



Season: Fall 2021
Style #: LM3BUGS
Style Desc: City Sweat Crew LIFT - True Solid LM3BUGS
Product Size Definition: Mens--XXS-5XL:XXS-5XL
Grade Rule Template:

Brand: lululemon
Division: lululemon
Class: Mens 2nd Layers
Pod: M No Sweat

Style Status: Active
Generated Date: Jan 28, 2021







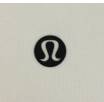
BOM Comments

fabric


	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	026865 - IRBU	044629 - MEOL	046741 - DELM	047748 - WHTO
	self	See technical	MTR-17080	Approved	Naturals Performance French Terry Solid 290gsm Quickdry Wicking	Indo Taichen	60	0	1.3130	Yard	\$5.9400	\$7.7992	Black	Iron Blue	Medium Olive	Delicate Mint	White Opal
	contrast1	See technical	R11-17150	Approved with Limitations	1x1 CVC stretch grid Rib Solid 380gsm	Indo Taichen	60	0	0.2060	Yard	\$5.7300	\$1.1804	Black	Iron Blue	Medium Olive	Delicate Mint	White Opal
	contrast2	See technical	FVF4029UVQD	Approved	Recycled Poly Swift	Everest Textile Co. Ltd.	55	0	0.1230	Yard	\$2.9000	\$0.3567	Black	NA	NA	NA	NA
	contrast2	See technical	XSS-P0210	Approved	Rec Poly Swift	Shinkong Textile Co. Ltd.	55	0	0.1230	Yard	\$2.8600	\$0.3518	NA	Iron Blue	Medium Olive	White Opal	White Opal

trim

trim																	
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	026865 - IRBU	044629 - MEOL	046741 - DELM	047748 - WHTO
	seeTechnicalSketch	Coverstitch and overlock looper thread	F785140	Approved	Seamsoft Tex 24, Ticket 140	Coats Plc	0	45	1.0000	Yard	\$0.0011	\$0.0011	DTM	DTM	DTM	DTM	DTM
	seeTechnicalSketch	needle thread	5643140	Approved	Gramax Tex 21, Ticket 140 Thread	Coats Plc	0	45	1.0000	Yard	\$0.0007	\$0.0007	DTM	DTM	DTM	DTM	DTM
	seeTechnicalSketch	PKT zipper tape	Z#3YKK_CFC*REV	Approved	#3 Coil - Reverse Closed-End	YKK Taiwan	0	40	1.0000	Inch	\$0.0682	\$0.0282	Black	Iron Blue	Medium Olive	White Opal	White Opal
	seeTechnicalSketch	POCKET ZIP PULL	P#3YKK_3C-DFBLLM79	Approved	#3 Reverse Coil Nonlock Metal Double Bar Cut Out Zipper Pull - Shorter Version - Close End Only	YKK Taiwan	0	75	1.0000	Each	\$0.3927	\$0.3927	Matte Black - EHA	Black Silver - V3	Black Silver - V3	Matte Silver - C6	Matte Silver - C6
	seeTechnicalSketch	Side zipper tape	Z#3YKK_CFC*REV	Approved	#3 Coil - Reverse Closed-End	YKK Taiwan	0	40	1.0000	Inch	\$0.0682	\$0.0282	Black	Iron Blue	Medium Olive	Delicate Mint	White Opal
	seeTechnicalSketch	Side zipper pull	P#3YKK_3C-DSBLLM85	Approved	#3 Reverse Coil Semi-Autolock Metal Cut Out Zipper Pull - Closed End	YKK Taiwan	0	45	1.0000	Each	\$0.4600	\$0.4600	Matte Black - EHA	Black Silver - V3	Black Silver - V3	Matte Silver - C6	Matte Silver - C6
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	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	026865 - IRBU	044629 - MEOL	046741 - DELM	047748 - WHTO
	seeTechnicalSketch	Hem and PKT bag Bonding	3926-654 Clear	Approv ed	3926-6mil-54 inch width	Bemis	0	3	0.0420	Yard	\$15.2700	\$0.6413	Clear	Clear	Clear	Clear	Clear
	seeTechnicalSketch	Interfac ing: Side Zip garage	STC800	Approv ed	STC800 Fusible interfacing - 59" Full width	PCC Asia LLC	0	28	0.0040	Yard	\$1.5500	\$0.0062	Black -	Black -	Black -	White -	White -
	seeTechnicalSketch	Logo	LUF201408071	Approv ed with Limitati ons	T00172 - 0.5mm Raised Matte Lulu Logo - 13mm	E. Textint	0	40	1.0000	Each	\$0.1550	\$0.1550	Black /Dark Grey	Iron Blue/ Dark Grey	Medi um Olive/ Light Grey	Delic ate Mint/ Light Grey	White Opal/ Light Grey

