

Status: Production

1356492 - Base

Season: FW20

Lifecycle: New

Hockey Compression Legging

Regional Fit: US



Gender	Mens	Fabric ID #	KNT-213640	
Seasonal Plan	Mens Hockey	Fabric Description	Sonic - 5oz - Solid - AM	
Construction Group	KNIT COMPRESSION BOTTOMS	Vendor	RELIABLE SOURCE INDUSTRIAL	
Product Family	Baselayer	Factory/Country	GREEN MEADOW DEVELOPMENT CAMBODIA CO LTD /	
Fit Type / Reference	Compression / 1357943/1317158 details	Sample Status	Production Approved 1	
Development	UA Managed	Tech Designer	Kennedy, Christine	

All changes must be reflected into the revised cost sheet

Pre-Production Revision: 3

Fit Date:

UA Sample  
Comments:

AMPLE COLOR: Jet gray

SAMPLE TAG DATE: 1/18/2020

MODEL OR FORM: form

PRESENT AT FITTING: CK

LOCATION OF FITTING: Baltimore

FACTORY: major world wide

\*No pattern corrections are necessary at this time\*

## FIT/MEASUREMENTS:

1. All ok, within tolerance.

## CONSTRUCTION/WORKMANSHIP:

1. All ok.

## FABRIC/WASH:

1. All ok.

## SAMPLE COMMENTS

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**TRIM/THREAD:**

- notes in fty mark up suggest to remove the words "top cover" for thread line.

I will not make that update as we do not prefer the textrized thread on the top cover for all 607 seams. we've used the textrized thread in the past and it had major issues when washed due to the velcro on these styles- the velcro tore the thread apart/it frayed majorly!

PP is not correct, please make this change for production.

**EMBELLISHMENTS:**

- All ok.

**LABEL/HANGTAG/PACKAGING:**

- yes, HT placement is correct! thanks for asking to ensure!

**GRAPHICS:**

- All ok.

2. fty has asked that BOM color be changed to "clear" instead of "none". I'm sorry, but I am unable to change that now, as clear is not an option, it will not allow me to free type this. since none basically means clear, then I feel it is OK as/is.

Thank you,

Christine Kennedy

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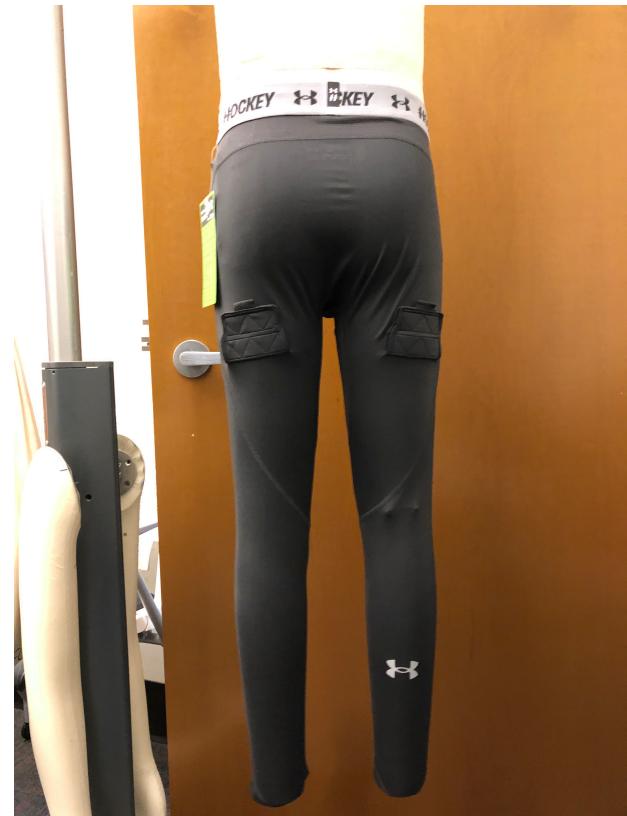
**Front**



