# Through hole tap

## TH-0.8 series

- A chip mounter can be used for this spacer.
- A spacer can be fit on a PC board just by automatically loading it on the PC board and carrying out reflow.
- It can be fit from the part face, soldering face and the both sides.
- Tape-and-reel has an adsorption film. Please remove by pushing it from the opposite side after reflow.
- The jig for removing adsorption films (Part No.: TH-JIG) is available.
- Material: Brass
- Finish: Tin plating over nickel base
- Rated current:

TH-0.8- - M2.5....20A

TH-0.8- □ -M2.6·····20A

TH-0.8- 🗆 -M3 ······30A

TH-0.8- □ -M4 ······40A

• Tightening torque:

TH-0.8- ☐ -M2.5.....3kgf-cm (29.4N-cm) or less

TH-0.8- ☐ -M2.6······3kgf-cm (29.4N-cm) or less

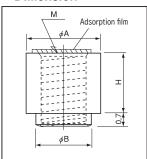
TH-0.8-  $\square$  -M3······5kgf-cm (49N-cm) or less(X-direction)

3kgf-cm (29.4N-cm) or less (Y-direction)

TH-0.8-  $\square$  -M4······8kgf-cm (78.4N-cm) or less

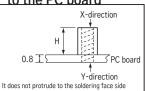
- Adaptive printed board thickness: t0.8 or over
  (There is no problem if it is used for other board thickness.)
- Please use the automatic mounter of automatic recognition type.

#### ■ Dimension



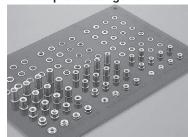
#### ■ Condition of fitting to the PC board

Part No.



quantity

#### ■ Example of usage



With the adsorption film removed after reflow



Condition of fitting the panel to the printed board

M2.5 P = 0.45
 M2.6 P = 0.45
 M3 P = 0.5
 M4 P = 0.7

#### ■ Part No.

Part No.	Α	В	Н	М	quantity per reel
TH-0.8-1.0-M2.5	4.5	3.1	1.0	M2.5	450 pcs
TH-0.8-1.5-M2.5	4.5	3.1	1.5	M2.5	450 pcs
TH-0.8-2.0-M2.5	4.5	3.1	2.0	M2.5	450 pcs
TH-0.8-2.5-M2.5	4.5	3.1	2.5	M2.5	350 pcs
TH-0.8-3.0-M2.5	4.5	3.1	3.0	M2.5	350 pcs
TH-0.8-3.5-M2.5	4.5	3.1	3.5	M2.5	350 pcs
TH-0.8-4.0-M2.5	4.5	3.1	4.0	M2.5	250 pcs
TH-0.8-4.5-M2.5	4.5	3.1	4.5	M2.5	250 pcs
TH-0.8-5.0-M2.5	4.5	3.1	5.0	M2.5	250 pcs
TH-0.8-5.5-M2.5	4.5	3.1	5.5	M2.5	350 pcs
TH-0.8-6.0-M2.5	4.5	3.1	6.0	M2.5	350 pcs
TH-0.8-6.5-M2.5	4.5	3.1	6.5	M2.5	300 pcs
TH-0.8-7.0-M2.5	4.5	3.1	7.0	M2.5	300 pcs
TH-0.8-7.5-M2.5	4.5	3.1	7.5	M2.5	300 pcs
TH-0.8-8.0-M2.5	4.5	3.1	8.0	M2.5	300 pcs
TH-0.8-8.5-M2.5	4.5	3.1	8.5	M2.5	250 pcs
TH-0.8-9.0-M2.5	4.5	3.1	9.0	M2.5	250 pcs
TH-0.8-9.5-M2.5	4.5	3.1	9.5	M2.5	250 pcs
TH-0.8-10-M2.5	4.5	3.1	10	M2.5	250 pcs
TH-0.8-1.0-M2.6	4.5	3.1	1.0	M2.6	450 pcs
TH-0.8-1.5-M2.6	4.5	3.1	1.5	M2.6	450 pcs
TH-0.8-2.0-M2.6	4.5	3.1	2.0	M2.6	450 pcs
TH-0.8-2.5-M2.6	4.5	3.1	2.5	M2.6	350 pcs
TH-0.8-3.0-M2.6	4.5	3.1	3.0	M2.6	350 pcs
TH-0.8-3.5-M2.6	4.5	3.1	3.5	M2.6	350 pcs
TH-0.8-4.0-M2.6	4.5	3.1	4.0	M2.6	250 pcs
TH-0.8-4.5-M2.6	4.5	3.1	4.5	M2.6	250 pcs
TH-0.8-5.0-M2.6	4.5	3.1	5.0	M2.6	250 pcs
TH-0.8-5.5-M2.6	4.5	3.1	5.5	M2.6	350 pcs
TH-0.8-6.0-M2.6	4.5	3.1	6.0	M2.6	350 pcs
TH-0.8-6.5-M2.6	4.5	3.1	6.5	M2.6	300 pcs
TH-0.8-7.0-M2.6	4.5	3.1	7.0	M2.6	300 pcs
TH-0.8-7.5-M2.6	4.5	3.1	7.5	M2.6	300 pcs
TH-0.8-8.0-M2.6	4.5		8.0	M2.6	300 pcs
TH-0.8-8.5-M2.6	4.5	3.1	8.5	M2.6	250 pcs
TH-0.8-9.0-M2.6	4.5	3.1	9.0	M2.6	250 pcs
TH-0.8-9.5-M2.6	4.5	3.1	9.5	M2.6	250 pcs
TH-0.8-10-M2.6	4.5	3.1	10	M2.6	250 pcs

