# General 2D Bin Packing Problem

A difficult but interesting problem

## Who are we?

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# Introduction

General 2D Bin Packing Problem

Ok, I got "2D", but what is "Bin Packing"?



# **Items**

A lot of "rectangle" items, generally in different sizes. We need to transport them all.

Don't disappoint our customers.

\$ 300

\$ 50

\$ 950

\$ 50

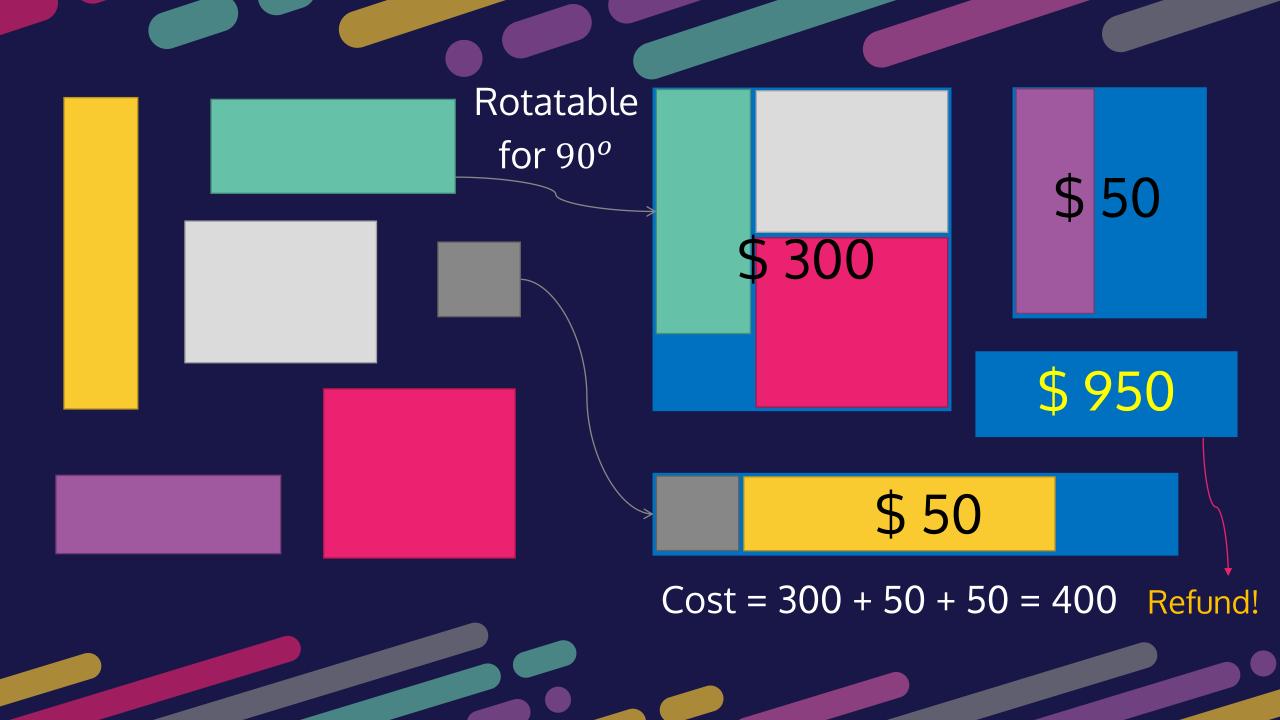
# Cars

We have no car, so we rent some.

We can refund if we don't use a car.

In general, the cars have different sizes and costs.

Seriously?





# Cost and Objective

The total cost

= sum of rental fees of used cars
We want to minimize this cost.

Cost = 300 + 50 + 50 = 400

# Remark



- Each car has a size capacity and a cost
- Each item must be in one car
- All items in a car must somehow fit it orthogonally, in which items are rotatable for 90°
- Cost is the sum of fees of all used cars, minimize it



# Fun facts! Why "General 2D Bin Packing"?

"Bin"

In articles and papers, instead of "car", they wrote "bin".

"2D"

The original version of this problem is one-dimensional (1D), where each item has a "weight" instead of "size". It is already an NP-hard problem.

