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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATING PINS AND ADD Ø 1.00 mm THRU FOR VENTING	5/6/2019	
	D	ADDED FILLETS	5/26/2019	
	E	CHANGED END CAP HOLE DEPTH AND ADDED SLOTS FOR VENTING	7/25/2019	

B

B

A

A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL 6061-T6 (SS)		COMMENTS:	DWG. NO. -X_Frame		
	FINISH ANODIZATION: TYPE III					
	WEIGHT (REF)			REV E	SIZE B	SCALE: 1:2
	DO NOT SCALE DRAWING			SHEET 1 OF 4		



NAME	DATE
DRAWN RYAN MEDICK	4/22/19
CHECKED ANDREW GREENBERG	4/22/19
ENG APPR.	
MFG APPR.	

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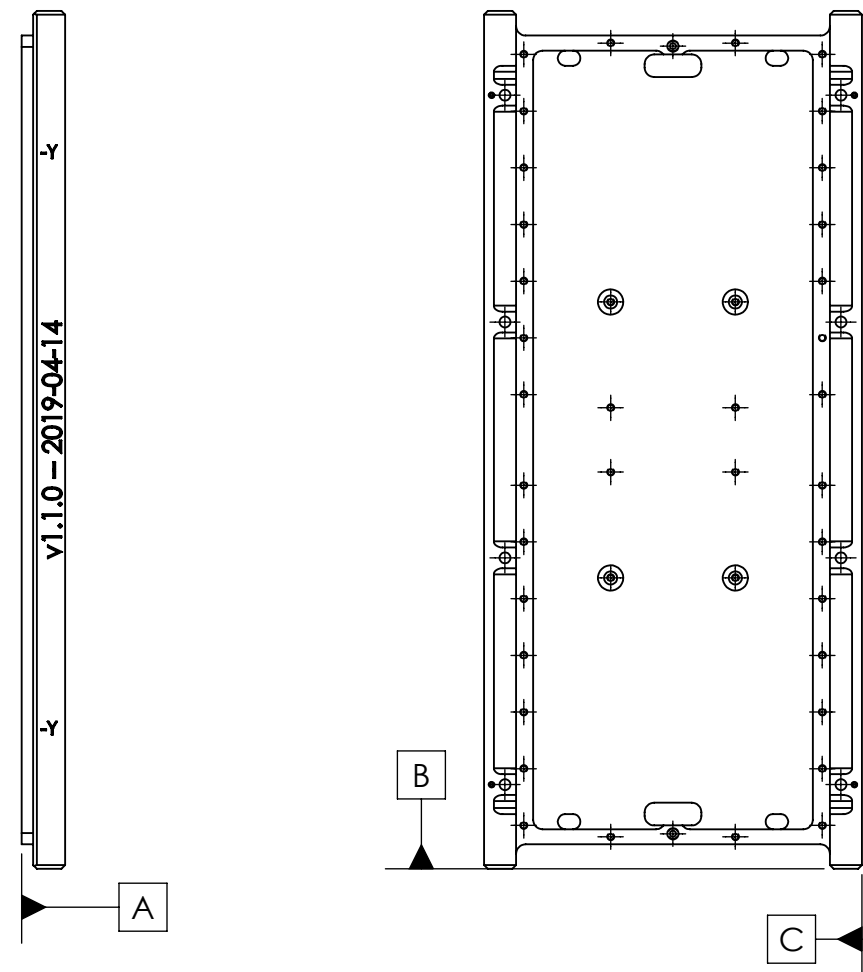
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B

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- NOTES:
1. REFERENCE -X\_Frame.sldprt OR -X\_Frame.step FOR MODEL BASE DEF.
  2. BREAK ALL EDGES.
  3. MATERIAL: 6061-T6 (SS)
  4. ANODIZATION: TYPE II, BLACK.
  5. OVERALL PROFILE TOLERANCE  $\frac{1}{4}$  0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
  6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL 6061-T6 (SS)	COMMENTS:	DWG. NO.		-X_Frame
	FINISH ANODIZATION: TYPE III		REV	SIZE	
	WEIGHT (REF)		E	B	SCALE: 1:2
	DO NOT SCALE DRAWING				SHEET 2 OF 4