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TH-0.8-1.2-M3	5.0	3.5	1.2	М3	450 pcs
TH-0.8-1.5-M3	5.0	3.5	1.5	М3	450 pcs
TH-0.8-2.0-M3	5.0	3.5	2.0	М3	450 pcs
TH-0.8-2.5-M3	5.0	3.5	2.5	М3	350 pcs
TH-0.8-3.0-M3	5.0	3.5	3.0	М3	350 pcs
TH-0.8-3.5-M3	5.0	3.5	3.5	М3	350 pcs
TH-0.8-4.0-M3	5.0	3.5	4.0	М3	250 pcs
TH-0.8-4.5-M3	5.0	3.5	4.5	М3	250 pcs
TH-0.8-5.0-M3	5.0	3.5	5.0	М3	250 pcs
TH-0.8-5.5-M3	5.0	3.5	5.5	М3	350 pcs
TH-0.8-6.0-M3	5.0	3.5	6.0	М3	350 pcs
TH-0.8-6.5-M3	5.0	3.5	6.5	М3	300 pcs
TH-0.8-7.0-M3	5.0	3.5	7.0	М3	300 pcs
TH-0.8-7.5-M3	5.0	3.5	7.5	М3	300 pcs
TH-0.8-8.0-M3	5.0	3.5	8.0	М3	300 pcs
TH-0.8-8.5-M3	5.0	3.5	8.5	М3	250 pcs
TH-0.8-9.0-M3	5.0	3.5	9.0	М3	250 pcs
TH-0.8-9.5-M3	5.0	3.5	9.5	М3	250 pcs
TH-0.8-10- M3	5.0	3.5	10	М3	250 pcs
TH-0.8-2.0-M4	7.0	5.5	2.0	M4	350 pcs
TH-0.8-2.5-M4	7.0	5.5	2.5	M4	250 pcs
TH-0.8-3.0-M4	7.0	5.5	3.0	M4	250 pcs
TH-0.8-3.5-M4	7.0	5.5	3.5	M4	200 pcs
TH-0.8-4.0-M4	7.0	5.5	4.0	M4	200 pcs
TH-0.8-4.5-M4	7.0	5.5	4.5	M4	450 pcs
TH-0.8-5.0-M4	7.0	5.5	5.0	M4	450 pcs
TH-0.8-5.5-M4	7.0	5.5	5.5	M4	300 pcs
TH-0.8-6.0-M4	7.0	5.5	6.0	M4	300 pcs
TH-0.8-6.5-M4	7.0	5.5	6.5	M4	250 pcs
TH-0.8-7.0-M4	7.0	5.5	7.0	M4	250 pcs
TH-0.8-7.5-M4	7.0	5.5	7.5	M4	200 pcs
TH-0.8-8.0-M4	7.0	5.5	8.0	M4	200 pcs
TH-0.8-8.5-M4	7.0	5.5	8.5	M4	200 pcs
TH-0.8-9.0-M4	7.0	5.5	9.0	M4	200 pcs
TH-0.8-9.5-M4	7.0	5.5	9.5	M4	200 pcs
TH-0.8-10-M4	7.0	5.5	10	M4	200 pcs

▲ Use of a through hole tap is limited to a through hole board. (It is impossible to use it for a one-sided board and non through hole board.)

#### ■ To order bulk product

TH-0.8-5.0-M3-<u>B</u>

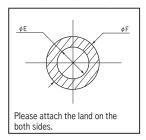
Please specify B.

- 100 pieces are included in 1 pack.
- Adsorption films are not put on the bulk products.

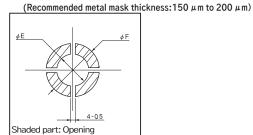
# Through hole tap

# **TH-0.8 series specification**

# ■ Recommended land information



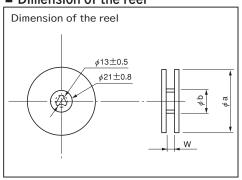
# ■ Recommended metal mask

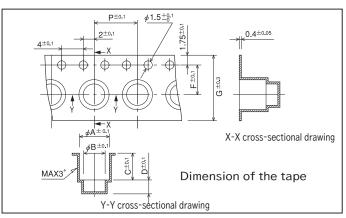


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Part No.	Ε	F
TH-0.8- 🗆 -M2.5	3.3	5.5
TH-0.8- 🗆 -M2.6	3.3	5.5
TH-0.8- □ -M3	3.7	6.0
TH-0.8- □ -M4	5.7	8.0

· If it is bigger than the recommended fitting through hole ( $\phi$ E), the torque to the Y-direction (soldering face side) will be decreased. (As the flow of soldering to the through hole is reduced)

#### ■ Dimension of the reel





### ■ Part No.

- Tartivo.		Ta				Гаре				
Part No.	а	b	W	Α	В	С	D	F	G	Р
TH-0.8-1.0-M2.6	180	60	13	4.8	3.4	1.3	1.7	5.5	12	8
TH-0.8-1.5-M2.6	180	60	13	4.8	3.4	2.3	1.7	5.5	12	8
TH-0.8-2.0-M2.6	180	60	13	4.8	3.4	2.3	1.7	5.5	12	8
TH-0.8-2.5-M2.6	180	60	13	4.8	3.4	3.8	1.7	5.5	12	8
TH-0.8-3.0-M2.6	180	60	13	4.8	3.4	3.8	1.7	5.5	12	8
TH-0.8-3.5-M2.6	180	60	13	4.8	3.4	3.8	1.7	5.5	12	8
TH-0.8-4.0-M2.6	180	60	13	4.8	3.4	5.0	1.7	5.5	12	8
TH-0.8-4.5-M2.6	180	60	13	4.8	3.4	5.0	1.7	5.5	12	8
TH-0.8-5.0-M2.6	180	60	13	4.8	3.4	5.0	1.7	5.5	12	8
TH-0.8-5.5-M2.6	254	80	17.5	4.8	0	6.8	0	7.5	16	12
TH-0.8-6.0-M2.6	254	80	17.5	4.8	0	6.8	0	7.5	16	12
TH-0.8-6.5-M2.6	254	80	17.5	4.8	0	7.8	0	7.5	16	12
TH-0.8-7.0-M2.6	254	80	17.5	4.8	0	7.8	0	7.5	16	12
TH-0.8-7.5-M2.6	254	80	17.5	4.8	0	8.8	0	7.5	16	12
TH-0.8-8.0-M2.6	254	80	17.5	4.8	0	8.8	0	7.5	16	12
TH-0.8-8.5-M2.6	254	80	17.5	4.8	0	9.8	0	7.5	16	12
TH-0.8-9.0-M2.6	254	80	17.5	4.8	0	9.8	0	7.5	16	12
TH-0.8-9.5-M2.6	254	80	17.5	4.8	0	10.8	0	7.5	16	12
TH-0.8-10-M2.6	254	80	17.5	4.8	0	10.8	0	7.5	16	12
TH-0.8-1.2-M3	180	60	13	5.3	3.8	1.5	1.7	5.5	12	8
TH-0.8-1.5-M3	180	60	13	5.3	3.8	2.3	1.7	5.5	12	8
TH-0.8-2.0-M3	180	60	13	5.3	3.8	2.3	1.7	5.5	12	8
TH-0.8-2.5-M3	180	60	13	5.3	3.8	3.8	1.7	5.5	12	8
TH-0.8-3.0-M3	180	60	13	5.3	3.8	3.8	1.7	5.5	12	8
TH-0.8-3.5-M3	180	60	13	5.3	3.8	3.8	1.7	5.5	12	8
TH-0.8-4.0-M3	180	60	13	5.3	3.8	5.3	1.7	5.5	12	8
TH-0.8-4.5-M3	180	60	13	5.3	3.8	5.3	1.7	5.5	12	8
TH-0.8-5.0-M3	180	60	13	5.3	3.8	5.3	1.7	5.5	12	8