"General"

There are variations like:

- The cost is the number of cars used (rental fee = 1)
- Items are not rotatable Which are much simpler.

# Input specification

# \_sample\_data.txt

```
n = 7: Number of rectangles
2 3
                m = 3: Number of cars
1 5
           Side lengths of 7 rectangles
2 2
3 2
                             w_6 = 3: Width of the 6<sup>th</sup> rectangle
                             h_6 = 2: Height of the 6<sup>th</sup> rectangle
3
                  Side lengths and costs of 3 cars
       100
       150
                             \overline{W_3} = 5, \overline{H_3} = 6: Width, height of the 3<sup>rd</sup> car
      200
                             c_3 = 200: Cost of the 3<sup>rd</sup> car
```

# Data generation

And properties of data

## Define the number of rectangles

There will be 75 different input files, each of them has the number of rectangles (n) as follow:

- 50 easy and medium files: From 5 to 54 with step 1, i.e. 5, 6, 7, ..., 54
- 10 hard files: From 60 to 330 with step 30, i.e. 60, 90, 120, ..., 330
- 14 very hard and severe files: From 350 to 1000 with step 50, i.e.
   350, 400, 450, ..., 1000
- 1 sample file <sup>©</sup>

## The generating algorithm for each file

- Randomize rectangles
- Randomly put rectangles in cars
- Shrink sizes of cars
- Randomly generate a few more cars and randomly assign costs for all cars

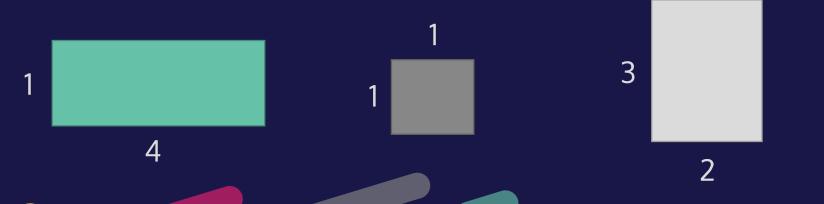
Note that the probability distribution of all random variables in this algorithm is uniform.

## Randomize rectangles

Randomize a rectangle: each side is a random integer from 1 to 5

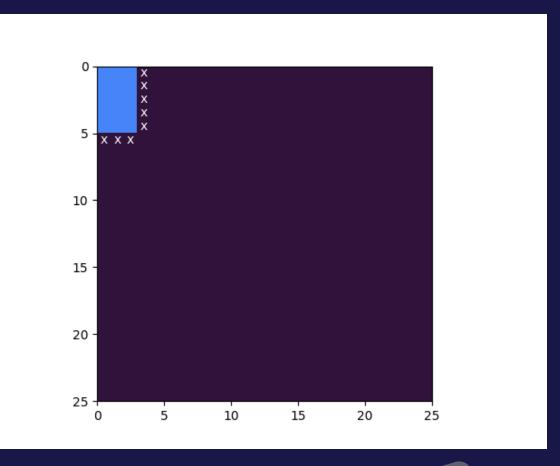
→ A rectangle can be 1x1, 5x5 or any size in between

Repeat that for n times to obtain n rectangles



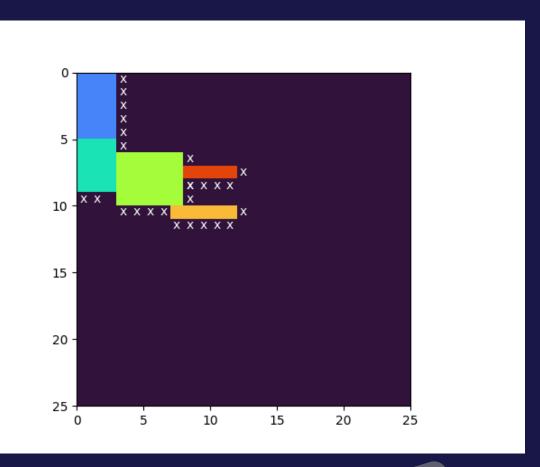
## Randomly put rectangles in cars

- Out of **n** rectangles, randomly pick from 2 to 5 rectangles
- Initialize a 25x25 car (there is a mathematical reason behind it)
- Put the first rectangle in the upper-left corner
- Mark any place that is next to the right or lower bound of the rectangle

