

4

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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATOR PIN HOLES, MAKE TOP PIN HOLES INTO SLOTS	5/6/2019	

B

B

A

A

		NAME	DATE	Description:  Y FRAME
	DRAWN	RYAN MEDICK	4/22/19	
	CHECKED	ANDREW GREENBERG	4/22/19	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. Y_Frame
			REV C	SIZE B
			SCALE: 1:2 SHEET 1 OF 4	

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.01

MATERIAL  
6061-T6 (SS)  
FINISH  
ANODIZATION: TYPE III  
WEIGHT (REF)  
  
DO NOT SCALE DRAWING

4

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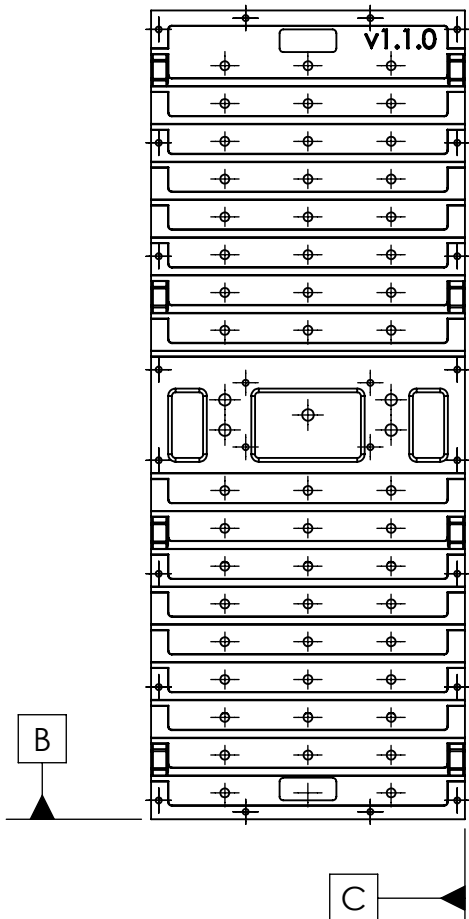
