

Status: Prototype

Lifecycle: New

1356492 - Base

Hockey Compression Legging

Season: FW20

Regional Fit: US



Gender	Mens	Fabric ID #	KNT-213640
Seasonal Plan	Mens Hockey	Fabric Description	Sonic - 5oz - Solid - AM
Construction Group		Vendor	RELIABLE SOURCE INDUSTRIAL
Product Family	Baselayer	Factory/Country	GREEN MEADOW DEVELOPMENT CAMBODIA CO LTD /
Fit Type / Reference	Compression / 1357943/1317158 details	Sample Status	Fit Approved, Hold Sampling, Submit Strikeoff 1
Development	UA Managed	Tech Designer	Kennedy, Christine



All changes must be reflected into the revised cost sheet

Proto Type Request Revision: 2

Fit Date:

UA Sample
Comments:

SAMPLE COLOR: BLACK

SAMPLE TAG DATE: none listed

MODEL OR FORM: MODEL- ALEX

PRESENT AT FITTING: RL, KG, MN, CL, KC, JA, JK, CK

LOCATION OF FITTING: BALTIMORE

FIT/MEASUREMENTS:

1. overall fit is better, cup fit is better! thank you for following suggested pattern revisions from last proto. we will keep all as per sample.
2. as per fty comments in TP mark up, target for frt rise length is revised to be the same as CF panel height. thank you for catching this for me!
3. sock locks- I have made the same target revisions for placements on this legging that I am asking to be made on the short. please ensure following the corrections for this legging.

CONSTRUCTION/WORKMANSHIP:

1. All ok, sample looks great, except for crooked sock locks.

TRIM/THREAD:

1. changed sock lock velcro to a new supplier, as we are consolidating suppliers. also, changed velcro color to be black. Fty to advise if they feel they need to submits any mock ups to me to show if using new supplier trim will be ok, not have any issues/concerns.
2. thread updates in BOM as per fty suggestions have been made. I agree with your suggestions- thank you!

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EMBELLISHMENTS:

1. UA logo placement- too close to inseam right now- see revised target to move to be more centered in leg width.

* please note- pic on model- we adjusted the way the pant was sitting on model after we took the original pic and that's when we noticed the UA logo did not look centered, so that's why we are revising target. the pic we put here in TP is when the inseam was not placed correctly, so that's why UA logo does look centered.

GRAPHICS:

1. placement and size looks good as per sample. please maintain.

All factors of approval are approved to proceed, SOs have been requested in Armoury

Thank you,

Christine Kennedy

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Front



Side



Back



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Code	Description	Size LG -Sample A					
		Tol (+)	Tol (-)	Target Spec	Factory	UA	
Compression Pant - Gusset - K2							
WA025	Waist Width at Edge - Relaxed	1/2	1/2	14 1/2	14 3/4	0	0
WA035	Waist Width at Seam - Minimum Stretch	0	0	21 1/2	21 1/2	0	0
HP020	Low Hip/Seat Placement from Top Edge	0	0	5	5	0	0
HP025	Low Hip/Seat - 3pt	1/2	1/2	16 3/4	16 1/2	0	0
HP030	Center Front Panel Width at Waist	1/8	1/8	4	4	0	0
HP035	Center Front Panel Width Placement from Top	0	0	6	6	0	0
HP040	Center Front Panel Width at placement	1/8	1/8	3 3/4	3 3/4	0	0
WC000	CF panel width at btm (a gusset seam)- ctr of stitch to ctr of stitch	1/8	1/8	2	2 1/8	0	0
WC038	CF panel height- at center- measure from top edge of WB to gusset seam (ctr of stitch)- MEASURE FLAT- DO NOT measure along CF curved seam	1/4	1/4	10	10	0	0
LG015	Thigh 1" from Center of Gusset	3/8	3/8	10 1/2	10 1/2	0	0
LG035	Knee Placement from Center of Gusset	0	0	10 7/8	10 7/8	0	0
LG040	Knee Width	3/8	3/8	6 3/4	6 7/8	0	0
LG065	Leg Opening at Edge - Relaxed (Pant)	3/8	3/8	4	4	0	0
LG090	Leg Opening at Seam/Stitch - Minimum Stretch (Pant)	0	0	6	6	0	0
DE141	Bottom Hem Height (Bottoms)	1/8	1/8	3/4	3/4	0	0
IO100	Inseam from Center of Gusset - Full Length	1/2	1/2	27 3/4	27 3/4	0	0
RS025	Front Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	9	10	0	10
RS030	Back Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	11 3/4	11 5/8	0	0
RS035	Gusset Width - Rise to Rise	1/4	1/4	2 3/4	2 7/8	0	0
RS040	Gusset Length - Inseam to Inseam	1/4	1/4	18	17 3/4	0	0
YK040	Yoke Height at CB (Bottoms)	1/4	1/4	1 1/4	1 1/4	0	0
WC000	SOCK LOCK SHOULD BE CENTERED ON LEG PANELS, AS SEEN ON SKETCH	1/8	1/8	0	0	0	0
WC038	Sock Lock placement- FRONT-vertical from top of WB, to edge of sock lock edge	1/4	1/4	9 1/4	9 1/4	0	8 3/8
WC038	Sock Lock placement- BACK- vertical from top of WB, to edge of sock lock edge	1/4	1/4	10 1/4	10 1/8	0	10

