

Status: Prototype

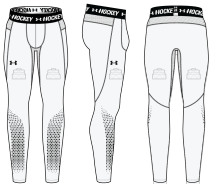
Lifecycle: New

1356492 - Base
Hockey Compression Legging

Season: FW20

Regional Fit: US



Gender	Mens	Fabric ID #	KNT-213640	
Seasonal Plan	Mens Hockey	Fabric Description	Sonic - 5oz - Solid - AM	
Construction Group		Vendor	RELIABLE SOURCE INDUSTRIAL	
Product Family	Baselayer	Factory/Country	SHANGHAI RELIABLE SOURCE INDUSTRIAL /	
Fit Type / Reference	Compression / 1357943/1317158 details	Sample Status	Initial TP, Submit Prototype	
Development	UA Managed	Tech Designer	Kennedy, Christine	

Reason for Regeneration:

CK-7-30-19- REGENERATING TP ONLY FOR GETTING FULL COLORED UP BOM TO FTY FOR 8/2 DATE OF SMS POs ISSUED.

ELASTIC HEIGHT MM CALLOUT IS CORRECTED AND WVL ITEM CODE IS UPDATED TO CORRECT CODE.

FIT COMMENTS ARE NOT READY TO BE SENT YET, AS WE NEED TO HAVE AN INTERNAL ALIGNMENT MEETING FOR THE ICONIC BASELAYER STYLE LINES/FIT.

FIT COMMENTS WILL DEFINITELY BE SENT BEFORE THE SMS CUT DATE

Tech Pack Comments:

Please refer to patterns provided for first proto. Follow 1357943 for overall style lines/shapes, while meeting specs. Vendor to create component pieces as needed. Vendor should also refer to ref pattern for 1317158 for sock lock details/pattern (if pattern is included) and CF panel/cup pocket specs/fit and details.

Specs will be reviewed and updated accordingly upon fitting.

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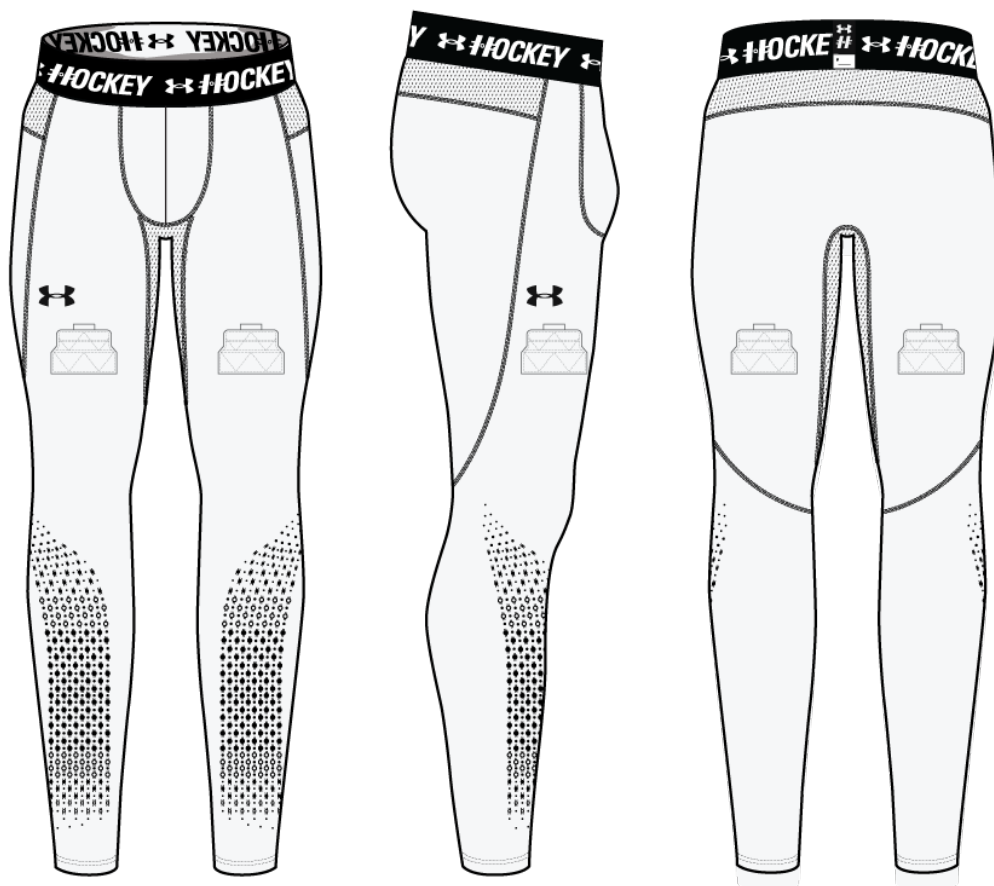
Regional Fit: US



