

REVLON

JACKSONVILLE, FLORIDA

PACKAGING COMPONENT SPECIFICATION

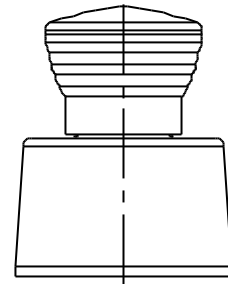
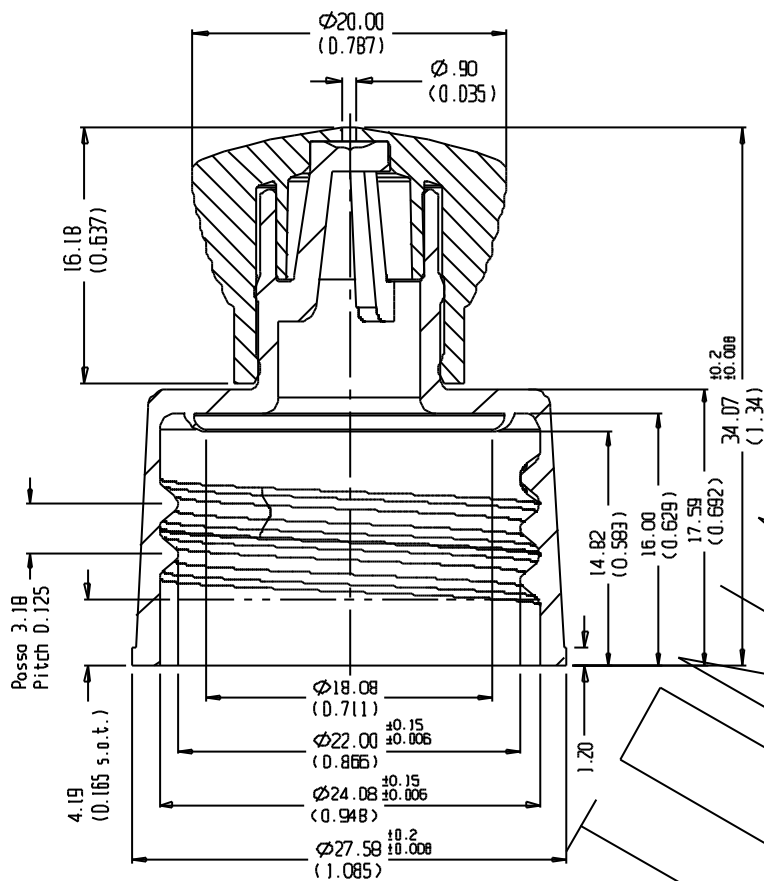
CLOSURE,
DISPENSING, NON-DISPENSING
MISCELLANEOUS

REVLOM PART NO. 2247384000 ISSUE 1

SUPERSEDES NO. NEW ISSUE -

SUPPLIER: Rieke Packaging (Taplast)
DESCRIPTION: CAP-PUSH/PULL CON HNY GOLD 24/410 .035OR
FINISH: 24/410
STYLE: Push/Pull
DRAWING NO.: 300M09
DATE: 5/15/08
WEIGHT: 5.0g +/- 0.5g
MATERIAL: PP/PE
ORIFICE SIZE: .035"
THICKNESS LINER: None MATERIAL LINER: None
COLOR: 101ORO Gold Per approved color chip
REQUIRED ATTACHMENTS: SUPPLIER MECHANICAL DRAWING
QUALITY CONTROL REQUIREMENTS (QCR)
DECORATION: Not Applicable
PACKING FOR SHIPMENT: BULK PACKED IN A POLY LINED CORRUGATED SHIPPER.
MARKING FOR SHIPMENT: SHIPPER WILL BE LABELED INDICATING THE FOLLOWING:
P.O. NUMBER, SUPPLIER, DATE OF MANUFACTURE, DESCRIPTION
OF ITEM, QUANTITY AND REVLOM PART NUMBER.
GENERAL COMMENTS: CLOSURES TO BE FREE OF DIRT, DUST, AND GRIME OR
LUBRICANT.
DISPENSING CLOSURES MUST BE IN CLOSED POSITION.
PACKAGE DEVELOPMENT MUST APPROVE COLOR MATCHES
PRIOR TO FIRST PRODUCTION.
SAMPLES (12) MUST BE SUBMITTED TO PACKAGE DEVELOPMENT
FOR APPROVAL PRIOR TO FIRST PRODUCTION, OR WHERE NOT
POSSIBLE, FROM INITIAL PRODUCTION WITHIN 24 HOURS.
ADDITIONAL COMMENTS: NONE
REVISION HISTORY: 5/17/2021 – New for CON HNY HF Banana shmp