**Side**



**Back**



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Code	Description	Size LG -Sample A					
		Tol (+)	Tol (-)	Target Spec	Factory	UA	
<b>Compression Pant - Gusset - K2</b>							
WA025	Waist Width at Edge - Relaxed	1/2	1/2	14 1/2	14 7/8	0	0
WA035	Waist Width at Seam - Minimum Stretch	0	0	21 1/2	21 1/2	0	0
HP020	Low Hip/Seat Placement from Top Edge	0	0	5	5	0	0
HP025	Low Hip/Seat - 3pt	1/2	1/2	16 3/4	16 3/4	0	0
HP030	Center Front Panel Width at Waist	1/8	1/8	4	4	0	0
HP035	Center Front Panel Width Placement from Top	0	0	6	6	0	0
HP040	Center Front Panel Width at placement	1/8	1/8	3 3/4	3 3/4	0	0
WC000	CF panel width at btm (a gusset seam)- ctr of stitch to ctr of stitch	1/8	1/8	2	0	0	0
WC038	CF panel height- at center- measure from top edge of WB to gusset seam (ctr of stitch)- MEASURE FLAT- DO NOT measure along CF curved seam	1/4	1/4	10	0	0	0
LG015	Thigh 1" from Center of Gusset	3/8	3/8	10 1/2	10 1/8	0	0
LG035	Knee Placement from Center of Gusset	0	0	10 7/8	10 7/8	0	0
LG040	Knee Width	3/8	3/8	6 3/4	7	0	0
LG065	Leg Opening at Edge - Relaxed (Pant)	3/8	3/8	4	4	0	0
LG090	Leg Opening at Seam/Stitch - Minimum Stretch (Pant)	0	0	6	6	0	0
DE141	Bottom Hem Height (Bottoms)	1/8	1/8	3/4	3/4	0	0
IO100	Inseam from Center of Gusset - Full Length	1/2	1/2	27 3/4	27 5/8	0	0
RS025	Front Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	10	10 1/4	0	0
RS030	Back Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	11 3/4	12	0	0
RS035	Gusset Width - Rise to Rise	1/4	1/4	2 3/4	2 7/8	0	0
RS040	Gusset Length - Inseam to Inseam	1/4	1/4	18	18 1/8	0	0
YK040	Yoke Height at CB (Bottoms)	1/4	1/4	1 1/4	1 1/4	0	0
WC000	SOCK LOCK SHOULD BE CENTERED ON LEG PANELS, AS SEEN ON SKETCH	1/8	1/8	0	0	0	0
WC038	Sock Lock placement- FRONT-vertical from top of WB, to edge of sock lock edge	1/4	1/4	8 3/8	0	0	0
WC038	Sock Lock placement- BACK- vertical from top of WB, to edge of sock lock edge	1/4	1/4	10	10	0	0

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Code	Description	Size LG -Sample A					
		Tol (+)	Tol (-)	Target Spec	Factory	UA	
EM245	UA Logo - Vertical from Bottom to Center of logo- Back	1/8	1/8	10 1/4	10 1/8	0	0
WC000	UA Logo - Horizontal from Inseam to Center of logo	1/8	1/8	2 3/4	2 3/4	0	0

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**BRAND MISSION** TO MAKE ALL ATHLETES BETTER  
THROUGH PASSION, DESIGN AND THE RELENTLESS PURSUIT OF INNOVATION.

Calendar	Inline Team Sports Apparel	Gear Line	HeatGear	End Use	Hockey
Theme		Size Scale	SM-XXL	Sourcing Manager	
Dome Style		Graphic Reference		Graphic Developer	bhanson
Pattern Block	1357943/1317158 + fty to adjust	Testing Requirement	Home Laundry per Care	Regional Developer	



CW#	COLORWAY NAME
010	Jet Gray // Mod Gray

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Colorway #: 010  
Colorway Name: Jet Gray / Mod Gray

Season: FW20

COLORWAY IMAGES

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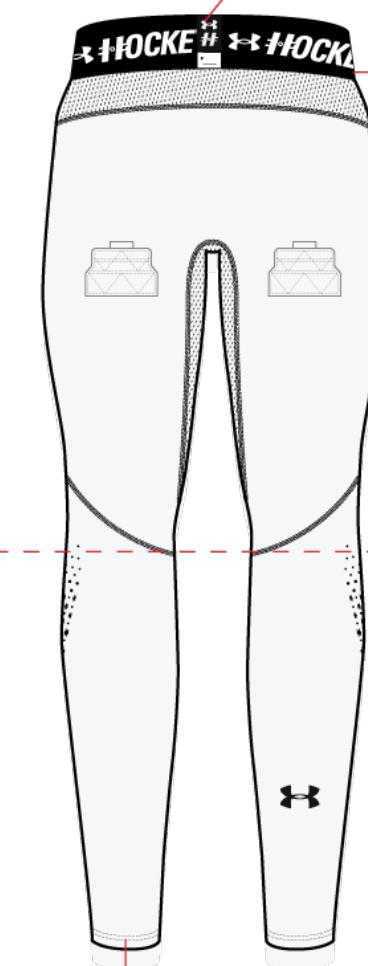
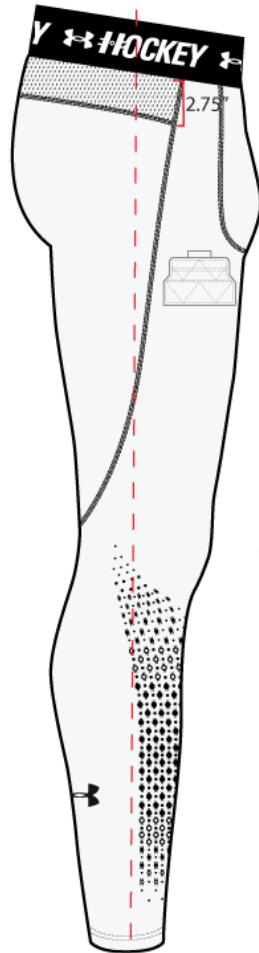
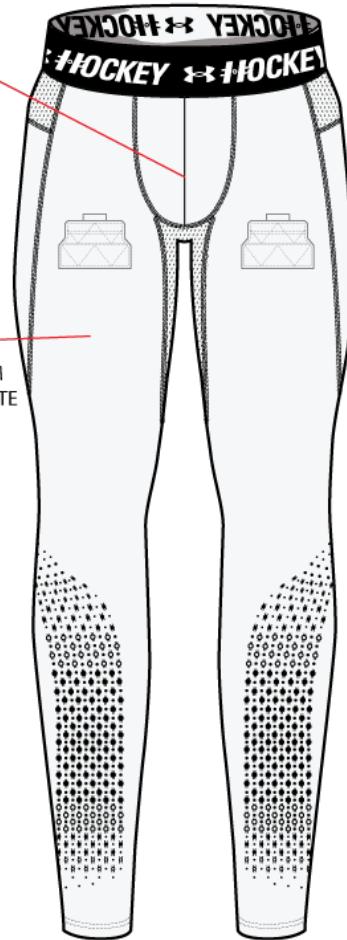
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607 ALL SEAMS UNLESS OTHERWISE NOTED

