

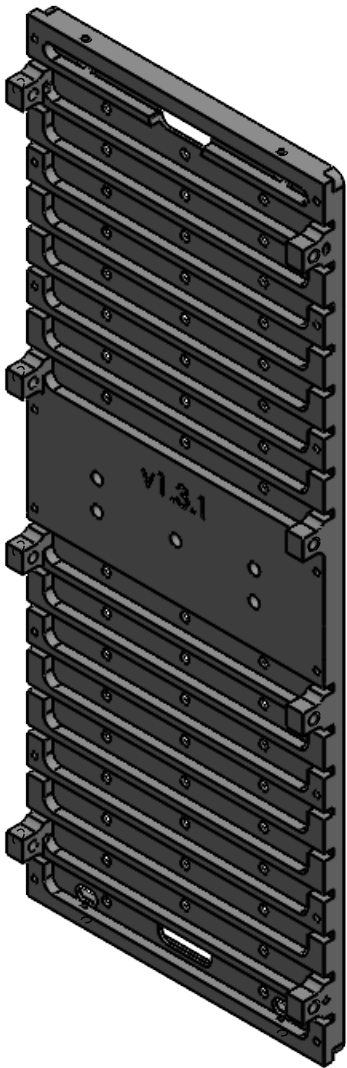
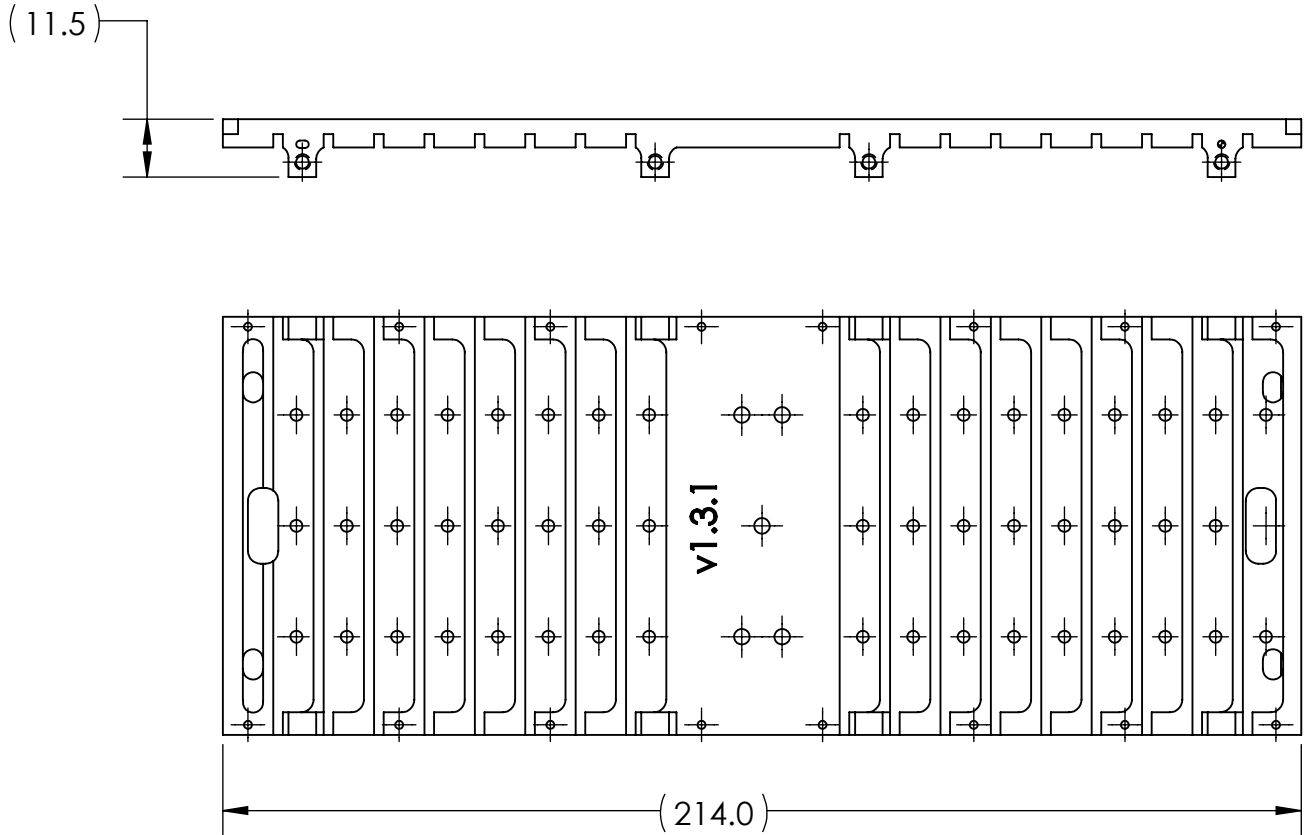
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- GENERAL NOTES UNLESS OTHERWISE NOTED:
- 1. REFERENCE 2U\_Y.STEP FOR MODEL BASE DEF
  - 2. REMOVE ALL BURRS AND SHARP EDGES R0.050MM MAX
  - 3. OVERALL PROFILE TOLERANCE  $\boxed{\triangle 0.1 \text{ A B C}}$  TO A MINIMUM GRID OF 5MM UNLESS OTHERWISE SPECIFIED
  - 4. ALL HOLES AND SLOTS  $\boxed{\varnothing \varnothing 0.05 \text{ (M) A B (M) C (M)}}$
  - 5. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM
  - 6. MACHINE ALL TEXT WITH 90 DEG V BIT WITH DEPTH OF 0.2MM BEFORE ANODIZATION