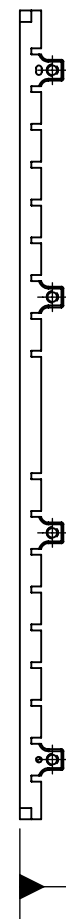
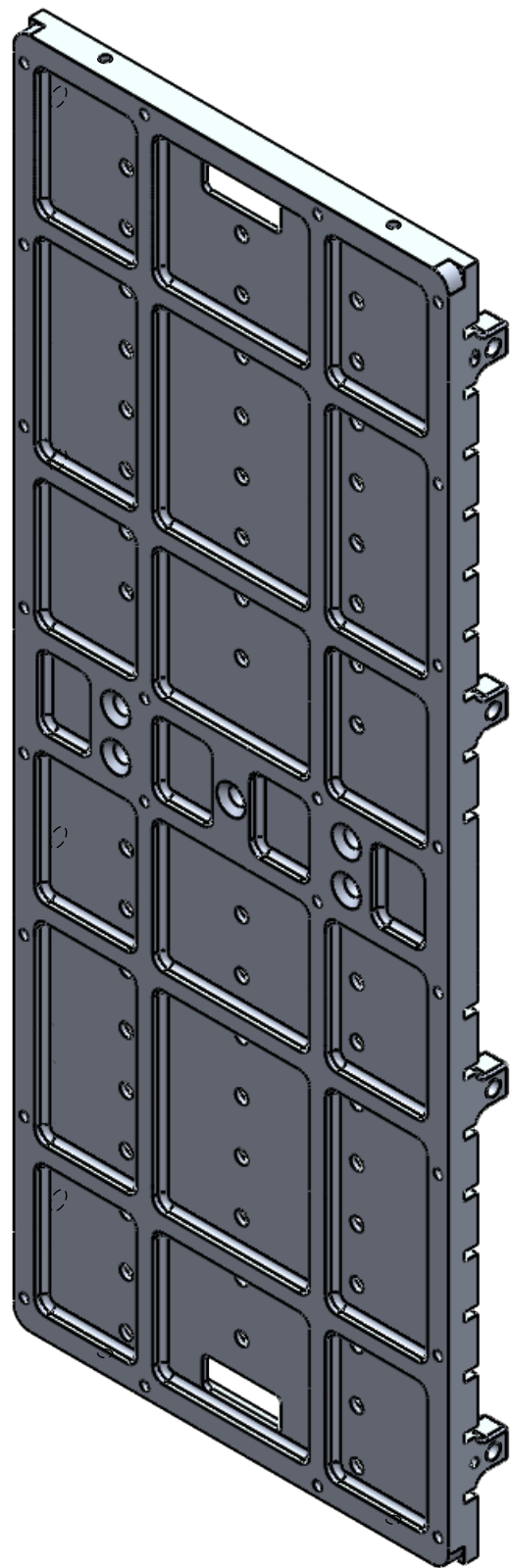
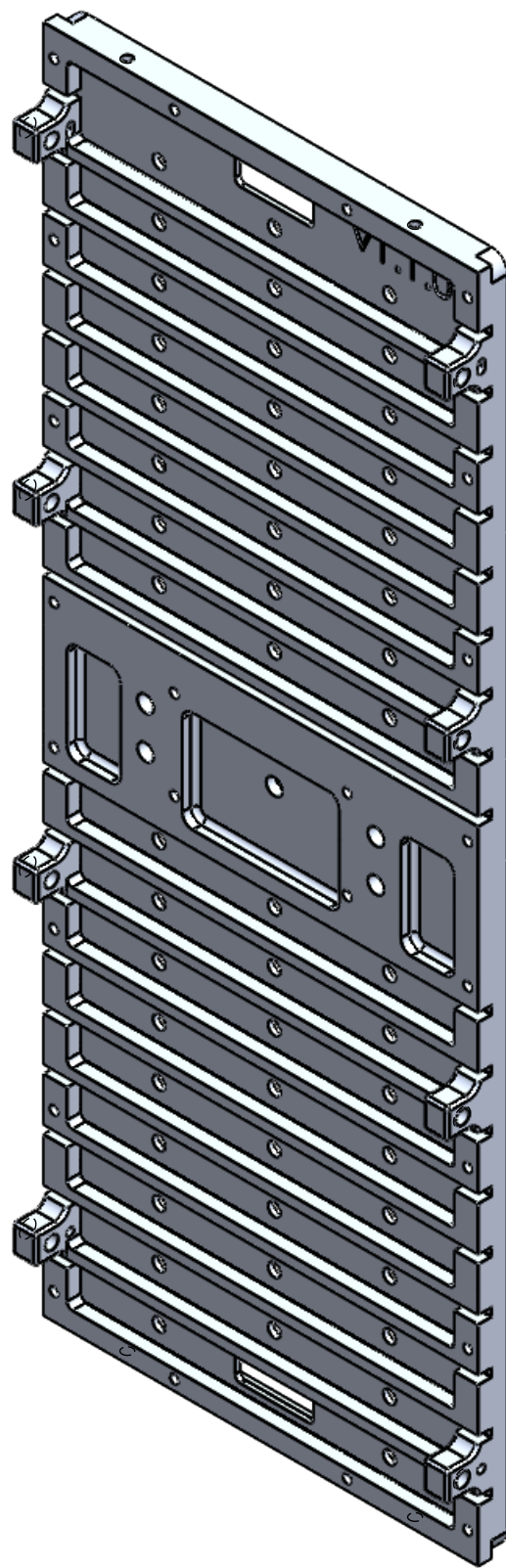
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- NOTES:
- 1. REFERENCE Y\_Frame.sldprt or Y\_Frame.step FOR MODEL BASE DEF.
  - 2. BREAK ALL EDGES.
  - 3. MATERIAL: 6061-T6 (SS).
  - 4. ANODIZATION: TYPE III.
  - 5. OVERALL PROFILE TOLERANCE  $\frac{\text{A}}{0.2}$   $\frac{\text{B}}{0.2}$   $\frac{\text{C}}{0.2}$  TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL 6061-T6 (SS)	COMMENTS:	DWG. NO. Y_Frame	
	FINISH ANODIZATION: TYPE III		REV C	SIZE B
	WEIGHT (REF)		SCALE: 1:2	
			SHEET 2 OF 4	
	DO NOT SCALE DRAWING			

