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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	7/15/2020	

B

B

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A

		NAME	DATE	Description:  Y 1U FRAME
	DRAWN	EMILIO GIZZI	7/15/2020	
	CHECKED	CATIE SPIVEY	7/18/2020	
	ENG APPR.			
	MFG APPR.			
MATERIAL 6061-T6 (SS)	COMMENTS:			DWG. NO. Y_1UFrame
FINISH ANODIZATION: TYPE II				
WEIGHT (REF)				
DO NOT SCALE DRAWING				
		REV	SIZE B	SCALE: 1:1
				SHEET 1 OF 4

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.01

MATERIAL  
6061-T6 (SS)  
FINISH  
ANODIZATION: TYPE II  
WEIGHT (REF)  
DO NOT SCALE DRAWING

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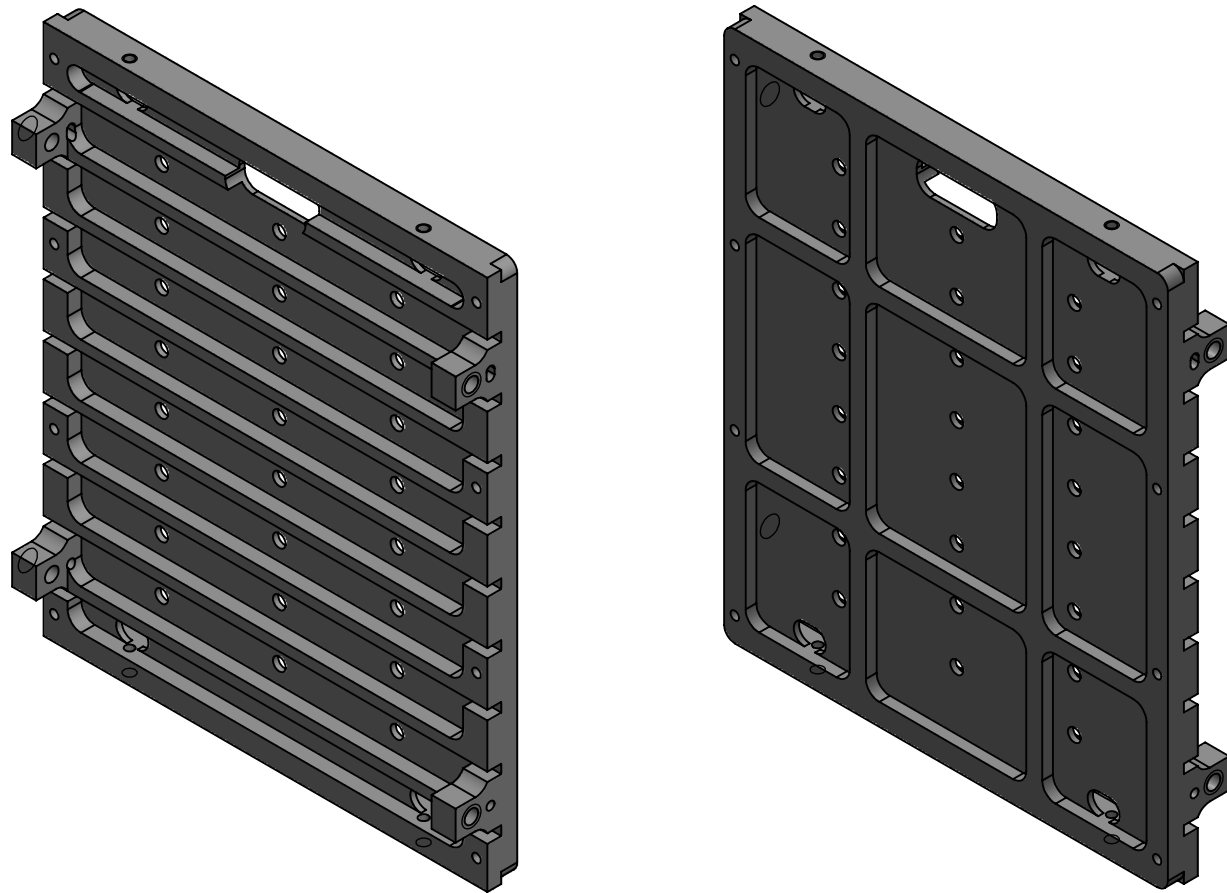