trim





	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	047763 - BLEN	047780 - RHIG	048054 - GLSC	048432 - RWLI	049911 - AZBR
	seeTechnicalSketch	Lock stitch & Bartacks	2994180	Approved	Epic Tex 18, Ticket 180 Thread	Coats Plc	0	45	1.0000	Yard	\$0.0007	\$0.0007	DTM	DTM	DTM	DTM	DTM
	seeTechnicalSketch	Coverstitch and overlock looper thread	F785140	Approved	Seamsoft Tex 24, Ticket 140	Coats Plc	0	45	1.0000	Yard	\$0.0011	\$0.0011	DTM	DTM	DTM	DTM	DTM
	seeTechnicalSketch	needle thread	5643140	Approved	Gramax Tex 21, Ticket 140 Thread	Coats Plc	0	45	1.0000	Yard	\$0.0007	\$0.0007	DTM	DTM	DTM	DTM	DTM
	seeTechnicalSketch	PKT zipper tape	Z#3YKK_CFC*REV	Approved	#3 Coil - Reverse Closed-End	YKK Taiwan	0	40	1.0000	Inch	\$0.0682	\$0.0282	Blue Linen	Rhino Grey	Gold Spice	White Opal	Aztec Brick

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
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	047763 - BLEN	047780 - RHIG	048054 - GLSC	048432 - RWLI	049911 - AZBR
	seeTechnicalSketch	POCKET ZIP PULL	P#3YKK_3C-DFBLL M79	Approved	#3 Reverse Coil Nonlock Metal Double Bar Cut Out Zipper Pull - Shorter Version - Close End Only	YKK Taiwan	0	75	1.0000	Each	\$0.3927	\$0.3927	Matte Silver - C6	Black Silver - V3	Black Silver - V3	Matte Silver - C6	Black Silver - V3
	seeTechnicalSketch	Side zipper tape	Z#3YKK_CFC*REV	Approved	#3 Coil - Reverse Closed-End	YKK Taiwan	0	40	1.0000	Inch	\$0.0682	\$0.0282	Blue Linen	Rhino Grey	Gold Spice	Raw Linen	Aztec Brick
	seeTechnicalSketch	Side zipper pull	P#3YKK_3C-DSBLL M85	Approved	#3 Reverse Coil Semi-Autolock Metal Cut Out Zipper Pull - Closed End	YKK Taiwan	0	45	1.0000	Each	\$0.4600	\$0.4600	Matte Silver - C6	Black Silver - V3	Black Silver - V3	Matte Silver - C6	Black Silver - V3
	seeTechnicalSketch	Hem and PKT bag Bonding	3926-654 Clear	Approved	3926-6mil-54 inch width	Bemis	0	3	0.0420	Yard	\$15.2700	\$0.6413	Clear	Clear	Clear	Clear	Clear
	seeTechnicalSketch	Interfacing: Side Zip garage	STC800	Approved	STC800 Fusible interfacing - 59" Full width	PCC Asia LLC	0	28	0.0040	Yard	\$1.5500	\$0.0062	White -	White -	Black -	White -	Black -
	seeTechnicalSketch	Logo	LUF201408071	Approved with Limitations	T00172 - 0.5mm Raised Matte Lulu Logo - 13mm	E. Textint	0	40	1.0000	Each	\$0.1550	\$0.1550	Blue Linen /Light Grey	Rhino Grey/ Light Grey	Gold Spice /Light Grey	Raw Linen /Light Grey	Aztec Brick/ Dark Grey

