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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATOR PIN HOLES, MAKE TOP PIN HOLES INTO SLOTS	5/6/2019	

B

B

A

A

		NAME	DATE	Description: Y FRAME			
	DRAWN	RYAN MEDICK	4/22/19				
	CHECKED	ANDREW GREENBERG	4/22/19				
	ENG APPR.						
	MFG APPR.						
MATERIAL 6061-T6 (SS)		COMMENTS:		DWG. NO.		Y_Frame	
FINISH ANODIZATION: TYPE III				REV C	SIZE B		SCALE: 1:2
WEIGHT (REF)							SHEET 1 OF 4
DO NOT SCALE DRAWING							

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)

DO NOT SCALE DRAWING

4

3

2

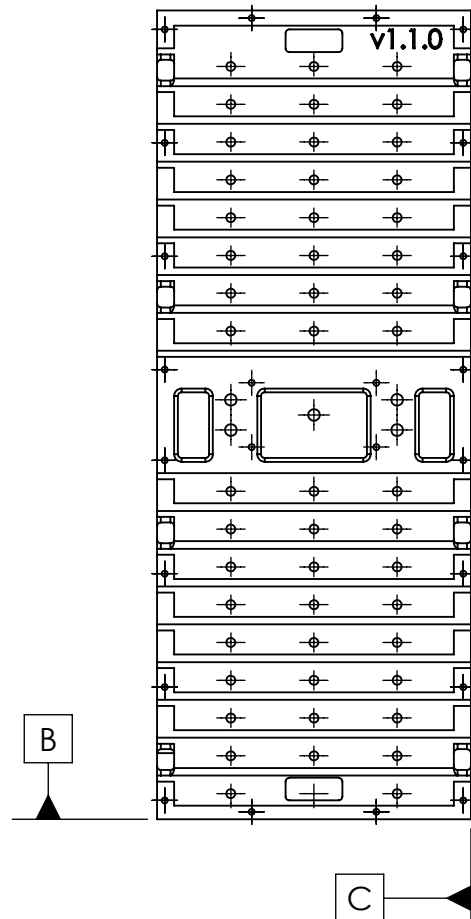
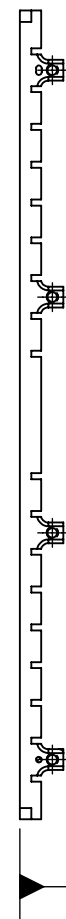
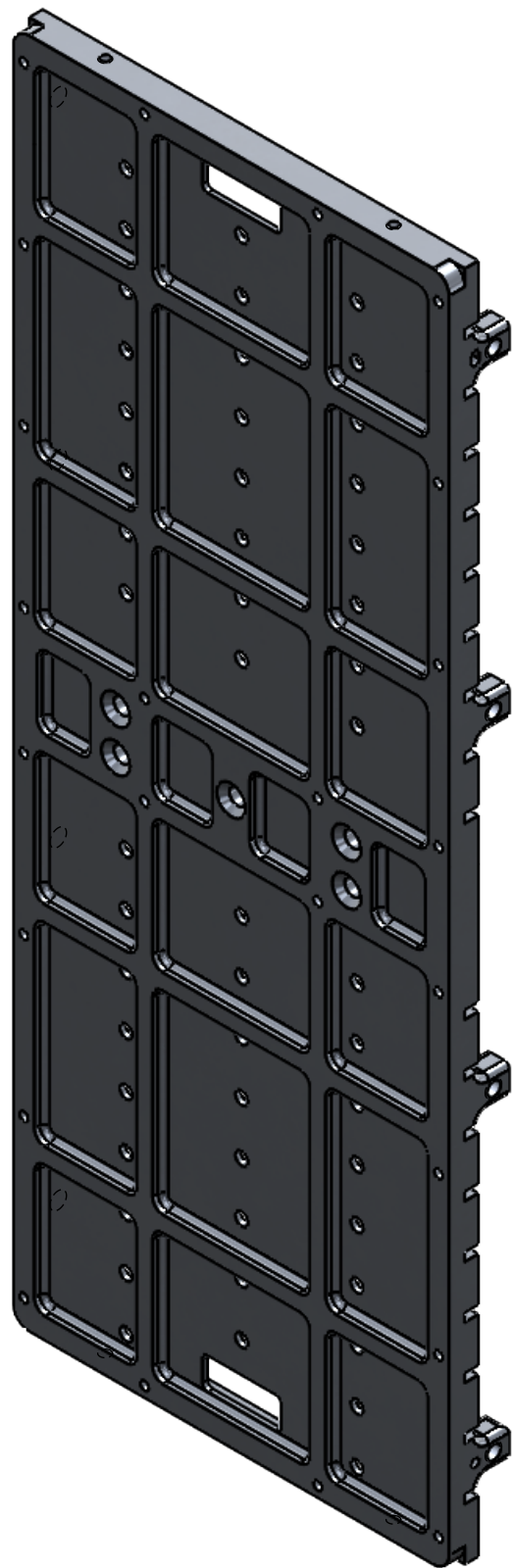
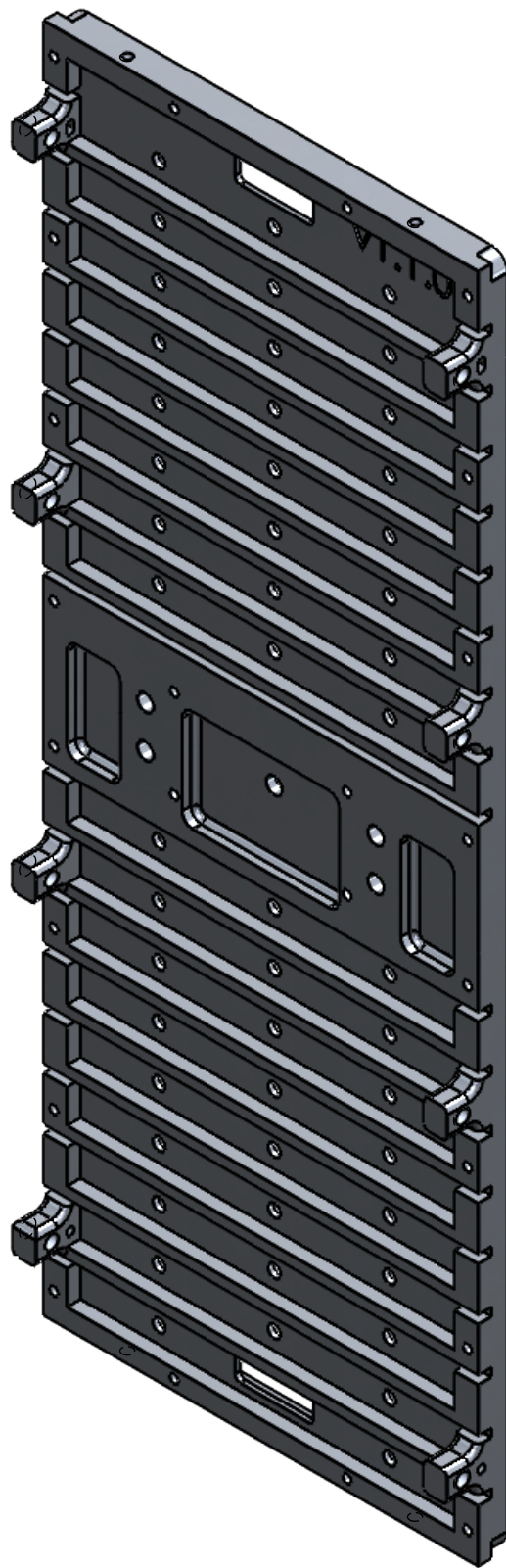
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- NOTES:
- 1. REFERENCE frame.sldprt CONFIGURATION: Y FRAME FOR MODEL BASE DEF.
 - 2. BREAK ALL EDGES.
 - 3. MATERIAL: 6061-T6 (SS).
 - 4. ANODIZATION: TYPE III.
 - 5. OVERALL PROFILE TOLERANCE $\frac{1}{2}$ 0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.