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Calendar	Inline Team Sports Apparel	Gear Line	HeatGear	End Use	Hockey
Theme		Size Scale	SM-XXL	Sourcing Manager	
Dome Style		Graphic Reference		PLM	cvosburgh
Pattern Block	1357943/1317158 + fty to adjust	Testing Requirement	Home Laundry per Care	Regional Developer	



CW#	COLORWAY NAME
000	None / None / None
010	Jet Gray / / Mod Gray

Status: Prototype

Lifecycle: New

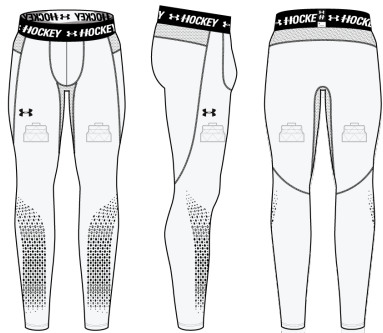
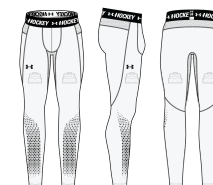
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Colorway #: 000 Season: FW20
Colorway Name: None / None / None



Colorway #: 010 Season: FW20
Colorway Name: Jet Gray // Mod Gray

Status: Prototype

Lifecycle: New

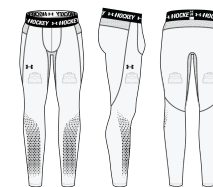
1356492 - Base Hockey Compression Legging

Season: FW20

Regional Fit: US



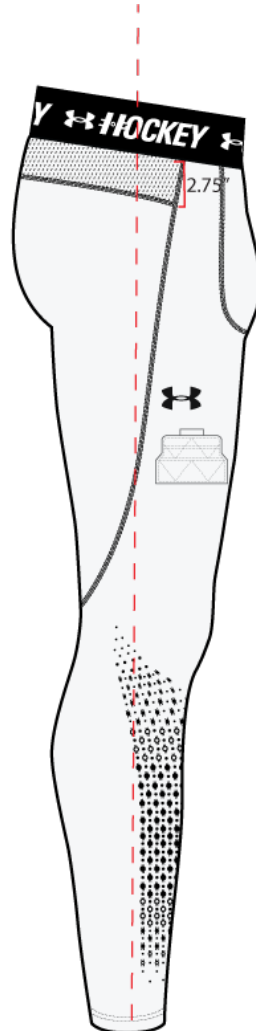
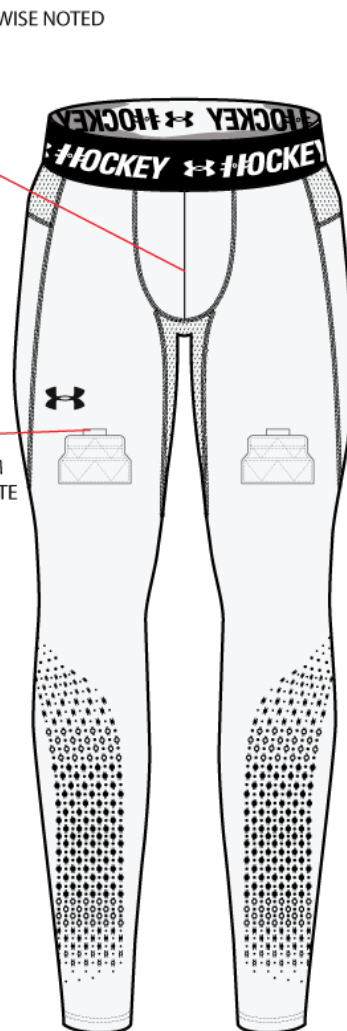
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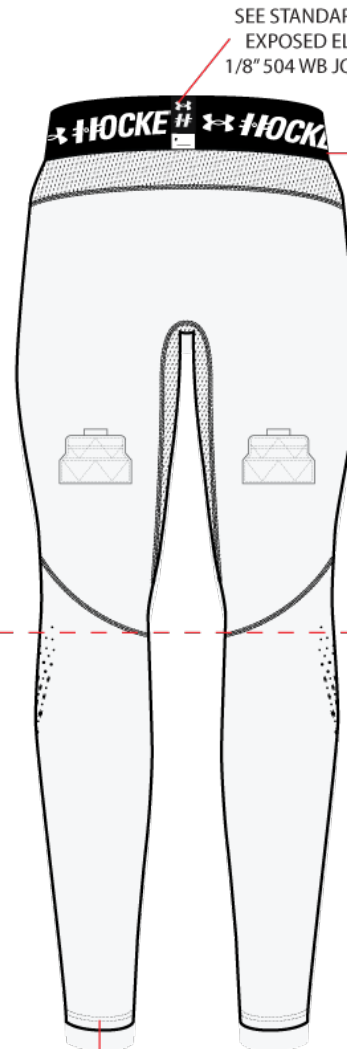
607 ALL SEAMS UNLESS OTHERWISE NOTED