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Code	Description	Size LG -Sample A					
		Tol (+)	Tol (-)	Target Spec	Factory	UA	
EM245	UA Logo - Vertical from Bottom to Center of logo- Back	1/8	1/8	10 1/4	10 3/8	0	0
WC000	UA Logo - Horizontal from Inseam to Center of logo	1/8	1/8	2 1/4	2 1/4	2 1/8	2 3/4

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BRAND MISSION TO MAKE ALL ATHLETES BETTER
THROUGH PASSION, DESIGN AND THE RELENTLESS PURSUIT OF INNOVATION.

Calendar	Inline Team Sports Apparel	Gear Line	HeatGear	End Use	Hockey
Theme		Size Scale	SM-XXL	Sourcing Manager	
Dome Style		Graphic Reference		Graphic Developer	bhanson
Pattern Block	1357943/1317158 + fty to adjust	Testing Requirement	Home Laundry per Care	Regional Developer	



CW#	COLORWAY NAME
010	Jet Gray // Mod Gray

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Colorway #: 010
Colorway Name: Jet Gray / Mod Gray

Season: FW20

COLORWAY IMAGES

Status: Prototype

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Season: FW20



Regional Fit: US

Lifecycle: New

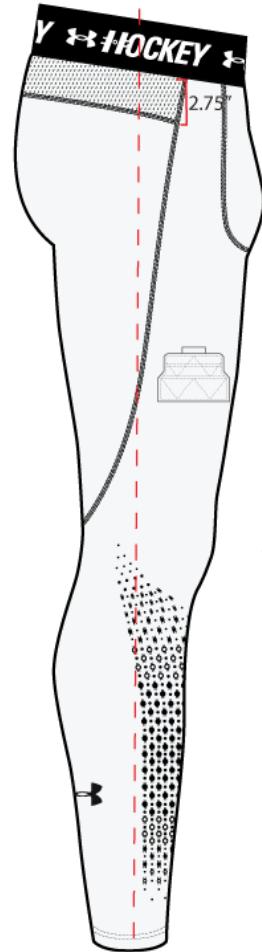
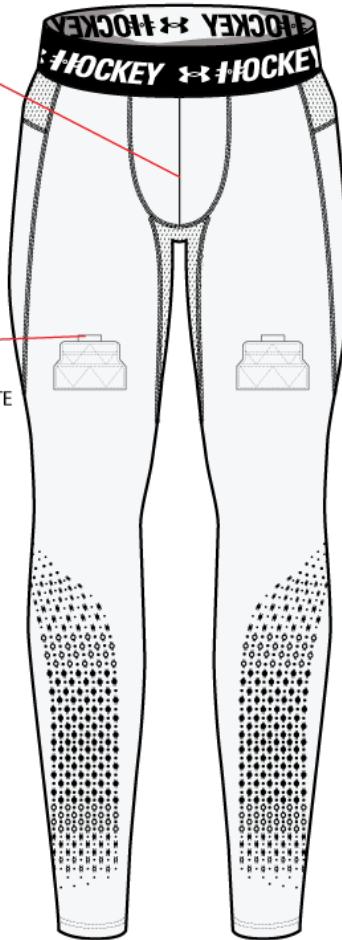
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607 ALL SEAMS UNLESS OTHERWISE NOTED

EXTERIOR CF PANEL WITH A CENTER SEAM.
SEE SEPARATE IMAGES FOR CUP PKT CONSTRUCTION DETAILS.

1/8" 301 STITCH TOP PART OF TAB.
VELCRO OPENS FROM THE TOP. SEE SEPARATE DETAIL SKETCH FOR SOCK LOCK DETAILS AND DIMENSIONS.



