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| REVISIONS | | | | |
|-----------|------|--------------------|-----------|-----------|
| ZONE | REV. | DESCRIPTION | DATE | APPROVED |
| | A | INITIAL RELEASE | 04/22/19 | IZ AND JS |
| | B | UPDATED FORMATTING | 4/29/2019 | |

B

B

A

A

| | | | | |
|---|-----------|------------------|---------|-----------------------------|
|  | | NAME | DATE | Description: Y FRAME |
| | DRAWN | RYAN MEDICK | 4/22/19 | |
| | CHECKED | ANDREW GREENBERG | 4/22/19 | |
| | ENG APPR. | | | |
| | MFG APPR. | | | |
| COMMENTS: | | | | DWG. NO. Y_Frame |
| | | REV | SIZE | SCALE: 1:2 |
| | | B | B | SHEET 1 OF 4 |

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)

DO NOT SCALE DRAWING

4

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2

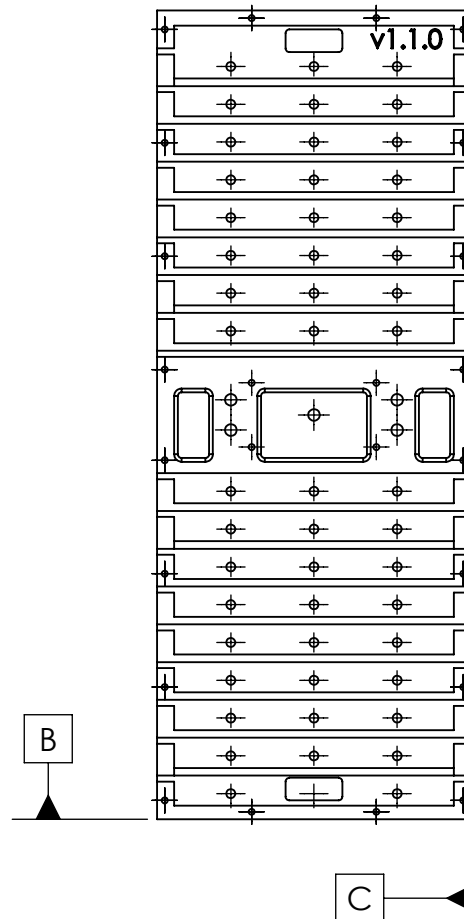
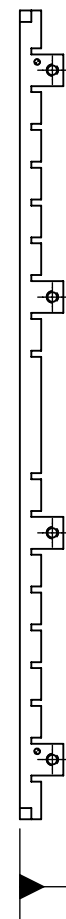
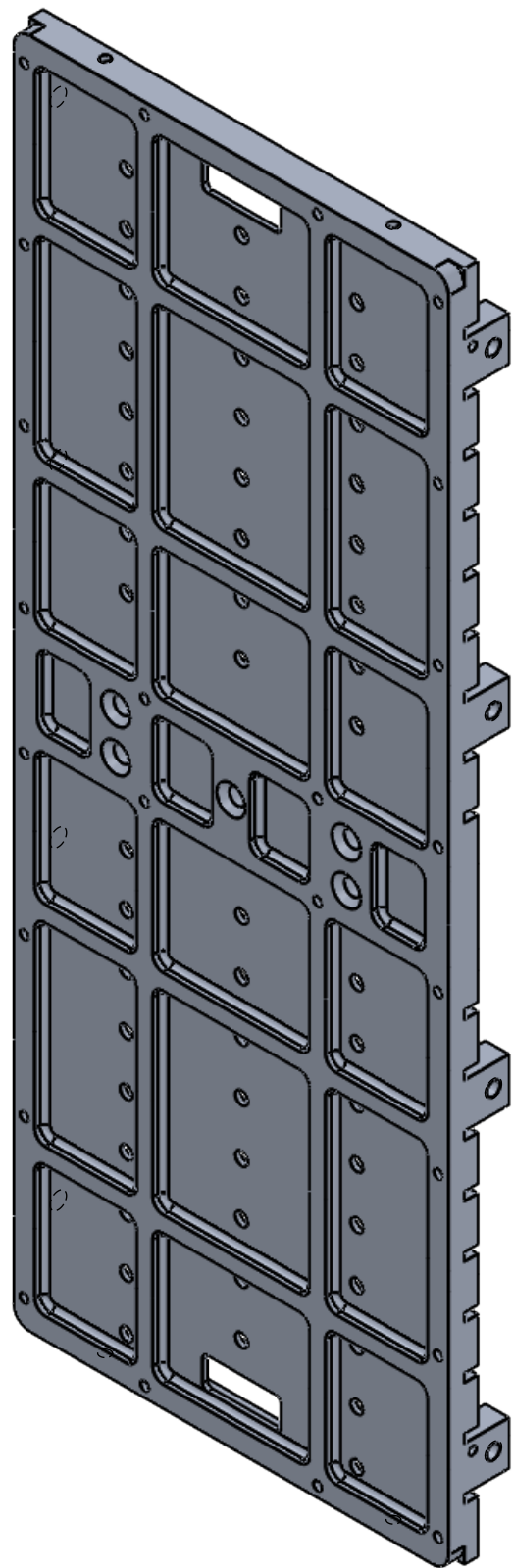
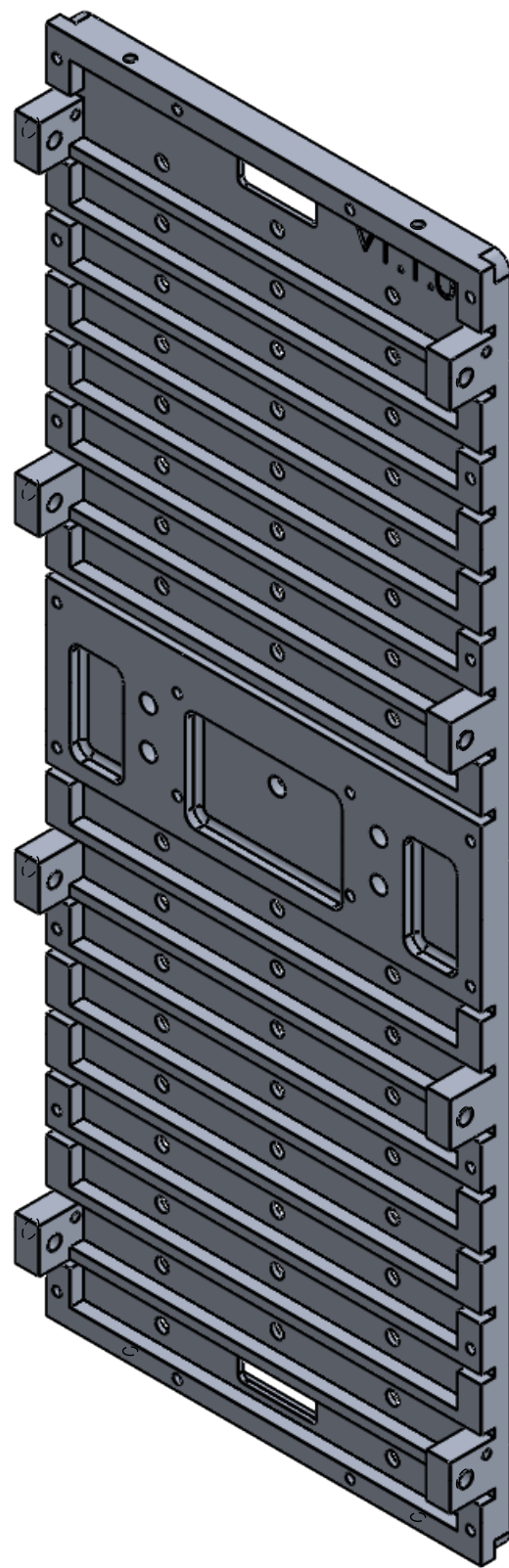
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- NOTES:
- 1. REFERENCE frame.sldprt CONFIGURATION: Y FRAME FOR MODEL BASE DEF.
 - 2. BREAK ALL EDGES.
 - 3. MATERIAL: 6061-T6 (SS).
 - 4. ANODIZATION: TYPE III.
 - 5. OVERALL PROFILE TOLERANCE $\frac{1}{4}$ 0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.