EXTERIOR CF PANEL WITH A CENTER SEAM. SEE SEPARATE IMAGES FOR CUP PKT CONSTRUCTION DETAILS.

1/8" 301 STITCH TOP PART OF TAB. VELCRO OPENS FROM THE TOP. SEE SEPARATE DETAIL SKETCH FOR SOCK LOCK DETAILS AND DIMENSIONS.



NATURAL SIDE SEAM



1/4" 2N 406, SINGLE FOLD

SEE STANDARDS FOR EXPOSED ELASTIC, 1/8" 504 WB JOIN SEAM

1/4" 407 WB ATTACH

NATURAL KNEE PLACEMENT

Status: Prototype

Lifecycle: New

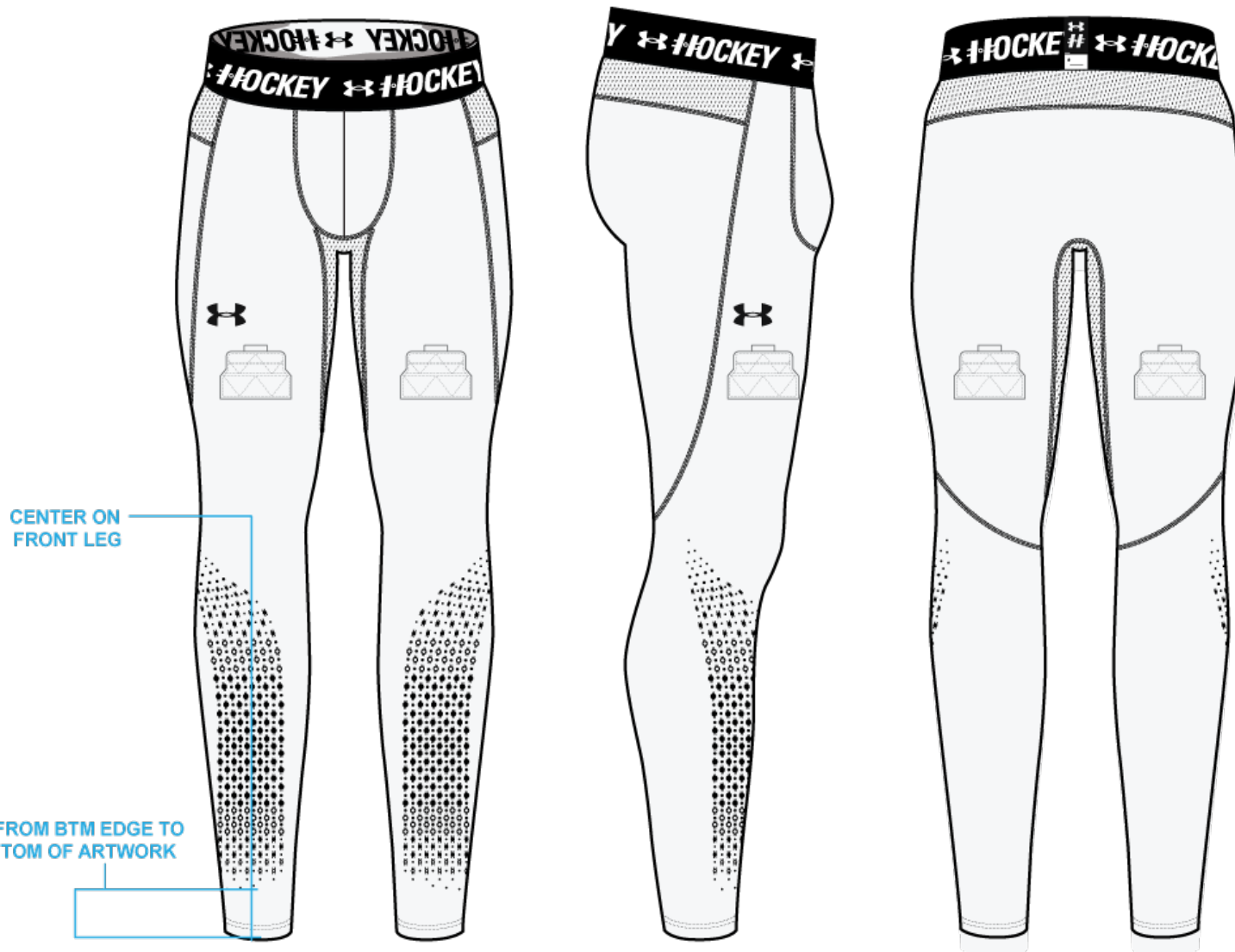
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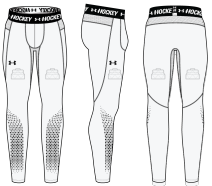
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1356492 - Base
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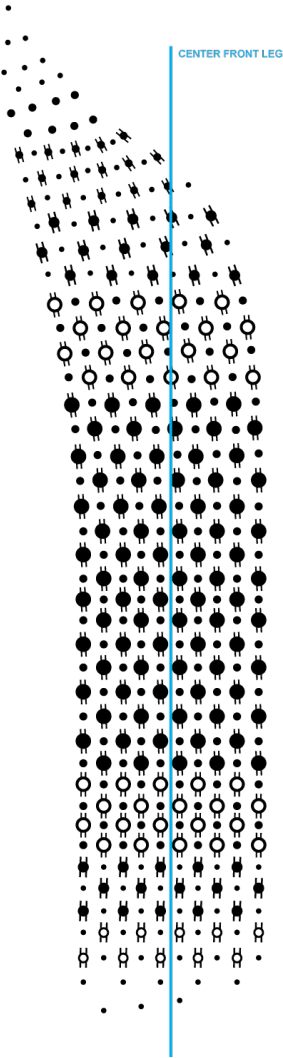
Season: FW20
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STYLE NUMBER: 1356492
GRAPHIC DIMENSIONS: 3.94"W x 15 "H
ARTWORK #: FRONT SHIN
APPLICATION & TECHNIQUE CALL-OUTS:
CLEAR GRIPPY SILICONE