<sup>•</sup> The M2.5 type is the same as the M2.6.

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Part No.	Reel		Tape					_		
	а	b	W	Α	В	С	D	F	G	Р
TH-0.8-5.5-M3	254	80	17.5	5.3	0	6.8	0	7.5	16	12
TH-0.8-6.0-M3	254	80	17.5	5.3	0	6.8	0	7.5	16	12
TH-0.8-6.5-M3	254	80	17.5	5.3	0	7.8	0	7.5	16	12
TH-0.8-7.0-M3	254	80	17.5	5.3	0	7.8	0	7.5	16	12
TH-0.8-7.5-M3	254	80	17.5	5.3	0	8.8	0	7.5	16	12
TH-0.8-8.0-M3	254	80	17.5	5.3	0	8.8	0	7.5	16	12
TH-0.8-8.5-M3	254	80	17.5	5.3	0	9.8	0	7.5	16	12
TH-0.8-9.0-M3	254	80	17.5	5.3	0	9.8	0	7.5	16	12
TH-0.8-9.5-M3	254	80	17.5	5.3	0	10.8	0	7.5	16	12
TH-0.8-10- M3	254	80	17.5	5.3	0	10.8	0	7.5	16	12
TH-0.8-2.0-M4	180	80	17.5	7.3	0	3.0	0	7.5	16	12
TH-0.8-2.5-M4	180	80	17.5	7.3	0	4.0	0	7.5	16	12
TH-0.8-3.0-M4	180	80	17.5	7.3	0	4.0	0	7.5	16	12
TH-0.8-3.5-M4	180	80	17.5	7.3	0	5.0	0	7.5	16	12
TH-0.8-4.0-M4	180	80	17.5	7.3	0	5.0	0	7.5	16	12
TH-0.8-4.5-M4	254	80	17.5	7.3	0	6.0	0	7.5	16	12
TH-0.8-5.0-M4	254	80	17.5	7.3	0	6.0	0	7.5	16	12
TH-0.8-5.5-M4	254	80	25.5	7.3	0	7.0	0	11.5	24	16
TH-0.8-6.0-M4	254	80	25.5	7.3	0	7.0	0	11.5	24	16
TH-0.8-6.5-M4	254	80	25.5	7.3	0	8.0	0	11.5	24	16
TH-0.8-7.0-M4	254	80	25.5	7.3	0	8.0	0	11.5	24	16
TH-0.8-7.5-M4	254	80	25.5	7.3	0	9.0	0	11.5	24	16
TH-0.8-8.0-M4	254	80	25.5	7.3	0	9.0	0	11.5	24	16
TH-0.8-8.5-M4	254	80	25.5	7.3	0	10	0	11.5	24	16
TH-0.8-9.0-M4	254	80	25.5	7.3	0	10	0	11.5	24	16
TH-0.8-9.5-M4	254	80	25.5	7.3	0	11	0	11.5	24	16
TH-0.8-10-M4	254	80	25.5	7.3	0	11	0	11.5	24	16