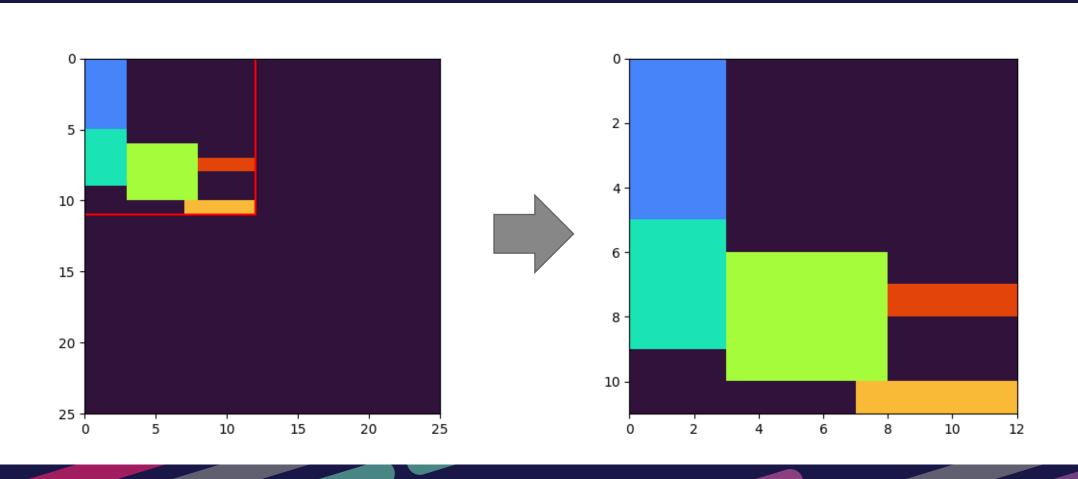


# Randomly put rectangles in cars

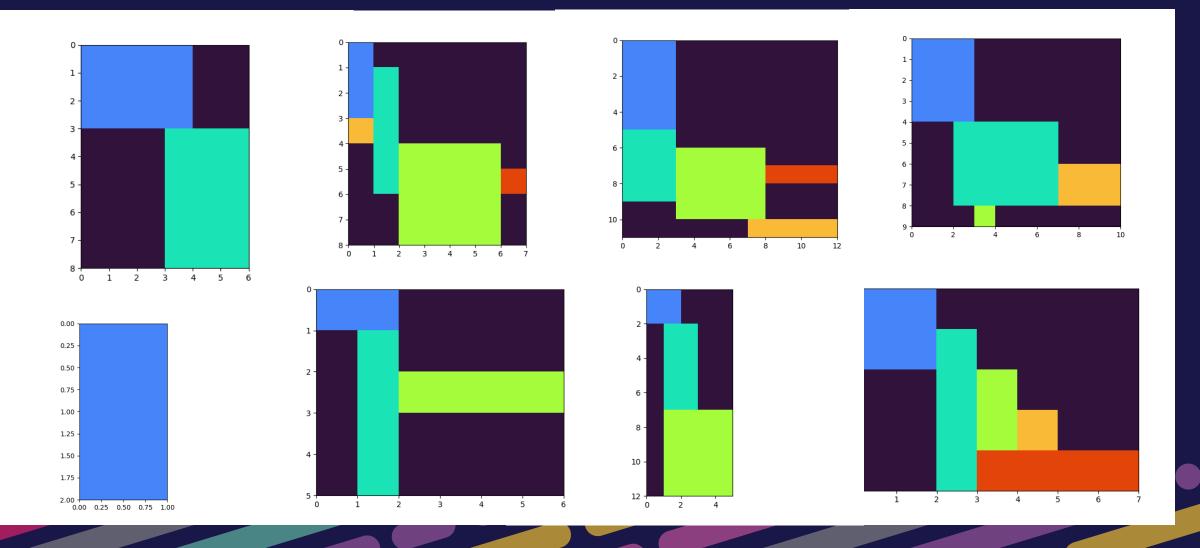
- Out of the rectangles left, choose one and randomly put it in any marked place
- Repeat the step above until there is no rectangle left (from 1 to 4 times of repetition)



