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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATING PINS AND ADD Ø 1.00 mm THRU FOR VENTING	5/6/2019	
	D	ADDED FILLETS	5/26/2019	
	E	CHANGED END CAP HOLE DEPTH AND ADDED SLOTS FOR VENTING	7/24/2019	
	F	ADDED SLOPES ABOVE CARD SLOTS	9/4/2019	



	NAME	DATE
DRAWN	RYAN MEDICK	4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:
+X_Frame

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01

MATERIAL 6061-T6 (SS)
FINISH ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.		
REV F	SIZE B	SCALE: 1:2 SHEET 1 OF 4

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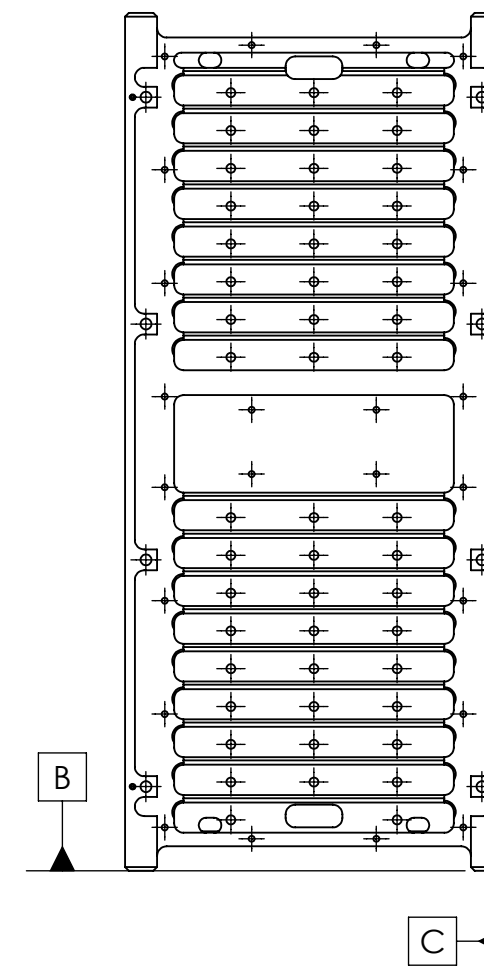
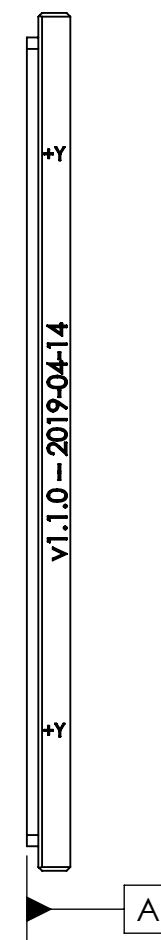
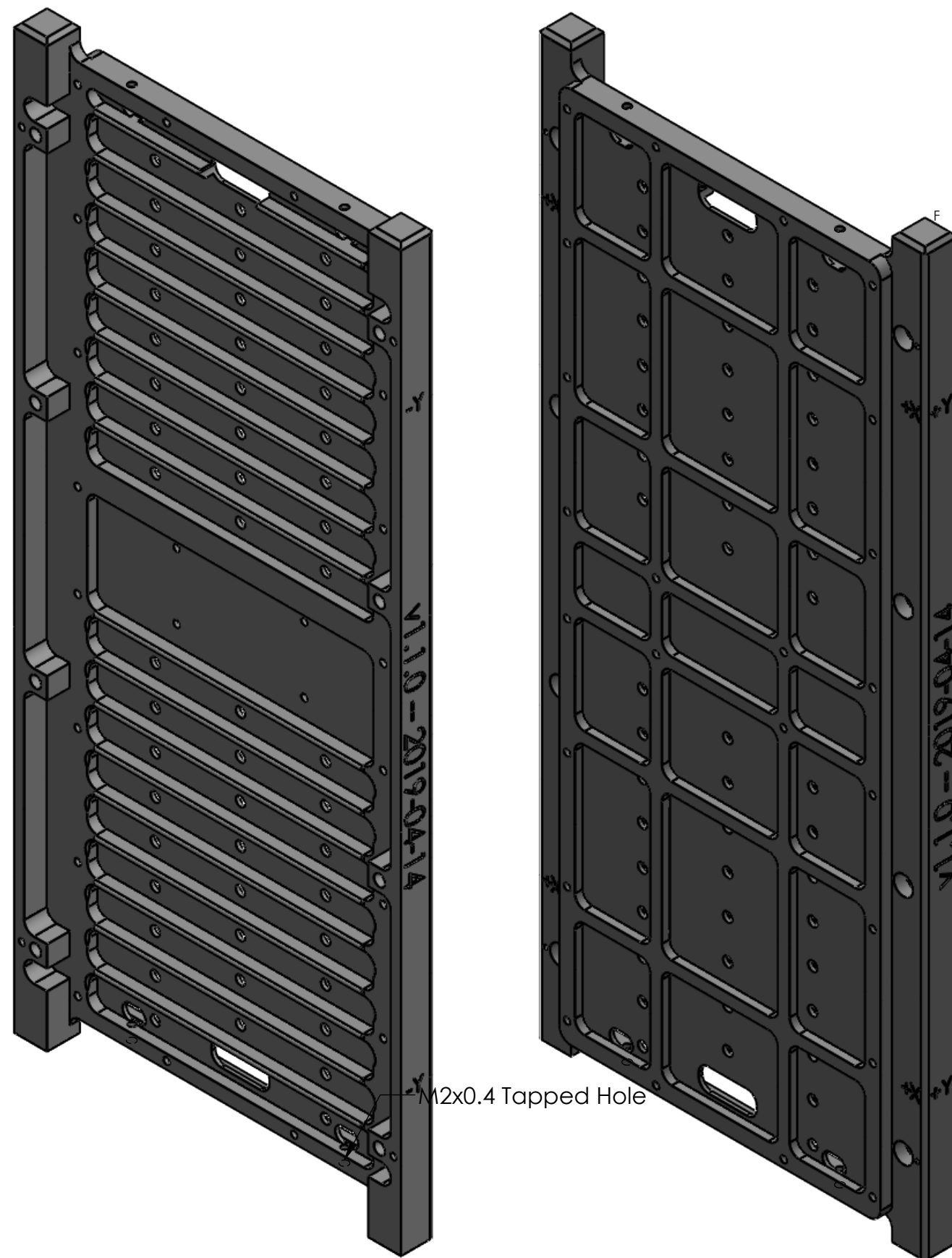
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NOTES:

1. REFERENCE +X_Frame.sldprt OR +X_Frame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS).
4. ANODIZATION: TYPE II, BLACK
5. OVERALL PROFILE TOLERANCE $\frac{1}{2}$ 0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM



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TOLERANCES:
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MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO. +X_Frame

REV	SIZE	SCALE: 1:2
F	B	SHEET 2 OF 4

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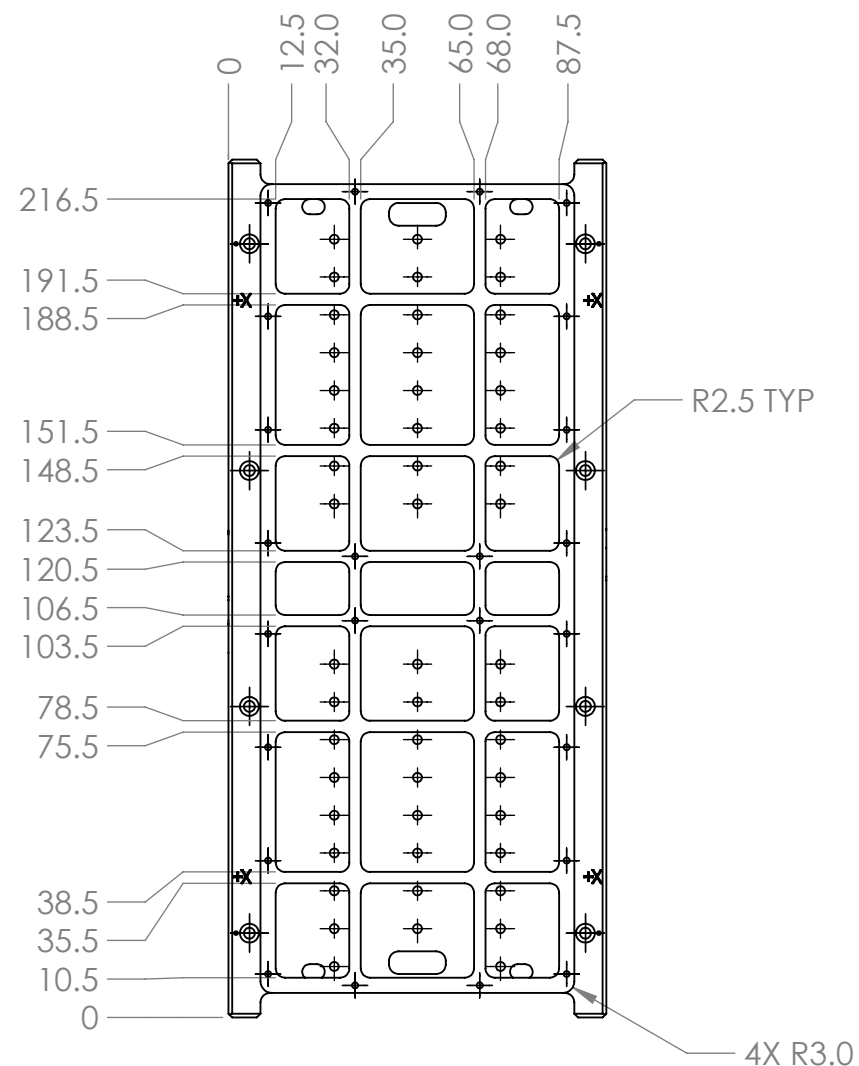
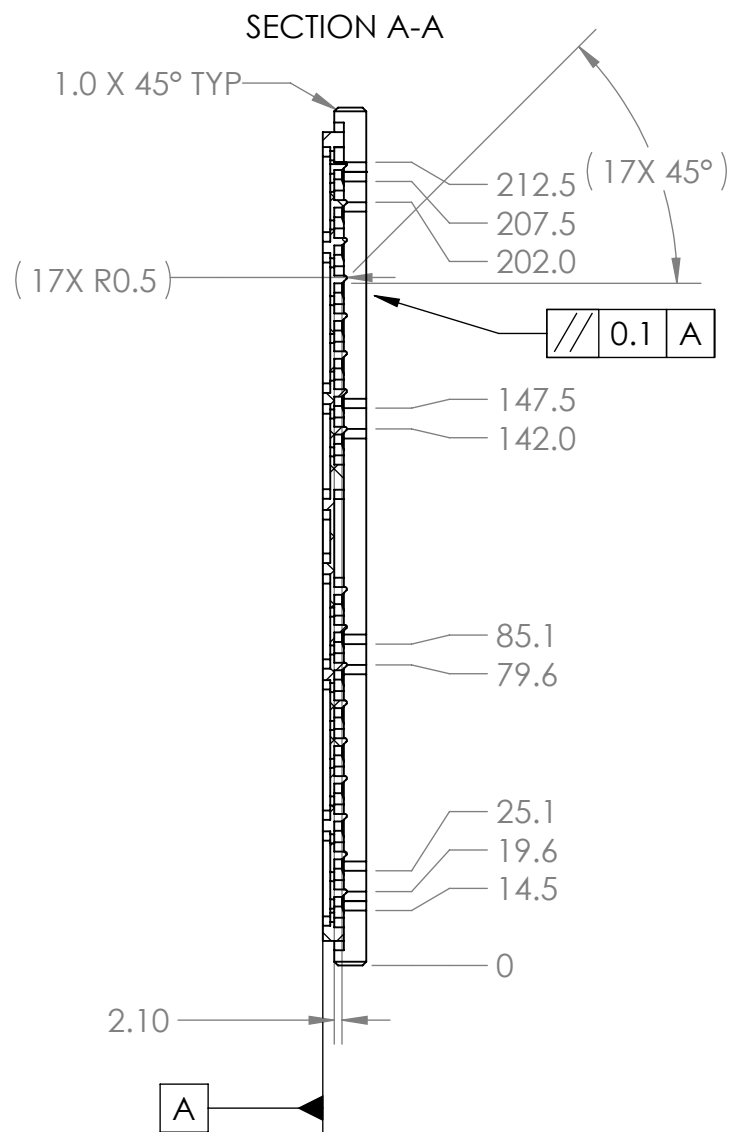
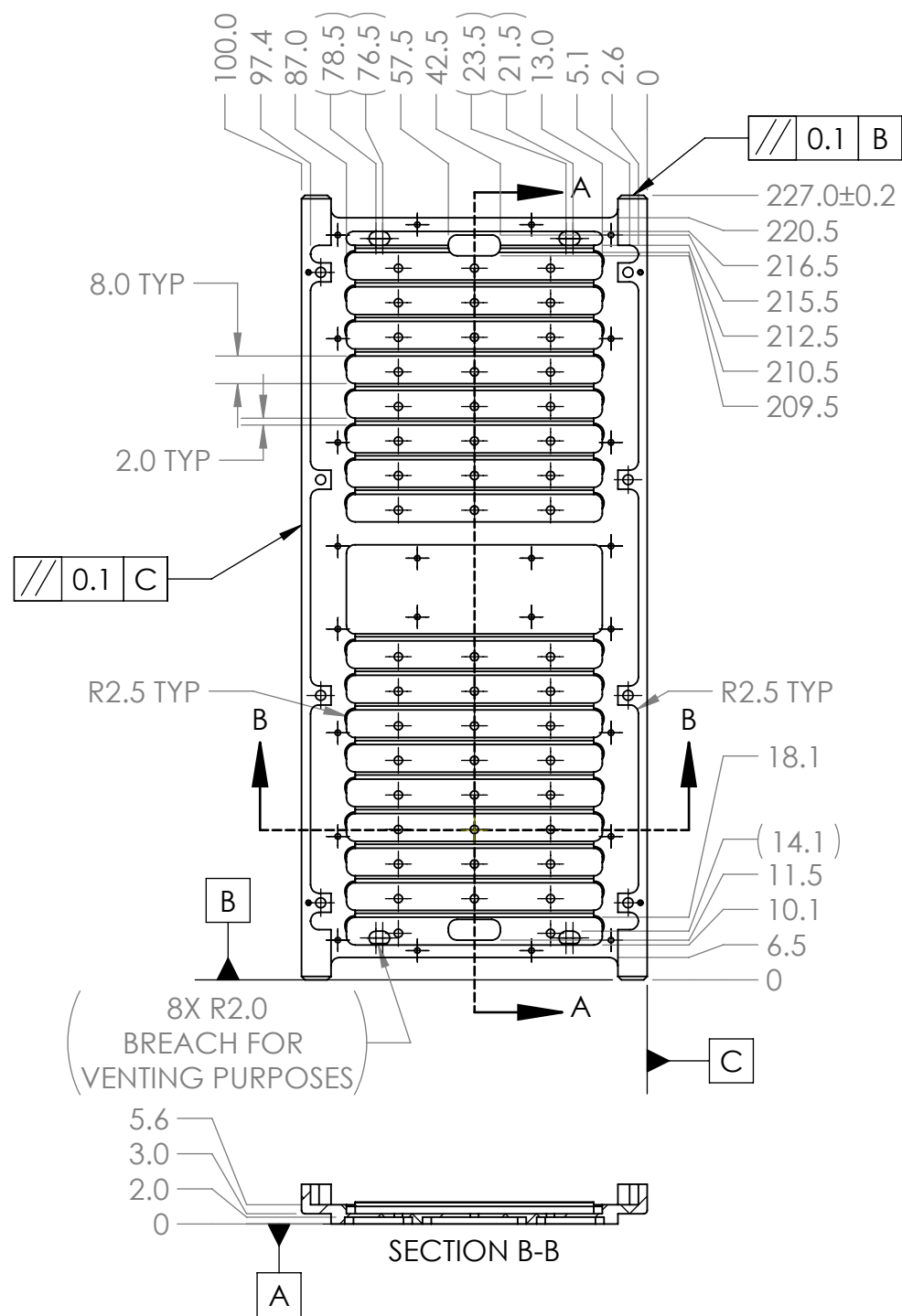
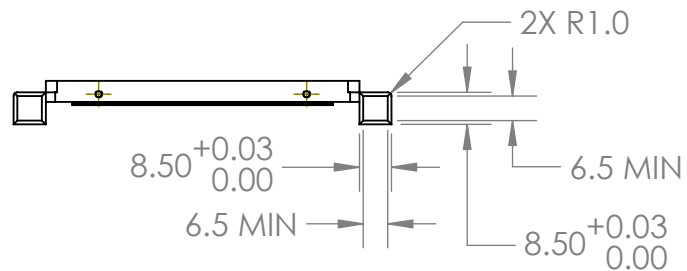
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DRAWN	NAME RYAN MEDICK ANDREW GREENBERG	DATE 4/22/19
CHECKED		4/22/19
ENG APPR.		
MFG APPR.		