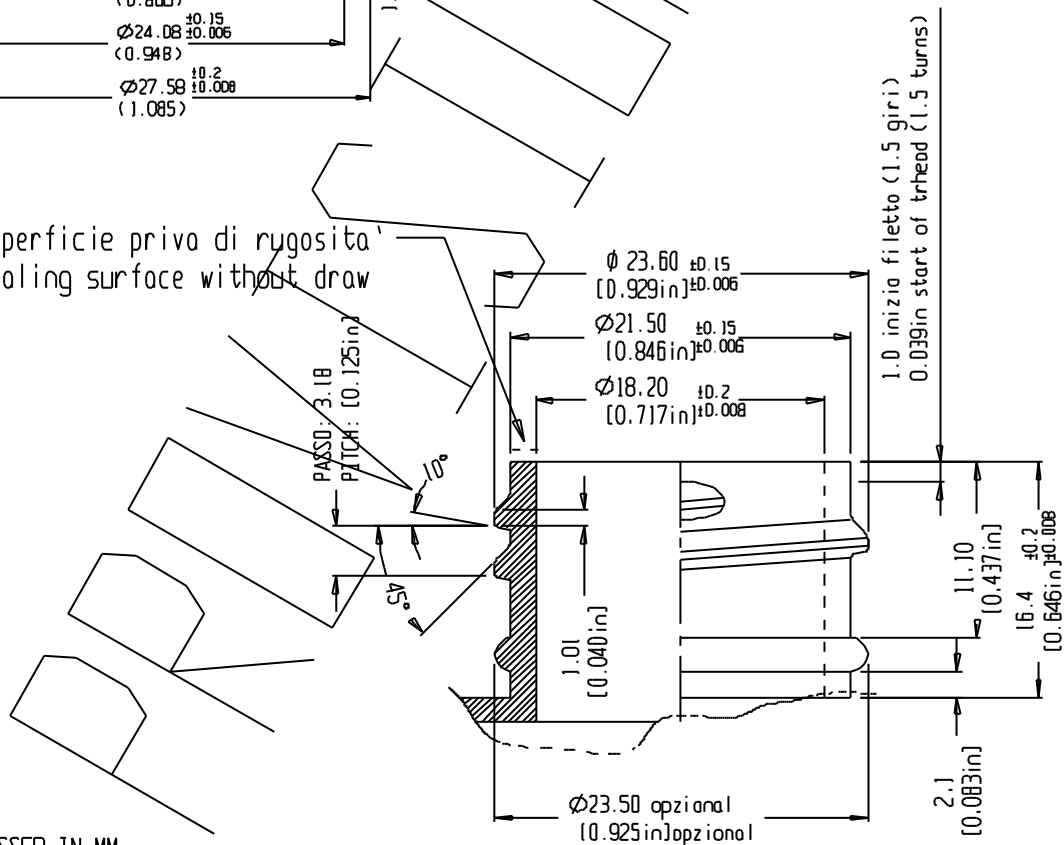
PREPARED BY: David Russow 5/17/2021



Scala : 1:1
Scale

TOP LIFTING FORCE	
MINIMUM	MAXIMUM
0.9 Kg	6 Kg

superficie priva di rugosità
sealing surface without draw

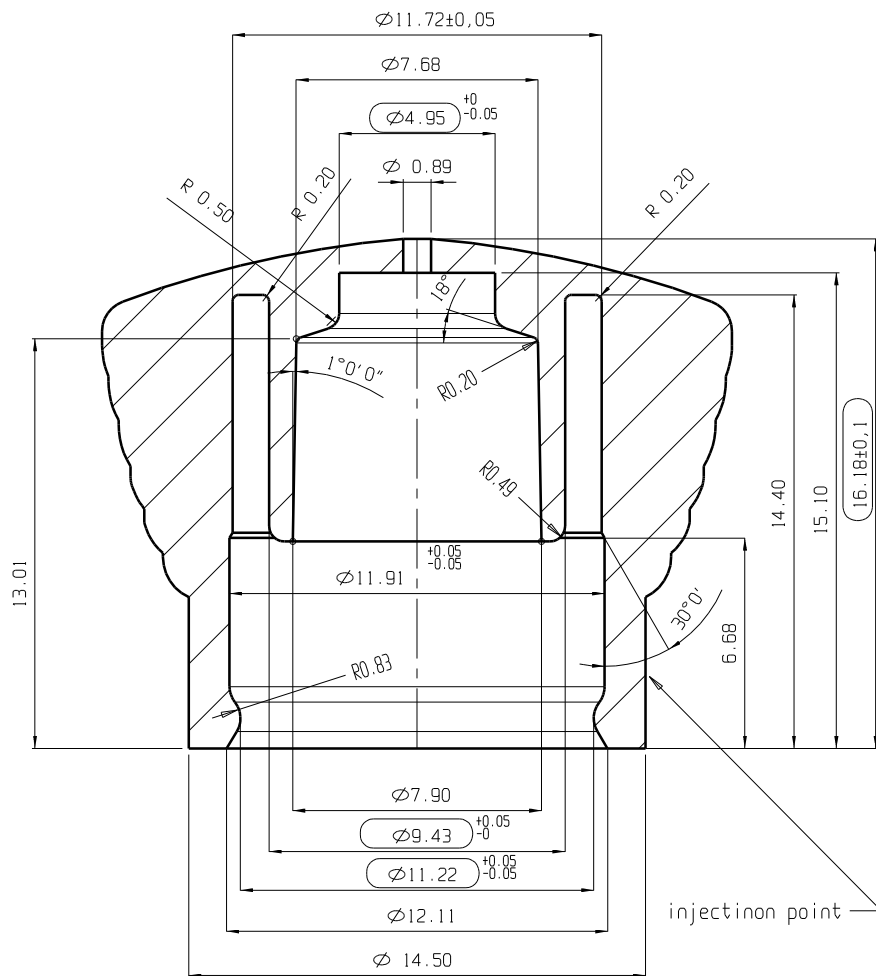


ALL QUOTES ARE EXPRESSED IN MM
(INCH)

A	XXX	XX	XXX
N°	MODIFICA/REVISION	VERIFICA/VERIFY	DATA/DATE
THIS DRAWING IS PROPERTY OF		ART./ PR.	
taplast		300M09	
DENOMINAZIONE/DENOMINATION			
PUSH PULL COLLO STD. SP 24/410 FORD Ø 0,9 mm			
PUSH PULL NECK STD. SP 24/410 HOLE Ø 0,9 mm (0,035 inch)			
DIS. N°	FILE	MATERIALE	PESO
300M09		PP/PE	XXX g
SCALE		SCALE	
2 : 1		2 : 1	
DIS. TO		DIS. TO	
DRAWN BY	L.P.	DRAWN BY	L.P.
DATA	15/05/2008	DATA	15/05/2008

LA RIPRODUZIONE E LA REALIZZAZIONE DEL PROGETTO QUI ESTESO
E' SOGGETTA ALLA ESPRESSA AUTORIZZAZIONE SCRITTA DELL'AUTORE
(LEGGE 22.04.1941 N° 633 - DIRITTO D'AUTORE - ART. 99)

