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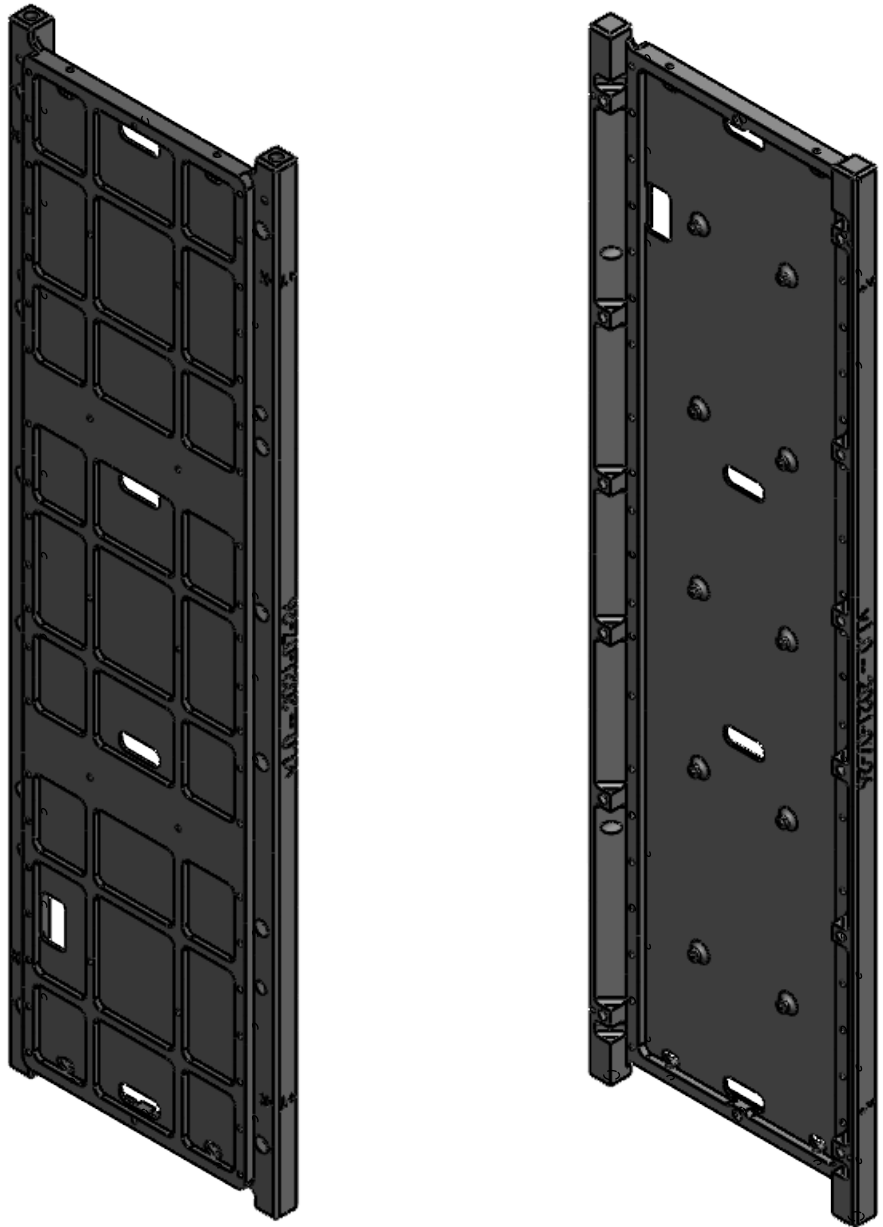
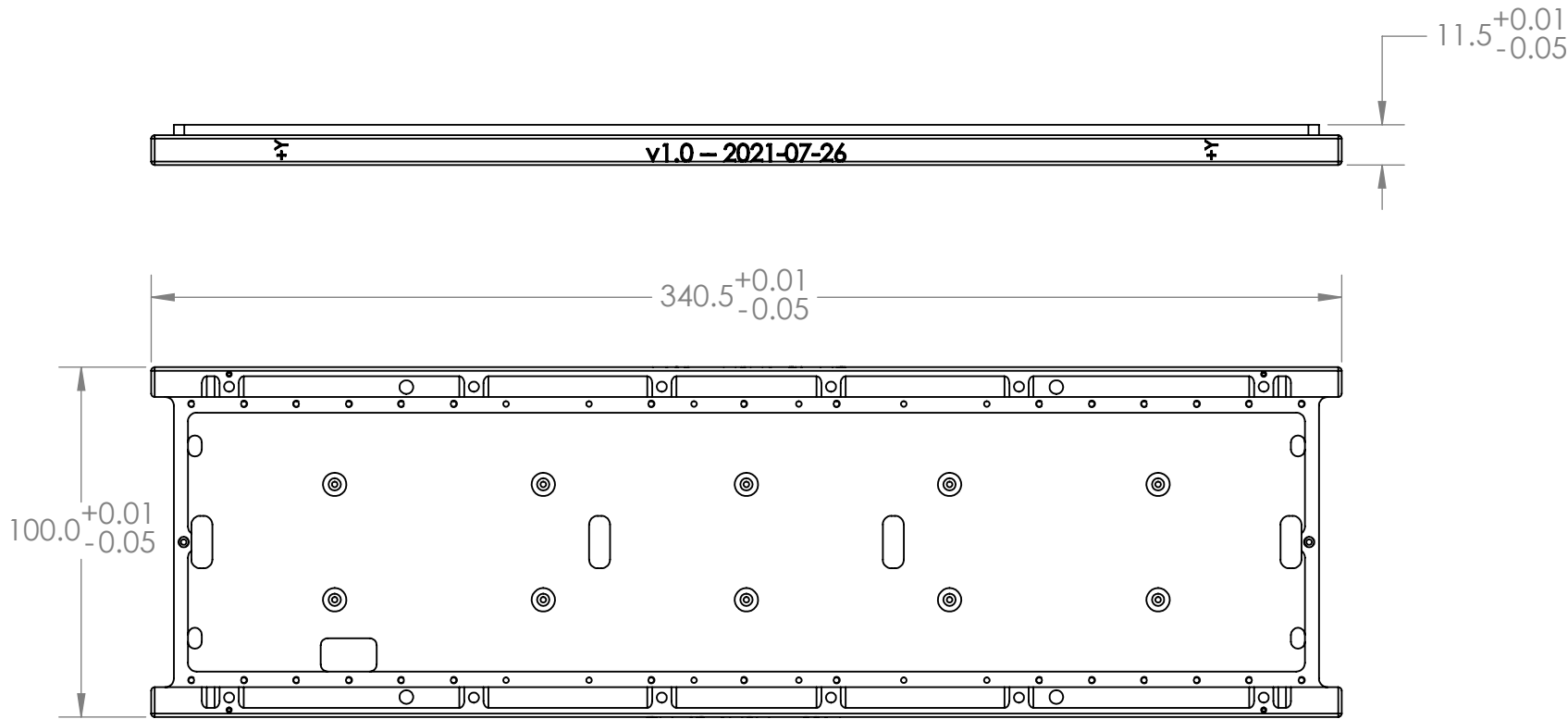
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	DRAWN BY
	A	INITIAL COMMIT	7/07/2021	MARVIN LIN
	B	REVISED FOR CLARITY AND TO MEET ASME Y14.5	7/26/2021	MARVIN LIN
	C	FURTHER REVISED FOR CLARITY AND INHIBIT CHANGES	8/15/2021	MARVIN LIN
	D	ADDED ANODIZATION NTOES	9/18/2021	MARVIN LIN
	E	FIXED DRAWING ERRORS	9/26/2021	MARVIN LIN



