## Supplementary material

# A Multi-Stage Expensive Constrained Multi-Objective Optimization Algorithm Based on Ensemble Infill Criterion

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#### I. RELATED WORK AND PRELIMINARIES

Fig. S1 shows the general framework of the first category of SAEA [1], [2]. In each iteration, the surrogate model is updated. Then, the evolutionary algorithm is used to optimize the infill criterion or acquisition function constructed by the model to find the next solutions to be sampled. Finally, these solutions are evaluated using the expensive objective and constraint functions, and the new data is obtained. The algorithm stops when the predefined maximum number of objective evaluations is reached.

#### II. PROPOSED ALGORITHM

#### A. Comparison of Optimizers

In Stage1 and Stage2, we mathematically express the optimization problems as (12) and (13), solving them using NSGA-III. In Stage3, we address the optimization problem formulated in (15) with NSGA-III-CDP. Although NSGA-II and NSGA-II-CDP could similarly tackle multi-objective optimization problems, NSGA-III and NSGA-IIII-CDP exhibit greater advantages when dealing with many-objective optimization problems. To verify this viewpoint in EIC-MSSAEA, we have replaced the optimizers corresponding to Stage1, Stage2, and Stage3 with NSGA-II and NSGA-II-CDP, forming a modified EIC-MSSAEA(NSGA-II). We have applied EIC-MSSAEA (NSGA-II) and EIC-MSSAEA to 2, 3, and 5-objective optimization problems to analyze the impact

Manuscript received –. This work was supported in part by the National Key R&D Plan Project under Grant 2022YFB3304700, in part by the National Natural Science Foundation of China under Grant 61988101 and 62203101, in part by the 111 Project 2.0 under Grant B08015, in part by the Xinliao Talent Program of Liaoning Province under Grant XLYC2202002, and in part by the China Postdoctoral Science Foundation under Grant 2023T160086. (Corresponding authors: Yaochu Jin and Qingda Chen)

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TABLE SI
IGD VALUES OBTAINED BY EIC-MSSAEA(NSGA-II) AND
EIC-MSSAEA ON LIRCMOP TEST SUITE.

Problem	M/D	EIC-MSSAEA(NSGA-II)	EIC-MSSAEA
LIRCMOP1	2/10	1.8445e-1 (1.12e-1) =	2.2246e-1 (1.66e-1)
LIRCMOP2	2 /10	2.2628e-1 (1.52e-1) =	1.9448e-1 (1.10e-1)
LIRCMOP3	2 /10	2.2106e-1 (1.13e-1) =	2.4271e-1 (1.49e-1)
LIRCMOP4	2 /10	2.4304e-1 (1.92e-1) =	2.2224e-1 (1.60e-1)
LIRCMOP5	2 /10	5.8781e-2 (2.29e-2) =	5.5751e-2 (1.33e-2)
LIRCMOP6	2/10	5.5096e-2 (1.84e-2) =	5.0099e-2 (1.18e-2)
LIRCMOP7	2/10	1.0961e-1 (3.08e-2) =	1.0509e-1 (3.45e-2)
LIRCMOP8	2 /10	9.2183e-2 (4.42e-2) =	9.2308e-2 (5.13e-2)
LIRCMOP9	2 /10	2.0319e-1 (1.08e-1) =	2.0538e-1 (9.25e-2)
LIRCMOP10	2 /10	7.1623e-2 (4.17e-2) =	5.1161e-2 (4.64e-2)
LIRCMOP11	2 /10	2.0805e-1 (1.48e-1) =	2.0073e-1 (1.28e-1)
LIRCMOP12	2 /10	2.0254e-1 (9.20e-2) =	2.0907e-1 (5.01e-2)
LIRCMOP13	3 /10	1.2206e-1 (3.51e-2) -	9.0673e-2 (7.55e-3)
LIRCMOP14	3 /10	1.3519e-1 (1.15e-2) -	1.1661e-1 (1.00e-2)
+/-/≈		0/2/12	

'+', '-' and '=' indicate that the result is significantly better, significantly worse and statistically similar to that of EIC-MSSAEA, respectively. The gray background represents the best result for each test instance.

of the optimizer. Refer to Section IV-A in this paper for the parameter settings of the experiment.

Table SI showcases the IGD results of EIC-MSSAEA(NSGA-II) and EIC-MSSAEA on the LIRCMOP. Although NSGA-II is primarily tailored for 2 or 3 objective optimization problems, NSGA-III still outperforms NSGA-II, particularly noticeable in cases like LIRCMOP13 and LIRCMOP14. As shown in Table SII, the IGD results of EIC-MSSAEA compared to EIC-MSSAEA(NSGA-II) are displayed for the C-DTLZ test suite with 3 and 5 objectives. EIC-MSSAEA prevails over EIC-MSSAEA(NSGA-II) in 3 out of 14 test scenarios, while no test cases exhibit inferior results for EIC-MSSAEA(NSGA-II). To further scrutinize the optimization prowess of NSGA-III with many objectives, we assessed the performance of *Stage*1 (EIC-S1) of EIC-MSSAEA on unconstrained expensive many-objective

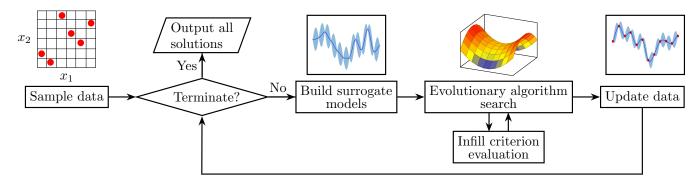


Fig. S1. The framework of the first type of SAEAs.

TABLE SII
IGD VALUES OBTAINED BY EIC-MSSAEA(NSGA-II) AND
EIC-MSSAEA ON C-DTLZ TEST SUITE.

Problem	M/D	EIC-MSSAEA(NSGA-II)	EIC-MSSAEA
C1-DTLZ3	3/10	1.3465e+1 (3.47e+0) =	1.2240e+1 (2.58e+0)
	5/10	1.4676e+1 (1.81e+0) =	1.3943e+1 (1.65e+0)
C2-DTLZ2	3/10	4.8965e-2 (1.84e-2) =	5.2308e-2 (3.08e-2)
	5 /10	2.1515e-1 (2.91e-2) -	1.9057e-1 (3.02e-2)
C3-DTLZ4	3 /10	3.3871e-1 (7.77e-2) =	3.2178e-1 (8.86e-2)
	5 /10	4.8851e-1 (4.92e-2) =	4.8255e-1 (3.66e-2)
DC1-DTLZ1	3 /10	4.7730e+1 (9.53e+0) -	3.6999e+1 (1.07e+1)
	5 /10	4.4494e+1 (1.38e+1) =	4.1177e+1 (1.70e+1)
DC1-DTLZ3	3 /10	1.3697e+1 (3.69e+0) =	1.2771e+1 (2.33e+0)
	5 /10	1.3477e+1 (3.78e+0) -	1.1727e+1 (4.29e+0)
DC3-DTLZ1	3 / 10	5.6687e+1 (2.30e+1) =	5.1704e+1 (2.01e+1)
	5 /10	3.8179e+1 (1.85e+1) =	3.6196e+1 (2.18e+1)
DC3-DTLZ3	3 /10	1.5493e+1 (5.79e+0) =	1.3349e+1 (3.93e+0)
	5 /10	1.3092e+1 (6.19e+0) =	1.0637e+1 (3.80e+0)
+/-/≈		0/3/11	

'+', '-' and '=' indicate that the result is significantly better, significantly worse and statistically similar to that of EIC-MSSAEA, respectively. The gray background represents the best result for each test instance.

optimization problems. In this evaluation, NSGA-III is replaced by NSGA-II, named EIC-S1(NSGA-II). As outlined in Table SIII, the findings reveal that EIC-S1 outperforms EIC-S1(NSGA-II) in 12 out of 16 test cases. The rationale for employing NSGA-III and NSGA-III-CDP as optimizers is well-founded, evident from the empirical results.

# B. Empirical Analysis of Ensemble Infill Criterion Serial and Parallel Methods

EIC can select three potential solutions to be evaluated in each round. These selections can be made either in a serial or parallel manner. The serial method has been elucidated in the main text. In contrast, the parallel approach, referred to as EIC(parallel)-MSSAEA, involves using each infill criterion member in EIC to select a potential solution simultaneously. The experi-

TABLE SIII IGD VALUES OBTAINED BY EIC-S1(NSGA-II) AND EIC-S1 ON DTLZ AND WFG TEST SUITES.

