



Precision Management of Orchards & Vineyards International Symposium

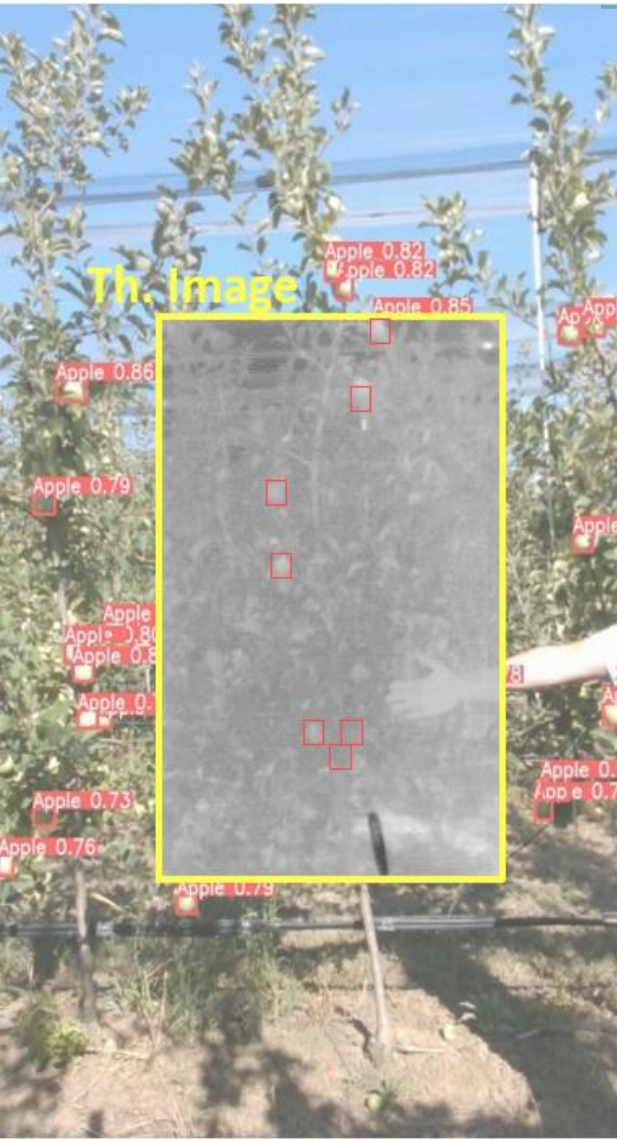
TATURA, VICTORIA (AUSTRALIA)
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AGRICULTURE VICTORIA



A Low-cost RGB-D/thermal platform for monitoring fruit temperature with spatial resolution

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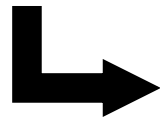
SECTION 1

INTRODUCTION

Fruit Sunburn

- **Fruit Sunburn (SB)** is an abiotic disease affecting fruit quality, with varying damage levels
- Damages are related to an **excessive energy load**, on external fruit tissues, that is **not properly dissipated**
- **Main Factors** inducing fruit sunburn are:
 - excessive **temperature**
 - excessive **solar radiation**
 - * **combination of both**

(Ranjan et al., 2020 ; Felicetti and Schrader, 2008)



Berry shrivel



Softening



Bleaching, Browning, Necrosis

upto **50-60% unmarketable** production (in hot seasons)
Protection operations (**Indirect Costs**)

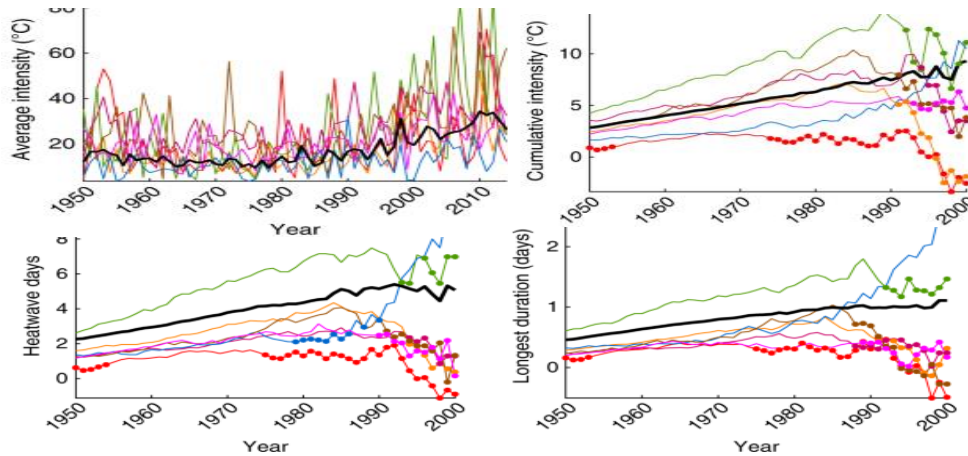
Hotter Season and SB risk



Increasing trends in regional heatwaves

[S. E. Perkins-Kirkpatrick](#) & [S. C. Lewis](#)