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labels

	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	026865 - IRBU	044629 - MEOL	046741 - DELM	047748 - WHTO
	seeQAManual	CB Neck	CC00035	Approv ed	CC00035-LLL-black-tearaway-140mm	Shanghai JML Apparel Co. Ltd.	0	15	1.0000	Each	\$0.0450	\$0.0450	Black	Black	Black	Black	Black
	seeTechnicalSketch	See technical	TRACE00001	Approv ed	TRACE00001 - Size and Traceability Label	Avery/Paxar	0	14	1.0000	Each	\$0.0300	\$0.0300	White /Grey	White /Grey	White /Grey	White /Grey	White /Grey





labels

	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	047763 - BLEN	047780 - RHIG	048054 - GLSC	048432 - RWLI	049911 - AZBR
	seeQAManual	CB Neck	CC00035	Approv ed	CC00035-LLL-black-tearaway-140mm	Shanghai JML Apparel Co. Ltd.	0	15	1.0000	Each	\$0.0450	\$0.0450	Black	Black	Black	Black	Black
	seeTechnicalSketch	See technical	TRACE00001	Approv ed	TRACE00001 - Size and Traceability Label	Avery/Paxar	0	14	1.0000	Each	\$0.0300	\$0.0300	White /Grey	White /Grey	White /Grey	White /Grey	White /Grey

packaging

	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	026865 - IRBU	044629 - MEOL	046741 - DELM	047748 - WHTO
	seeQAManual	General hangtag	LWWM T Barcode	Approv ed	WWMT Barcode Sticker	Avery/Paxar	0	0	1.0000	Each	\$0.0300	\$0.0300	White	White	White	White	White

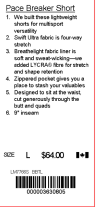




packaging

	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	026865 - IRBU	044629 - MEOL	046741 - DELM	047748 - WHTO
	seeQAManual	See label & pack	LHT-WWMT-002	Approv ed	LHT - lululemon WWMT Hangtag - Black	Avery/Pax ar	0	14	1.0000	Each	\$0.0369	\$0.0369	Black	Black	Black	Black	Black
	seeQAManual	Hangtag Trim	HTT1002-ST-2IN	Approv ed	Hangtag Trim - Swiftach Fastener - 2inch	Factory Sourced	0	0	1.0000	Each	\$0.0000	\$0.0000	Black	Black	Black	Black	Black
	seeQAManual	See QA manual	ZLAMT7200-B	Approv ed	HZLAMT7200-B - Source Tag - Black Tag ** Please Also Spec Pin Hmj70-H**	Tyco	0	0	1.0000	Each	\$0.0803	\$0.0803	Black	Black	Black	Black	Black
	seeQAManual	See QA manual	MJ70-H	Approv ed	HMJ70-H - Source Tag - Silver Pin ** Please Also Spec Tag Hzlamt7200-B**	Tyco	0	0	1.0000	Each	\$0.0227	\$0.0227	Silver	Silver	Silver	Silver	Silver

packaging

	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	047763 - BLEN	047780 - RHIG	048054 - GLSC	048432 - RWLI	049911 - AZBR
<p>Place Breaker Short</p> <ol style="list-style-type: none"> 1. This will break open the package for multiple use. 2. Carefully break the package open and remove the package contents. 3. Carefully break the package open and remove the package contents. 4. Carefully break the package open and remove the package contents. 5. Carefully break the package open and remove the package contents. 6. Carefully break the package open and remove the package contents. <p>100% L 904100 111</p>	seeQAManual	General hangtag	LWWMT Barcode	Approv ed	WWMT Barcode Sticker	Avery/Pax ar	0	0	1.0000	Each	\$0.0300	\$0.0300	White	White	White	White	White