Problem	M/D	EIC-S1(NSGA-II)	EIC-S1
DTLZ1	5 / 10	6.2533e+1 (1.30e+1) -	5.0442e+1 (1.02e+1)
DTLZ2	5 / 10	3.8863e-1 (2.79e-2) -	2.4296e-1 (1.91e-2)
DTLZ3	5 / 10	1.9201e+2 (3.45e+1) -	1.3070e+2 (3.29e+1)
DTLZ4	5 / 10	5.6981e-1 (7.91e-2) -	4.8614e-1 (7.83e-2)
DTLZ5	5 / 10	4.8783e-2 (1.46e-2) -	3.7969e-2 (2.18e-2)
DTLZ6	5 / 10	3.7673e+0 (3.97e-1) -	2.6867e+0 (2.98e-1)
DTLZ7	5 / 10	3.7844e-1 (2.31e-2) -	3.1773e-1 (1.46e-2)
WFG1	5 / 10	2.2167e+0 (8.11e-2) =	2.2108e+0 (6.58e-2)
WFG2	5 / 10	6.8945e-1 (3.56e-2) -	5.2169e-1 (4.16e-2)
WFG3	5 / 10	8.0044e-1 (1.09e-1) -	6.9770e-1 (1.40e-1)
WFG4	5 / 10	1.2078e+0 (3.88e-2) =	1.2117e+0 (3.59e-2)
WFG5	5 / 10	1.2485e+0 (4.30e-2) =	1.2307e+0 (5.70e-2)
WFG6	5 / 10	1.4372e+0 (5.08e-2) -	1.3530e+0 (5.93e-2)
WFG8	5 / 10	1.5575e+0 (2.57e-2) -	1.4610e+0 (4.99e-2)
WFG7	5 / 10	1.3137e+0 (4.28e-2) -	1.2351e+0 (4.79e-2)
WFG9	5 / 10	1.5282e+0 (8.70e-2) =	1.5511e+0 (1.32e-1)
+/-/≈		0/12/4	

'+', '-' and '=' indicate that the result is significantly better, significantly worse and statistically similar to that of EIC-S1, respectively. The gray background represents the best result for each test instance.

mental results of IGD values are shown in Table SIV. The experimental results indicate that EIC-MSSAEA performs at least as well as EIC(parallel)-MSSAEA on the LIRCMOP test suite, with no instances of test examples performing worse. Moreover, on LIRCMOP13 and LIRCMOP14, EIC-MSSAEA outperforms EIC (parallel)-MSSAEA. Notably, EIC-MSSAEA exhibits significant improvements over EIC(parallel)-MSSAEA, especially on MW1, where convergence is achieved even under conditions of limited function evaluations. This improvement can be attributed to the ability of the serial method to filter out similar solutions, enhancing solution diversity and overall performance.

TABLE SIV
IGD VALUES OBTAINED BY EIC-MSSAEA(PARALLEL) AND
EIC-MSSAEA.

Problem	M/D	EIC-MSSAEA(parallel)	EIC-MSSAEA
LIRCMOP1	2 /10	2.3042e-1 (1.73e-1) =	2.2246e-1 (1.66e-1)
LIRCMOP2	2 /10	2.1050e-1 (1.66e-1) =	1.9448e-1 (1.10e-1)
LIRCMOP3	2 / 10	2.5019e-1 (1.62e-1) =	2.4271e-1 (1.49e-1)
LIRCMOP4	2 / 10	2.6643e-1 (1.72e-1) =	2.2224e-1 (1.60e-1)
LIRCMOP5	2 / 10	5.8840e-2 (2.11e-2) =	5.5751e-2 (1.33e-2)
LIRCMOP6	2 / 10	4.4629e-2 (5.92e-3) =	5.0099e-2 (1.18e-2)
LIRCMOP7	2 / 10	1.0233e-1 (3.75e-2) =	1.0509e-1 (3.45e-2)
LIRCMOP8	2 / 10	9.4040e-2 (7.02e-2) =	9.2308e-2 (5.13e-2)
LIRCMOP9	2 / 10	1.8816e-1 (8.53e-2) =	2.0538e-1 (9.25e-2)
LIRCMOP10	2 / 10	5.8199e-2 (3.21e-2) =	5.1161e-2 (4.64e-2)
LIRCMOP11	2 / 10	1.4995e-1 (7.18e-2) =	2.0073e-1 (1.28e-1)
LIRCMOP12	2 / 10	2.2885e-1 (7.09e-2) =	2.0907e-1 (5.01e-2)
LIRCMOP13	3 / 10	1.0231e-1 (2.94e-2) -	9.0673e-2 (7.55e-3)
LIRCMOP14	3 / 10	1.2445e-1 (9.20e-3) -	1.1661e-1 (1.00e-2)
MW1	2 / 10	2.8030e-1 (2.62e-1) -	1.7636e-1 (2.11e-1)
+/-/≈		0/3/12	

'+', '-' and '=' indicate that the result is significantly better, significantly worse and statistically similar to that of EIC-MSSAEA, respectively. The gray background represents the best result for each test instance.

#### C. Ensemble Infill Criterion

For  $V'_n \in V_n$ , we make the following explanation, let us consider a multi-objective optimization problem. First, we associate the solutions in  $A_{rnd}$  with the reference vector  $V = \{V_1, V_2, V_3\}$  based on their vertical distance from the reference vector. As shown in Fig. S2(a), the nonempty reference vectors  $V_n = \{V_1, V_2\}$  indicate that there are solutions associated with these reference vectors. A reference vector is called empty reference if no solution is assigned to this vector, e.g.,  $V_3$ . Next, we associate the solutions in  $P_{nd}^*$  with  $V_n$  and the resulting nonempty reference vectors, denoted by  $V'_n$ . In Fig. S2(b), depending on the vertical distance of the solution to the reference vector, multiple solutions may be associated to the same reference vector, resulting in the count of  $V'_n$  being less than  $V_n$ . Another scenario is shown in Fig. S2(c), where each solution in  $P_{nd}^*$  is separately associated with a different reference vector, making the number of  $V'_n$  equal to  $V_n$ .

#### III. EXPERIMENTAL STUDIES

#### A. Experimental Setting

Moreover, MultiObjectiveEGO employs the proposed selection function to scalarize multiple objectives. A genetic algorithm (GA) is utilized to optimize the EI criterion, with the maximum FEs set to 100 \* 10D. In MultiObjectiveEGO, GP is constructed using 0.7 times the current data. In EIM-PoF, the EI criterion is optimized using a GA, with a maximum evaluation frequency of 10,000. In USeMOC, multi-objective acquisition functions

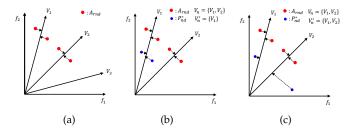


Fig. S2. An illustration of why the reference vector associated with the candidate solutions in  $P^*_{nd}$  may be different from the reference vector associated with the solutions in  $A_{rnd}$ .

are optimized using the NSGA-II-CDP, with 2,500 FEs. In HSMEA, local search is conducted using the interior point method, with a maximum FE of 1,000. If no feasible solution is obtained from two consecutive local searches, the solution with the minimum constraint violation value is selected for expensive FE. In NSGA-III-EHVI, NSGA-III optimizes the objective function approximated by the surrogate model to obtain a potential population. 300 FEs are consumed to obtain a potential population, and the best solution is selected using the EHVI. The importance sampling method calculates EHVI with a sample size of 10,000. In ASA-MOEA/D, to reduce the misprediction of the feasibility of candidate solutions caused by the constraint surrogate model error, the error bound in the feasible region driven local search strategy is set to 1e-3, which is used to appropriately narrow the predicted feasible region. Two search modes are included in KTS, which are adaptively switched according to the correlation coefficient  $\rho$  between the objective and the constraint violation values of the already evaluated solutions, where  $\rho \in [-0.2, 0.6]$ .

#### B. Sensitivity Analysis of $\tau_1$ , $\tau_2$ , $T_r$

To analyze the sensitivity of these newly introduced parameters in EIC-MSSAEA, we conducted experiments on LIRCMOP1 and LIRCMOP12. LIRCMOP1 has a tiny feasible region, while LIRCMOP12 has significant infeasible obstacles and a discontinuous CPF. These two testing problems pose challenges in finding a complete CPF. Hence, we select them as test examples.

Setting  $\tau_1$  too small can make the effect of Stage1 less noticeable while setting it too large can lead to wasted FEs and a degradation in algorithm performance. To find a suitable value for  $\tau_1$ , we conducted experiments on LIRCMOP12 using the test set  $\tau_1 \in \{0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70\}$ , with  $\tau_2 = 0.8$  and  $T_r = 10$ . Fig. S3 presents the results of 20 experiments. It can be seen that EIC-MSSAEA achieved the best results when  $\tau_1 = 0.55$  and the second-best result when  $\tau_1 = 0.5$ . Considering the ECMOP with smaller infeasible obstacles requiring a reduction in Stage1 optimization, we set  $\tau_1 = 0.5$  as a universal setting for all test suites.

Stage2 aims to explore more feasible regions and improve the diversity performance of solutions. If  $\tau_2$  is set too small, Stage2 will not be practical; otherwise, it will affect the feasibility ratio. Therefore, after determining

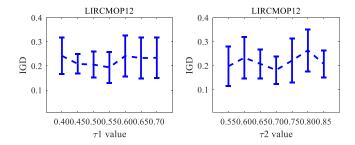


Fig. S3. Sensitivity analysis of  $\tau_1$ ,  $\tau_2$ .

 $au_1$ , we varied the parameter  $au_2$  to assess its impact. We tested different  $au_2 \in \{0.55, 0.60, 0.65, 0.70, 0.75, 0.80\}$  when  $au_1 = 0.5$  and  $T_r = 10$ . As shown in Fig. S3, the experimental results indicate that EIC-MSSAEA has achieved its best performance when  $au_2 = 0.7$ .

