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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATING PINS AND ADD Ø 1.00 mm THRU FOR VENTING	5/6/2019	
	D	ADDED FILLETS	5/26/2019	

B

B

A

A

		NAME	DATE	Description: <div>+X_Frame</div>			
		DRAWN	RYAN MEDICK				4/22/19
		CHECKED	ANDREW GREENBERG				4/22/19
		ENG APPR.					
		MFG APPR.					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL 6061-T6 (SS)	COMMENTS:	DWG. NO.				
	FINISH ANODIZATION: TYPE III						
	WEIGHT (REF)		REV D	SIZE B	SCALE: 1:2		
	DO NOT SCALE DRAWING		SHEET 1 OF 4				

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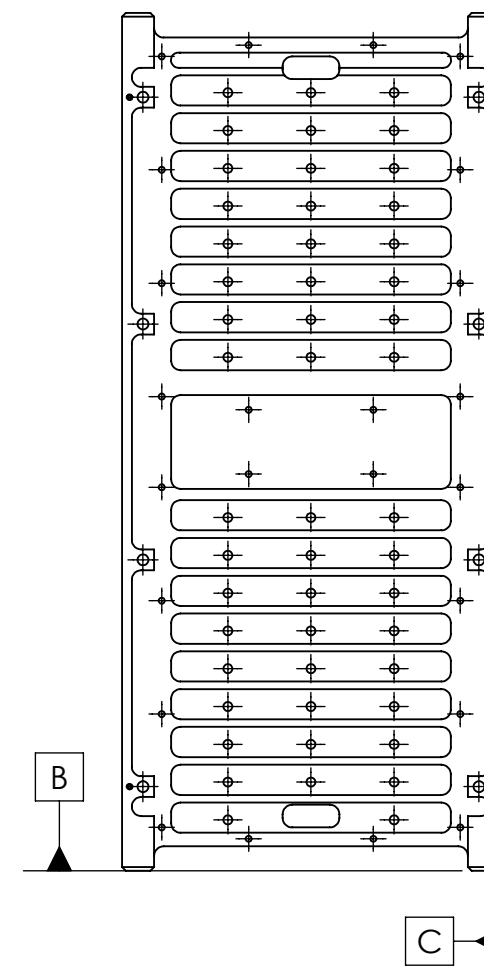
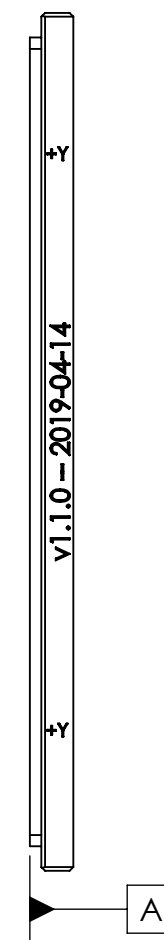
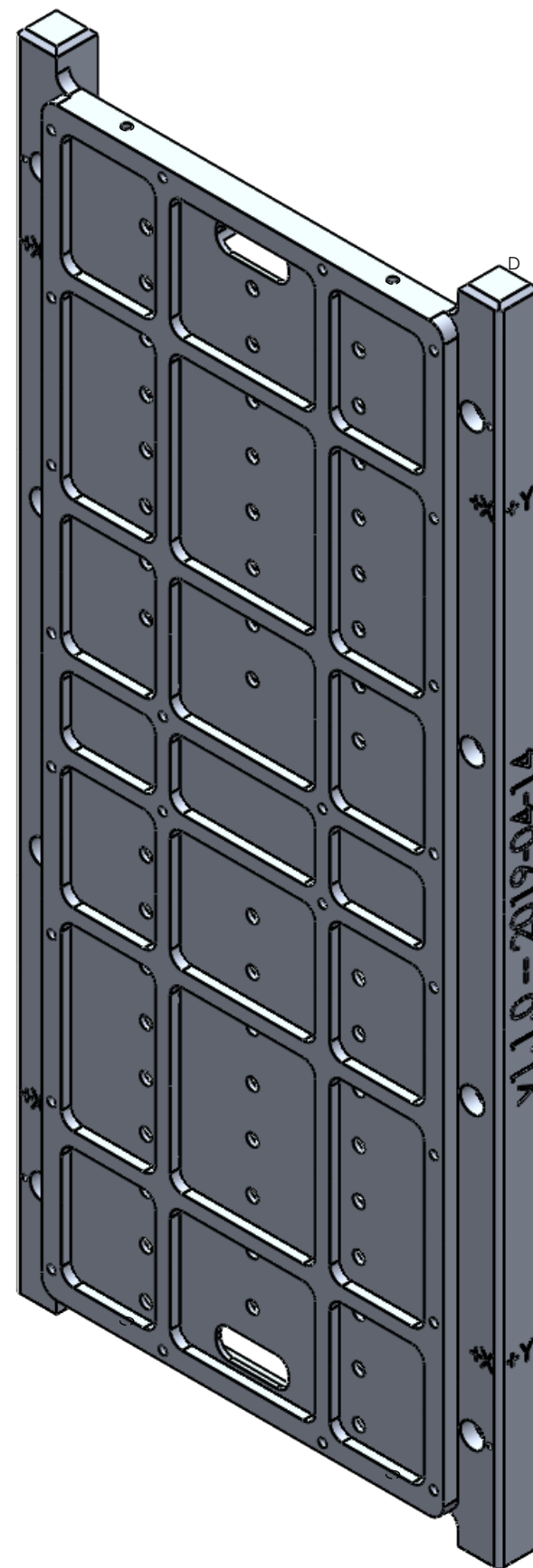
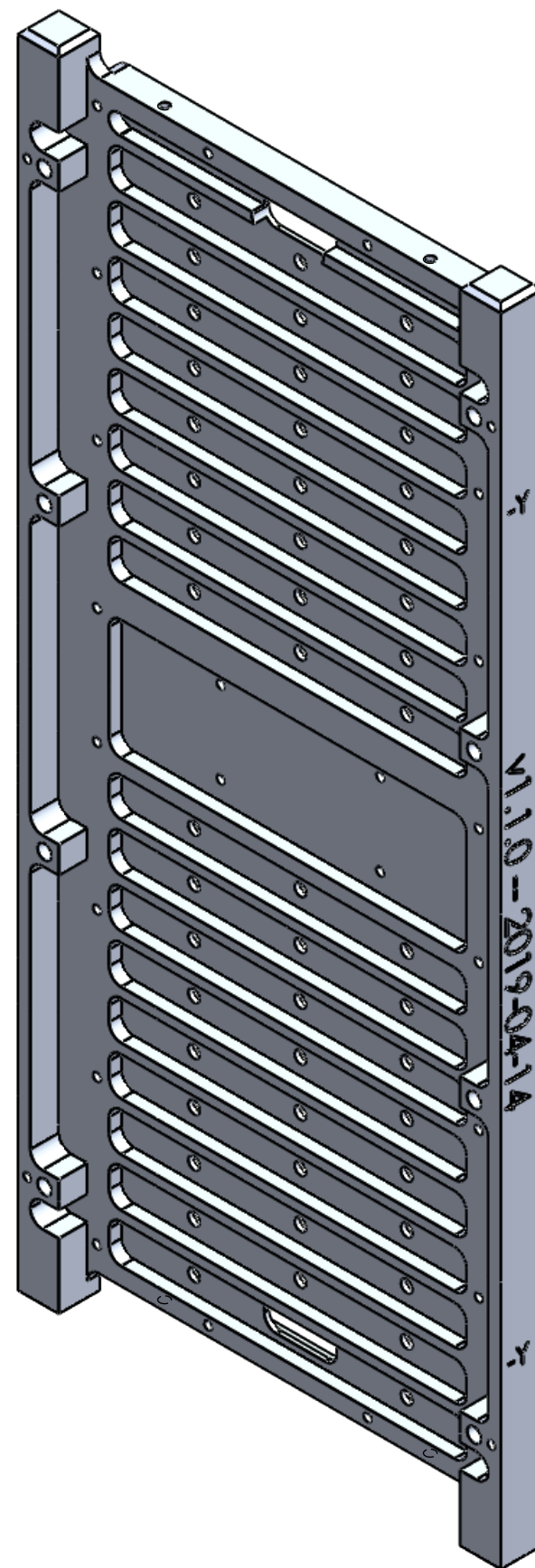
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NOTES:

1. REFERENCE +X_Frame.sldprt OR +X_Frame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS).
4. ANODIZATION: TYPE II, BLACK
5. OVERALL PROFILE TOLERANCE $\frac{1}{2}$ 0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

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MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING



	NAME	DATE
DRAWN	RYAN MEDICK	4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:

+X FRAME

COMMENTS:

DWG. NO. +X_Frame

REV	SIZE	SCALE: 1:2
D	B	SHEET 2 OF 4

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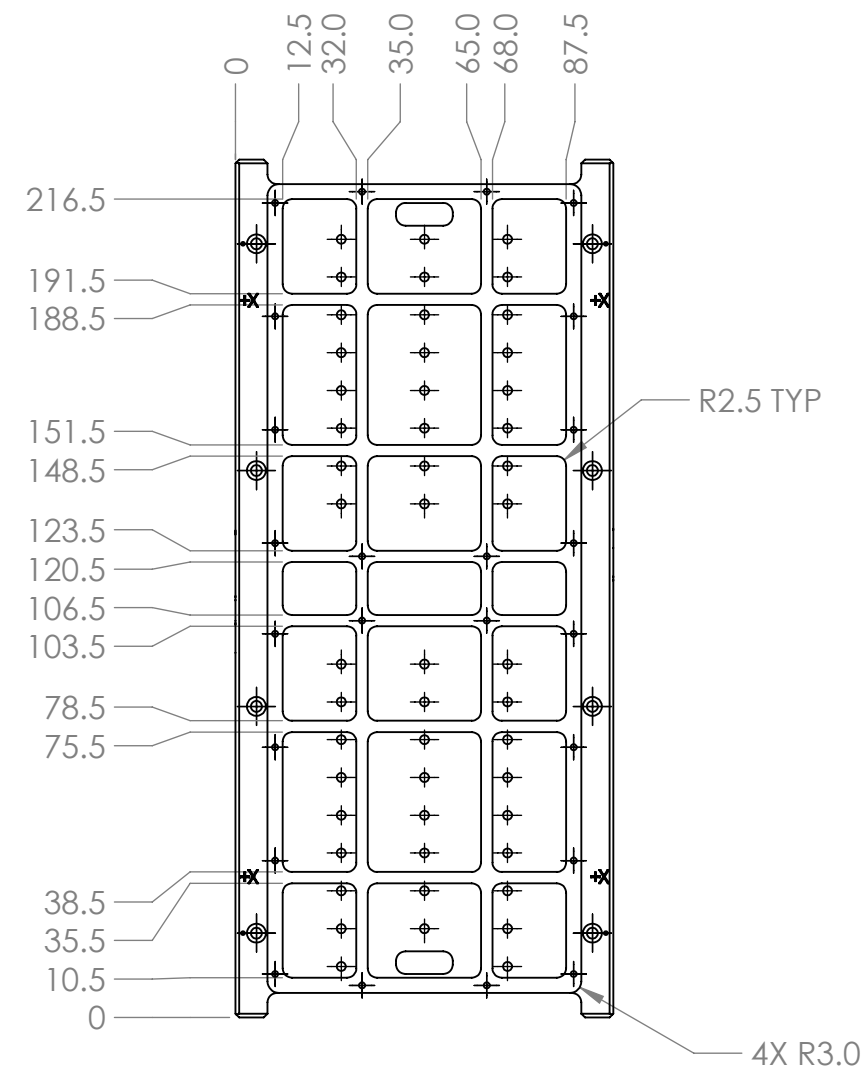
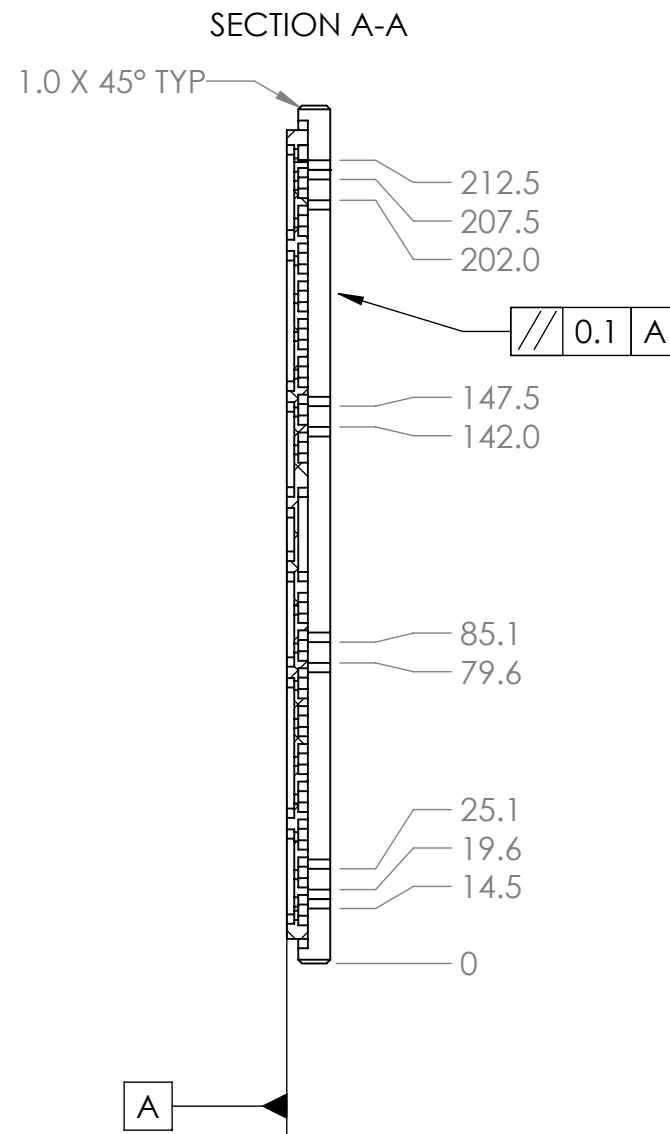
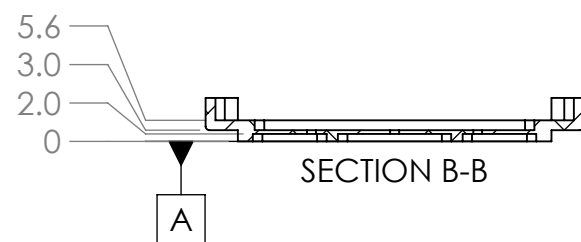
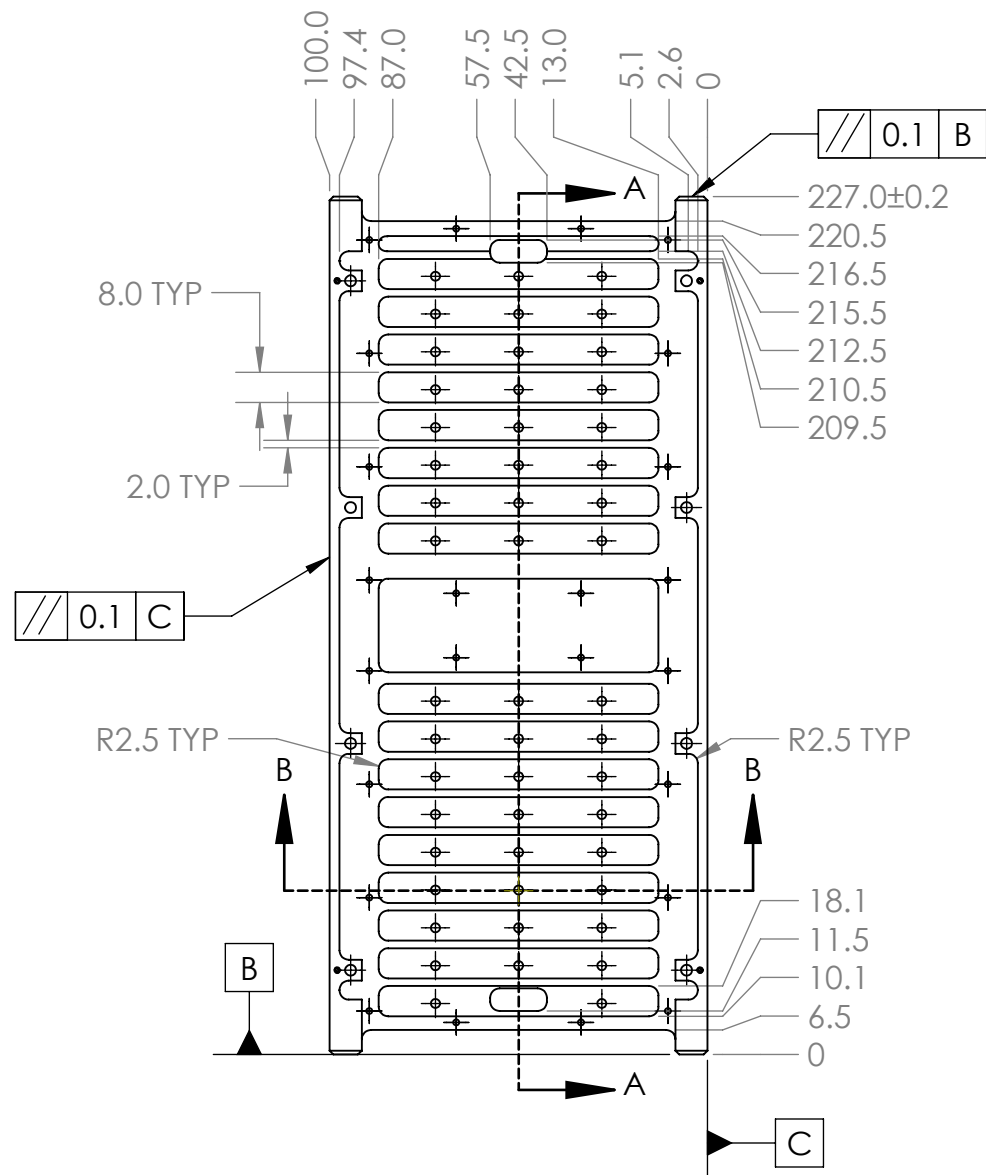
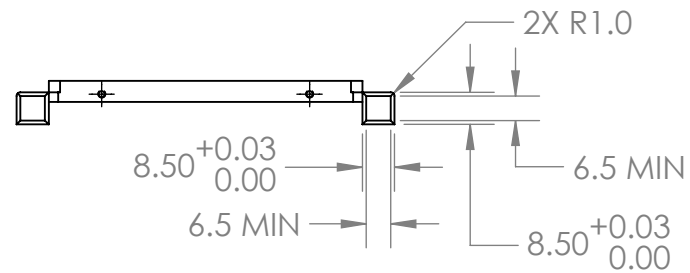
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		NAME	DATE	Description: +X FRAME		
	DRAWN	RYAN MEDICK ANDREW GREENBERG	4/22/19			
	CHECKED		4/22/19			
	ENG APPR.					
	MFG APPR.					
MATERIAL 6061-T6 (SS)	COMMENTS:			DWG. NO.	+X_Frame	
FINISH ANODIZATION: TYPE III						
WEIGHT (REF)						
DO NOT SCALE DRAWING						
				REV D	SIZE B	SCALE: 1:2
						SHEET 3 OF 4

