Fall 2021 **BOM: Material Color Report** Track That HR Short 3 Inch LW7BEJS lululemon Sep 17, 2020

Fall 2021 Season:

Product Size Definition:

Grade Rule Template:

LW7BEJS

Brand:

lululemon Division: Iulu Womens Style Status: **Generated Date:**  Active Sep 17, 2020

Style #: Style Desc:

Track That HR Short 3 Inch LW7BEJS Class:

W Bottoms--W Ext Sizes:0-26

W's Shorts\_0-18,W's Shorts\_0-18

Pod:

Womens Shorts/Skirts W Sweat

|--|

fabric														
	Standard Placement	Placement	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	031382 - TRNV
	self	body	F16B059 1QD	Approved	UL swift stretch enhance with black lycra 95gsm	Everest Textile Co. Ltd.	55	0	0.7260	Yard	\$3.0000	\$2.1780	Black	True Navy
	contrast1	inner WB	201108	Approved	Luxtreme (Bright Lycra)	Ray Fabrics Co. Ltd.	65	0	0.0600	Yard	\$5.9000	\$0.3540	Black	True Navy
	lining1	liner	RT17040 92	Approved	short liner - hugged (elastane)	Eclat Textiles Co. Ltd.	68	0	0.2120	Yard	\$2.8200	\$0.5978	Black	True Navy
	lining 0	alabaa	E40D050	Annual	III avrite	France		0	0.0050	Vend	<b>#2.0000</b>	<b>#0.4050</b>		
	lining2	pkt bag	F16B059 1QD	Approved	UL swift stretch enhance with black lycra 95gsm	Everest Textile Co. Ltd.	55	0	0.0650	Yard	\$3.0000	\$0.1950	Black	True Navy
Modified Dat	e:Aug 16, 2020				Page 1 of 10						Conf	idential and P	roprietary	

BOM: Materi	ial Color Report	Fall 2021		Track 1	hat HR Short	t 3 Inch LW7E	BEJS	Iululemon Sep 17, 20			)20			
trim	Standard	Placement	Supplier	Material	Material	Supplier	Total	Bulk	Usage	BOM UOM	Price Per	Total	0001 -	031382
	Placement	Placement	Supplier Article #	Status	wateriai	Supplier	Leadtime	Production Lead Time - Days	Usage	BOW COM	Unit	Total	BLK	TRNV
	seeQAManual	Needle	5643160	Approved	Gramax Tex 18, Ticket 160 Thread	Coats Plc	0	45	1.0000	Yard	\$0.0006	\$0.0006	DTM	DTM
	seeQAManual		5H43140	Approved	GRAMAX HL TEX 21	Coats PLC	0	45	1.0000	Yard	\$0.0007	\$0.0007	DTM	DTM
	seeQAManual	Looper/S preader	F785160	Approved	Seamsoft Tex 18, Ticket 160 Thread	Coats Plc	0	45	1.0000	Yard	\$0.0008	\$0.0008	DTM	DTM
	seeQAManual		F785140	Approved	Seamsoft Tex 24, Ticket 140	Coats Pic	0	45	1.0000	Yard	\$0.0011	\$0.0011	DTM	DTM
	seeQAManual	Bartacks + Lockstitc h	2994180	Approved	Epic Tex 18, Ticket 180 Thread	Coats Pic	0	45	1.0000	Yard	\$0.0007	\$0.0007	DTM	DTM
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BOM: Mater	laterial Color Report Fall 2021			21	Track T	hat HR Shor	t 3 Inch LW7E	BEJS	lululer	non	Sep 17, 202	20		
trim														
	Standard Placement	Placement	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	031382 - TRNV
	seeQAManual	Drawcord Exit	FTY01	In Develop ment	Interfacing / Pellon	Factory Sourced	0	0	0.0100	Yard	\$0.1000	\$0.0010	Black	Black
	seeTechnicalSket ch	WB Elastic	SK08049 6-060.0	Approved	EL00159 - Stretch New Thread Elastic with multi filament - 60mm	Stretchline	0	56	1.2000	Yard	\$0.2880	\$0.3456	Black	Black
	seeTechnicalSket ch	Wearer's LEFT Zip Pkt	Z#3YKK_ CHC-3	Approved	#3 Concealed - Closed-End	YKK Taiwan	0	30	1.0000	Inch	\$0.1100	\$0.0300	Black	True Navy
	seeTechnicalSket ch	Wearer's LEFT Zip Pkt	P#3YKK 3CC- DFLLM6 6	Approved with Limitation s	#3 Non-lock Concealed Staydown Pull with Grosgrain Texture	YKK Taiwan	0	75	1.0000	Each	\$0.3508	\$0.3508	Black Silver/ Black - V3	Black Silver/ True Navy - V3
	seeTechnicalSket ch	Drawcord	ELAS210 09/7	Approved	E00211 - Stretch Melange Elastic - 7mm	Shanghai JML Apparel Co. Ltd.	0	58	1.2000	Yard	\$0.1650	\$0.1980	Black/ Black/ Black	True Navy/T rue Navy/T rue Navy
Modified Dat	e:Aug 16, 2020				Page 3 of 10						Conf	idential and P	roprietary	

