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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATING PINS AND ADD Ø 1.00 mm THRU FOR VENTING	5/6/2019	

B

B

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		NAME	DATE	Description: <div>+X_Frame</div>		
	DRAWN	RYAN MEDICK	4/22/19			
	CHECKED	ANDREW GREENBERG	4/22/19			
	ENG APPR.					
	MFG APPR.					
MATERIAL 6061-T6 (SS)	COMMENTS:			DWG. NO.		
FINISH ANODIZATION: TYPE III						
WEIGHT (REF)						
DO NOT SCALE DRAWING						

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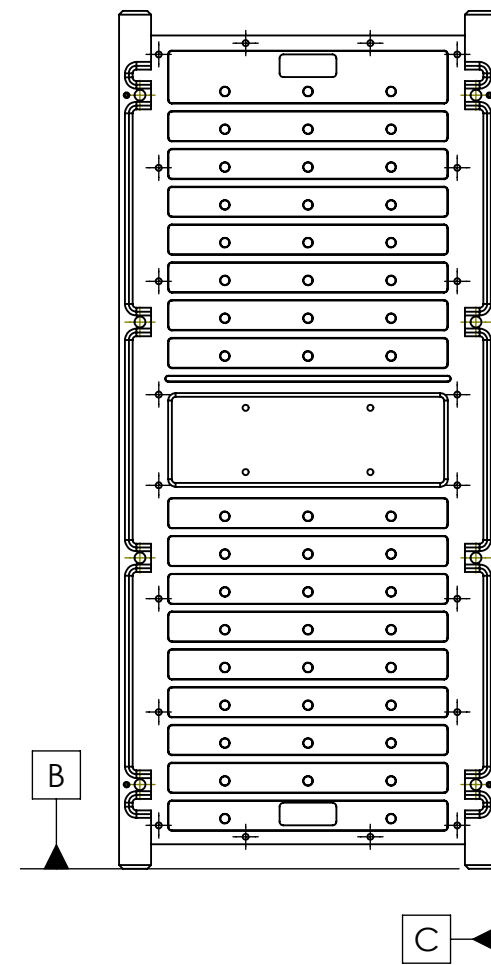
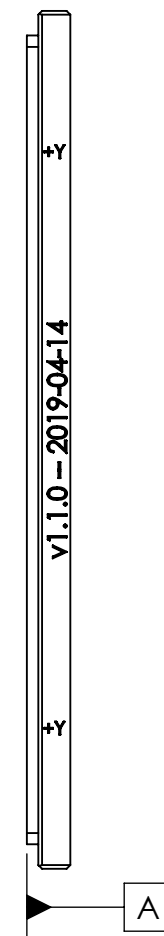
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NOTES:

1. REFERENCE frame.sldprt CONFIGURATION +X FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS).
4. ANODIZATION: TYPE III.
5. OVERALL PROFILE TOLERANCE  $\frac{1}{4}$  0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL  $\pm 0.1$   
TWO PLACE DECIMAL  $\pm 0.01$

	DRAWN	NAME RYAN MEDICK ANDREW GREENBERG	DATE 4/22/19	Description:  +X FRAME
	CHECKED		4/22/19	
	ENG APPR.			
	MFG APPR.			
	COMMENTS:			
MATERIAL 6061-T6 (SS)				DWG. NO. +X_Frame
FINISH ANODIZATION: TYPE III				REV C
WEIGHT (REF)				SIZE B
DO NOT SCALE DRAWING				SCALE: 1:2
				SHEET 2 OF 4

