## **Numerical on Finding Total Hardness**

Example-1 Express the following constituents as  $CaCO_3$  eq.: (1) 162 mg/L of  $Ca(HCO_3)_2$ , (2) 111 mg/L of  $CaCl_2$ , and (3) 117 mg/L NaCl, Given: At mass: Ca = 40, C = 12, O = 16, H = 1, Na = 23, Cl = 35.5

Solution: (1)  $Ca(HCO_3)_2$  as  $CaCO_3$  eq. =  $162 \times 100/162 = 100$  mg/l, here n-factor =  $2 \times 100/162 = 100/162 = 100/162 = 100/162 = 100/162 = 100/162 = 100/162 = 100/162 = 100/162 = 100/162 = 10$ 

- (2)  $CaCl_2$  as  $CaCO_3$  eq. = 111 x 100/111 = 100 mg/l, here n-factor = 2
- (3) NaCl as  $CaCO_3$  eq. = 117 x 100/2 x 58.5 = 100 mg/l, here n-factor = 1

Example-2 A water sample contains 136 mg/L of CaSO<sub>4</sub>. Calculate the hardness as equivalent amount of CaCO<sub>3</sub>. (At mass of Ca = 40, S = 32, O = 16)

**Solution:** Equivalent of  $CaCO_3 = 136 \times [100/(2 \times 136/2) = 100 \text{ ppm}]$ 

Example-3 How many gram of MgSO<sub>4</sub> dissolved per litre gives 200 ppm of hardness as equivalent amount of CaCO<sub>3</sub>. (At mass: Mg = 24, S = 32, O = 16)

**Solution:** Equivalent of  $CaCO_3 = (S, strength of hardness substance in mg/L) x [100/ (2 x M/n-factor)]$ 

So, (S, strength of hardness substance in mg/L) = Equivalent of CaCO<sub>3</sub>/ [100/(2 x M/n-factor)]Or S = 200/[100/(120)] = 240 mg/L = 0.24 g/L

**Example-4** A sample of water on analysis was found to contain the following impurities:

Impurity	Ca(HCO <sub>3</sub> ) <sub>2</sub>	Mg(HCO <sub>3</sub> ) <sub>2</sub>	MgSO <sub>4</sub>	CaSO <sub>4</sub>	K <sub>2</sub> SO <sub>4</sub>
Quantity	4	6	8	10	10
(mg/L)					
Mol Wt.	162	146	120	136	134

Calculate the temporary, permanent, and total hardness of water in ppm, <sup>0</sup>Fr and <sup>0</sup>Cl.

**Solution:**  $N.B.: K_2SO_4$  is a non-hardness constituent.

Impurity	Quantity (mg/L)	n-factor	Mol. Wt.	CaCO <sub>3</sub> eq. in mg/L
Ca(HCO <sub>3</sub> ) <sub>2</sub>	4	2	162	4 x (100/162)= 2.47
Mg(HCO <sub>3</sub> ) <sub>2</sub>	6	2	146	6 x (100/146)= 4.11
MgSO <sub>4</sub>	8	2	120	8 x (100/120)= 8.33
CaSO <sub>4</sub>	10	2	136	10 x (100/136)= 5.88

- (i) Temporary Hardness (due to bicarbonates of Ca and Mg) = 2.47 + 4.11 = 6.58 ppm =  $6.58 \times 0.1 \, ^{0}$ Fr =  $0.658 \, ^{0}$ Fr =  $6.58 \times 0.07 \, ^{0}$ Cl =  $0.46 \, ^{0}$ Cl
- (ii) Permanent hardness (due to sulphates of Ca and Mg) = 5.88 + 8.33 = 14.21 ppm = 1.421  ${}^{0}$ Cl = 0.995  ${}^{0}$ Cl
- (iii) Total hardness =  $6.58 + 14.21 = 20.79 \text{ ppm} = 2.079 ^{0}\text{Fr} = 0.9947 ^{0}\text{Cl}$

## Example-5

## A sample of water on analysis was found to contain the following impurities:

Impurity	Ca(HCO <sub>3</sub> ) <sub>2</sub>	CaSO <sub>4</sub>	MgCl <sub>2</sub>	CaCl <sub>2</sub>	NaCl
Quantity	16.2	27.2	9.5	22.2	10
(mg/L)					
Mol Wt.	162	136	95	111	58.5

Calculate the temporary, permanent, and total hardness of water in ppm, <sup>0</sup>Fr and <sup>0</sup>Cl.