BOM: Materi	ial Color Report			Fall 20	21	Track 1	hat HR Short	t 3 Inch LW7E	BEJS	lululei	mon	Sep 17, 202	20	
trim			_	_							_		_	_
	Standard Placement	Placement	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	031382 - TRNV
	seeTechnicalSket ch	Liner Elastic	SW0503 86/8mm	Approved	EL00019 - Stretch Soft Brushed Elastic - 8mm	Stretchline	0	45	1.6000	Yard	\$0.3386	\$0.5418	Black	True Navy
	seeTechnicalSket ch	Logo	LUF2014 08067	Approved with Limitation s	T00185N - Silver Reflective Lulu Logo, Hero Quality - 13mm (Effective SU15 and Onwards)	E. Textint	0	40	1.0000	Each	\$0.0670	\$0.0670	Silver	Silver
labels														
	Standard Placement	Placement	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	031382 - TRNV
	seeQAManual		CC00001	Approved	CC00001- LLL- GARMENT	Shanghai JML Apparel Co. Ltd.	0	15	1.0000	Each	\$0.0320	\$0.0320	White	White
Nova ha	seeQAManual		TRACEO 0001	Approved	TRACE0000 1 - Size and Traceability Label	Avery/Paxar	0	14	1.0000	Each	\$0.0300	\$0.0300	White/ Grey	White/ Grey
packagin	<u> </u>													
	Standard Placement	Placement	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	031382 · TRNV
	seeQAManual		LHT- WWMT-	Approved	LHT - lululemon	Avery/Paxar	0	14	1.0000	Each	\$0.0369	\$0.0369	White	White
Modified Date	e:Aug 16, 2020		001		WWMT Pagengtag 10						Conf	idential and P	roprietary	

BOM: Mater	ial Color Report			Fall 20	21	Track T	hat HR Short	t 3 Inch LW7E	BEJS	lululer	mon	Sep 17, 202	20	
packagir	ng													
	Standard Placement	Placement	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	031382 TRNV
					White									
© Mildrann														
	seeQAManual		HTT1002 -ST-2IN	Approved	Hangtag Trim - Swiftach Fastener - 2inch	Factory Sourced	0	0	1.0000	Each	\$0.0000	\$0.0000	White	White
Pace Breaker Short  1. We built fines lightweight shorts for multipoper these for multipoper to the first fine for the first first fines for the first fines fines for the first fines f	seeQAManual		LWWMT Barcode	Approved	WWMT Barcode Sticker	Avery/Paxar	0	0	1.0000	Each	\$0.0300	\$0.0300	White	White
SOE L \$54,00 I+I														
	seeQAManual		ZLAMT7 200-B	Approved	HZLAMT720 0-B - Source Tag - Black Tag ** Please Also Spec Pin Hmj70-H**	Тусо	0	0	1.0000	Set	\$0.1030	\$0.1030	Black	Black
	seeQAManual		MJ70-H	Approved	HMJ70-H - Source Tag - Silver Pin ** Please Also Spec Tag Hzlamt7200- B**	Тусо	0	0	1.0000	Set	\$0.1130	\$0.1130	Silver	Silver
					B.,									
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BOM: Mater	ial Color Report			Fall 20	21	Track T	hat HR Short	3 Inch LW7B	BEJS	lululen	non	Sep 17, 202	20	
finishing	l													
	Standard Placement	Placement		Material Status	Material	Supplier	Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0001 - BLK	031382 - TRNV
							0	0	0.0000		\$0.0000	\$0.0000		
	Total = \$5.208													