Finally, to save FEs on Stage1 and Stage2 when solving problems far from CPF and UPF, we allocate as few resources as possible to determine if FEs should be given to Stage1 and Stage2. Hence, we set  $T_r \in \{6,8,10,12,14,16\}$  with  $t_1=0.5$  and  $t_2=0.7$ , the experimental results are shown in Fig. S4, where EIC-MSSAEA achieved good performance when  $T_r=8$ . Therefore, it is reasonable to set  $T_r=8$ .

#### C. Effect of Ensemble Infill Criterion

Table SV, Table SVII, Table SVIII and Table SIX show the median and standard deviation of the GD, PD, FR, IGD and CPU time results obtained by EICp11, EICp21, EICp31, EICp12, EICp22 and EICp32 on the LIR-CMOP benchmark suite, respectively.

### D. Comparisons with Peers on Expensive Constrained Multi-Objective Optimization Problems

Table SX summarizes the comparison results of EIC-MSSAEA and USeMOC, HSMEA, EIM-PoF, MultiObjectiveEGO for HV on LIRCMOP and MW. Fig. S5 depicts the distribution of the solutions obtained by all algorithms on MW13, based on the minimum IGD.

Table SXI presents the IGD statistical results for EIC-MSSAEA and other state-of-the-art algorithms applied to the C-DTLZ test suite. Fig. S6 depicts the distribution of the solutions obtained by all algorithms on C2-DTLZ2, based on the minimum IGD.

#### E. A Real-World Case Study

When ASPEN HYSYS simulation software simulates complex chemical processes, such as an oil refinery distillation column, it must consider a series of ordinary differential equations, including the conservation of matter and energy at each distillation column. These equations often describe reaction kinetics, thermodynamic equilibria, and fluid flow. They are highly coupled, resulting in the need to perform many iterative calculations to find parameters that satisfy all of the established process conditions and performance criteria. The evaluation time

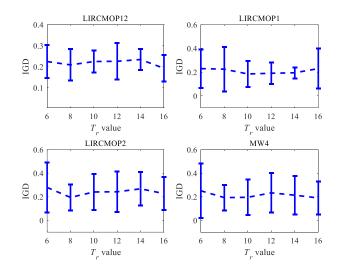


Fig. S4. Sensitivity analysis of  $T_r$ .

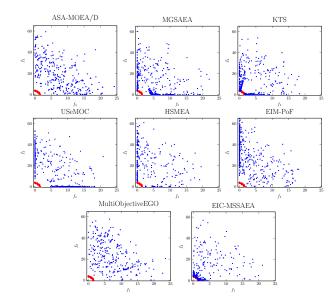


Fig. S5. In 20 experiments, the distribution of solutions corresponding to the minimum value of IGD obtained by ASA-MOEA/D, MGSAEA, KTS, USeMOC, HSMEA, EIM-PoF, MultiObjectiveEGO, and EIC-MSSAEA on MW13.

of a solution will vary according to the complexity of the chemical process, and it takes about ten minutes in our experiment.

The detailed mathematical description is as follows:

$$\min_{\boldsymbol{x} \in \Omega} (f_1(\boldsymbol{x}), ..., f_2(\boldsymbol{x})) 
s.t. \quad T_{95i} - T_{95i}^u \le 0, i \in \{1, 2, 3, 4\}, 
- T_{95i} + T_{95i}^l \le 0, i \in \{1, 2, 3, 4\},$$
(1)

where

$$f_1(\mathbf{x}) = -\sum_{i=1}^4 P_i F_i - P_s \sum_{i=1}^3 F_{s_i} - P_c F_c,$$
 (2)

$$f_2(\mathbf{x}) = P_f \cdot gcc(F, Q, F_p, T) + P_{cw} \cdot gcc(F, Q, F_p, T).$$
 (3)

The meaning of variables is shown in Table SXII. Table SXIII shows the HV results obtained by the seven compared algorithms, including the mean and standard

TABLE SV THE GD VALUES OBTAINED BY EICP11, EICP21, EICP31, EICP21, EICP22, AND EICP32 ON LIRCMOP TEST SUITE.

Problem	EICp11	EICp21	EICp31	EICp12	EICp22	EICp32
LIRCMOP1	1.9354e-3 (2.69e-3)	1.7614e-3 (2.58e-3)	1.9509e-3 (6.55e-4)	2.0576e-3 (1.53e-3)	5.9896e-4 (1.44e-3)	1.9921e-3 (1.13e-3)
LIRCMOP2	2.7083e-3 (2.95e-3)	2.0433e-3 (1.14e-3)	2.6413e-3 (1.60e-3)	2.9129e-3 (2.65e-3) =	1.0475e-3 (1.10e-3)	2.0167e-3 (1.23e-3)
LIRCMOP3	7.7303e-4 (6.25e-4)	1.2569e-3 (9.98e-4)	2.8980e-3 (1.71e-3)	2.1982e-3 (2.79e-3)	8.8181e-4 (2.16e-3)	2.7600e-3 (1.28e-3)
LIRCMOP4	1.7078e-3 (1.49e-3)	2.5585e-4 (1.17e-4)	2.8213e-3 (2.53e-3)	1.6073e-3 (1.32e-3) +	4.2371e-4 (6.40e-4)	2.7149e-3 (1.48e-3)
LIRCMOP5	2.4640e-2 (4.99e-2)	1.0353e-4 (1.74e-4)	3.9153e-2 (2.86e-2)	1.6472e-1 (1.28e-1) -	1.6999e-3 (4.46e-3)	2.3149e-2 (2.64e-2)
LIRCMOP6	7.9680e-2 (1.69e-1)	1.6184e-4 (1.89e-4)	3.8908e-2 (9.91e-2)	2.7960e-1 (3.70e-1) -	1.8969e-2 (3.44e-2)	5.6639e-2 (1.07e-1)
LIRCMOP7	3.2456e-1 (7.40e-1)	1.4087e-1 (2.64e-1)	6.7173e-2 (8.56e-2)	4.9113e-1 (3.59e-1)	2.7955e-3 (4.81e-3)	4.1163e-2 (6.97e-2)
LIRCMOP8	1.0445e-1 (1.60e-1)	6.0523e-2 (1.14e-1)	5.8061e-2 (7.58e-2)	5.3342e-1 (3.43e-1)	3.8950e-2 (7.62e-2)	3.9461e-2 (6.05e-2)
LIRCMOP9	2.2605e+0 (1.67e+0)	1.6424e-1 (2.13e-1)	4.2493e-1 (5.73e-1)	1.2618e-1 (1.00e-1)	5.7169e-3 (7.60e-3)	2.2186e-1 (4.25e-1)
LIRCMOP10	2.0944e+0 (2.68e+0)	2.3766e-3 (1.14e-3)	1.3477e-1 (1.45e-1)	2.2925e-2 (3.81e-2)	2.3815e-3 (2.03e-3)	1.3381e-1 (1.89e-1)
LIRCMOP11	2.2523e+0 (1.92e+0)	4.3197e-1 (5.36e-1)	1.2023e+0 (8.49e-1)	1.4079e-1 (1.53e-1)	3.7943e-2 (4.27e-2)	5.4534e-1 (6.26e-1)
LIRCMOP12	3.5973e+0 (2.00e+0)	1.6037e+0 (1.49e+0)	1.1431e+0 (1.71e+0)	2.6967e-1 (2.52e-1)	6.1585e-2 (8.12e-2)	6.0616e-1 (1.14e+0)
LIRCMOP13	6.0682e-1 (2.06e-1)	9.9622e-3 (9.56e-3)	1.8693e-2 (4.63e-2)	3.3121e-1 (1.14e-1)	1.9180e-1 (1.82e-1)	1.1708e-2 (1.01e-2)
LIRCMOP14	5.0977e-1 (2.23e-1)	2.0570e-2 (2.22e-2)	2.1537e-2 (2.81e-2)	3.2977e-1 (1.25e-1)	1.6594e-1 (1.30e-1)	2.3666e-2 (2.50e-2)
Average Rank	2.6429	1.2857	2.0714	2.5714	1.1429	2.2857

The gray background represents the best result for each test instance. The second to fourth columns show the comparative results between EICp11, EICp21 and EICp31. The fifth to last columns show the comparisons between EICp12, EICp22, and EICp32.

TABLE SVI
THE PD VALUES OBTAINED BY EICP11, EICP21, EICP21, EICP21, EICP22, AND EICP32 ON LIRCMOP TEST SUITE.

