

4

3

2

1

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	INITIALS
	A	INITIAL COMMIT	7/3/2021	ML
	B	REVISED DRAWINGS FOR CLARITY	7/22/2021	ML

B

B

A

A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL (REF) 6061-T6		COMMENTS:	DWG. NO. plusX_3UFra		
	FINISH (REF) ANODIZATION: TYPE II			REV B	SIZE B	SCALE: 1:1.5
	WEIGHT (REF)					SHEET 1 OF 5
	DO NOT SCALE DRAWING					

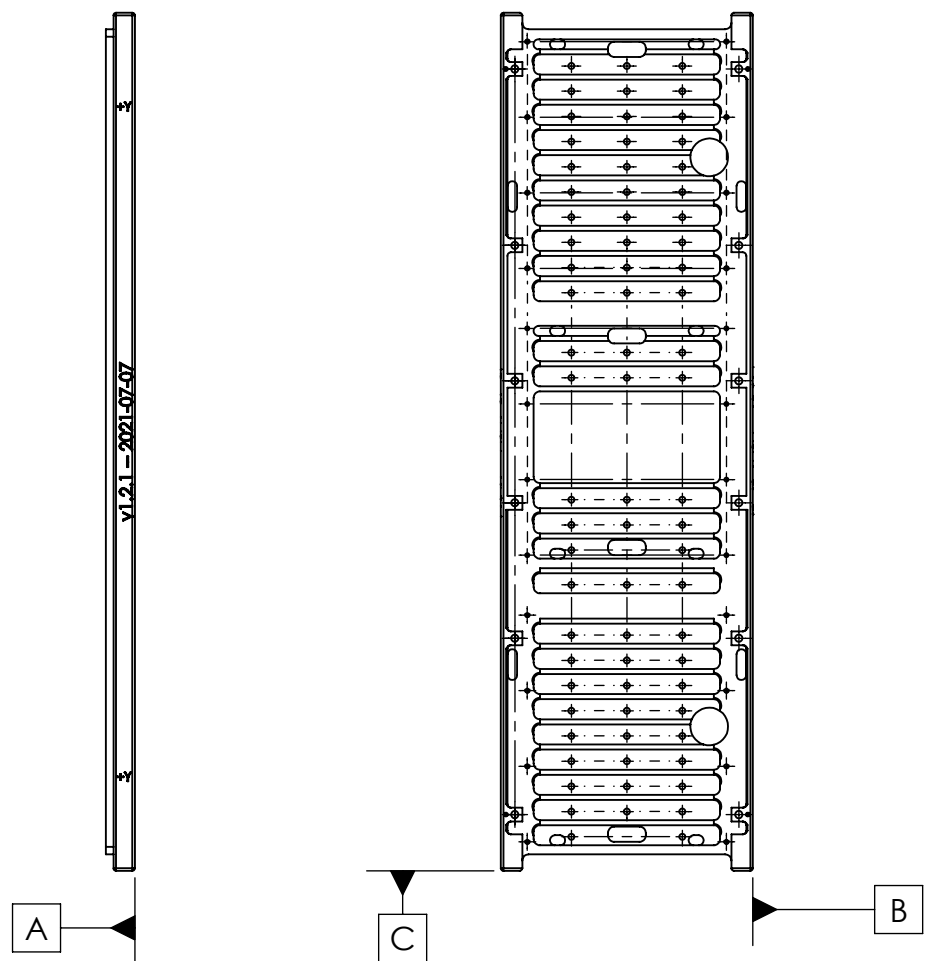
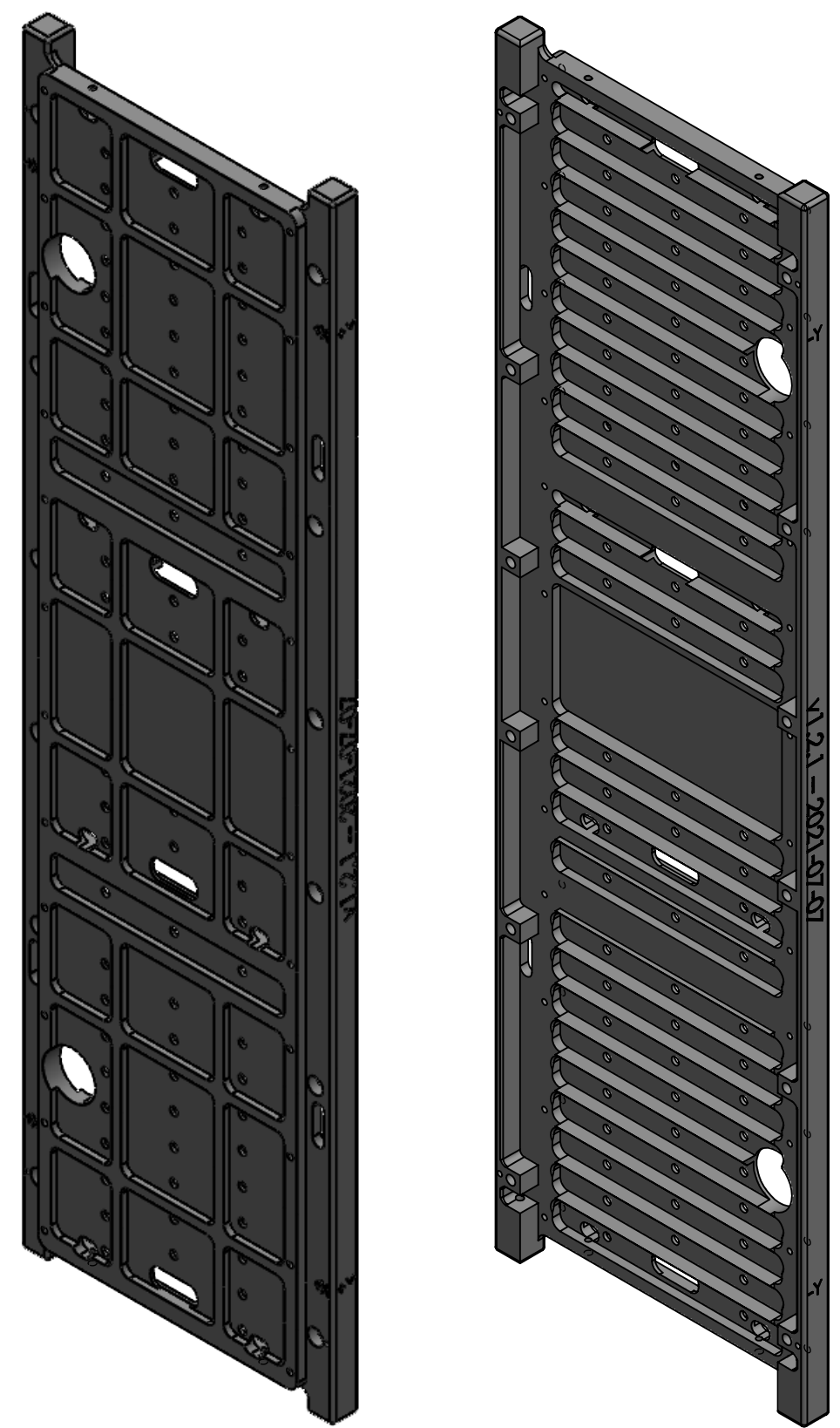
3

