

4

3

2

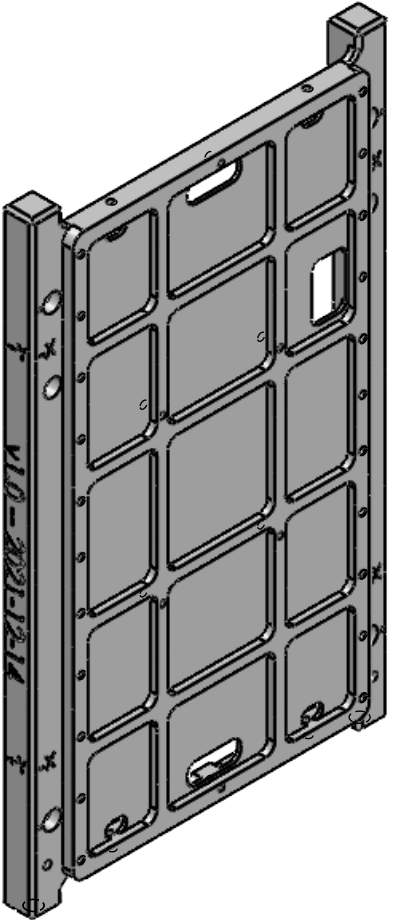
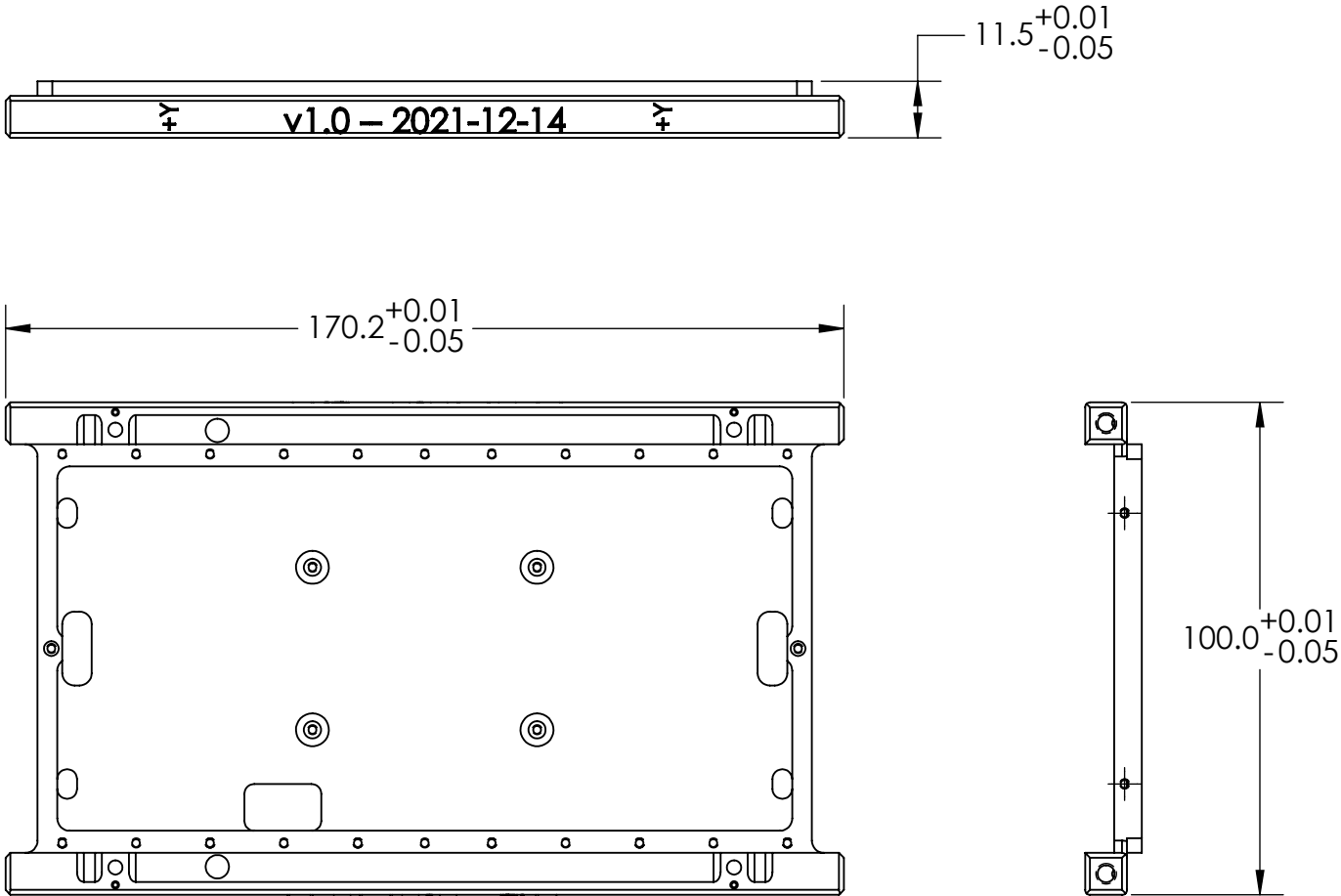
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REVISIONS				
REV.	DESCRIPTION	DATE	DRAWN BY	APPROVED BY
A	INITIAL COMMIT	10/11/2021	JACK PORTER	ANDREW GREENBERG
B	REVISED DRAWINGS FOR CLARITY	12/19/2021	JACK PORTER	ANDREW GREENBERG