Problem	EICp11	EICp21	EICp31	EICp12	EICp22	EICp32
LIRCMOP1	7.3995e+3 (3.12e+2)	7.6177e+3 (3.60e+2)	8.3301e+3 (4.57e+2)	8.3509e+3 (9.46e+2)	7.9113e+3 (9.43e+2)	8.8364e+3 (1.07e+3)
LIRCMOP2	6.5630e+3 (5.38e+2)	6.4892e+3 (3.26e+2)	7.4907e+3 (4.68e+2)	7.4529e+3 (5.80e+2)	7.0220e+3 (5.69e+2)	7.5436e+3 (7.49e+2)
LIRCMOP3	6.4598e+3 (3.43e+2)	6.4761e+3 (3.78e+2)	7.2894e+3 (7.16e+2)	7.3342e+3 (9.24e+2)	7.1109e+3 (1.03e+3)	8.1218e+3 (1.20e+3)
LIRCMOP4	6.6305e+3 (4.49e+2)	6.4655e+3 (4.52e+2)	7.3775e+3 (6.57e+2)	7.2594e+3 (6.06e+2)	7.1130e+3 (7.37e+2)	8.0374e+3 (1.13e+3)
LIRCMOP5	5.9068e+4 (3.46e+3)	5.9937e+4 (4.01e+3)	5.8113e+4 (4.06e+3)	5.8294e+4 (3.06e+3)	5.6932e+4 (2.98e+3)	5.7865e+4 (3.28e+3)
LIRCMOP6	5.8716e+4 (4.12e+3)	5.8625e+4 (5.26e+3)	5.9291e+4 (3.94e+3)	5.8010e+4 (4.59e+3)	5.8215e+4 (3.72e+3)	5.9924e+4 (3.24e+3)
LIRCMOP7	5.9555e+4 (3.47e+3)	5.8122e+4 (3.95e+3)	5.8350e+4 (4.04e+3)	5.7955e+4 (4.03e+3)	5.7507e+4 (3.59e+3)	5.8955e+4 (3.76e+3)
LIRCMOP8	5.9725e+4 (4.10e+3)	5.8179e+4 (4.19e+3)	6.0089e+4 (4.16e+3)	6.0453e+4 (3.79e+3)	5.8544e+4 (3.37e+3)	5.8737e+4 (3.19e+3)
LIRCMOP9	5.5680e+4 (3.34e+3)	6.4610e+4 (3.29e+3)	6.2851e+4 (3.09e+3)	5.2164e+4 (2.98e+3)	5.8955e+4 (3.53e+3)	6.1814e+4 (3.57e+3)
LIRCMOP10	4.1010e+4 (2.26e+3)	4.4166e+4 (2.56e+3)	4.3998e+4 (2.38e+3)	4.0553e+4 (3.58e+3)	4.3918e+4 (1.91e+3) =	4.4543e+4 (2.14e+3)
LIRCMOP11	3.9633e+4 (2.26e+3)	4.5151e+4 (2.31e+3)	4.5060e+4 (1.67e+3)	3.8907e+4 (3.25e+3)	4.2164e+4 (2.12e+3)	4.4158e+4 (1.64e+3)
LIRCMOP12	5.5392e+4 (3.39e+3)	6.3081e+4 (3.46e+3)	6.3646e+4 (2.63e+3)	5.2132e+4 (3.04e+3)	5.8956e+4 (3.34e+3)	6.1552e+4 (2.29e+3)
LIRCMOP13	2.3256e+6 (1.60e+5)	2.5211e+6 (1.41e+5)	2.7035e+6 (8.39e+4)	2.3382e+6 (1.37e+5)	2.4864e+6 (1.32e+5)	2.6635e+6 (9.81e+4)
LIRCMOP14	2.2714e+6 (1.56e+5)	2.4735e+6 (1.14e+5)	2.6322e+6 (9.36e+4)	2.3760e+6 (1.71e+5)	2.4416e+6 (2.18e+5)	2.6522e+6 (1.21e+5)
Average Rank	2.5000	2.0714	1.4286	2.3571	2.5000	1.1429

The gray background represents the best result for each test instance. The second to fourth columns show the comparative results between EICp11, EICp21 and EICp31. The fifth to last columns show the comparisons between EICp12, EICp22, and EICp32.

deviation, on the problem of optimizing the operating parameters of a crude oil distillation unit. As shown in Table SXIII, our algorithm achieves relatively good performance. In Fig. S7, we draw box plots of their HV values for the algorithms that can find a feasible solution. In addition, as shown in Fig. S8, we plot the distribution of feasible non-dominated solutions corresponding to the best HV value obtained by each algorithm. In Fig. S8, KTS, USeMOC, EIM-PoF, MultiObjectiveEGO, and EIC-MSSAEA obtain 5, 25, 10, and 37 feasible nondominated solutions, respectively, and the convergence of feasible nondominated solutions obtained by our algorithm is better than other algorithms.

#### F. Discussion

In terms of the mechanics of the algorithm, in GP-assisted multi-stage search, GPs guide evolutionary algorithms, such as NSGA-III and NSGA-III-CDP, to explore the feasible region where the global optimum is located. Notably, constraints are disregarded in Stage1, allowing for rapid convergence towards promising regions. Subsequently, in Stage2 and Stage3, we focus on identifying potential populations based on feasibility and non-dominance of solutions. In Stage2 and Stage3, the populations are evaluated using an ensemble infill cri-

TABLE SVII
THE FR VALUES OBTAINED BY EICP11, EICP21, EICP21, EICP22, AND EICP32 ON LIRCMOP TEST SUITE.

Problem	EICp11	EICp12	EICp13	EICp12	EICp22	EICp22
LIRCMOP1	5.7804e-2 (6.83e-2)	6.0295e-2 (6.92e-2)	4.9944e-2 (4.07e-2)	3.1578e-2 (3.40e-2)	7.9601e-2 (6.82e-2)	6.4499e-2 (4.82e-2)
LIRCMOP2	2.0956e-2 (3.31e-2)	1.9812e-2 (3.52e-2)	2.4354e-2 (2.06e-2)	1.7608e-2 (2.64e-2)	5.4558e-2 (6.55e-2)	5.4801e-2 (3.98e-2)
LIRCMOP3	4.4310e-2 (4.91e-2)	1.3951e-2 (3.17e-2)	3.4213e-2 (4.71e-2)	4.5145e-2 (6.40e-2)	7.3421e-2 (7.88e-2)	4.8224e-2 (5.90e-2)
LIRCMOP4	1.7986e-2 (3.90e-2)	3.2085e-2 (5.35e-2)	3.4699e-2 (5.44e-2)	4.3571e-2 (4.28e-2)	5.9231e-2 (6.51e-2)	5.3444e-2 (7.72e-2)
LIRCMOP5	9.5934e-1 (3.92e-2)	9.7068e-1 (1.44e-2)	7.4995e-1 (3.02e-2)	8.6037e-1 (6.10e-2)	9.0205e-1 (7.63e-2)	7.6327e-1 (3.64e-2)
LIRCMOP6	9.6965e-1 (1.79e-2)	9.6412e-1 (1.02e-2)	7.4104e-1 (6.73e-2)	8.5781e-1 (7.18e-2)	8.7473e-1 (9.80e-2)	7.3611e-1 (7.00e-2)
LIRCMOP7	3.3468e-1 (6.74e-2)	4.6889e-1 (1.44e-1)	4.8837e-1 (6.29e-2)	6.0507e-1 (1.00e-1)	4.4802e-1 (4.02e-2)	4.6188e-1 (4.32e-2)
LIRCMOP8	4.0755e-1 (8.70e-2)	4.9004e-1 (1.36e-1)	4.8342e-1 (5.51e-2)	6.3714e-1 (7.79e-2)	4.4730e-1 (6.16e-2)	4.9990e-1 (5.81e-2)
LIRCMOP9	7.1199e-1 (3.81e-2)	6.3117e-1 (4.79e-2)	5.3283e-1 (2.58e-2)	8.2194e-1 (3.46e-2)	6.2625e-1 (8.21e-2)	5.2637e-1 (3.06e-2)
LIRCMOP10	8.2339e-1 (1.09e-1)	6.6393e-1 (2.92e-2)	6.3210e-1 (4.13e-2)	9.0430e-1 (2.26e-2)	7.9770e-1 (5.79e-2)	6.5111e-1 (2.54e-2)
LIRCMOP11	6.6935e-1 (3.18e-2)	4.5480e-1 (3.98e-2)	3.8827e-1 (4.13e-2)	7.7397e-1 (4.38e-2)	6.0501e-1 (4.12e-2)	4.1385e-1 (3.76e-2)
LIRCMOP12	6.6616e-1 (6.71e-2)	3.3683e-1 (2.23e-2)	3.7901e-1 (2.44e-2)	8.0029e-1 (3.99e-2)	5.1483e-1 (4.14e-2)	3.9042e-1 (1.10e-2)
LIRCMOP13	8.3006e-1 (4.67e-2)	7.9191e-1 (3.17e-2)	7.9424e-1 (6.81e-2)	8.3391e-1 (7.42e-2)	6.9659e-1 (8.06e-2)	7.8416e-1 (3.16e-2)
LIRCMOP14	8.1411e-1 (6.07e-2)	6.1128e-1 (4.77e-2)	6.0821e-1 (2.93e-2)	8.2354e-1 (8.56e-2)	6.9409e-1 (9.95e-2)	6.1588e-1 (2.77e-2)
Average Rank	1.6429	2.0714	2.2857	1.7143	1.8571	2.4286

The gray background represents the best result for each test instance. The second to fourth columns show the comparative results between EICp11, EICp21 and EICp31. The fifth to last columns show the comparisons between EICp12, EICp22, and EICp32.

TABLE SVIII
THE IGD VALUES OBTAINED BY EICP11, EICP21, EICP21, EICP22, AND EICP32 ON LIRCMOP TEST SUITE.