	DRAWN	NAME RYAN MEDICK	DATE 4/22/19	Description: Y FRAME
	CHECKED	ANDREW GREENBERG	4/22/19	
	ENG APPR.			
	MFG APPR.			
	COMMENTS:			
UNLESS OTHERWISE SPECIFIED: MATERIAL 6061-T6 (SS)				DWG. NO. Y_Frame
DIMENSIONS ARE IN MILLIMETER				REV C
TOLERANCES:				SIZE B
ONE PLACE DECIMAL ±0.1				SCALE: 1:2
TWO PLACE DECIMAL ±0.01				SHEET 2 OF 4
FINISH ANODIZATION: TYPE III				
WEIGHT (REF)				
DO NOT SCALE DRAWING				

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2

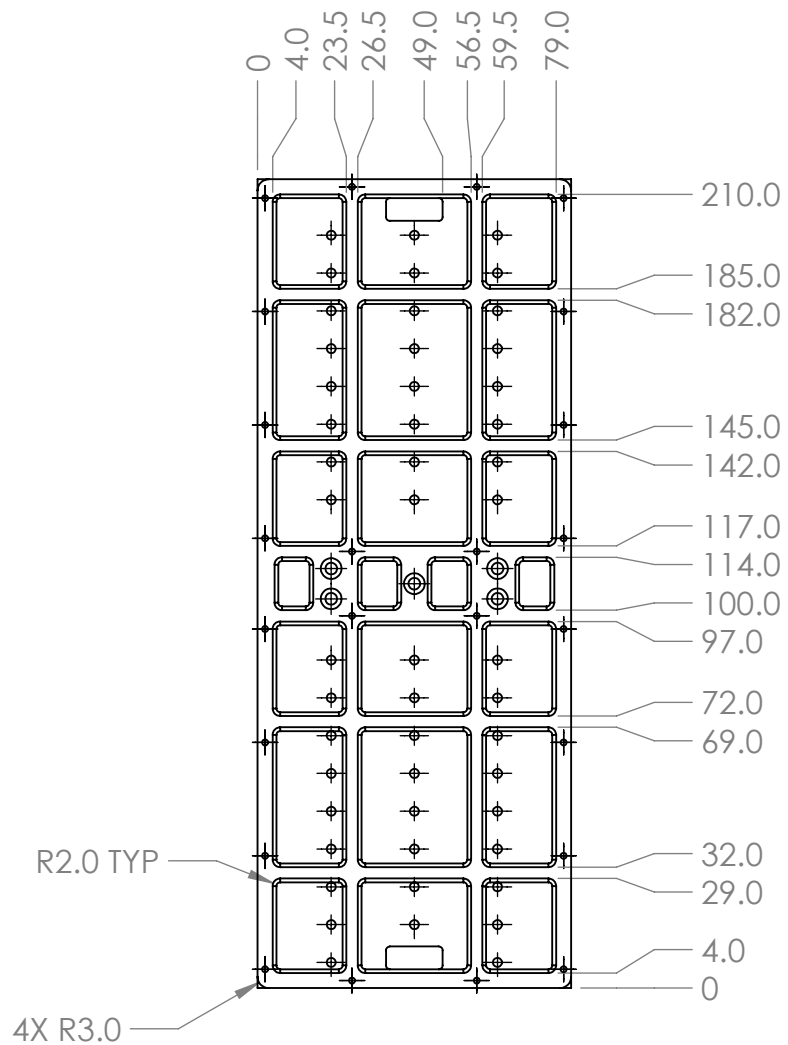
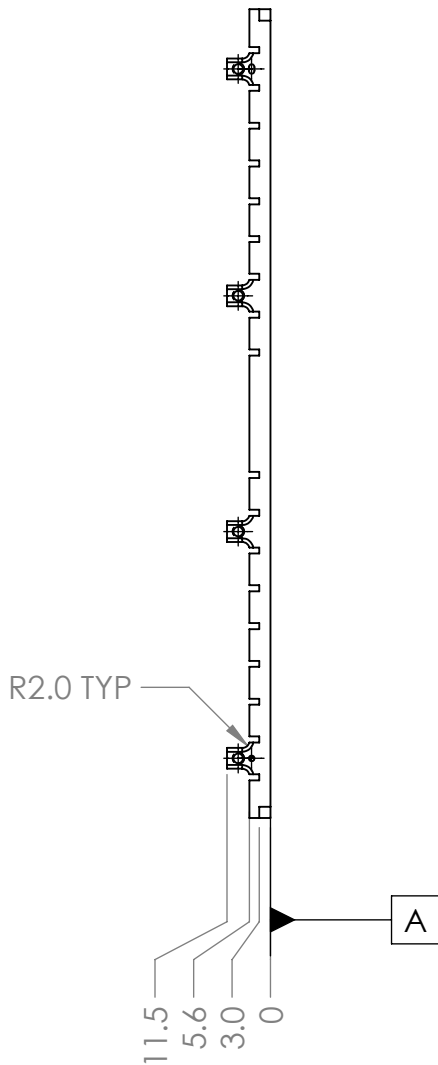
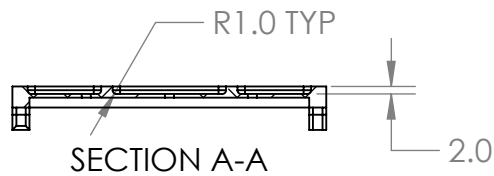
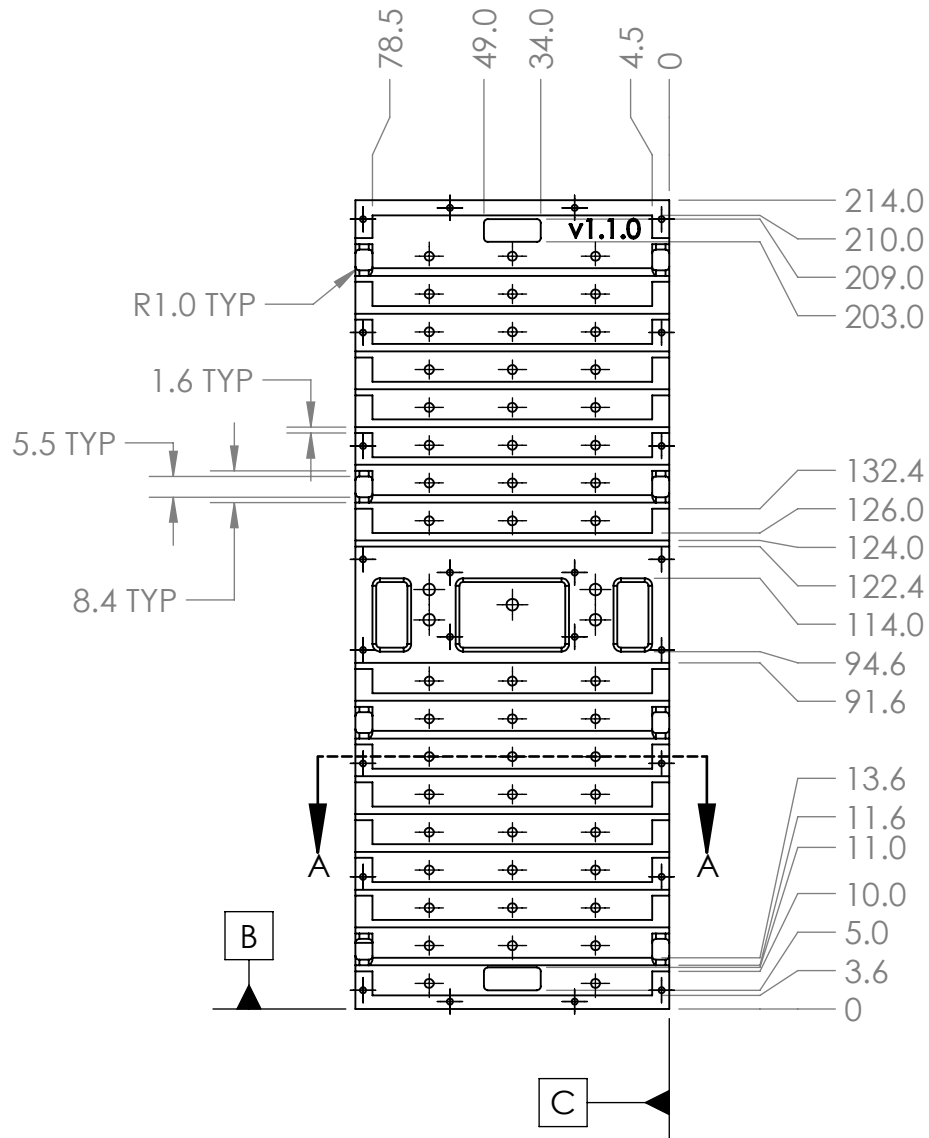
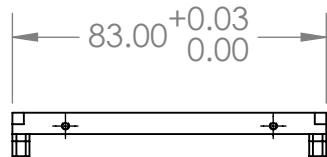
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DRAWN	NAME	DATE
CHECKED	RYAN MEDICK	4/22/19
ENG APPR.	ANDREW GREENBERG	4/22/19
MFG APPR.		