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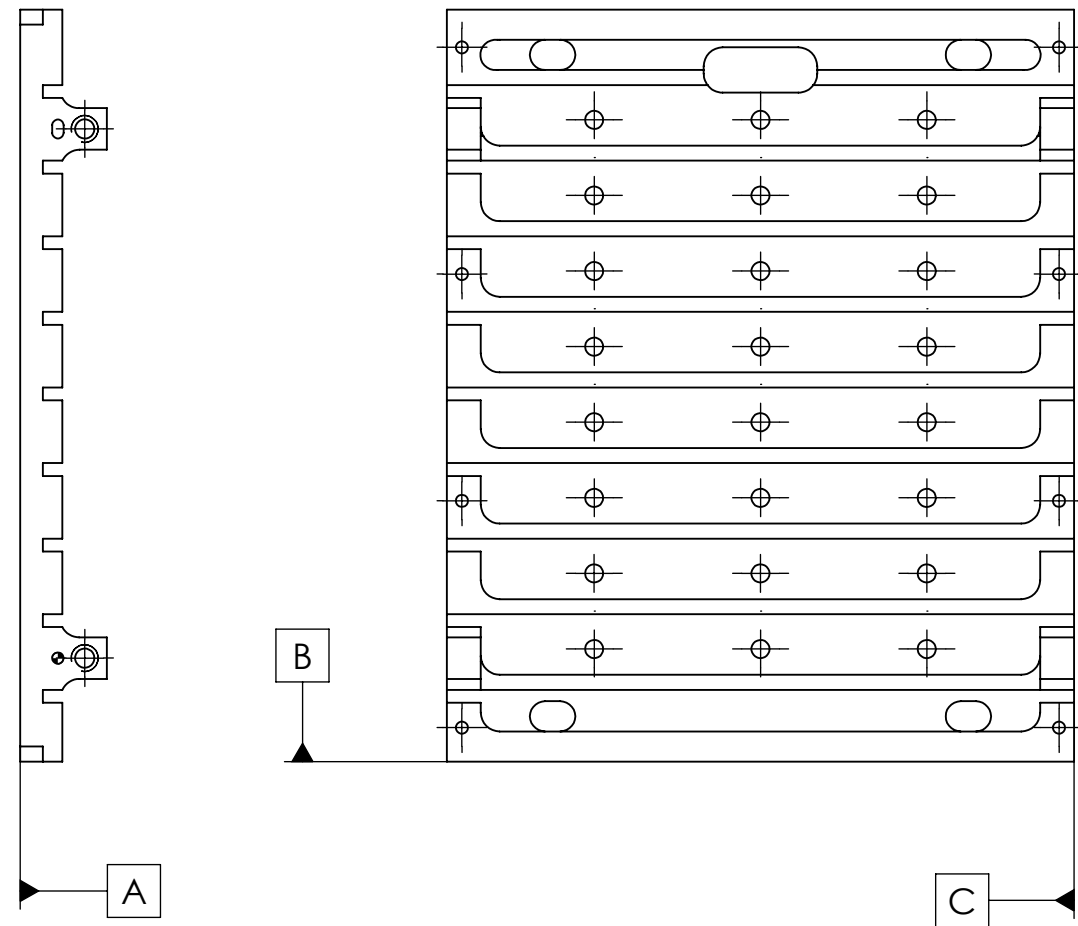
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NOTES:

1. REFERENCE Y\_1UFrame.sldprt OR Y\_1UFrame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS).
4. ANODIZATION: TYPE II, BLACK
5. OVERALL PROFILE TOLERANCE  0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

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		NAME	DATE	Description:  Y 1U FRAME			
	DRAWN	EMILIO GIZZI	7/15/2020				
	CHECKED	CATIE SPIVEY	7/18/2020				
	ENG APPR.						
	MFG APPR.						
MATERIAL 6061-T6 (SS)	COMMENTS:			DWG. NO.		Y_1UFrame	
FINISH ANODIZATION: TYPE II							
WEIGHT (REF)				REV	SIZE	SCALE: 1:1	
DO NOT SCALE DRAWING					B	SHEET 2 OF 4	

UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN MILLIMETER	
TOLERANCES:	
ONE PLACE DECIMAL	±0.1
TWO PLACE DECIMAL	±0.01
MATERIAL	
6061-T6 (SS)	
FINISH	
ANODIZATION: TYPE II	
WEIGHT (REF)	
DO NOT SCALE DRAWING	

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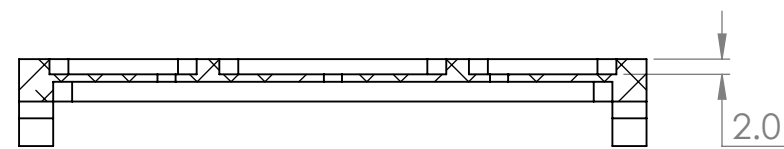
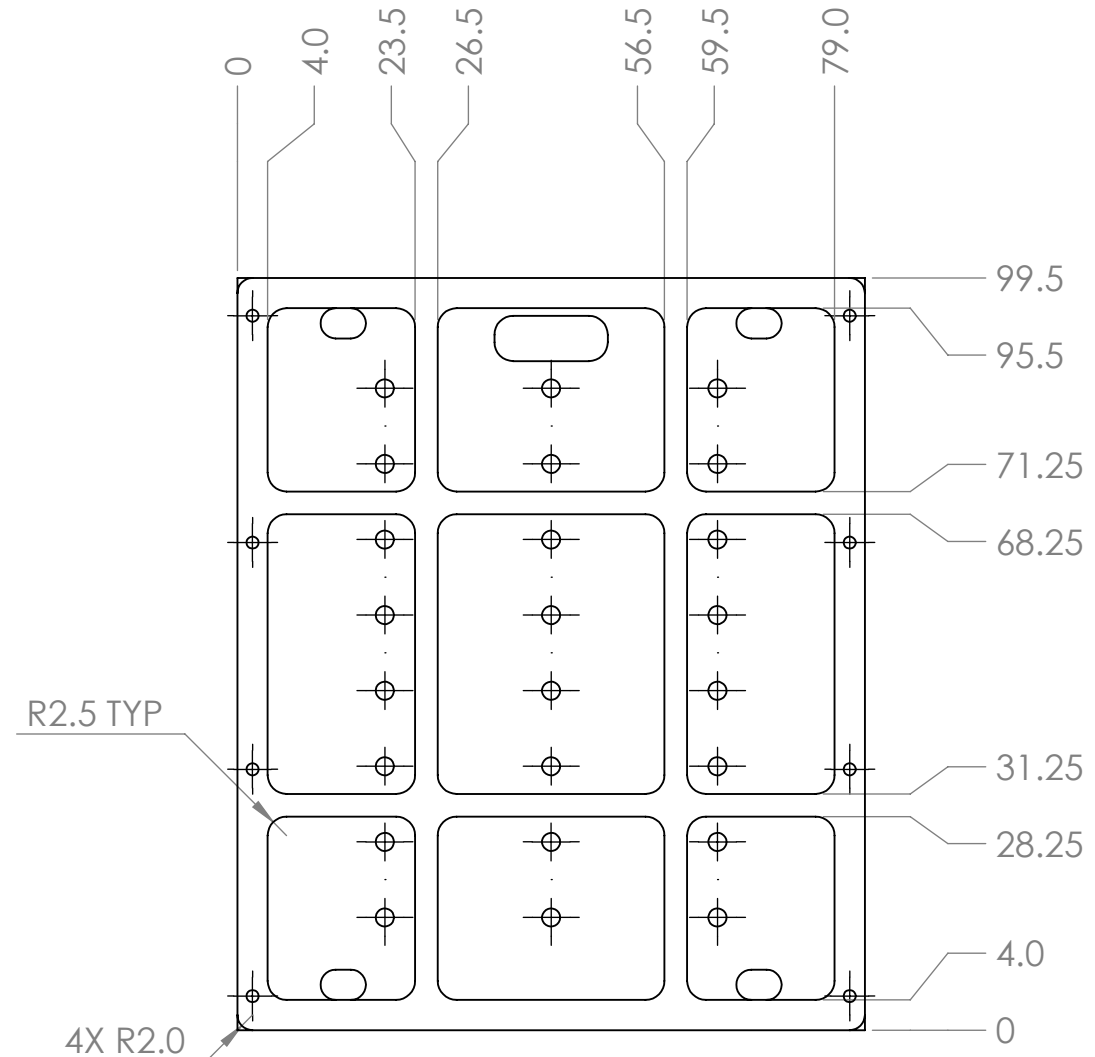
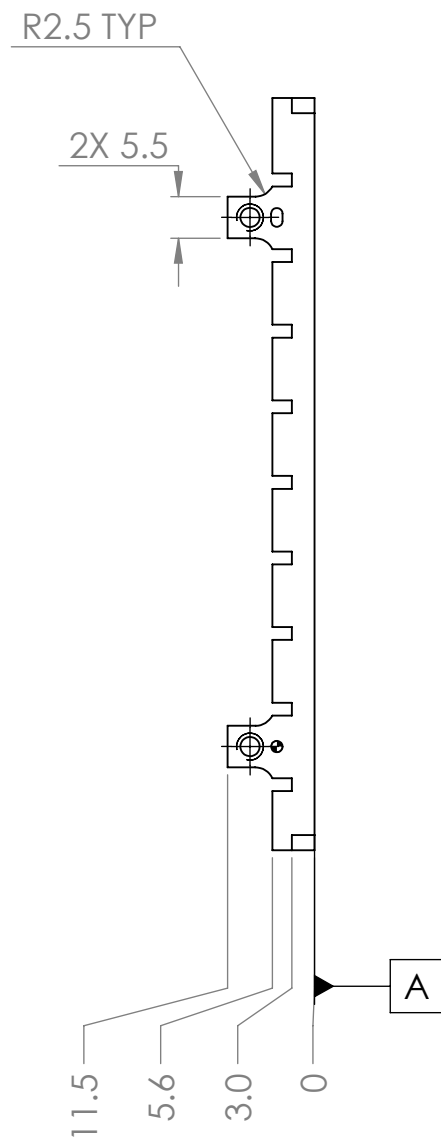
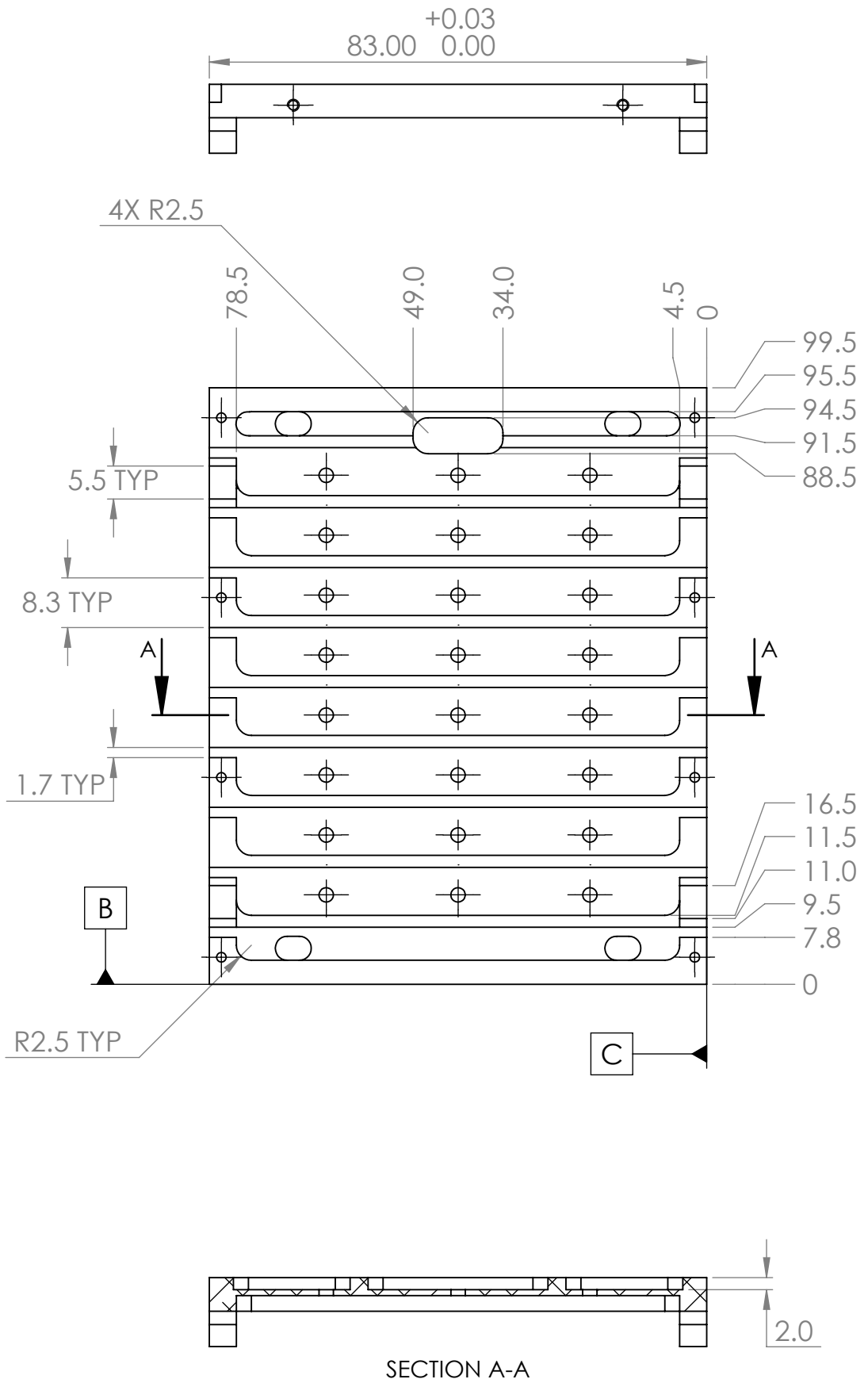
4 3 2 1

