

4

3

2

1

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATING PINS AND ADD Ø 1.00 mm THRU FOR VENTING	5/6/2019	
	D	ADDED FILLETS	5/26/2019	

B

B

A

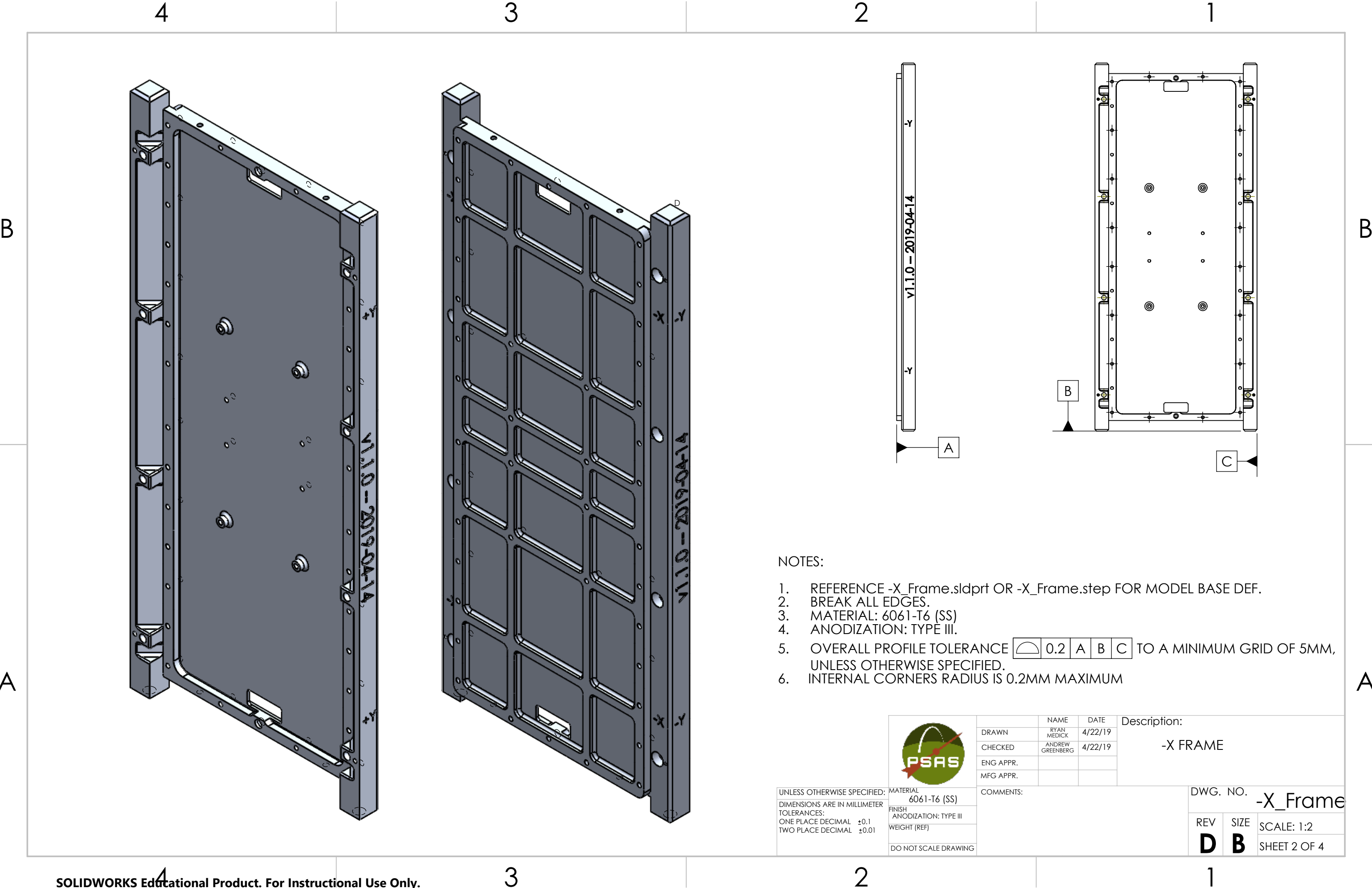
A

UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL	COMMENTS:	DWG. NO. -X_Frame		
	6061-T6 (SS)		REV	SIZE	SCALE: 1:2
	FINISH ANODIZATION: TYPE III				
	WEIGHT (REF)		D	B	SHEET 1 OF 4
DO NOT SCALE DRAWING					