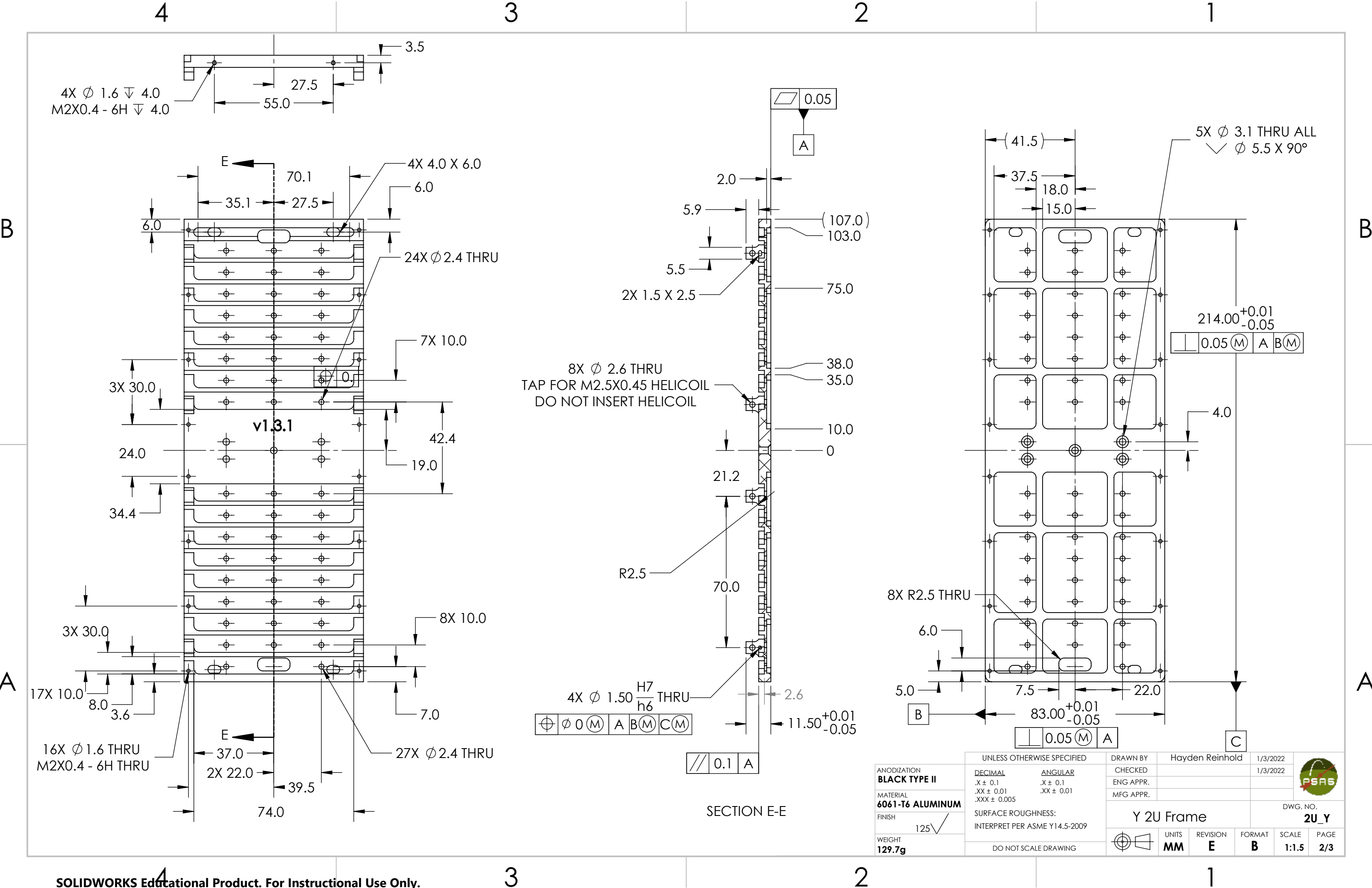




ANODIZATION <b>BLACK TYPE II</b>		UNLESS OTHERWISE SPECIFIED		DRAWN BY Hayden Reinhold		1/3/2022			
MATERIAL <b>6061-T6 ALUMINUM</b>		<u>DECIMAL</u> .X ± 0.1 .XX ± 0.01 .XXX ± 0.005	<u>ANGULAR</u> .X ± 0.1 .XX ± 0.01	CHECKED	1/3/2022				
		ENG APPR.							
FINISH 125✓		SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009		MFG APPR.		DWG. NO. <b>2U_Y</b>			
WEIGHT <b>129.7g</b>		DO NOT SCALE DRAWING		Y 2U Frame					
					UNITS <b>MM</b>	REVISION <b>A</b>	FORMAT <b>B</b>	SCALE <b>1:1.5</b>	PAGE <b>1/3</b>