## **Shrink sizes of cars**



## Some cars of 0030.txt



# Randomly generate a few more cars and randomly assign costs for all cars

Randomly generate a few more cars:

Random each side of each car: From 1 to 25

 $\rightarrow$  A car can be 1x1, 25x25 or any size in between

"A few" = Ceil of 1/5 number of the used cars

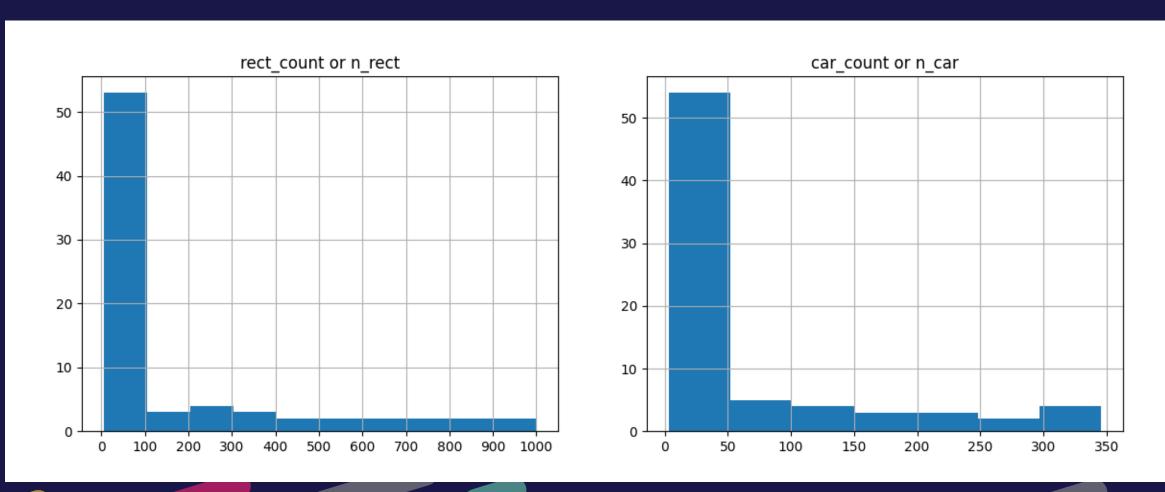
Randomly assign a cost to every car so far:

From 100 to 1000 with step 50, i.e. 100, 150, 200, ..., 1000

## **Data properties**

- There are a lot more cars than needed
- Theoretically, the maximum number of rectangles that can fit into one car is  $25 \times 25 = 625$
- $\rightarrow$  Backtracking, Brute force, Dynamic programming, or Branch and bound is **impossible** due to complexity (if implemented, the mean branching factor is 60, the mean depth is 172, so there are about  $60^{172} \cong 7 \times 10^{305}$  nodes, for each node, its legitimation is also a very costly backtracking algorithm)
- Multiple "kinds" of rectangle, only with 5 different side-lengths: Small: 1x1, Big: 5x5, Normal: 3x2, "Annoying": 1x5, ...

# Data properties: Size distribution visualized



# Problem Formulation

Building CP and MIP model

#### **Denotation**

- $R = \{1, ..., n\}$  is the set of given rectangles Item i has width  $w_i$  and height  $h_i$
- $B = \{1, ..., m\}$  is the set of available bins Bin k has width  $W_k$ , height  $H_k$  and cost  $c_k$

#### **Variables**

- $o_i \in \{0, 1\}$  represents the orientation of rectangle i
- $\bullet$   $l_i$ ,  $r_i$ ,  $t_i$ ,  $b_i$  are left, right, top and bottom coordinates of item i
- Binary variable u<sub>k</sub> is 1 iff bin k is used
- Binary variable  $p_{ik}$  is 1 iff item i is placed in bin k
- $y_i = k \in \{1, ..., m\}$ , i.e. item i is placed in bin k