Status: Prototype

Lifecycle: New

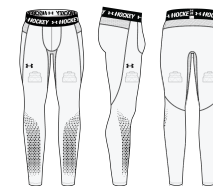
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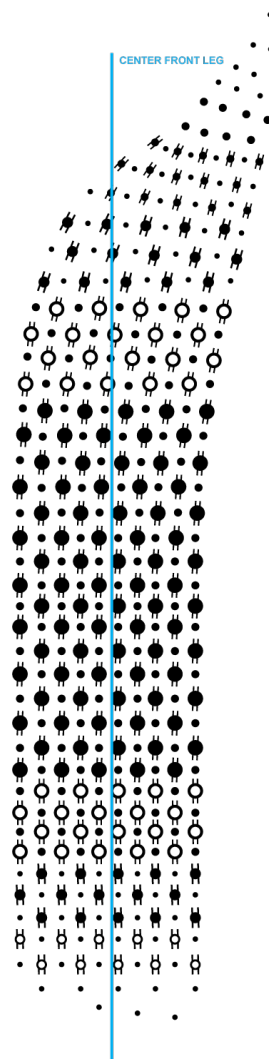


STYLE NUMBER: 1356492

ARTWORK #: FRONT SHIN

GRAPHIC DIMENSIONS: 3.94"W x 15.7"H

APPLICATION & TECHNIQUE CALL-OUTS:
CLEAR GRIPPY SILICONE



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Lifecycle: New

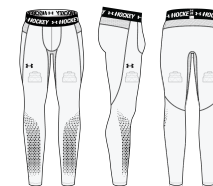
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Regional Fit: US



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*PLEASE FOLLOW FOR
GUSSET SHAPE VISUAL*
FTY SHOULD MODIFY PATTERN
THAT WAS SENT TO MATCH THIS
VISUAL.

