# **TESTING MACHINE CALIBRATION DATA AND REPORT**

Customer University of Arkansas Location Civil Engineering Fayetteville, AR 72701 Manufacturer Model CM-5000GB2 Serial No. 100317 Capacity 500,000 lbf Resolution 10 lbf / DIV **Customer Asset No.** 264440 **Auxiliary Equipment:** w/ Admet GB2 Digital R/O #GB2-1004302

Report #: <u>VN# 10300-001</u> Page 1 of 2

 Date of Service
 01/05/16

 Customer Order No.
 Verbal

 Order Date
 11/17/15

 Temp.
 67° F

 Date Last Done
 12/22/14

 Calibration Next Due
 01/05/17

 Method of Verification
 Set the Force

w/ Dynisco P/T #04-08-10323273

Indicated Force  "As Found" Condition  10lbf / DIV  0  5,000  9,990  20,000  40,100  60,110	0 0 -10 0	0.00 0.00 0.10 0.00	Applied Force  Run #2  500,000lbf Range  0  5,000  10,000  20,000	* 16 16 17	"As Left" Condition 10lbf / DIV 0 5,000 9,990	0 0	0.00
10lbf / DIV 0 5,000 9,990 20,000 40,100	0 -10 0	0.00 0.10 0.00	500,000lbf Range 0 5,000 10,000	16 16	10lbf / DIV 0 5,000	0	
0 5,000 9,990 20,000 40,100	0 -10 0	0.00 0.10 0.00	5,000 10,000	16 16	5,000	0	
5,000 9,990 20,000 40,100	0 -10 0	0.00 0.10 0.00	5,000 10,000	16	5,000	0	
9,990 20,000 40,100	-10 0	0.10	10,000		, , , , , , , , , , , , , , , , , , ,		0.00
20,000 40,100	0	0.00	,	17	മ മമവ		
40,100	-		20,000		9,990	-10	0.10
	100			17	20,020	20	0.10
60,110		0.25	40,000	17	40,070	70	0.18
	110	0.18	60,000	17	60,090	90	0.15
80,150	150	0.19	80,000	17	80,110	110	0.14
100,030	30	0.03	100,000	17	100,060	60	0.06
149,980	-20	0.01	150,000	18	150,020	20	0.01
200,020	20	0.01	200,000	18	199,990	-10	0.01
249,990	-10	0.00	250,000	18	250,030	30	0.01
299,980	-20	0.01	300,000	18	300,040	40	0.01
350,030	30	0.01	350,000	14	350,060	60	0.02
400,080	80	0.02	400,000	14	400,100	100	0.03
450,160	160	0.04	450,000	14	450,190	190	0.04
500,210	210	0.04	500,000	14	500,240	240	0.05
0	-20	0.00	0	14	0	10	0.00
	100,030 149,980 200,020 249,990 299,980 350,030 400,080 450,160 500,210	100,030 30 149,980 -20 200,020 20 249,990 -10 299,980 -20 350,030 30 400,080 80 450,160 160 500,210 210	100,030         30         0.03           149,980         -20         0.01           200,020         20         0.01           249,990         -10         0.00           299,980         -20         0.01           350,030         30         0.01           400,080         80         0.02           450,160         160         0.04           500,210         210         0.04	100,030         30         0.03         100,000           149,980         -20         0.01         150,000           200,020         20         0.01         200,000           249,990         -10         0.00         250,000           299,980         -20         0.01         300,000           350,030         30         0.01         350,000           400,080         80         0.02         400,000           450,160         160         0.04         450,000           500,210         210         0.04         500,000	100,030         30         0.03         100,000         17           149,980         -20         0.01         150,000         18           200,020         20         0.01         200,000         18           249,990         -10         0.00         250,000         18           299,980         -20         0.01         300,000         18           350,030         30         0.01         350,000         14           400,080         80         0.02         400,000         14           450,160         160         0.04         450,000         14           500,210         210         0.04         500,000         14	100,030         30         0.03         100,000         17         100,060           149,980         -20         0.01         150,000         18         150,020           200,020         20         0.01         200,000         18         199,990           249,990         -10         0.00         250,000         18         250,030           299,980         -20         0.01         300,000         18         300,040           350,030         30         0.01         350,000         14         350,060           400,080         80         0.02         400,000         14         400,100           450,160         160         0.04         450,000         14         450,190           500,210         210         0.04         500,000         14         500,240	100,030         30         0.03         100,000         17         100,060         60           149,980         -20         0.01         150,000         18         150,020         20           200,020         20         0.01         200,000         18         199,990         -10           249,990         -10         0.00         250,000         18         250,030         30           299,980         -20         0.01         300,000         18         300,040         40           350,030         30         0.01         350,000         14         350,060         60           400,080         80         0.02         400,000         14         400,100         100           450,160         160         0.04         450,000         14         450,190         190           500,210         210         0.04         500,000         14         500,240         240

