Specification of Thermoelectric Module

TEC1-12715

Description

The 127 couples, 50 mm × 50 mm size single module which is made of our high performance ingot to achieve superior cooling performance and 70 ℃ or larger delta T max, is designed for superior cooling and heating applications. Beyond the standard below, we can design and manufacture the custom made module according to your special requirements.

Features

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

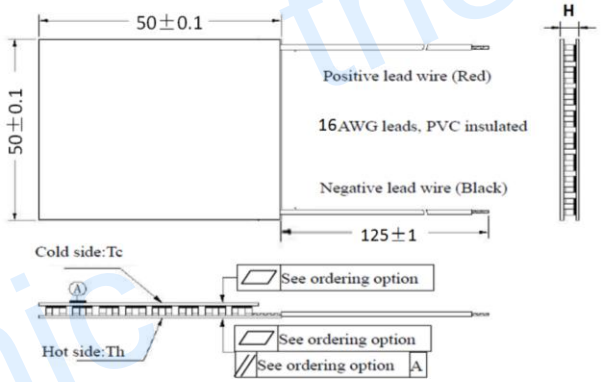
Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

Peformance Specification Sheet

Th (℃)	27	50	Hot side temperature at environment: dry air, N_2
DT_{max} (℃)	70	79	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U_{max} (Voltage)	16.0	17.2	Voltage applied to the module at DT_{max}
I_{max} (amps)	15.0	15.0	DC current through the modules at DT_{max}
Q_{Cmax} (Watts)	150.2	164.2	Cooling capacity at cold side of the module under DT = 0 ℃
AC resistance (ohms)	0.80	0.88	The module resistance is tested under AC
Tolerance (%)	± 10		For thermal and electricity parameters

Geometric Characteristics Dimensions in millimeters



Manufacturing Options

A. Solder:

1. T100: BiSn (Melting Point=138℃)
2. T200: CuSn (Melting Point= 227 ℃)

B. Sealant:

1. NS: No sealing (Standard)
2. SS: Silicone sealant
3. EPS: Epoxy sealant
4. Customer specify sealing

C. Ceramics:

1. Alumina (Al_2O_3, white 96%)(AlO)
2. Aluminum Nitride (AlN)

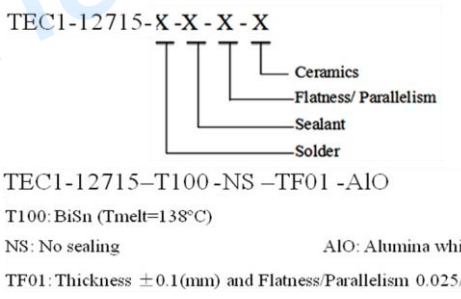
D. Ceramics Surface Options:

1. Blank ceramics (not metalized)
2. Metalized (Copper-Nickel plating)

Ordering Option

Suffix	Thickness (mm)	Flatness/ Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	0:4.0±0.1	0:0.035/0.035	125±1/Specify
TF	1:4.0±0.05	1:0.025/0.025	125±1/Specify
TF	2:4.0±0.03	2:0.015/0.015	125±1/Specify
Eg. TF01: Thickness 4.0 ± 0.1 (mm) and Flatness 0.025 / 0.025 (mm)			

