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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATING PINS AND ADD Ø 1.00 mm THRU FOR VENTING	5/6/2019	
	D	ADDED FILLETS	5/26/2019	

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL 6061-T6 (SS)			NAME		DATE		Description: -X FRAME
	FINISH ANODIZATION: TYPE III			DRAWN		RYAN MEDICK 4/22/19		
	WEIGHT (REF)			CHECKED		ANDREW GREENBERG 4/22/19		
				ENG APPR.				
	DO NOT SCALE DRAWING			MFG APPR.				
				COMMENTS:		DWG. NO.		
						-X_Frame		
				REV	SIZE	SCALE: 1:2		
				D	B	SHEET 1 OF 4		

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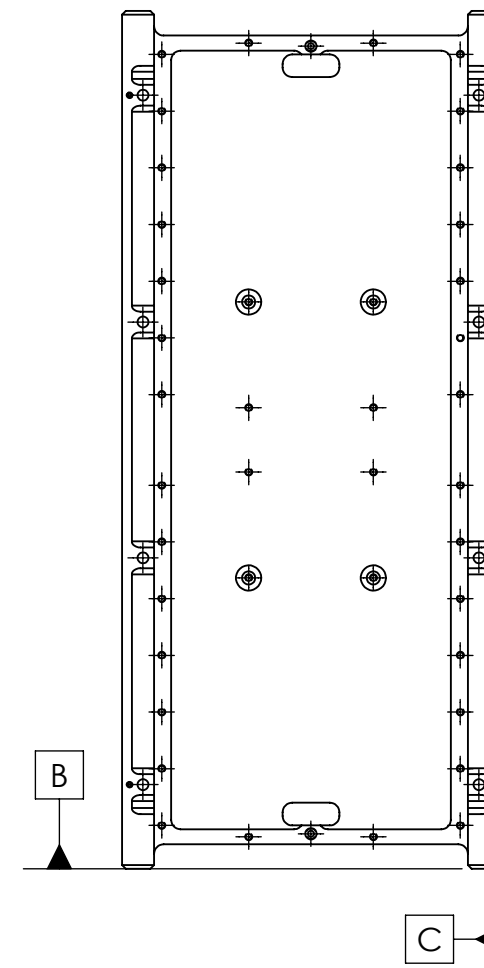
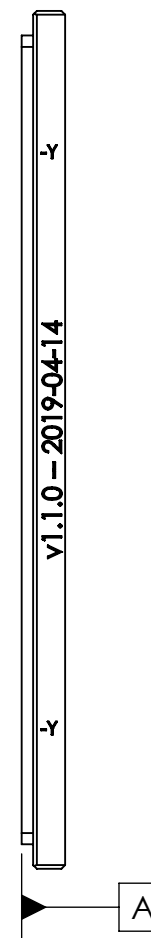
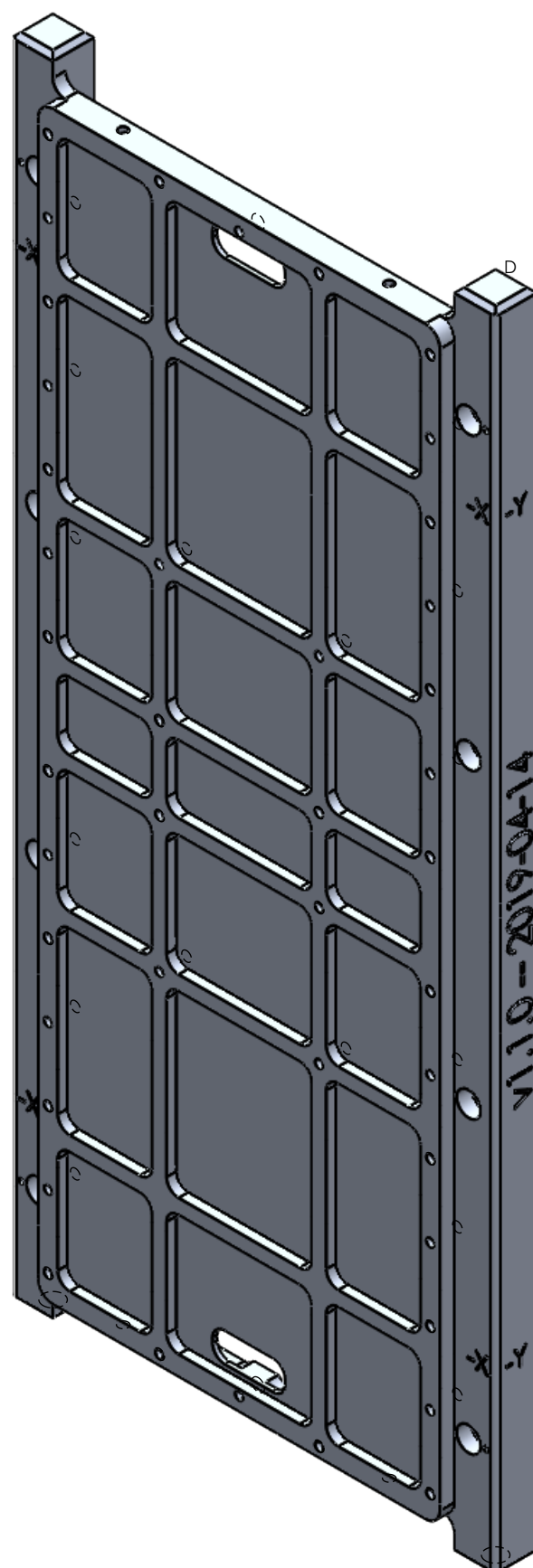
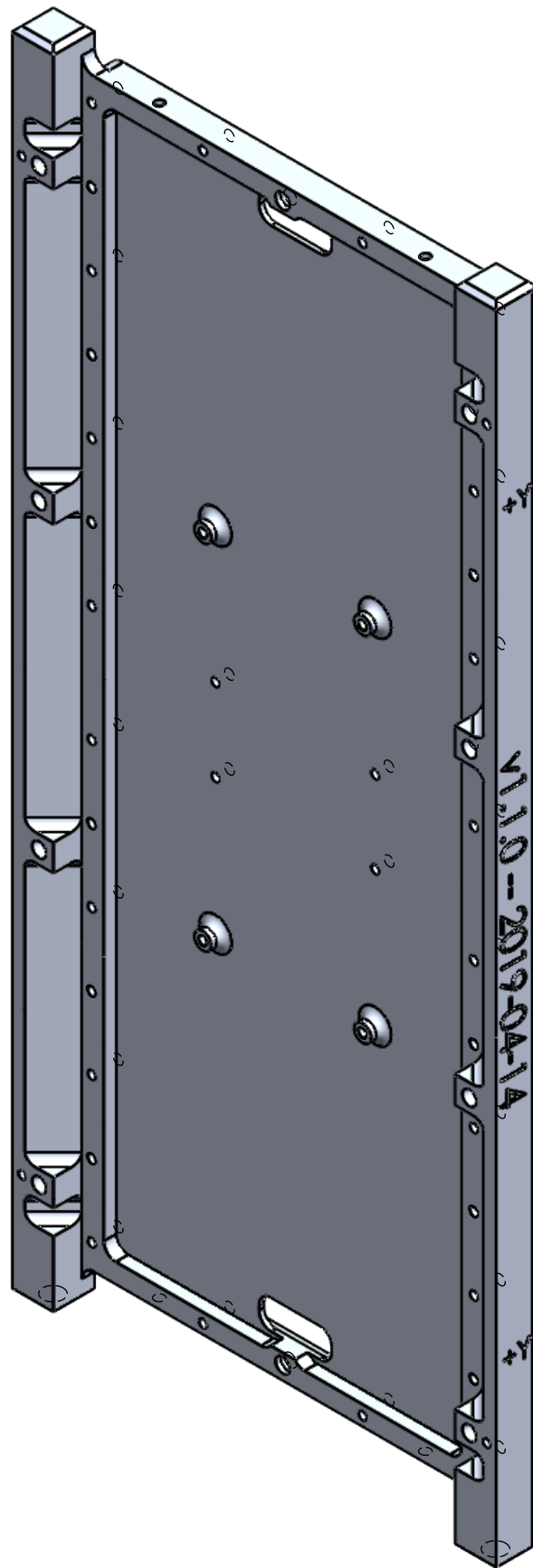
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NOTES:

1. REFERENCE -X_Frame.sldprt OR -X_Frame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS)
4. ANODIZATION: TYPE II, BLACK.
5. OVERALL PROFILE TOLERANCE $\frac{0.2}{A B C}$ TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

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DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.01

PSAS

MATERIAL
6061-T6 (SS)

FINISH
ANODIZATION: TYPE III

WEIGHT (REF)

DO NOT SCALE DRAWING

NAME	DATE
RYAN MEDICK	4/22/19
ANDREW GREENBERG	4/22/19
ENG APPR.	
MFG APPR.	

Description:
-X FRAME

COMMENTS:

REV	SIZE	SCALE: 1:2
D	B	SHEET 2 OF 4

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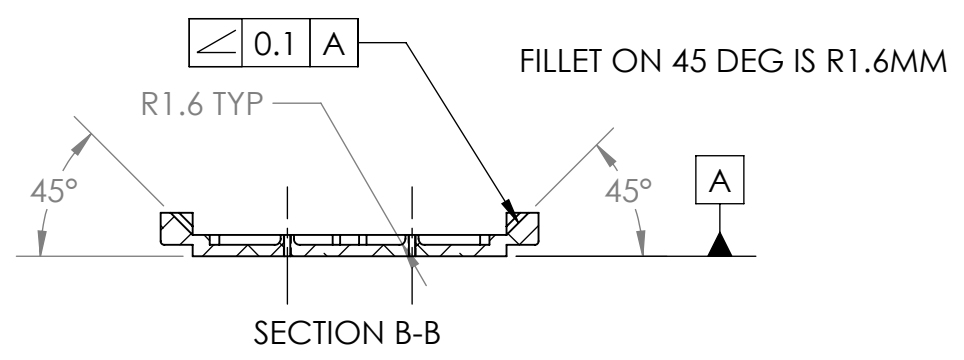
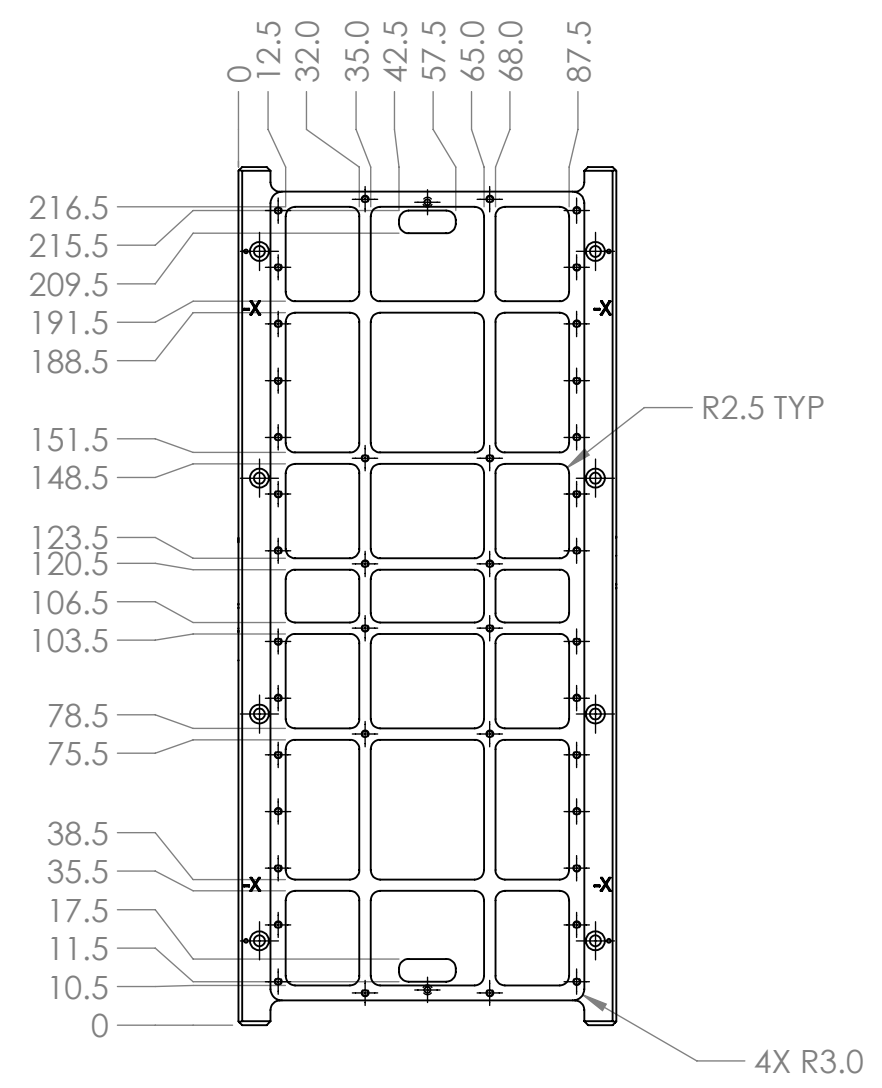
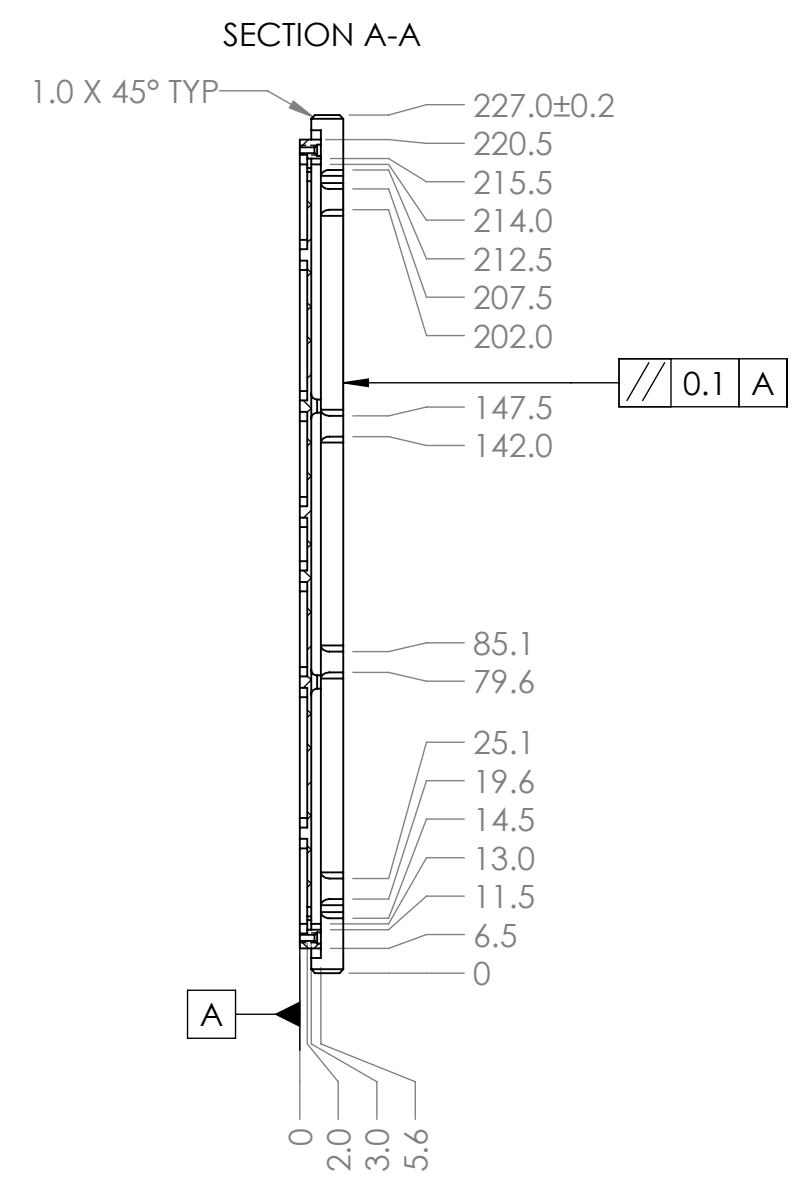
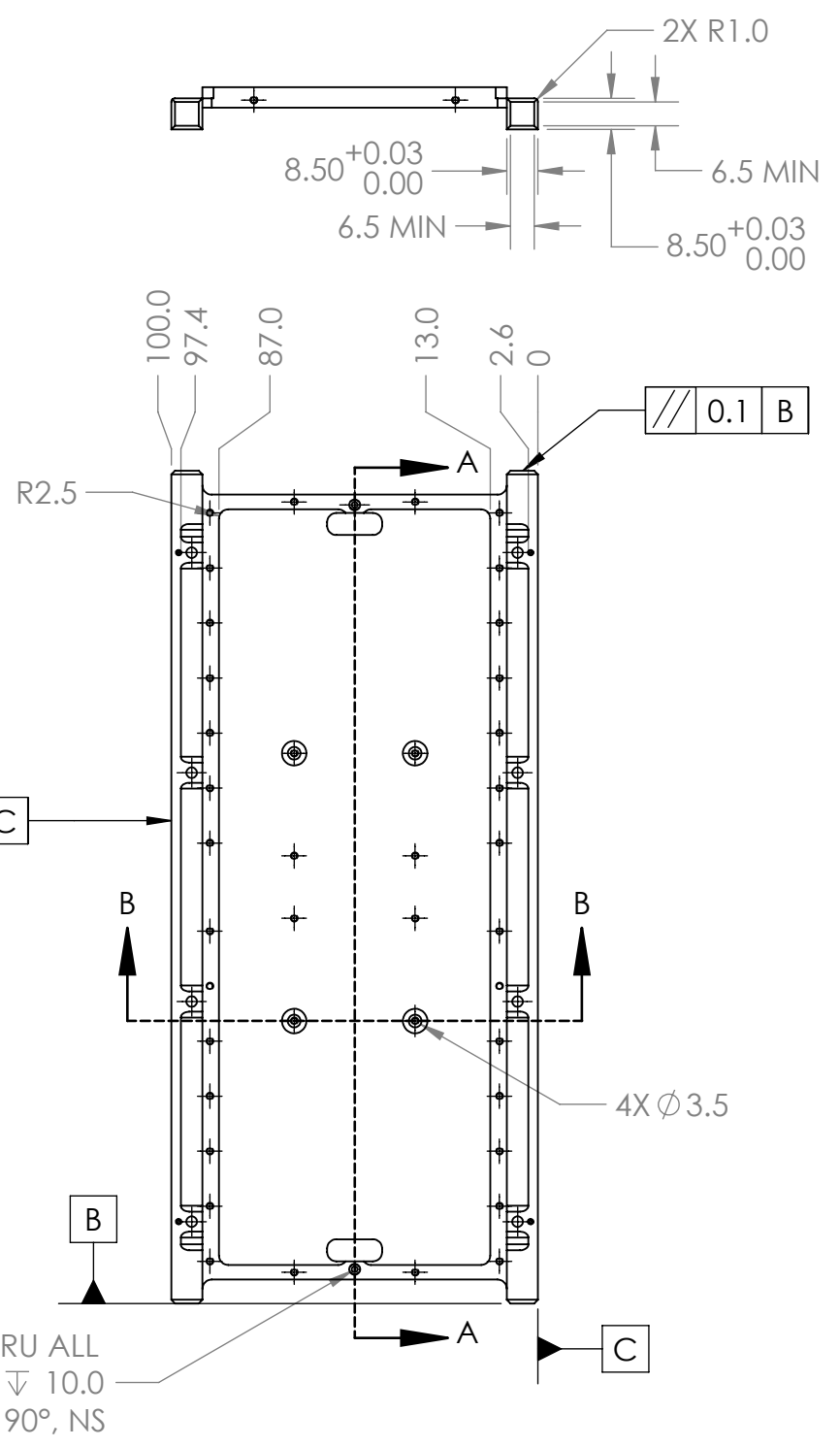
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TWO PLACE DECIMAL ±0.01



