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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATING PINS AND ADD Ø 1.00 mm THRU FOR VENTING	5/6/2019	

B

B

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	 <div>MATERIAL 6061-T6 (SS) FINISH ANODIZATION: TYPE III WEIGHT (REF) DO NOT SCALE DRAWING</div>	DRAWN CHECKED ENG APPR. MFG APPR.	NAME RYAN MEDICK ANDREW GREENBERG	DATE 4/22/19 4/22/19	Description: -X FRAME	DWG. NO. -X_Frame		
						REV	SIZE	SCALE: 1:2
						C	B	SHEET 1 OF 4

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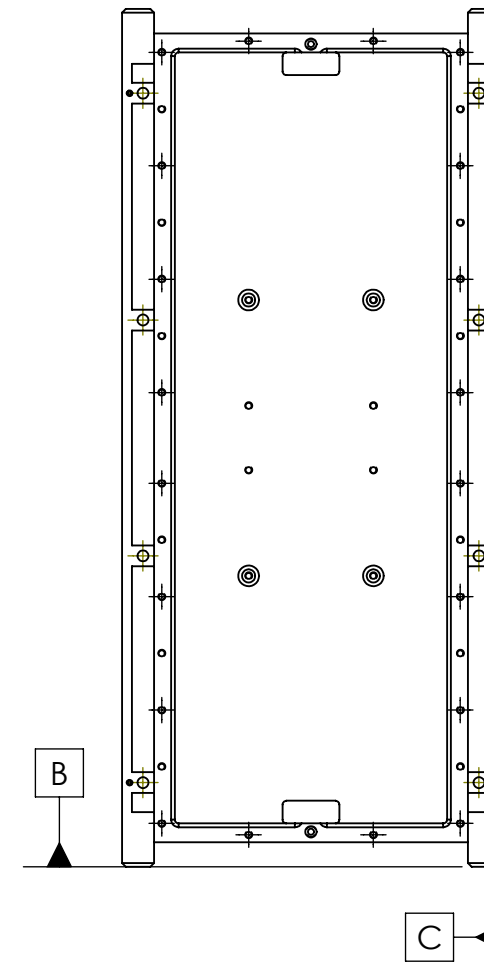
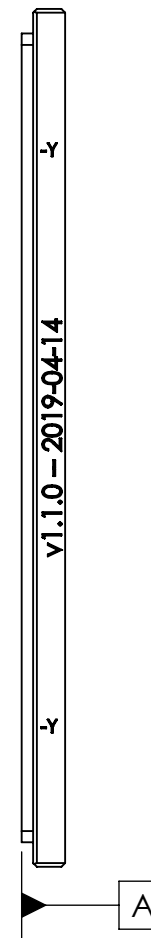
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NOTES:

1. REFERENCE frame.sldprt CONFIGURATION -X FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS)
4. ANODIZATION: TYPE III.
5. OVERALL PROFILE TOLERANCE $\frac{1}{2}$ 0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.01


MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RYAN MEDICK	4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:
-X FRAME