GENERAL NOTES UNLESS OTHERWISE NOTED:

1. REFERENCE 3U_FRAME.SLDPRT FOR MODEL BASE DEF
2. REMOVE ALL BURRS AND SHARP EDGES R0.050 MM MAX
3. MATERIAL: ALUMINUM 6061-T6
4. ANODIZATION: TYPE II, BLACK
5. ALL RADII TO ± 0.5 MM UNLESS OTHERWISE SPECIFIED
6. OVERALL PROFILE TOLERANCE

0.1

 A B C TO A
7. MINIMUM GRID OF 5MM UNLESS OTHERWISE SPECIFIED
8. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM
9. MACHINE ALL TEXT WITH 90 DEG V BIT WITH DEPTH OF 0.2MM BEFORE ANODIZATION



MATERIAL (SEE NOTES)	UNLESS OTHERWISE SPECIFIED		DRAWN BY	MARVIN LIN	9/26/2021			
	<u>DECIMAL</u>	<u>ANGULAR</u>	CHECKED		9/26/2021			
	.X ± 0.1	.X ± 0.1	ENG APPR.					
	.XX ± 0.01	.XX ± 0.01	MFG APPR.					
FINISH (SEE NOTES)	SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009		-X 3U Frame			DWG. NO. 3U_minusX		
WEIGHT (REF)	DO NOT SCALE DRAWING			UNITS MM	REVISION E	FORMAT B	SCALE 1:2	PAGE 1/4