Problem	EICp11	EICp21	EICp31	EICp12	EICp22	EICp32
LIRCMOP1	3.8679e-1 (1.47e-1) -	4.3578e-1 (8.99e-2) -	1.6587e-1 (5.75e-2)	3.4494e-1 (1.77e-1) -	4.4538e-1 (1.30e-1) -	2.2443e-1 (1.53e-1)
LIRCMOP2	3.4766e-1 (8.24e-2) -	3.8360e-1 (7.57e-2) -	2.1368e-1 (1.10e-1)	3.7921e-1 (1.72e-1) -	4.4420e-1 (1.58e-1) -	1.5740e-1 (6.58e-2)
LIRCMOP3	3.9824e-1 (1.17e-1) -	3.7372e-1 (8.95e-2) -	2.5305e-1 (1.74e-1)	4.4602e-1 (1.49e-1) -	4.4770e-1 (1.08e-1) -	1.9282e-1 (8.61e-2)
LIRCMOP4	3.4166e-1 (4.89e-2) =	3.5361e-1 (2.72e-2) =	2.5396e-1 (1.23e-1)	4.3710e-1 (2.01e-1) -	4.4718e-1 (1.39e-1) -	1.8999e-1 (9.27e-2)
LIRCMOP5	3.9944e-1 (1.18e-1) -	2.9962e-1 (5.49e-2) -	6.9935e-2 (2.04e-2)	2.4315e-1 (1.10e-1) -	2.0657e-1 (8.34e-2) -	6.5587e-2 (2.46e-2)
LIRCMOP6	4.3364e-1 (8.93e-2) -	2.8157e-1 (1.03e-1) -	1.3851e-1 (3.06e-1)	2.7224e-1 (1.85e-1) -	2.3681e-1 (1.02e-1) -	1.4230e-1 (3.46e-1)
LIRCMOP7	4.2910e-1 (1.57e-1) -	5.5963e-1 (3.12e-1) -	1.2046e-1 (4.62e-2)	2.9666e-1 (2.62e-1) -	3.3494e-1 (1.65e-1) -	1.2683e-1 (4.29e-2)
LIRCMOP8	7.2194e-1 (2.07e-1) -	4.9691e-1 (2.84e-1) -	9.8585e-2 (3.34e-2)	3.6732e-1 (3.04e-1) -	2.6730e-1 (1.31e-1) -	1.2212e-1 (7.14e-2)
LIRCMOP9	1.1212e+0 (2.53e-1) -	5.7254e-1 (3.31e-1) -	2.4120e-1 (8.70e-2)	7.2021e-1 (1.92e-1) -	4.8073e-1 (1.42e-1) -	2.2011e-1 (1.03e-1)
LIRCMOP10	8.5904e-1 (1.98e-1) -	1.9771e-1 (7.46e-2) -	6.9810e-2 (7.06e-2)	5.8230e-1 (1.18e-1) -	3.5271e-1 (9.60e-2) -	8.8079e-2 (8.35e-2)
LIRCMOP11	9.5617e-1 (3.10e-1) -	3.7405e-1 (1.66e-1) =	3.2856e-1 (1.68e-1)	5.0051e-1 (1.35e-1) -	3.3524e-1 (1.05e-1) =	2.7940e-1 (1.11e-1)
LIRCMOP12	1.4719e+0 (2.94e-1) -	7.5373e-1 (3.04e-1) -	2.4062e-1 (7.41e-2)	8.2423e-1 (2.26e-1) -	4.8213e-1 (1.84e-1) -	2.1015e-1 (4.76e-2)
LIRCMOP13	1.3123e+0 (4.17e-1) -	2.9195e-1 (1.39e-1) -	1.2871e-1 (9.22e-2)	9.0522e-1 (4.77e-1) -	8.0934e-1 (4.05e-1) -	1.1087e-1 (1.00e-2)
LIRCMOP14	1.2275e+0 (2.59e-1) -	4.4427e-1 (1.94e-1) -	1.4776e-1 (4.34e-2)	1.0524e+0 (4.40e-1) -	7.6480e-1 (3.47e-1) -	1.5035e-1 (1.39e-2)
Average Rank	2.7143	2.2857	1	2.6429	2.3571	1

The gray background represents the best result for each test instance. The second to fourth columns show the comparative results between EICp11, EICp21 and EICp31. The fifth to last columns show the comparisons between EICp12, EICp22, and EICp32.

terion, prioritizing solutions with higher feasibility and probability of feasibility (PoF). Critically, our method for evaluating feasibility and PoF is not constrained by the number of constraints. Thus, our proposed algorithm is can handle any number of constraints.

In terms of formulas, the feasibility of a solution is evaluated by the overall constraint violation degree, which is calculated as follows:

$$C(\boldsymbol{x}) = \sum_{j=1}^{q} \max(0, \hat{g}_{j}(\boldsymbol{x})), \tag{4}$$

where  $\hat{g}_j(x)$  denotes the *j*th constraint function approximated by GP, q denotes the number of constraint func-

tions, and q can be any integer. The feasible probability (PoF) of a solution is calculated as follows:

$$PoF(\boldsymbol{z}^*) = \prod_{i=1}^{q} \left[ \Phi\left(\frac{0 - \hat{g}_j(\boldsymbol{z}^*)}{\hat{\delta}_{g_i}(\boldsymbol{z}^*)}\right) \right], \tag{5}$$

where  $\hat{\delta}_{g_j}(x)$  denotes the standard deviation of the jth constraint function approximated by GP, q is the number of constraint functions, and q can be any integer. These formulations demonstrate the flexibility of the algorithm in accommodating varying numbers of constraints.

However, it's essential to acknowledge that an excessive number of constraints can introduce challenges. First, the efficiency of our algorithm will decrease. This is

TABLE SIX
THE CPU TIME(S) OBTAINED BY EICP11, EICP21, EICP21, EICP12, EICP22, AND EICP32 ON LIRCMOP TEST SUITE.

Problem	EICp11	EICp21	EICp31	EICp12	EICp22	EICp32
LIRCMOP1	3.0003e+2 (8.51e+1)	2.7441e+2 (4.07e+1)	7.8290e+2 (9.43e+1)	5.2464e+2 (1.17e+2)	5.5673e+2 (1.22e+2)	1.6798e+3 (5.92e+2)
LIRCMOP2	3.2705e+2 (4.51e+1)	4.2661e+2 (3.51e+1)	1.9116e+3 (1.10e+2)	3.8272e+2 (8.02e+1)	3.5889e+2 (1.15e+2)	6.5224e+2 (1.52e+2)
LIRCMOP3	5.7189e+2 (1.06e+2)	5.2074e+2 (5.10e+1)	2.0360e+3 (1.87e+2)	4.4592e+2 (1.09e+2)	4.7120e+2 (1.15e+2)	6.1752e+2 (2.08e+2)
LIRCMOP4	4.3978e+2 (1.52e+2)	3.2060e+2 (4.61e+1)	7.8877e+2 (1.20e+2)	4.0978e+2 (1.02e+2)	4.5492e+2 (1.31e+2)	6.7408e+2 (2.81e+2)
LIRCMOP5	4.2879e+2 (1.08e+2)	2.7632e+2 (3.82e+1)	8.7723e+2 (9.71e+1)	3.6396e+2 (4.68e+1)	2.8563e+2 (4.17e+1)	2.4033e+3 (1.47e+2)
LIRCMOP6	4.0868e+2 (1.05e+2)	2.8197e+2 (4.18e+1)	9.3177e+2 (1.52e+2)	5.4371e+2 (5.85e+1)	4.6555e+2 (4.88e+1) +	2.4863e+3 (2.54e+2)
LIRCMOP7	4.1931e+2 (1.18e+2)	4.6332e+2 (1.02e+2)	8.1663e+2 (7.98e+1)	6.5760e+2 (6.57e+1)	6.7491e+2 (9.26e+1)	2.0798e+3 (7.98e+1)
LIRCMOP8	6.0243e+2 (3.77e+2)	5.1224e+2 (1.34e+2)	8.2512e+2 (8.59e+1)	6.0840e+2 (6.80e+1)	6.1091e+2 (6.94e+1)	2.1782e+3 (5.61e+1)
LIRCMOP9	2.6771e+2 (3.71e+1)	2.8853e+2 (4.09e+1)	7.9195e+2 (9.28e+1)	4.8031e+2 (9.60e+1)	5.4249e+2 (1.60e+2)	2.2713e+3 (1.58e+2)
LIRCMOP10	2.7781e+2 (3.69e+1)	3.0295e+2 (4.41e+1)	8.2091e+2 (9.95e+1)	6.2654e+2 (2.27e+2)	5.8988e+2 (1.75e+2)	2.3176e+3 (1.08e+2)
LIRCMOP11	2.7793e+2 (4.24e+1)	3.1123e+2 (3.93e+1)	7.6824e+2 (8.53e+1)	5.9658e+2 (2.00e+2)	6.8060e+2 (2.14e+2)	2.0484e+3 (1.04e+2)
LIRCMOP12	2.6218e+2 (3.50e+1)	2.9037e+2 (3.85e+1)	7.7394e+2 (8.05e+1)	4.8054e+2 (8.44e+1)	5.3786e+2 (1.35e+2)	2.0420e+3 (8.11e+1)
LIRCMOP13	3.6472e+2 (9.20e+1)	3.5028e+2 (5.24e+1)	7.2779e+2 (7.43e+1)	6.0745e+2 (1.14e+2)	5.9085e+2 (6.06e+1)	1.8280e+3 (4.19e+1)
LIRCMOP14	4.4631e+2 (1.24e+2)	4.2526e+2 (6.19e+1)	7.8842e+2 (8.63e+1)	7.0667e+2 (8.20e+1)	7.0511e+2 (7.01e+1)	1.9509e+3 (4.72e+1)
Average Rank	1.5714	1.4286	3	1.4286	1.5714	3

The gray background represents the best result for each test instance. The second to fourth columns show the comparative results between EICp11, EICp21 and EICp31. The fifth to last columns show the comparisons between EICp12, EICp22, and EICp32.