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ANODIZATION <b>BLACK TYPE II</b>	UNLESS OTHERWISE SPECIFIED		DRAWN BY	Hayden Reinhold	1/3/2022	
	DECIMAL	ANGULAR	CHECKED		1/3/2022	
	.X $\pm$ 0.1	.X $\pm$ 0.1	ENG APPR.			
	.XX $\pm$ 0.01	.XX $\pm$ 0.01	MFG APPR.			
MATERIAL <b>6061-T6 ALUMINUM</b>	SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009		Y 2U Frame			DWG. NO. <b>2U_Y</b>
FINISH 125 $\nabla$	DO NOT SCALE DRAWING			UNITS <b>MM</b>	REVISION <b>E</b>	FORMAT <b>B</b>
WEIGHT <b>129.7g</b>				SCALE <b>1:1.5</b>	PAGE <b>2/3</b>	

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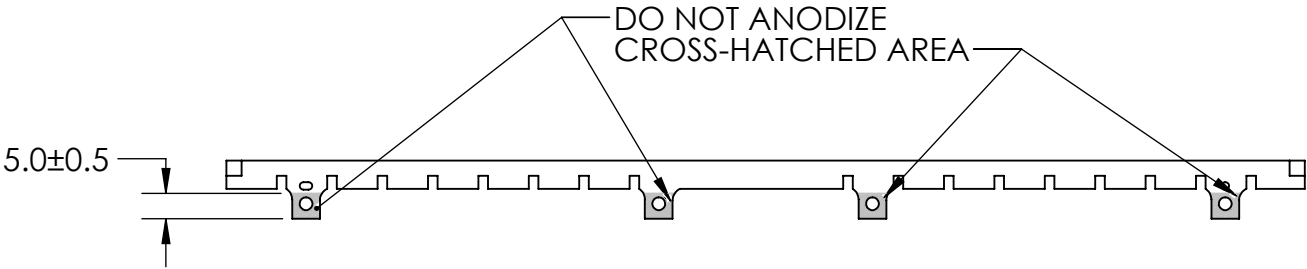
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B