EXTERIOR CF PANEL WITH A CENTER SEAM.  
SEE SEPARATE IMAGES FOR CUP PKT CONSTRUCTION DETAILS.

1/8" 301 STITCH TOP PART OF TAB.  
VELCRO OPENS FROM THE TOP. SEE SEPARATE DETAIL SKETCH FOR SOCK LOCK DETAILS AND DIMENSIONS.



SEE STANDARDS FOR EXPOSED ELASTIC,  
1/8" 504 WB JOIN SEAM

1/4" 407  
WB ATTACH

NATURAL  
KNEE  
PLACEMENT

1/4" 2N 406, SINGLE FOLD

NATURAL SIDE SEAM

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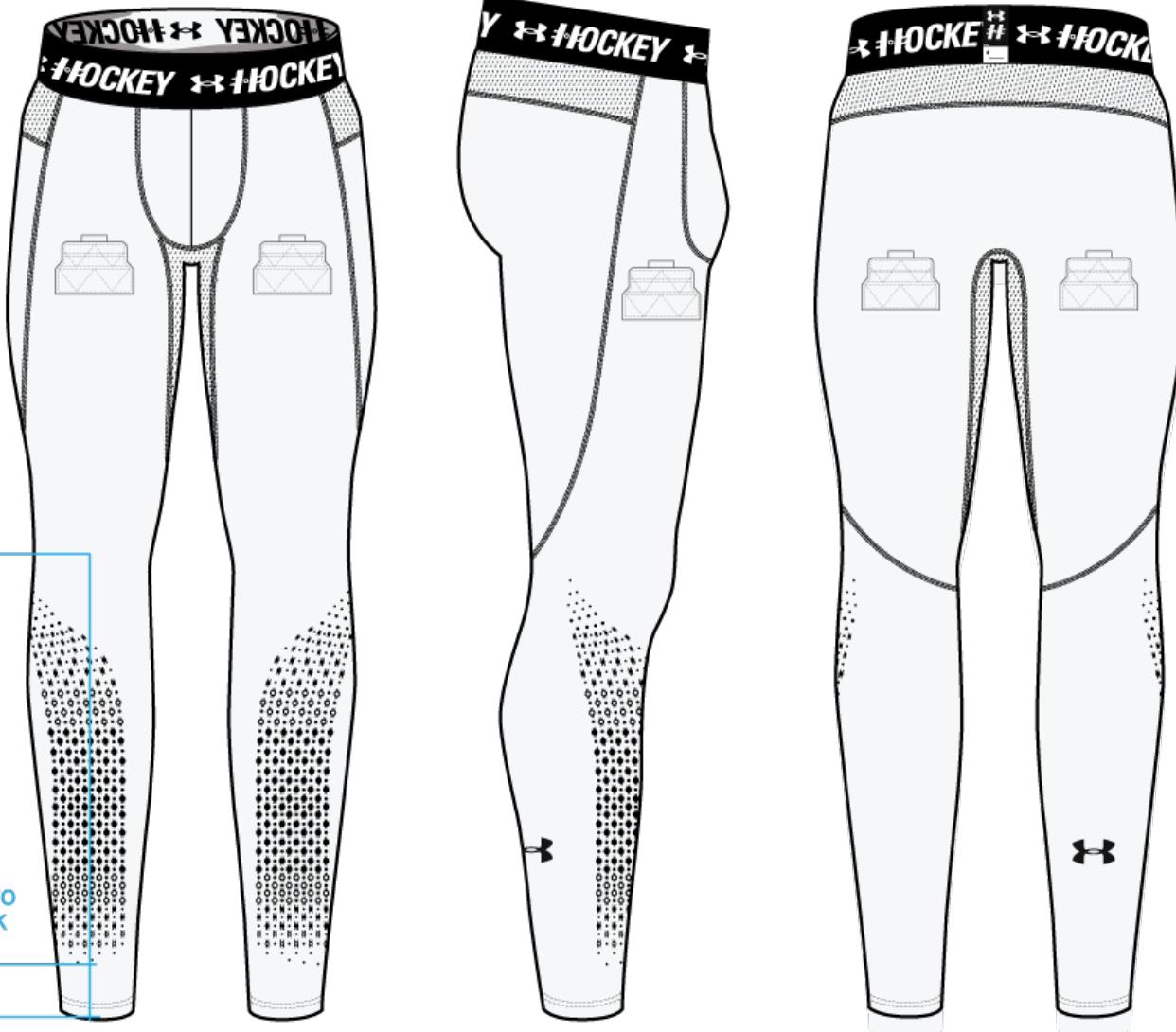
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CENTER ON  
FRONT LEG