Naming for the Module



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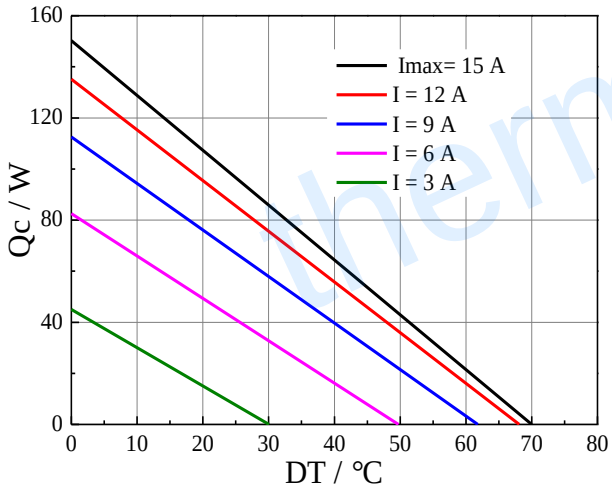
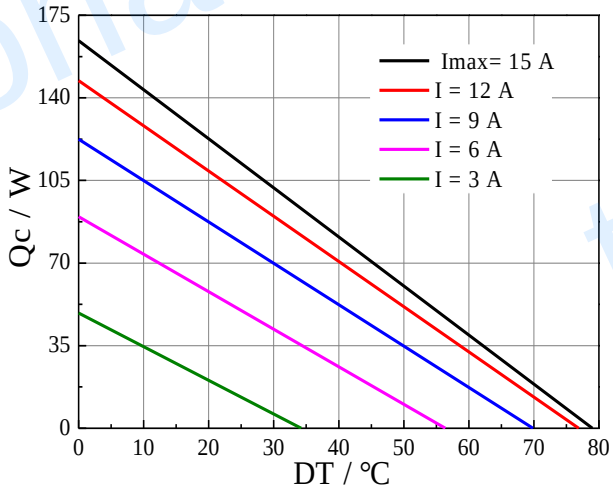
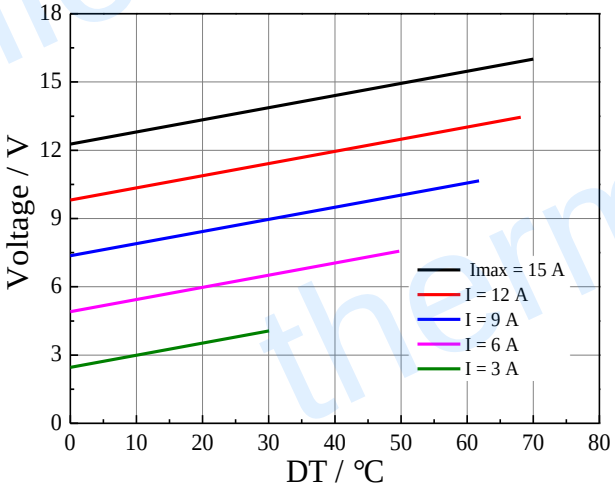
Performance Curves at Th=27 ℃

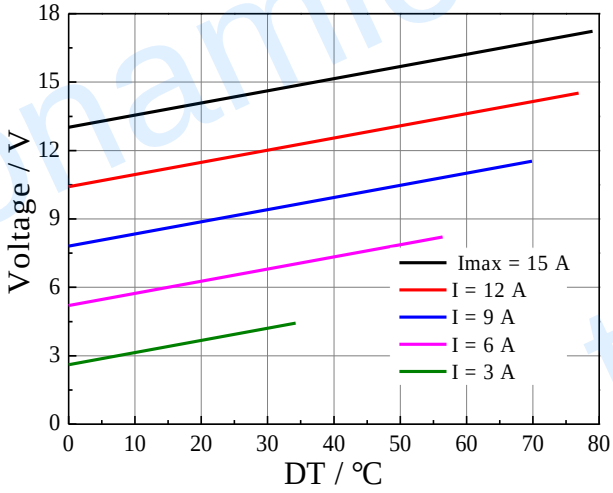


Performance Curves at Th=50 ℃

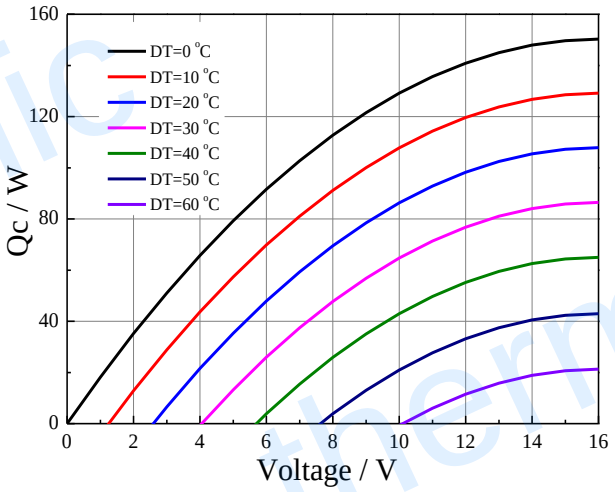


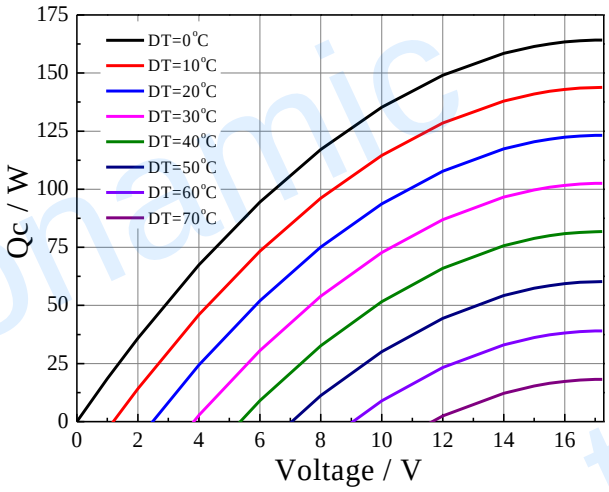
Standard Performance Graph Qc= f(DT)