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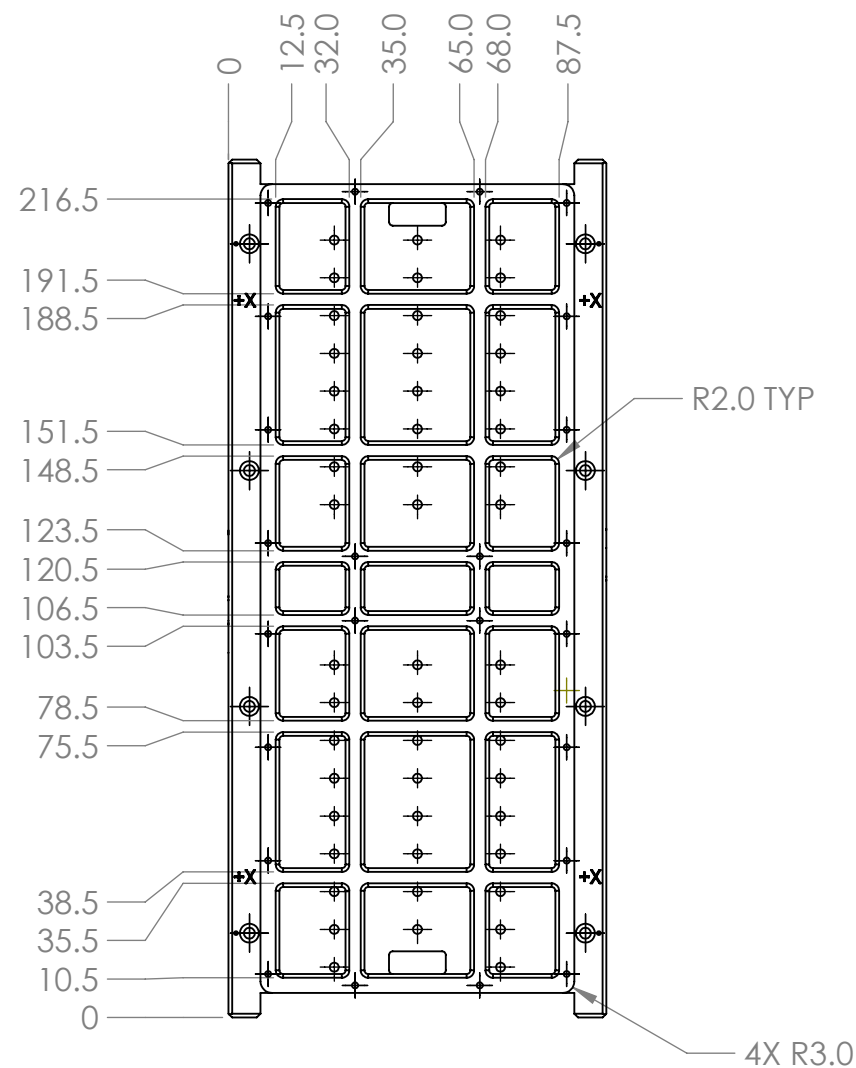
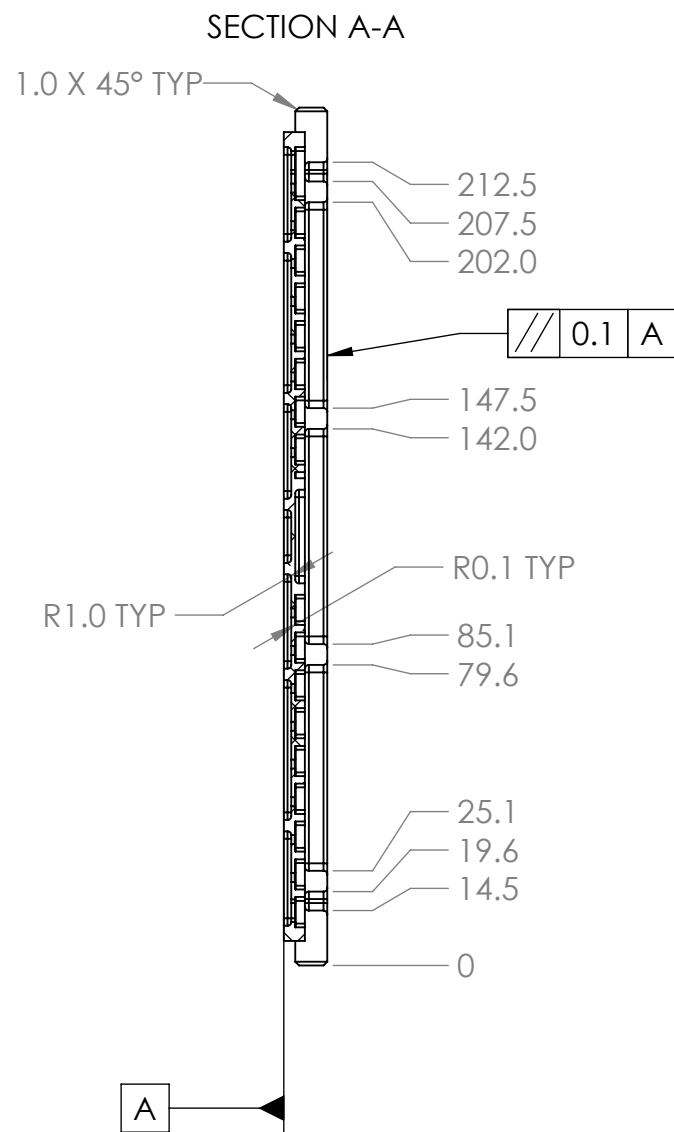
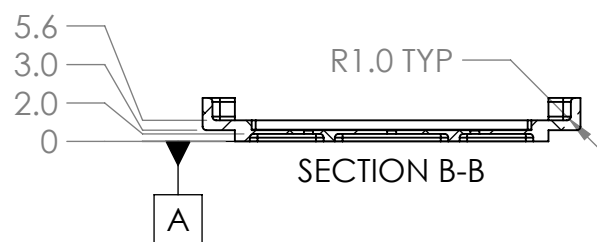
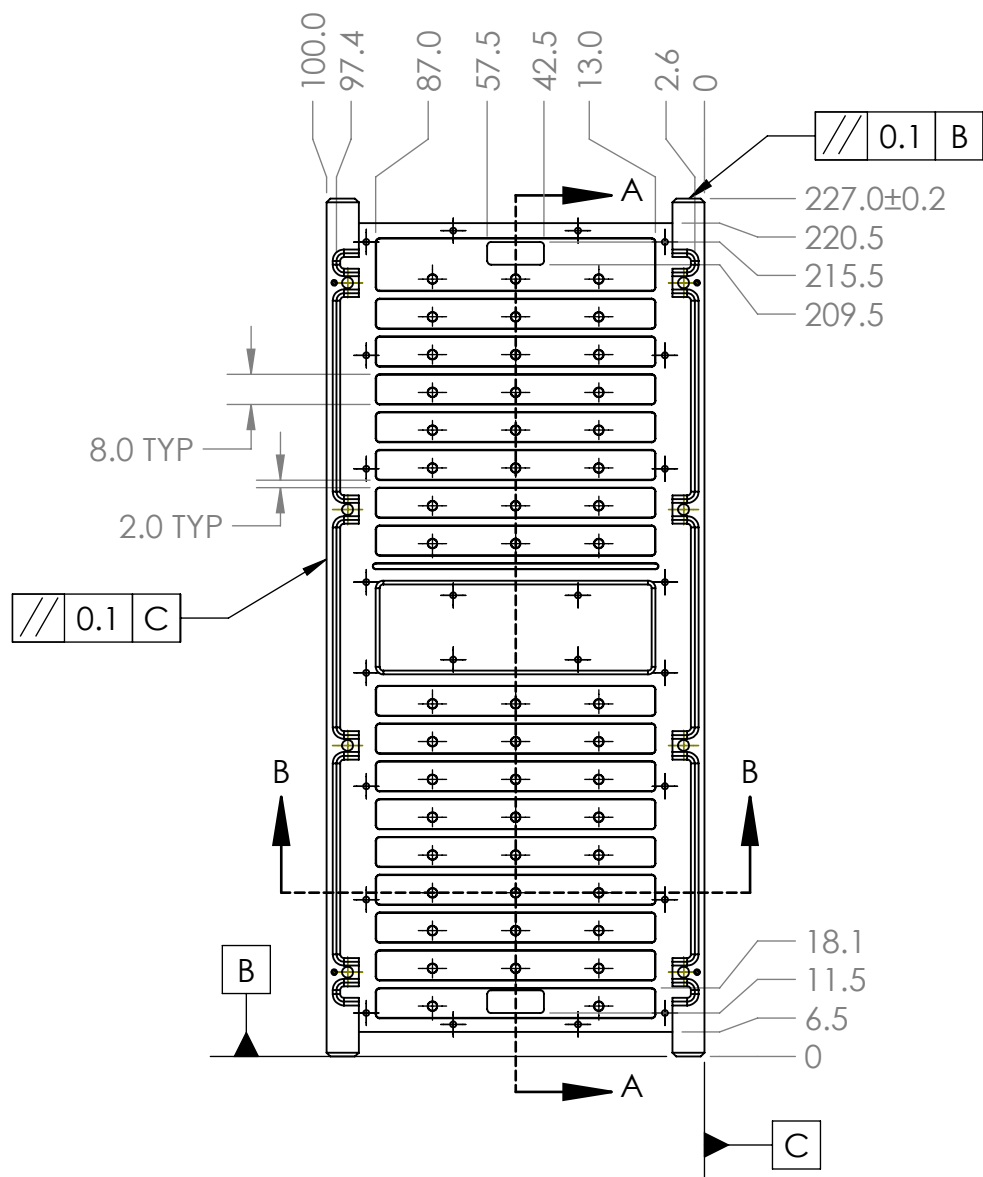
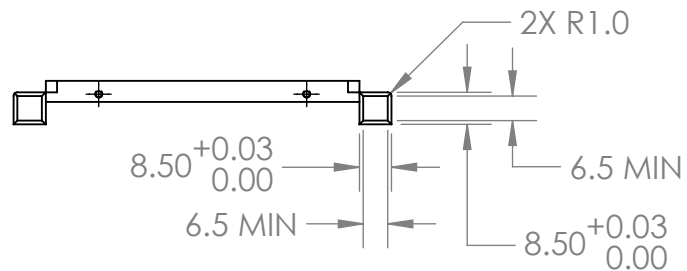
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	DRAWN	NAME RYAN MEDICK ANDREW GREENBERG	DATE 4/22/19	Description:  +X FRAME		
	CHECKED		4/22/19			
	ENG APPR.					
	MFG APPR.					
	COMMENTS:					
MATERIAL 6061-T6 (SS)				DWG. NO.	+X_Frame	
FINISH ANODIZATION: TYPE III				REV	SIZE	SCALE: 1:2
WEIGHT (REF)				C	B	SHEET 3 OF 4
DO NOT SCALE DRAWING						

