## Mankato MN P&DC 56001-9997 Monday, June 7, 2021 **DBCS** 12 13 19 21 01MAINT 0 Pcs OPN 750000 2:00:00 0 P/Hr LV56118U 46,956 Pcs OPN 918000 1:50:30 25,496 P/Hr LV56013U 48,762 Pcs OPN 918000 1:54:45 25,496 P/Hr LV56003U 18,060 Pcs OPN 918000 0:42:30 25,496 P/Hr 896-F56A 2,428 Pcs OPN 896000 0:10 00 14,568 P/Hr LV56013U-2 47,592 Pcs OPN 919000 1:42:00 27,995 P/Hr # 3 Plan 1:33:30 27,995 P/Hr Time Thpt 85927 26748 3:12:45 25875 5:28:45 141772 894FI300 14,581 Pcs OPN 894000 0:35:00 24,996 P/Hi 01MAINT 0 Pcs OPN 750000 2:00:00 0 P/Hr LV56082U 55,986 Pcs OPN 918000 2:11:45 25,496 P/Hr LV56085U 43,344 Pcs OPN 918000 1:42:00 25,496 P/Hr 41,643 Pcs OPN 919000 1:29:15 27,995 P/Hr 49,575 Pcs OPN 919000 1:46:15 27,995 P/Hr Plan 896FF56B 1,214 Pcs OPN 896000 0:05:00 14,568 P/Hr Thpt Time 42857 27283 1:34:15 163486 26158 6:15:00 01MAINT 0 Pcs OPN 750000 LV56132U 37,926 Pcs OPN 918000 LV56093U 41,538 Pcs OPN 918000 1:37:45 25,496 P/Hr LV56001U 37,926 Pcs OPN 918000 1:29:15 25,496 P/Hr # 5 Plan 33,711 Pcs OPN 919000 1:29:15 25,496 P/Hr 1:25:00 27,995 P/Hr 1:16:30 27,995 P/Hr 1:12:15 27,995 P/Hr Time Thpt 76048 25962 2:55:45 152835 26638 5:44:15 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 2 3 5 6 750 894 896 918 Volume Thrput

204832

458093

662925

Total

26558

26227

26328

Pcs 6070

2428 8498

14581 14581

24996 24996

Thpt 14568

14568 14568

Pcs 55986

274512

330498

Thpt 25496

25496

Pcs 142776

166572

Thpt 27995

27995 27995

Pieces Fed Operation Number

Operation Time

Pieces Per Hour