3

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1



- NOTES:
- REFERENCE -X\_Frame.sldprt OR -X\_Frame.step FOR MODEL BASE DEF.
  - BREAK ALL EDGES.
  - MATERIAL: 6061-T6 (SS)
  - ANODIZATION: TYPE III.
  - OVERALL PROFILE TOLERANCE  $\pm 0.2$  (A, B, C) TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
  - INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

	DRAWN	NAME RYAN MEDICK	DATE 4/22/19	Description:  -X FRAME
	CHECKED	ANDREW GREENBERG	4/22/19	
	ENG APPR.			
	MFG APPR.			
	COMMENTS:			
UNLESS OTHERWISE SPECIFIED: MATERIAL 6061-T6 (SS)				DWG. NO. -X_Frame
DIMENSIONS ARE IN MILLIMETER				REV D
TOLERANCES:				SIZE B
ONE PLACE DECIMAL $\pm 0.1$				SCALE: 1:2
TWO PLACE DECIMAL $\pm 0.01$				SHEET 2 OF 4
FINISH ANODIZATION: TYPE III				
WEIGHT (REF)				
DO NOT SCALE DRAWING				

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2

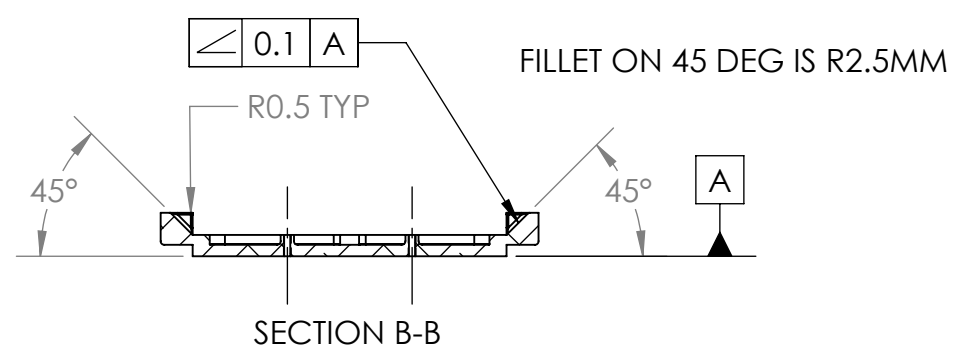
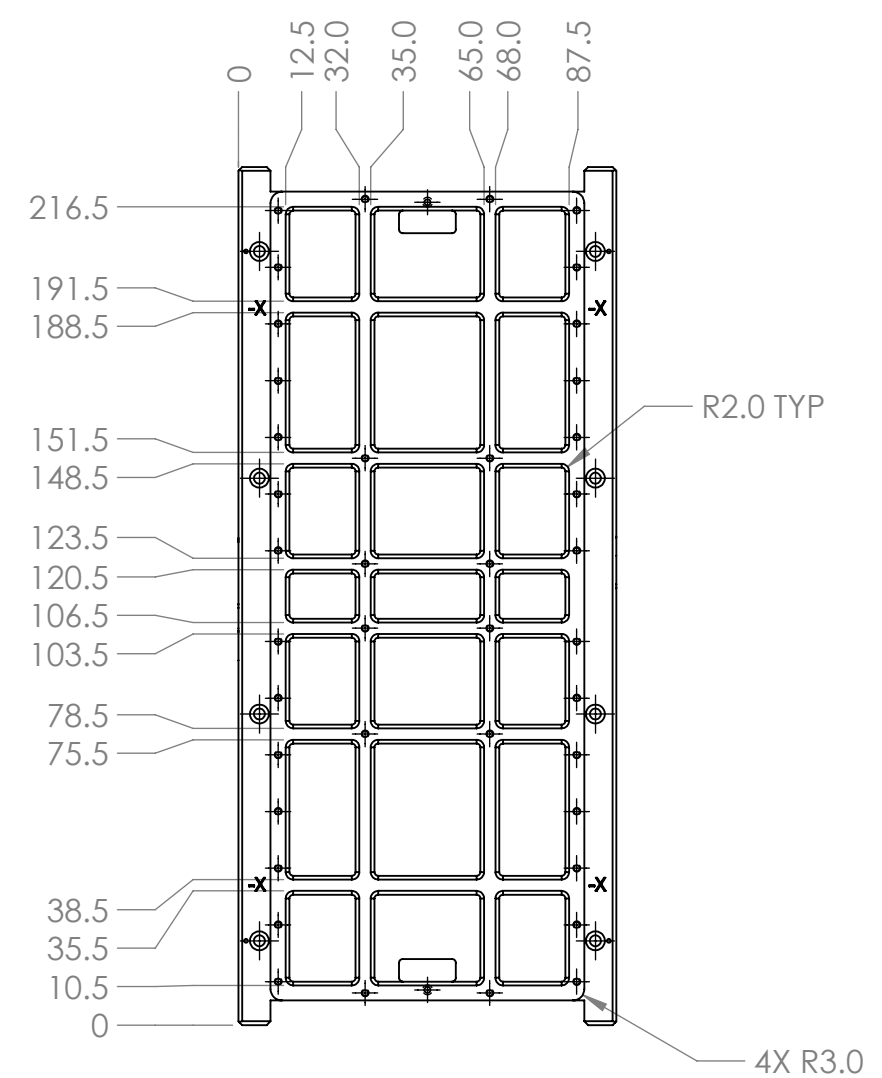
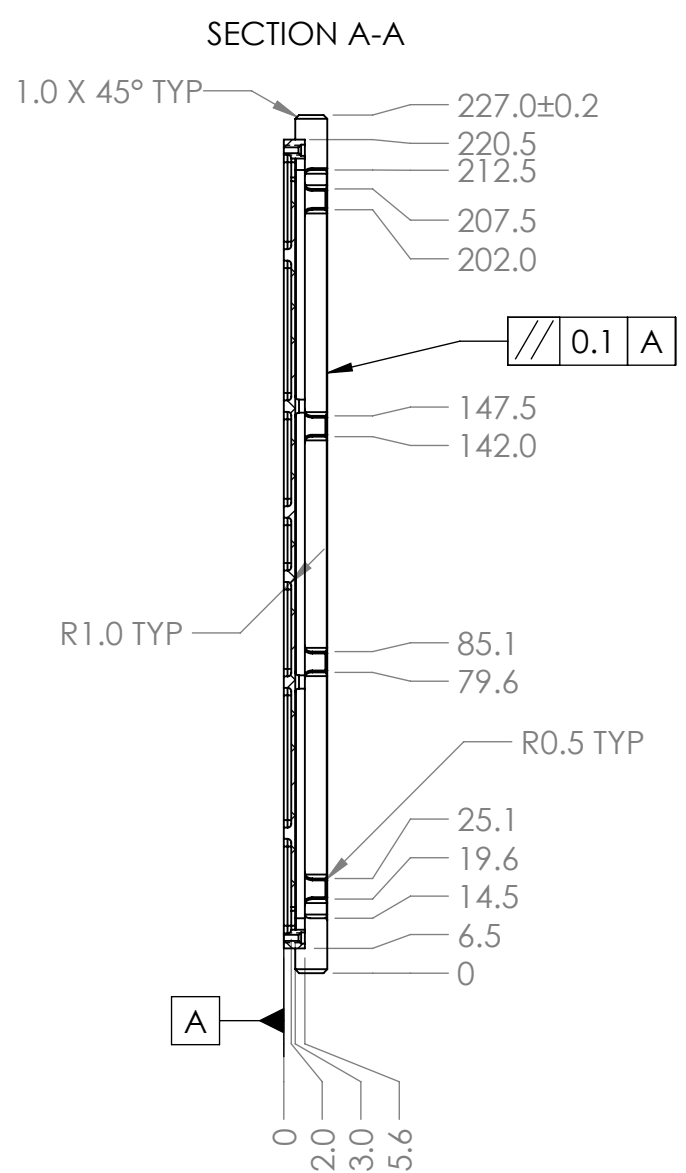