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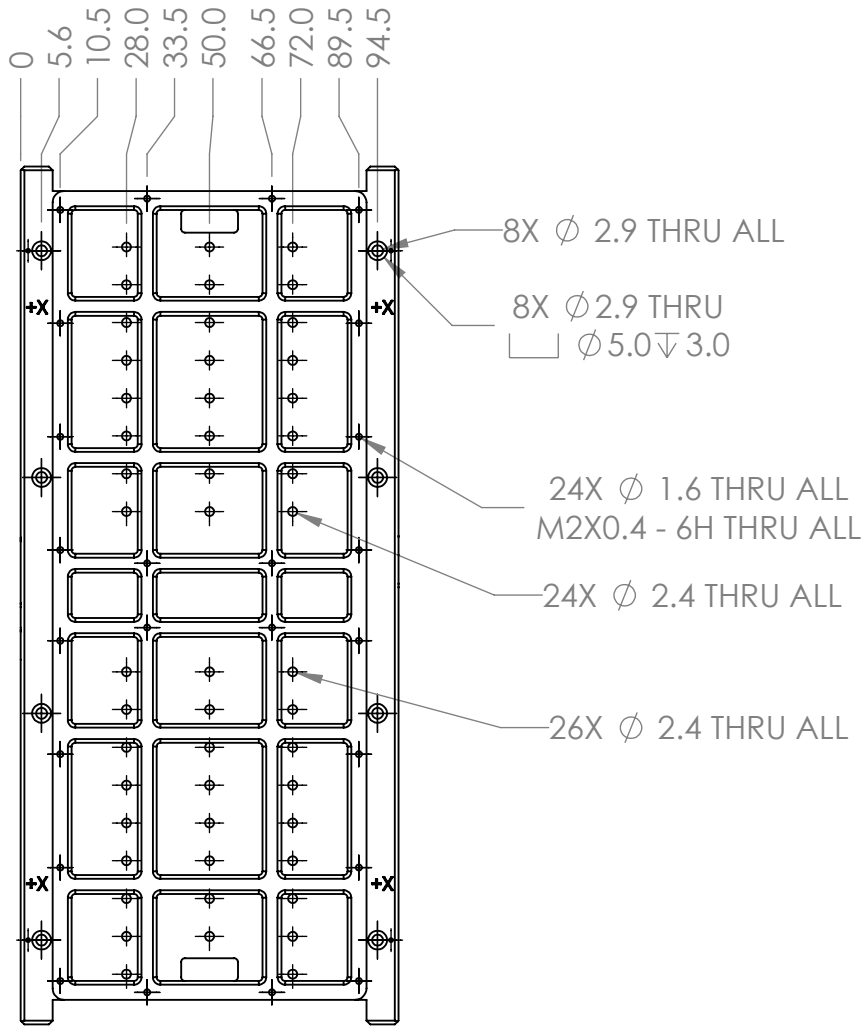
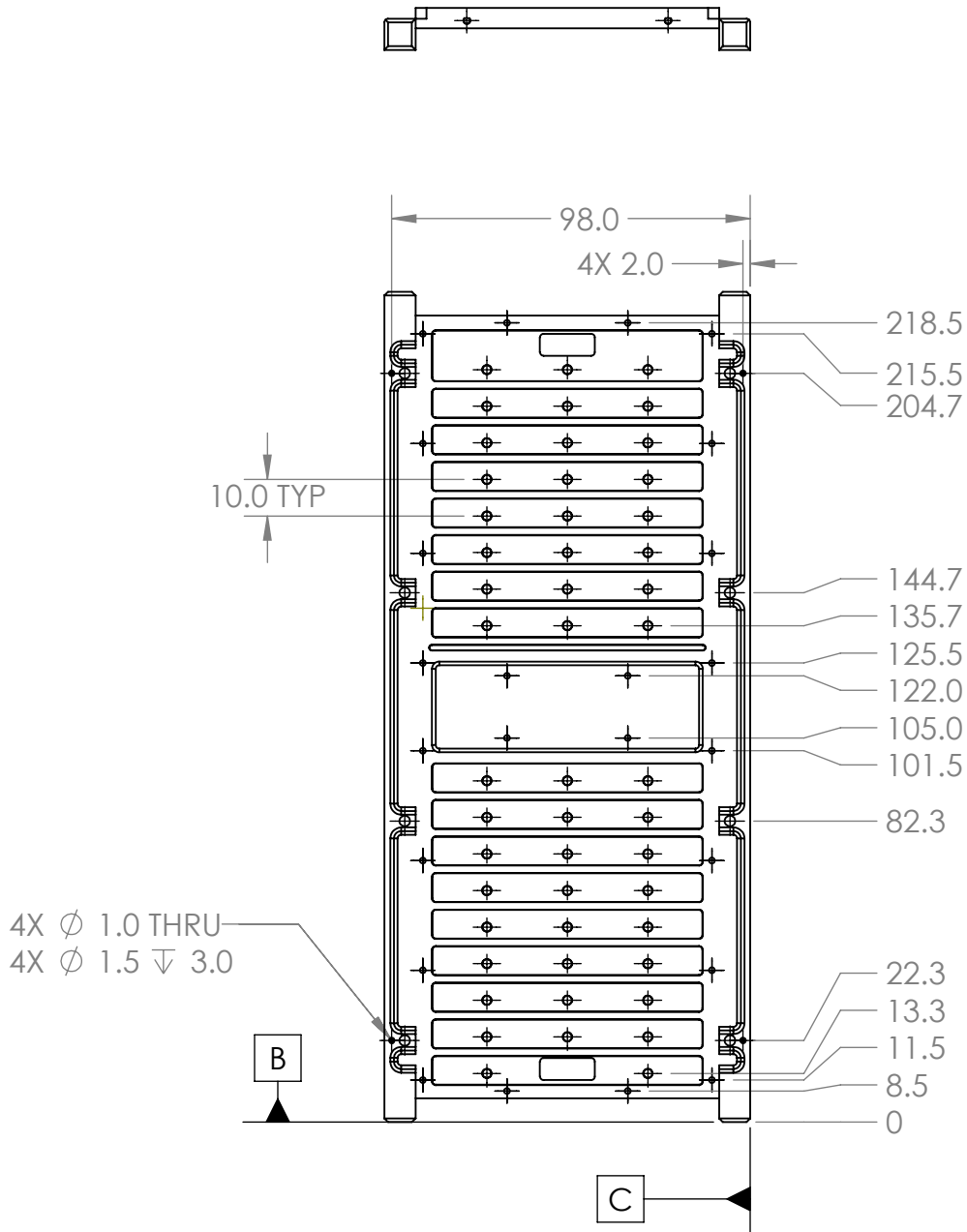
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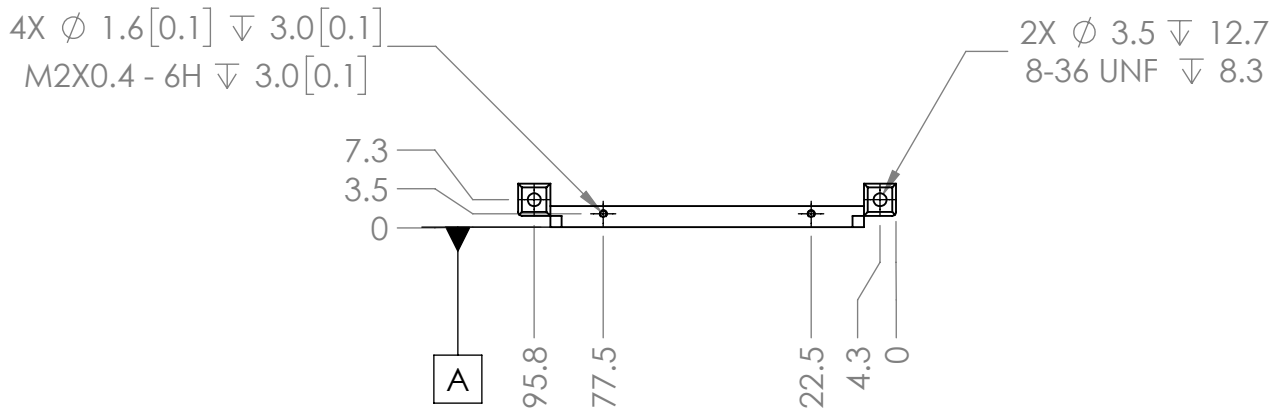
B

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DRAWN	NAME RYAN MEDICK	DATE 4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:
+X FRAME

UNLESS OTHERWISE SPECIFIED:	MATERIAL 6061-T6 (SS)
DIMENSIONS ARE IN MILLIMETER	FINISH ANODIZATION: TYPE III
TOLERANCES:	WEIGHT (REF)
ONE PLACE DECIMAL ±0.1	
TWO PLACE DECIMAL ±0.01	
DO NOT SCALE DRAWING	

COMMENTS:

DWG. NO.	+X_Frame		
REV C	SIZE B	SCALE: 1:2	
		SHEET 4 OF 4	

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