TABLE SX
SUMMARIZE THE COMPARISON RESULTS OF EIC-MSSAEA AND OTHER ALGORITHMS FOR HV ON LIRCMOP AND MW.

Comp	Summary HV				
			+	-	=
USeMOC	vs	EIC-MSSAEA	0	25	3
HSMEA	vs	EIC-MSSAEA	1	23	4
EIM-PoF	vs	EIC-MSSAEA	0	25	3
MultiObjectiveEGO	vs	EIC-MSSAEA	0	27	1

'+', '-' and '=' indicate that the result is significantly better, significantly worse and statistically similar to that of EIC-MSSAEA, respectively.

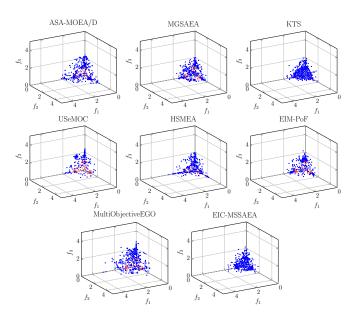


Fig. S6. In 20 experiments, the solutions distribution corresponding to the minimum value of IGD obtained by ASA-MOEA/D, MGSAEA, KTS, USeMOC, HSMEA, EIM-PoF, MultiObjectiveEGO, and EIC-MSSAEA on C2-DTLZ2.

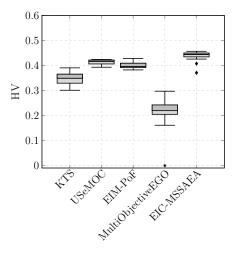


Fig. S7. The HV values obtained by USeMOC, EIMEGO-PoF, Multi-ObjectiveEGO, and EIC-MSSAEA on optimization of operating parameters of crude distillation units.

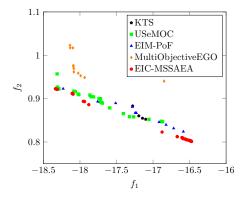


Fig. S8. In 20 experiments, the solutions distribution corresponding to the minimum value of IGD obtained by KTS, USeMOC, HSMEA, EIM-PoF, MultiObjectiveEGO, and EIC-MSSAEA on optimization of operating parameters of crude distillation units.

TABLE SXI
THE IGD VALUES OBTAINED BY ASA-MOEA/D, MGSAEA, KTS, USEMOC, HSMEA, EIMEGO-POF, MULTIOBJECTIVEEGO AND EIC-MSSAEA ON C-DTLZ TEST SUITE WITH 3 AND 5 OBJECTIVES.

Problem	ASA-MOEA/D	MGSAEA	KTS	USeMOC	HSMEA	EIM-PoF	MultiObjectiveEGO	EIC-MSSAEA
C1-DTLZ3	2.5639e+1 (5.16e+0) -	2.2657e+1 (5.05e+0) -	1.4867e+1 (3.86e+0) -	1.9482e+1 (2.19e+0) -	1.7540e+1 (1.80e+0) -	2.0151e+1 (3.82e+0) -	1.9167e+1 (4.31e+0) -	1.4406e+1 (2.57e+0)
	1.8908e+1 (3.96e+0) -	1.6619e+1 (3.17e+0) -	1.4256e+1 (2.35e+0) =	1.5199e+1 (1.76e+0) -	1.3228e+1 (7.61e-1) =	1.3422e+1 (8.76e-1) =	1.3834e+1 (1.78e+0) =	1.3992e+1 (2.44e+0)
C2-DTLZ2	1.5063e-1 (2.04e-2) -	1.6118e-1 (2.67e-2) -	5.0050e-2 (1.40e-2) -	5.6687e-1 (1.10e-1) -	7.1213e-2 (9.44e-3) -	1.2386e-1 (2.09e-2) -	5.2131e-1 (2.19e-1) -	4.2477e-2 (1.21e-3)
	3.9321e-1 (6.15e-2) -	3.7159e-1 (3.21e-2) -	2.1551e-1 (9.10e-3) -	6.6622e-1 (1.51e-1) -	3.3854e-1 (6.34e-2) -	3.0397e-1 (1.72e-2) -	5.9731e-1 (6.66e-2) -	1.8714e-1 (2.38e-2)
C3-DTLZ4	3.9153e-1 (6.86e-2) =	4.4982e-1 (1.77e-1) =	3.5878e-1 (1.00e-1) =	5.9087e-1 (1.10e-1) -	4.5490e-1 (6.61e-2) -	6.4781e-1 (9.90e-2) -	6.7382e-1 (8.76e-2) -	3.7263e-1 (8.78e-2)
	6.9501e-1 (6.77e-1) -	6.5313e-1 (7.45e-2) -	5.3287e-1 (6.90e-2) =	6.9302e-1 (7.01e-2) -	7.5241e-1 (7.50e-2) -	8.5379e-1 (6.01e-2) -	9.2440e-1 (6.21e-2) -	4.9673e-1 (5.24e-2)
DC1-DTLZ1	7.8357e+1 (1.28e+1) -	8.4657e+1 (2.35e+1) -	6.8713e+1 (2.33e+1) -	9.1623e+1 (1.44e+1) -	3.6805e+1 (4.17e+0) =	6.7267e+1 (9.21e+0) -	7.8786e+1 (1.66e+1) -	3.7151e+1 (7.84e+0)
	5.0728e+1 (1.17e+1) -	6.1266e+1 (1.81e+1) -	5.1295e+1 (1.84e+1) -	6.5428e+1 (1.09e+1) -	3.4167e+1 (5.64e+0) =	5.0684e+1 (9.79e+0) -	3.6805e+1 (4.17e+0) =	3.7853e+1 (1.31e+1)
DC1-DTLZ3	1.9460e+1 (1.25e+0) -	2.5655e+1 (3.86e+0) -	1.9266e+1 (4.45e+0) -	2.2081e+1 (7.21e+0) -	1.6456e+1 (2.70e+0) =	1.9866e+1 (3.26e+0) -	1.9504e+1 (1.68e+0) -	1.2307e+1 (2.96e+0)
	1.4064e+1 (1.84e+0) -	1.9320e+1 (3.16e+0) -	1.2830e+1 (4.42e+0) =	1.6800e+1 (5.95e+0) -	1.1034e+1 (2.35e+0) =	1.4604e+1 (1.77e+0) =	1.2586e+1 (1.56e+0) =	1.2459e+1 (3.38e+0)
DC3-DTLZ1	1.2563e+2 (4.04e+1) -	1.2112e+2 (6.80e+1) -	7.9440e+1 (3.17e+1) -	1.2474e+2 (3.26e+1) -	4.9619e+1 (2.42e+1) =	1.2850e+2 (3.39e+1) -	7.4788e+1 (1.63e+1) -	4.8038e+1 (2.42e+1)
	1.0293e+2 (3.19e+1) -	1.2127e+2 (1.02e+2) -	6.0347e+1 (2.91e+1) -	8.2382e+1 (2.94e+1) -	3.1464e+1 (1.31e+1) =	1.9729e+2 (1.02e+2) -	1.6594e+2 (7.72e+1) -	3.3806e+1 (2.35e+1)
DC3-DTLZ3	3.3250e+1 (1.17e+1) -	3.3706e+1 (9.81e+0) -	1.9113e+1 (6.93e+0) -	3.0402e+1 (7.22e+0) -	1.4205e+1 (6.95e+0) =	2.0481e+1 (2.95e+0) -	4.4256e+1 (1.07e+1) -	1.4985e+1 (4.66e+0)
	3.0359e+1 (9.17e+0) -	2.5561e+1 (1.29e+1) -	1.8542e+1 (1.09e+1) =	2.4926e+1 (9.34e+0) -	1.1955e+1 (8.11e+0) =	4.8662e+1 (1.68e+1) -	1.4624e+1 (3.03e+0) -	1.1730e+1 (5.64e+0)
+/-/=	0/13/1	0/13/1	0/9/5	0/14/0	0/5/9	0/12/2	0/11/3	

<sup>&#</sup>x27;+', '-' and '=' indicate that the result is significantly better, significantly worse and statistically similar to that of EIC-MSSAEA, respectively. The gray background represents the best result for each test instance.

TABLE SXII
OPERATIONAL CONDITIONS IN CRUDE OIL DISTILLATION UNITS.

