

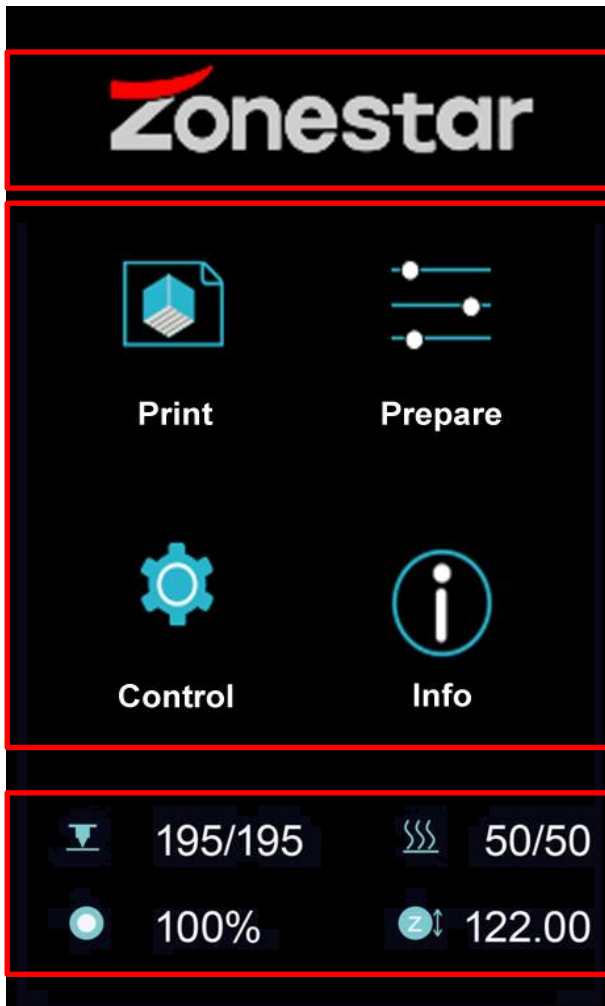


DWIN LCD MENU Description

Version: 2.0

ZONESTAR DWIN LCD Menu Description

•Main Menu



Title	
LOGO	
Print from SD card	Contrll for Prepare to print
Printer Setting	Printer Information
Nozzle Temperature	Hotbed Temperature
Printing Speed	Current Z position

ZONESTAR DWIN LCD Menu Description

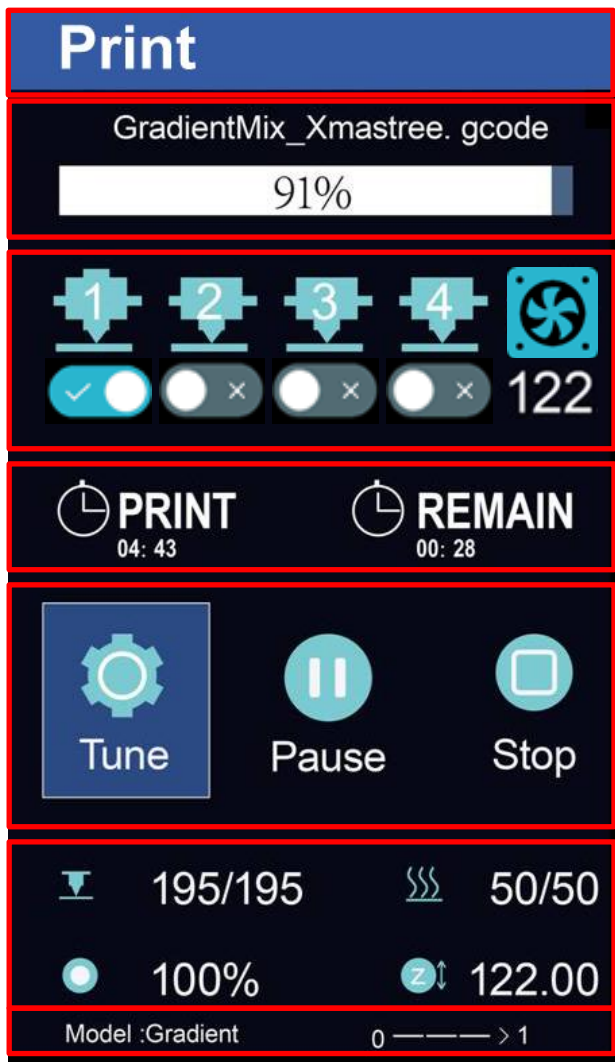
•Printing status Menu (Mixing Feature is ON)



Title		
Printng file name and Progress bar		
Extruder Mix Rate and Auto Mixing mode		
Printed timer and Remain timer		
Printting controller		
Setting	Pasue&Resume Printing	Stop Printing
Nozzle Temperature		Hotbed Temperature
Printing Speed		Current Z position
Status Message Bar		

