	FORM	Kode Dokumen	: FRM - PRD - 00
		Level Dokumen	: IV
	PRODUCTION CONTROL	Revisi	: 1
		Tanggal Efektif	: 2 Desember 2023
		Kadaluarsa	: 4 Desember 2023

No. Production	: 24/III/FAI/PRD/0206	Lot Number	: C1824FL0206
Production Date	: 2024-03-18	Local Code	: 189164S
No. Work Order	: -	Customer Name	: BUFFER STOCK
Product Name	: Garlic Oil Flavor	Customer Code	: 189164S
Qty Production	: 25 KG	Po. Customer	: -

PREPARATION

TANK

CLEANLESS	YES	NO
ODDORLESS	YES	NO

TIME

START	FINISHED

PRODUCT FORMULA

NO	RAW MATERIAL	QTY	LOT NUMBER	EXPIRE DATE	SUPPLIER
1	230058S	0.3569			
2	RMC559	0.0731			
TOTAL		25			

METHODE

NO	PROCESS
1	Pastikan peralatan bersih dan tidak berbau
2	Timbang pelarut yang digunakan
3	Timbang *raw material* yang digunakan
4	Aduk dengan kecepatan 50Hz selama 30 menit sampai homogen dengan.
5	Cek QC
6	Packing dalam Boxes 25 Kg
7	Beri label
8	Simpan pada 10-20oC

WHEIGING

TIME	START	FINISHED

PRODUCTION MACHINE

RPM	
TEMPERATURE	
SETTING TIME MIXING	

QC CHECKED	YES	NO
ADJUSTMENT	RPM	TIME
TIME	START	FINISHED

PACKAGING

TIME	START	FINISHED

ITEM	QTY
JERIKEN	1

No.	Qty (KG)
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	

No.	Qty (KG)
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	

No.	Qty (KG)
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	

No.	Qty (KG)
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	

LABELING

		OK	NOT OK
LOCAL CODE	189164S		
CUSTOMER CODE	189164S		
EXPIRE DATE	2025-01-24		
PRODUCTION DATE	2024-03-18		
WAREHOUSE			

remark:	Dibuat Oleh	Diperiksa Oleh	Diketahui Oleh
	Production	QC Checked	PPIC