Variable	Meaning (Unit)	Variable	Meaning (Unit)
$F_1$ $F_2$ $F_3$ $F_4$ $F_{s_1}$	Naphtha flow rate (bbl/h) Kerosene flow rate (bbl/h) Light diesel flow rate (bbl/h) Heavy diesel flow rate (bbl/h) Main column steam flow rate (kmol/h)	$F_{p,1} \ F_{p,2} \ F_{p,3} \ Q_1 \ Q_2$	1st pump-around flowrate (bbl/h) 2nd pump-around flowrate (bbl/h) 3rd pump-around flowrate (bbl/h) 1st pump-around duty (MW) 2nd pump-around duty (MW)
$F_{s_2} F_{s_3}$	1st stripper steam flow rate (kmol/h) 2nd stripper steam flow rate (kmol/h)	$Q_3$ $T$	3rd pump-around duty (MW) Furnace outlet temperature (°C)

TABLE SXIII

THE HV VALUES OBTAINED BY ASA-MOEA/D, MGSAEA, KTS, USEMOC, EIM-POF, MULTIOBJECTIVEEGO AND EIC-MSSAEA ON OPTIMIZATION OF OPERATIONAL PARAMETERS OF CRUDE OIL DISTILLATION UNITS.

Problem	ASA-MOEA/D	MGSAEA	KTS	USeMOC	EIM-PoF	MultiObjectiveEGO	EIC-MSSAEA
Optimization of op- erational parameters for crude oil distilla- tion units	, ,	NaN(NaN)	3.4880e-1(2.72e-2) -	4.1550e-1(8.80e-3) =	3.9640e-1 (1.20e-2) -	2.1930e-1 (5.96e-2) -	4.4410e-1 (1.98e-2)

<sup>&#</sup>x27;+',' ' and '=' indicate that the result is significantly better, significantly worse and statistically similar to that of EIC-MSSAEA, respectively. The gray background represents the best result.

because our algorithm builds a surrogate model for each constraint function, and as the number of constraints increases, the corresponding number of surrogate constraint models also increases. Second, the performance of the algorithm will degrade. This is because an increased number of constraints leads to a larger cumulative error in the surrogate models, which affects the feasibility evaluation of solutions.

In our experiments, we have validated the performance of the proposed algorithm across diverse problem including LIRCMOP, MW, C-DTLZ, and operational parameter optimization for crude oil distillation units. Our algorithm shows excellent overall performance and

achieves optimal results in most cases. The crude oil distillation units operational parameter optimization problem contains eight constraints, which is the maximum number of constraints among these problems.

G. Comparisons with Peers on Expensive Multi-Objective Optimization Problems

The comparison results of EIC-S1 with ABSAEA, EIMEGO, and NSGA-III-EHVI are provided in Table SXV and Table SXVI.

 $TABLE \; SXIV \\ THE \; IGD \; VALUES \; OBTAINED \; BY \; MCCMO, C3M, \; MSCMO \; AND \; EIC-MSSAEA \; on \; LIRCMOP, \; MW \; AND \; C-DTLZ \; TEST \; SUITES.$ 

Problem	M/D	МССМО	C3M	MSCMO	EIC-MSSAEA
LIRCMOP1	2/10	NaN (NaN)	NaN (NaN)	NaN (NaN)	2.2246e-1 (1.66e-1)
LIRCMOP2	2/10	NaN (NaN)	NaN (NaN)	3.1583e-1 (3.51e-2) -	1.9448e-1 (1.10e-1)
LIRCMOP3	2/10	NaN (NaN)	NaN (NaN)	NaN (NaN)	2.4271e-1 (1.49e-1)
LIRCMOP4	2/10	NaN (NaN)	NaN (NaN)	NaN (NaN)	2.2224e-1 (1.60e-1)
LIRCMOP5	2/10	3.0558e+0 (3.52e-1) -	8.5130e+0 (1.61e+0) -	6.7673e+0 (1.21e+0) -	5.5751e-2 (1.33e-2)
LIRCMOP6	2/10	2.7889e+0 (6.45e-1) -	2.9490e+0 (5.03e-1) -	2.4110e+0 (6.92e-1) -	5.0099e-2 (1.18e-2)
LIRCMOP7	2/10	2.9096e+0 (8.20e-1)	2.9267e+0 (7.53e-1) -	1.9380e+0 (4.81e-1) -	1.0509e-1 (3.45e-2)
LIRCMOP8	2/10	3.0629e+0 (7.75e-1) -	3.3198e+0 (6.55e-1) -	1.9793e+0 (4.22e-1) -	9.2308e-2 (5.13e-2)
LIRCMOP9	2/10	1.8327e+0 (4.63e-1) -	1.9787e+0 (2.97e-1) -	1.9336e+0 (3.55e-1) -	2.0538e-1 (9.25e-2)
LIRCMOP10	2/10	1.4986e+0 (1.92e-1) -	1.3946e+0 (2.42e-1) -	1.3712e+0 (1.67e-1) -	5.1161e-2 (4.64e-2)
LIRCMOP11	2/10	1.4993e+0 (2.26e-1) -	1.5000e+0 (2.40e-1) -	1.3635e+0 (1.86e-1) -	2.0073e-1 (1.28e-1)
LIRCMOP12	2/10	1.9560e+0 (5.41e-1) -	1.8506e+0 (3.71e-1) -	1.7469e+0 (1.91e-1) -	2.0907e-1 (5.01e-2)
LIRCMOP13	3/10	2.0036e+0 (1.94e-1) -	1.9837e+0 (1.94e-1) -	1.7931e+0 (1.58e-1) -	9.0673e-2 (7.55e-3)
LIRCMOP14	3/10	2.1501e+0 (1.97e-1) -	2.1119e+0 (2.47e-1) -	1.7856e+0 (1.66e-1) -	1.1661e-1 (1.00e-2)
MW1	2/10	NaN (NaN)	NaN (NaN)	NaN (NaN)	1.7636e-1 (2.11e-1)
MW2	2/10	6.0228e-1 (2.11e-1) -	4.8958e-1 (0.00e+0) =	5.2334e-1 (7.52e-2) -	1.8489e-1 (9.99e-2)
MW3	2/10	5.9465e-1 (3.46e-1) -	8.0589e-1 (3.08e-1) -	7.6819e-1 (2.54e-1) -	2.0739e-2 (3.66e-3)
MW4	3/10	NaN (NaN)	NaN (NaN)	NaN (NaN)	1.9307e-1 (1.09e-1)
MW5	2/10	NaN (NaN)	NaN (NaN)	NaN (NaN)	3.0920e-1 (2.37e-1)
MW6	2/10	NaN (NaN)	NaN (NaN)	NaN (NaN)	7.2755e-1 (2.71e-1)
MW7	2/10	7.6170e-1 (1.16e-1) -	7.4093e-1 (0.00e+0) -	6.1408e-1 (1.58e-1) -	3.8656e-2 (1.65e-2)
MW8	3/10	NaN (NaN)	NaN (NaN)	NaN (NaN)	2.1587e-1 (9.43e-2)
MW9	2/10	NaN (NaN)	NaN (NaN)	NaN (NaN)	2.3107e-1 (2.20e-1)
MW10	2/10	NaN (NaN)	NaN (NaN)	NaN (NaN)	3.2735e-1 (2.35e-1)
MW11	2/10	8.9088e-1 (0.00e+0)	7.0566e-1 (0.00e+0) -	8.1964e-1 (1.50e-1) -	1.5771e-1 (7.21e-2)
MW12	2/10	NaN (NaN)	NaN (NaN)	NaN (NaN)	2.2863e-1 (2.55e-1)
MW13	2/10	4.8064e+0 (2.24e+0) -	4.8628e+0 (1.57e+0) -	3.0034e+0 (1.54e+0) -	7.1978e-1 (5.35e-1)
MW14	3/10	2.6483e+0 (3.66e-1) -	3.0335e+0 (3.45e-1) -	2.5527e+0 (3.07e-1) -	7.4283e-1 (3.82e-1)
C1-DTLZ3	3/10	2.1876e+1 (3.68e+0) -	2.2623e+1 (4.04e+0) -	2.4567e+1 (6.79e+0) -	1.4406e+1 (2.57e+0)
	5/10	1.6436e+1 (3.23e+0) -	1.3994e+1 (2.03e+0) =	1.5084e+1 - (2.34e+0) -	1.3992e+1 (2.44e+0)
C2-DTLZ2	3/10	2.8000e-1 (6.04e-2) -	3.9849e-1 (6.22e-2) -	3.3359e-1 (6.03e-2) -	4.2477e-2 (1.21e-3)
	5/10	4.5884e-1 (6.34e-2) -	6.1749e-1 (9.58e-2) -	5.0472e-1 (6.16e-2) -	1.8714e-1 (2.38e-2)
C3-DTLZ4	3/10	6.9911e-1 (1.27e-1) -	7.8294e-1 (1.22e-1) -	1.0623e+0 (4.19e-1) -	3.7263e-1 (8.78e-2)
	5/10	8.9435e-1 (5.70e-2) -	1.1337e+0 (1.45e-1) -	1.2260e+0 (1.93e-1) -	4.9673e-1 (5.24e-2)
DC1-DTLZ1	3/10	9.0699e+1 (2.23e+1) -	9.8201e+1 (1.64e+1) -	1.0547e+2 (3.64e+1) -	3.7151e+1 (7.84e+0)
	5/10	4.8652e+1 (1.29e+1) -	5.0840e+1 (1.16e+1) -	6.2902e+1 (1.81e+1) -	3.7853e+1 (1.31e+1)
DC1-DTLZ3	3/10	3.0650e+1 (5.59e+0) -	2.5252e+1 (5.76e+0) -	2.7730e+1 (7.30e+0) -	1.2307e+1 (2.96e+0)
	5/10	1.7435e+1 (3.27e+0) -	1.4191e+1 (3.75e+0) -	1.7449e+1 (5.03e+0) -	1.2459e+1 (3.38e+0)
DC3-DTLZ1	3/10	1.8593e+2 (5.38e+1) -	1.4652e+2 (6.14e+1) -	1.6013e+2 (5.64e+1) -	4.8038e+1 (2.42e+1)
	5/10	1.6901e+2 (7.23e+1) -	1.1530e+2 (2.55e+1) -	1.5933e+2 (6.23e+1) -	3.3806e+1 (2.35e+1)
DC3-DTLZ3	3/10	5.4690e+1 (8.72e+0) -	4.0065e+1 (1.01e+1) -	4.9625e+1 (1.83e+1) -	1.4985e+1 (4.66e+0)
	5/10	5.2281e+1 (1.66e+1) -	4.0557e+1 (1.53e+1) -	4.7892e+1 (1.25e+1) -	1.1730e+1 (5.64e+0)
+/-/=		0/42/0	0/40/2	0/42/0	