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Fall 2021 Measurement Set: Calculated Track That HR Short 3 Inch LW7BEJS lululemon Sep 17, 2020



Style Desc:

Season: Fall 2021 Style #: LW7BEJS Brand: lululemon Division: Iulu Womens

Womens Shorts/Skirts

Style Status: Active

**Generated Date:** Sep 17, 2020

Measurement Template:

W's\_Shorts\_0-18



Product Size Definition: W Bottoms--W Ext Sizes:0-26 Grade Rule Template:

W's Shorts\_0-18,W's Shorts\_0-18

Track That HR Short 3 Inch LW7BEJS Class:

W Sweat Pod:

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#	Name	Criticality	Tol (-)	Tol (+)	HTM Instruction	0	2	4	6	8
10244	FIT THEORY : TIGHT				A fit that contours the body.					
10259	FIT THEORY : SLIM				A fit that skims the body.					
10245	FIT THEORY : CLASSIC				An easy fit that floats away from the body.					
10246	FIT THEORY : RELAXED				A loose fit with a little extra room.					
1466	REF-RISE CATEGORY (HIGH RISE)				Front waist edge sits 1-1/2" below true waist of a 5'-7" size 8 Lululemon model for all bottoms. This measurement is for the base size and for reference only.					
163	REF-OUTSEAM LENGTH		1/4	1/4	Measure from top edge of waistband to bottom edge of hem along side seam.  Note: This measurement is for the base size and for detail only.					9 1/2
253	REF-TOTAL RISE		1/2	1/2	Measure along rise seam from CF top finished edge of waistband to center of gusset/crotch seam to CB top finished edge of waistband. Note: This measurement is for the base size and for detail only.	25	25 3/4	26 1/2	27 1/4	28
22	BACK RISE to TOP WAIST EDGE	Critical	1/4	1/4	Measure along back rise seam from inseam join to CB top finished waist edge.	15 3/4	16 1/8	16 1/2	16 7/8	17 1/4
21	FRONT RISE to TOP WAIST EDGE	Critical	1/4	1/4	Measure along front rise seam from inseam join to CF top finished waist edge.	9 1/4	9 5/8	10	10 3/8	10 3/4
30	WAISTBAND HEIGHT		1/8	1/8	Measure from top of waistband edge straight down to waistband seam.	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
14	WAIST CIRC	Critical	1/2	1/2	Measure along finished edge of waistband from fold edge of garment to fold edge of garment with waistband top edge aligned, multiply by 2.	19 1/2	21	23	25	27
290	WAIST CIRC EXTENDED	Critical	1/2	1/2	Measure along finished edge of waistband from fold edge of garment to fold edge of garment with waistband top edge aligned in a fully extended state, multiply by 2.	32	33 1/2	35 1/2	37 1/2	39 1/2
171	HIP POSITION from TOP WAIST EDGE		0	0	Lay garment flat with waist laying in it's natural position. Measure from top edge to specified hip positions at sides and CF, measure from side edge to CF to side edge. Top edge of tape to be placed at hip position.	6	6 1/4	6 1/2	6 3/4	7
158	HIP CIRC	Critical	1/2	1/2	Measure from fold edge of garment to CF crotch seam to fold edge of garment, multiply by 2. NOTE: Place garment flat in its natural state and ensure CF drop is correct.	35	36 1/2	38 1/2	40 1/2	42 1/2
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Measure	ement Set: Calculated	Fall 202	1	Т	rack That HR Short 3 Inch LW7BEJS	lul	ulemon	Sep 1	7, 2020	
#	Name	Criticality	Tol (-)	Tol (+)	HTM Instruction	0	2	4	6	8
31	INSEAM	Critical	3/8	3/8	Measure from crotch seam straight down to bottom edge of leg opening along off set stitch seam.	2 1/2	3	3	3	3
9	HEM SWEEP CIRC	Critical	3/8	3/8	Measure from left fold edge to right fold edge straight across bottom edge of finished hem, multiply by 2.	23 3/4	24 3/4	26	27 1/4	28 1/2
12	HEM HEIGHT		1/8	1/8	Measure from top of hem stitching line straight down to finished hem edge.	0	0	0	0	0
254	REF-TOTAL LINER RISE		1/2	1/2	Measure at liner along rise seam from CF top finished edge of waistband to center of gusset/crotch seam to CB top finished edge of waistband. Note: This measurement is for the base size and for detail only.	21 3/4	22 1/2	23 1/4	24	24 3/4
296	LINER-RISE at BACK	Critical	1/4	1/4	Measure at liner along back rise from top of waistband edge to crotch seam.	9 1/2	9 7/8	10 1/4	10 5/8	11