packaging



	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	047763 - BLEN	047780 - RHIG	048054 - GLSC	048432 - RWLI	049911 - AZBR
 <p>Place Breaker Short</p> <ol style="list-style-type: none"> 1. Use last three digits of your phone number for identification. 2. Drill this hole in your way down. 3. Breaker Short is used to break the seal and keep the bag from opening. It is used to break the seal and keep the bag from opening. It is used to break the seal and keep the bag from opening. 4. Breaker Short is used to break the seal and keep the bag from opening. It is used to break the seal and keep the bag from opening. It is used to break the seal and keep the bag from opening. 5. Breaker Short is used to break the seal and keep the bag from opening. It is used to break the seal and keep the bag from opening. It is used to break the seal and keep the bag from opening. 6. Breaker Short is used to break the seal and keep the bag from opening. It is used to break the seal and keep the bag from opening. It is used to break the seal and keep the bag from opening. <p>SIZE L \$64.00 1-1</p> <p>UNITED STATES</p> <p>000000000000</p>																	
	seeQAManual	See label & pack	LHT-WWMT-002	Approved	LHT - lululemon WWMT Hangtag - Black	Avery/Paxar	0	14	1.0000	Each	\$0.036 ₉	\$0.036 ₉	Black	Black	Black	Black	Black
	seeQAManual	Hangtag Trim	HTT1002-ST-2IN	Approved	Hangtag Trim - Swiftach Fastener - 2inch	Factory Sourced	0	0	1.0000	Each	\$0.000 ₀	\$0.000 ₀	Black	Black	Black	Black	Black
	seeQAManual	See QA manual	ZLAMT7200-B	Approved	HZLAMT7200-B - Source Tag - Black Tag ** Please Also Spec Pin Hmj70-H**	Tyco	0	0	1.0000	Each	\$0.080 ₃	\$0.080 ₃	Black	Black	Black	Black	Black
	seeQAManual	See QA manual	MJ70-H	Approved	HMJ70-H - Source Tag - Silver Pin ** Please Also Spec Tag Hzlamt7200-B**	Tyco	0	0	1.0000	Each	\$0.022 ₇	\$0.022 ₇	Silver	Silver	Silver	Silver	Silver

finishing

	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	026865 - IRBU	044629 - MEOL	046741 - DELM	047748 - WHTO
							0	0	0.0000		\$0.000 0	\$0.000 0					

finishing

	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	047763 - BLEN	047780 - RHIG	048054 - GLSC	048432 - RWLI	049911 - AZBR
							0	0	0.0000		\$0.000 0	\$0.000 0					
Total = \$23.294																	

Measurement Set: Calculated		Fall 2021	City Sweat Crew LIFT - True Solid LM3BUGS		lululemon	Jan 28, 2021	
	Season:	Fall 2021	Brand:	lululemon	Style Status:	Active	
	Style #:	LM3BUGS	Division:	lulu Mens	Generated Date:	Jan 28, 2021	
	Style Desc:	City Sweat Crew LIFT - True Solid LM3BUGS	Class:	Mens 2nd Layers	Measurement Template:	--M JKT XS-XXL	
	Product Size Definition:	Mens--XXS-5XL:XXS-5XL	Pod:	M No Sweat			
	Grade Rule Template:						