Status: Prototype

Lifecycle: New

1356492 - Base

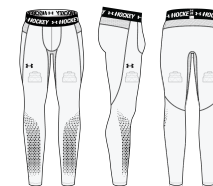
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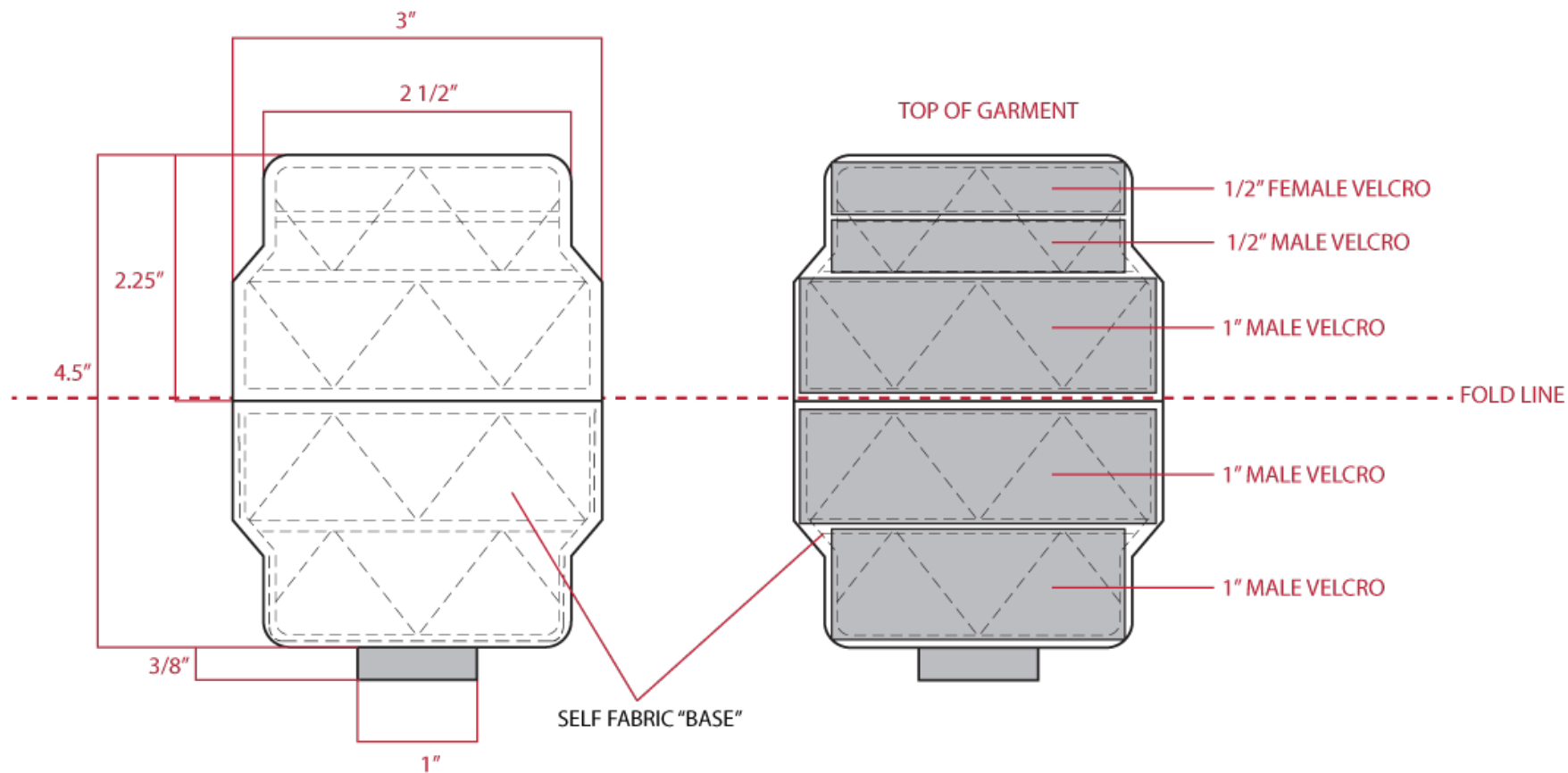


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SOCK LOCK CONSTRUCTION DETAILS

SOCK LOCKS ARE MADE UP OF VELCRO, MANUALLY CUT TO THE DIMENSIONS AS PER SLETCHE BELOW.
VELCRO PIECES ARE SET TO A 2 PLY SELF FABRIC BASE. EDGES ARE CLEAN FINISHED ALL AROUND W/ 1/8" 1N 301.



