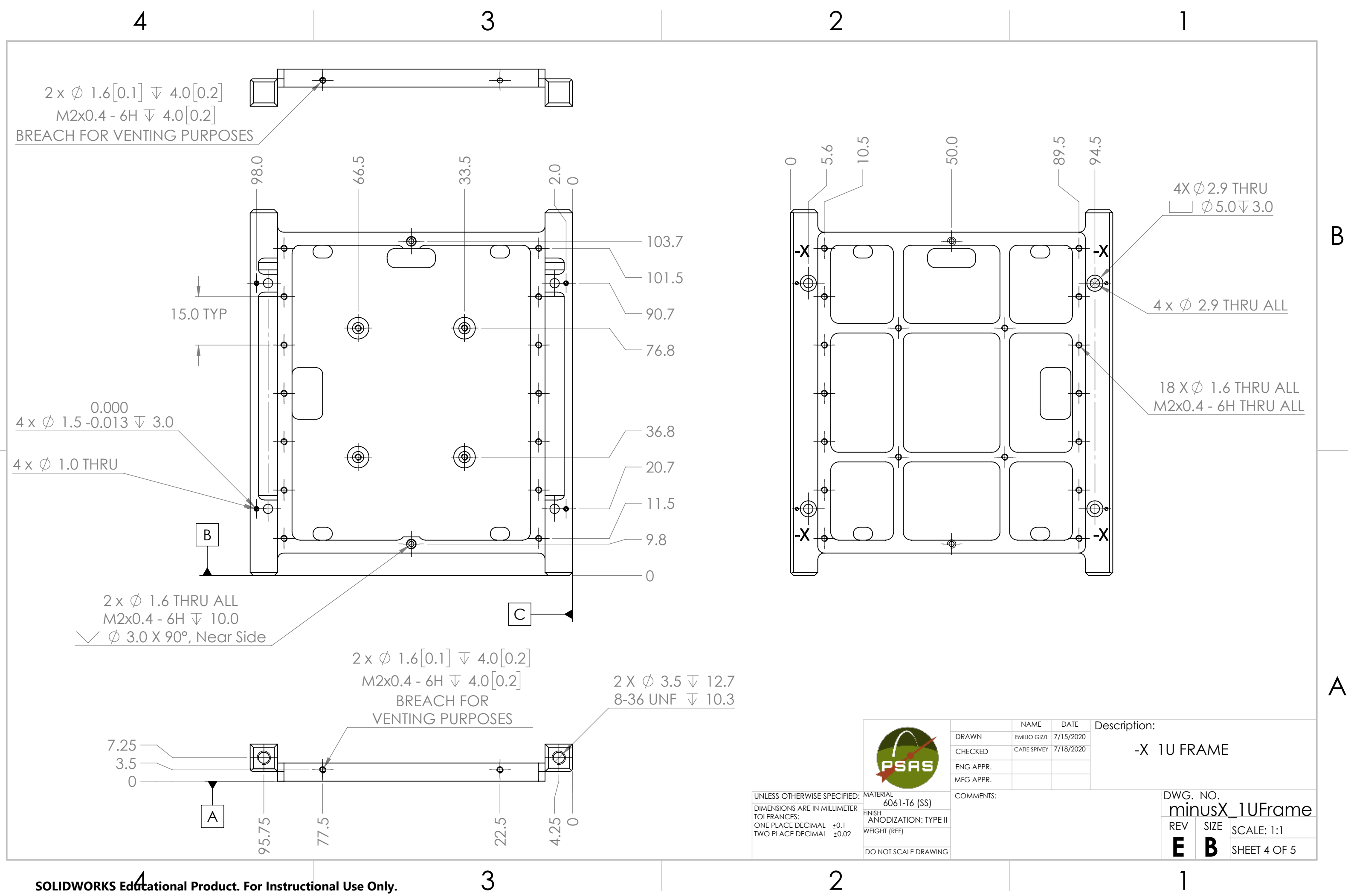
DRAWN	NAME	DATE
CHECKED	EMILIO GIZZI	7/15/2020
ENG APPR.	CATIE SPIVEY	7/18/2020
MFG APPR.		

Description:
-X 1U FRAME

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL \pm 0.1
TWO PLACE DECIMAL \pm 0.02
MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE II
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.		minusX_1UFrame
REV	SIZE	
E	B	SCALE: 1:1
		SHEET 3 OF 5



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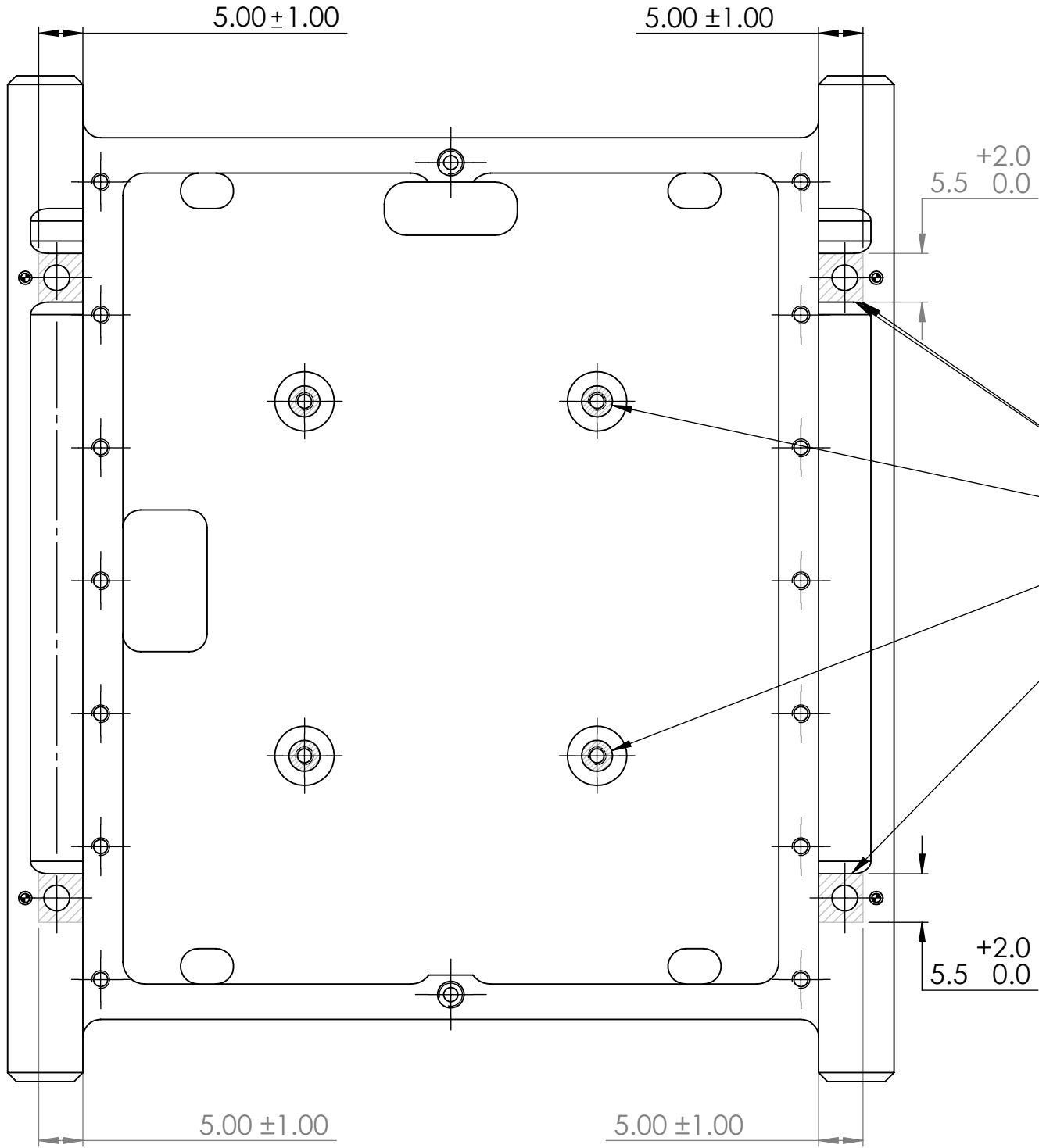
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A



	DRAWN	NAME EMILIO GIZZI	DATE 3/22/2021	Description: -X 1U FRAME
	CHECKED		3/22/2021	
	ENG APPR.			
	MFG APPR.			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01				DWG. NO. minusX_1UFrame
MATERIAL 6061-T6 (SS)				REV E
FINISH ANODIZATION: TYPE II				SIZE B
WEIGHT (REF)				SCALE: 1:1
DO NOT SCALE DRAWING				SHEET 5 OF 5

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