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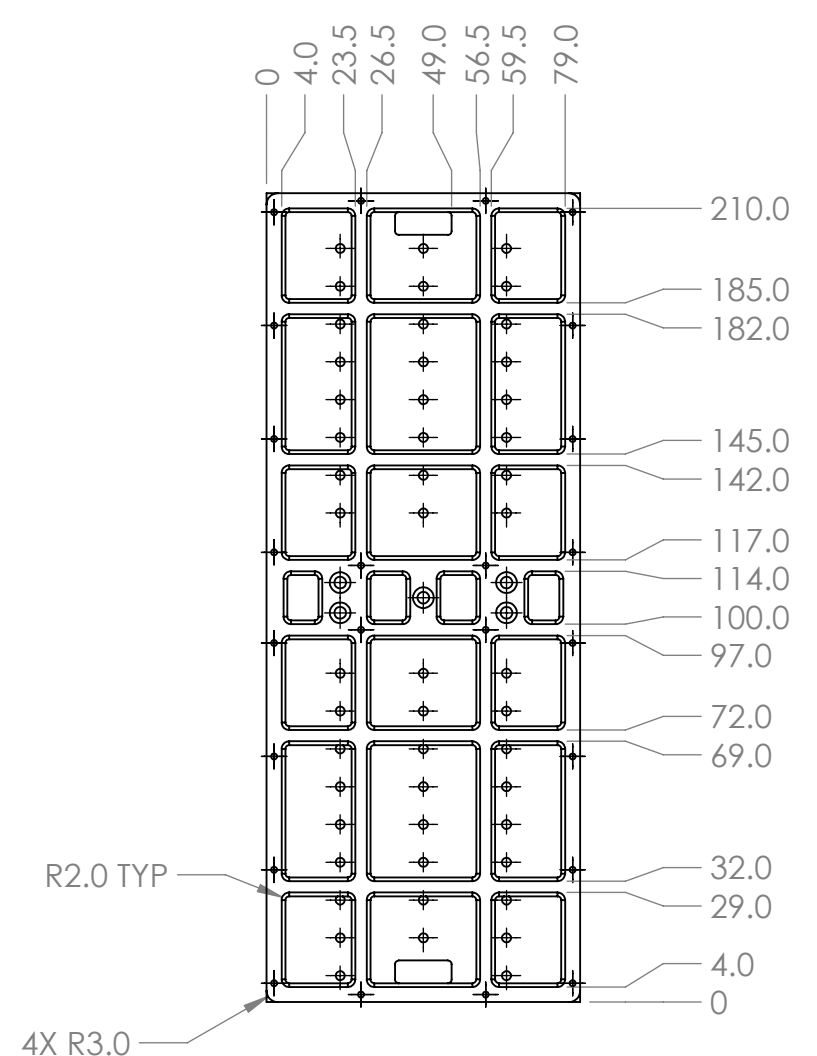
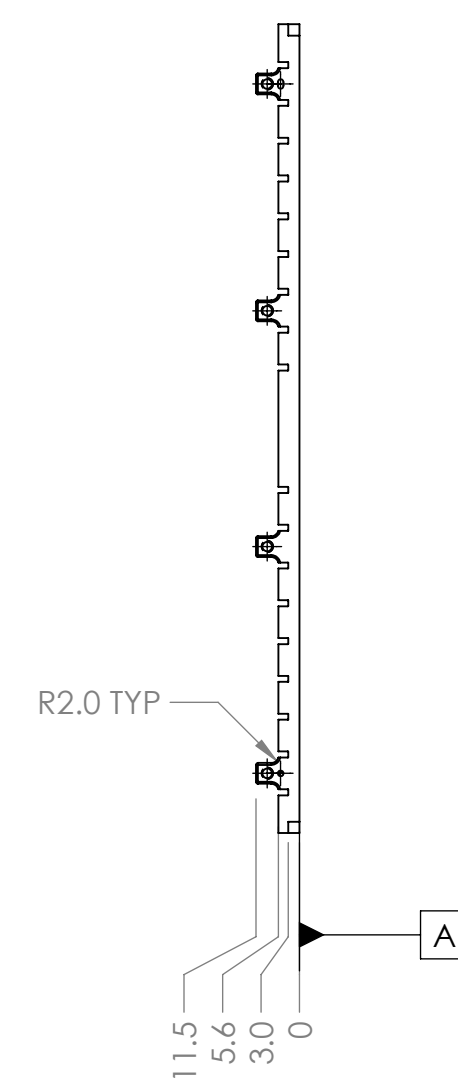
