01_Process of Controller Design and Synthesis

1. Obtain Process Model

Linear Controller + Nonlinear Process

From Physically via First-Principles Modeling

From Data via System Identification

2. Controller Design

Ideal Procedure

Industrial Process

Laboratory Workflow

Summary

1. Obtain Process Model

Linear Controller + Nonlinear Process

Hammerstein-Wiener Models

$$\begin{cases} \dot{x} = A(\theta)x + B(\theta)f(u,\theta) & \text{(actuator nonlinearity)} \\ y = h(x,\theta) & \text{(sensor nonlinearity)} \end{cases}$$

Linear Controller Design for Hammerstein-Wiener Models

- Design a linear controller for the linear part
- apply h^{-1} to y and f^{-1} to u to compensate nonlinearities

Linear Controller Design for General Nonlinear Process

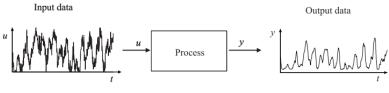
- linearize around suitable (equilibrium) points
- design a linear controller for the linearized process

This works only near the linearization point

From Physically via First-Principles Modeling

Just from the first-principles modelling

From Data via System Identification



Data
$$u(1), u(2), \ldots, u(N)$$
 $y(1), y(2), \ldots, y(N)$

Model $y_{\theta}(k) = -\sum_{i=1}^{n} a_i y(k-i) + \sum_{i=0}^{m} b_i u(k-i)$

Parameter $\theta(k) \triangleq [a_1 \ a_2 \ \ldots \ a_n \ b_0 \ b_1 \ \ldots \ b_m]^{\top}$

Identification $\min_{\theta} \sum_{k=2}^{N} \|y_{\theta}(k) - y(k)\|^2$

2. Controller Design

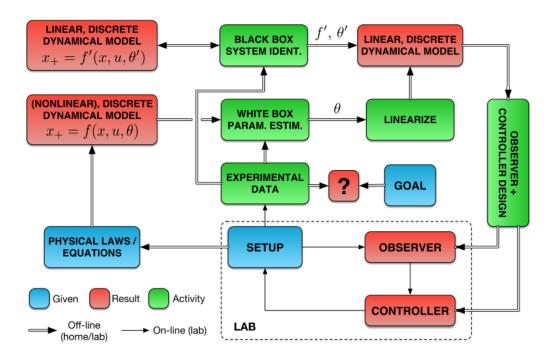
Ideal Procedure

- 1. Develop a **mathematical model** of the process.
- 2. **Implement the model** for simulation purposes, **estimate parameters**.
- 3. **Analyze dynamic properties** of the system.
- 4. Determine the **specifications (objective)** for the controller.
- 5. **Design a controller** to comply with specs.
- 6. **Test** controller in **simulations**, **redesign** (if necessary).
- 7. Implement on the process, test, evaluate.

Industrial Process

- 1 You are given a system description and a control specification
 - This usually includes a Motors and Sensors List
- Design offline a controller as in-class (items 1-3 and 5-6).
- Go to the plant
 - Check for differences between the as built system and the description you received
 - Do a preflight test of all the sensors and actuators (in this order) you plan to use
 - If differences in system, sensors or actuators are too big (outside robustness guarantee of controller), re-iterate on controller design
- Deploy your controller in bypassing mode
 - This means your controller runs in parallel with a proven controller, and synced to it
 - Plant outputs are fed to both, but the new controller output is fed only partially, or not at all, to the plant
 - Redesign controller if needed
- 5 Deploy your controller in production mode

Laboratory Workflow



Summary

- Linear Controller + Nonlinear Process
- Obtain Process Model
 - From Physically
 - From Data
- Controller Design Process
 - Ideal Process
 - Industrial Process