2

1

B

A



B

A

- NOTES:
- 1. REFERENCE 3UFRAME.SLDPRT FOR MODEL BASE DEF
 - 2. BREAK ALL EDGES
 - 3. MATERIAL: ALUMINUM 6061-T6
 - 4. ANODIZATION: TYPE II, BLACK
 - 5. OVERALL PROFILE TOLERANCE

	0.2	A	B	C
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 TO A MINIMUM GRID OF 5MM UNLESS OTHERWISE SPECIFIED
 - 6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM
 - 7. ENGRAVE ALL TEXT WITH 90 DEG V BIT WITH DEPTH OF 0.2MM BEFORE ANODIZATION

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	FINISH (REF) ANODIZATION: TYPE II		REV B	SIZE B	SCALE: 1:1.5
	WEIGHT (REF)		SHEET 2 OF 5		
	DO NOT SCALE DRAWING				

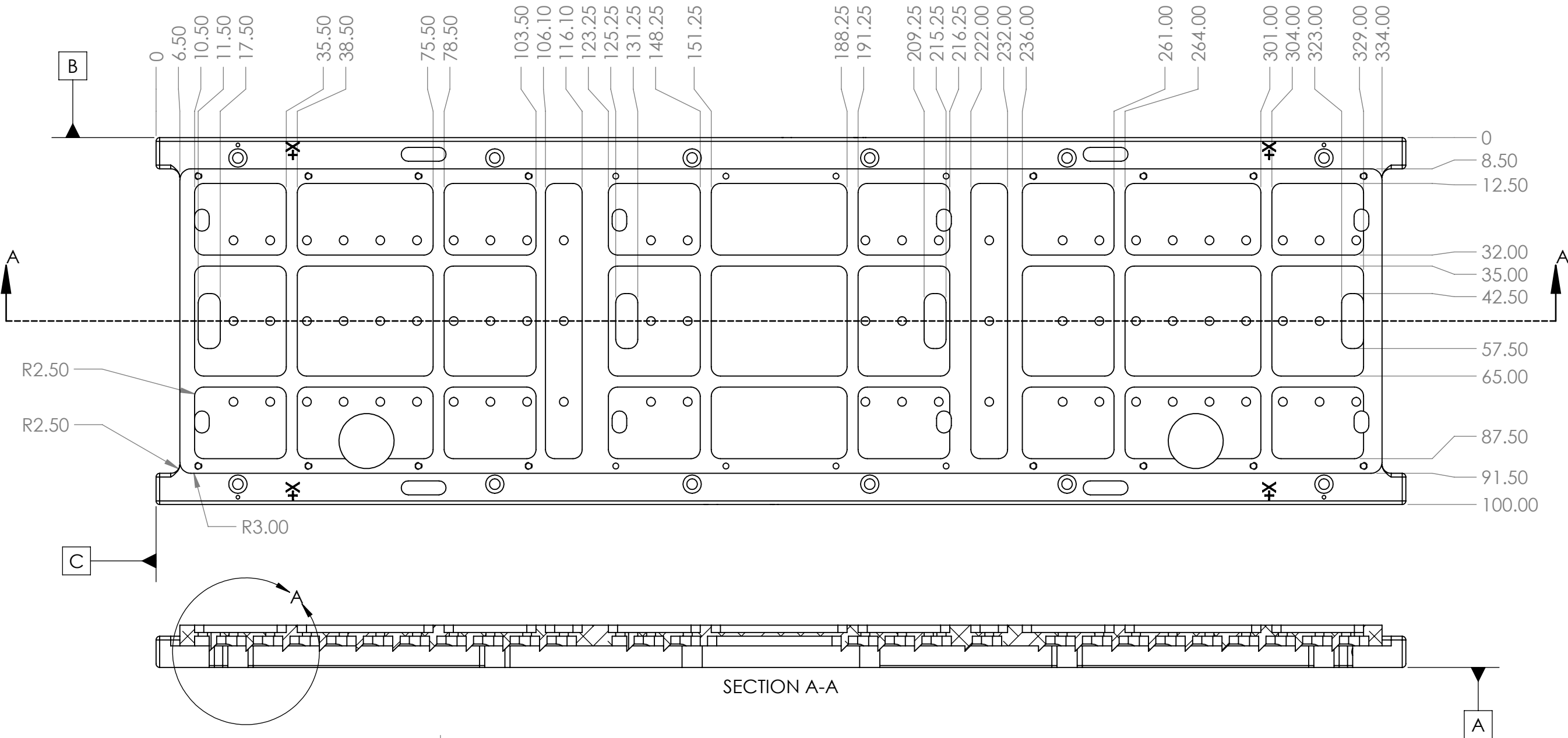
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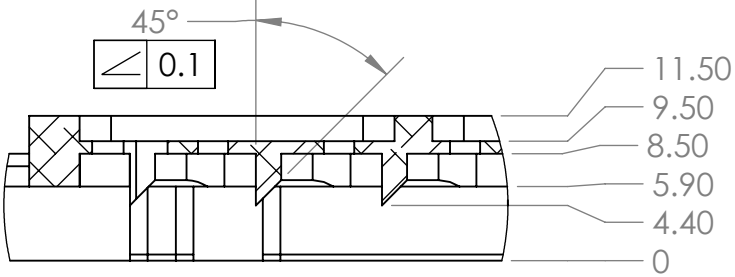
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1

DIMENSIONS FOR MILLING (1/2)