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MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

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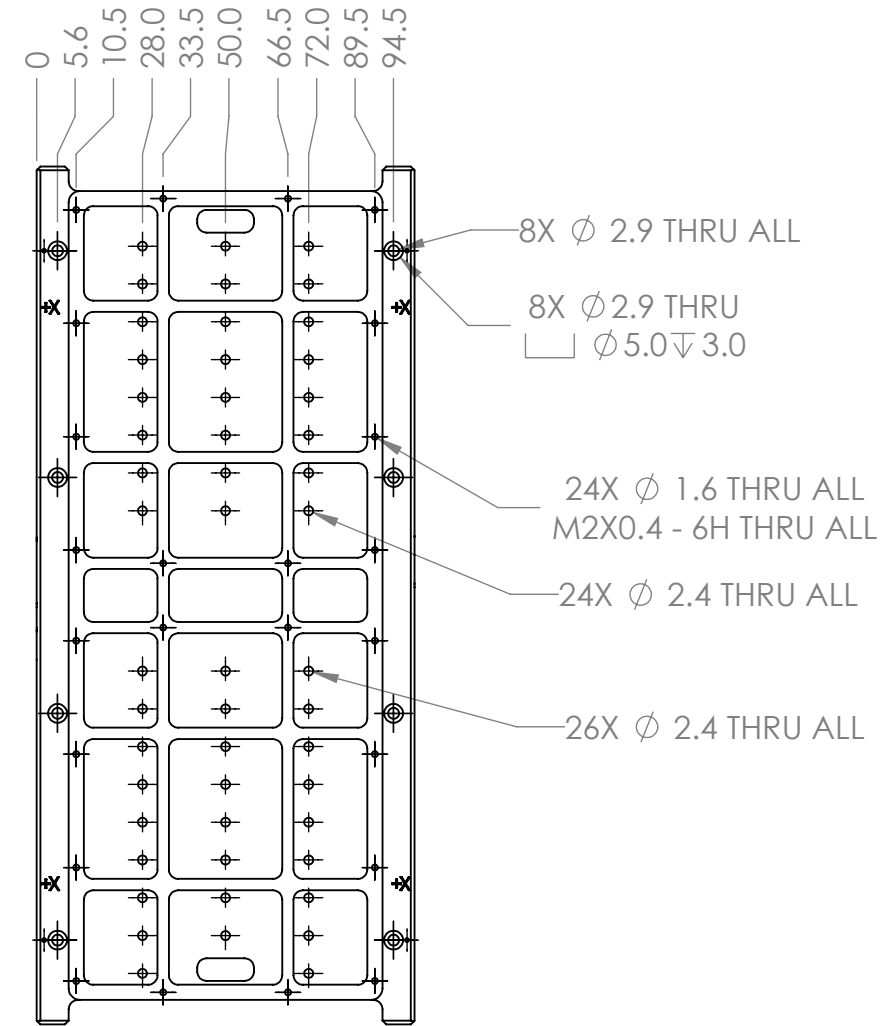
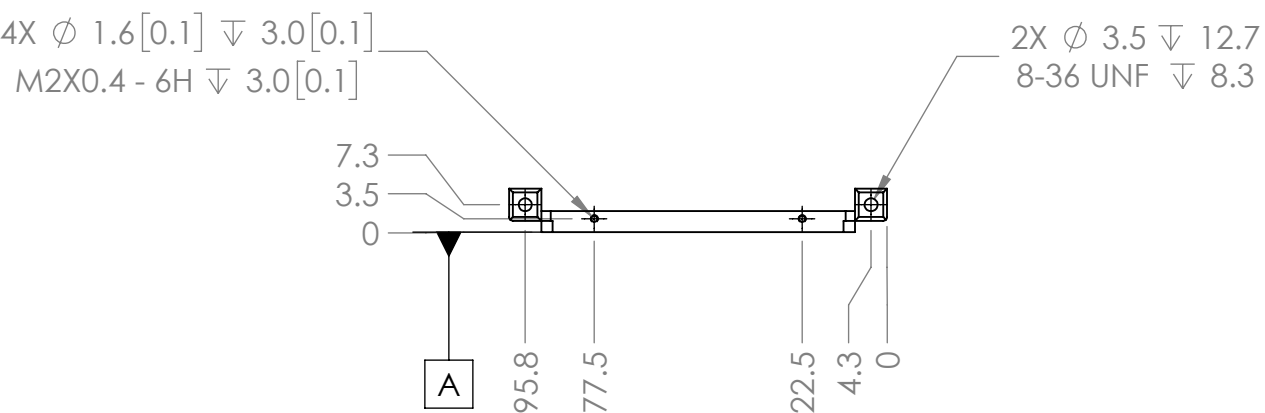
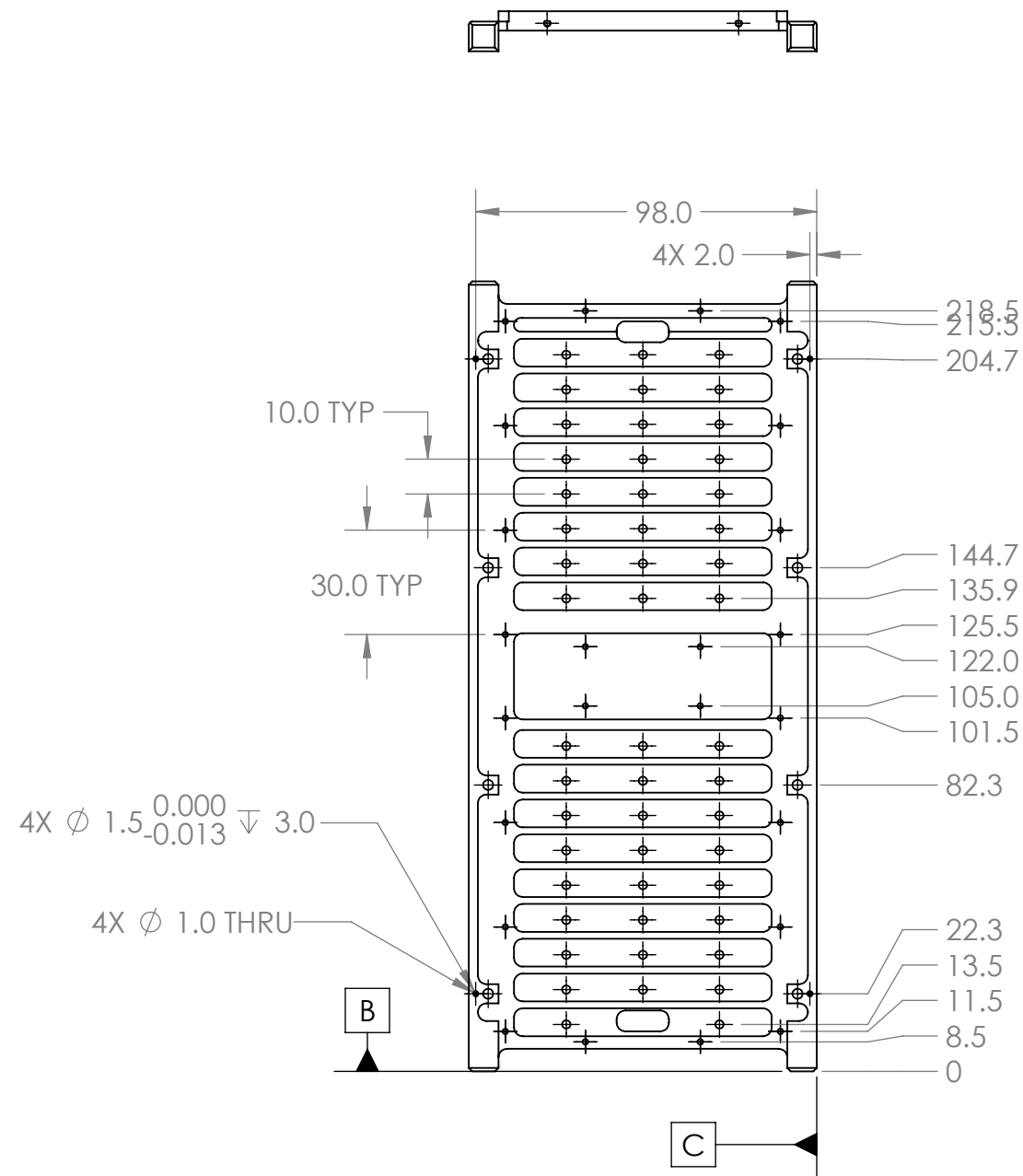
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B



A

	DRAWN	NAME RYAN MEDICK	DATE 4/22/19	Description: +X FRAME
	CHECKED	ANDREW GREENBERG	4/22/19	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. +X_Frame
REV		SIZE	SCALE: 1:2	
D		B	SHEET 4 OF 4	

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