Standard Performance Graph V= f(DT)





Standard Performance Graph Qc= f(V)

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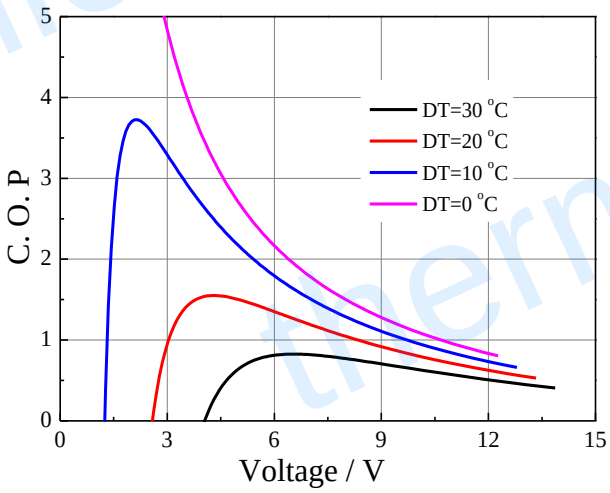
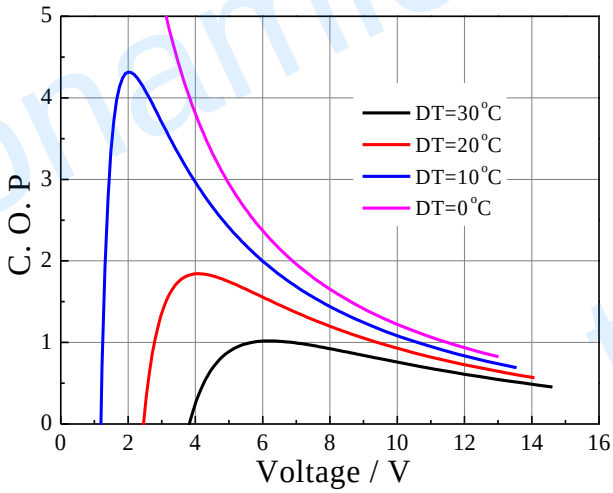
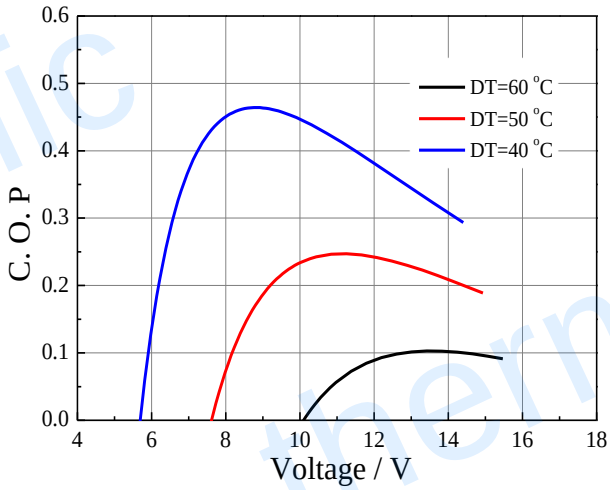
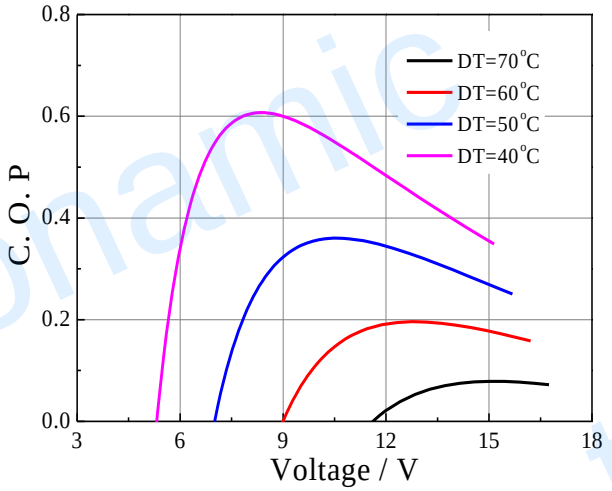


Performance Curves at Th=50 ℃



Standard Performance Graph COP = f(V) of DT ranged from 0 to 30 ˚C





Standard Performance Graph COP = f(V) of DT ranged from 40 to 60/70 ˚C

Remark: The coefficient of performance (COP) is the cooling power Qc/Input power (V × I).

Operation Cautions

- Cold side of the module sticked on the object being cooled
- Hot side of the module mounted on a heat radiator
- Operation or storage module below melting point of solder
- Operation below I_{max} or V_{max}
- Work under DC

Note: All specifications subject to change without notice.

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