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Lifecycle: New

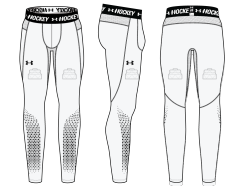
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CUP POCKET CONSTRUCTION/VISUAL- INTERIOR VIEW



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Lifecycle: New

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Product Family	Baselayer	Factory/Country	SHANGHAI RELIABLE SOURCE INDUSTRIAL /	
Fit Type / Reference	Compression / 1357943/1317158 details	Sample Status	Initial TP, Submit Prototype	
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				(SET A: CC1-2 of 2)	
				000 None / None / None	010 Jet Gray // Mod Gray
CONTENT					BODY: 100% Polyester
Fabric	Loc	Usage	Qty	000	010
KNT-213640 / Sonic - 5oz - Solid - AM / JOY TEXTILES - TW / HAB350-56S(Z) / Development Complete / 170.0g/84Poly;16Elastane//Jersey//60.0"/Tech. Face		Body, exterior CF panel, interior cup pocket layer, Sock Locks	0.725	Black	Jet Gray
KNT-202243 / O'Series Mesh - Circular Knit - Solid - AM / JOY TEXTILES - TW / HABMT051-00S(Z) / Development Complete / 118.0g/88Poly;12Elastane//Mesh//52.0"/		back yoke, 2-Ply Gusset	0.11	Black	Jet Gray
Trim	Loc	Usage	Qty	000	010
El-102503 / Team Sports - HOCKEY - Jacquard Elastic - Symbol and Hockey Jacquard Logo - Nylon Rich Blend - Various Size - 2 Color Position (Color 1 = Ground, Color 2 = Logo) / Luen Hing // Approved / Trim Size: 2in (50.8mm) H - 199.79mm Repeat Length / UOM: yd		Waist	0.8	Black 001-White 100	Mod Gray 011-Jet Gray 010
WvL-101468 / Team Sports - HOCKEY - Woven Label Jocktag with Heat Adhesive Backing - Fully Woven - Various Sizes - 4 Color Positions (see artwork) / AVERY DENNISON // Development / Trim Size: 50.8mm H x 19.05mm W / UOM: ea		CB WB Join Seam	1.0	Black 001-White 100-White 100-White 100	Black 001-White 100-White 100-White 100
HS-107297 / Core - Heat Transfer - Flat Ink - Agility - UA Symbol - various size - 1 color position / AVERY DENNISON // Approved / Trim Size: 1.5 inch / UOM: ea		Front hip area	1.0	Black	Mod Gray
HaL-100034 / 1/2 inch wide Velcro Hook and Loop on rolls- Loop is unnapped and Hook is FA338 (nylon hook + unnapped loop) / HANGMEI / TR240044 / Approved / UOM: yd		Sock Lock Velcro	4.0	Black	Jet Gray
HaL-100065 / Core 1 inch Hook and Loop / CONTRACTOR / tbd / Approved / UOM:		Sock Lock Velcro	4.0	Black	Jet Gray
Tap-100457 / Core. Various Size Wilson quality 08662AQ, No less than 1/4 inch seam allowance or seam slippage issues occur / Wilson Garment Accessories (International) Limited / TAP-100457 / Approved / Trim Size: 1 in / UOM: yd		Sock Lock Pull Tabs- PLEASE use 3/8"- 1/2" seam allowance when setting tabs.	0.26	Black	Jet Gray
RM-210155 / Core Armour MPZ Mens (LG) Cup II with Silver UA Graphic / Long Way - TW / TR310090 / Approved / UOM: Each		Cup Sizes LG-3XL	1.0	Black-Silver	Black-Silver

