



i	α_{i-1}	a_{i-1}	θ_{i-1}	d_i	θ value range
Description	Z_{i-1} to Z_i about X_{i-1}	Z_{i-1} to Z_i along X_{i-1}	X_{i-1} to X_i about Z_i	X_{i-1} to X_i along Z_i	/
1	0	0	θ_1	0.245	
2	$-\pi/2$	0	θ_2	0	
3	0	-0.71	θ_3	0	
4	$\pi/2$	0	θ_4	0	
5	$-\pi/2$	0	θ_5	-0.15	
6	$\pi/2$	0	θ_6	0	