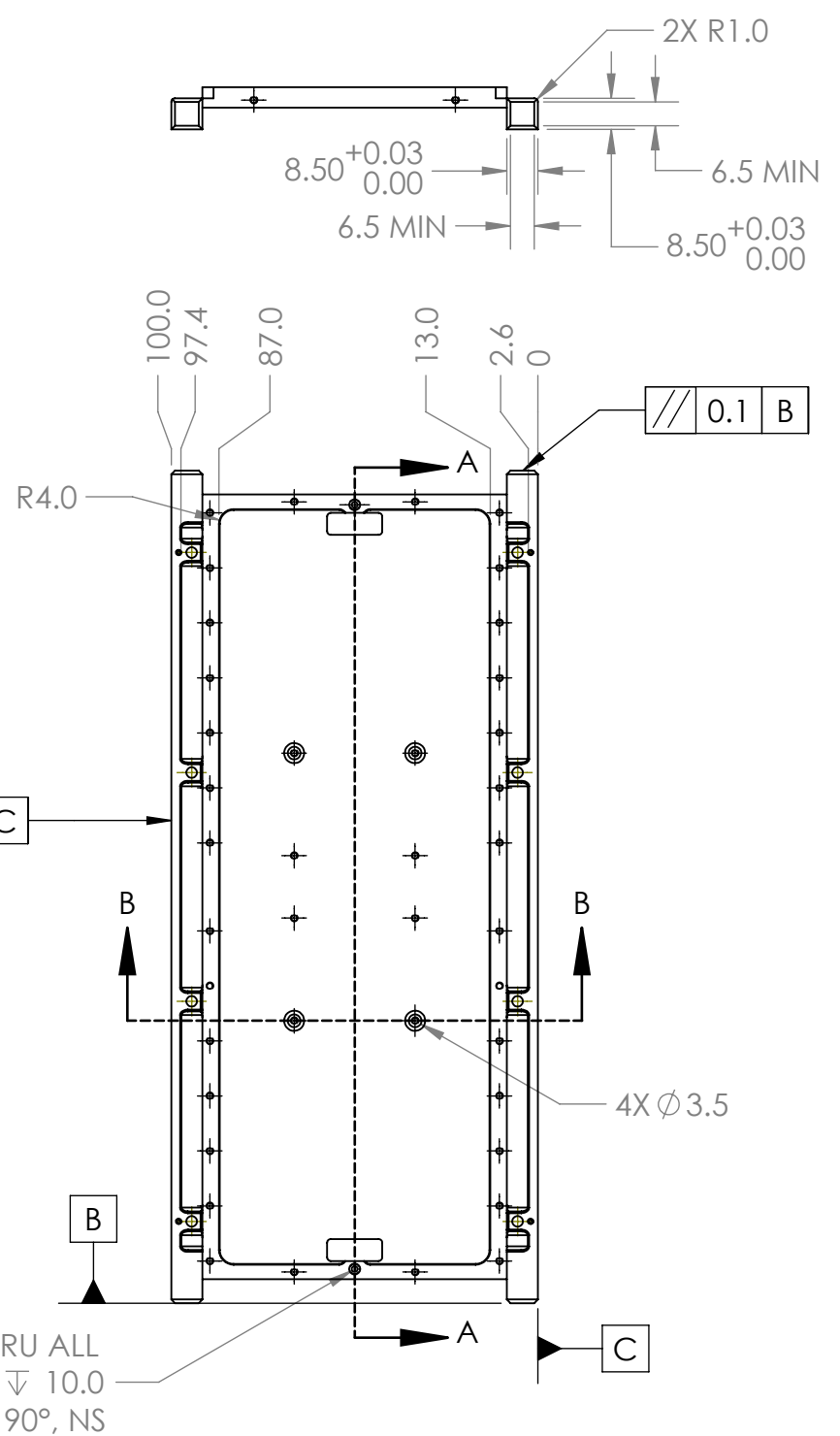
1

B

B

A

A



UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL  $\pm$ 0.1  
TWO PLACE DECIMAL  $\pm$ 0.01



DRAWN	NAME RYAN MEDICK	DATE 4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:  
-X FRAME

MATERIAL  
6061-T6 (SS)  
FINISH  
ANODIZATION: TYPE III  
WEIGHT (REF)  
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO. -X_Frame		
REV <b>D</b>	SIZE <b>B</b>	SCALE: 1:2 SHEET 3 OF 4

3

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