



ITEM NO.	PART NUMBER	QTY.
1	14in T-Slotted Aluminum	8
2	Corner Bracket	8
3	16in T-Slotted Aluminum	4
4	Corner Bracket	4
5	Rotary Bearing Plate	1
6	Rotary Plate	1
7	150 Tooth Ring Gear	1
8	Cartridge Bracket	8
9	Cartidge for Larger Pills	4
10	Cartridge for Medium Pills	4
11	Homing Plate	1
12	RPI Touch-Screen Display	1
13	RPI Frame	1
14	Button Mount	1
15	Rotary Motor Mount	1
16	Load Cell Mount	1
17	Weigh Plate	1
18	Pill Chute	1
19	Nema 17 Motor	2
20	Nema 17 Bracket	2

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		UNLESS OTHERWISE SPECIFIED:			NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN				TITLE:	
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.				SIZE DWG. NO. REV	
		THREE PLACE DECIMAL ±	COMMENTS:					B DispenSUM
		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL						SCALE: 1:1 WEIGHT: SHEET 1 OF 1
		FINISH						
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING					