Fall 2021 **BOM: Material Color Report** City Sweat Crew LIFT - True Solid LM3BUGS lululemon Jan 08, 2021

Class:

Pod:



Fall 2021 Season: Style #: LM3BUGS

City Sweat Crew LIFT - True Solid LM3BUGS

Product Size Definition: Mens--XXS-5XL:XXS-5XL

Grade Rule Template:

Style Desc:

Brand: lululemon

Division: Iulu Mens

M No Sweat

Mens 2nd Layers

Style Status: **Generated Date:** Active

Jan 08, 2021

BOM Com	ments																
fabric																	
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	026865 - IRBU	044629 - MEOL	046741 - DELM	047748 - WHTO
	self	See technic al	MTR- 17080	Approv ed	Naturals Performan ce French Terry Solid 290gsm Quickdry Wicking	Indo Taichen	60	0	1.3130	Yard	\$5.940 0	\$7.799 2	Black	Iron Blue	Medi um Olive	Delic ate Mint	White Opal
	contrast1	See technic al	R11- 17150	Approv ed with Limitati ons	1x1 CVC stretch grid Rib Solid 380gsm	Indo Taichen	60	0	0.2060	Yard	\$5.730 0	\$1.180 4	Black	Iron Blue	Medi um Olive	Delic ate Mint	White Opal
Section 2 and 1 an	contrast2	See technic al	FVF40 29UVQ D	Approv ed	Recycled Poly Swift	Everest Textile Co. Ltd.	55	0	0.1230	Yard	\$2.900	\$0.356 7	Black	Iron Blue	Medi um Olive	Delic ate Mint	White Opal
fabric																	
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	047763 - BLEN	047780 - RHIG	048054 - GLSC	048432 - RWLI	049911 - AZBR
Modified Da	self ate:Jan 08, 2021	See technic al	MTR- 17080	Approv ed	Naturals Performan ce French Terry Solid 290gsm Quickdry Wicking Page	Indo Taichen	60	0	1.3130	Yard	\$5.940 0	\$7.799 2	Blue Linen	Rhino Grey	Gold Spice	Raw Linen	Aztec Brick

BOM: Mate	erial Color Repor	t			Fall 2021		City S	Sweat Crew	LIFT - True	Solid LM3	BUGS	lululemor	1	Jan 0	8, 2021		
fabric																	
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	047763 - BLEN	047780 - RHIG	048054 - GLSC	048432 - RWLI	049911 - AZBR
	contrast1	See technic al	R11- 17150	Approv ed with Limitati ons	1x1 CVC stretch grid Rib Solid 380gsm	Indo Taichen	60	0	0.2060	Yard	\$5.730 0	\$1.180 4	Blue Linen	Rhino Grey	Gold Spice	Raw Linen	Aztec Brick
Marie Company	contrast2	See technic al	FVF40 29UVQ D	Approv ed	Recycled Poly Swift	Everest Textile Co. Ltd.	55	0	0.1230	Yard	\$2.900	\$0.356 7	Blue Linen	Rhino Grey	Gold Spice	Raw Linen	Aztec Brick
trim																	
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier		Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	026865 - IRBU	044629 - MEOL	046741 - DELM	047748 - WHTO
	seeTechnicalSk etch	Lock stitch & Bartack s	299418 0	Approv ed	Epic Tex 18, Ticket 180 Thread	Coats Plc	0	45	1.0000	Yard	\$0.000	\$0.000 7	DTM	DTM	DTM	DTM	DTM
Modified Da	ate:Jan 08, 2021				Page	2 of 12							Cor	fidential	and Prop	rietary	

BOM: Mat	terial Color Repor	t			Fall 2021		City S	weat Crew	LIFT - True	Solid LM3	BUGS	lululemo	n	Jan 0	8, 2021		
trim																	
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	026865 - IRBU	044629 - MEOL	- DELM	047748 - WHTO
	seeTechnicalSk etch	Coverst itch and overloc k looper thread	F78514 0	Approv ed	Seamsoft Tex 24, Ticket 140	Coats Plc	0	45	1.0000	Yard	\$0.001	\$0.001 1	DTM	DTM	DTM	DTM	DTM
	seeTechnicalSk etch	needle thread	564314	Approv ed	Gramax Tex 21, Ticket 140 Thread	Coats Pic	0	45	1.0000	Yard	\$0.000	\$0.000	DTM	DTM	DTM	DTM	DTM
CS	seeTechnicalSk etch	PKT zipper tape	Z#3YK K_CFC *REV	Approv ed	#3 Coil - Reverse Closed- End	YKK Taiwan	0	40	1.0000	Inch	\$0.068	\$0.028	Black	Iron Blue	Medi um Olive	Delic ate Mint	White Opal
6	seeTechnicalSk etch	POCKE T ZIP PULL	P#3YK K_3C- DFBLL M79	Approv ed	#3 Reverse Coil Nonlock Metal Double Bar Cut Out Zipper Pull - Shorter Version - Close End Only	YKK Taiwan	0	75	1.0000	Each	\$0.392	\$0.392 7	Matte Black - EHA	Black Silver - V3	Black Silver - V3	Matte Silver - C6	Matte Silver - C6
25	seeTechnicalSk etch	Side zipper tape	Z#3YK K_CFC *REV	Approv ed	#3 Coil - Reverse Closed- End	YKK Taiwan	0	40	1.0000	Inch	\$0.068 2	\$0.028 2	Black	Iron Blue	Medi um Olive	Delic ate Mint	White Opal

BOM: Mate	erial Color Report	t			Fall 2021		City S	Sweat Crew	LIFT - True	Solid LM3	BUGS	lululemor	1	Jan 0	8, 2021		
trim																	
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	026865 - IRBU	044629 - MEOL	046741 - DELM	047748 - WHTO
	seeTechnicalSk etch	Side zipper pull	P#3YK K_3C- DSBLL M85	Approv ed	#3 Reverse Coil Semi- Autolock	YKK Taiwan	0	75	1.0000	Each	\$0.460 0	\$0.460 0	Matte Black - EHA	Black Silver - V3	Black Silver - V3	Matte Silver - C6	Matte Silver - C6
9					Metal Cut Out Zipper Pull - Closed End												
	seeTechnicalSk etch	Hem and PKT bag Bondin g: TBD	3926-6 54 Clear	Approv ed	3926-6mil- 54 inch width	Bemis	0	3	0.0420	Yard	\$15.27 00	\$0.641 3	Clear	Clear	Clear	Clear	Clear
	seeTechnicalSk etch	Interfac ing: Side Zip garage	STC80 0	Approv ed	STC800 Fusible interfacing - 59" Full width	PCC Asia LLC	0	0	0.0040	Yard	\$1.550 0	\$0.006 2	Black	Black	Black -	White -	White
0	seeTechnicalSk etch	Logo	LUF20 140807 1	Approv ed with Limitati ons	T00172 - 0.5mm Raised Matte Lulu Logo - 13mm	E. Textint	0	40	1.0000	Each	\$0.155 0	\$0.155 0	Black /Dark Grey	Iron Blue/ Dark Grey	Medi um Olive/ Light Grey	Delic ate Mint/ Light Grey	White Opal/ Light Grey
trim																	
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	047763 - BLEN	047780 - RHIG	048054 - GLSC	048432 - RWLI	049911 - AZBR
	seeTechnicalSk etch	Lock stitch & Bartack s	299418 0	Approv ed	Epic Tex 18, Ticket 180 Thread	Coats Plc	0	45	1.0000	Yard	\$0.000 7	\$0.000 7	DTM	DTM	DTM	DTM	DTM
Modified Da	ate:Jan 08, 2021				Page	4 of 12							Cor	fidential	and Prop	rietary	