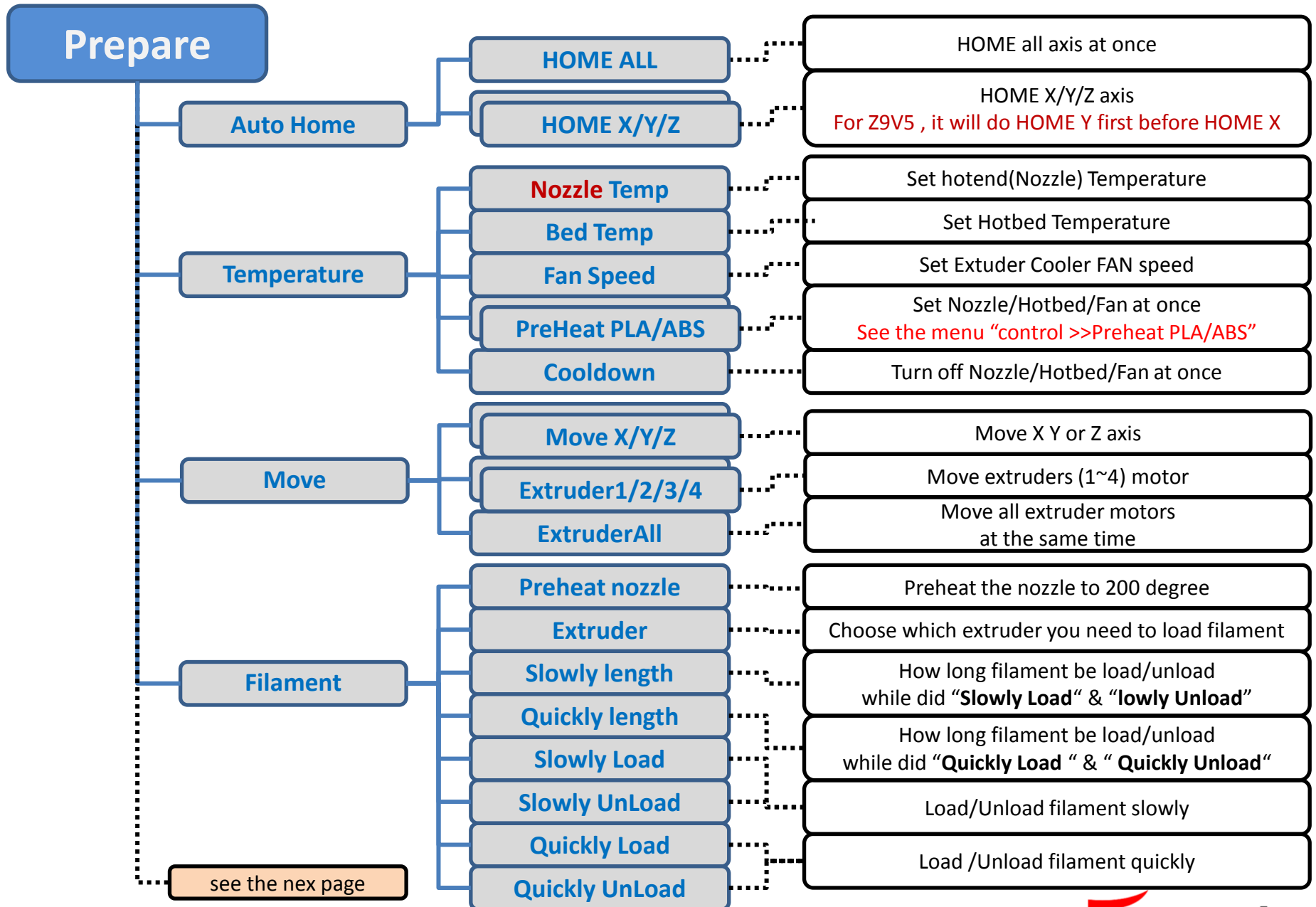
ZONESTAR DWIN LCD Menu Description

•Printing status Menu (Mixing Feature is OFF)



Title		
Printng file name and Progress bar		
Extruder Status and FAN Speed (0~255)		
Printed timer and Remain timer		
Printting controller		
Setting	Pasue&Resume Printing	Stop Printing
Nozzle Temperature		Hotbed Temperature
Printing Speed		Current Z position
Status Message Bar		

ZONESTAR DWIN LCD Menu Description



ZONESTAR DWIN LCD Menu Description

Prepare

Bed Leveling

Point1/2/3/4

Do leveling at the bed corners

Catch Probe Z-offset

Auto Catch the probe Z offset

Display only
when "Auto
leveling" is ON
Refer to configure

Probe Z-Offset

Adjust the probe Z offset

Auto leveling

Do auto leveling measure

Language

EN/ES/RU/FR/PT

Set menu language

Disable Steppers

Turn off the power supply to motors

Power off

Power off the printer

Control

Mixer*

Mix

Set mix rates of each extruder and commit to V-TOOL

Gradient (ON/OFF)

Start a Gradient mix printing and set paremeters

Random (ON/OFF)