- GENERAL NOTES UNLESS OTHERWISE NOTED:
- REFERENCE 1.5U_minusX.STEP FOR MODEL BASE DEF
 - REMOVE ALL BURRS AND SHARP EDGES R0.050MM MAX
 - ANODIZATION: TYPE II, BLACK
 - OVERALL PROFILE TOLERANCE

	0.1	A	B	C
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 TO A
MINIMUM GRID OF 5MM UNLESS OTHERWISE SPECIFIED
 - MACHINE ALL TEXT WITH 90 DEG V BIT WITH DEPTH OF 0.2MM BEFORE ANODIZATION



		UNLESS OTHERWISE SPECIFIED		DRAWN BY		JACK PORTER		2/21/2022							
ANNODIZATION BLACK TYPE II		<u>DECIMAL</u>		<u>ANGULAR</u>		CHECKED		HAYDEN REINHOLD			2/21/2022				
		.X ± 0.1		.X ± 0.1		ENG APPR.									
MATERIAL 6061-T6 ALUMINUM		.XX ± 0.01		.XX ± 0.01		MFG APPR.									
FINISH 125		SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009				-X 1.5U Frame				DWG. NO. 1.5U_minusX					
WEIGHT 118.80 g		DO NOT SCALE DRAWING				UNITS MM		REVISION A		FORMAT B		SCALE 1:1.5		PAGE 1/4	