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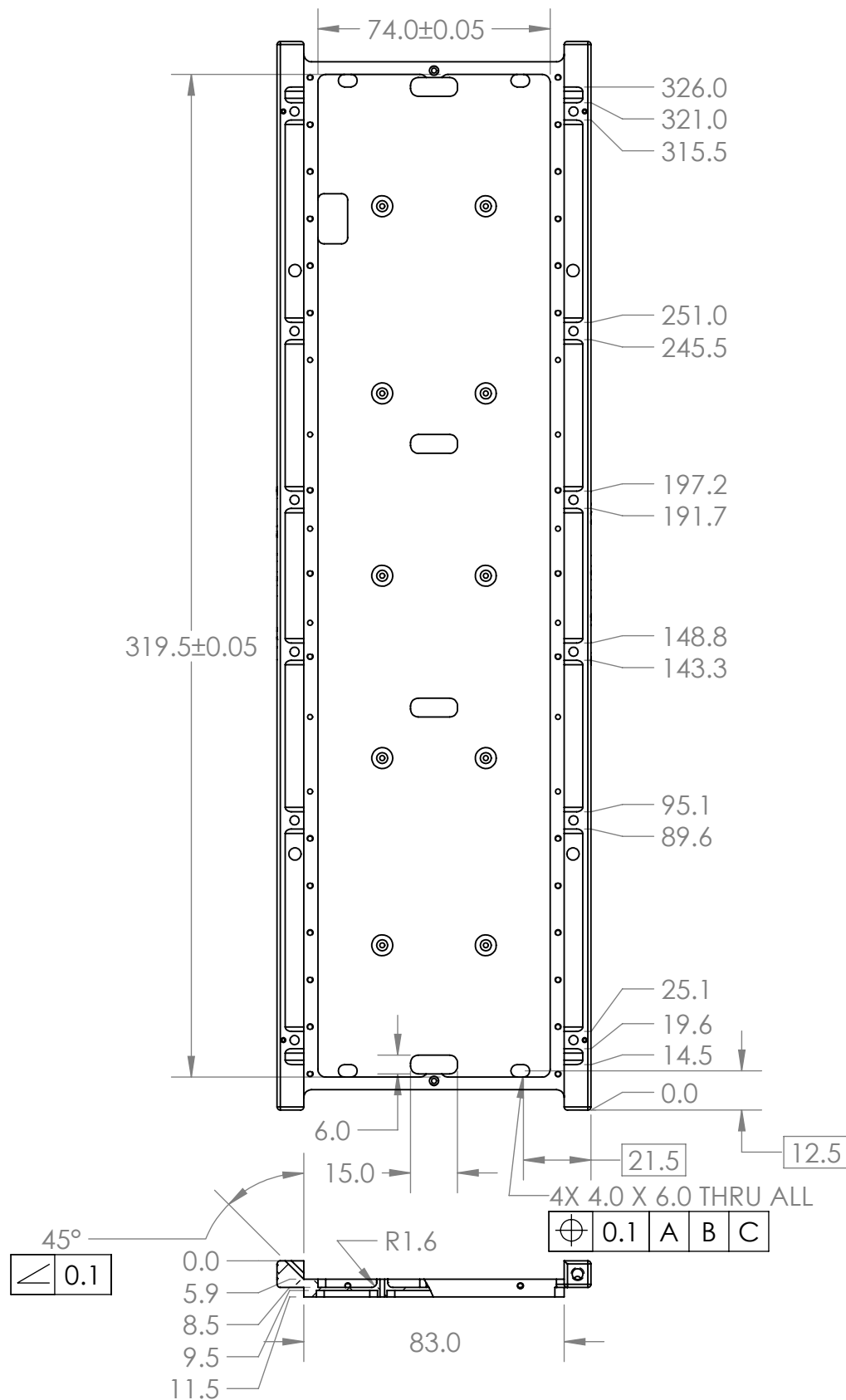
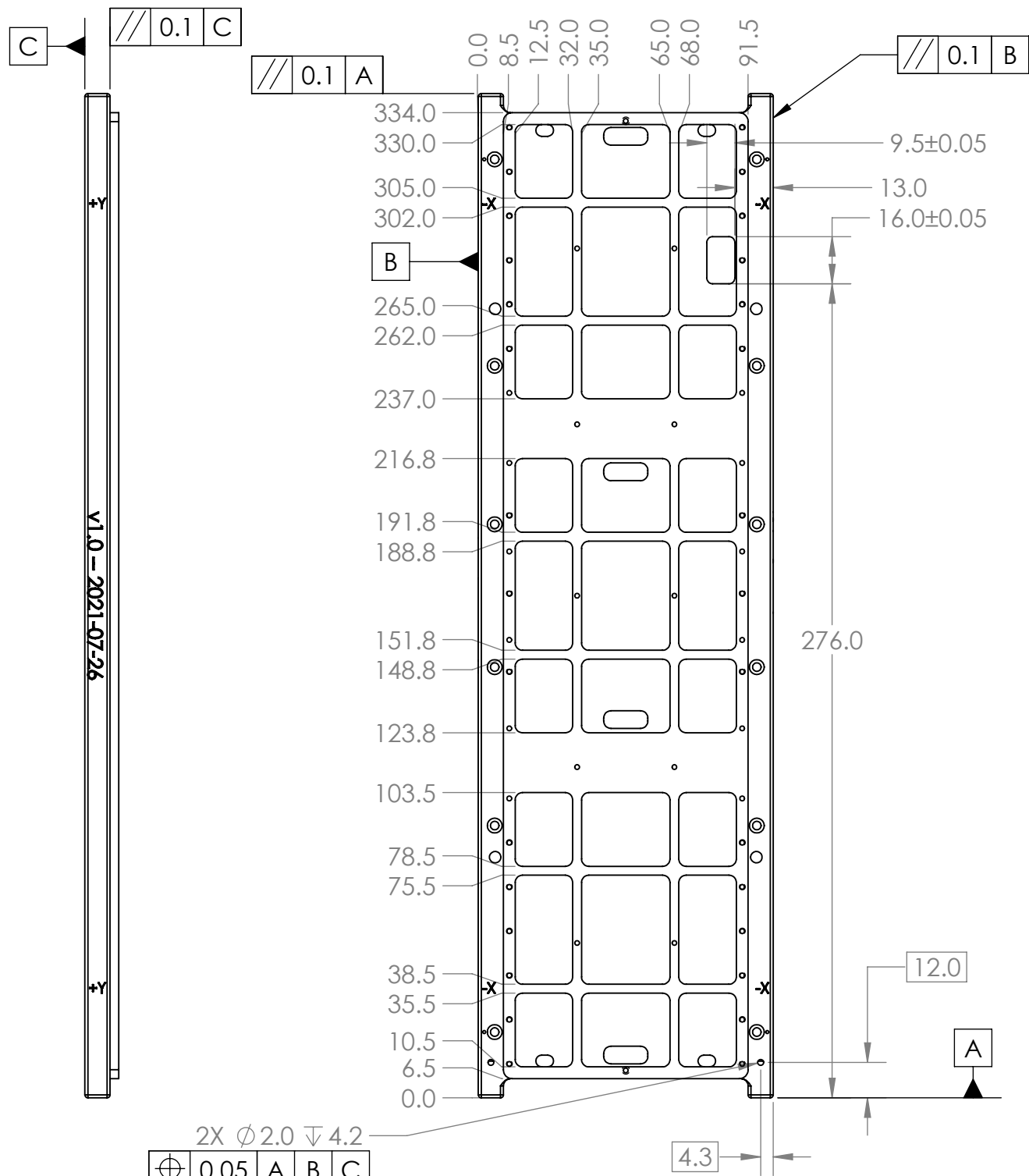
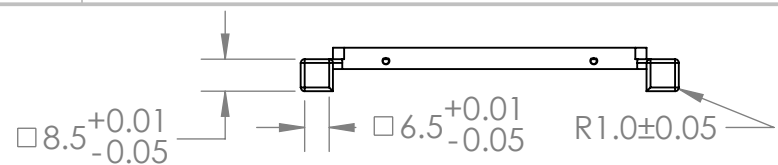
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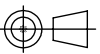
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MATERIAL (SEE NOTES)	UNLESS OTHERWISE SPECIFIED		DRAWN BY	MARVIN LIN	9/26/2021	
	DECIMAL	ANGULAR	CHECKED		9/26/2021	
	.X \pm 0.1	.X \pm 0.1	ENG APPR.			
	.XX \pm 0.01	.XX \pm 0.01	MFG APPR.			
FINISH (SEE NOTES)	SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009		-X 3U Frame			DWG. NO. 3U_minusX
WEIGHT (REF)	DO NOT SCALE DRAWING			UNITS MM	REVISION E	FORMAT B
				SCALE 1:2	PAGE 2/4	

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