Start a Random mix printing and set paremeters

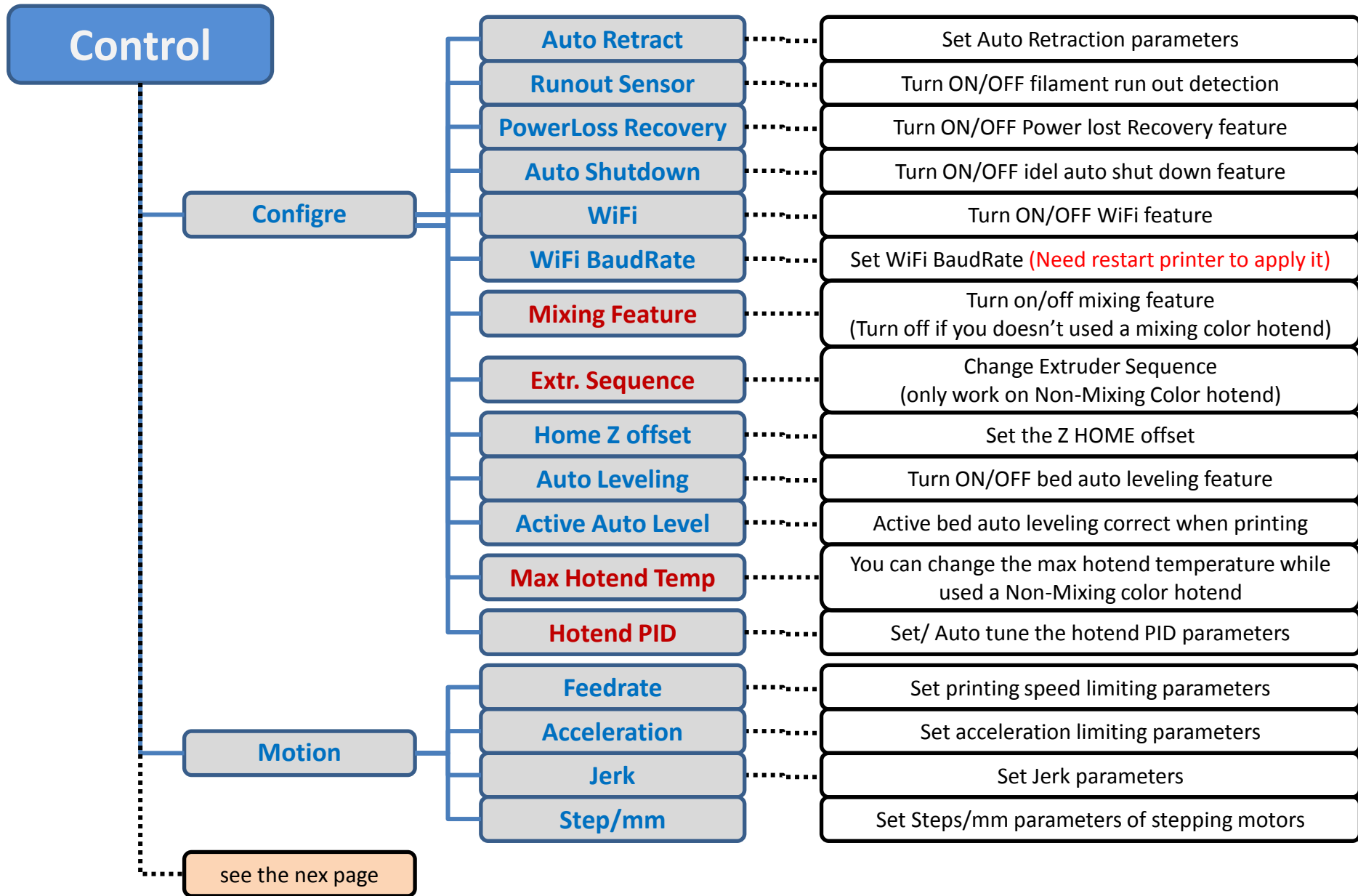
Current V-TOOL

Set current(working) V-TOOL

*Display only when "Control>> Configure >>Mixing Feature:" is ON, refer to "Control>>Configure"

see the nex page

ZONESTAR DWIN LCD Menu Description



ZONESTAR DWIN LCD Menu Description

Control

Preheat PLA/ABS

Nozzle/Bed Temp

Fan Speed

Store Settings

Store/Load Settings /Retore Defaults

Set nozzle/Bed temperature and FAN speed when do "Preheat PLA" on Prepare menu

Store the settings

Save /Apply the setting or reset to default

Tune

Tune menu only display when printing from SD card

Speed

Tune the ratio of printing speed

Hotend Temp

Tune Nozzle temperature

Bed Temp

Tune bed temperature

Fan Speed

Tune Extruder FAN Speed

Z Offset

Tune nozzle (or Bed) height

BabySteps Z

Double click the knob twice within one second will open BabySteps menu

Mixer

Tune mixer settings, refer to "Control>> Mixer" Menu

Configure

Tune ON/OFF parts of configurations features, refer to "Control>> Configure" Menu