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2

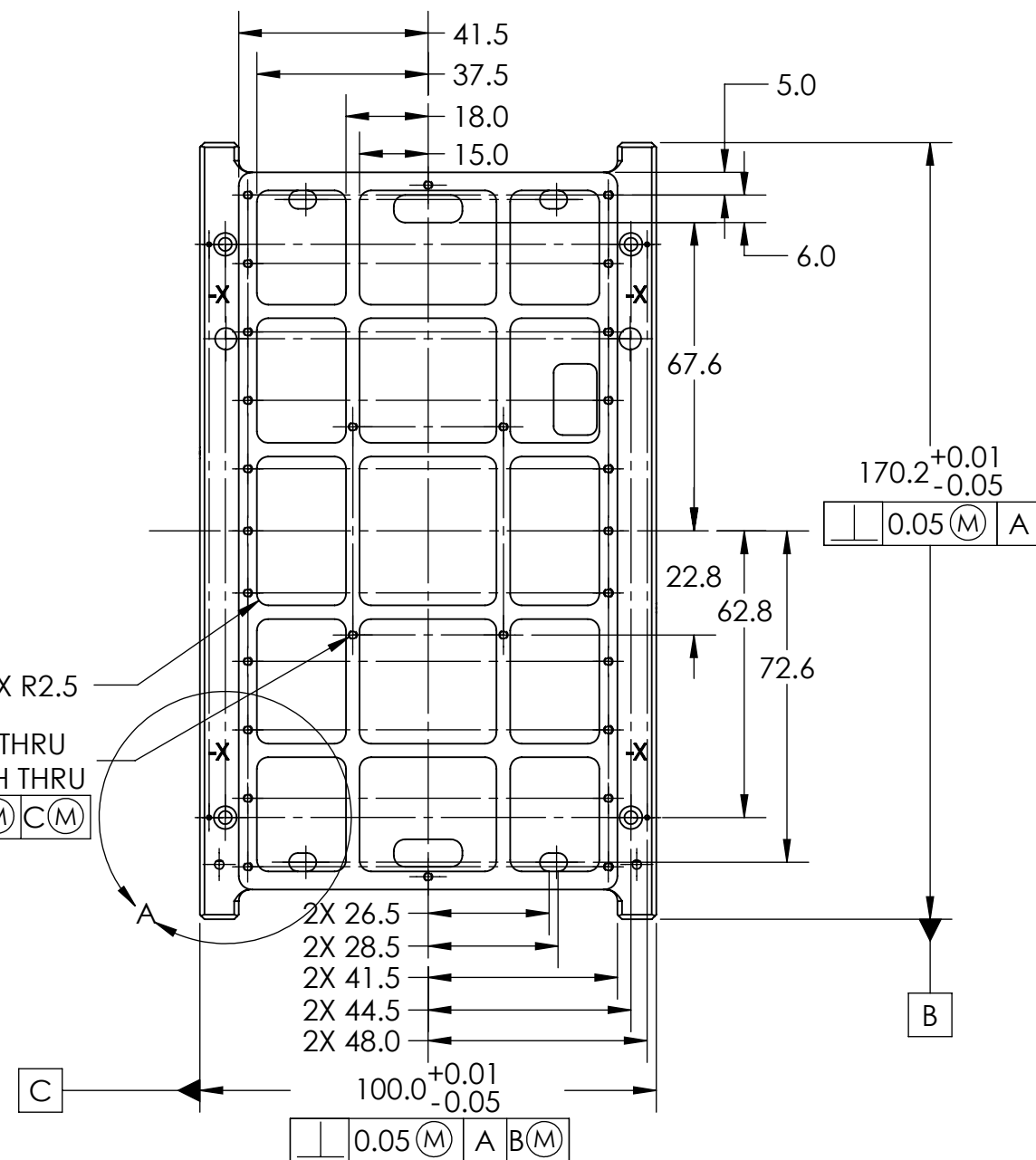
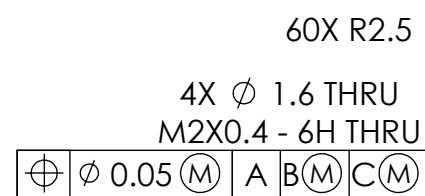
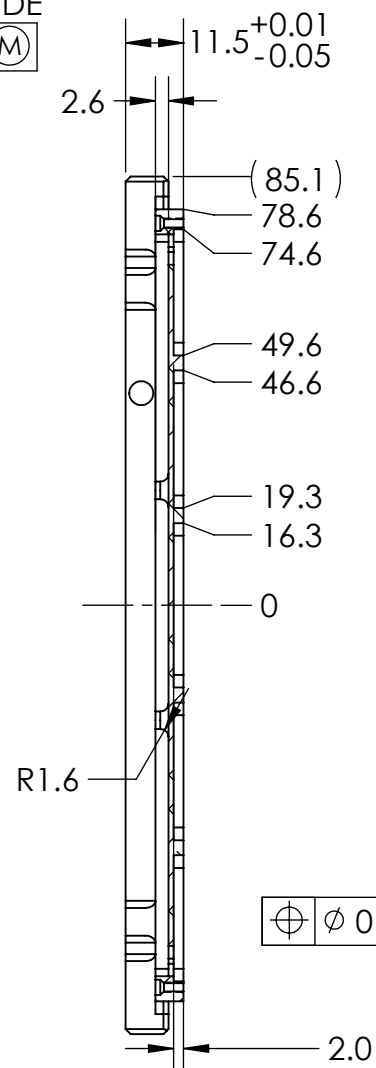
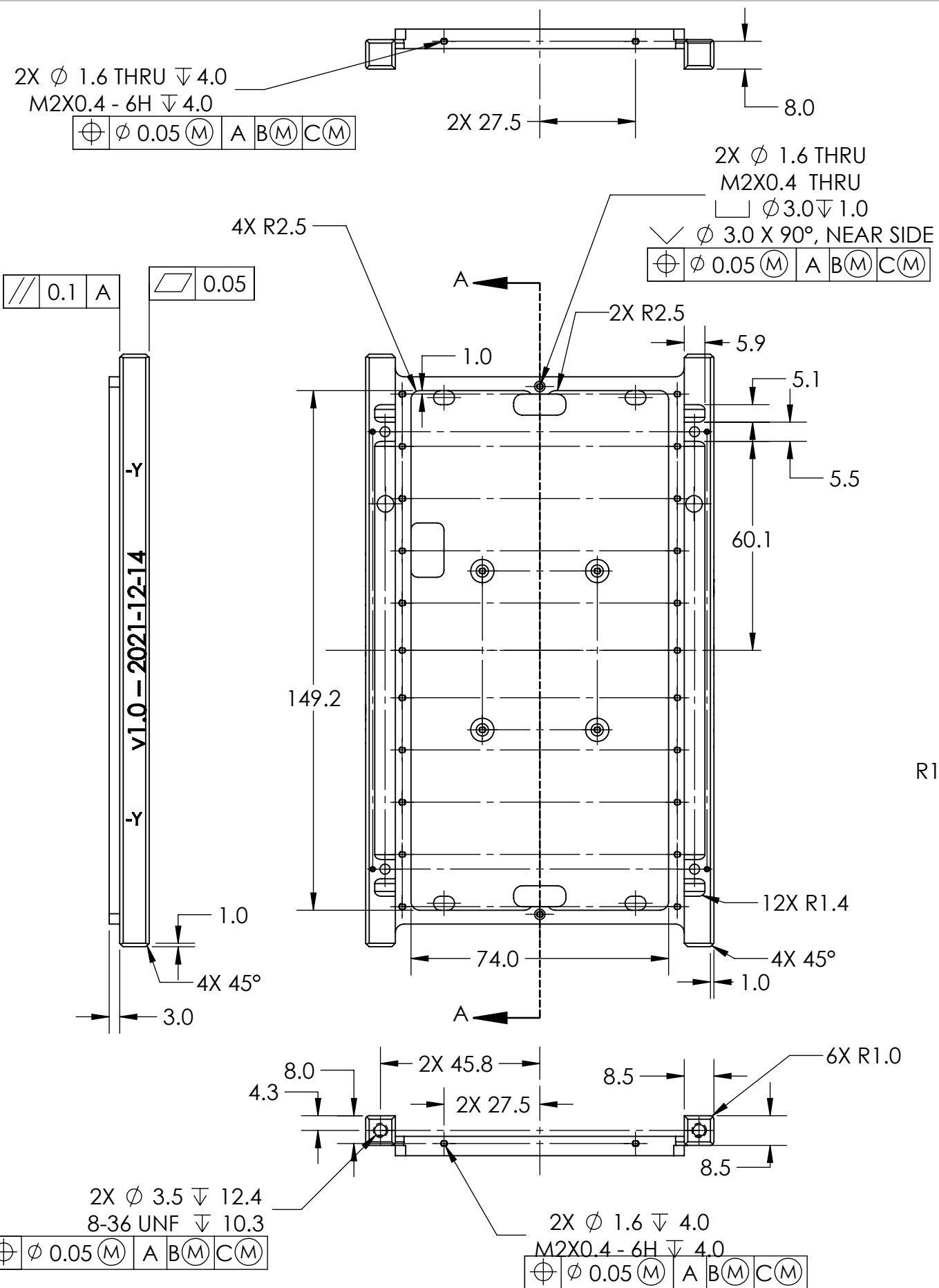
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ANNODIZATION Black TYPE II	UNLESS OTHERWISE SPECIFIED		DRAWN BY	JACK PORTER	2/21/2022	
	DECIMAL	ANGULAR	CHECKED	Hayden Reinhold	2/21/2022	
	.X \pm 0.1	.X \pm 0.1	ENG APPR.			
	.XX \pm 0.01	.XX \pm 0.01	MFG APPR.			
MATERIAL 6061-T6 ALUMINUM	SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009		-X 1.5U Frame			DWG. NO. 1.5U_minusX
FINISH 125	DO NOT SCALE DRAWING			UNITS MM	REVISION A	FORMAT B
WEIGHT 118.80 g				SCALE 1:1.5	PAGE 2/4	

