

Header						Address	Sub-Address	Command	Data Length	Data
0	0	0	0	0	FF	0-255	0-255	0-255	0-255	

Data											2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
Main	Action	Sub-Address	Command	Data Length	Byte:1																										
	NOOP	0	0	0																											
	Reserve for core protocol	0	1	0																											
	Start	0	2	0																											
	Pause	0	3	0																											
	Stop	0	4	0																											
	Debug LED	0	5	0																											
	Timing Master	0	6	0																											
	Max Run Time	0	7	4																											
	Set Stored Name	0	8	1-15																											
	Set Device Address	0	9	1																											
	Set Common Line for Step Pulsing	0	10	1																											
	Return Home All	0	11	0																											
	Motors Max Step Rate	0	12	2																											
	Continuous Mode Enable	0	13	1																											
	Status Request	0	100																												
	Firmware Version	0	100	0																											
	Run Status	0	101	0																											
	Run Time	0	102	0																											
	Currently Exposing	0	103	0																											
	Timing Master Value	0	104	0																											
	Name	0	105	0																											
	Motors Max Step Rate	0	106	0																											
	Voltage Reading	0	107	0																											
	Current to Motors	0	108	0																											
	Continuous Mode	0	109	0																											
Motors	NOOP	1-3	0	0																											
	Reserve for core protocol	1-3	1	0																											
	Motor Enable	1-3	2	1																											
	Direction	1-3	3	1																											
	Max Steps Travel	1-3	4	4																											
	Set Home Here	1-3	5	0																											
	Backlash Amount	1-3	6	1																											
	Continuous Speed	1-3	7	4																											
	Easing Mode	1-3	8	1																											
	Delay Motor Start	1-3	9	4																											
	Steps each interval	1-3	10	2																											
	Move Motor Simple	1-3	11	5																											
	Move Motor Complex	1-3	12	20																											
	Plan Travel	1-3	13	22																											
	Clear Planned Travel	1-3	14	0																											
	MicroStep Level	1-3	15	1																											
	Motor Sleep	1-3	16	1																											
	Motor Max Step Speed	1-3	17	2																											
	Send Motor Home	1-3	18	0																											
	Stop Motor Now	1-3	19	0																											
	Set Autopause Option for SMS	1-3	20	1																											
	Step Forward One Step for SMS	1-3	21	0																											
	Step Back One Step for SMS	1-3	22	0																											
	Status Request	1-3	100																												
	Motor Enable	1-3	100	0																											
	Direction	1-3	101	0																											
	Max Steps Travel	1-3	102	0																											
	Motor Steps Moved	1-3	103	0																											
	Backlash Amount	1-3	104	0																											
	Continuous Speed	1-3	105	0																											
	Easing Mode	1-3	106	0																											
	Delay Motor Start	1-3	107	0																											
	Steps each interval	1-3	108	0																											
	Motor Distance From Home	1-3	109	0																											
	MicroStep Level	1-3	110	0																											
	Autopause	1-3	111	0																											
	Motor Max Step Speed	1-3	112	0																											
Cameras	NOOP	4	0	0																											
	Reserve for core protocol	4	1	0																											
	Camera Enable	4	2	1																											

[illegible]

		Address	Sub-Address	Command	Data Length
Broadcasts	Start	1	0	1	0
	Stop	1	0	2	0
	Pause	1	0	3	0
	Reset Memory	1	0	4	0

No responses for broadcast commands