Description: Y FRAME

UNLESS OTHERWISE SPECIFIED:
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MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO. Y_Frame		
REV	SIZE	SCALE: 1:2
C	B	SHEET 3 OF 4

3

2

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4

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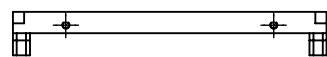
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B

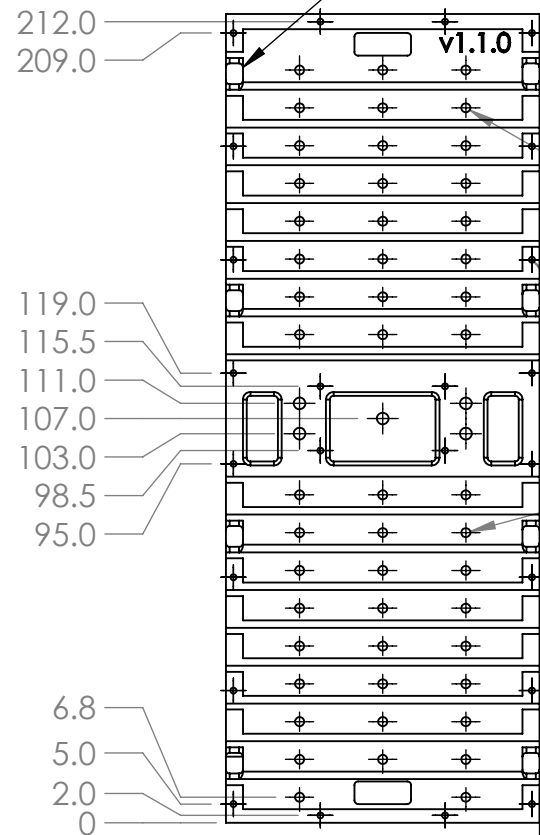
B

A

A

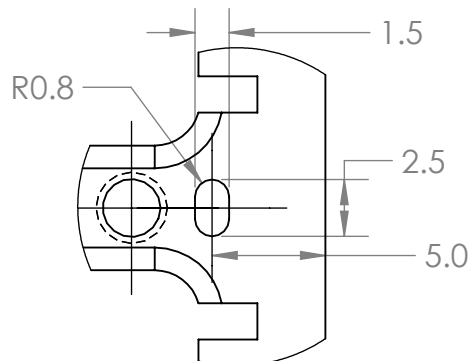
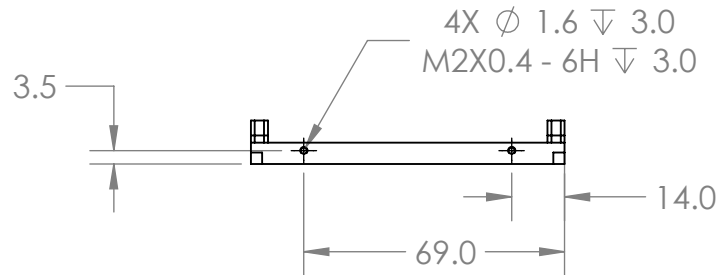


