1) The new covariance matrix will be appending a row and column to the original covariance matrix,

i.e.
$$S_{new} = \begin{bmatrix} S_{old} & s_{old,n+1} \\ s_{old,n+1}^T & s_{n+1}^2 \end{bmatrix}$$
 , where

 S_{old} is the previous covariance matrix with shape of nxn and $s_{old,n+1}$ is a column covariance vector with shape 1xn and $s_{old,n+1}^T$ is the row covariance vector with shape nx1 and same value as $s_{old,n+1}$ due to the property of covariance matrix and s_{n+1}^T is the variance of the new feature.

Thus,

$$S_{new}^{-1} = \frac{1}{s_{n+1}^2 - s_{old,n+1}^T S_{old}^{-1} s_{old,n+1}} \begin{bmatrix} s_{n+1}^2 S_{old}^{-1} & -S_{old}^{-1} s_{old,n+1} \\ -s_{old,n+1}^T S_{old}^{-1} & 1 \end{bmatrix}$$