BOM: Material Color Report Fall 2021 City Sweat Crew LIFT - True Solid LM3BUGS Iululemon Aug 11, 2020

Class:

Pod:



Modified Date:Aug 11, 2020

 Season:
 Fall 2021

 Style #:
 LM3BUG

Style Desc:

Product Size Definition:

LM3BUGS

City Sweat Crew LIFT - True Solid LM3BUGS

Mens--XXS-5XL:XXS-5XL

Grade Rule Template:

Brand: lululemon

Division: Iulu Mens

Mens 2nd Layers

M No Sweat

Style Status: Generated Date:

, , -

Confidential and Proprietary

Aug 11, 2020

Active



	I																
BOM Com	ments																
fabric																	
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	- GLSC	047748 - WHTO	026865 - IRBU	049911 - AZBR	0001 - BLK
	self	See technic al	MTR- 17080	Approv ed	Naturals Performan ce French Terry Solid 290gsm Quickdry Wicking	Indo Taichen	60	0	1.3130	Yard	\$5.940 0	\$7.799 2	Gold Spice	White Opal	Iron Blue	Aztec Brick	Black
	contrast1	See technic al	R11- 17150	Approv ed with Limitati ons	1x1 CVC stretch grid Rib Solid 380gsm	Indo Taichen	60	0	0.2060	Yard	\$5.730 0	\$1.180 4	Gold Spice	White Opal	Iron Blue	Aztec Brick	Black
	contrast2	See technic al	FVF40 29UVQ D	Approv ed	Recycled Poly Swift	Everest Textile Co. Ltd.	55	0	0.1230	Yard	\$2.900	\$0.356 7	Gold Spice	White Opal	Iron Blue	Aztec Brick	Black
Auton																	
trim	Standard	Placemen	Supplier	Material	Material	Supplier	Total	Bulk	Usage	вом	Price Per	Total	048054	047748	026865	049911	0001
	Placement	t	Article #	Status	water idi	Supplier	Leadtime	Productio n Lead Time - Days	Usaye	UOM	Unit	Total	- GLSC	WHTO	- IRBU	- AZBR	
	seeTechnicalSk etch	Lock stitch & Bartack s	299418 0	Approv ed	Epic Tex 18, Ticket 180 Thread	Coats Plc	0	45	1.0000	Yard	\$0.000 7	\$0.000 7	DTM	DTM	DTM	DTM	DTM

Page 1 of 7

BOM: Material Color Report				Fall 2021		City S	weat Crew	LIFT - True	Solid LM3	BUGS	lululemo	n	Aug 1	1, 2020	20							
Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier		n Lead Time -	Usage	BOM UOM	Price Per Unit	Total	048054 - GLSC	047748 - WHTO	026865 - IRBU	049911 - AZBR	0001 - BLK						
seeTechnicalSk etch	Coverst itch and overloc k looper thread	F78514 0	Approv ed	Seamsoft Tex 24, Ticket 140	Coats Plc	0	45	1.0000	Yard	\$0.001	\$0.001 1	DTM	DTM	DTM	DTM	DTM						
seeTechnicalSk etch	needle thread	564314	Approv ed	Gramax Tex 21, Ticket 140 Thread	Coats Plc	0	45	1.0000	Each	\$0.000	\$0.000	DTM	DTM	DTM	DTM	DTM						
seeTechnicalSk etch	PKT zipper tape	Z#3YK K_CFC *REV	Approv ed	#3 Coil - Reverse Closed- End	YKK Taiwan	0	40	1.0000	Inch	\$0.068	\$0.028 2	Gold Spice	White Opal	Iron Blue	Aztec Brick	Black						
seeTechnicalSk etch	POCKE T ZIP PULL	P#3YK K_3C- DFBLL M79	Approv ed	#3 Reverse Coil Nonlock Metal Double Bar Cut Out Zipper Pull - Shorter Version - Close End Only	YKK Taiwan	0	75	1.0000	Each	\$0.392 7	\$0.392 7	Black Silver - V3	Matte Silver - C6	Black Silver - V3	Black Silver - V3	Matte Black - EHA						
	Standard Placement  SeeTechnicalSk etch  seeTechnicalSk etch  seeTechnicalSk etch	Standard Placement  seeTechnicalSk etch  pKT zipper tape  seeTechnicalSk etch	Standard Placemen t Supplier Article #  seeTechnicalSk etch itch and overloc k looper thread  seeTechnicalSk etch PKT zipper tape  seeTechnicalSk etch PKT zipper tape  seeTechnicalSk etch PCKE tape  seeTechnicalSk PCCKE T ZIP PULL P#3YK K_3C-DFBLL	Standard Placemen t	Standard   Placemen   Supplier   Status   Material   Material   Status   Material   Status   Material   Material   Status   Material   Status   Material   Material   Material   Status   Material   Materia	Standard Placement   Placeme	Standard Placement   Placeme	SeeTechnicalSk etch  SeeTechni	SeeTechnicalSk etch   PRT   Page   Production   Product	SeeTechnicalSk etch nicalSk etch PR Zipper ketch PULL PULL REV Etch PULL NT9 Pull NT	SeeTechnicalSk needle sich miread seeTechnicalSk PCR in Facure freich in Each miread sich	SeeTechnicalSk   PKT   zipper type   Zipper type	Standard   Placement   Place	See   Technical   See   Tech	Standard   Placement   Placement   Supplier   Material Status   Material Status   Material Status   Material Status   Supplier   Total   Balk Leadthur   Supplier   Total   Balk Leadthur   Supplier   Total   Status   Supplier   Total   Supplier   Total Status   Supplier   Tota	Sear Technical Sk   Pirce   Process   Proces						