Description:
+X FRAME

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.		+X_Frame	
REV F	SIZE B	SCALE: 1:2 SHEET 3 OF 4	

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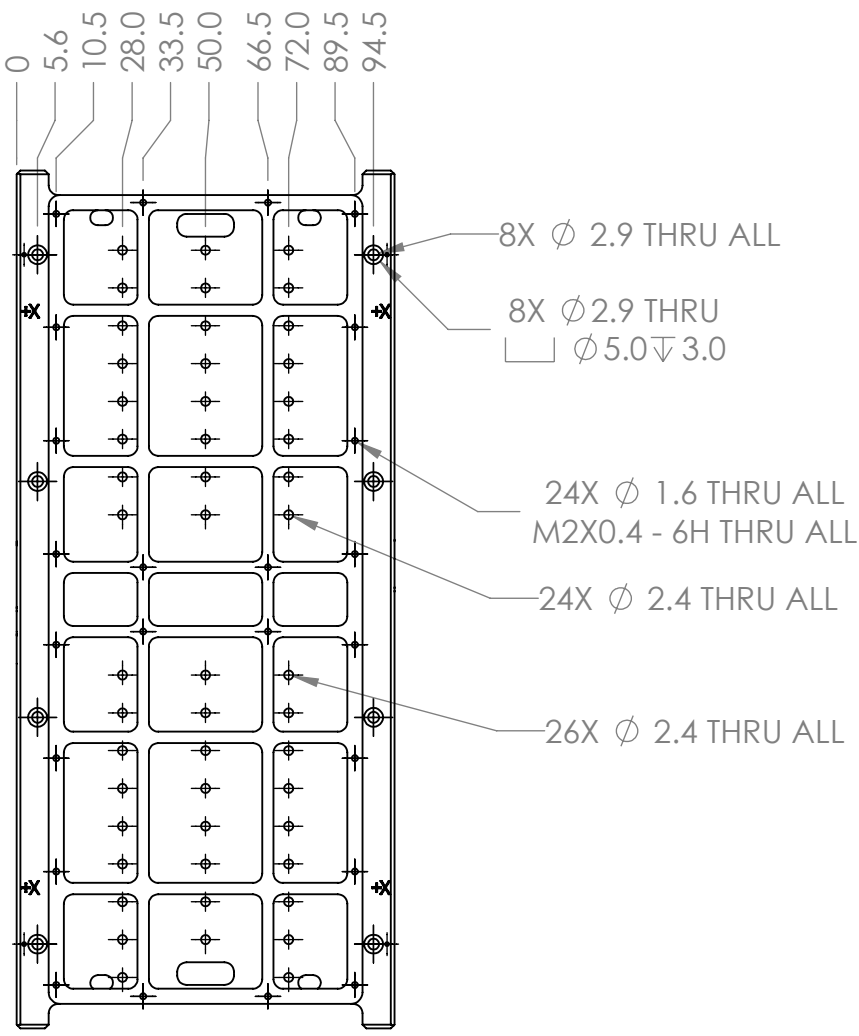
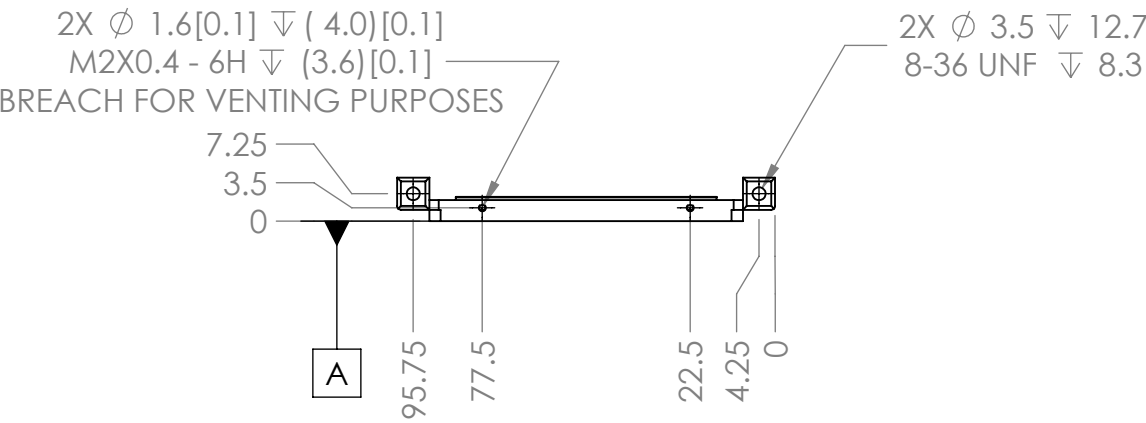
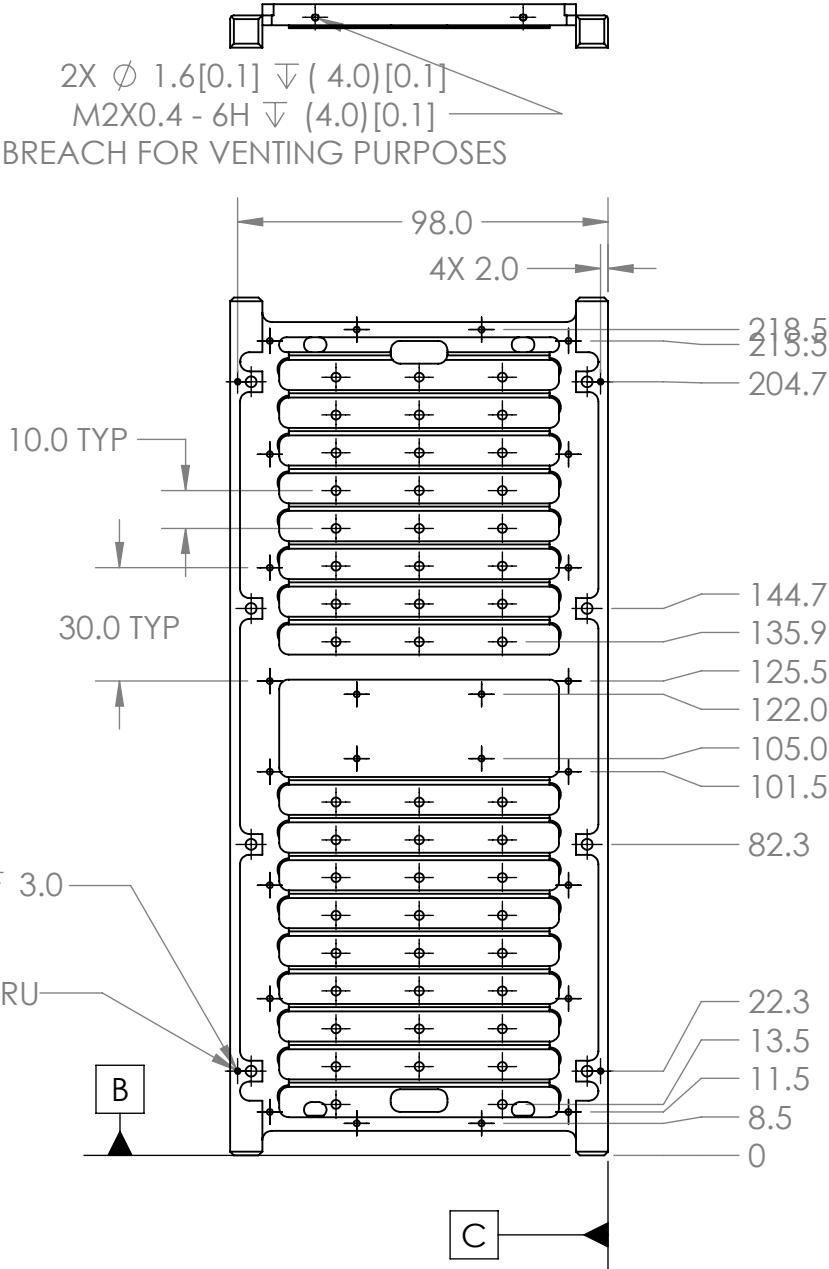
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DRAWN	RYAN MEDICK	4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
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Description:
+X FRAME

UNLESS OTHERWISE SPECIFIED:	MATERIAL
DIMENSIONS ARE IN MILLIMETER	6061-T6 (SS)
TOLERANCES:	FINISH
ONE PLACE DECIMAL \pm 0.1	ANODIZATION: TYPE III
TWO PLACE DECIMAL \pm 0.01	WEIGHT (REF)
	DO NOT SCALE DRAWING

COMMENTS:

DWG. NO. +X_Frame		
REV	SIZE	SCALE: 1:2
F	B	SHEET 4 OF 4

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