2.5" FROM BTM EDGE TO  
BOTTOM OF ARTWORK

DETAIL SKETCH

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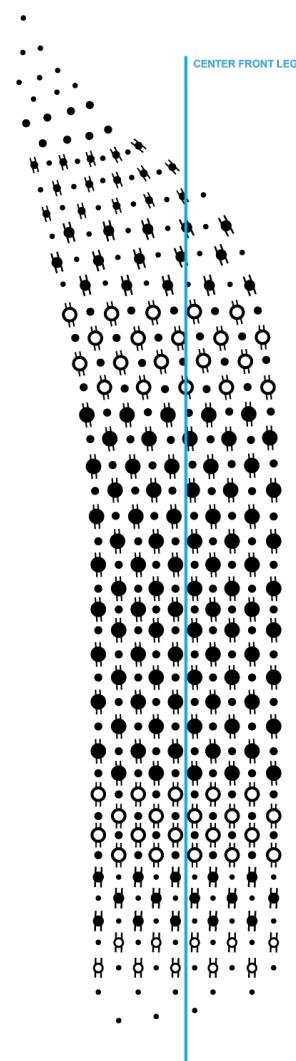
STYLE NUMBER: 1356492

GRAPHIC DIMENSIONS: 3.94" W x 15.7" H

APPLICATION &amp; TECHNIQUE CALL-OUTS:

CLEAR GRIPPY SILICONE

ARTWORK #: FRONT SHIN



DETAIL SKETCH

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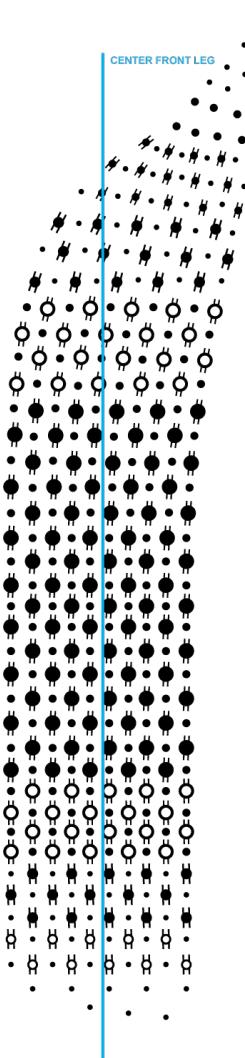
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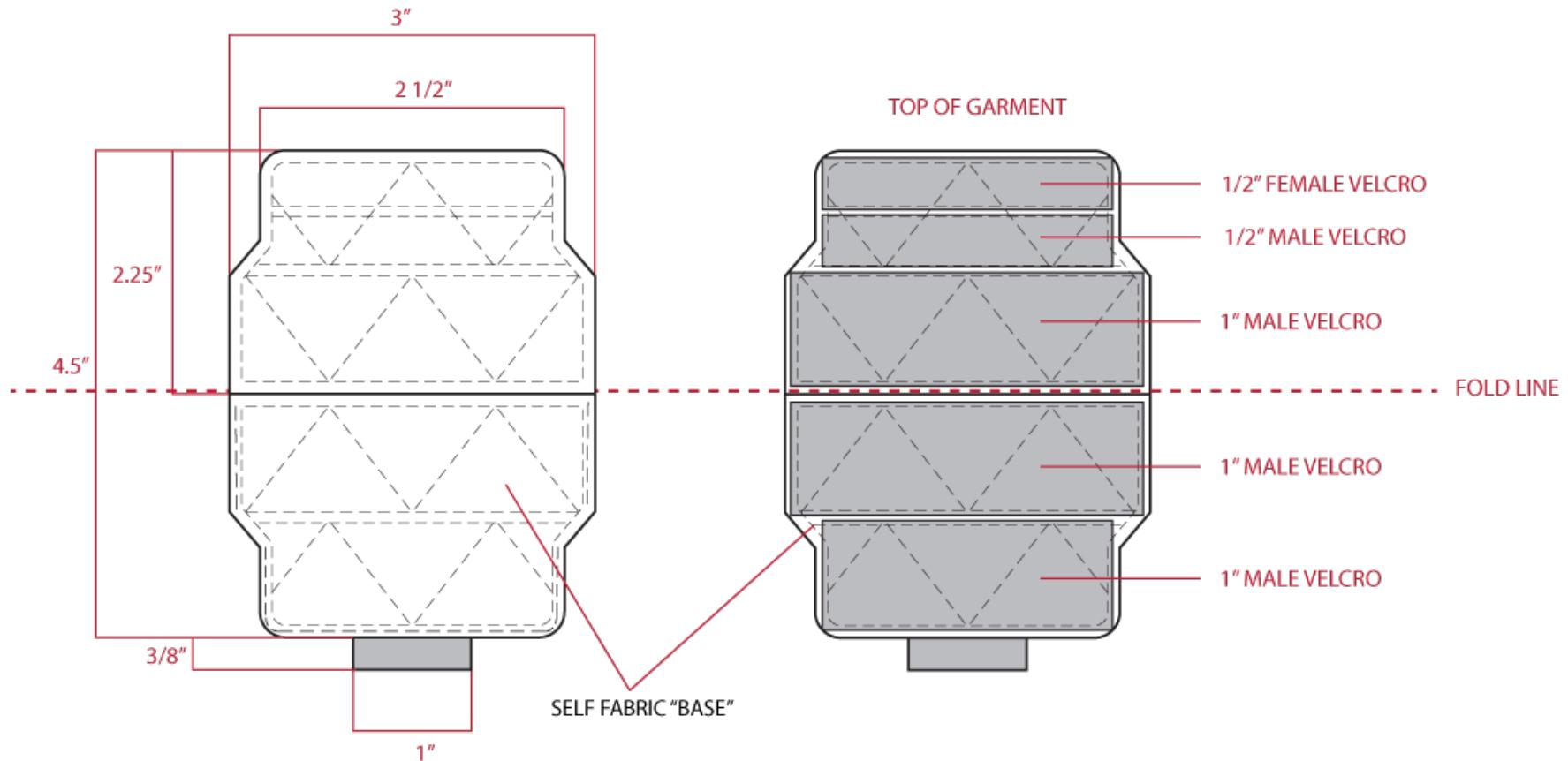


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## SOCK LOCK CONSTRUCTION DETAILS

SOCK LOCKS ARE MADE UP OF VELCRO, MANUALLY CUT TO THE DIMENSIONS AS PER SKETCH BELOW.  
VELCRO PIECES ARE SET TO A 2 PLY SELF FABRIC BASE. EDGES ARE CLEAN FINISHED ALL AROUND W/ 1/8" IN 301.



## DETAIL SKETCH

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CUP POCKET CONSTRUCTION/VISUAL- INTERIOR VIEW



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(SET A: CC1-1 of 1)				
<b>010</b> <b>Jet Gray //</b> <b>Mod Gray</b>				
CONTENT				BODY: 84% Polyester, 16% Elastane
<b>Fabric</b>	<b>Loc</b>	<b>Usage</b>	<b>Qty</b>	<b>010</b>
KNT-213640 / Sonic - 5oz - Solid - AM / JOY TEXTILES - TW / HAB350-56S(Z) / Development Complete / 170.0g/84Poly;16Elastane//Jersey//60.0"/Tech. Face		Body, exterior CF panel, interior cup pocket layer, Sock Locks	0.924	Jet Gray
KNT-202243 / O'Series Mesh - Circular Knit - Solid - AM / JOY TEXTILES - TW / HABMT051-00S(Z) / Development Complete / 118.0g/88Poly;12Elastane//Mesh//52.0"/		back yoke, 2-Ply Gusset	0.132	Jet Gray
<b>Trim</b>	<b>Loc</b>	<b>Usage</b>	<b>Qty</b>	<b>010</b>
EI-102503 / Team Sports - HOCKEY - Jacquard Elastic - Symbol and Hockey Jacquard Logo - Nylon Rich Blend - Various Size - 2 Color Position (Color 1 = Ground, Color 2 = Logo) / Luen Hing // Approved / Trim Size: 2in (50.8mm) H - 199.79mm Repeat Length / UOM: yd		Waist	1.0	Mod Gray 011-Jet Gray 010
WVL-101468 / Team Sports - HOCKEY - Woven Label Jocktag with Heat Adhesive Backing - Fully Woven - Various Sizes - 4 Color Positions (see artwork) / Avery Dennison // Approved / Trim Size: 50.8mm H x 19.05mm W / UOM: ea		CB WB Join Seam	1.0	Black 001-White 100-White 100-White 100
HS-107297 / NO DWR FABRICS - Core - Heat Transfer - Flat Ink - Agility - UA Symbol - various size - 1 color position / Avery Dennison // Approved / Trim Size: 1.5 inch / UOM: ea		Wearer's back right calf	1.0	Mod Gray
Tap-100457 / Core. Various Size Wilson quality 08662AQ, No less than 1/4 inch seam allowance or seam slippage issues occur / Wilson Garment Accessories (International) Limited / TAP-100457 / Approved / Trim Size: 1 in / UOM: yd		Sock Lock Pull Tabs- PLEASE use 3/8"- 1/2" seam allowance when setting tabs.	0.26	Jet Gray
RM-210155 / Core Armour MPZ Mens (LG) Cup II with Silver UA Graphic / Long Way - TW / TR310090 / Approved / UOM: Each		Cup Sizes LG-XXL	1.0	Black-Silver
RM-210156 / Core Armour MPZ Teen (MD) Cup II with Silver UA Graphic / Long Way - TW / TR310091 / Approved / UOM: Each		Cup Sizes SM-MD	1.0	Black-Silver