#### **CP model - Constraints**

∀ i ∈ *R* 

$$o_i = 1 \Rightarrow r_i = l_i + h_i \wedge t_i = b_i + w_i$$

$$\forall i, j \in R, i < j$$

$$y_i = k \Rightarrow r_i \leq W_i \wedge t_i \leq H_i$$

$$\forall i, j \in R, k \in B$$

$$\rho_{ik} = 1 \Rightarrow y_i = k$$

$$\forall i \in R, k \in B$$

#### **Constraints**

- (1) If an item doesn't rotate, its right = its left + its width and its top = its bottom + its height
- (2) If the item rotates then its right = its left + its height and its top = its bottom + its width
- (3) If two items are placed in the same bin, they can't overlap each other
- (4) If one item is place in a bin then its right and top coordinates can't exceed the bin
- (5) Item i is placed in bin k
- (6) Bin **k** is used when at least one item is placed in it

#### MIP model - Constraints

•  $o_i = 0 \Rightarrow r_i = l_i + w_i \wedge t_i = b_i + h_i$  (1);  $o_i = 1 \Rightarrow r_i = l_i + h_i \wedge t_i = b_i + w_i$  (2) To MIP:  $r_i = l_i + w_i * (1 - o_i) + h_i * o_i$ ;  $t_i = b_i + h_i * (1 - o_i) + w_i * o_i$ 

**(3)** 

 $y_i = y_j \Rightarrow r_i \le l_i \lor r_j \le l_i \lor t_i \le b_j \lor t_j \le b_i$   $\text{To MIP: } r_i \le M * (1 - x_1) + l_j; \ r_j \le M * (1 - x_2) + l_i;$   $t_i \le M * (1 - x_3) + b_j; \ t_j \le M * (1 - x_4) + b_i;$   $x_1 + x_2 + x_3 + x_4 + (1 - x_0) * M \ge 1;$   $x_1 + x_2 + x_3 + x_4 \le x_0 * M; b = 1 - x_{00};$ 

$$y_j + x_{00} \le y_i + M * x_{01}; \ y_i + x_{00} \le y_j + M * x_{02}; x_{01} + x_{02} \le x_{00};$$

#### MIP model - Constraints

To MIP: 
$$k + x_{00} \le y_i + M * x_{01}$$
;  $y_i + x_{00} \le k + M * x_{02}$ ;  $x_{01} + x_{02} = x_{00}$ ;

$$l_i \leq w_k + x_{00} * M; r_i \leq w_k + x_{00} * M; t_i \leq h_k + x_{00} * M; b_i \leq h_k + x_{00} * M;$$

$$\rho_{ik} = 1 \Rightarrow y_i = k; \text{ To MIP: } y_i = k * p_{ik}$$
 (5)

$$\sum_{i=1}^{n} p_{ik} \ge 1 \Rightarrow U_k = 1 \tag{6}$$

To MIP: 
$$S = \sum_{i=1}^{n} p_{ik}$$

$$S \leq (1-e) * M; S + e * M \geq 1; u_k = 1 - e;$$

# Heuristic The quickness of heuristic + The completeness of backtracking

# The heuristic algorithm

#### Sort

- Cars by "economic efficiency" (cost/area), in ascending order.
- Rectangles by area, in descending order.

Note that the **for** loops in the next step iterate through those sorted lists.

# Best-fit (but sounds like first-fit)

- Initialize all cars, each contains no rectangle.
- For each rectangle, for each car, try to contain the rectangle in the car, if the rectangle fits, contain it in the car and break the car loop (to the next rectangle).

#### "Try to contain"

In a car, try to contain the new rectangle along with the old rectangle(s) that are contained.

→ Since there is no certain way to fix the places of all the rectangles, a backtracking algorithm must be run to check.

# But why?

#### Sort

- The best cars will be at the top of the car list.
- The largest rectangles will be at the top of the rectangle list.

# Best-fit (but sounds like first-fit)

- The largest rectangles will fit in some best cars.
- When continue to iterate through next rectangles, some smaller one could fit in best cars too.
- → Try to use the best cars as much as possible.

#### Why sort rectangles?

If we sort rectangles, there will be **fewer** rectangles to fit in the **best** cars, since: (some **big** + some small rectangles) < a lot of small rectangles

→ A certain way to reduce the overall running time of the backtracking algorithm.