BOM: Mate	BOM: Material Color Report				Fall 2021		City S	weat Crew	LIFT - True	Solid LM3E	BUGS	lululemor	)	Aug 1	1, 2020		
trim																	
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	048054 - GLSC	047748 - WHTO	026865 - IRBU	049911 - AZBR	0001 - BLK
	seeTechnicalSk etch	Side zipper tape	Z#3YK K_CFC *REV	Approv ed	#3 Coil - Reverse Closed- End	YKK Taiwan	0	40	1.0000	Inch	\$0.068 2	\$0.028 2	Gold Spice	White Opal	Iron Blue	Aztec Brick	Black
<b>⊅</b> D	seeTechnicalSk etch	Side zipper pull	P#3YK K_3C- DSBLL M85	Approv ed	#3 Reverse Coil Semi- Autolock Metal Cut Out Zipper Pull - Closed End	YKK Taiwan	0	75	1.0000	Each	\$0.460 0	\$0.460 0	Black Silver - V3	Matte Silver - C6	Black Silver - V3	Black Silver - V3	Matte Black - EHA
	seeTechnicalSk etch	Hem and PKT bag Bondin g: TBD	3926-6 54 Clear	Approv ed	3926-6mil- 54 inch width	Bemis	0	3	0.0420	Yard	\$15.27 00	\$0.641 3	Clear	Clear	Clear	Clear	Clear
	seeTechnicalSk etch	Interfac ing: Side Zip garage	STC80	Approv ed	STC800 Fusible interfacing - 59" Full width	PCC Asia LLC	0	0	0.0040	Yard	\$1.550 0	\$0.006	Black -	White -	Black -	Black -	Black
•	seeTechnicalSk etch	Logo	LUF20 140807 1	Approv ed with Limitati ons	T00172 - 0.5mm Raised Matte Lulu Logo - 13mm	E. Textint	0	40	1.0000	Each	\$0.155 0	\$0.155 0	Gold Spice /Light Grey	White Opal/ Light Grey	Iron Blue/ Dark Grey	Aztec Brick/ Dark Grey	Black /Dark Grey
Modified Da	ate:Aug 11, 2020				Page	3 of 7							Con	ridential	and Prop	rietary	