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(SET A: CC1-1 of 1)				
CONTENT		Loc	Usage	Qty
Trim			010 Jet Gray // Mod Gray	BODY: 84% Polyester, 16% Elastane
Hal-100110 / 1 inch Velcro Hook and Loop - nylon hook and napped loop / HANGMEI / Hal-100110 / Approved / UOM: yd			sock lock velcro	4.0
Hal-100206 / 1/2 inch wide Velcro Hook and Loop on rolls - (nylon hook + un-napped loop) / PAIHO / HAL-100206 / Approved / UOM: yd			sock lock velcro	4.0
Thread	Loc	Usage	Qty	010
TT-100106 / Poly Wrap/Polycore: Epic / Perma Core / Nukor / COATS or A&E or GUNZETAL // Approved / Trim Size: Tex 24 / UOM:		Needle and top cover- all sewing unless otherwise noted. Bartacks- top and btm	1.0	Jet Gray
TT-100107 / Continuous Filament Texturized Polyester: Gramax Wildcat Plus / Flexo (Note: Tex Size Tex 21 and Tex 24 are interchangeable) / COATS or A&E or GUNZETAL // Approved / Trim Size: Tex 21/24 / UOM: kg		Bottom - all sewing unless otherwise noted	1.0	Jet Gray
TT-100107 / Continuous Filament Texturized Polyester: Gramax Wildcat Plus / Flexo (Note: Tex Size Tex 21 and Tex 24 are interchangeable) / COATS or A&E or GUNZETAL // Approved / Trim Size: Tex 21/24 / UOM: kg		Bottom- WB join seam	1.0	Jet Gray
TT-100106 / Poly Wrap/Polycore: Epic / Perma Core / Nukor / COATS or A&E or GUNZETAL // Approved / Trim Size: Tex 24 / UOM:		needle- WB attach seam and WB join seam	1.0	Mod Gray
Label	Loc	Usage	Qty	010
HS-105206 / Core COO/SIZE (NO LAB DIPS Black or White) 2.25in x .60in Flat Ink Heat Seal Main Label (Size, Fit, COO, Gear are All Variable Data) / Avery or Finotex or Unimark / HS-105206 / Approved / UOM: ea		See standards for placement	1.0	White
COO-904438 / Global COO tear away (Includes: size, COO, importers, and care instructions) For Kits 6, 7, 9, 11 & 16 use COO-906906 Starting SS19 please use the following care labels: For Kits 3, 5 and all AR/VMi styles use COO-904438 For Kits 1, 2, 4, 8, 12, 13, 14, 15 use COO-908013 For Kits 6, 7, 9, 11 & 16 use COO-906906 / AVERY DENNISON / COO-904438 / Approved / UOM:		See standards for placement, CARE 37	1.0	White