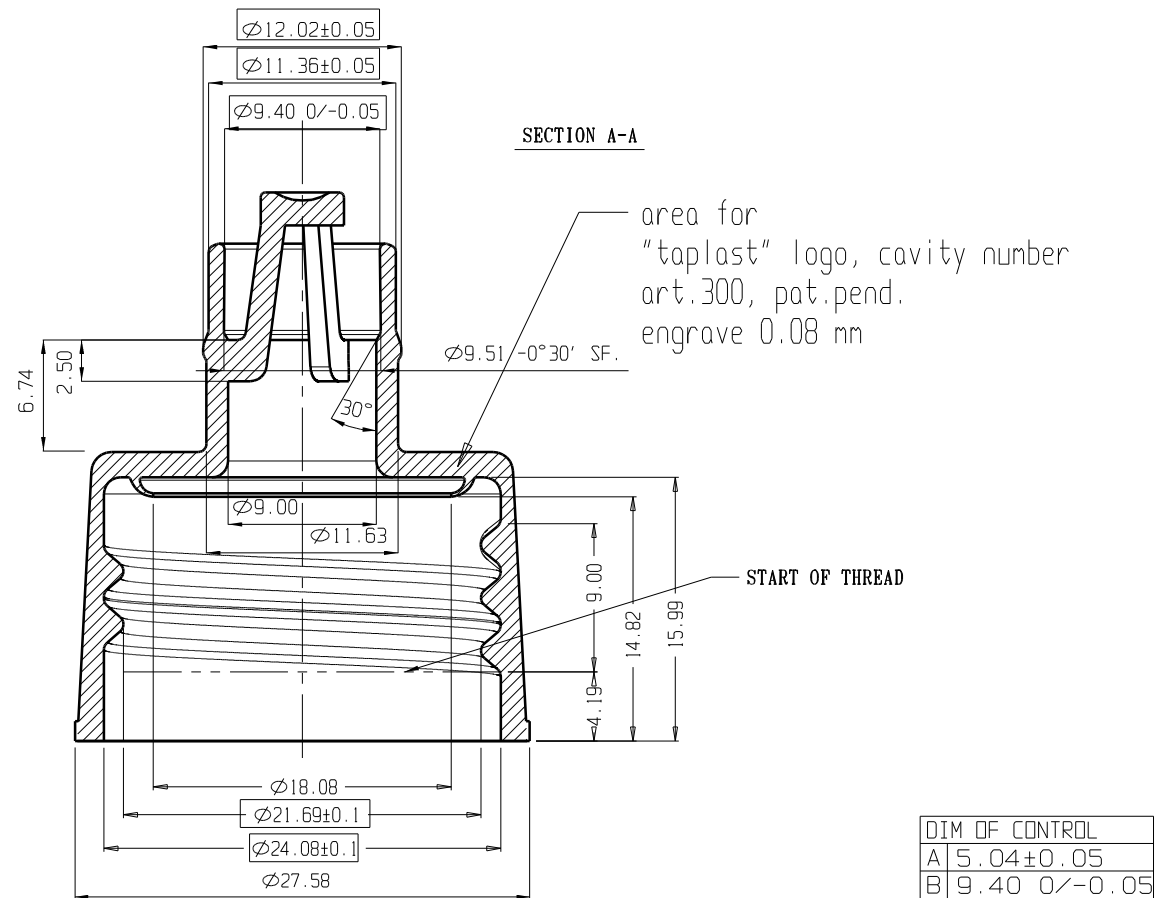
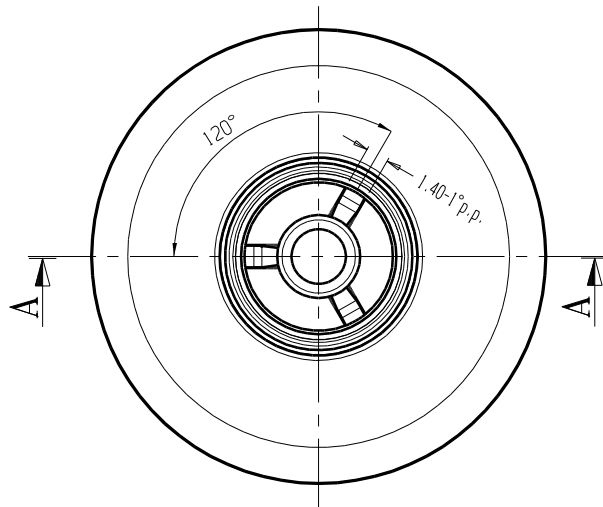
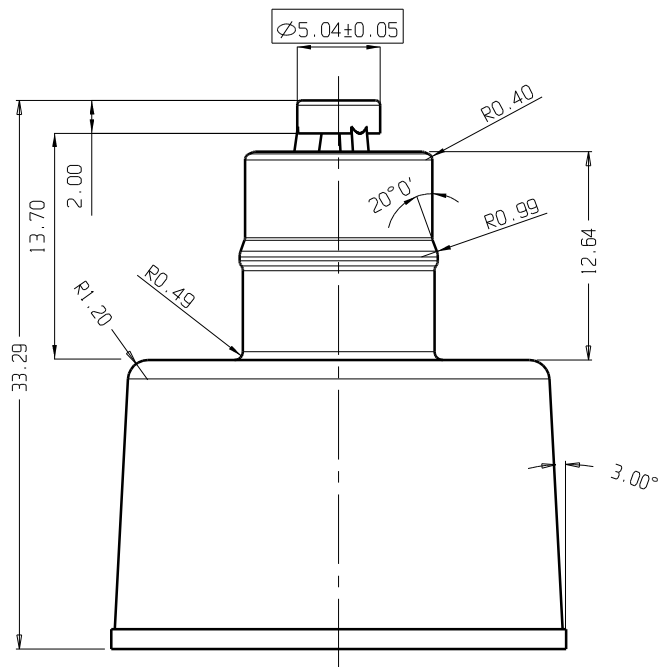
THE COPY AND THE REALISATION OF THIS PROJECT CAN BE
REALISED ONLY WITH THE WRITTEN AUTORIZATION OF THE AUTHOR
(LEGGE 22.04.1941 N° 633 - DIRITTO D'AUTORE - ART. 99)