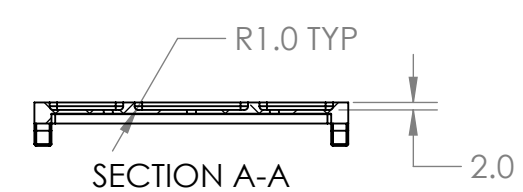
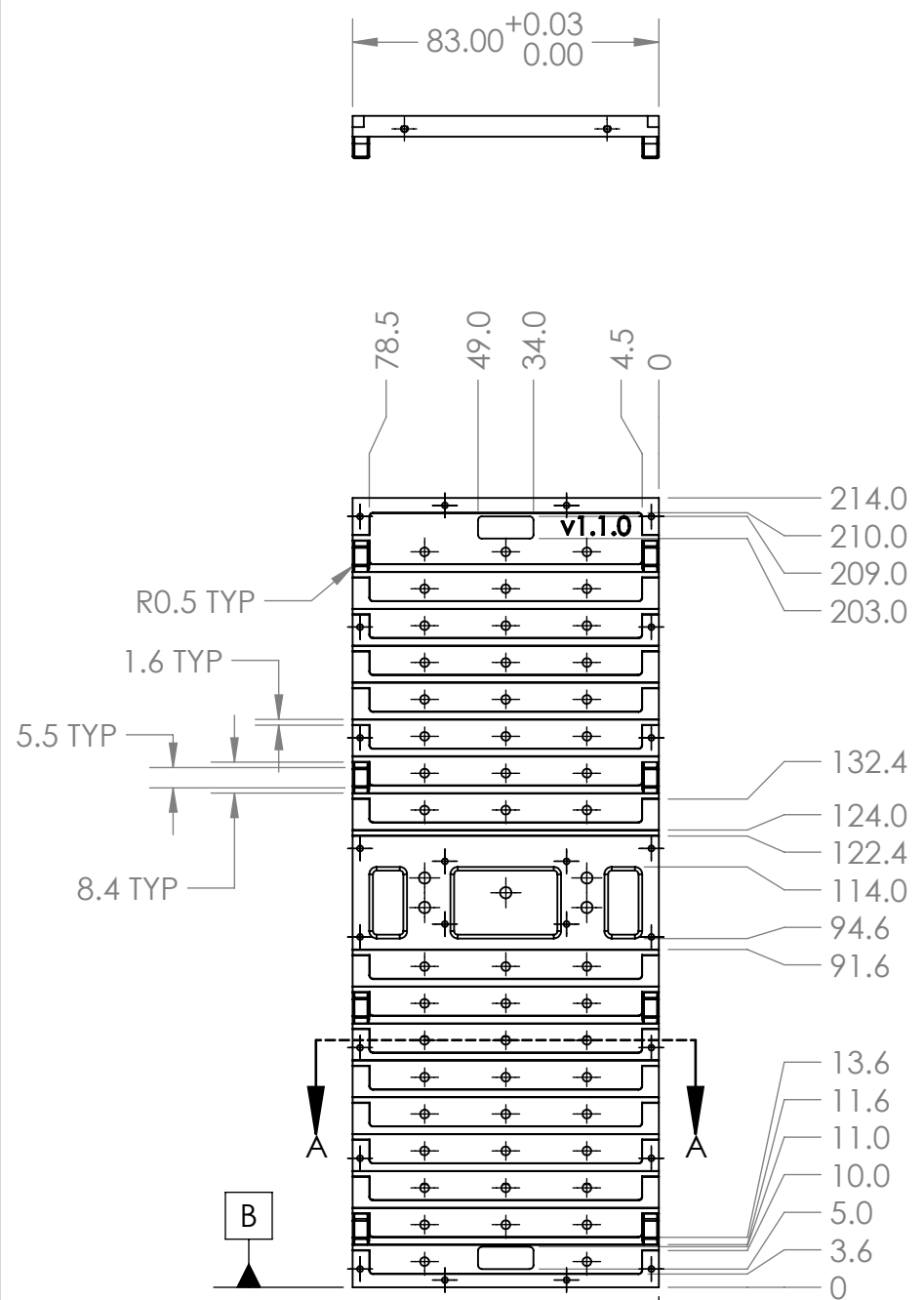
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B