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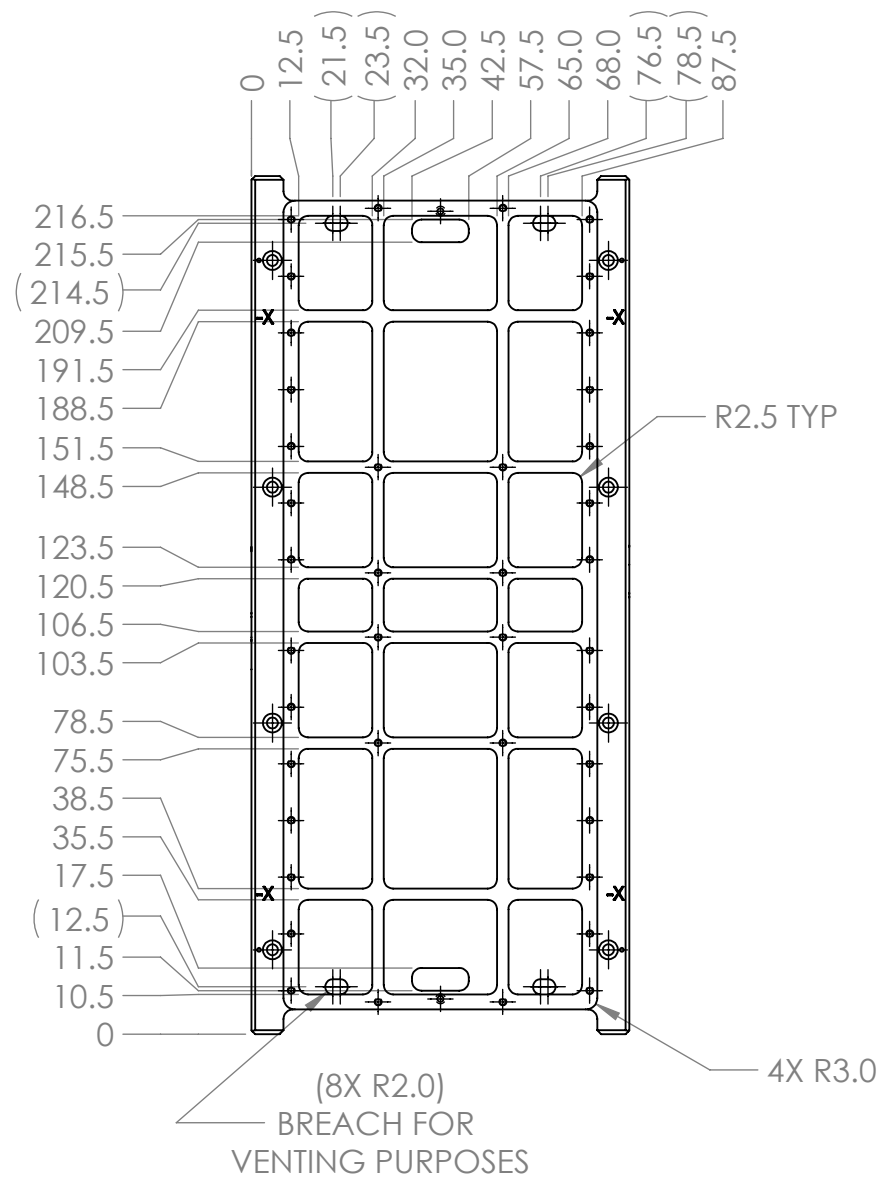
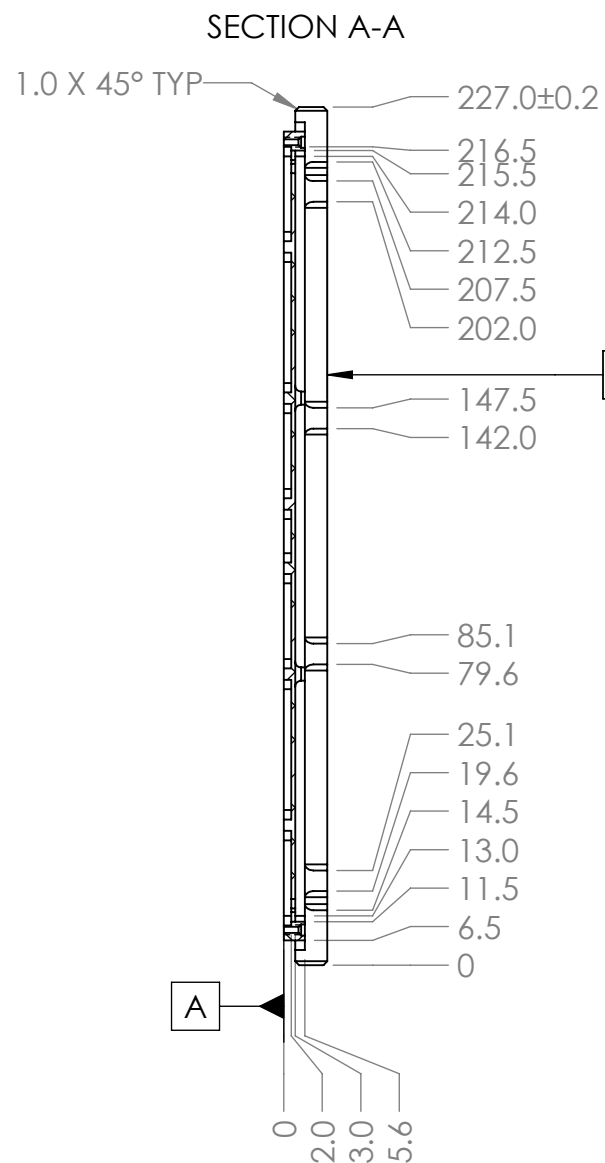
