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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATING PINS AND ADD Ø 1.00 mm THRU FOR VENTING	5/6/2019	
	D	ADDED FILLETS	5/26/2019	
	E	CHANGED END CAP HOLE DEPTH AND ADDED SLOTS FOR VENTING	7/25/2019	


B

B

A

A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL 6061-T6 (SS)	COMMENTS:	DWG. NO. -X_Frame		
	FINISH ANODIZATION: TYPE II		REV E	SIZE B	SCALE: 1:2
	WEIGHT (REF)		SHEET 1 OF 4		
	DO NOT SCALE DRAWING				

	NAME	DATE	Description: -X FRAME
	DRAWN RYAN MEDICK	4/22/19	
	CHECKED ANDREW GREENBERG	4/22/19	
	ENG APPR.		
	MFG APPR.		

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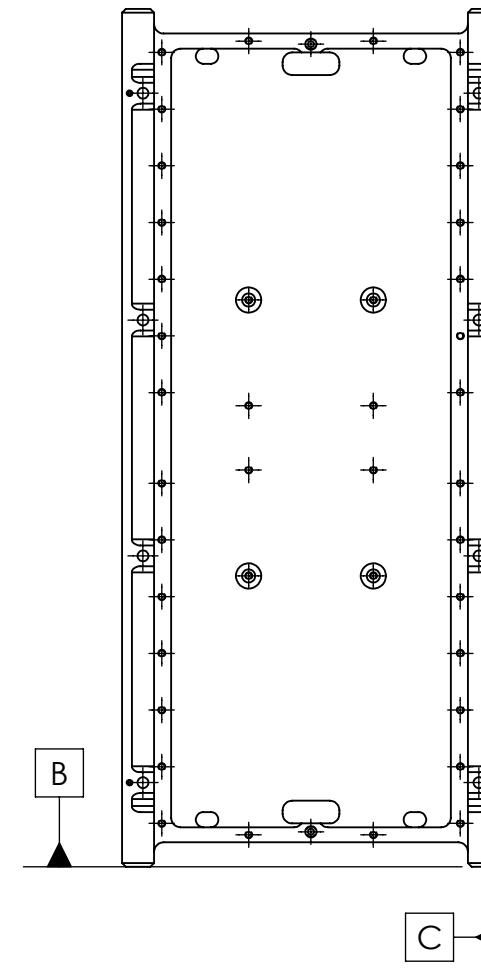
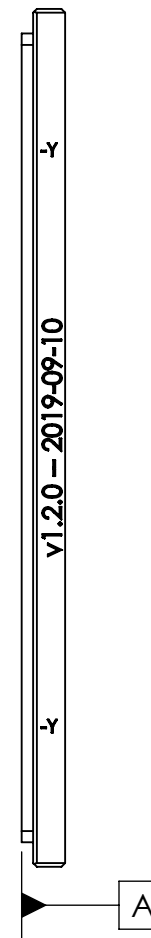
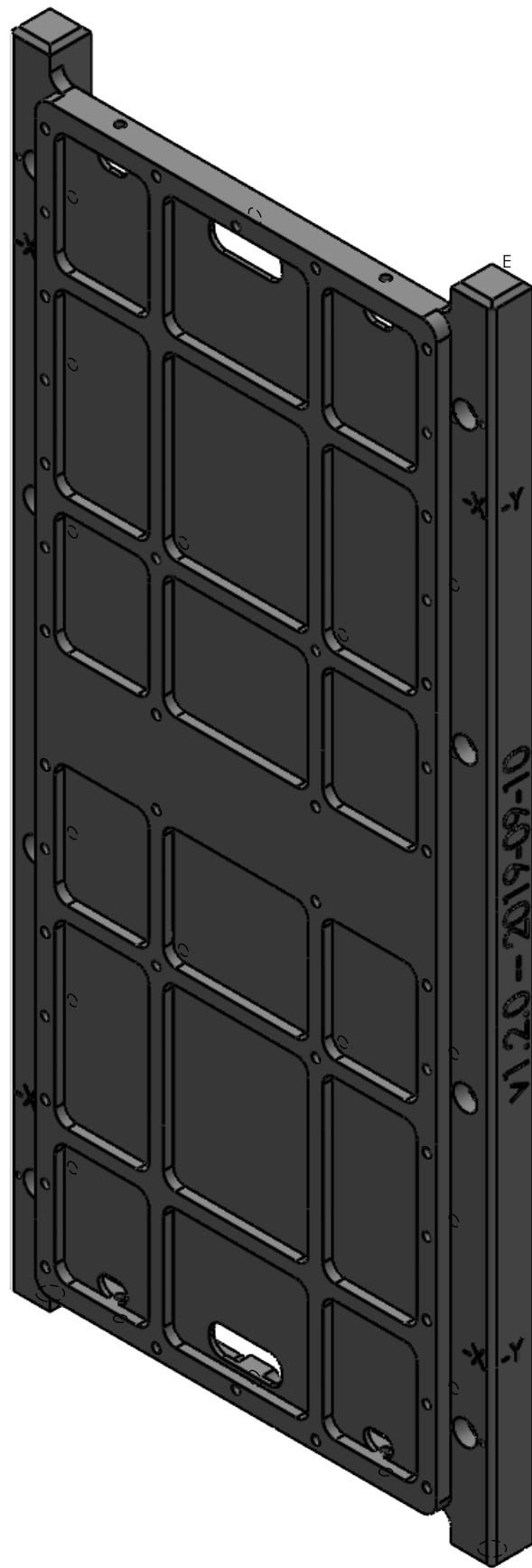
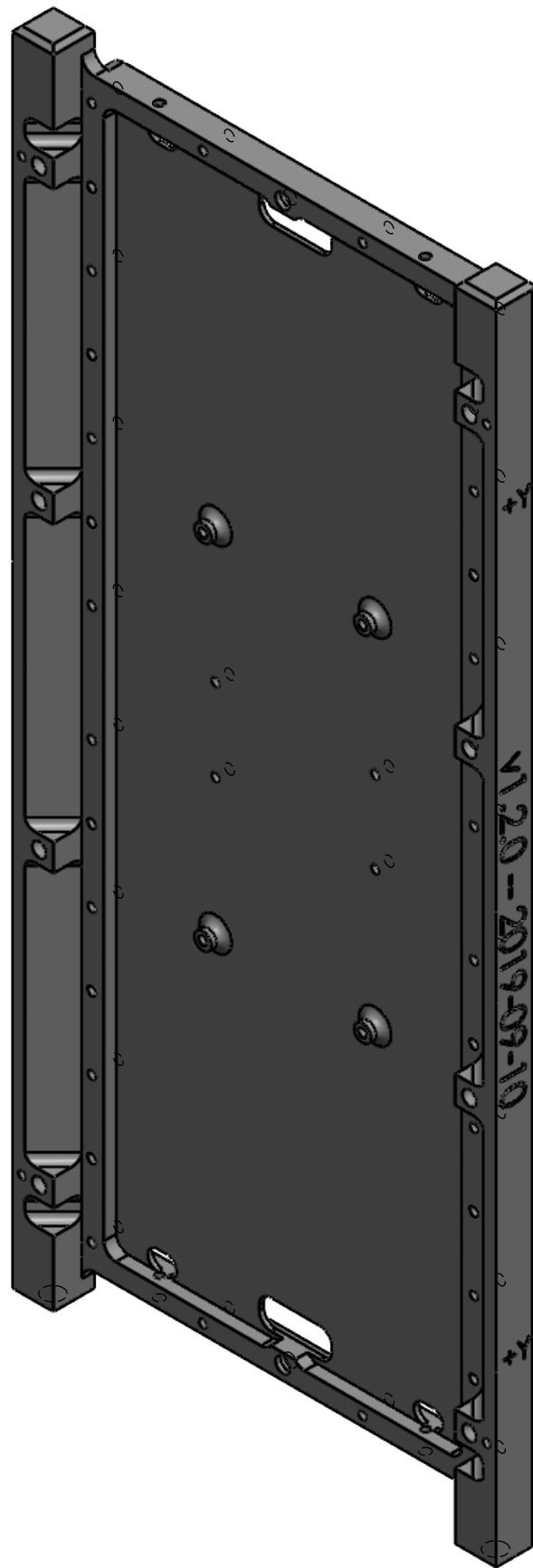
1

B

B

A

A



NOTES:

1. REFERENCE -X_Frame.sldprt OR -X_Frame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS)
4. ANODIZATION: TYPE II, BLACK.
5. OVERALL PROFILE TOLERANCE $\frac{0.2}{A B C}$ TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.01

PSAS

MATERIAL
6061-T6 (SS)

FINISH
ANODIZATION: TYPE II

WEIGHT (REF)

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RYAN MEDICK	4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:
-X FRAME

COMMENTS:

DWG. NO.		-X_Frame
REV	SIZE	SCALE: 1:2
E	B	SHEET 2 OF 4

3

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4

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2

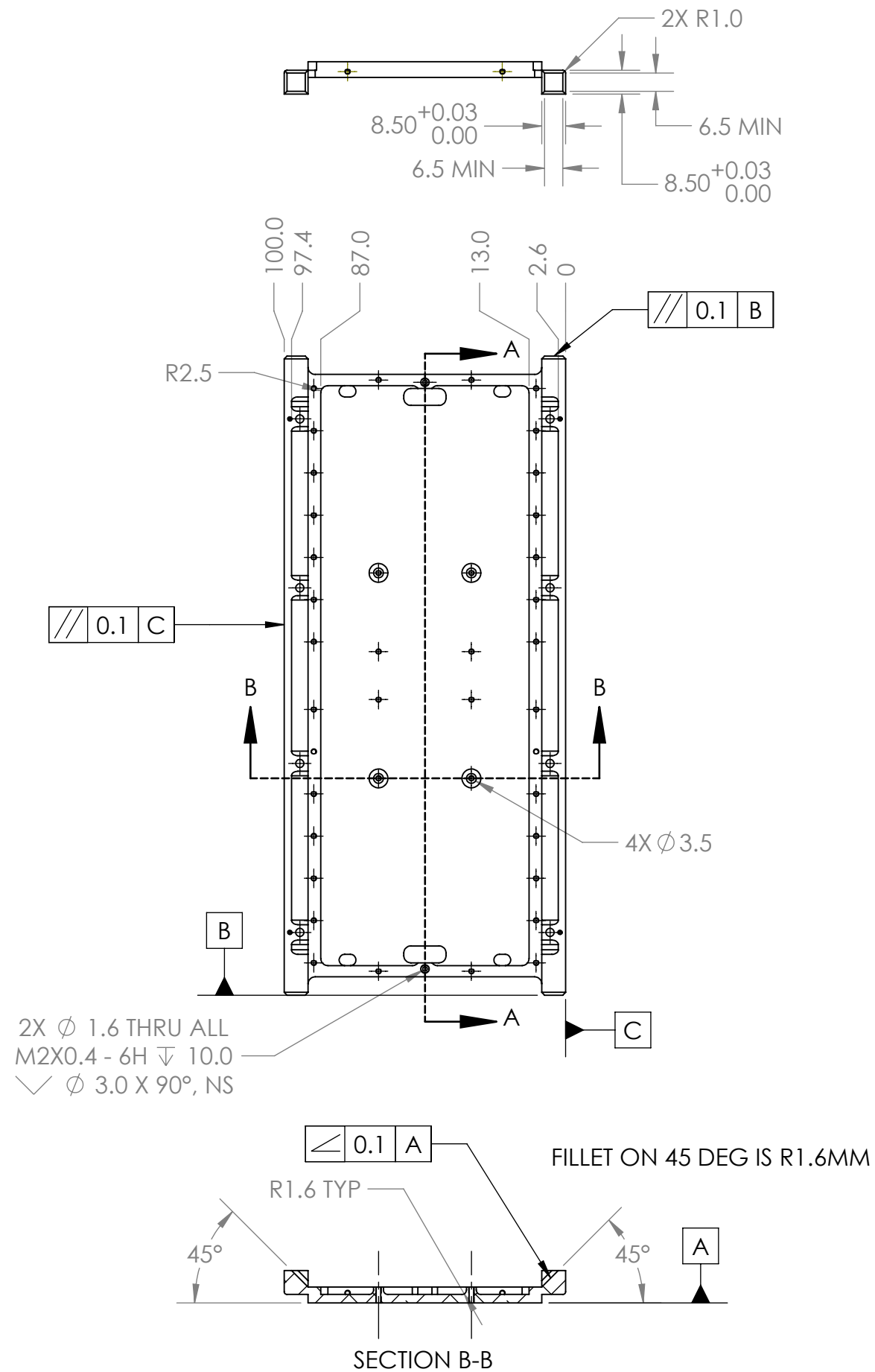
1

B

B

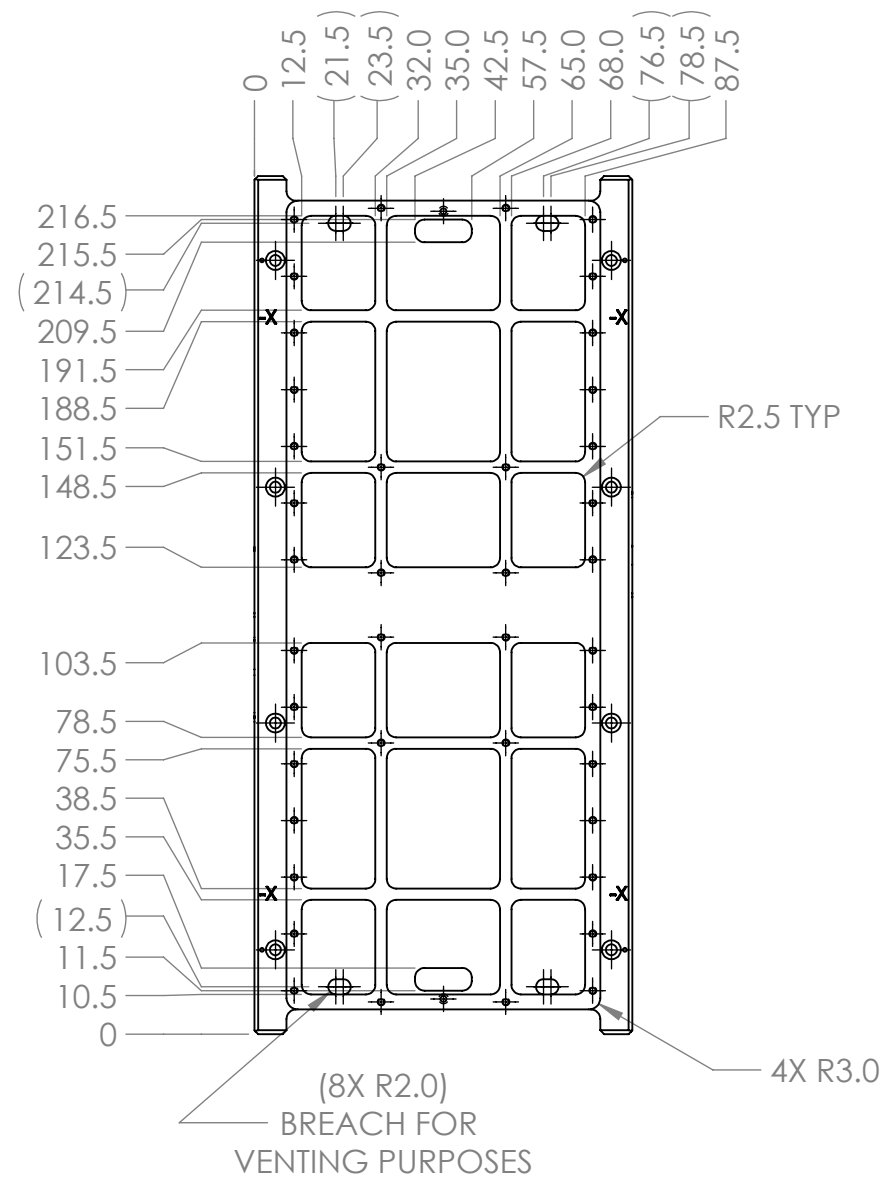
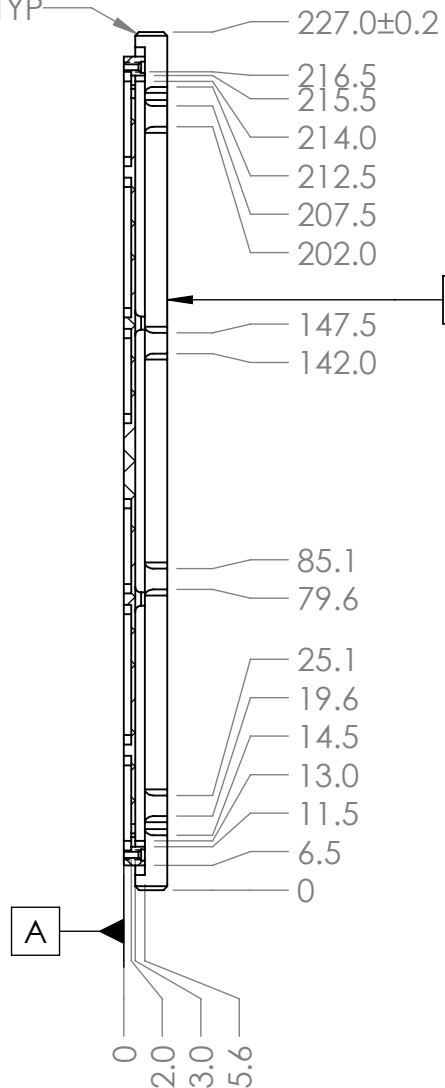
A

A



SECTION A-A

1.0 X 45° TYP



DRAWN	NAME RYAN MEDICK	DATE 4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:

-X FRAME

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE II
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO.

-X_Frame

REV	SIZE
E	B

SCALE: 1:2
SHEET 3 OF 4

3

2

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