B

A

A



UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.01

MATERIAL  
6061-T6 (SS)  
FINISH  
ANODIZATION: TYPE III  
WEIGHT (REF)

DO NOT SCALE DRAWING

DRAWN	NAME RYAN MEDICK ANDREW GREENBERG	DATE 4/22/19
CHECKED		4/22/19
ENG APPR.		
MFG APPR.		

COMMENTS:

Description: Y FRAME		
DWG. NO. Y_Frame		
REV C	SIZE B	SCALE: 1:2 SHEET 3 OF 4

3

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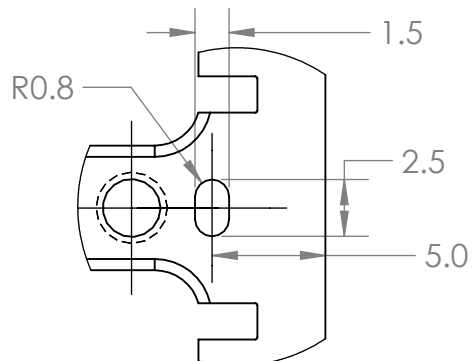
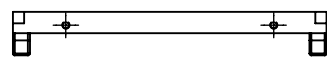
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B

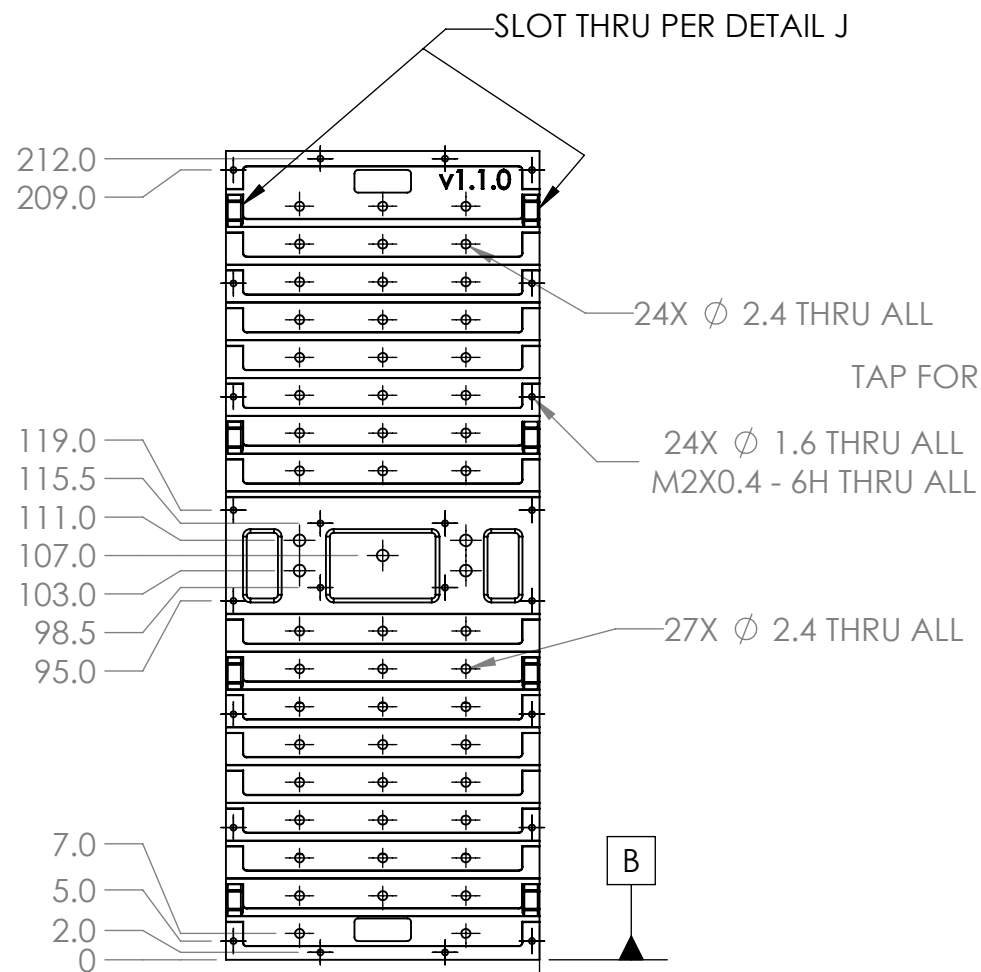
B

A

A