293	LINER-RISE at FRONT	Critical	1/4	1/4	Measure at liner along front rise from top of waistband edge including gusset	12 1/4	12 5/8	13	13 3/8	13 3/4
299	LINER-GUSSET LENGTH		1/8	1/8	Measure at liner gusset along rise seam direction from center of stitching at front rise to center of stitching of back rise.	5 3/4	5 7/8	6	6 1/8	6 1/4
302	LINER-GUSSET WIDTH		1/8	1/8	Measure at liner gusset from edge to edge.	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
494	LEG OPENING FRONT		1/4	1/4	Measure along finished edge of front leg opening from crotch seam to side seam.	10 3/4	11 1/4	11 7/8	12 1/2	13 1/8
495	LEG OPENING BACK		1/4	1/4	Measure along finished edge of back leg opening from crotch seam to side seam.	5 1/2	5 7/8	6 3/8	6 7/8	7 3/8
376	LEG OPENING-LINER	Critical	3/8	3/8	Measure along finished edge of leg opening.	16 1/4	17 1/8	18 1/4	19 3/8	20 1/2
73	PKT1 OPENING at Side		1/8	1/8	Measure from finished edge to finished edge along pocket opening.	4	4	4	4	4
53	DRAWCORD LENGTH		1/2	1/2	Measure from aligned drawcord tips or center fold of continuous drawcord to center fold edge of garment, multiply by 2.	22	23 1/2	25 1/2	27 1/2	29 1/2
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Measure	asurement Set: Calculated  Name  Criticality		Fall 2021		Track That HR Short 3 Inch	LW7BEJS		lululem	on	Sep 17, 2	2020	
#	Name	Criticality	Tol (-)	Tol (+)	HTM Instruction	8	10	12	14	16	18	20
1024 4	FIT THEORY : TIGHT				A fit that contours the body.							
1025 9	FIT THEORY : SLIM				A fit that skims the body.							
1024 5	FIT THEORY : CLASSIC				An easy fit that floats away from the body.							
1024 6	FIT THEORY : RELAXED				A loose fit with a little extra room.							
1466	REF-RISE CATEGORY (HIGH RISE)				Front waist edge sits 1-1/2" below true waist of a 5'-7" size 8 Lululemon model for all bottoms. This measurement is for the base size and for reference only.							
163	REF-OUTSEAM LENGTH		1/4	1/4	Measure from top edge of waistband to bottom edge of hem along side seam. Note: This measurement is for the base size and for detail only.	9 1/2						
253	REF-TOTAL RISE		1/2	1/2	Measure along rise seam from CF top finished edge of waistband to center of gusset/crotch seam to CB top finished edge of waistband. Note: This measurement is for the base size and for detail only.	28	28 3/4	29 1/2	30 1/4	31	31 3/4	32 1/2
22	BACK RISE to TOP WAIST EDGE	Critical	1/4	1/4	Measure along back rise seam from inseam join to CB top finished waist edge.	17 1/4	17 5/8	18	18 3/8	18 3/4	19 1/8	19 1/2
21	FRONT RISE to TOP WAIST EDGE	Critical	1/4	1/4	Measure along front rise seam from inseam join to CF top finished waist edge.	10 3/4	11 1/8	11 1/2	11 7/8	12 1/4	12 5/8	13
30	WAISTBAND HEIGHT		1/8	1/8	Measure from top of waistband edge straight down to waistband seam.	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
14	WAIST CIRC	Critical	1/2	1/2	Measure along finished edge of waistband from fold edge of garment to fold edge of garment with waistband top edge aligned, multiply by 2.	27	29	31	33	35	37	39
290	WAIST CIRC EXTENDED	Critical	1/2	1/2	Measure along finished edge of waistband from fold edge of garment to fold edge of garment with waistband top edge aligned in a fully extended state, multiply by 2.	39 1/2	41 1/2	43 1/2	45 1/2	47 1/2	49 1/2	51 1/2
171	HIP POSITION from TOP WAIST EDGE		0	0	Lay garment flat with waist laying in it's natural position. Measure from top edge to specified hip positions at sides and CF, measure from side edge to CF to side edge. Top edge of tape to be placed at hip position.	7	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2
158	HIP CIRC	Critical	1/2	1/2	Measure from fold edge of garment to CF crotch seam to fold edge of garment, multiply by 2. NOTE: Place garment flat in its natural state and ensure CF drop is correct.	42 1/2	44 1/2	46 1/2	48 1/2	50 1/2	52 1/2	54 1/2
31	INSEAM	Critical	3/8	3/8	Measure from crotch seam straight down to bottom edge of leg	3	3	3	3	3	3	3
Modified	Date:Apr 06, 2020		Page	9 of 10	opening along off set stitch seam.				Con	idential and	Proprietary	/