SECTION A-A



DETAIL A
SCALE 2 : 1.2

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01		MATERIAL (REF) 6061-T6	COMMENTS:	DWG. NO. plusX_3UFra		
		FINISH (REF) ANODIZATION: TYPE II				
		WEIGHT (REF)		REV B	SIZE B	SCALE: 1:1.2
		DO NOT SCALE DRAWING		SHEET 3 OF 5		

3

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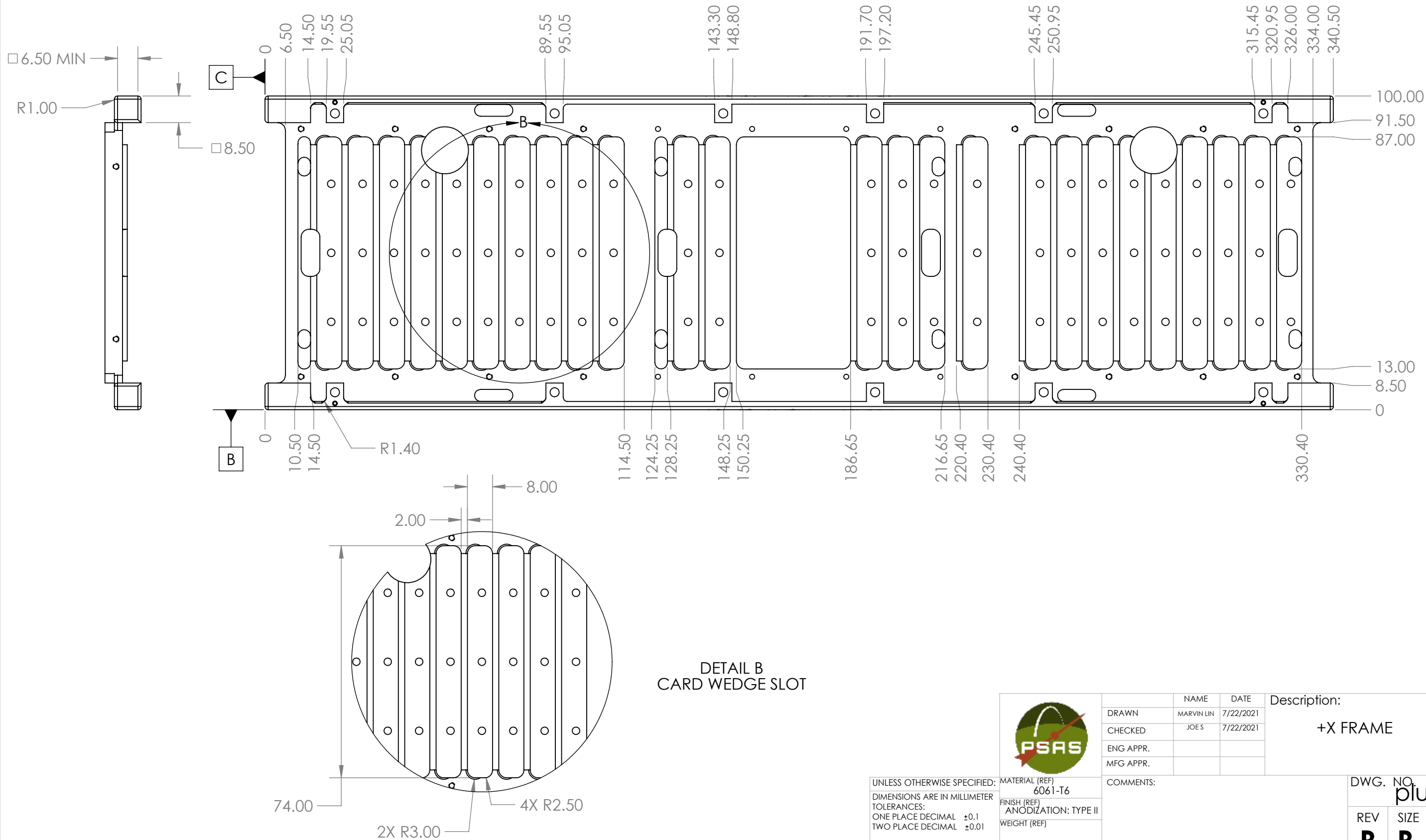
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2

1

DIMENSIONS FOR MILLING (2/2)