'NaN' represents no feasible solutions. The gray background represents the best result for each test instance.

TABLE SXV THE IGD VALUES OBTAINED BY ABSAEA, EIMEGO, NSGA-III-EHVI AND EIC-S1 ON DTLZ AND WFG TEST SUITES.

Problem	M/D	ABSAEA	EIMEGO	NSGA-III-EHVI	EIC-S1
DTLZ1	3/10	9.5281e+1 (2.01e+1) -	7.7974e+1 (1.71e+1) -	1.0112e+2 (2.28e+1) -	4.9040e+1 (1.21e+1)
DTLZ2	3/10	1.1476e-1 (1.73e-2) -	1.5495e-1 (9.13e-3) -	7.5268e-2 (6.13e-3) -	5.7162e-2 (6.54e-3)
DTLZ3	3/10	2.3791e+2 (4.20e+1) -	2.2374e+2 (6.02e+1) -	2.4381e+2 (5.61e+1) -	1.4631e+2 (5.06e+1)
DTLZ4	3/10	2.9958e-1 (7.67e-2) =	6.2696e-1 (1.03e-1) -	3.2141e-1 (8.56e-2) =	3.0961e-1 (1.20e-1)
DTLZ5	3/10	9.7160e-2 (2.65e-2) -	8.8037e-2 (1.28e-2) -	2.6809e-2 (4.96e-3) -	1.0064e-2 (1.60e-3)
DTLZ6	3/10	3.3353e+0 (2.38e-1) -	1.4997e+0 (2.79e-1) +	3.3358e+0 (5.21e-1) -	1.9178e+0 (4.51e-1)
DTLZ7	3/10	2.2879e-1 (2.23e-1) -	8.0229e-1 (2.81e-1) -	4.2043e-1 (3.90e-1) -	6.3229e-2 (1.86e-3)
WFG1	3/10	1.7534e+0 (1.13e-1) =	1.7396e+0 (1.09e-1) =	1.8808e+0 (1.12e-1) -	1.7926e+0 (1.19e-1)
WFG2	3/10	3.9889e-1 (5.64e-2) -	4.5685e-1 (6.52e-2) -	3.0220e-1 (2.35e-2) -	2.4019e-1 (2.47e-2)
WFG3	3/10	3.3517e-1 (6.24e-2) -	3.9490e-1 (4.42e-2) -	2.7758e-1 (2.61e-2) -	2.3192e-1 (5.72e-2)
WFG4	3/10	4.2581e-1 (1.87e-2) =	5.2619e-1 (1.80e-2) -	4.3359e-1 (1.86e-2) =	4.2987e-1 (2.33e-2)
WFG5	3/10	4.1723e-1 (7.18e-2) -	2.6556e-1 (3.58e-2) +	4.4942e-1 (1.44e-1) -	3.5295e-1 (6.73e-2)
WFG6	3/10	6.9096e-1 (4.35e-2) -	6.1388e-1 (4.56e-2) =	4.8323e-1 (8.50e-2) +	6.0004e-1 (1.06e-1)
WFG7	3/10	5.6099e-1 (4.14e-2) =	6.5173e-1 (2.31e-2) -	5.6000e-1 (2.45e-2) =	5.4539e-1 (3.33e-2)
WFG8	3/10	6.4486e-1 (4.38e-2) -	5.8333e-1 (3.14e-2) -	5.0096e-1 (1.82e-2) =	5.0776e-1 (2.73e-2)
WFG9	3/10	6.1922e-1 (8.42e-2) =	7.1620e-1 (8.08e-2) -	6.1491e-1 (6.12e-2) =	6.3190e-1 (8.63e-2)
+/-/=		0/11/5	2/12/2	1/10/5	

<sup>&#</sup>x27;+', '-' and '=' indicate that the result is significantly better, significantly worse and statistically similar to that of EIC-S1, respectively. The gray background represents the best result for each test instance.

TABLE SXVI
THE IGD VALUES OBTAINED BY ABSAEA, EIMEGO, NSGA-III-EHVI, AND EIC-S1 ON DTLZ AND WFG TEST SUITES.

Problem	M/D	ABSAEA	EIMEGO	NSGA-III-EHVI	EIC-S1
DTLZ1	5 / 10	3.7581e+1 (1.32e+1) +	4.0572e+1 (6.06e+0) +	5.3854e+1 (1.32e+1) =	5.0442e+1 (1.02e+1)
DTLZ2	5 / 10	2.7568e-1 (2.33e-2) -	2.6133e-1 (1.17e-2) -	2.8463e-1 (1.74e-2) -	2.4296e-1 (1.91e-2)
DTLZ3	5 / 10	1.2498e+2 (3.99e+1) =	1.2771e+2 (1.66e+1) =	1.3460e+2 (3.62e+1) =	1.3070e+2 (3.29e+1)
DTLZ4	5 / 10	5.0049e-1 (7.02e-2) =	7.0251e-1 (5.38e-2) -	4.4315e-1 (3.75e-2) =	4.8614e-1 (7.83e-2)
DTLZ5	5 / 10	5.1044e-2 (1.49e-2) -	8.3940e-2 (1.00e-2) -	9.5809e-2 (9.24e-3) -	3.7969e-2 (2.18e-2)
DTLZ6	5 / 10	2.3628e+0 (4.11e-1) +	1.0160e+0 (1.37e-1) +	2.8562e+0 (4.57e-1) =	2.6867e+0 (2.98e-1)
DTLZ7	5 / 10	1.0833e+0 (3.13e-1) -	9.6651e-1 (2.65e-1) -	5.0804e-1 (1.14e-1) -	3.1773e-1 (1.46e-2)
WFG1	5 / 10	2.2739e+0 (7.61e-2) -	2.1515e+0 (6.72e-2) +	2.3199e+0 (9.80e-2) -	2.2108e+0 (6.58e-2)
WFG2	5 / 10	5.9174e-1 (7.13e-2) -	7.2356e-1 (1.27e-1) -	7.3229e-1 (3.96e-2) -	5.2169e-1 (4.16e-2)
WFG3	5 / 10	4.5142e-1 (1.00e-1) +	6.2817e-1 (5.84e-2) +	7.3422e-1 (7.00e-2) =	6.9770e-1 (1.40e-1)
WFG4	5 / 10	1.2502e+0 (6.09e-2) -	1.3308e+0 (3.19e-2) -	1.1181e+0 (2.68e-2) +	1.2117e+0 (3.59e-2)
WFG5	5 / 10	1.2306e+0 (6.89e-2) =	1.0881e+0 (8.14e-2) +	1.1666e+0 (5.92e-2) +	1.2307e+0 (5.70e-2)
WFG6	5 / 10	1.6743e+0 (5.75e-2) -	1.3895e+0 (5.59e-2) =	1.3805e+0 (3.89e-2) =	1.3530e+0 (5.93e-2)
WFG7	5 / 10	1.4089e+0 (9.47e-2) -	1.4432e+0 (2.89e-2) -	1.2221e+0 (2.67e-2) =	1.2351e+0 (4.79e-2)
WFG8	5 / 10	1.9339e+0 (8.43e-2) -	1.5758e+0 (4.66e-2) -	1.5189e+0 (2.10e-2) -	1.4610e+0 (4.99e-2)
WFG9	5 / 10	1.5193e+0 (9.82e-2) =	1.7006e+0 (1.35e-1) -	1.5600e+0 (1.35e-1) =	1.5511e+0 (1.32e-1)
+/-/=		3/9/4	5/9/2	2/6/8	

<sup>&#</sup>x27;+', '-' and '=' indicate that the result is significantly better, significantly worse and statistically similar to that of EIC-S1, respectively. The gray background represents the best result for each test instance.

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