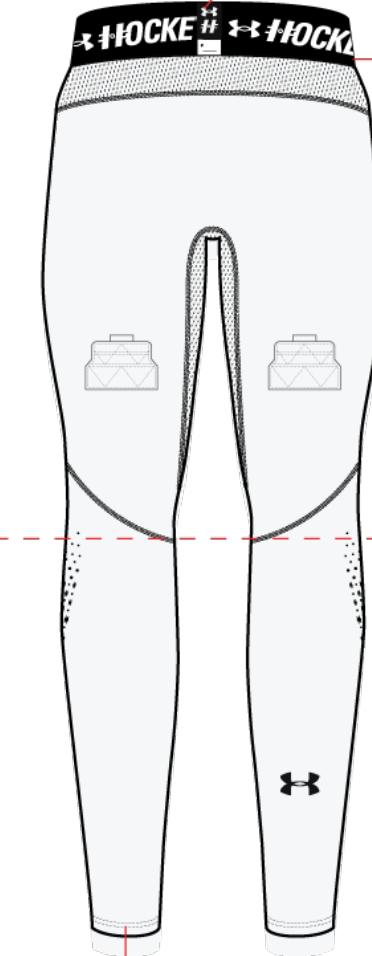
NATURAL SIDE SEAM

1/4" 2N 406, SINGLE FOLD

SEE STANDARDS FOR EXPOSED ELASTIC,
1/8" 504 WB JOIN SEAM

1/4" 407
WB ATTACH

NATURAL
KNEE
PLACEMENT



CONSTRUCTION DETAIL

Status: Prototype

Lifecycle: New

1356492 - Base

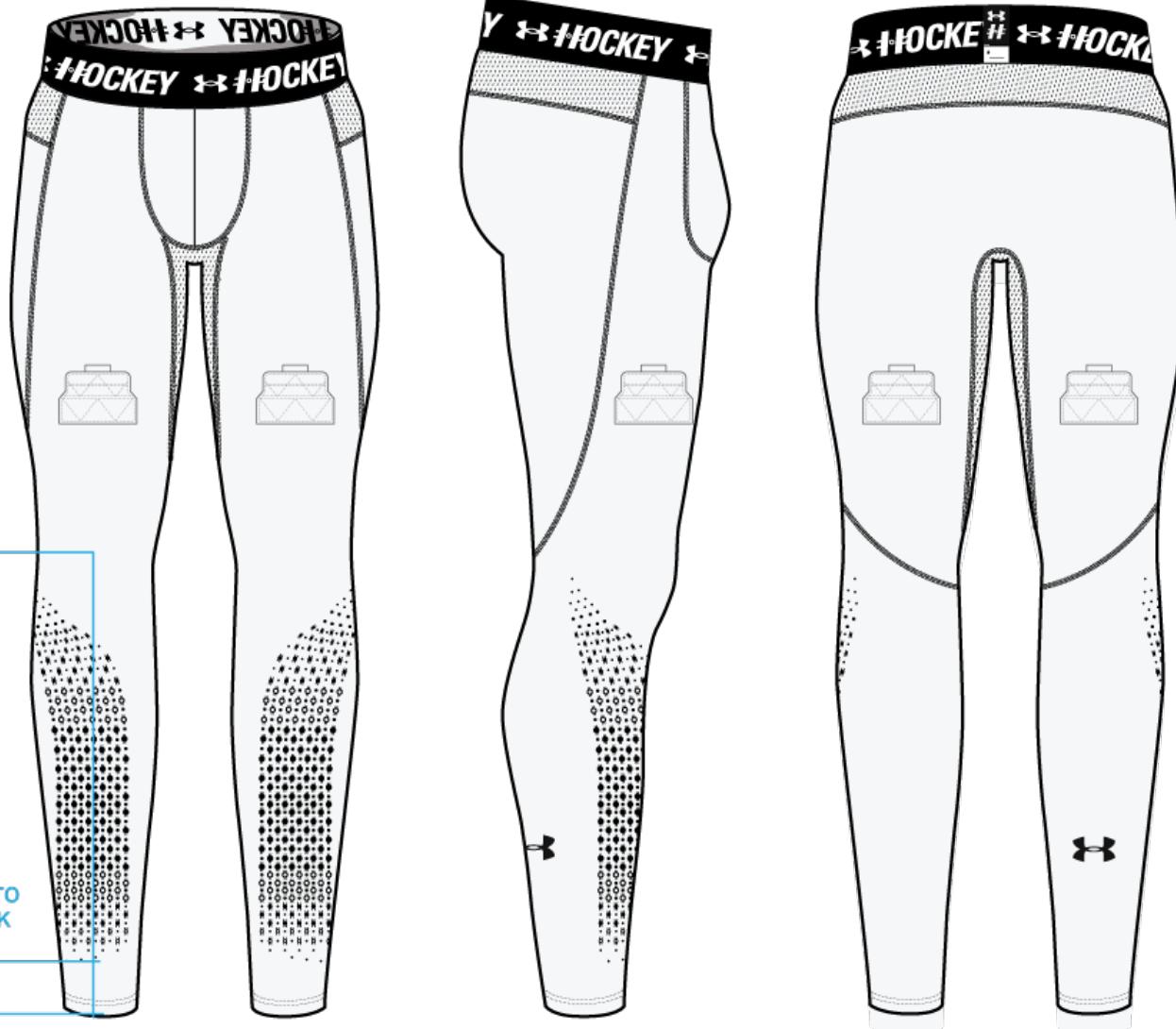
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CENTER ON
FRONT LEG