Standard																
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Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier		Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	047763 - BLEN	047780 - RHIG	048054 - GLSC	048432 - RWLI	049911 - AZBR
seeTechnicalSk etch	Coverst itch and overloc k looper thread	F78514 0	Approv ed	Seamsoft Tex 24, Ticket 140	Coats Plc	0	45	1.0000	Yard	\$0.001	\$0.001 1	DTM	DTM	DTM	DTM	DTM
seeTechnicalSk etch	needle thread	564314 0	Approv ed	Gramax Tex 21, Ticket 140 Thread	Coats Plc	0	45	1.0000	Yard	\$0.000	\$0.000	DTM	DTM	DTM	DTM	DTM
seeTechnicalSk etch	PKT zipper tape	Z#3YK K_CFC *REV	Approv ed	#3 Coil - Reverse Closed- End	YKK Taiwan	0	40	1.0000	Inch	\$0.068	\$0.028	Blue Linen	Rhino Grey	Gold Spice	Raw Linen	Aztec Brick
seeTechnicalSk etch	POCKE T ZIP PULL	P#3YK K_3C- DFBLL M79	Approv ed	#3 Reverse Coil Nonlock Metal Double Bar Cut Out Zipper Pull - Shorter Version - Close End Only	YKK Taiwan	0	75	1.0000	Each	\$0.392 7	\$0.392 7	Matte Silver - C6	Black Silver - V3	Black Silver - V3	Matte Silver - C6	Black Silver - V3
	seeTechnicalSk etch seeTechnicalSk etch	seeTechnicalSk etch seeTechnicalSk etch seeTechnicalSk etch seeTechnicalSk etch seeTechnicalSk etch seeTechnicalSk etch PKT zipper tape seeTechnicalSk etch PULL	seeTechnicalSk etch PKT zipper tape Z#3YK K_CFC *REV *REV	seeTechnicalSk etch PKT zipper tape Z#3YK K_CFC *REV Approv ed seeTechnicalSk etch POCKE T ZIP PULL M79 Approv ed Approv ed	seeTechnicalSk etch seeTechni	etch itch and overloc k looper thread 0 ed Tex 24, Ticket 140 seeTechnicalSk etch PKT zipper tape seeTechnicalSk etch PKT zipper tape seeTechnicalSk etch PULL PULL PLL DFBLL M79 seeTechnicalSk etch PCKE tape seeTechn	seeTechnicalSk etch seeTechni	seeTechnicalSk etch seeTechni	SeeTechnicalSk etch	SeeTechnicalSk etch Coverst Coverst etch Coverst Co	SeeTechnicalSk Coverst F78514 Approv Seameoft Tax 24 Ticket 140 Coats Plc 0 45 1.0000 Yard \$0.001 1 1 1 1 1 1 1 1 1	See TechnicalSk Coverst atch and of overlock	SeeTechnicalSk Coverst F78514 Approv Seamsouth Coats Pic 0 45 1.0000 Yard \$0.001 \$0.001 DTM	SeeTechnicalSk Coverst etch F78514 Approv etch F78514 Ap	See TechnicalSk Coverat F78514 Approv Tex 24, Tickel 140 Coats Plc 0 45 1.0000 Yard \$0.001 \$0.001 DTM DTM DTM DTM Coats Plc 0 45 1.0000 Yard \$0.001 \$0.001 DTM DTM	SeeTechnicalSk Coveral of thread F78514 Approv Seement Coats Pic 0 45 1,0000 Yard \$0.001 \$0.001 DTM DTM

BOM: Mat	erial Color Repor	t			Fall 2021		City S	weat Crew	LIFT - True	Solid LM3	BUGS	lululemor	1	Jan 0	8, 2021		
trim																	
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	047763 - BLEN	047780 - RHIG	048054 - GLSC	048432 - RWLI	049911 - AZBR
	seeTechnicalSk etch	Side zipper tape	Z#3YK K_CFC *REV	Approv ed	#3 Coil - Reverse Closed- End	YKK Taiwan	0	40	1.0000	Inch	\$0.068 2	\$0.028 2	Blue Linen	Rhino Grey	Gold Spice	Raw Linen	Aztec Brick
\$	seeTechnicalSk etch	Side zipper pull	P#3YK K_3C- DSBLL M85	Approv ed	#3 Reverse Coil Semi- Autolock Metal Cut Out Zipper Pull - Closed End	YKK Taiwan	0	75	1.0000	Each	\$0.460 0	\$0.460 0	Matte Silver - C6	Black Silver - V3	Black Silver - V3	Matte Silver - C6	Black Silver - V3
	seeTechnicalSk etch	Hem and PKT bag Bondin g: TBD	3926-6 54 Clear	Approv ed	3926-6mil- 54 inch width	Bemis	0	3	0.0420	Yard	\$15.27 00	\$0.641 3	Clear	Clear	Clear	Clear	Clear
	seeTechnicalSk etch	Interfac ing: Side Zip garage	STC80 0	Approv ed	STC800 Fusible interfacing - 59" Full width	PCC Asia LLC	0	0	0.0040	Yard	\$1.550 0	\$0.006	White -	White -	Black -	White -	Black -
•	seeTechnicalSk etch	Logo	LUF20 140807 1	Approv ed with Limitati ons	T00172 - 0.5mm Raised Matte Lulu Logo - 13mm	E. Textint	0	40	1.0000	Each	\$0.155 0	\$0.155 0	Blue Linen /Light Grey	Rhino Grey/ Light Grey	Gold Spice /Light Grey	Raw Linen /Light Grey	Aztec Brick/ Dark Grey

