# **Chapter Ⅲ Thyristor Firing Circuit Exercises**

In this chapter students are able to perform exercises about UJT firing circuit, cosine wave crossing control circuit, two linear firing angle control circuits, and Siemens TCA785 firing circuit.

# **Exp. 3-1 Unijunction Transistor (UJT) Firing Circuit**

### 1. Objectives

- (1) To be familiar with the principle of unijunction transistor (UJT) firing circuit and function of each component.
  - (2) To master the commissioning of the unijunction transistor firing circuit.

### 2. Equipment

| No. | Description  | Remark              |
|-----|--|---------------------|
| 1   | MPE-01 Power control panel                                   |                     |
| 2   | MPE-12 Firing circuit of single-phase converter ( ${ m I}$ ) |                     |
| 3   | Dual-channel oscilloscope                                    | Users-self-equipped |

# 3. Principle

Fig.3-1 shows a self-oscillating circuit with frequency adjustable. In this circuit,  $V_6$  is a unijunction transistor (commonly used model: BT33 and BT35); a RC charging circuit is composed of the equivalent resistor V5 and C1; a capacitor discharging circuit consists of C1, V6, and primary winding of pulse transformer; RP<sub>1</sub> is used to change the equivalent resistance of C<sub>1</sub> charging circuit to accordingly change the charging time.

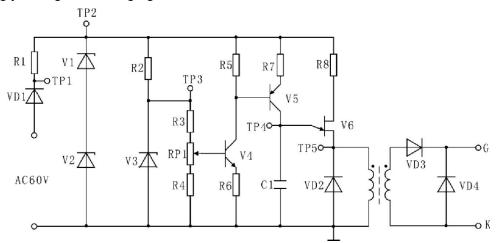


Fig.3-1 Schematic diagram of UJT firing circuit

Operating process: a 60V sync signal from synchronous transformer is applied to the half-wave rectifier  $VD_1$ , and is clipped to a trapezoidal wave whose zero crossing point should be in phase with the one of power supply, then  $C_1$  is charged through  $R_7$  and  $V_5$  till the charging voltage reaches to peak voltage of unijunction transistor  $U_P$ , now  $V_6$  is conducted and  $C_1$  discharges through the pulse transformer, hence a pulse is output from the secondary side of pulse transformer. However, due to

a small discharge time constant, the voltage across  $C_1$  drops quickly to the valley voltage  $U_V$  of unijunction transistor to turn  $V_6$  off and recharge  $C_1$ . As the charging and discharging moving in cycles, a sawtooth wave is formed across  $C_1$ , and a sharp pulse is generated at the secondary side of pulse transformer. Note that the thyristor firing is only affected by the first firing pulse in a cycle. The charging time constant is determined by capacitance of  $C_1$  and equivalent resistance, so  $RP_1$  can be used to change the charging time of  $C_1$  to perform the pulse phase shift control. Waveforms at the test points are shown in Fig.3-2.

RP<sub>1</sub> and all test signals are available on the faceplate, and synchronous signals have been connected inside.

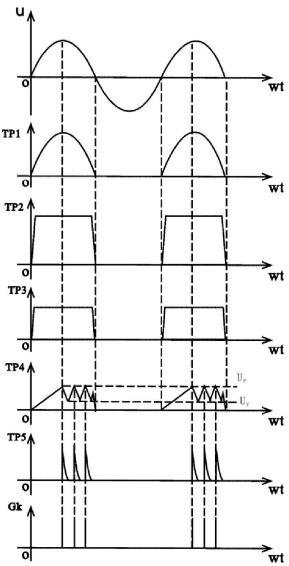


Fig.3-2 Waveforms at each test point of UJT firing circuit ( $\alpha$ =90°)

#### 4. Experimental contents

- (1) Commissioning of UJT firing circuit
- (2) Observation of waveforms at each test point of UJT firing circuit

#### 5. Pre-lab

Review the knowledge about unijunction transistor, and master the principle of a UJT firing

circuit.

#### 6. Questions

- (1) What is the relationship between the oscillating frequency and capacitance of C1 in the UJT firing circuit?
  - (2) Can the phase shift range of UJT firing circuit reach to 180°?

### 7. Operating instructions

(1) Observation of waveforms at each test point of UJT firing circuit

Apply a line voltage output from the power control panel to the "IN~220V" terminal on MPE-12. Press down "Start" button on power control panel, and switch on MPE-12 unit to activate all the firing circuits. Monitor the 60V sync signal with one channel of dual-channel oscilloscope, leaving the other channel for observing waveform at TP1, TP2, TP3, TP4, and TP5 respectively. Observe the waveform variation at TP4 and TP5 during adjusting RP1. Check whether the firing voltage at terminals G and K can shift in range of 30°~170°.

(2) Recording the waveforms at each test point of UJT firing circuit

Adjust RP1 to change the firing angle  $\alpha$ , and record the waveforms at each test point when  $\alpha=30^{\circ}/60^{\circ}/90^{\circ}/120^{\circ}$ , then compare with waveforms in Fig.3-2.

# 8. Laboratory report

Record the waveforms and amplitude at each test point when  $\alpha$ =60°.

#### 9. Notes

- (1) The two probes of a dual channel oscilloscope should be connected to common ground to avoid an electric short circuit fault.
- (2) To reduce the observation error caused by capacitance, it is required to connect terminals G and K to gate and cathode of thyristor respectively when observing the waveforms of output pulse voltage.
- (3) Make sure the calibration knobs, the small knob in the center of both the volts/div and time/div knobs, that are always in the fully CW position when measuring the amplitude and period of a signal using oscilloscope.