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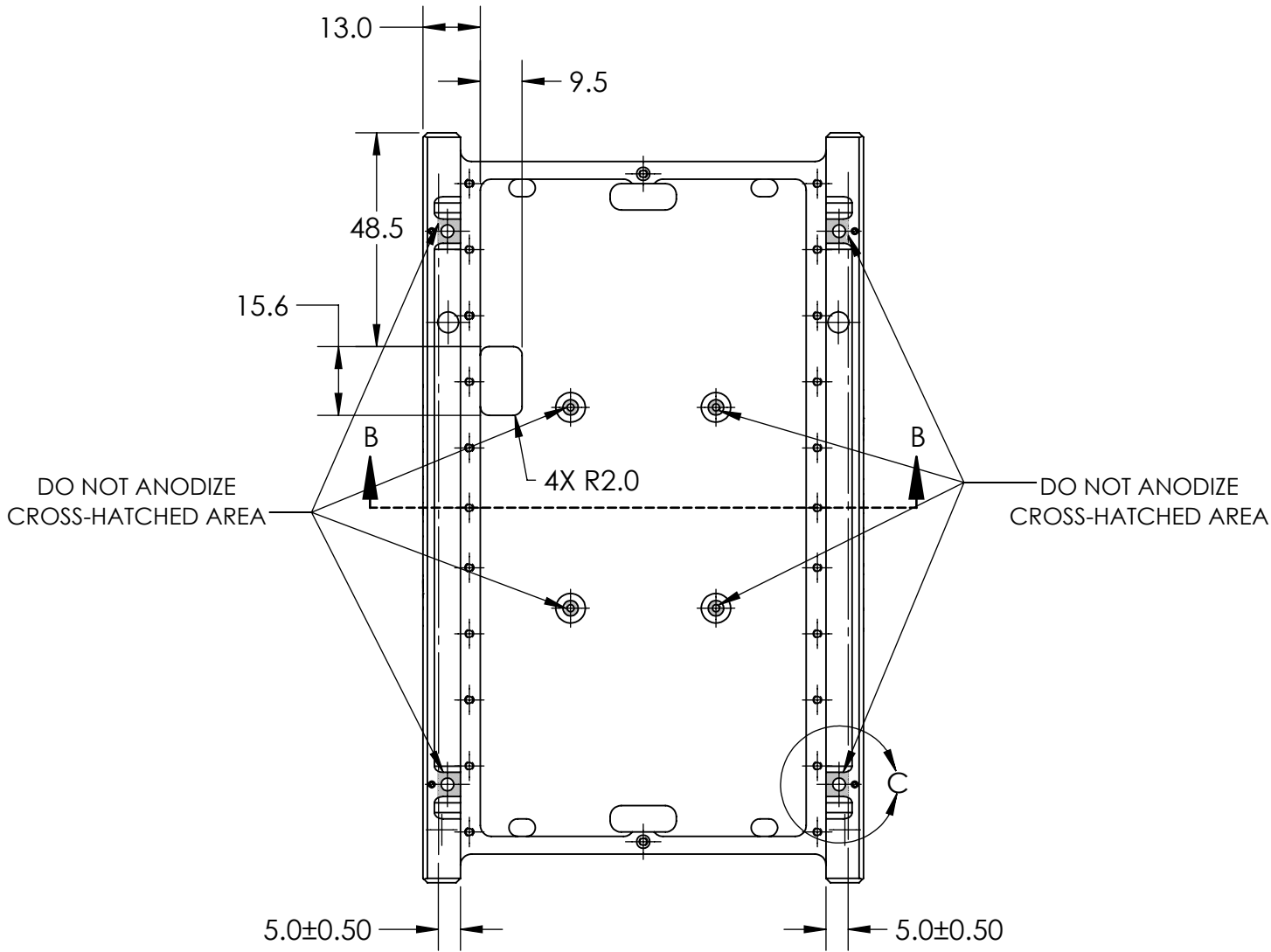
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2