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				(SET A: CC1-2 of 2)	
				000 None / None / None	010 Jet Gray // Mod Gray
CONTENT					BODY: 100% Polyester
Trim	Loc	Usage	Qty	000	010
RM-210156 / Core Armour MPZ Teen (MD) Cup II with Silver UA Graphic / Long Way - TW / TR310091 / Approved / UOM: Each		Cup Sizes SM-MD	1.0	Black-Silver	Black-Silver
Thread	Loc	Usage	Qty	000	010
TT-100106 / Poly Wrap/Polycore: Epic / Perma Core / Nukor / COATS or A&E or GUNZETAL // Approved / Trim Size: Tex 24 / UOM:		Needle- all sewing unless otherwise noted. Bartacks- top and btm	1.0	Black	Jet Gray
TT-100107 / Continuous Filament Texturized Polyester: Gramax Wildcat Plus / Flexo (Note: Tex Size Tex 21 and Tex 24 are interchangeable) / COATS or A&E or GUNZETAL // Approved / Trim Size: Tex 21/24 / UOM: kg		Bottom - all sewing unless otherwise noted	1.0	Black	Jet Gray
TT-100107 / Continuous Filament Texturized Polyester: Gramax Wildcat Plus / Flexo (Note: Tex Size Tex 21 and Tex 24 are interchangeable) / COATS or A&E or GUNZETAL // Approved / Trim Size: Tex 21/24 / UOM: kg		needle and bottom for WB join seam	1.0	Black	Mod Gray
Label	Loc	Usage	Qty	000	010
HS-105206 / Core COO/SIZE (NO LAB DIPS Black or White) 2.25in x .60in Flat Ink Heat Seal Main Label (Size, Fit, COO, Gear are All Variable Data) / Avery or Finotex or Unimark / HS-105206 / Approved / UOM: ea		See standards for placement	1.0	White	White
COO-904438 / Global COO tear away (Includes: size, COO, importers, and care instructions) For Kits 6, 7, 9, 11 & 16 use COO-906906 Starting SS19 please use the following care labels: For Kits 3, 5 and all AR/VMI styles use COO-904438 For Kits 1, 2, 4, 8, 12, 13, 14, 15 use COO-908013 For Kits 6, 7, 9, 11 & 16 use COO-906906 / AVERY DENNISON / COO-904438 / Approved / UOM:		See standards for placement, CARE 37	1.0	White	White
VID-905974 / 16mm x 32mm - TEAR AWAY - VID with Track and Trace / AVERY DENNISON / VID-905974 / Approved / UOM: ea		See standards for placement	1.0	As Artwork	As Artwork

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				(SET A: CC1-2 of 2)	
				000 None / None / None	010 Jet Gray // Mod Gray
CONTENT					BODY: 100% Polyester
Hangtag/Packaging	Loc	Usage	Qty	000	010
HT-904678 / heatgear gearline booklet compression adult Source per UA direction. / AVERY DENNISON or TRAY / HT-904678 / Approved / UOM: ea		Main hangtag, BTM 3	1.0	Black	Black
St-908032 / APPAREL UPC Sticker with RFID (2.0697 in x 1.4 in) / AVERY DENNISON // Approved / UOM: ea		See standards for placement	1.0	As Artwork	As Artwork
HT-TR0931 / 3 inch Plastic Barb / CONTRACTOR / TR0931 / Development Complete / UOM: ea		Hangtag attachment	1.0	Clear	Clear
BG-CV0007 / Poly Bag - Fit To Folded Garment / Universal Packaging, Inc. / TR0001 / Development Complete / UOM: ea		Polybag	1.0	Clear	Clear
St-908271 / Poly bag UPC sticker (Kit 1, 3, 4, 12) Dual sourced at Avery & Fineline. Factories should order at the same location they are ordering RFID UPC labels from. / Avery Dennison or Fineline // Approved / UOM: ea		See standards for placement	1.0	As Artwork	As Artwork
Graphics 2	Loc	Usage	Qty	000	010
GR-F20-0148 / Clear Grippy on Shin - Wearer's Left Leg /// Active / UOM: ea		See detail page for placement	1.0	None	None
GR-F20-0147 / Clear Grippy on Shin - Wearer's Right Leg /// Active / UOM: ea		See detail page for placement	1.0	None	None