DETAIL B
CARD WEDGE SLOT

	DRAWN	NAME MARVIN LIN	DATE 7/22/2021	Description: +X FRAME
	CHECKED	JOE S	7/22/2021	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. plusX_3UFrame
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01				REV B
				SIZE B
				SCALE: 1:1.2 SHEET 4 OF 5

4

3

2

1

4

3

2

1

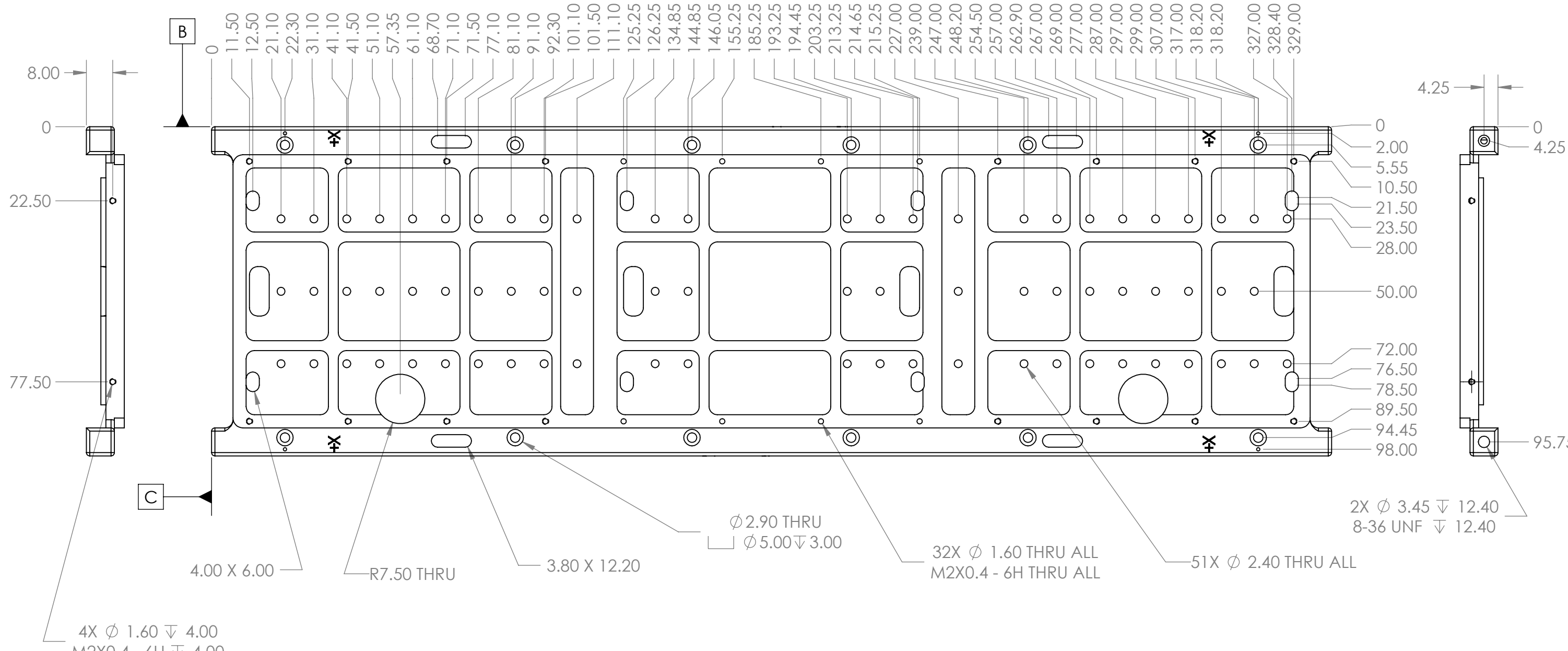
DIMENSIONS FOR DRILLING (1/1)


B

B

A

A



	DRAWN	NAME MARVIN LIN	DATE 7/22/2021	Description: -X FRAME
	CHECKED	JOE S	7/22/2021	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. plusX_3UFrame
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01		MATERIAL (REF) 6061-T6	REV B	
		FINISH (REF) ANODIZATION: TYPE II		
		WEIGHT (REF)		
DO NOT SCALE DRAWING			SIZE B	SCALE: 1:1.2 SHEET 5 OF 5

3

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1