DWG. NO.		-X_Frame
REV	SIZE	SCALE: 1:2
C	B	SHEET 2 OF 4

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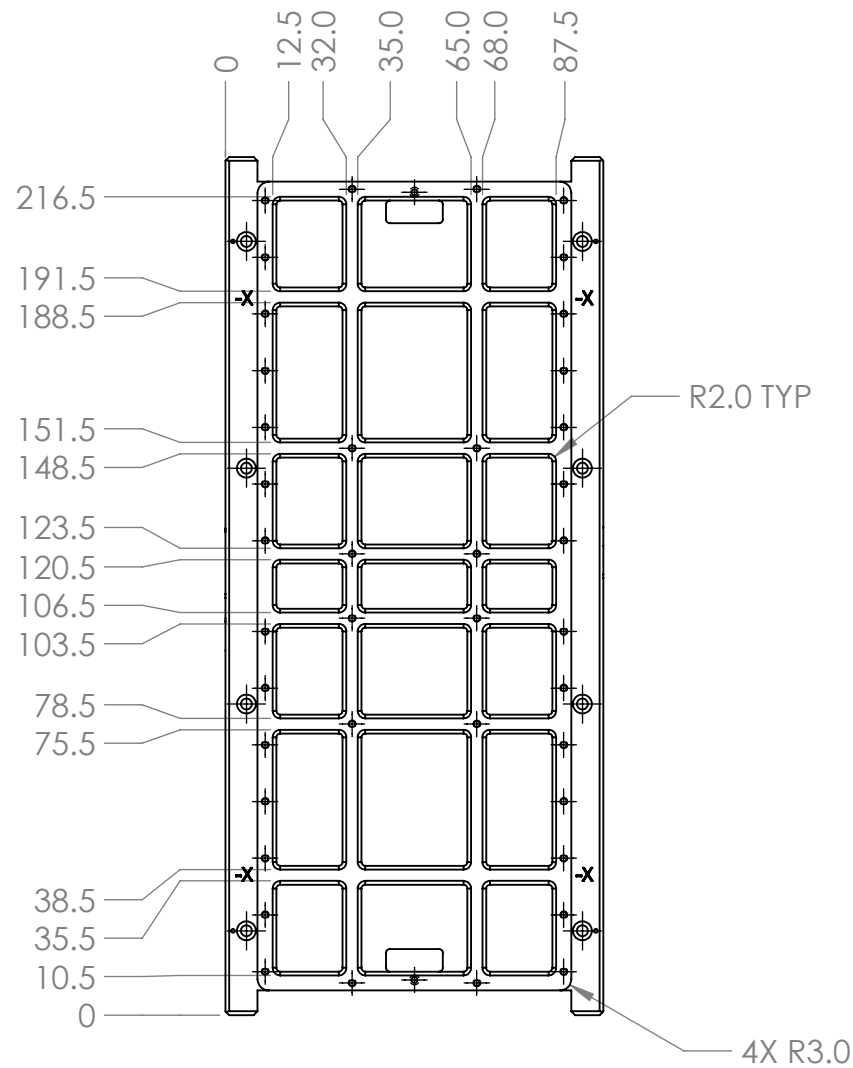
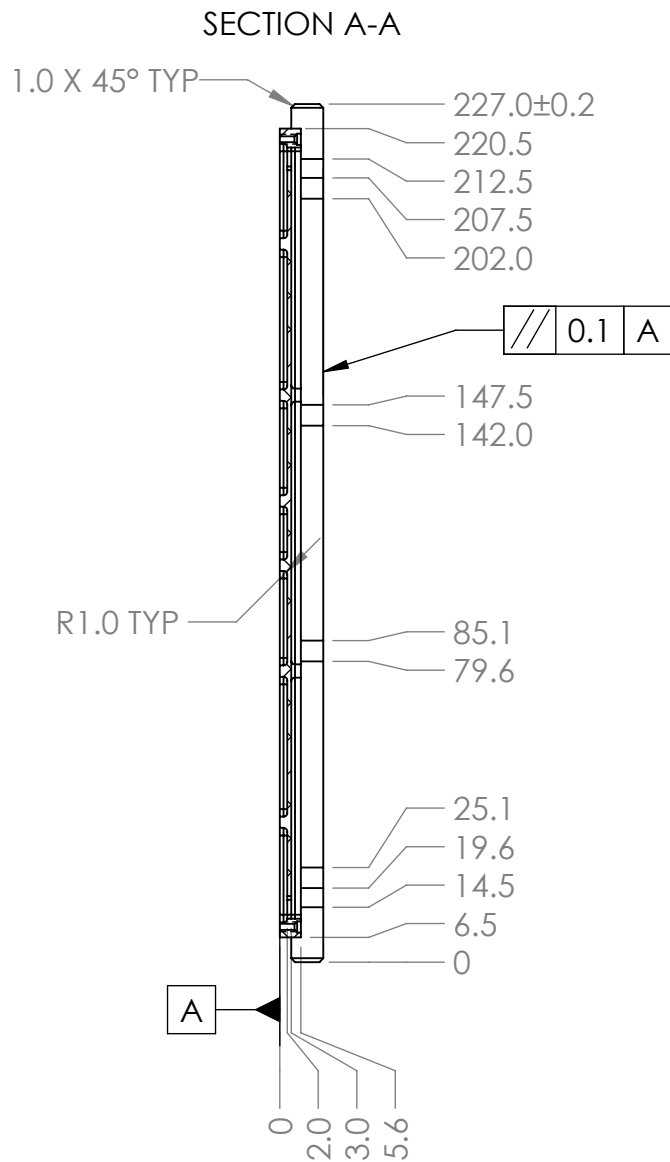