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Code	Description	Tol(-)	Tol(+)	SM	MD	LG	XL	XXL						
Compression Pant - Gusset - K2														
WA025	Waist Width at Edge - Relaxed	1/2	1/2	12	13	14 1/2	16	17 1/2						
WA035	Waist Width at Seam - Minimum Stretch	0	0	19	20	21 1/2	23	24 1/2						
HP020	Low Hip/Seat Placement from Top Edge	0	0	4 1/4	4 5/8	5	5 3/8	5 3/4						
HP025	Low Hip/Seat - 3pt	1/2	1/2	14 1/4	15 1/4	16 3/4	18 1/4	19 3/4						
HP030	Center Front Panel Width at Waist	1/8	1/8	5	5	5	5	5						
HP035	Center Front Panel Width Placement from Top	0	0	5 1/4	5 5/8	6	6 3/8	6 3/4						
HP040	Center Front Panel Width at placement	1/8	1/8	4 1/4	4 1/4	4 1/4	4 1/4	4 1/4						
LG015	Thigh 1" from Center of Gusset	3/8	3/8	9 1/4	9 3/4	10 1/2	11 1/4	12						
LG035	Knee Placement from Center of Gusset	0	0	10 7/8	10 7/8	10 7/8	10 7/8	10 7/8						
LG040	Knee Width	3/8	3/8	6	6 3/8	7	7 5/8	8 1/4						
LG065	Leg Opening at Edge - Relaxed (Pant)	3/8	3/8	3 3/8	3 5/8	4	4 3/8	4 3/4						
LG090	Leg Opening at Seam/Stitch - Minimum Stretch (Pant)	0	0	6	6	6	6 3/8	6 3/4						
DE141	Bottom Hem Height (Bottoms)	1/8	1/8	3/4	3/4	3/4	3/4	3/4						
IO100	Inseam from Center of Gusset - Full Length	1/2	1/2	27 3/4	27 3/4	27 3/4	27 3/4	27 3/4						
RS025	Front Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	8 1/4	8 5/8	9	9 3/8	9 3/4						
RS030	Back Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	11	11 3/8	11 3/4	12 1/8	12 1/2						
RS035	Gusset Width - Rise to Rise	1/4	1/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4						
RS040	Gusset Length - Inseam to Inseam	1/4	1/4	18	18	18	18	18						
YK040	Yoke Height at CB (Bottoms)	1/4	1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4						
WC000	SOCK LOCK SHOULD BE CENTERED ON LEG PANELS, AS SEEN ON SKETCH	1/8	1/8	0	0	0	0	0						
WC000	Sock Lock placement- vertical from top of WB, to edge of sock lock edge.	1/8	1/8	9 1/4	9 1/4	9 1/4	9 1/4	9 1/4						
EM271	UA Logo - Vertical from Top Edge of Waist to Center - Graded- FTY TO ADVISE BASED ON SKETCH	1/8	1/8	-3/4	-3/8	0	3/8	3/4						
EM276	UA Logo - Horizontal from Outseam to Center - No Grade	1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2						

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Compression Pant - Gusset - K2														
WA025	Waist Width at Edge - Relaxed	1/2	1/2	-1	-1 1/2	14 1/2	1 1/2	1 1/2						
WA035	Waist Width at Seam - Minimum Stretch	0	0	-1	-1 1/2	21 1/2	1 1/2	1 1/2						
HP020	Low Hip/Seat Placement from Top Edge	0	0	-3/8	-3/8	5	3/8	3/8						
HP025	Low Hip/Seat - 3pt	1/2	1/2	-1	-1 1/2	16 3/4	1 1/2	1 1/2						
HP030	Center Front Panel Width at Waist	1/8	1/8	0	0	5	0	0						
HP035	Center Front Panel Width Placement from Top	0	0	-3/8	-3/8	6	3/8	3/8						
HP040	Center Front Panel Width at placement	1/8	1/8	0	0	4 1/4	0	0						
LG015	Thigh 1" from Center of Gusset	3/8	3/8	-1/2	-3/4	10 1/2	3/4	3/4						
LG035	Knee Placement from Center of Gusset	0	0	0	0	10 7/8	0	0						
LG040	Knee Width	3/8	3/8	-3/8	-5/8	7	5/8	5/8						
LG065	Leg Opening at Edge - Relaxed (Pant)	3/8	3/8	-1/4	-3/8	4	3/8	3/8						
LG090	Leg Opening at Seam/Stitch - Minimum Stretch (Pant)	0	0	0	0	6	3/8	3/8						
DE141	Bottom Hem Height (Bottoms)	1/8	1/8	0	0	3/4	0	0						
IO100	Inseam from Center of Gusset - Full Length	1/2	1/2	0	0	27 3/4	0	0						
RS025	Front Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	-3/8	-3/8	9	3/8	3/8						
RS030	Back Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	-3/8	-3/8	11 3/4	3/8	3/8						
RS035	Gusset Width - Rise to Rise	1/4	1/4	0	0	3 3/4	0	0						
RS040	Gusset Length - Inseam to Inseam	1/4	1/4	0	0	18	0	0						
YK040	Yoke Height at CB (Bottoms)	1/4	1/4	0	0	1 1/4	0	0						
WC000	SOCK LOCK SHOULD BE CENTERED ON LEG PANELS, AS SEEN ON SKETCH	1/8	1/8	0	0	0	0	0						
WC000	Sock Lock placement- vertical from top of WB, to edge of sock lock edge.	1/8	1/8	0	0	9 1/4	0	0						
EM271	UA Logo - Vertical from Top Edge of Waist to Center - Graded- FTY TO ADVISE BASED ON SKETCH	1/8	1/8	-3/8	-3/8	0	3/8	3/8						
EM276	UA Logo - Horizontal from Outseam to Center - No Grade	1/8	1/8	0	0	1 1/2	0	0						