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(SET A: CC1-1 of 1)				
<b>CONTENT</b>  <b>Label</b>				
<b>Loc</b>	<b>Usage</b>	<b>Qty</b>	<b>010</b>	
VID-905974 / 16mm x 32mm - TEAR AWAY - VID with Track and Trace / Avery Dennison / VID-905974 / Approved / UOM: ea	See standards for placement	1.0	As Artwork	BODY: 84% Polyester, 16% Elastane
VID-904484 / VID Barcode Sticker Accessories / Avery Dennison // Approved / UOM: ea	VID sticker that goes on the inside of the actual cup	1.0	As Artwork	
<b>Hangtag/Packaging</b>	<b>Loc</b>	<b>Usage</b>	<b>Qty</b>	<b>010</b>
HT-904678 / heatgear gearline booklet compression adult Source per UA direction. / Avery Dennison or TRAY / HT-904678 / Approved / UOM: ea		Main hangtag, BTM 3	1.0	Black
St-908032 / APPAREL UPC Sticker with RFID (2.0697 in x 1.4 in) / Avery Dennison // Approved / UOM: ea		See standards for placement	1.0	As Artwork
HT-TR0931 / 3 inch Plastic Barb / CONTRACTOR / TR0931 / Development Complete / UOM: ea		Hangtag attachment AND cup attachment at cup pocket opening	2.0	Clear
BG-CV0007 / Poly Bag - Fit To Folded Garment / Universal Packaging, Inc. / TR0001 / Development Complete / UOM: ea		Polybag	1.0	Clear
St-908271 / Poly bag UPC sticker (Kit 1, 3, 4, 12) Dual sourced at Avery & Fineline. Factories should order at the same location they are ordering RFID UPC labels from. / Avery Dennison or Fineline // Approved / UOM: ea		See standards for placement	1.0	As Artwork
HT-906685 / Anti-Odor Insert with AM Source per UA direction / Avery Dennison or TRAY / HT-906685 / Approved / UOM: ea		inserted into main HT booklet	1.0	As Artwork
<b>Graphics 2</b>	<b>Loc</b>	<b>Usage</b>	<b>Qty</b>	<b>010</b>
GR-F20-0148 / Clear Grippy on Shin - Wearer's Left Leg // Active / UOM: ea		See detail page for placement	1.0	None
GR-F20-0147 / Clear Grippy on Shin - Wearer's Right Leg // Active / UOM: ea		See detail page for placement	1.0	None

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Product Family	Baselayer	Factory/Country	GREEN MEADOW DEVELOPMENT CAMBODIA CO LTD /	
Fit Type / Reference	Compression / 1357943/1317158 details	Sample Status	Production Approved 1	
Development	UA Managed	Tech Designer	Kennedy, Christine	

Code	Description	Tol(-)	Tol(+)	SM	MD	LG	XL	XXL						
<b>Compression Pant - Gusset - K2</b>														
WA025	Waist Width at Edge - Relaxed	1/2	1/2	12	13	14 1/2	16	17 1/2						
WA035	Waist Width at Seam - Minimum Stretch	0	0	19	20	21 1/2	23	24 1/2						
HP020	Low Hip/Seat Placement from Top Edge	0	0	4 1/4	4 5/8	5	5 3/8	5 3/4						
HP025	Low Hip/Seat - 3pt	1/2	1/2	14 1/4	15 1/4	16 3/4	18 1/4	19 3/4						
HP030	Center Front Panel Width at Waist	1/8	1/8	4	4	4	4	4						
HP035	Center Front Panel Width Placement from Top	0	0	5 1/4	5 5/8	6	6 3/8	6 3/4						
HP040	Center Front Panel Width at placement	1/8	1/8	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4						
WC000	CF panel width at btm (a gusset seam)- ctr of stitch to ctr of stitch	1/8	1/8	2	2	2	2	2						
WC038	CF panel height- at center- measure from top edge of WB to gusset seam (ctr of stitch)- MEASURE FLAT- DO NOT measure along CF curved seam	1/4	1/4	9 1/4	9 5/8	10	10 3/8	10 3/4						
LG015	Thigh 1" from Center of Gusset	3/8	3/8	9 1/4	9 3/4	10 1/2	11 1/4	12						
LG035	Knee Placement from Center of Gusset	0	0	10 7/8	10 7/8	10 7/8	10 7/8	10 7/8						
LG040	Knee Width	3/8	3/8	5 3/4	6 1/8	6 3/4	7 3/8	8						
LG065	Leg Opening at Edge - Relaxed (Pant)	3/8	3/8	3 3/8	3 5/8	4	4 3/8	4 3/4						
LG090	Leg Opening at Seam/Stitch - Minimum Stretch (Pant)	0	0	6	6	6	6 3/8	6 3/4						
DE141	Bottom Hem Height (Bottoms)	1/8	1/8	3/4	3/4	3/4	3/4	3/4						
IO100	Inseam from Center of Gusset - Full Length	1/2	1/2	27 3/4	27 3/4	27 3/4	27 3/4	27 3/4						
RS025	Front Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	9 1/4	9 5/8	10	10 3/8	10 3/4						
RS030	Back Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	11	11 3/8	11 3/4	12 1/8	12 1/2						
RS035	Gusset Width - Rise to Rise	1/4	1/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4						
RS040	Gusset Length - Inseam to Inseam	1/4	1/4	18	18	18	18	18						
YK040	Yoke Height at CB (Bottoms)	1/4	1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4						
WC000	SOCK LOCK SHOULD BE CENTERED ON LEG PANELS, AS SEEN ON SKETCH	1/8	1/8	0	0	0	0	0						
WC038	Sock Lock placement- FRONT-vertical from top of WB, to edge of sock lock edge	1/4	1/4	7 5/8	8	8 3/8	8 3/4	9 1/8						
WC038	Sock Lock placement- BACK- vertical from top of WB, to edge of sock lock edge	1/4	1/4	9 1/4	9 5/8	10	10 3/8	10 3/4						
EM245	UA Logo - Vertical from Bottom to Center of logo- Back	1/8	1/8	10 1/4	10 1/4	10 1/4	10 1/4	10 1/4						
WC000	UA Logo - Horizontal from Inseam to Center of logo	1/8	1/8	2 1/2	2 5/8	2 3/4	2 7/8	3						