SLOT THRU PER DETAIL J



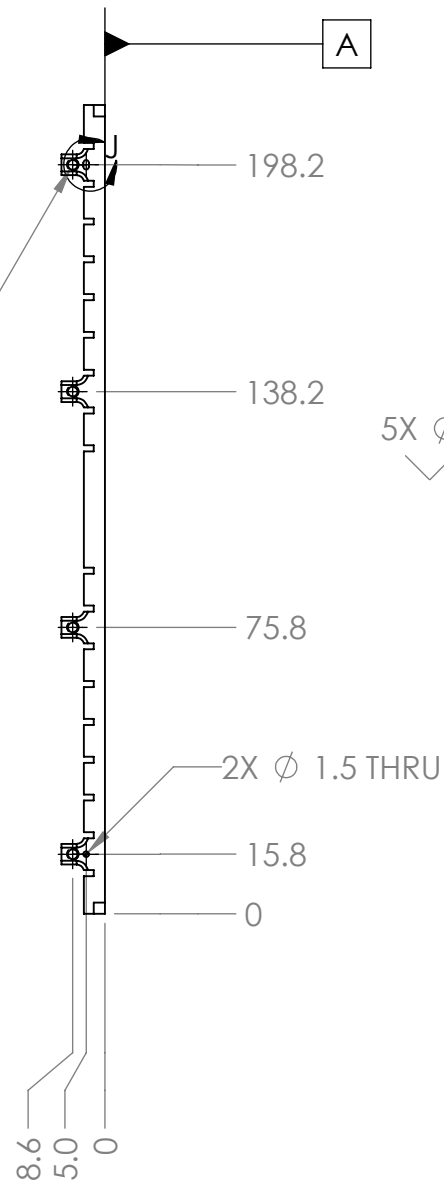
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C

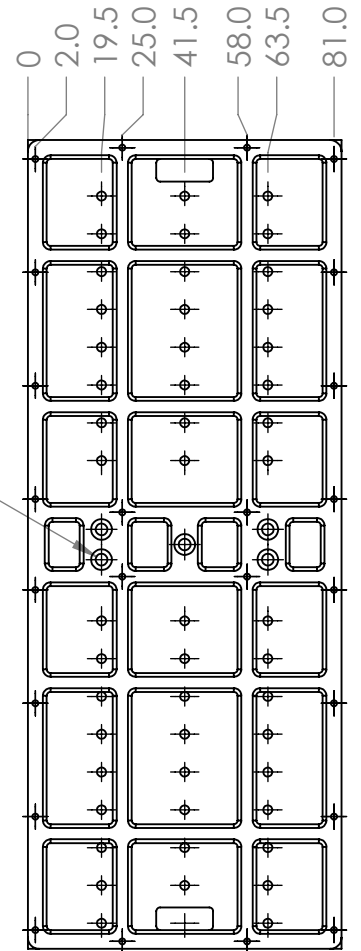



DETAIL J
SCALE 3 : 1

8X \varnothing 2.6 THRU
TAP FOR M2.5X0.45 HELICOIL INSERT = 1.5 * DIA.



5X \varnothing 3.1 THRU ALL
 \checkmark \varnothing 5.5 X 90°



	DRAWN	NAME RYAN MEDICK	DATE 4/22/19	Description: Y FRAME
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COMMENTS:				DWG. NO.
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL \pm 0.1 TWO PLACE DECIMAL \pm 0.01				Y_Frame
				REV C
				SIZE B
MATERIAL 6061-T6 (SS) FINISH ANODIZATION: TYPE III WEIGHT (REF) DO NOT SCALE DRAWING				SCALE: 1:2 SHEET 4 OF 4

3

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