

COMPONENT:

EA261271 OCAP PS BODY MIST

ISSUE

NEW SPECIFICATION

DESCRIPTION:

Snap on Overcap, cylindrical shape, with 3 inner nibs

MATERIAL:

PS

DIMENSIONS:

According to drawing

PRESS:

NA

COLOR

Natural Clear

SEPARATION FORCE 6 - 14 lbf

PACKAGING

LABELLING:

On carton trays with plastic film to avoid dust package into corrugated shipper

Each carton must be labelled with following information , component description
Revlon Code, manufacturing date, quantity , and batch number

QUALITY CONTROL

Inspection according to MILITAR STD. 105 D and report: CC-CFE-030

FIRMAS (CON FECHA)

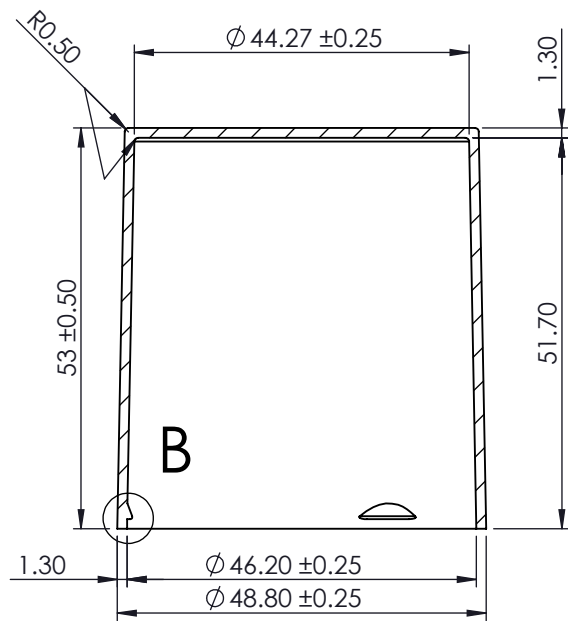
ING. DE EMPAQUE

CONTROL DE CALIDAD

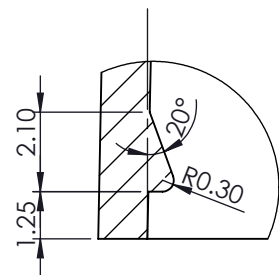
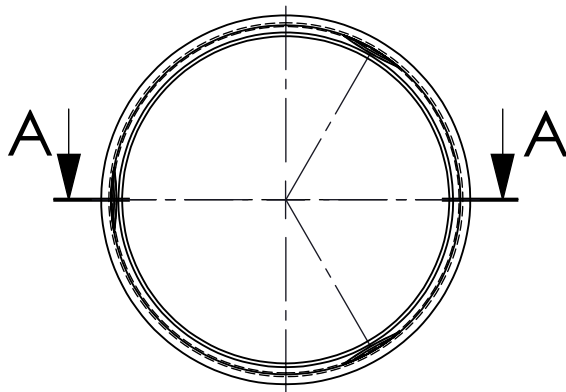
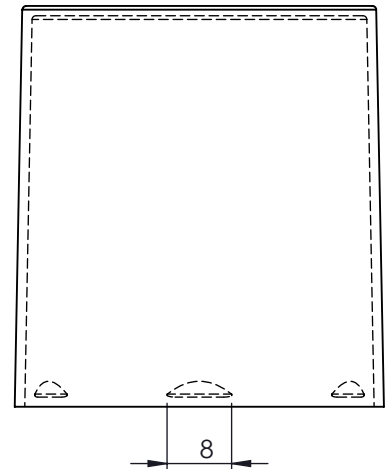
COMPRAS

PROVEEDOR

DWG No. EW1408-J13		
REV	REVISIONS	DATE
A	Changed diameter from 49.5 to 48.8mm	22.08.14
B	Changed height from 40mm to 53mm	27.08.14



SECCIÓN A-A
ESCALA 1 : 1



DETALLE B
ESCALA 5 : 1

1. OVER FLOW CAPACITY		N/A
2. FILL LEVEL		N/A
3. WEIGHT		N/A
4. NECK FINISH		N/A
Customer:		VPI PACKAGING
Title:		CAP ARDEN 255ml.
Date:	13.08.14	Material: PS
DRN:	JLV	CK'D JLV
Cotas:		mm.
Scale:		1/1(5/1)

O.F: S/O

DEFECTIVE LIST FOR POTS

01. ASPECT (CONTROL LEVEL II)			
M	DIRT	C	WRONG MATERIAL
M	IMPURITIES	M	INTERNAL FIN
M	BROKEN BODY	C	MIXED COMPONENTS
C	HOLES	C	REDUCED FINISH
M	DEFORMITY	M	BODY HOLES
M	FIN	M	STRIPED
M	FINISH OFF-CENTRE	C	MATERIAL COLOR

02.METROLOGY (CONTROL LEVEL S-3 , N.C.A. 1.0)			
M	WEIGHT	C	DIAMETER
C	HEIGHT	C	TREAD

03. TESTS (CONTROL LEVEL S-3 N.A.C. 1.5)			
C	ACETONE	C	IMPACT
M	TONE	C	HERMETICITY
M	IMPURITIES	M	PAINING NOT REGULAR
C	CAPACITY	C	ADHESION
C	PERFORMANCE WITH CAP	C	TORQUE

04. DEFECTS (CONTROL LEVEL II)			
C	COMPONENT NUMBER MIXED	M	SPOILT PACK
C	COMPONENT NUMBER ABSENCE	M	NOT SEALED PACK
M	COMPONENT NUMBER ILLEGIBLE	M	ABSENCE OF THE NAME OF THE SUPPLIER
C	WRONG COMPONENT NUMBER	M	ILLEGIBLE SUPPLIER'S NAME
M	PACKING QUANTITY WRONG	M	COMPONENT'S NAME ABSENCE
M	MANUFACTURE DATE ILLEGIBLE	M	COMPONENT'S NAME ILLEGIBLE
M	MANUFACTURE DATE ABSENCE	M	PACK SIZE DIFFERENT
M	PACKED CORRECT	M	PACK SIZE MIXED
		M	PACKING NOT CORRECT

C : CRITICAL = 0.1	M : MAJOR = 1.0	m : MINOR = 4
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