Impurity	Quantity (mg/L)	n-factor	Mol. Wt.	CaCO <sub>3</sub> eq. in mg/L
Ca(HCO <sub>3</sub> ) <sub>2</sub>	16.2	2	162	16.2 x (100/162)= 10
CaSO <sub>4</sub>	27.2	2	136	27.2 x (100/136)= 20
MgCl <sub>2</sub>	9.5	2	95	9.5 x (100/95)= 10
CaCl <sub>2</sub>	22.2	2	111	22.2 x (100/111)= 20

## **Solution:**

N.B.: NaCl is a non-hardness constituent.

- (i) Temporary Hardness (due to  $Ca(HCO_3)_2$ ) = 10 mg/L = 10 ppm = 10 x 0.1  $^0$ Fr = 1.0  $^0$ Fr = 10 x 0.07  $^0$ Cl = 0.7  $^0$ Cl
- (ii) **Permanent hardness (due to** CaSO<sub>4</sub>, MgCl<sub>2</sub>, CaCl<sub>2</sub>) = 20 + 10 + 20 = 50 mg/L = 50 ppm = 5.0  $^{0}$ F = 3.5  $^{0}$ Cl
- (iii) Total hardness =  $10 + 50 = 60 \text{ ppm} = 6 ^{0}\text{Fr} = 4.2 ^{0}\text{Cl}$

Example-6 Find the Total hardness of water if water containing 100 mg/L of  $Ca(HCO_3)_{2,}$  200 mg/L of  $Mg(HCO_3)_2$  and 250 mg/L NaCl is boiled for 15 minute.

**Ans.** Total Hardness = 0, as Temporary hardness is removed by boiling. NaCl is non-hardness mass.

Example-7 A water sample contains 150 mg/L of Ca(HCO<sub>3</sub>)<sub>2</sub>, 111 mg/L of CaCl<sub>2</sub>, 12 mg/L of MgSO<sub>4</sub>, and 250 mg/L of Na<sub>2</sub>SO<sub>4</sub>. Find the temporary, permanent and total hardness of water after boiling for 10 minute.

Ans. (i)  $Ca(HCO_3)_2$  can be removed by boiling. So, Temp. Hardness = 0

Na<sub>2</sub>SO<sub>4</sub> is a non-hardness mass.

(ii) Here, Permanent hardness is due to presence of dissolved  $CaCl_2$  and  $MgSO_4$  in water.

So, at first we have to express these hardness constituents as CaCO<sub>3</sub> eq.

 $CaCl_2$  as  $CaCO_3$  eq. = (111 x 100/111) = 100 mg/L; Molar mass of  $CaCl_2$  = 111, n-factor = 2

 $MgSO_4$  as  $CaCO_3$  eq. =  $(12 \times 100/120) = 10 \text{ mg/L}$ ; Molar mass of  $MgSO_4 = 120$ , n-factor = 2

So, **Perm. Hardness** =  $100 + 10 = 110 \text{ mg/l} = 110 \text{ ppm} = 11 ^{0}\text{Fr} = 7.7 ^{0}\text{Cl}$ .

(iii) Total hardness = Temp + Perm. =  $0 + 110 = 110 \text{ mg/l} = 110 \text{ ppm} = 11 ^{0}\text{Fr} = 7.7 ^{0}\text{Cl}$ .

Example-8. A water sample contains 150 mg/L of NaHCO $_3$ , 111 mg/L of NaCl, 12 mg/L of K $_2$ SO $_4$ , and 250 mg/L of Na $_2$ SO $_4$ . Find the total hardness of water.

**Ans.** Total hardness of water = 0 (as all are non-hardness constituents.)