BOM: Mate	erial Color Repor	t			Fall 2021		City S	Sweat Crew	LIFT - True	Solid LM3	BUGS	lululemor	n	Jan 0	8, 2021		
labels																	
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier		Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	026865 - IRBU	044629 - MEOL	046741 - DELM	047748 - WHTO
	seeQAManual	CB Neck	CC000 35	Approv ed	CC00035- LLL-black- tearaway- 140mm	Shanghai JML Apparel Co. Ltd.	0	15	1.0000	Each	\$0.045 0	\$0.045 0	Black	Black	Black	Black	Black
)	seeTechnicalSk etch	See technic al	TRACE 00001	Approv ed	TRACE00 001 - Size and Traceabilit y Label	Avery/Pax ar	0	14	1.0000	Each	\$0.030	\$0.030	White /Grey	White /Grey	White /Grey	White /Grey	White /Grey
labels	1	1	<u> </u>	1	<u> </u>		1	1	1	1		<u> </u>		1		1	
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	047763 - BLEN	047780 - RHIG	048054 - GLSC	048432 - RWLI	049911 - AZBR
	seeQAManual	CB Neck	CC000 35	Approv ed	CC00035- LLL-black- tearaway- 140mm	Shanghai JML Apparel Co. Ltd.	0	15	1.0000	Each	\$0.045 0	\$0.045 0	Black	Black	Black	Black	Black
15 total	seeTechnicalSk etch	See technic al	TRACE 00001	Approv ed	TRACE00 001 - Size and Traceabilit y Label	Avery/Pax ar	0	14	1.0000	Each	\$0.030 0	\$0.030 0	White /Grey	White /Grey	White /Grey	White /Grey	White /Grey
packag																	
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	- IRBU	044629 - MEOL	- DELM	047748 - WHTO
Modified D	a 66.98AN 96,124921	Genera	LWWM	Approv	WWMT _{Page}	7 ∯үе ң у∕Рах	0	0	1.0000	Each	\$0.030	\$0.030	Whiteor	fi&NéInitial	ar \&/hPtre p	ri è⁄t/ámiy e	White

BOM: Mate	erial Color Repor	't			Fall 2021		City S	weat Crew	LIFT - True	Solid LM3I	BUGS	lululemor	1	Jan 0	8, 2021		
packag	ing Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier		Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	026865 - IRBU	044629 - MEOL	046741 - DELM	047748 - WHTO
Page Breaker Short 1. We had have planning in warring to the state of		l hangta g	T Barcod e	ed	Barcode Sticker	ar		Juyo			0	0					
	seeQAManual	See label & pack	LHT- WWMT -002	Approv ed	LHT - lululemon WWMT Hangtag - Black	Avery/Pax ar	0	14	1.0000	Each	\$0.036 9	\$0.036 9	Black	Black	Black	Black	Black
	seeQAManual	Hangta g Trim	HTT10 02-ST- 2IN	Approv ed	Hangtag Trim - Swiftach Fastener - 2inch	Factory Sourced	0	0	1.0000	Each	\$0.000	\$0.000	Black	Black	Black	Black	Black
	seeQAManual	See QA manual	ZLAMT 7200-B	Approv ed	HZLAMT7 200-B - Source Tag - Black Tag ** Please Also Spec Pin Hmj70-H**	Tyco	0	0	1.0000	Each	\$0.080	\$0.080 3	Black	Black	Black	Black	Black
>	seeQAManual	See QA manual	МЈ70-Н	Approv ed	HMJ70-H - Source Tag - Silver Pin ** Please Also Spec Tag Hzlamt720 0-B**	Тусо	0	0	1.0000	Each	\$0.022 7	\$0.022 7	Silver	Silver	Silver	Silver	Silver