2.5" FROM BTM EDGE TO
BOTTOM OF ARTWORK

DETAIL SKETCH

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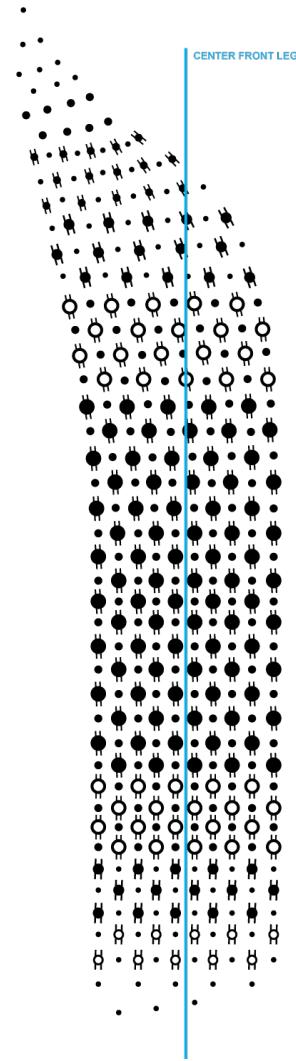
STYLE NUMBER: 1356492

GRAPHIC DIMENSIONS: 3.94" W x 15.7" H

APPLICATION & TECHNIQUE CALL-OUTS:

CLEAR GRIPPY SILICONE

ARTWORK #: FRONT SHIN



DETAIL SKETCH

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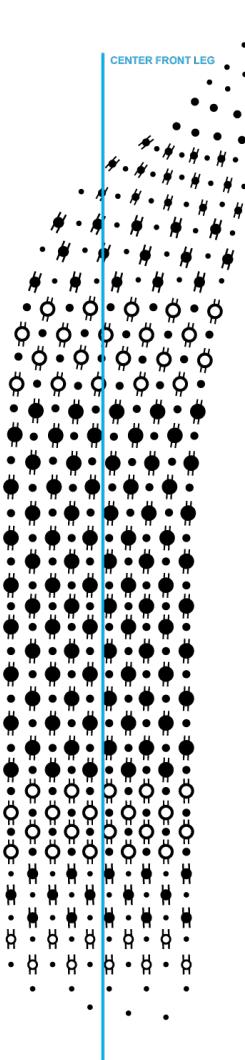
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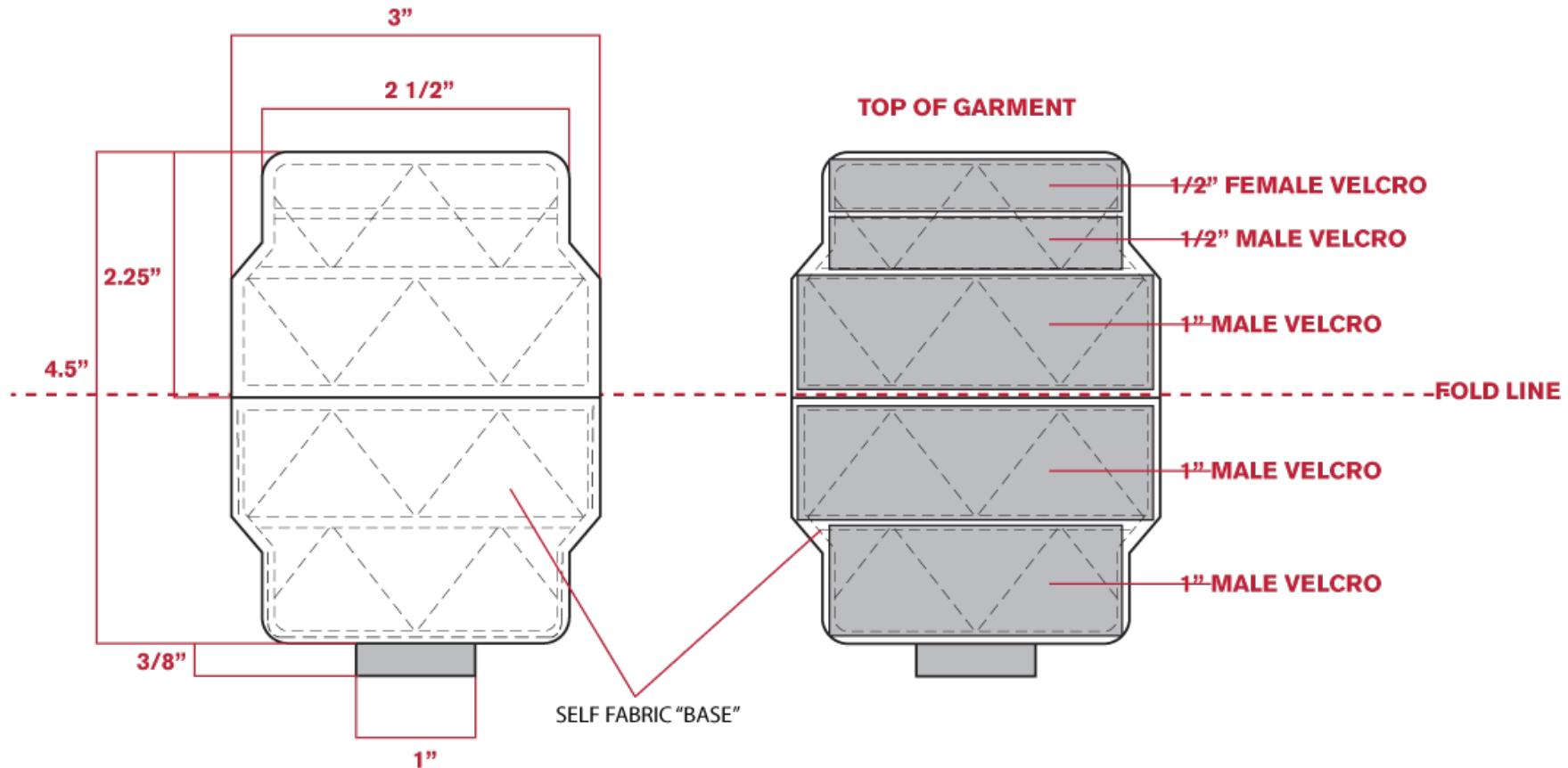


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SOCK LOCK CONSTRUCTION DETAILS

SOCK LOCKS ARE MADE UP OF VELCRO, MANUALLY CUT TO THE DIMENSIONS AS PER SKETCH BELOW.
VELCRO PIECES ARE SET TO A 2 PLY SELF FABRIC BASE. EDGES ARE CLEAN FINISHED ALL AROUND W/ 1/8" IN 301.