[Nature Communications](#) **11**, Article number: 3357 (2020) | [Cite this article](#)



Hotter seasons



Risk of Fruit SB occurrence increases

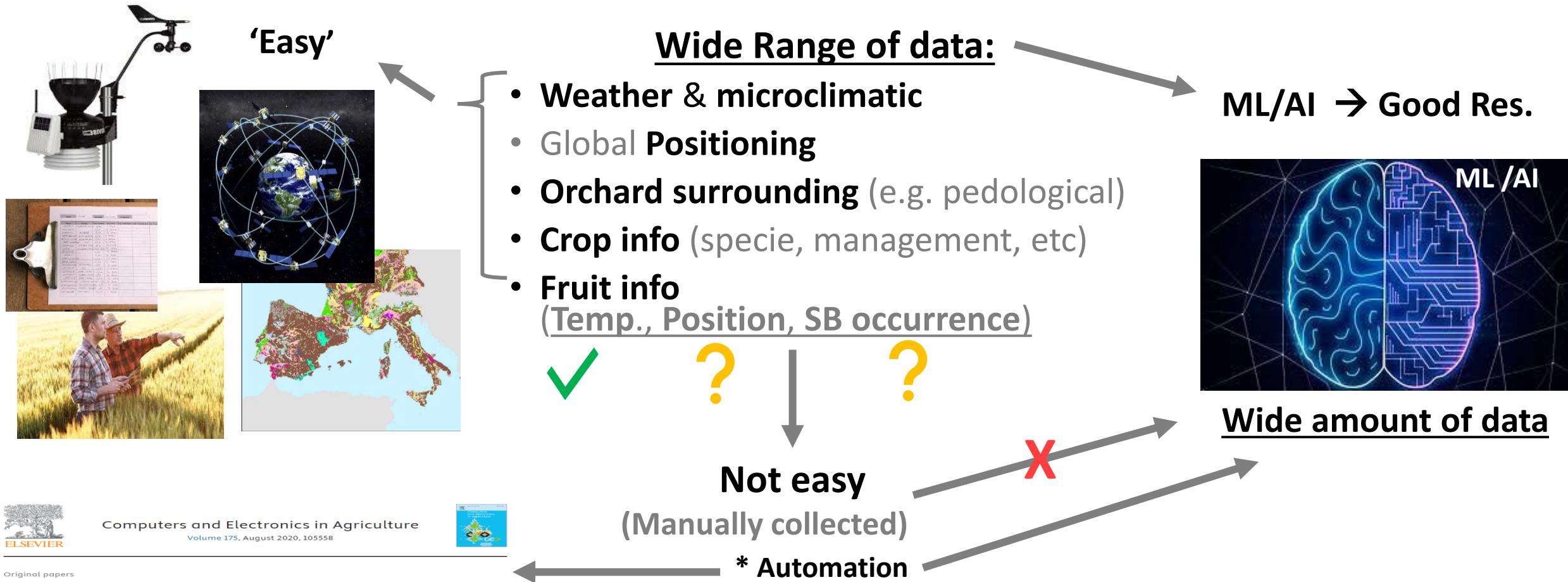
Forecasting fruit **SB** damage **occurrence** (based on **weather data**) would be **helpful** to operate **defensive strategies**



Reducing SB incidence
and **related costs**

Forecast SB occurrence

Investigation of Fruit SB occurrence dynamics in relation to weather data



Goal



Develop and test a low-cost scanning platform for in-field fruit temperature and position data collection.