Notes:

Calibration in accordance with ASTM E4, and Calser Corporation Procedure # 1-01, Rev 1.

#### \*CALIBRATION EQUIPMENT

All verification equipment-including dead weights, proving rings, load cells, etc, is calibrated and traceable to the latest procedures stipulated by the National Institute of Standards and Technology (NIST) and ASTM E74-06. All equipment is traceable under guidelines set forth in ISO/IEC 17025. All instrument readings have been corrected for temperature where necessary.

### ACCURACY SUMMARY

Verification	n Equipment
* CI III CULIOI	I Equipilicit

Capacity Range	Loading Range	Max. Error	Manufacturer	* L/C	Range	Verification Agency
Run 1			and Serial #		and uncertainty	and Date
500,000lbf Range	5,000 - 500,000	0.25 %	Strainsense	16	1179.18 - 12,000 lbf	Morehouse
			880610C		2.948	11/13/14
			Morehouse	17	8,862.79 - 100,000 lbf	Morehouse
Run 2			C-8160 (LO)		22.157	11/20/14
500,000lbf Range	5,000 - 500,000	0.18 %	Morehouse	18	21,926.31 - 300,000 lbf	Morehouse
			C-8160 (HI)		54.816	11/20/14
			Strainsense	14	109,029.53 - 1,000,000 lbf	Morehouse
			870815A		228.2	08/27/14

This report shall not be copied except in its entirety without express written approval of Calser Corp.

# CALSER CORPORATION 302 N. BELT EAST SWANSEA, IL 62226 (6

(618)277-0329

01/05/16

Date of Service:

### **TESTING MACHINE CERTIFICATE OF CALIBRATION**

Owner:University of ArkansasReport #: VN# 10300-001Location:Civil EngineeringPage : 2 of 2

Civil Engineering Page: 2 of 2 Fayetteville, AR 72701

Manufacturer: TMI Model: CM-5000GB2

**Serial No.**: 100317 **Capacity:** 500,000 lbf

Auxillary Equip: w/ Admet GB2 Digital R/O #GB2-1004302

w/ Dynisco P/T #04-08-10323273

This is to certify that the testing machine listed above has been calibrated by Calser Corporation personnel.

The method of verification and listed data are in accordance with ASTM E 4.

Accuracy of all calibration devices is traceable to the National Institute of Standards and Technology (NIST)

and all calculations have been corrected for temperature where applicable.

Capacity Range	Loading Range	Max. Error
Run 1 500,000lbf Range	5,000 - 500,000	0.25 %
<b>Run 2</b> 500,000lbf Range	5,000 - 500,000	0.18 %

VERIFICATION EQUIPMENT					
Manufacturer & Serial #	Load Cell#	Range & <u>Uncertainty</u>	Verification Agency & Date	Digital <u>Serial #</u>	
Strainsense 880610C	16	1179.18 - 12,000 lbf 2.948	Morehouse 11/13/14	GBC-0905061	
Morehouse C-8160 (LO)	17	8,862.79 - 100,000 lbf 22.157	Morehouse 11/20/14	GBC-0905061	
Morehouse C-8160 (HI)	18	21,926.31 - 300,000 lbf 54.816	Morehouse 11/20/14	GBC-0905061	
Strainsense 870815A	14	109,029.53 - 1,000,000 lbf 228.2	Morehouse 08/27/14	GBC-0905061	

This certificate is issued as a statement of the fact that on the above date the listed testing machine has an accuracy as indicated. It should not be construed or regarded as a Guarantee or Warranty of any kind (in favor of the client, the client's customers, or the public at large) that the testing machine will continue to retain the same percentage (%) of accuracy or efficiency as determined on the date when the calibration, and adjustments if required, was performed and reported by "Calser Corporation" since the calibrator has absolutely no control over the future operation, damage, maintenance, repairs, and overall condition of the testing machine and hereby expressly disclaims any and all liability for damage or loss sustained by all parties arising or resulting from the deterioration, obsolescence, malfunction or substandard performance of said testing machine; which shall remain the sole responsibility of the machine's regular custodian, owner, and/or user. This certificate shall not be reporoduced except in full, without the written approval of Calser Corporation.

**CALSER CORPORATION** 

**Quality Control Director** 

Musik Agyr
Thomas R. Gagen

# **TESTING MACHINE CALIBRATION DATA AND REPORT**

Customer University of Arkansas Location Civil Engineering Fayetteville, AR 72701 Manufacturer Model F-400F-LC1 Forney Serial No. 95037 Capacity 400,000 lbf Resolution 10 lbf / DIV Customer Asset No. 231709 Auxiliary Equipment: w/ Admet GB2 Digital R/O #GB2-107721-2

Report #: <u>VN# 10300-002</u> Page 1 of 2

 Date of Service
 01/05/16

 Customer Order No.
 Verbal

 Order Date
 11/17/15

 Temperature
 68° F

 Date Last Done
 12/22/14

 Calibration Next Due
 01/05/17

 Method of Verification
 Set the Force

Applied Force	*	Indicated Force	Error	%	*	Indicated Force	Error	%	*	Indicated Force	Error	%
Run #1		Run #1	"As Found"	Condition		Run #2	"As Left" C	ondition		Run #3	"As Left"	Condition
400,000lbf Range	*	10lbf / DIV			*				*			
0	16	0	0	0.00	16	0	0	0.00	16	0	0	0.00
5,000	16	4,990	-10	0.20	16	5,000	0	0.00	16	5,000	0	0.00
10,000	17	9,970	-30	0.30	17	9,980	-20	0.20	17	9,990	-10	0.10
20,000	17	19,960	-40	0.20	17	19,980	-20	0.10	17	19,980	-20	0.10
40,000	17	40,090	90	0.23	17	39,970	-30	0.08	17	39,970	-30	0.08
60,000	17	60,260	260	0.43	17	59,950	-50	0.08	17	59,960	-40	0.07
80,000	17	80,430	430	0.54	17	79,930	-70	0.09	17	79,940	-60	0.08
100,000	17	100,620	620	0.62	17	99,980	-20	0.02	17	99,990	-10	0.01
150,000	18	150,940	940	0.63	18	150,030	30	0.02	18	150,020	20	0.01
200,000	18	201,320	1320	0.66	18	200,020	20	0.01	18	200,010	10	0.01
250,000	18	251,650	1650	0.66	18	249,960	-40	0.02	18	249,950	-50	0.02
300,000	18	301,910	1910	0.64	18	299,860	-140	0.05	18	299,890	-110	0.04
350,000	14	352,240	2240	0.64	14	349,780	-220	0.06	14	349,800	-200	0.06
400,000	14	402,480	2480	0.62	14	399,740	-260	0.07	14	399,760	-240	0.06
0	14	0	-30	0.00	14	0	40	0.00	14	0	30	0.00
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#### Notes:

Calibration in accordance with ASTM E4, and Calser Corporation Procedure # 1-01, Rev 1.