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CUP POCKET CONSTRUCTION/VISUAL- INTERIOR VIEW



DETAIL SKETCH

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(SET A: CC1-1 of 1)						
CONTENT		Loc	Usage	Qty	010 Jet Gray // Mod Gray	
Fabric					BODY: 84% Polyester, 16% Elastane	
KNT-213640 / Sonic - 5oz - Solid - AM / JOY TEXTILES - TW / HAB350-56S(Z) / Development Complete / 170.0g/84Poly;16Elastane//Jersey//60.0"Tech. Face			Body, exterior CF panel, interior cup pocket layer, Sock Locks	0.95	Jet Gray	
KNT-202243 / O'Series Mesh - Circular Knit - Solid - AM / JOY TEXTILES - TW / HABMT051-00S(Z) / Development Complete / 118.0g/88Poly;12Elastane//Mesh//52.0"			back yoke, 2-Ply Gusset	0.15	Jet Gray	
Trim		Loc	Usage	Qty	010	
EI-102503 / Team Sports - HOCKEY - Jacquard Elastic - Symbol and Hockey Jacquard Logo - Nylon Rich Blend - Various Size - 2 Color Position (Color 1 = Ground, Color 2 = Logo) / Luen Hing // Approved / Trim Size: 2in (50.8mm) H - 199.79mm Repeat Length / UOM: yd			Waist	1.0	Mod Gray 011-Jet Gray 010	
WVL-101468 / Team Sports - HOCKEY - Woven Label Jocktag with Heat Adhesive Backing - Fully Woven - Various Sizes - 4 Color Positions (see artwork) / Avery Dennison // Approved / Trim Size: 50.8mm H x 19.05mm W / UOM: ea			CB WB Join Seam	1.0	Black 001-White 100-White 100-White 100	
HS-107297 / Core - Heat Transfer - Flat Ink - Agility - UA Symbol - various size - 1 color position / Avery Dennison // Approved / Trim Size: 1.5 inch / UOM: ea			Wearer's back right calf	1.0	Mod Gray	
Tap-100457 / Core. Various Size Wilson quality 08662AQ, No less than 1/4 inch seam allowance or seam slippage issues occur / Wilson Garment Accessories (International) Limited / TAP-100457 / Approved / Trim Size: 1 in / UOM: yd			Sock Lock Pull Tabs- PLEASE use 3/8"- 1/2" seam allowance when setting tabs.	0.26	Jet Gray	
RM-210155 / Core Armour MPZ Mens (LG) Cup II with Silver UA Graphic / Long Way - TW / TR310090 / Approved / UOM: Each			Cup Sizes LG-3XL	1.0	Black-Silver	
RM-210156 / Core Armour MPZ Teen (MD) Cup II with Silver UA Graphic / Long Way - TW / TR310091 / Approved / UOM: Each			Cup Sizes SM-MD	1.0	Black-Silver	
HaL-100110 / 1 inch Velcro Hook and Loop - nylon hook and napped loop / HANGMEI / HaL-100110 / Approved / UOM: yd			sock lock velcro	0.0	Black	

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CONTENT	Loc	Usage	Qty	010 Jet Gray // Mod Gray
Trim				BODY: 84% Polyester, 16% Elastane
Hal-100206 / 1/2 inch wide Velcro Hook and Loop on rolls - (nylon hook + un-napped loop) / PAIHO / HAL-100206 / Approved / UOM: yd		sock lock velcro	0.0	Black
Thread	Loc	Usage	Qty	010
TT-100106 / Poly Wrap/Polycore: Epic / Perma Core / Nukor / COATS or A&E or GUNZETAL // Approved / Trim Size: Tex 24 / UOM:		Needle and top cover- all sewing unless otherwise noted. Bartacks- top and btm	1.0	Jet Gray
TT-100107 / Continuous Filament Texturized Polyester: Gramax Wildcat Plus / Flexo (Note: Tex Size Tex 21 and Tex 24 are interchangeable) / COATS or A&E or GUNZETAL // Approved / Trim Size: Tex 21/24 / UOM: kg		Bottom - all sewing unless otherwise noted	1.0	Jet Gray
TT-100107 / Continuous Filament Texturized Polyester: Gramax Wildcat Plus / Flexo (Note: Tex Size Tex 21 and Tex 24 are interchangeable) / COATS or A&E or GUNZETAL // Approved / Trim Size: Tex 21/24 / UOM: kg		Bottom- WB join seam	1.0	Jet Gray
TT-100106 / Poly Wrap/Polycore: Epic / Perma Core / Nukor / COATS or A&E or GUNZETAL // Approved / Trim Size: Tex 24 / UOM:		needle- WB attach seam and WB join seam	1.0	Mod Gray
Label	Loc	Usage	Qty	010
HS-105206 / Core COO/SIZE (NO LAB DIPS Black or White) 2.25in x .60in Flat Ink Heat Seal Main Label (Size, Fit, COO, Gear are All Variable Data) / Avery or Finotex or Unimark / HS-105206 / Approved / UOM: ea		See standards for placement	1.0	White
COO-904438 / Global COO tear away (Includes: size, COO, importers, and care instructions) For Kits 6, 7, 9, 11 & 16 use COO-906906 Starting SS19 please use the following care labels: For Kits 3, 5 and all AR/VMi styles use COO-904438 For Kits 1, 2, 4, 8, 12, 13, 14, 15 use COO-908013 For Kits 6, 7, 9, 11 & 16 use COO-906906 / AVERY DENNISON / COO-904438 / Approved / UOM:		See standards for placement, CARE 37	1.0	White
VID-905974 / 16mm x 32mm - TEAR AWAY - VID with Track and Trace / AVERY DENNISON / VID-905974 / Approved / UOM: ea		See standards for placement	1.0	As Artwork