platform objective is to facilitate (automate) data collection in the context of the **SHEET EU project** which goal is to develop a ML/AI based early warning system for SB occurrence, to support growers in operate defensive action



```

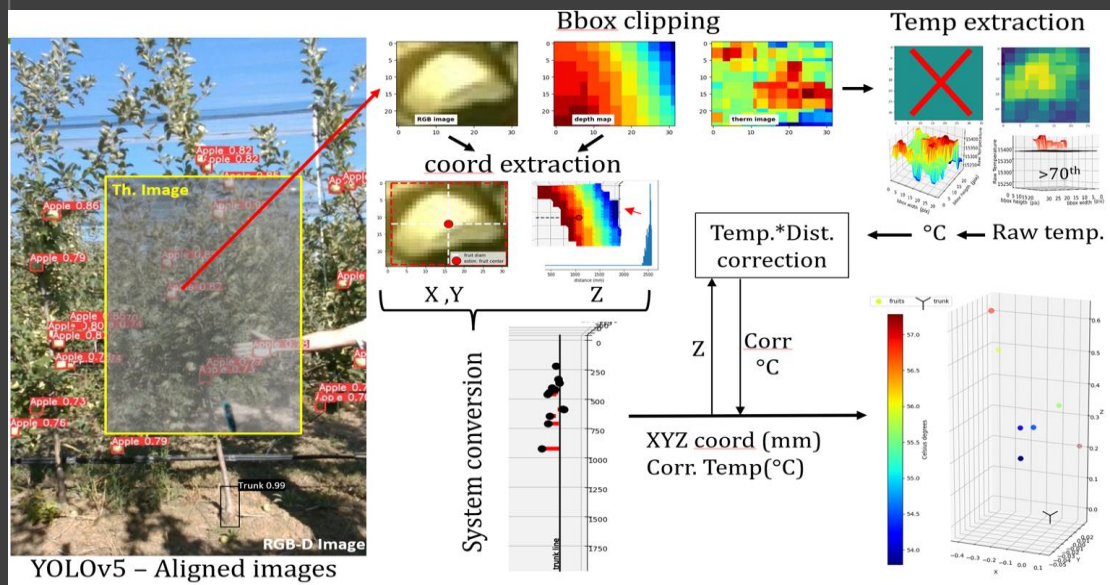
1 import numpy as np
2 import pandas as pd
3 import INPUTS as c
4
5 # DISTANCE IN METERS
6 camera_trunk_dist = c.TRUNK_DIST
7
8 def positioning_occurrence(depth, row, trunk_coords):
9
10     trunk_tree_dist_mm = camera_trunk_dist * 1000
11
12     # processing
13     depth = np.array(depth)
14     im_np = np.array(depth).astype('float64')
15
16     # fruit