Measure			Fall 2021		Track That HR Short 3 Inch	LW7BEJS		lululem	on	Sep 17, 2	2020	
#	Name	Criticality	Tol (-)	Tol (+)	HTM Instruction	8	10	12	14	16	18	20
9	HEM SWEEP CIRC	Critical	3/8	3/8	Measure from left fold edge to right fold edge straight across bottom edge of finished hem, multiply by 2.	28 1/2	29 3/4	31	32 1/4	33 1/2	34 3/4	36
12	HEM HEIGHT		1/8	1/8	Measure from top of hem stitching line straight down to finished hem edge.	0	0	0	0	0	0	0
254	REF-TOTAL LINER RISE		1/2	1/2	Measure at liner along rise seam from CF top finished edge of waistband to center of gusset/crotch seam to CB top finished edge of waistband. Note: This measurement is for the base size and for detail only.	24 3/4	25 1/2	26 1/4	27	27 3/4	28 1/2	29 1/4
296	LINER-RISE at BACK	Critical	1/4	1/4	Measure at liner along back rise from top of waistband edge to crotch seam.	11	11 3/8	11 3/4	12 1/8	12 1/2	12 7/8	13 1/4
293	LINER-RISE at FRONT	Critical	1/4	1/4	Measure at liner along front rise from top of waistband edge including gusset	13 3/4	14 1/8	14 1/2	14 7/8	15 1/4	15 5/8	16
299	LINER-GUSSET LENGTH		1/8	1/8	Measure at liner gusset along rise seam direction from center of stitching at front rise to center of stitching of back rise.	6 1/4	6 3/8	6 1/2	6 5/8	6 3/4	6 7/8	7
302	LINER-GUSSET WIDTH		1/8	1/8	Measure at liner gusset from edge to edge.	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
494	LEG OPENING FRONT		1/4	1/4	Measure along finished edge of front leg opening from crotch seam to side seam.	13 1/8	13 3/4	14 3/8	15	15 5/8	16 1/4	16 7/8
495	LEG OPENING BACK		1/4	1/4	Measure along finished edge of back leg opening from crotch seam to side seam.	7 3/8	7 7/8	8 3/8	8 7/8	9 3/8	9 7/8	10 3/8
376	LEG OPENING-LINER	Critical	3/8	3/8	Measure along finished edge of leg opening.	20 1/2	21 5/8	22 3/4	23 7/8	25	26 1/8	27 1/4
73	PKT1 OPENING at Side		1/8	1/8	Measure from finished edge to finished edge along pocket opening.	4	4	4	4	4	4	4
53	DRAWCORD LENGTH		1/2	1/2	Measure from aligned drawcord tips or center fold of continuous drawcord to center fold edge of garment, multiply by 2.	29 1/2	31 1/2	33 1/2	35 1/2	37 1/2	39 1/2	41 1/2

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