B

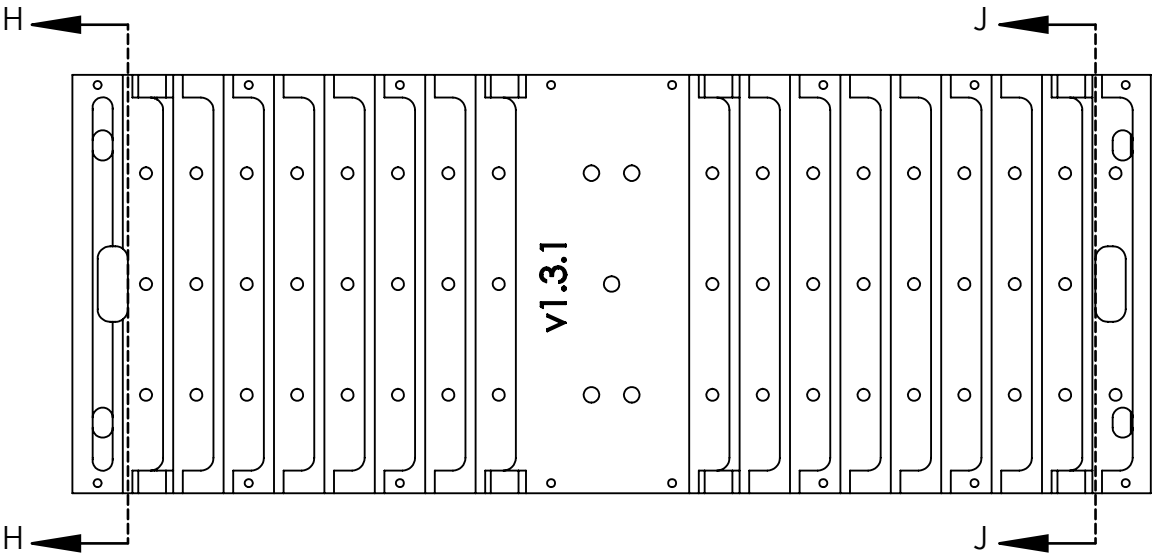
A

A



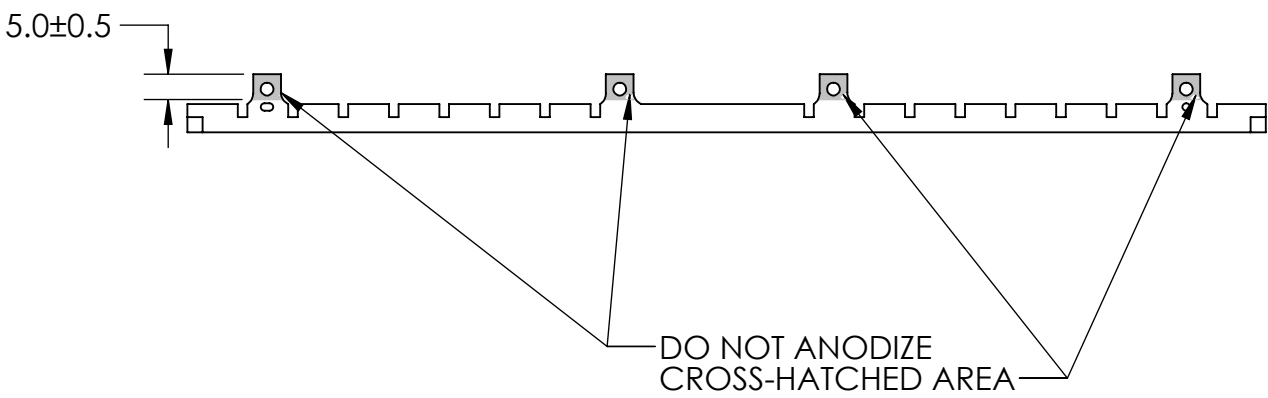
DO NOT ANODIZE  
CROSS-HATCHED AREA

SECTION H-H





DO NOT ANODIZE  
CROSS-HATCHED AREA

SECTION J-J



DO NOT ANODIZE  
CROSS-HATCHED AREA

ANODIZATION <b>BLACK TYPE II</b>	UNLESS OTHERWISE SPECIFIED		DRAWN BY	Hayden Reinhold	1/3/2022	
	DECIMAL	ANGULAR	CHECKED		1/3/2022	
	.X $\pm$ 0.1	.X $\pm$ 0.1	ENG APPR.			
	.XX $\pm$ 0.01	.XX $\pm$ 0.01	MFG APPR.			
MATERIAL <b>6061-T6 ALUMINUM</b>	SURFACE ROUGHNESS: INTERPRET PER ASME Y14.5-2009		Y 2U Frame			DWG. NO. <b>2U_Y</b>
FINISH 125✓	DO NOT SCALE DRAWING			UNITS <b>MM</b>	REVISION <b>E</b>	FORMAT <b>B</b>
WEIGHT <b>129.7g</b>			SCALE <b>1:1.5</b>	PAGE <b>3/3</b>		

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