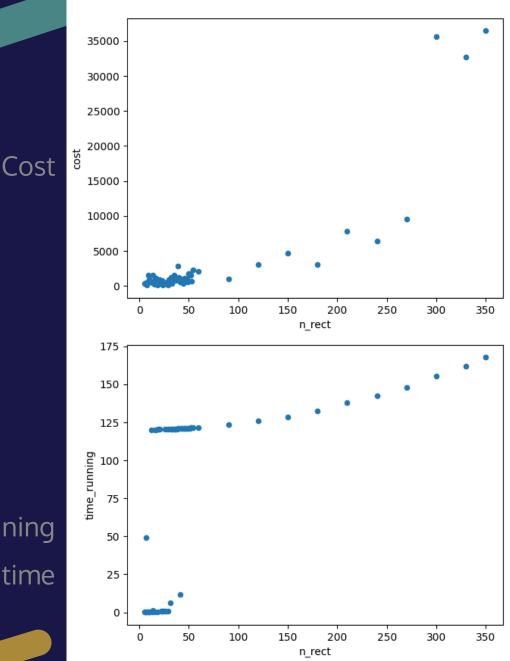
# Analysis of algorithms

Practically analyze their performance

#### CP model

- Out of 75 tests, the model can solve 62, with a 120-second time limitation
- The objective values (costs) of solved instances are excellent in general
- About half of the solved tests are hard enough for the algorithm to reach the time limit

Running time

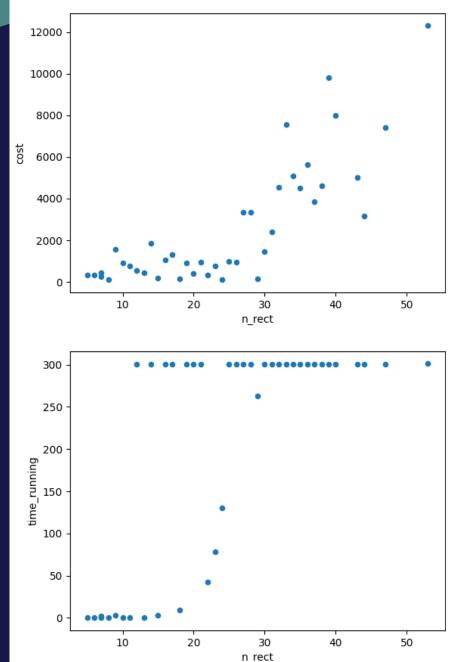


#### MIP model

- Out of 75 tests, the model can solve 41,
   with a 300-second time limitation
- The objective values (costs) of solved instances are excellent in general
- About 2/3 of the solved tests are hard enough for the algorithm to reach the time limit

Running time

Cost

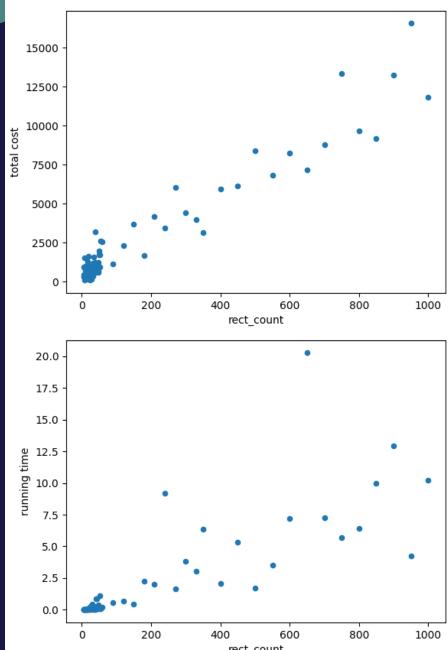


#### Heuristic

- It can solve all 75 tests without a time limitation
- The objective values (costs) of instances are good
- The running time form an exponential curve with the number of rectangles (test size)
- Fun fact! The test sizes here are small enough to consider that the running time is linear without big differences.

Running

Cost



# General 2D Bin Packing Problem

You can find interesting figures, data analysis, and even things that we tried to do in <a href="https://github.com/htnminh/optimization-project">https://github.com/htnminh/optimization-project</a>

Thanks for your attention!