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SECTION A-A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL 6061-T6 (SS)	COMMENTS:	DWG. NO. Y_1UFrame		
	FINISH ANODIZATION: TYPE II		REV	SIZE	SCALE: 1:1
	WEIGHT (REF)			B	SHEET 3 OF 4
	DO NOT SCALE DRAWING				

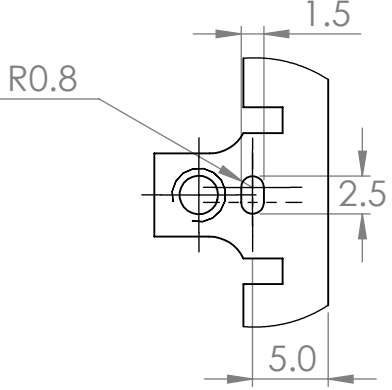
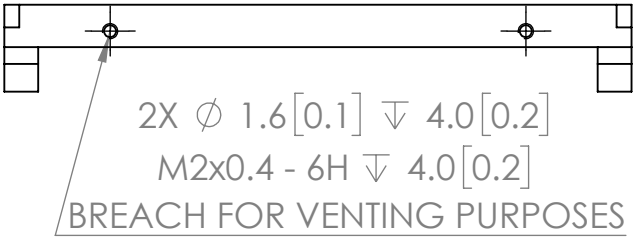
4 3 2 1