BOM: Mate	Standard Placement   Placemen Article #				Fall 2021		City S	Sweat Crew	LIFT - True	Solid LM3	BUGS	lululemor	า	Aug 1	1, 2020	, 2020				
labels											_									
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier		Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	048054 - GLSC	047748 - WHTO	026865 - IRBU	049911 - AZBR	0001 - BLK			
	seeQAManual	CB Neck		Approv ed	CC00035- LLL-black- tearaway- 140mm	Shanghai JML Apparel Co. Ltd.	0	15	1.0000	Each	\$0.045 0	\$0.045 0	Black	Black	Black	Black	Black			
		technic	TRACE 00001	Approv ed	TRACE00 001 - Size and Traceabilit y Label	Avery/Pax ar	0	14	1.0000	Each	\$0.030	\$0.030	White /Grey	White /Grey	White /Grey	White /Grey	White /Grey			
packag	ing				1						1				I	I				
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	048054 - GLSC	047748 - WHTO	026865 - IRBU	049911 - AZBR	0001 - BLK			
Decad Strategier Stord  1- We will be form to devise of the control of the contro	seeQAManual	Genera I hangta g	LWWM T Barcod e	Approv ed	WWMT Barcode Sticker	Avery/Pax ar	0	0	1.0000	Each	\$0.030	\$0.030	White	White	White	White	White			
	seeQAManual	See label & pack	LHT- WWMT -002	Approv ed	LHT - lululemon WWMT Hangtag - Black	Avery/Pax ar	0	14	1.0000	Each	\$0.036 9	\$0.036 9	Black	Black	Black	Black	Black			
Modified Da	ate:Aug 11, 2020				Page	4 of 7							Соі	fidential	and Pr	op	oprietary			

BOM: Material Color Report				Fall 2021		City S	Sweat Crew	LIFT - True	Solid LM	3BUGS	lululemoi	n	Aug 1	11, 2020			
packag	ing																
	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	048054 - GLSC	047748 - WHTO	026865 - IRBU	049911 - AZBR	0001 - BLK
	seeQAManual	Hangta g Trim	HTT10 02-ST- 2IN	Approv ed	Hangtag Trim - Swiftach Fastener - 2inch	Factory Sourced	0	0	1.0000	Each	\$0.000	\$0.000	Black	Black	Black	Black	Black
	seeQAManual	See QA	ZLAMT	Approv	HZLAMT7	Тусо	0	0	1.0000	Set	\$0.103	\$0.103	Black	Black	Black	Black	Black
ave S		manual	7200-B	ed'	200-B - Source Tag - Black Tag ** Please Also Spec Pin Hmj70-H**						0	0	Diack	Black	Black	Black	Black
>	seeQAManual	See QA manual	МЈ70-Н	Approv ed	HMJ70-H - Source Tag - Silver Pin ** Please Also Spec Tag Hzlamt720 0-B**	Тусо	0	0	1.0000	Set	\$0.113 0	\$0.113 0	Silver	Silver	Silver	Silver	Silver
finiohin	~																
finishin	Standard Placement	Placemen t	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Productio n Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	048054 - GLSC	047748 - WHTO	026865 - IRBU	049911 - AZBR	0001 - BLK
							0	0	0.0000		\$0.000	\$0.000					
											Total =	\$11.408					

Modified Date:Aug 11, 2020 Page 5 of 7 Confidential and Proprietary

Fall 2021 City Sweat Crew LIFT - True Solid LM3BUGS Aug 11, 2020 Measurement Set: Calculated lululemon Brand:

Class:

Style Desc: Product Size Definition: Grade Rule Template:

Season: Fall 2021 Style #: LM3BUGS

City Sweat Crew LIFT - True Solid LM3BUGS

Mens--XXS-5XL:XXS-5XL

M No Sweat Pod:

Division: Iulu Mens

lululemon

Mens 2nd Layers

Style Status: Active

**Generated Date:** Aug 11, 2020

Measurement Template: --M JKT XS-XXL

$\times$	

#	Name	Criticality	Tol (-)	Tol (+)	HTM Instruction	xs	s	M	L	XL	XXL
87	REF-HPS LENGTH at FRONT		1/2	1/2	Measure from front high point shoulder point straight down to finished edge of hem. Note: This measurement is for the base size and for detail only.	26 1/8	26 3/4	27 3/8	28 1/2	29 5/8	29 3/4
62	REF-SLEEVE LENGTH fr CB		5/8	5/8	Measure straight across from CB neck seam/edge straight across to shoulder point and straight down to bottom edge of sleeve opening.	31	32 3/8	33 3/4	35	35 3/4	36 1/2
5	CB LENGTH	Critical	1/2	1/2	Measure from CB top finished edge/neck seam straight down to bottom finished hem.	25 5/8	26 1/4	26 7/8	28	29 1/8	29 1/4
1	CF LENGTH	Critical	1/2	1/2	Measure from CF top finished edge/neck seam straight down to bottom finished hem.	21 7/8	22 3/8	22 7/8	23 7/8	24 7/8	24 7/8
172	CHEST POS fr HPS		0	0	Measure from high point shoulder straight down to natural chest level.	11 1/2	11 5/8	11 3/4	12	12 1/4	12 1/2
6	CHEST CIRC	Critical	1/2	1/2	Measure below armhole from fold edge of garment straight across to fold edge of garment, multiply by 2.	38 1/2	40 1/2	42 1/2	45 1/2	48 1/2	51 1/2
9	HEM SWEEP CIRC	Critical	1/2	1/2	Measure from left fold edge to right fold edge straight across bottom edge of finished hem, multiply by 2.	36	38	40	43	46	49
12	HEM BAND HEIGHTat BACK HEM		1/8	1/8	Measure from top of hem stitching line straight down to finished hem edge.	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4
66	SLEEVE LENGTH RAGLAN-LONG	Critical	1/2	1/2	Measure from neckline seam straight across to natural shoulder point straight down to bottom edge of sleeve opening.	27 1/2	28 3/4	30	31 1/8	31 3/4	32 3/8
71	BICEP CIRC 1" down ARMHOLE	Critical	3/8	3/8	Measure at 1"" below armhole from inner sleeve fold edge straight across to outer sleeve fold edge, multiply by 2.	15 1/4	15 3/4	16 1/4	17	17 3/4	18 1/2
946	FOREARM CIRC POSITION		0	0	Measure up from finished hem straight to forearm position	9 3/4	10 1/4	10 3/4	11	11	11
332	FOREARM CIRC	Critical	1/4	1/4	Measure up from finished hem straight across from inner sleeve fold edge to outer sleeve fold edge, multiply by 2.	12 3/8	12 3/4	13 1/8	13 3/4	14 3/8	15
65	CUFF CIRC RELAXED	Critical	1/8	1/8	Measure from inner sleeve fold edge to outer sleeve fold edge straight across bottom edge of cuff, multiply by 2.	8	8 1/4	8 1/2	8 3/4	9	9 1/4
69	CUFF HEIGHT		1/8	1/8	Measure from cuff seam straight down to bottom edge of cuff.	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8
109 Modified	NECK WIDTH at HPS Date:Jul 15, 2019	Critical	1/4 Page 6 o	1/4 7	Measure from inside neck edge straight across to inside neck edge/seam at high point shoulder.	7 1/4	7 1/2	7 3/4 Co	8 onfidential ar	8 1/4 nd Proprietar	8 1/2 Y

Measur	ement Set: Calculated	Fall	2021		City Sweat Crew LIFT - True Solid	LM3BUGS	lulule	emon	Aug 11		
#	Name	Criticality	Tol (-)	Tol (+)	HTM Instruction	xs	S	М	L	XL	XXL
141	NECK DROP at CF fr HPS		1/8	1/8	Measure from an imaginary line connecting high point shoulder straight down to CF neck opening edge.	4 1/4	4 3/8	4 1/2	4 5/8	4 3/4	4 7/8
142	NECK DROP at CB fr HPS		1/8	1/8	Measure from an imaginary line connecting high point shoulder straight down to CB neck opening edge.	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
122	INNER PKT1 OPENING at FRONT		1/8	1/8	Measure from finished edge to finished edge along pocket opening.	5	5	5 1/2	5 1/2	6	6
155	ZIPPER OPENING		1/4	1/4	Measure from finished edge to finished edge along side opening	11 1/2	11 1/2	11 3/4	11 3/4	12	12
100	NECKBAND HEIGHT at CB		1/8	1/8	Measure from CB top finished edge of neckband straight down to neckband seam.	3/4	3/4	7/8	7/8	7/8	7/8
144	NECK OPENING MINIMUM STRETCH	Critical	0	1/2	Measure from fold edge of neckline straight across to fold edge of neckline in a fully extended position.	24	24	24	24	24	24

Modified Date:Jul 15, 2019 Page 7 of 7 Confidential and Proprietary