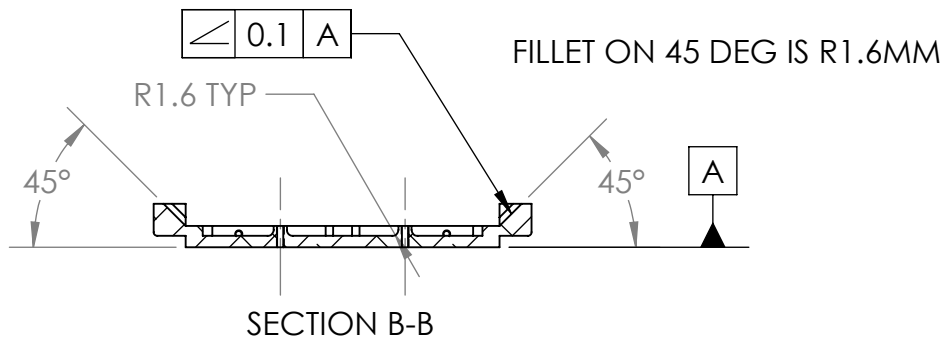
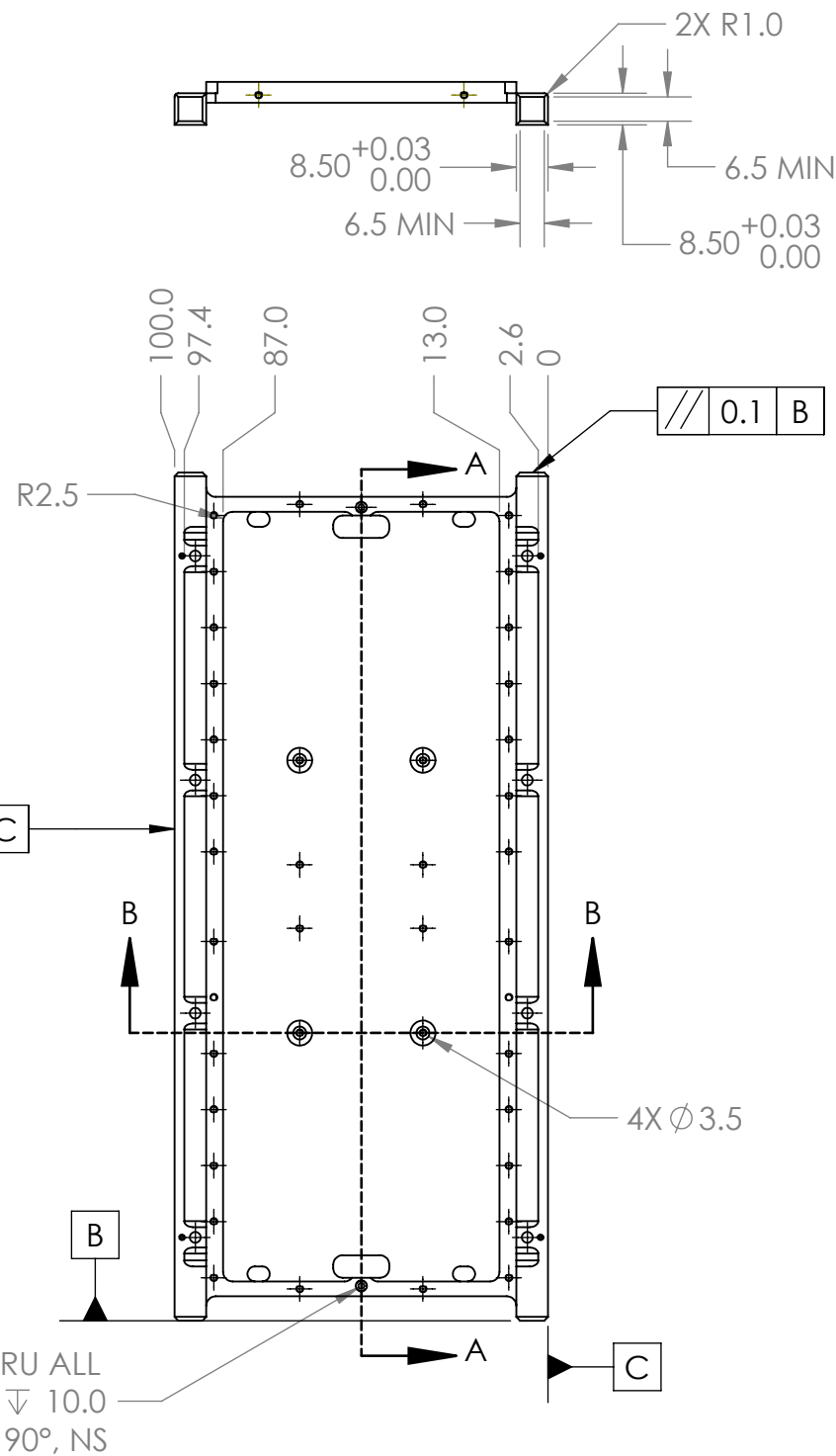
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B

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A

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	DRAWN	NAME RYAN MEDICK	DATE 4/22/19	Description:  -X FRAME
	CHECKED	ANDREW GREENBERG	4/22/19	
	ENG APPR.			
	MFG APPR.			
	COMMENTS:			
UNLESS OTHERWISE SPECIFIED: MATERIAL 6061-T6 (SS) DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL $\pm$ 0.1 TWO PLACE DECIMAL $\pm$ 0.01 FINISH ANODIZATION: TYPE III WEIGHT (REF) DO NOT SCALE DRAWING				DWG. NO. -X_Frame
REV <b>E</b>	SIZE <b>B</b>	SCALE: 1:2 SHEET 3 OF 4		

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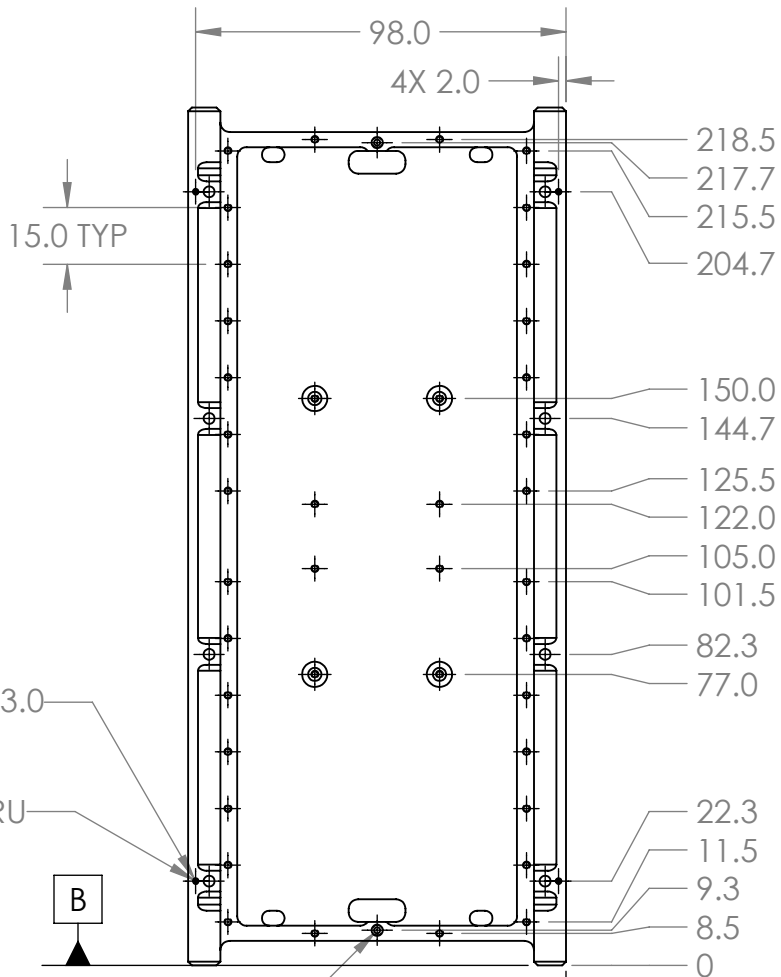
B