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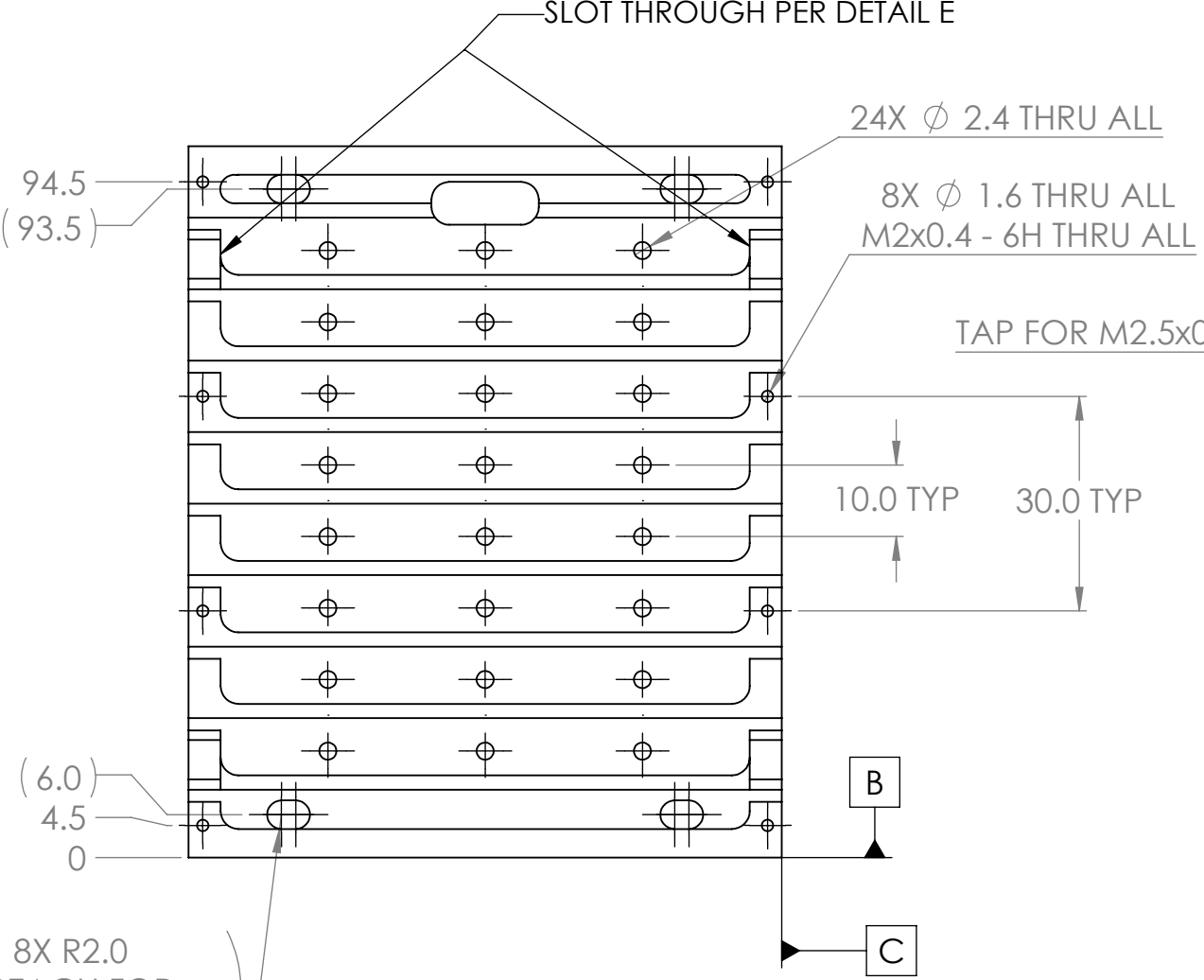
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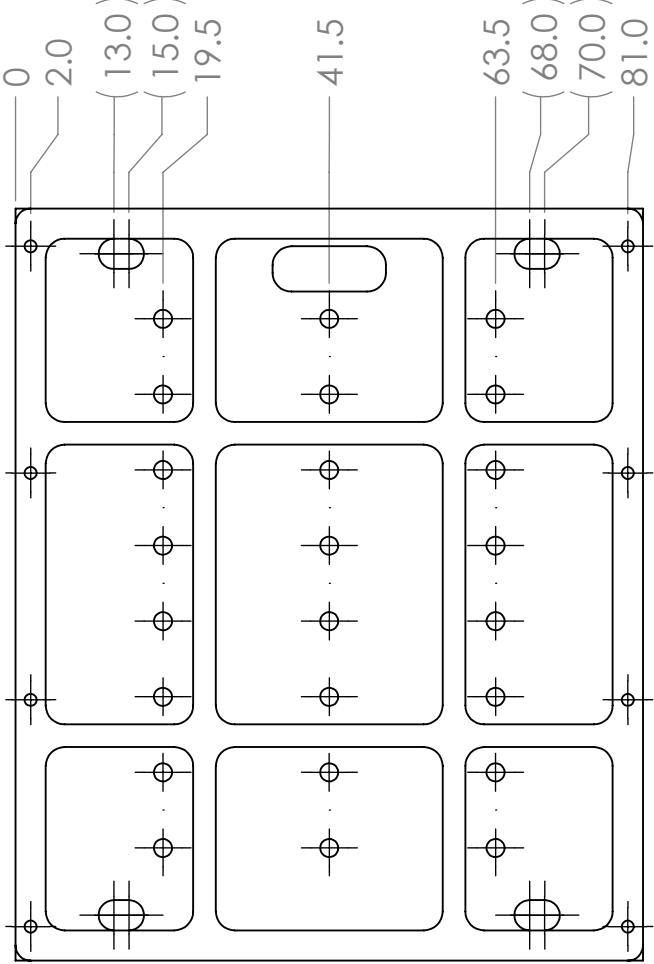
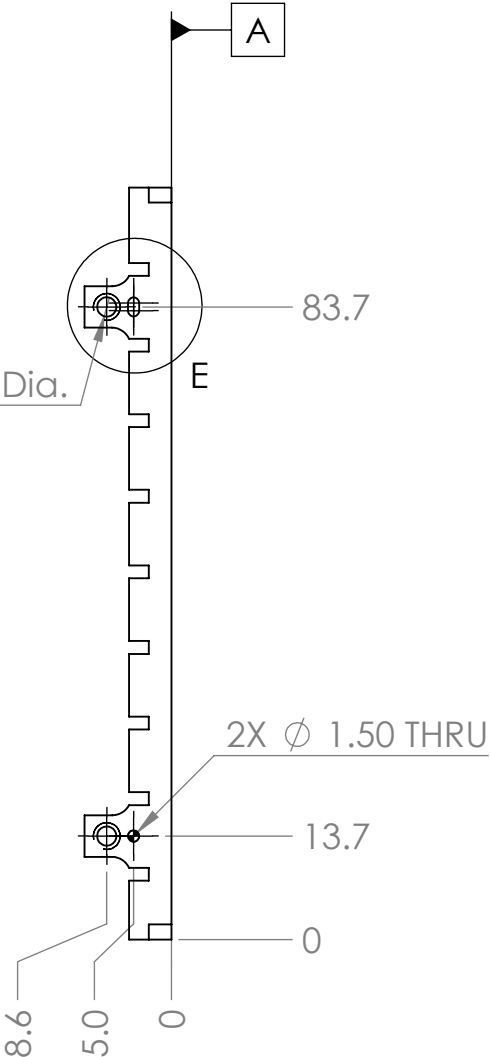
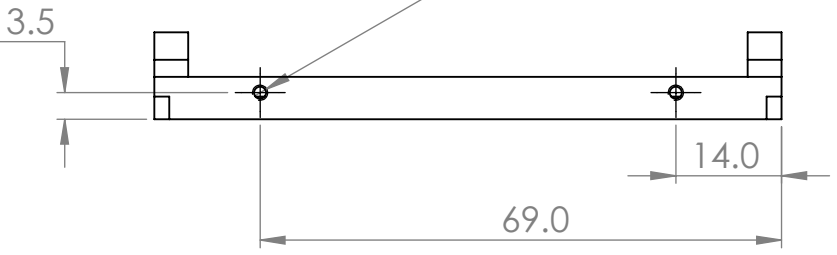


DETAIL E  
SCALE 2 : 1



8X R2.0  
BREACH FOR  
VENTING PURPOSES

2X Ø 1.6 [0.1] 4.0 [0.2]  
M2x0.4 - 6H 4.0 [0.2]  
BREACH FOR VENTING PURPOSES



	NAME	DATE
DRAWN	EMILIO GIZZI	7/15/2020
CHECKED	CATIE SPIVEY	7/18/2020
ENG APPR.		
MFG APPR.		

Description:  
Y 1U FRAME

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETER  
TOLERANCES:  
ONE PLACE DECIMAL ±0.1  
TWO PLACE DECIMAL ±0.01

MATERIAL  
6061-T6 (SS)  
FINISH  
ANODIZATION: TYPE II  
WEIGHT (REF)  
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.		
Y_1UFrame		
REV	SIZE	SCALE: 1:1
B		SHEET 4 OF 4

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