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CONTENT	Loc	Usage	Qty	010 Jet Gray // Mod Gray
Hangtag/Packaging		Main hangtag, BTM 3	1.0	BODY: 84% Polyester, 16% Elastane
HT-904678 / heatgear gearline booklet compression adult Source per UA direction. / Avery Dennison or TRAY / HT-904678 / Approved / UOM: ea		See standards for placement	1.0	As Artwork
St-908032 / APPAREL UPC Sticker with RFID (2.0697 in x 1.4 in) / Avery Dennison // Approved / UOM: ea		Hangtag attachment	1.0	Clear
HT-TR0931 / 3 inch Plastic Barb / CONTRACTOR / TR0931 / Development Complete / UOM: ea		Polybag	1.0	Clear
BG-CV0007 / Poly Bag - Fit To Folded Garment / Universal Packaging, Inc. / TR0001 / Development Complete / UOM: ea		See standards for placement	1.0	As Artwork
St-908271 / Poly bag UPC sticker (Kit 1, 3, 4, 12) Dual sourced at Avery & Fineline. Factories should order at the same location they are ordering RFID UPC labels from. / Avery Dennison or Fineline // Approved / UOM: ea				
Graphics 2				
GR-F20-0148 / Clear Grippy on Shin - Wearer's Left Leg // Active / UOM: ea		See detail page for placement	1.0	None
GR-F20-0147 / Clear Grippy on Shin - Wearer's Right Leg // Active / UOM: ea		See detail page for placement	1.0	None

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Code	Description	Tol(-)	Tol(+)	SM	MD	LG	XL	XXL						
Compression Pant - Gusset - K2														
WA025	Waist Width at Edge - Relaxed	1/2	1/2	12	13	14 1/2	16	17 1/2						
WA035	Waist Width at Seam - Minimum Stretch	0	0	19	20	21 1/2	23	24 1/2						
HP020	Low Hip/Seat Placement from Top Edge	0	0	4 1/4	4 5/8	5	5 3/8	5 3/4						
HP025	Low Hip/Seat - 3pt	1/2	1/2	14 1/4	15 1/4	16 3/4	18 1/4	19 3/4						
HP030	Center Front Panel Width at Waist	1/8	1/8	4	4	4	4	4						
HP035	Center Front Panel Width Placement from Top	0	0	5 1/4	5 5/8	6	6 3/8	6 3/4						
HP040	Center Front Panel Width at placement	1/8	1/8	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4						
WC000	CF panel width at btm (a gusset seam)- ctr of stitch to ctr of stitch	1/8	1/8	2	2	2	2	2						
WC038	CF panel height- at center- measure from top edge of WB to gusset seam (ctr of stitch)- MEASURE FLAT- DO NOT measure along CF curved seam	1/4	1/4	9 1/4	9 5/8	10	10 3/8	10 3/4						
LG015	Thigh 1" from Center of Gusset	3/8	3/8	9 1/4	9 3/4	10 1/2	11 1/4	12						
LG035	Knee Placement from Center of Gusset	0	0	10 7/8	10 7/8	10 7/8	10 7/8	10 7/8						
LG040	Knee Width	3/8	3/8	5 3/4	6 1/8	6 3/4	7 3/8	8						
LG065	Leg Opening at Edge - Relaxed (Pant)	3/8	3/8	3 3/8	3 5/8	4	4 3/8	4 3/4						
LG090	Leg Opening at Seam/Stitch - Minimum Stretch (Pant)	0	0	6	6	6	6 3/8	6 3/4						
DE141	Bottom Hem Height (Bottoms)	1/8	1/8	3/4	3/4	3/4	3/4	3/4						
IO100	Inseam from Center of Gusset - Full Length	1/2	1/2	27 3/4	27 3/4	27 3/4	27 3/4	27 3/4						
RS025	Front Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	9 1/4	9 5/8	10	10 3/8	10 3/4						
RS030	Back Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	11	11 3/8	11 3/4	12 1/8	12 1/2						
RS035	Gusset Width - Rise to Rise	1/4	1/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4						
RS040	Gusset Length - Inseam to Inseam	1/4	1/4	18	18	18	18	18						
YK040	Yoke Height at CB (Bottoms)	1/4	1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4						
WC000	SOCK LOCK SHOULD BE CENTERED ON LEG PANELS, AS SEEN ON SKETCH	1/8	1/8	0	0	0	0	0						
WC038	Sock Lock placement- FRONT-vertical from top of WB, to edge of sock lock edge	1/4	1/4	7 5/8	8	8 3/8	8 3/4	9 1/8						
WC038	Sock Lock placement- BACK- vertical from top of WB, to edge of sock lock edge	1/4	1/4	9 1/4	9 5/8	10	10 3/8	10 3/4						
EM245	UA Logo - Vertical from Bottom to Center of logo- Back	1/8	1/8	10 1/4	10 1/4	10 1/4	10 1/4	10 1/4						
WC000	UA Logo - Horizontal from Inseam to Center of logo	1/8	1/8	2 1/2	2 5/8	2 3/4	2 7/8	3						