#	Name	Criticality	Tol (-)	Tol (+)	HTM Instruction	XS	S	M	L	XL	XXL
10246	Fit Intention : Relaxed *從SP21開始更新尺寸		0	0	A loose fit with a little extra room.						
87	REF-HPS LENGTH at FRONT 前身長-肩高點量		1/2	1/2	Measure from front high point shoulder point straight down to finished edge of hem. Note: This measurement is for the base size and for detail only.	26 1/8	26 3/4	27 3/8	28 1/2	29 5/8	29 3/4
62	REF-SLEEVE LENGTH fr CB 袖長-後中量,假想肩線三點量		5/8	5/8	Measure straight across from CB neck seam/edge straight across to shoulder point and straight down to bottom edge of sleeve opening.	31	32 3/8	33 3/4	35	35 3/4	36 1/2
5	CB LENGTH 後中身長-後領中接縫下量	Critical	1/2	1/2	Measure from CB top finished edge/neck seam straight down to bottom finished hem.	25 5/8	26 1/4	26 7/8	28	29 1/8	29 1/4
1	CF LENGTH 前中身長-前領中接縫下量	Critical	1/2	1/2	Measure from CF top finished edge/neck seam straight down to bottom finished hem.	21 7/8	22 3/8	22 7/8	23 7/8	24 7/8	24 7/8
172	CHEST POS fr HPS 胸圍位置-肩高點下量		0	0	Measure from high point shoulder straight down to natural chest level.	11 1/2	11 5/8	11 3/4	12	12 1/4	12 1/2
6	CHEST CIRC 胸寬-全圍,直量	Critical	1/2	1/2	Measure below armhole from fold edge of garment straight across to fold edge of garment, multiply by 2.	38 1/2	40 1/2	42 1/2	45 1/2	48 1/2	51 1/2
9	HEM SWEEP CIRC 下擺寬-全圍,直量	Critical	1/2	1/2	Measure from left fold edge to right fold edge straight across bottom edge of finished hem, multiply by 2.	36	38	40	43	46	49
12	HEM BAND HEIGHTat BACK HEM 後下擺接片高-完成邊到接縫		1/8	1/8	Measure from top of hem stitching line straight down to finished hem edge.	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4
66	SLEEVE LENGTH RAGLAN-LONG 拉克蘭袖長-肩高點量	Critical	1/2	1/2	Measure from neckline seam straight across to natural shoulder point straight down to bottom edge of sleeve opening.	27 1/2	28 3/4	30	31 1/8	31 3/4	32 3/8
71	BICEP CIRC 1" down ARMHOLE 臂圍-全圍,袖襖和袖脅邊交點往下1"量	Critical	3/8	3/8	Measure at 1" below armhole from inner sleeve fold edge straight across to outer sleeve fold edge, multiply by 2.	15 1/4	15 3/4	16 1/4	17	17 3/4	18 1/2
946	FOREARM CIRC POSITION 前臂圍位置-袖口上量		0	0	Measure up from finished hem straight to forearm position	9 3/4	10 1/4	10 3/4	11	11	11
332	FOREARM CIRC 前臂圍-全圍,直量	Critical	1/4	1/4	Measure up from finished hem straight across from inner sleeve fold edge to outer sleeve fold edge, multiply by 2.	12 3/8	12 3/4	13 1/8	13 3/4	14 3/8	15
65	CUFF CIRC RELAXED 袖口寬-全圍,直量	Critical	1/8	1/8	Measure from inner sleeve fold edge to outer sleeve fold edge straight across bottom edge of cuff, multiply by 2.	8	8 1/4	8 1/2	8 3/4	9	9 1/4
69	CUFF HEIGHT 袖口接片高-完成邊到壓線		1/8	1/8	Measure from cuff seam straight down to bottom edge of cuff.	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8
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#	Name	Criticality	Tol (-)	Tol (+)	HTM Instruction	XS	S	M	L	XL	XXL
109	NECK WIDTH at HPS 領寬-左肩高點到右肩高點	Critical	1/4	1/4	Measure from inside neck edge straight across to inside neck edge/seam at high point shoulder.	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2
141	NECK DROP at CF fr HPS 前領深-假想線水平下量至領接縫		1/8	1/8	Measure from an imaginary line connecting high point shoulder straight down to CF neck opening edge.	4 1/4	4 3/8	4 1/2	4 5/8	4 3/4	4 7/8
142	NECK DROP at CB fr HPS 後領深-假想線水平下量至領接縫		1/8	1/8	Measure from an imaginary line connecting high point shoulder straight down to CB neck opening edge.	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
122	INNER PKT OPENING at FRONT 內貼口袋開口-完成尺寸		1/8	1/8	Measure from finished edge to finished edge along pocket opening.	5	5	5 1/2	5 1/2	6	6
155	ZIPPER OPENING 側拉鍊開口		1/4	1/4	Measure from finished edge to finished edge along side opening	11 1/2	11 1/2	11 3/4	11 3/4	12	12
100	NECKBAND HEIGHT at CB 領接條高-前中量,完成尺寸		1/8	1/8	Measure from CB top finished edge of neckband straight down to neckband seam.	3/4	3/4	7/8	7/8	7/8	7/8
144	NECK OPENING MINIMUM STRETCH 領拉量-不可小於尺寸表尺寸	Critical	0	1/2	Measure from fold edge of neckline straight across to fold edge of neckline in a fully extended position.	24	24	24	24	24	24