# Exp. 3-2 Linear Firing Angle Control Circuit

### 1. Objectives

- (1) To be familiar with the principle of a linear firing angle control circuit, and the function of each component.
  - (2) To master the commissioning of a linear firing angle control circuit.

### 2. Equipment

| No. | Description   | Remark              |  |
|-----|---|---------------------|--|
| 1   | MPE-01 Power control panel                            |                     |  |
| 2   | MPE-12 Firing circuit of single-phase converter ( I ) |                     |  |
| 3   | Dual-channel oscilloscope                             | Users-self-equipped |  |

# 3. Principle

The linear firing angle control circuit include synchronous detection, sawtooth wave generation, pulse generation, pulse amplification, etc., as shown in Fig.3-3.

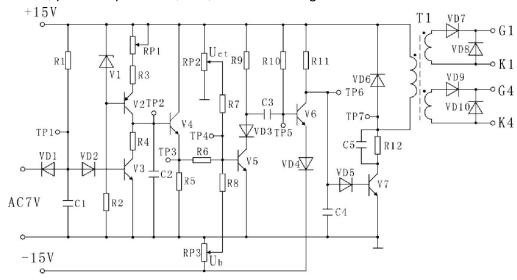


Fig.3-3 Schematic diagram of linear firing angle control circuit

Components  $V_3$ ,  $VD_1$ ,  $VD_2$ , and  $C_1$  form a synchronous detection circuit to control the generating time of sawtooth wave and its width.  $V_1$  and  $V_2$  make a constant current source,  $C_2$  is charged to generate sawtooth wave when  $V_3$  is off while  $C_2$  is discharged through  $R_4$  and  $V_3$  when  $V_3$  is on. To change the current level of constant current source, adjust  $RP_1$ , then the ramp of sawtooth wave is also changed. A phase-shift control circuit is formed by  $U_{ct}$  (controlled by  $RP_2$ ),  $U_b$  (controlled by  $RP_3$ ), and sawtooth voltage at the base of  $V_5$ .  $V_6$  and  $V_7$  function pulse generation and amplification, the firing pulse is output from the pulse transformer. Waveforms at each test point of linear firing angle control circuit are shown in Fig.3-4.

MPE-12 unit has linear firing angle control circuits I and II which are the same but there is a phase difference of 180° between their output pulses.

RP<sub>1</sub>, RP<sub>2</sub>, RP<sub>3</sub>, and all test signals are available on the faceplate, and the secondary winding of synchronous transformer has been connected inside.

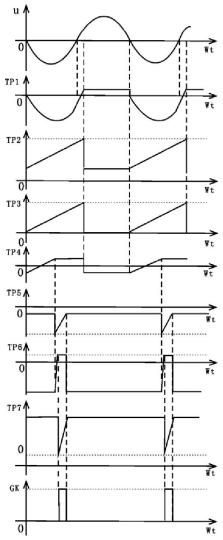


Fig.3-4 Waveforms at each test point of linear firing angle control circuit I (α=90°)

### 4. Experimental contents

- (1) Commissioning of linear firing angle control circuit
- (2) Observation of waveforms at each test point of linear firing angle control circuit

## 5. Pre-lab

- (1) Review the knowledge about linear firing angle control circuit, and master its principle.
- (2) Master how to determine the initial phase of firing pulse in a linear firing angle control circuit.

### 6. Questions

- (1) What are the features of a linear firing angle control circuit?
- (2) Which parameters will affect the phase-shift range of linear firing angle control circuit?
- (3) The phase-shift range of linear firing angle control circuit is wider than the one of cosine wave crossing control circuit, why?

#### 7. Operating instructions

- (1) Apply a line voltage output from the power control panel to the "IN~220V" terminal on MPE-12. Press down "Start" button on power control panel, and switch on MPE-12 unit to activate all the firing circuits, then:
- 1) Simultaneously observe the waveforms of synchronous voltage and the voltage at point "1" to study how the waveform at point "1" generate.
- 2) Observe the waveform at points "1" and "2" to study the relationship between the waveform at point "1" and sawtooth wave width.
  - 3) Observe the variation of sawtooth wave ramp at point "2" when adjusting RP<sub>1</sub>.
- 4) Observe and record the waveforms of output voltage and the voltages at points "3"~"7", then analyze the relationship between the voltages at points "4" and "7".
  - (2) Phase-shift range determination of firing pulse

Adjust RP<sub>2</sub> CCW to the end ( $U_{ct}$ =0), observe the waveforms of test point 7 and synchronous voltage with a dual-channel oscilloscope, then adjust RP<sub>3</sub> for a firing angle of 170°.

(3) Adjust RP $_2$  till  $\alpha$ =60°, then observe and record the waveforms at each test point and terminals G and K

|               | U <sub>1</sub> | U <sub>2</sub> | U <sub>3</sub> | U <sub>4</sub> | U <sub>5</sub> | U <sub>6</sub> | U <sub>7</sub> |
|---------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Amplitude (V) |                |                |                |                |                |                |                |
| Width (ms)    |                |                |                |                |                |                |                |

#### 8. Laboratory report

- (1) Record every experimental waveform, and mark its amplitude and width.
- (2) Summarize method for phase shift range adjustment in linear firing angle control circuit. For example, how to enable  $\alpha$ =90° if Uct=0?

#### 9. Notes

Please refer to the notes in Exp.3-1.