DRAWN	NAME RYAN MEDICK	DATE 4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:
-X FRAME

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.		-X_Frame	
REV D	SIZE B	SCALE: 1:2 SHEET 3 OF 4	

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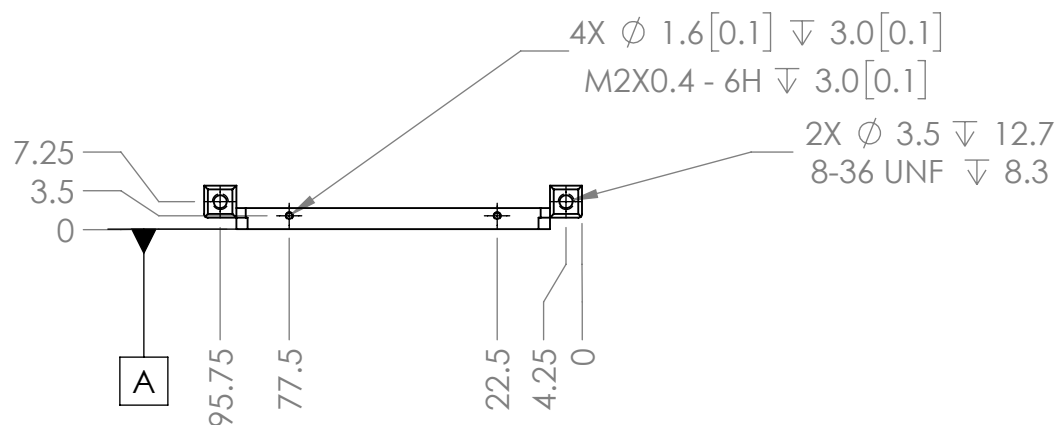
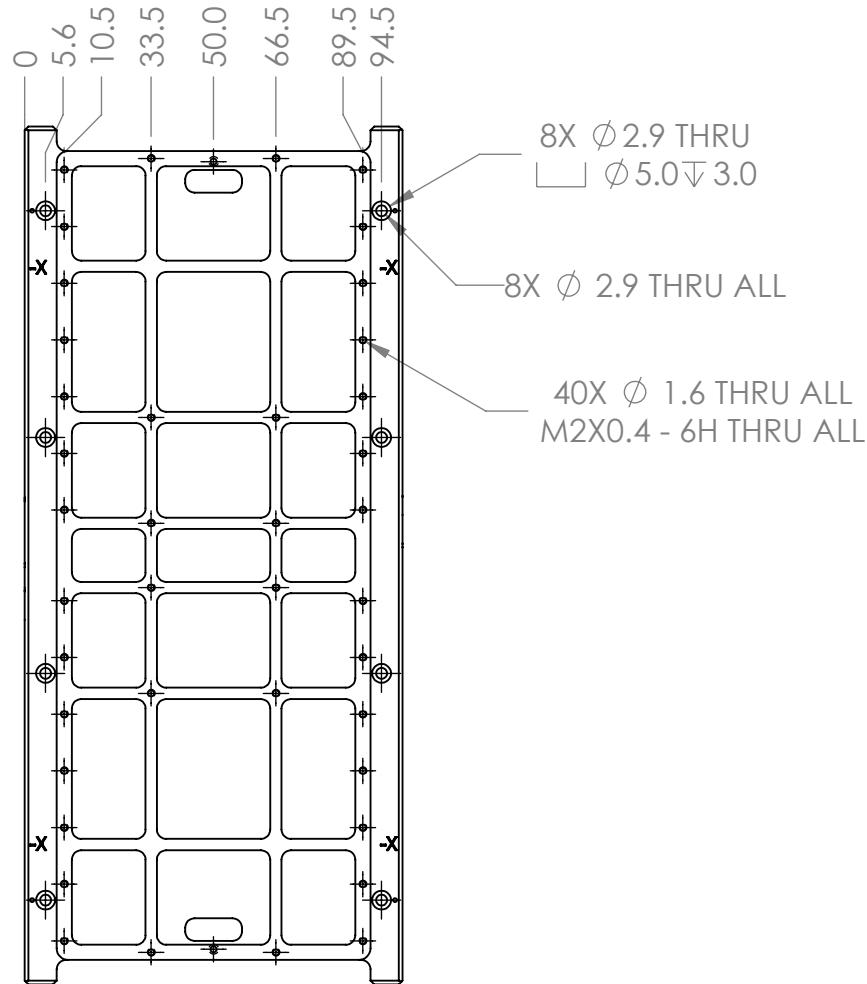
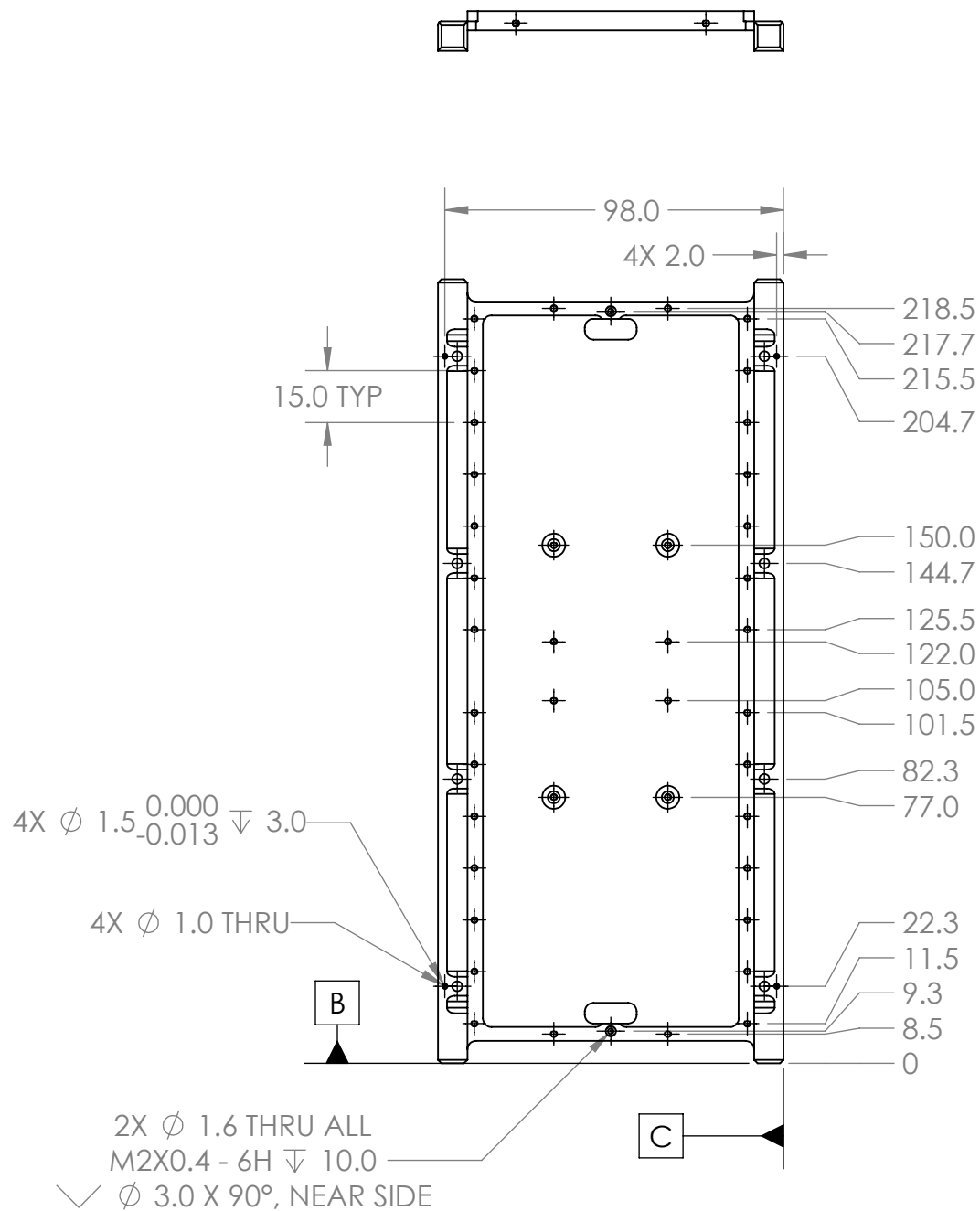
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DRAWN	NAME RYAN MEDICK	DATE 4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:
-X FRAME

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MATERIAL 6061-T6 (SS)
FINISH ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.		-X_Frame
REV	SIZE	SCALE: 1:2
D	B	SHEET 4 OF 4

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