Status: Production

Lifecycle: New

1356492 - Base

Hockey Compression Legging

Season: FW20

Regional Fit: US



Gender	Mens	Fabric ID #	KNT-213640	
Seasonal Plan	Mens Hockey	Fabric Description	Sonic - 5oz - Solid - AM	
Construction Group	KNIT COMPRESSION BOTTOMS	Vendor	RELIABLE SOURCE INDUSTRIAL	
Product Family	Baselayer	Factory/Country	GREEN MEADOW DEVELOPMENT CAMBODIA CO LTD /	
Fit Type / Reference	Compression / 1357943/1317158 details	Sample Status	Production Approved 1	
Development	UA Managed	Tech Designer	Kennedy, Christine	

Code	Description	Tol(-)	Tol(+)	SM	MD	LG	XL	XXL						
<b>Compression Pant - Gusset - K2</b>														
WA025	Waist Width at Edge - Relaxed	1/2	1/2	-1	-1 1/2	14 1/2	1 1/2	1 1/2						
WA035	Waist Width at Seam - Minimum Stretch	0	0	-1	-1 1/2	21 1/2	1 1/2	1 1/2						
HP020	Low Hip/Seat Placement from Top Edge	0	0	-3/8	-3/8	5	3/8	3/8						
HP025	Low Hip/Seat - 3pt	1/2	1/2	-1	-1 1/2	16 3/4	1 1/2	1 1/2						
HP030	Center Front Panel Width at Waist	1/8	1/8	0	0	4	0	0						
HP035	Center Front Panel Width Placement from Top	0	0	-3/8	-3/8	6	3/8	3/8						
HP040	Center Front Panel Width at placement	1/8	1/8	0	0	3 3/4	0	0						
WC000	CF panel width at btm (a gusset seam)- ctr of stitch to ctr of stitch	1/8	1/8	0	0	2	0	0						
WC038	CF panel height- at center- measure from top edge of WB to gusset seam (ctr of stitch)- MEASURE FLAT- DO NOT measure along CF curved seam	1/4	1/4	-3/8	-3/8	10	3/8	3/8						
LG015	Thigh 1" from Center of Gusset	3/8	3/8	-1/2	-3/4	10 1/2	3/4	3/4						
LG035	Knee Placement from Center of Gusset	0	0	0	0	10 7/8	0	0						
LG040	Knee Width	3/8	3/8	-3/8	-5/8	6 3/4	5/8	5/8						
LG065	Leg Opening at Edge - Relaxed (Pant)	3/8	3/8	-1/4	-3/8	4	3/8	3/8						
LG090	Leg Opening at Seam/Stitch - Minimum Stretch (Pant)	0	0	0	0	6	3/8	3/8						
DE141	Bottom Hem Height (Bottoms)	1/8	1/8	0	0	3/4	0	0						
IO100	Inseam from Center of Gusset - Full Length	1/2	1/2	0	0	27 3/4	0	0						
RS025	Front Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	-3/8	-3/8	10	3/8	3/8						
RS030	Back Rise with Gusset - from Top Edge to Gusset Seam	1/4	1/4	-3/8	-3/8	11 3/4	3/8	3/8						
RS035	Gusset Width - Rise to Rise	1/4	1/4	0	0	2 3/4	0	0						
RS040	Gusset Length - Inseam to Inseam	1/4	1/4	0	0	18	0	0						
YK040	Yoke Height at CB (Bottoms)	1/4	1/4	0	0	1 1/4	0	0						
WC000	SOCK LOCK SHOULD BE CENTERED ON LEG PANELS, AS SEEN ON SKETCH	1/8	1/8	0	0	0	0	0						
WC038	Sock Lock placement- FRONT- vertical from top of WB, to edge of sock lock edge	1/4	1/4	-3/8	-3/8	8 3/8	3/8	3/8						
WC038	Sock Lock placement- BACK- vertical from top of WB, to edge of sock lock edge	1/4	1/4	-3/8	-3/8	10	3/8	3/8						
EM245	UA Logo - Vertical from Bottom to Center of logo- Back	1/8	1/8	0	0	10 1/4	0	0						
WC000	UA Logo - Horizontal from Inseam to Center of logo	1/8	1/8	-1/8	-1/8	2 3/4	1/8	1/8						