BOM: Mate	erial Color Repor	rt .			Fall 2021		City S	weat Crew	LIFT - True	Solid LM3	BUGS	lululemor	1	Jan 0	8, 2021		
packag	ing																
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier		Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	047763 - BLEN	047780 - RHIG	048054 - GLSC		049911 - AZBR
Place Brasiles Shotl The Control of	seeQAManual	Genera I hangta g	LWWM T Barcod e	Approv ed	WWMT Barcode Sticker	Avery/Pax ar	0	0	1.0000	Each	\$0.030 0	\$0.030 0	White	White	White	White	White
	seeQAManual	See label & pack	LHT- WWMT -002	Approv ed	LHT - lululemon WWMT Hangtag - Black	Avery/Pax ar	0	14	1.0000	Each	\$0.036 9	\$0.036 9	Black	Black	Black	Black	Black
	seeQAManual	Hangta g Trim	HTT10 02-ST- 2IN	Approv ed	Hangtag Trim - Swiftach Fastener - 2inch	Factory Sourced	0	0	1.0000	Each	\$0.000	\$0.000	Black	Black	Black	Black	Black
	seeQAManual	See QA manual	ZLAMT 7200-B	Approv ed	HZLAMT7 200-B - Source Tag - Black Tag ** Please Also Spec Pin Hmj70-H**	Тусо	0	0	1.0000	Each	\$0.080	\$0.080	Black	Black	Black	Black	Black
8	seeQAManual	See QA manual	MJ70-H	Approv ed	HMJ70-H - Source Tag - Silver Pin ** Please Also Spec Tag Hzlamt720 0-B**	Тусо	0	0	1.0000	Each	\$0.022 7	\$0.022 7	Silver	Silver	Silver	Silver	Silver
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BOM: Mat	erial Color Repo	rt			Fall 2021		City S	weat Crew	LIFT - True	Solid LM3	BUGS	lululemor	1	Jan 0	8, 2021		
finishir	ng	_															
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	026865 - IRBU	044629 - MEOL	046741 - DELM	047748 - WHTO
finishir							0	0	0.0000		\$0.000	\$0.000					
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total		047780 - RHIG		048432 - RWLI	
							0	0	0.0000		\$0.000	\$0.000					

Total = \$22.591

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Fall 2021 City Sweat Crew LIFT - True Solid LM3BUGS Jan 08, 2021 Measurement Set: Calculated lululemon Brand:

Class:

Style Desc: Product Size Definition: Grade Rule Template:

Season: Fall 2021 Style #:

LM3BUGS

City Sweat Crew LIFT - True Solid LM3BUGS

Mens--XXS-5XL:XXS-5XL

M No Sweat Pod:

lululemon

Mens 2nd Layers

Division: Iulu Mens

Style Status: Active

Generated Date: Jan 08, 2021

Measurement Template: --M JKT XS-XXL

#	Name	Criticality	Tol (-)	Tol (+)	HTM Instruction	xs	s	М	L	XL	XXL
10246	Fit Intention : Relaxed		0	0	A loose fit with a little extra room.						
87	REF-HPS LENGTH at FRONT		1/2	1/2	Measure from front high point shoulder point straight down to finished edge of hem. Note: This measurement is for the base size and for detail only.	26 1/8	26 3/4	27 3/8	28 1/2	29 5/8	29 3/4
62	REF-SLEEVE LENGTH fr CB		5/8	5/8	Measure straight across from CB neck seam/edge straight across to shoulder point and straight down to bottom edge of sleeve opening.	31	32 3/8	33 3/4	35	35 3/4	36 1/2
5	CB LENGTH	Critical	1/2	1/2	Measure from CB top finished edge/neck seam straight down to bottom finished hem.	25 5/8	26 1/4	26 7/8	28	29 1/8	29 1/4
1	CF LENGTH	Critical	1/2	1/2	Measure from CF top finished edge/neck seam straight down to bottom finished hem.	21 7/8	22 3/8	22 7/8	23 7/8	24 7/8	24 7/8
172	CHEST POS fr HPS		0	0	Measure from high point shoulder straight down to natural chest level.	11 1/2	11 5/8	11 3/4	12	12 1/4	12 1/2
6	CHEST CIRC	Critical	1/2	1/2	Measure below armhole from fold edge of garment straight across to fold edge of garment, multiply by 2.	38 1/2	40 1/2	42 1/2	45 1/2	48 1/2	51 1/2
9	HEM SWEEP CIRC	Critical	1/2	1/2	Measure from left fold edge to right fold edge straight across bottom edge of finished hem, multiply by 2.	36	38	40	43	46	49
12	HEM BAND HEIGHTat BACK HEM		1/8	1/8	Measure from top of hem stitching line straight down to finished hem edge.	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4
66	SLEEVE LENGTH RAGLAN-LONG	Critical	1/2	1/2	Measure from neckline seam straight across to natural shoulder point straight down to bottom edge of sleeve opening.	27 1/2	28 3/4	30	31 1/8	31 3/4	32 3/8
71	BICEP CIRC 1" down ARMHOLE	Critical	3/8	3/8	Measure at 1"" below armhole from inner sleeve fold edge straight across to outer sleeve fold edge, multiply by 2.	15 1/4	15 3/4	16 1/4	17	17 3/4	18 1/2
946	FOREARM CIRC POSITION		0	0	Measure up from finished hem straight to forearm position	9 3/4	10 1/4	10 3/4	11	11	11
332	FOREARM CIRC	Critical	1/4	1/4	Measure up from finished hem straight across from inner sleeve fold edge to outer sleeve fold edge, multiply by 2.	12 3/8	12 3/4	13 1/8	13 3/4	14 3/8	15
65	CUFF CIRC RELAXED	Critical	1/8	1/8	Measure from inner sleeve fold edge to outer sleeve fold edge straight across bottom edge of cuff, multiply by 2.	8	8 1/4	8 1/2	8 3/4	9	9 1/4
69	CUFF HEIGHT		1/8	1/8	Measure from cuff seam straight down to bottom edge of cuff.	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8
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Measu	ement Set: Calculated	Fal	2021		City Sweat Crew LIFT - True Solid	LM3BUGS	lulule	emon	Jan 08,	2021	
#	Name	Criticality	Tol (-)	Tol (+)	HTM Instruction	xs	s	М	L	XL	XXL
109	NECK WIDTH at HPS	Critical	1/4	1/4	Measure from inside neck edge straight across to inside neck edge/seam at high point shoulder.	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2
141	NECK DROP at CF fr HPS		1/8	1/8	Measure from an imaginary line connecting high point shoulder straight down to CF neck opening edge.	4 1/4	4 3/8	4 1/2	4 5/8	4 3/4	4 7/8
142	NECK DROP at CB fr HPS		1/8	1/8	Measure from an imaginary line connecting high point shoulder straight down to CB neck opening edge.	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
122	INNER PKT1 OPENING at FRONT		1/8	1/8	Measure from finished edge to finished edge along pocket opening.	5	5	5 1/2	5 1/2	6	6
155	ZIPPER OPENING		1/4	1/4	Measure from finished edge to finished edge along side opening	11 1/2	11 1/2	11 3/4	11 3/4	12	12
100	NECKBAND HEIGHT at CB		1/8	1/8	Measure from CB top finished edge of neckband straight down to neckband seam.	3/4	3/4	7/8	7/8	7/8	7/8
144	NECK OPENING MINIMUM STRETCH	Critical	0	1/2	Measure from fold edge of neckline straight across to fold edge of neckline in a fully extended position.	24	24	24	24	24	24

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