Status: Prototype

Lifecycle: New

1356492 - Base

Hockey Compression Legging

Season: FW20

Regional Fit: US



Gender	Mens	Fabric ID #	KNT-213640	
Seasonal Plan	Mens Hockey	Fabric Description	Sonic - 5oz - Solid - AM	
Construction Group		Vendor	RELIABLE SOURCE INDUSTRIAL	
Product Family	Baselayer	Factory/Country	GREEN MEADOW DEVELOPMENT CAMBODIA CO LTD /	
Fit Type / Reference	Compression / 1357943/1317158 details	Sample Status	Fit Approved, Hold Sampling, Submit Strikeoff 1	
Development	UA Managed	Tech Designer	Kennedy, Christine	

Code	Description	Tol(-)	Tol(+)	SM	MD	LG	XL	XXL					
Compression Pant - Gusset - K2													
WA025	Waist Width at Edge - Relaxed	1/2	1/2	-1	-1 1/2	14 1/2	1 1/2	1 1/2					
WA035	Waist Width at Seam - Minimum Stretch	0	0	-1	-1 1/2	21 1/2	1 1/2	1 1/2					
HP020	Low Hip/Seat Placement from Top Edge	0	0	-3/8	-3/8	5	3/8	3/8					
HP025	Low Hip/Seat - 3pt	1/2	1/2	-1	-1 1/2	16 3/4	1 1/2	1 1/2					
HP030	Center Front Panel Width at Waist	1/8	1/8	0	0	4	0	0					
HP035	Center Front Panel Width Placement from Top	0	0	-3/8	-3/8	6	3/8	3/8					
HP040	Center Front Panel Width at placement	1/8	1/8	0	0	3 3/4	0	0					
WC000	CF panel width at btm (a gusset seam)- ctr of stitch to ctr of stitch	1/8	1/8	0	0	2	0	0					
WC038	CF panel height- at center- measure from top edge of WB to gusset seam (ctr of stitch)- MEASURE FLAT- DO NOT measure along CF curved seam	1/4	1/4	-3/8	-3/8	10	3/8	3/8					
LG015	Thigh 1" from Center of Gusset	3/8	3/8	-1/2	-3/4	10 1/2	3/4	3/4					
LG035	Knee Placement from Center of Gusset	0	0	0	0	10 7/8	0	0					
LG040	Knee Width	3/8	3/8	-3/8	-5/8	6 3/4	5/8	5/8					
LG065	Leg Opening at Edge - Relaxed (Pant)	3/8	3/8	-1/4	-3/8	4	3/8	3/8					
LG090	Leg Opening at Seam/Stitch - Minimum Stretch (Pant)	0	0	0	0	6	3/8	3/8					
DE141	Bottom Hem Height (Bottoms)	1/8	1/8	0	0	3/4	0	0					
IO100	Inseam from Center of Gusset - Full Length	1/2	1/2	0	0	27 3/4	0	0					
RS025	Front Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	-3/8	-3/8	10	3/8	3/8					
RS030	Back Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	-3/8	-3/8	11 3/4	3/8	3/8					
RS035	Gusset Width - Rise to Rise	1/4	1/4	0	0	2 3/4	0	0					
RS040	Gusset Length - Inseam to Inseam	1/4	1/4	0	0	18	0	0					
YK040	Yoke Height at CB (Bottoms)	1/4	1/4	0	0	1 1/4	0	0					
WC000	SOCK LOCK SHOULD BE CENTERED ON LEG PANELS, AS SEEN ON SKETCH	1/8	1/8	0	0	0	0	0					
WC038	Sock Lock placement- FRONT-vertical from top of WB, to edge of sock lock edge	1/4	1/4	-3/8	-3/8	8 3/8	3/8	3/8					
WC038	Sock Lock placement- BACK- vertical from top of WB, to edge of sock lock edge	1/4	1/4	-3/8	-3/8	10	3/8	3/8					
EM245	UA Logo - Vertical from Bottom to Center of logo- Back	1/8	1/8	0	0	10 1/4	0	0					
WC000	UA Logo - Horizontal from Inseam to Center of logo	1/8	1/8	-1/8	-1/8	2 3/4	1/8	1/8					