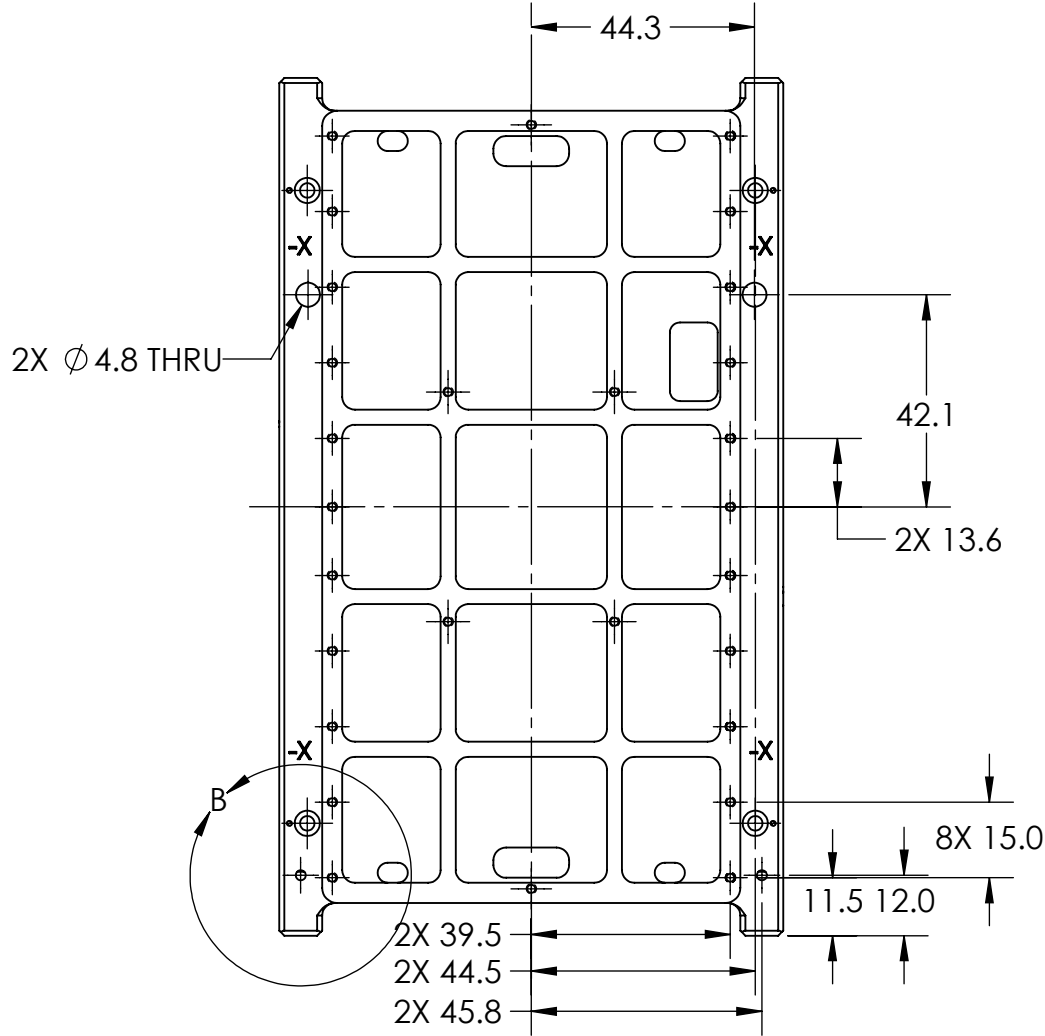
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B

