

















Step		1		2		3		4		5		6		7		8		9
Surface		SiC Paper	SiC Paper	SiC Paper	SiC Paper	SiC Paper	SiC Paper	SiC Paper	MD-Dur	MD-Dac	MD-Dac	MD-Nap	MD-Chem					
Abrasive		SiC	SiC	SiC	SiC	SiC	SiC	SiC	DP	DP	DP	DP	DP	DP	DP	DP	DP	DP
Grain Size		P220	P800	P1200	P2200	P2200	P2200	P2200	9 μm	3 μm	1 μm	0.25 μm	0.04 μm					
Lubricant		Water	Water	Water	Water	Water	Water	Water	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue	Blue
Rotation [rpm]		250	250	250	250	250	250	250	250	250	250	250	250	250	250	250	250	250
Force [N]		30	30	30	30	30	30	30	40	40	40	40	40	40	40	40	40	40
Time [min]		until planar	3	3	3	3	3	3	15	5	5	5	5	5	5	5	5	5

Table 1: Steps conducted for metallographic sample preparation for EBSD and cECCI experiments.