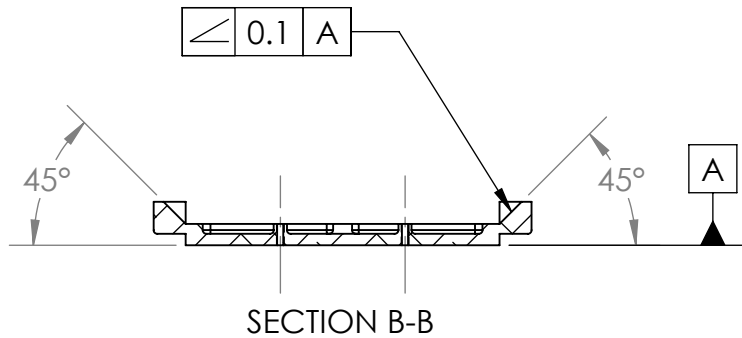
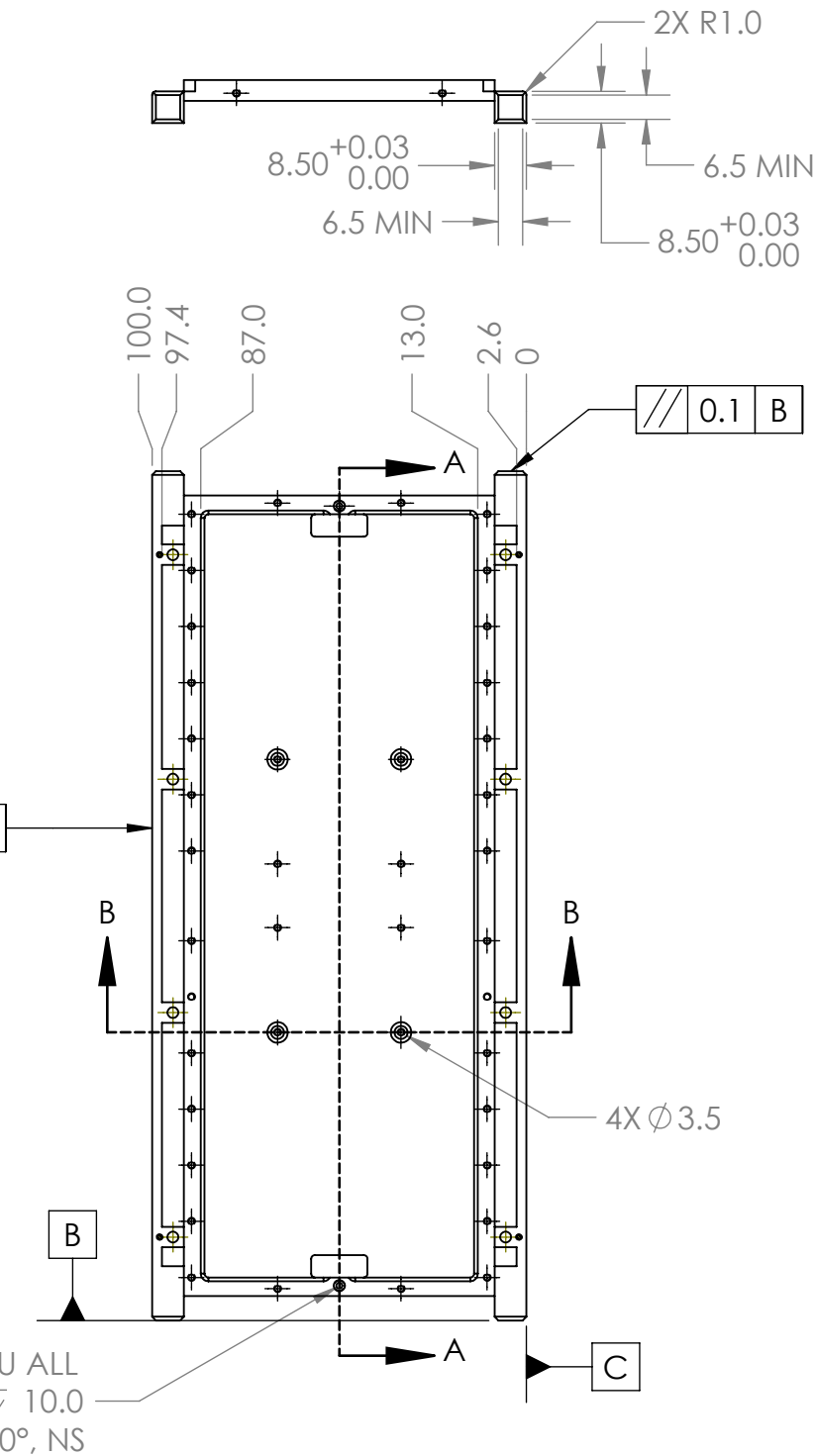
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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL \pm 0.1
TWO PLACE DECIMAL \pm 0.01