B

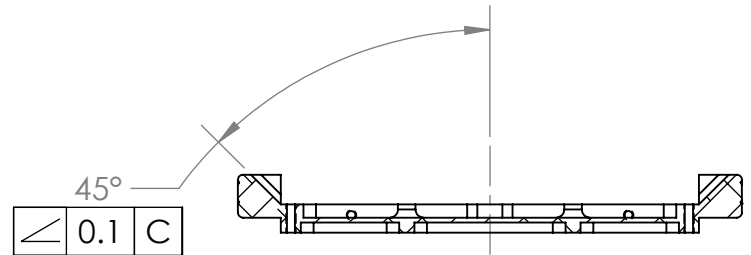


+y
v1.0-2021-12-14
+y





A

A



SECTION B-B

		UNLESS OTHERWISE SPECIFIED		DRAWN BY		JACK PORTER		2/21/2022				
ANNODIZATION Black TYPE II		<u>DECIMAL</u>		<u>ANGULAR</u>		CHECKED		Hayden Reinhold			2/21/2022	
		.X ± 0.1		.X ± 0.1		ENG APPR.						
		.XX ± 0.01		.XX ± 0.01		MFG APPR.						
MATERIAL 6061-T6 ALUMINUM		.XXX ± 0.005										
FINISH		SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009				-X 1.5U Frame		DWG. NO. 1.5U_minusX				
125												
WEIGHT		DO NOT SCALE DRAWING				UNITS MM		REVISION A		FORMAT B		
118.80 g												
								SCALE 1:1.5		PAGE 3/4		