QUOTE DI CONTROLLO		
A	4.95+0/-0.05	
B	11.91+/-0.05	
C	9.43+0.05/-0	
D	16.18+/-0.05	

Dimension without tolerance according to DIN7168-m
Polished finish

01	PORTATO ANG. 23° A 18° E R 0.80 A R 0.50 MM	D.S.	28/10/2008
N°	MODIFICA/REVISION	VERIFICA/VERIFY	DATA/DATE
THIS DRAWING IS PROPERTY OF taplast		DENOMINAZIONE/DENOMINATION CAPPUCCIO CUSTOM PER PUSH PULL FORD 0.90 mm.	ART./ PR. CA350M09
MATERIALE PE LIN MATERIAL	PESO --- gr. WEIGHT	SCALA SCALE	DIS. TO DRAWN BY LOBBA P.
DIS. N° FILE	Q. TA' Q. TY	VERIFICA VERIFY	DATA DATE 29/05/08
LA RIPRODUZIONE E LA REALIZZAZIONE DEL PROGETTO QUI ESTESO E' SOGGETTA ALLA ESPRESSA AUTORIZZAZIONE SCRITTA DELL'AUTORE (LEGGE 22.04.1941 N° 633 - DIRITTO D'AUTORE - ART.99)		THE COPY AND THE REALISATION OF THIS PROJECT CAN BE REALISED ONLY WITH THE WRITTEN AUTORIZATION OF THE AUTHOR (LEGGE 22.04.1941 N° 633 - DIRITTO D'AUTORE - ART.99)	



DIM OF CONTROL	
A	5.04 ± 0.05
B	9.40 0/-0.05
C	11.36 ± 0.05
D	12.02 ± 0.05
E	24.08 ± 0.1
F	21.69 ± 0.1
G	--

Dimension without tolerance according to DIN7168-m
Polished finish

03	BORDER ON BASE ADDED	I.p.	03-11-07
02	DIAMETER 9,40 WAS 9,31	CASARA R.	10/02/05
N°	MODIFICA / REVISION	VERIFICA/VERIFY	DATA / DATE
THIS DRAWING IS PROPERTY OF		DENOMINAZIONE / DENOMINATION	ART. / PR.
taplast		TAPPO PER PUSH PULL 300	TA300
MATERIALE MATERIAL	PP OM0	PESO WEIGHT	2.80 gr
DIS. N° FILE	TA300	SCALA SCALE	3:1
LA RIPRODUZIONE E LA REALIZZAZIONE DEL PROGETTO QUI ESTESO E' SOGGETTA ALLA ESPRESSA AUTORIZZAZIONE SCRITTA DELL'AUTORE (LEGGE 22.04.1941 N°633 - DIRITTO D'AUTORE - ART. 99)		THE COPY AND THE REALISATION OF THIS PROJECT CAN BE REALISED ONLY WITH THE WRITTEN AUTORISATION OF THE AUTORE (LEGGE 22.04.1941 N°633 - DIRITTO D'AUTORE - ART. 99)	
		DIS. TO DRAWN BY	LOBBA P.
		VERIFICA VERIFY	X
		DATA DATE	14/10/04