B

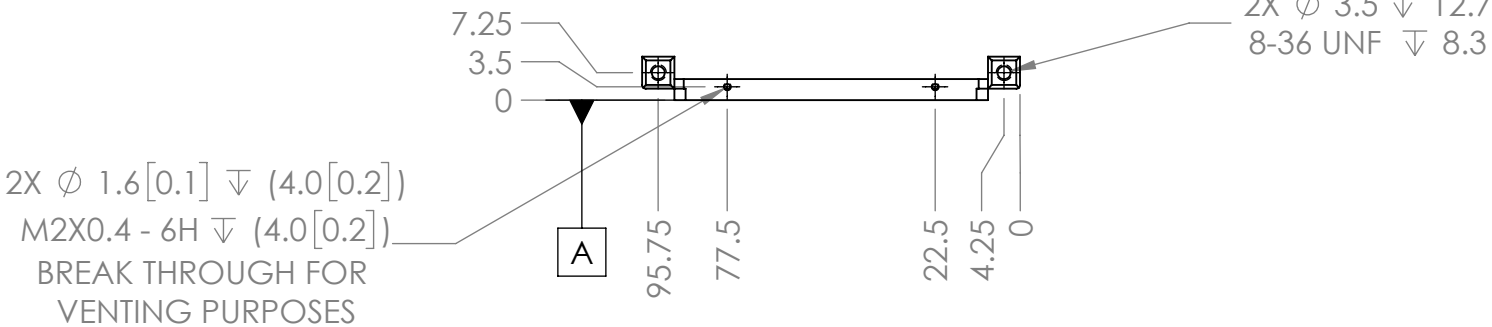
A

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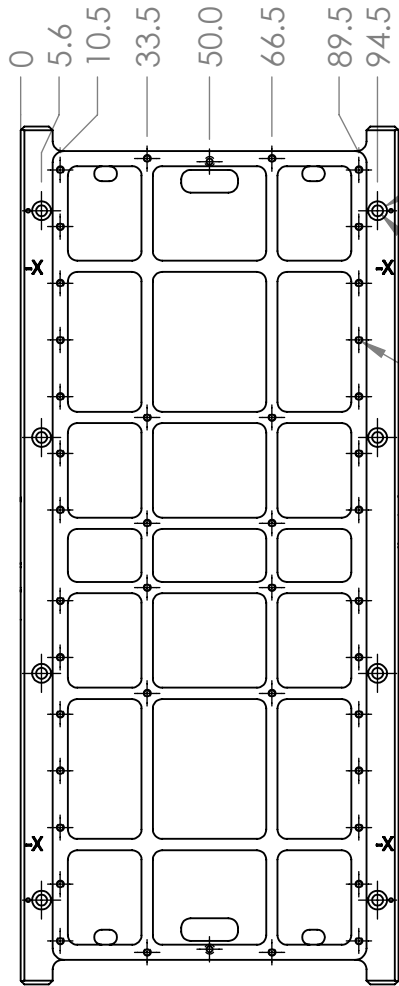
2X  $\varnothing$  1.6[0.1]  $\nabla$  (4.0[0.2])  
M2X0.4 - 6H  $\nabla$  (4.0[0.2])  
BREACH FOR VENTING PURPOSES



2X  $\varnothing$  1.6 THRU ALL  
M2X0.4 - 6H  $\nabla$  10.0  
✓  $\varnothing$  3.0 X 90°, NEAR SIDE




2X  $\varnothing$  3.5  $\nabla$  12.7  
8-36 UNF  $\nabla$  8.3



8X  $\varnothing$  2.9 THRU  
 $\varnothing$  5.0  $\nabla$  3.0

8X  $\varnothing$  2.9 THRU ALL

40X  $\varnothing$  1.6 THRU ALL  
M2X0.4 - 6H THRU ALL

	DRAWN	NAME RYAN MEDICK	DATE 4/22/19	Description:  -X FRAME		
	CHECKED	ANDREW GREENBERG	4/22/19			
	ENG APPR.					
	MFG APPR.					
MATERIAL 6061-T6 (SS)	COMMENTS:			DWG. NO.	-X_Frame	
FINISH ANODIZATION: TYPE III						
WEIGHT (REF)						
DO NOT SCALE DRAWING						
				REV <b>E</b>	SIZE <b>B</b>	SCALE: 1:2
						SHEET 4 OF 4

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