# ACCURACY SUMMARY

	ACCONACT COMMAN	
Capacity Range	Loading Range	Max. Error
Run 1		
400,000lbf Range	5,000 - 400,000	0.66 %
Run 2		
400,000lbf Range	5,000 - 400,000	0.20 %
Run 3		
400,000lbf Range	5,000 - 400,000	0.10 %

#### \*CALIBRATION EQUIPMENT

All verification equipment-including dead weights, proving rings, load cells, etc, is calibrated and traceable to the latest procedures stipulated by the National Institute of Standards and Technology (NIST) and ASTM E74-06. All equipment is traceable under guidelines set forth in ISO/IEC 17025. All instrument readings have been corrected for temperature where necessary.

# **VERIFICATION EQUIPMENT**

VEIGH TOATION EQUIL MICHT						
Manufacturer & Serial #	* L/C	Class A Range (in LBs) and Uncertainty (LBF)	Agency & Date			
Strainsense	16	1179.18 - 12,000 lbf	Morehouse			
880610C		2.948	11/13/14			
Morehouse	17	8,862.79 - 100,000 lbf	Morehouse			
C-8160 (LO)		22.157	11/20/14			
Morehouse	18	21,926.31 - 300,000 lbf	Morehouse			
C-8160 (HI)		54.816	11/20/14			
Strainsense	14	109,029.53 - 1,000,000 lbf	Morehouse			
870815A		228.2	08/27/14			

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# CALSER CORPORATION 302 N. BELT EAST SWANSEA, IL 62226 (618)277-0329

### **TESTING MACHINE CERTIFICATE OF CALIBRATION**

Owner : University of Arkansas Report #: VN# 10300-002

**Location**: Civil Engineering

Fayetteville, AR 72701 Page: 2 of 2

Manufacturer: Forney Model: F-400F-LC1 Date of Service: 01/05/16

**Serial No.**: 95037 **Capacity**: 400,000 lbf

Auxillary Equip: w/ Admet GB2 Digital R/O #GB2-107721-2

This is to certify that the testing machine listed above has been calibrated by Calser Corporation personnel.

The method of verification and listed data are in accordance with ASTM E 4.

Accuracy of all calibration devices is traceable to the National Institute of Standards and Technology (NIST) and all calculations have been corrected for temperature where applicable.

Capacity Range	Loading Range	Max. Error
<b>Run 1</b> 400,000lbf Range	5,000 - 400,000	0.66 %
<b>Run 2</b> 400,000lbf Range	5,000 - 400,000	0.20 %
<b>Run 3</b> 400,000lbf Range	5,000 - 400,000	0.10 %

Verification Equipment Used:							
Manufacturer <u>&amp; Serial #</u>	Load <u>Cell #</u>	Range & <u>Uncertainty</u>	Verification Agency & Date	Digital <u>Serial #</u>			
Strainsense 880610C	16	1179.18 - 12,000 lbf 2.948	Morehouse 11/13/14	GBC-0905061			
Morehouse C-8160 (LO)	17	8,862.79 - 100,000 lbf 22.157	Morehouse 11/20/14	GBC-0905061			
Morehouse C-8160 (HI)	18	21,926.31 - 300,000 lbf 54.816	Morehouse 11/20/14	GBC-0905061			
Strainsense 870815A	14	109,029.53 - 1,000,000 lbf 228.2	Morehouse 08/27/14	GBC-0905061			

This certificate is issued as a statement of the fact that on the above date the listed testing machine has an accuracy as indicated. It should not be construed or regarded as a Guarantee or Warranty of any kind (in favor of the client, the client; customers, or the public at large) that the testing machine will continue to retain the same percentage (%) of accuracy or efficiency as determined on the date when the calibration, and adjustments if required, was performed and reported by "Calser Corporation" since the calibrator has absolutely no control over the future operation, damage, maintenance, repairs, and overall condition of the testing machine and hereby expressly disclaims any and all liability for damage or loss sustained by all parties arising or resulting from the deterioration, obsolescence, malfunction or substandard performance of said testing machine; which shall remain the sole responsibility of the machine's regular custodian, owner, and/or user. This certificate shall not be reporoduced except in full, without the written approval of Calser Corporation.

**CALSER CORPORATION** 

**Quality Control Director** 

Thomas R. Gagen

Form # 104-01-Rev4