DRAWN	NAME RYAN MEDICK	DATE 4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

COMMENTS:

Description:
-X FRAME

DWG. NO.		-X_Frame
REV	SIZE	SCALE: 1:2
C	B	SHEET 3 OF 4

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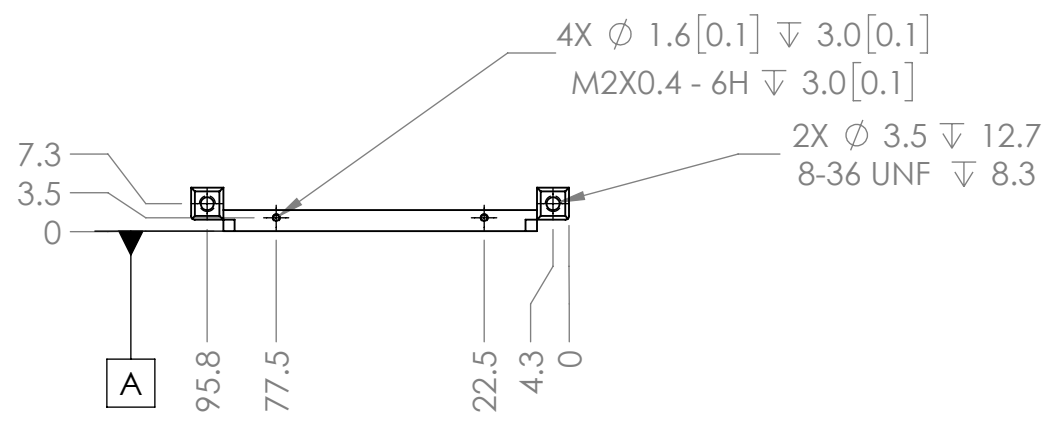
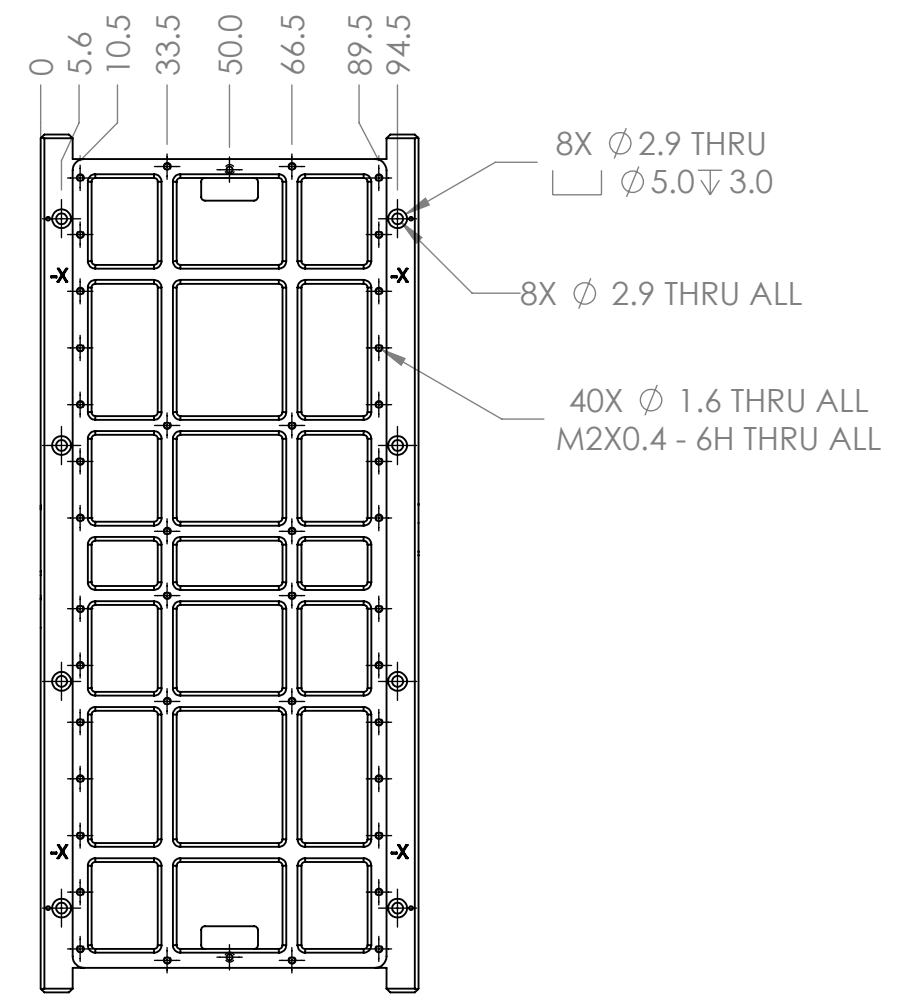
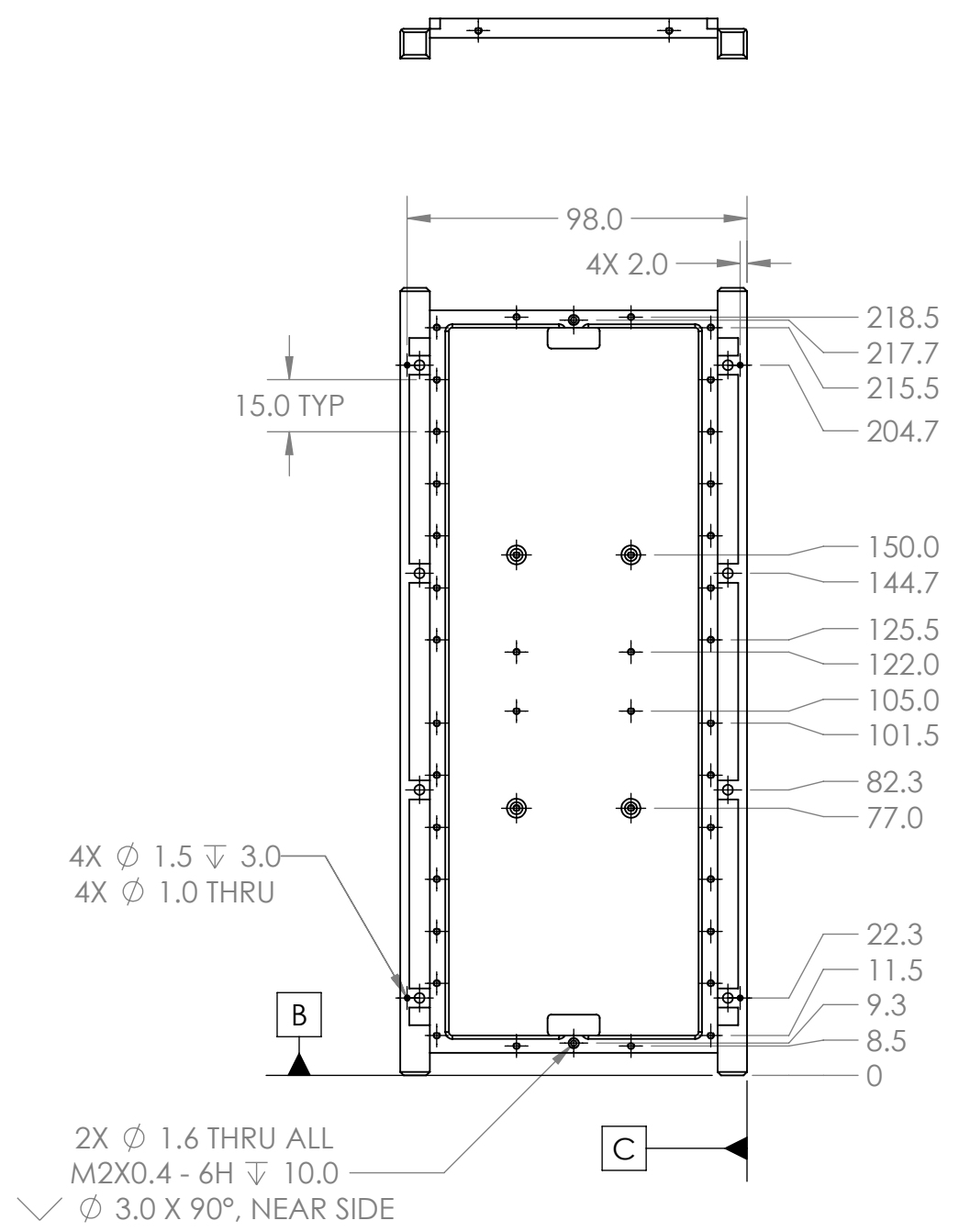
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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL \pm 0.1
TWO PLACE DECIMAL \pm 0.01



DRAWN	NAME RYAN MEDICK	DATE 4/22/19
CHECKED	ANDREW GREENBERG	4/22/19
ENG APPR.		
MFG APPR.		

Description:

-X FRAME

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01	MATERIAL 6061-T6 (SS)	COMMENTS:	DWG. NO. -X_Frame		
	FINISH ANODIZATION: TYPE III		REV C	SIZE B	SCALE: 1:2
	WEIGHT (REF)				
	DO NOT SCALE DRAWING				

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