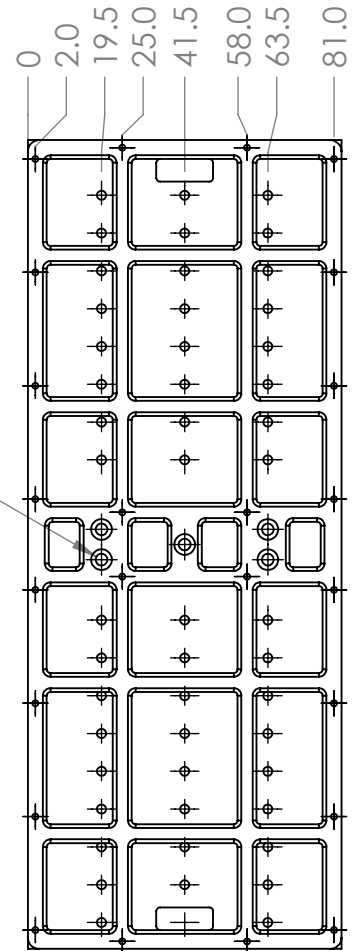
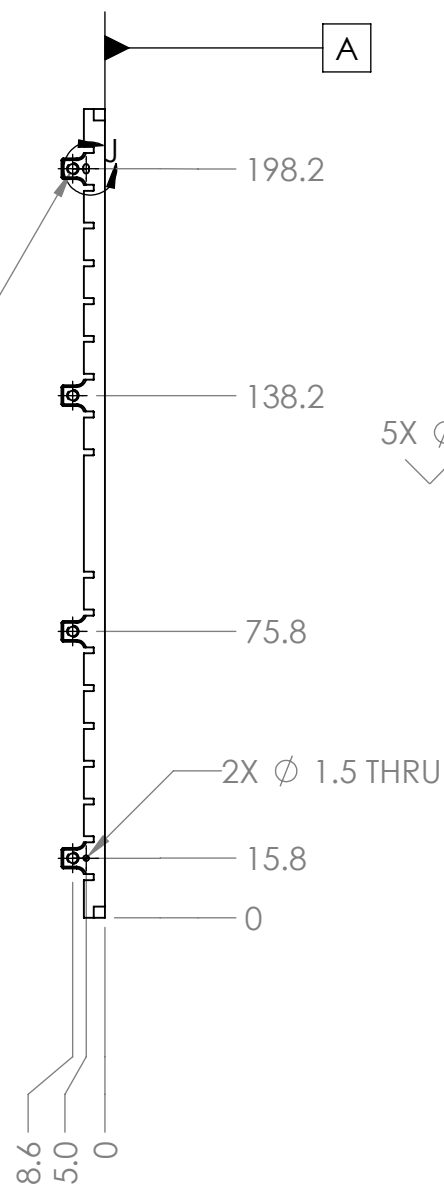
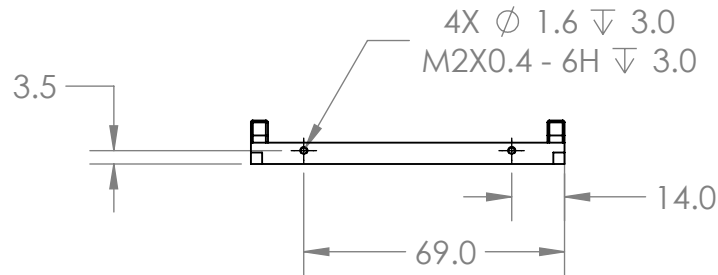
DETAIL J  
SCALE 3 : 1




8X Ø 2.6 THRU  
TAP FOR M2.5X0.45 HELICOIL INSERT = 1.5 \* DIA.

B

C



	DRAWN	NAME RYAN MEDICK	DATE 4/22/19	Description:  Y FRAME
	CHECKED	ANDREW GREENBERG	4/22/19	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO.  Y_Frame
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01				REV C
				SIZE B
MATERIAL 6061-T6 (SS) FINISH ANODIZATION: TYPE III WEIGHT (REF) DO NOT SCALE DRAWING				SCALE: 1:2 SHEET 4 OF 4

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