| | | | | | |
|---|---------------------------------|-----------|-----------------|-----------|--------------|
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01 | MATERIAL 6061-T6 (SS) | COMMENTS: | DWG. NO. Y_Fran | | |
| | FINISH ANODIZATION: TYPE III | | REV B | SIZE B | SCALE: 1:2 |
| | WEIGHT (REF) | | | | SHEET 2 OF 4 |
| | DO NOT SCALE DRAWING | | | | |
| | | | | | |

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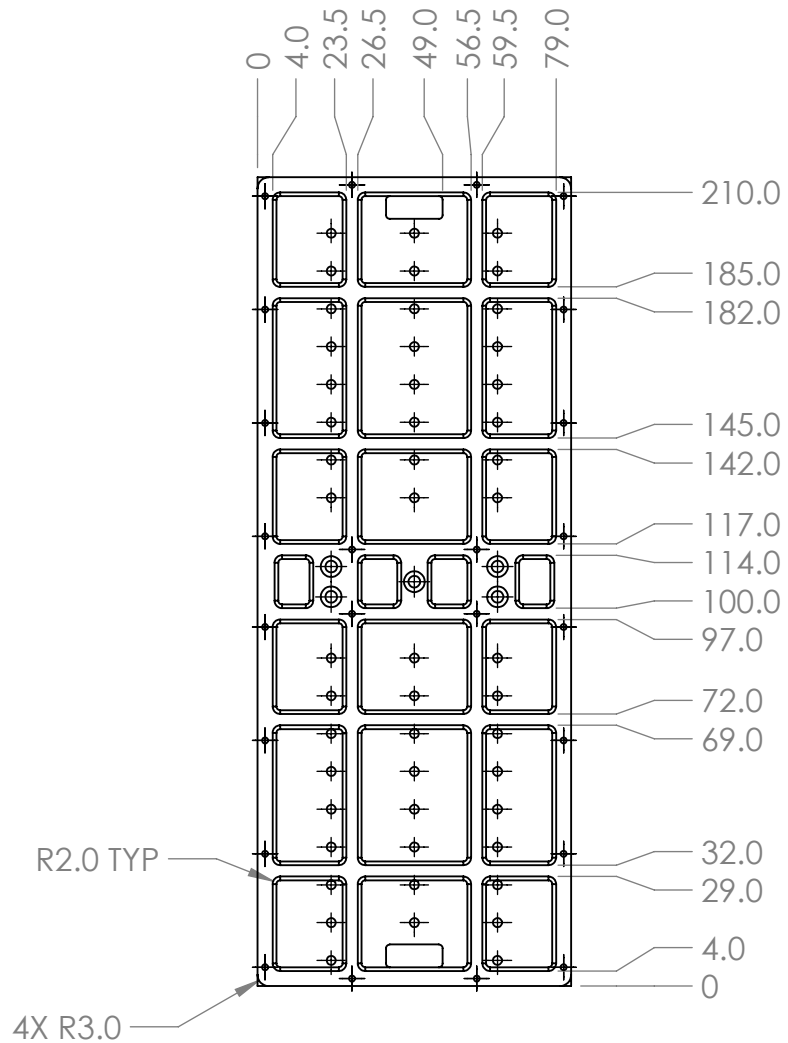
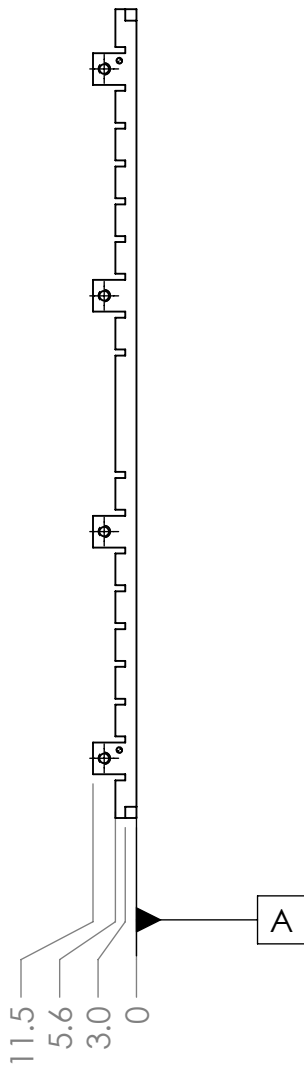
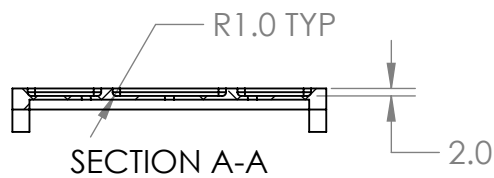
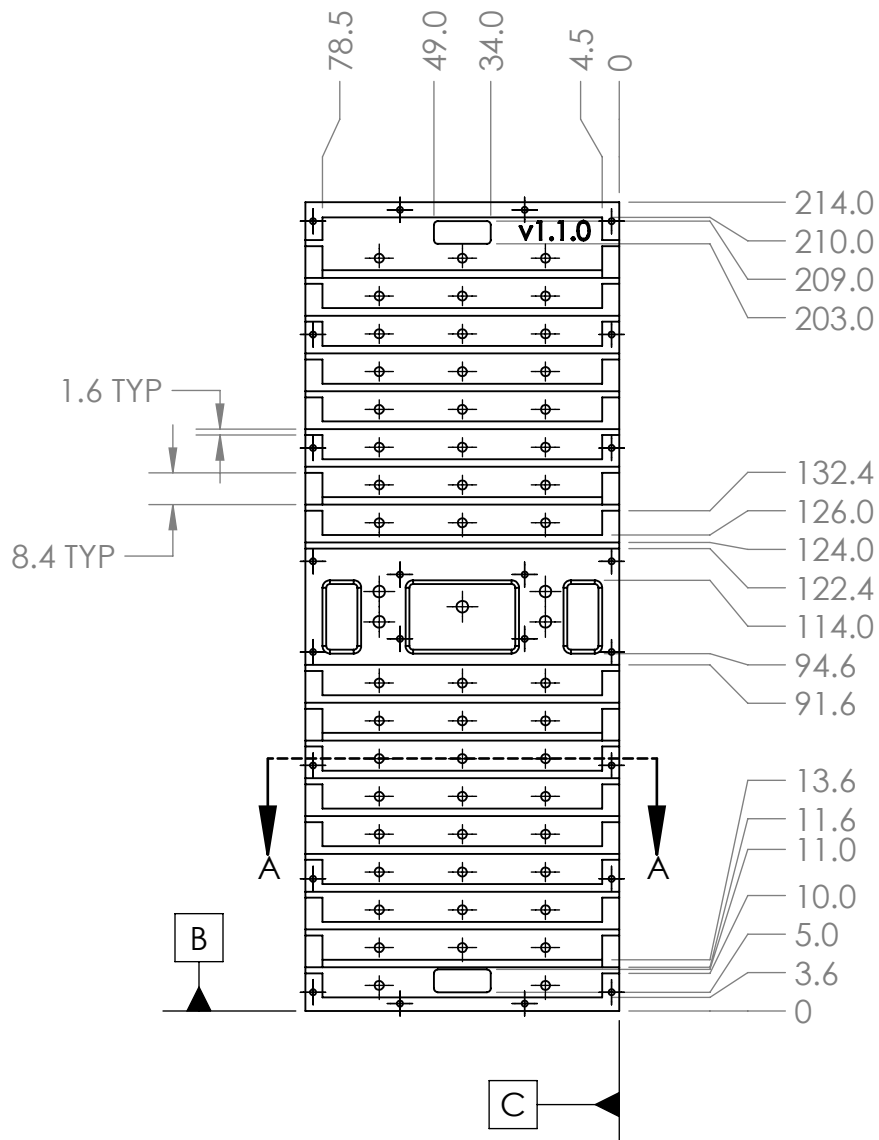
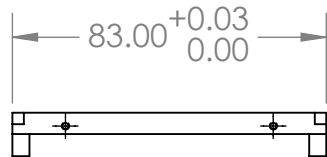
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TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01



MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

| | | |
|-----------|---|-----------------|
| DRAWN | NAME RYAN MEDICK ANDREW GREENBERG | DATE 4/22/19 |
| CHECKED | | 4/22/19 |
| ENG APPR. | | |
| MFG APPR. | | |

COMMENTS:

| | | |
|-------------------------|-----------|----------------------------|
| Description: Y FRAME | | |
| DWG. NO. Y_Frame | | |
| REV B | SIZE B | SCALE: 1:2 SHEET 3 OF 4 |

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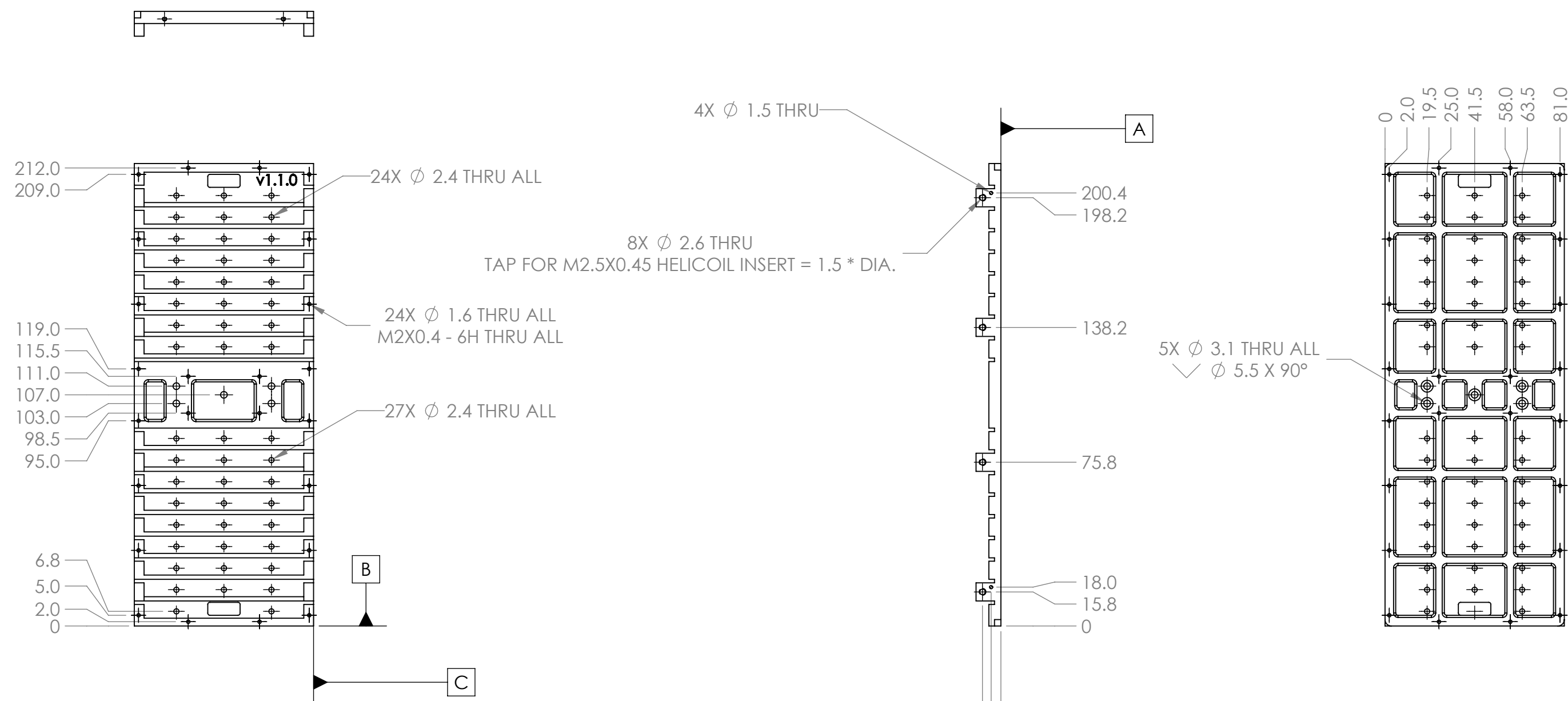
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|---|-----------|---------------------|-----------------|-----------------------------|
|  | DRAWN | NAME RYAN MEDICK | DATE 4/22/19 | Description: Y FRAME |
| | CHECKED | ANDREW GREENBERG | 4/22/19 | |
| | ENG APPR. | | | |
| | MFG APPR. | | | |
| COMMENTS: | | | | DWG. NO. |
| | | | | Y_Frame |
| REV | | SIZE | SCALE: 1:2 | |
| B | | B | SHEET 4 OF 4 | |

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