3

2

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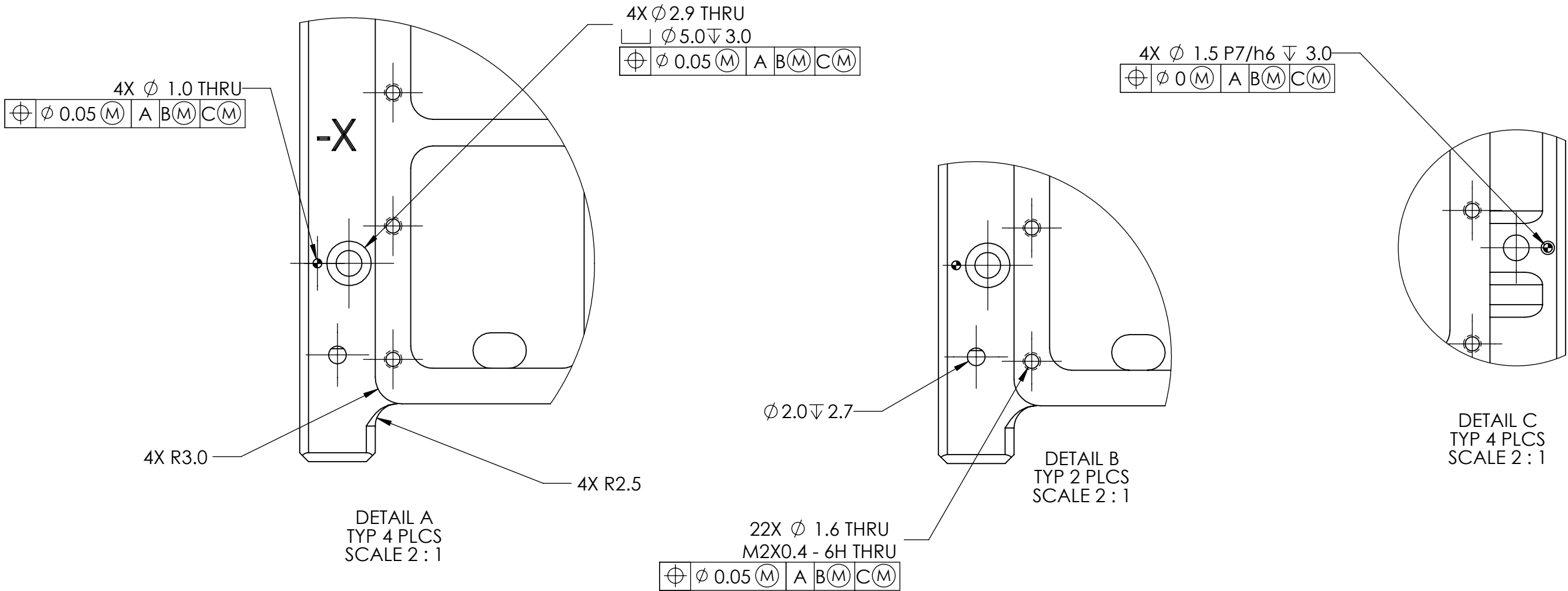
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B

B

A

A



ANNODIZATION Black TYPE II	UNLESS OTHERWISE SPECIFIED		DRAWN BY	JACK PORTER	2/21/2022	
	DECIMAL	ANGULAR	CHECKED	Hayden Reinhold	2/21/2022	
	.X ± 0.1	.X ± 0.1	ENG APPR.			
	.XX ± 0.01	.XX ± 0.01	MFG APPR.			
MATERIAL 6061-T6 ALUMINUM	SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009		-X 1.5U Frame			DWG. NO. 1.5U_minusX
FINISH 125	DO NOT SCALE DRAWING			UNITS MM	REVISION A	FORMAT B
WEIGHT 118.80 g				SCALE 2:1	PAGE 4/4	

3

2

1