Quality Control Requirements

Closures & Fitments– Plastic

REVLON®

Description of Attribute Defects As Applicable

Critical (0.1% AQL) (safety, adulteration, misbranded)

1. Component does not conform to approved mechanical drawing.
2. Print does not conform to approved artwork. (ex. die-line, missing or incorrect copy, title block).
3. Any sharp gate, burrs, slivers or edges.
4. Chipped, cracked or broken component or plastic not filled out (short shot).

Major “A” (1.0% AQL) (Functional; doesn’t perform as designed)

1. Any manufacturer’s defect which prevents or inhibits intended use.
2. Off-specification T, E or H dimensions.
3. Off-specification shape (ex. out of round, paneled, etc)
4. Off-specification diameter.
5. Off-specification dispensing orifice (ex. constricted, etc.).
6. Off-specification Pitch or helix angle.
7. Off-specification liner diameter or type.
8. Off-specification material distribution (ex. wall thicknesses).
9. Off-specification height: concave, convex
10. Liner: incorrect for intended use.
11. Liner: missing, incorrectly seated or incorrectly adhered.
12. Liner: Induction seal fails to release from closure.
13. Off-performing thread profile / style for mating component’s intended use.
14. Rough or interrupted thread profile causing grinding, chipping, screeching or debris
15. Surface blooming of additives or processing aides.
16. Gate debris or flash affecting functionality of seal or dispensing (ex. interferences, stringers, etc).
17. Opening force in excess of intended use.
18. Incomplete, defective or dysfunctional assembly of component parts. (ex. missing part, loose, skirt bottoms out on shoulder of matting component, binding, unintended liner de-lamination, etc)

Major “B” (1.0% AQL) (Aesthetic – may result in loss of sale)

1. Color (s) not within limits defined by color standards.
2. Non-uniform colorant distribution.
3. Decoration placement > +/- 1/16” of target.
4. Decoration registration > +/- 1/32”
5. Decoration die line shift > +/- 1/32”
6. Decoration adhesion insufficient for intended use (ex. fails scotch tape test (printed) or is removed by distorting the substrate surface.).
7. Decoration: incorrect, missing or broken copy.
8. Decoration: smeared, scuffed, blurred or inadequate ink coverage (ex. filled in, loss of image, etc.)
9. Decoration: hickies, fisheyes, or similar converting defects which noticeably affect appearance.
10. Decoration: foreign matter in ink which noticeably affect appearance.

Quality Control Requirements

Closures & Fitments– Plastic

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11. Scratched or scuffed exterior negatively impacting the ability to decorate or diminishing surface appearance.
12. Prominent flow marks or gassing (ex. bubbles, etc).
13. Off-specification surface finish (ex. dyne level, mottled or spotted exterior, rough, etc.)
14. Dimples or sink marks.
15. Gate debris or flash affecting appearance.
16. Staining or soiling.
17. Non-blowable foreign matter embedded in or on surface.
18. Component not identified with mold cavity number.
19. Incomplete, defective or dysfunctional assembly of component parts. (ex. galling, shavings, tears, punctures, ragged edges, scratches, scuffs, etc.).

Minor (4.0% AQL) (Aesthetic – will not result in loss of sale)

1. Decoration: inadequate or heavy ink lay
2. Decoration: slight breaks in copy.
3. Decoration: slightly smudged decoration or bleeding.
4. Blowable surface foreign matter (ex. dust, corrugated fibers, lint, etc.).

Created by:	Approved by:	Approved by:
	Manager – PKG ENG	Director – Q.C

Revision History:

9/04/04 – New
12/15/09- Homogenize & update verbiage across all QCR's
2/25/10- add Fitments
2/12/2014 – Updated verbiage and changed to Revlon logo