17     x_c = int(row['x_c'] * 1920)
18     y_c = int(row['y_c'] * 1080)
19     w = int(row['w'] * 1920)
20     h = int(row['h'] * 1080)
21
22     # computing the Dbbox coords
23     x1 = x_c - w // 2
24     x2 = x_c + w // 2
25     y1 = y_c - h // 2
26     y2 = y_c + h // 2
27
28     # clip the fruit on the depth map
29     im_trunk = im_np.copy()
30     im_np = im_np[y1:y2, x1:x2]
31
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```



SECTION 2

MATERIALS AND METHODS



Sensors and Platform



Seek compactPRO
(Android OS)
Thermal Camera
FoV 32° x 32°



320*240

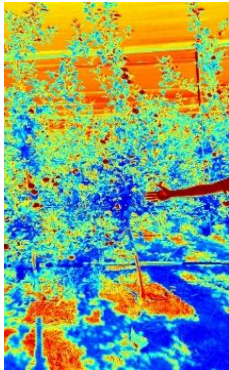
Intel RealSense D435i
RGB-D Camera



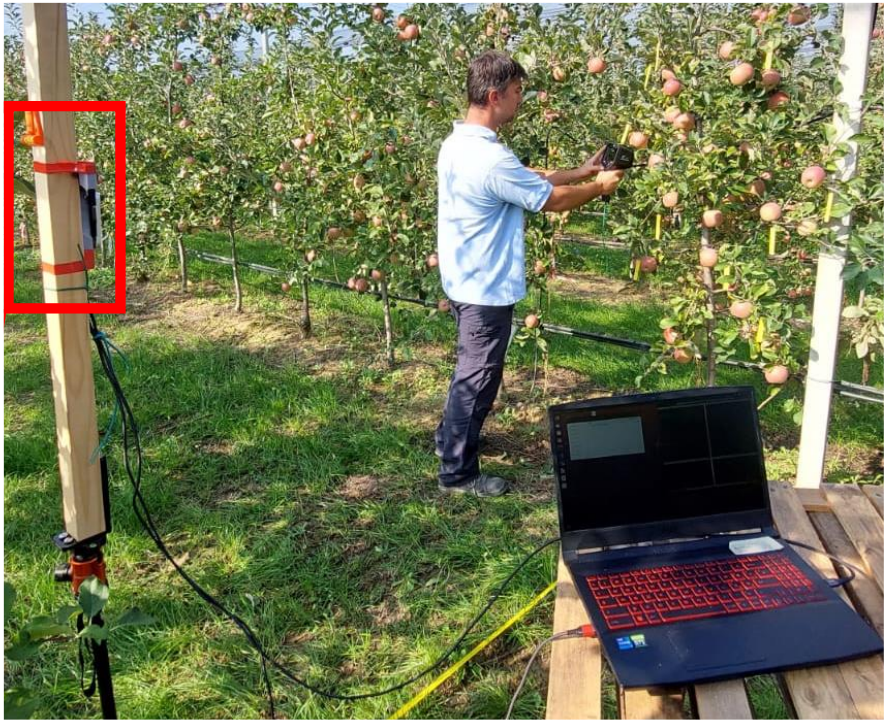
FoV 69° x 42°



1920*1080



848*480

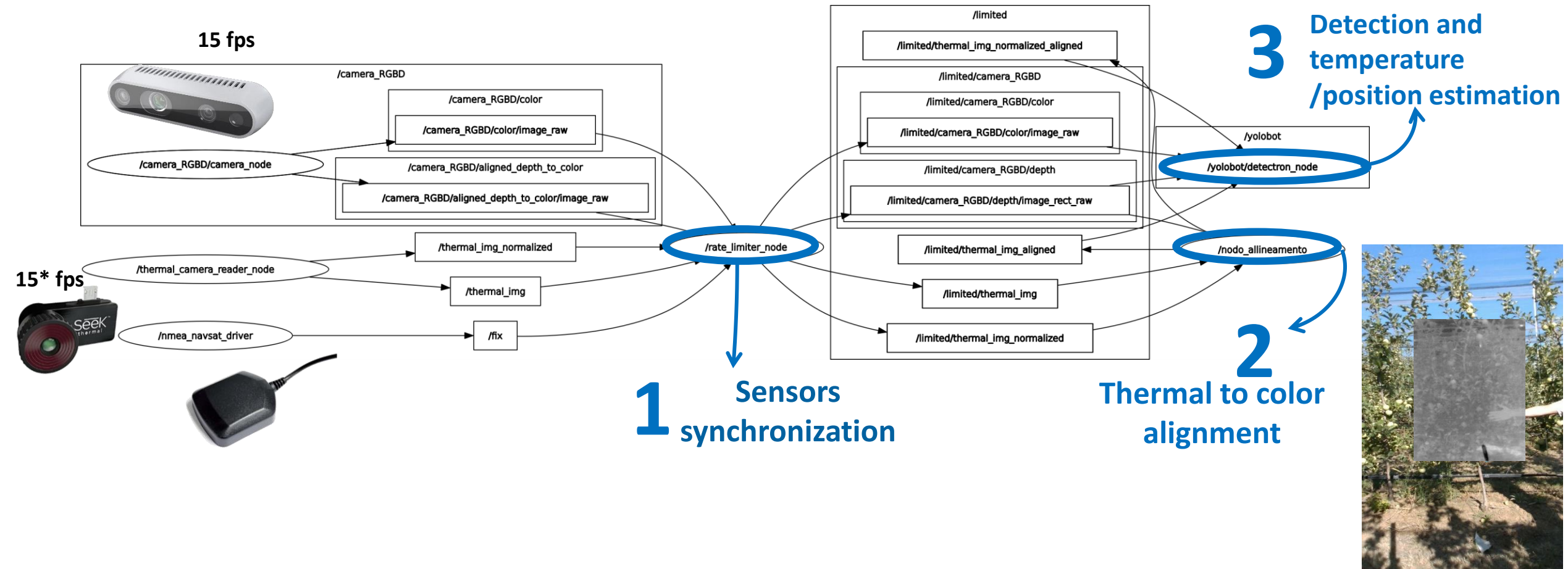


3D printed case (cameras alignment)
Tripod with bubble levels
Laptop (GPU)

Software

ROS 2  python™
Intel RealSense SDK 2.0
3° party SEEK Thermal SDK

Software - The ROS2 framework



Software - The ROS2 framework

1 Sensors synchronization

15 fps



15* → 9 fps



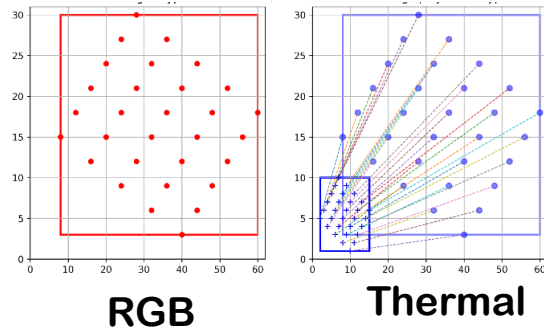
- ROS2 timestamp matching
- *Th. Camera not working as declared
- Synch @ 1/3 sec

2 Thermal to color alignment

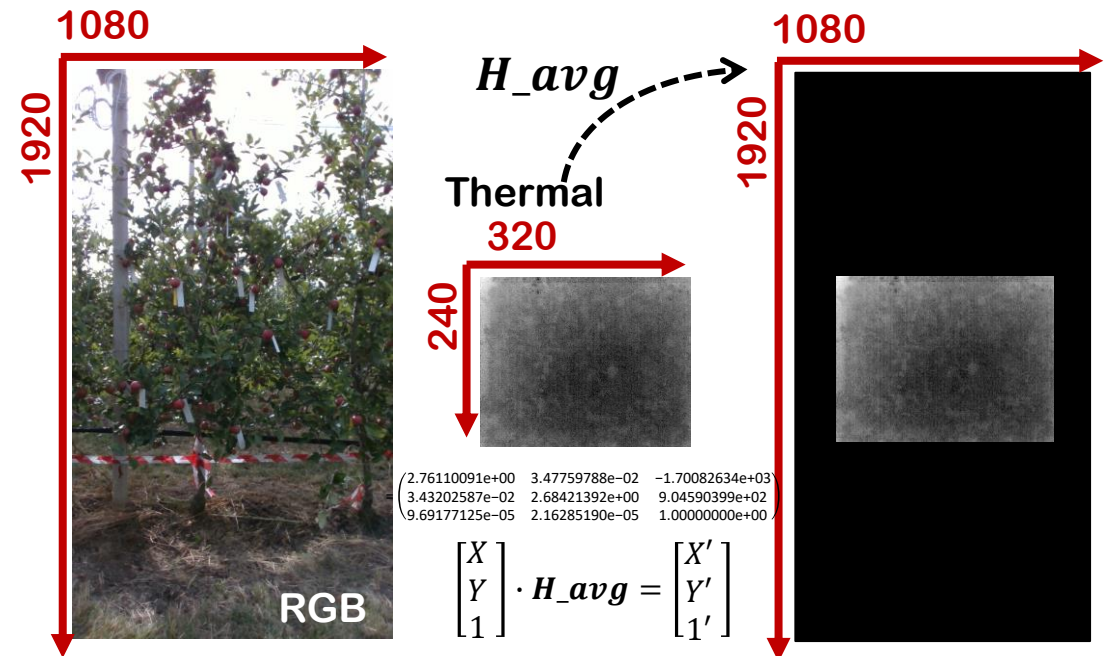


N=52 (2 -3.5m)

Homography



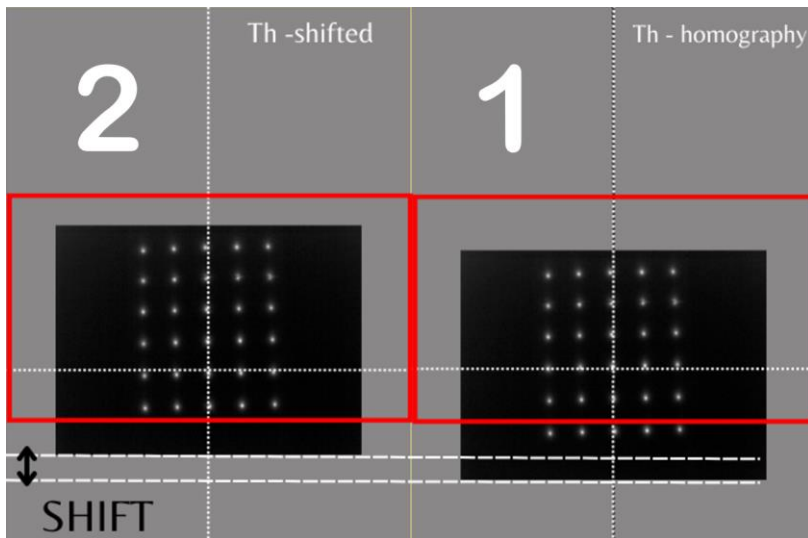
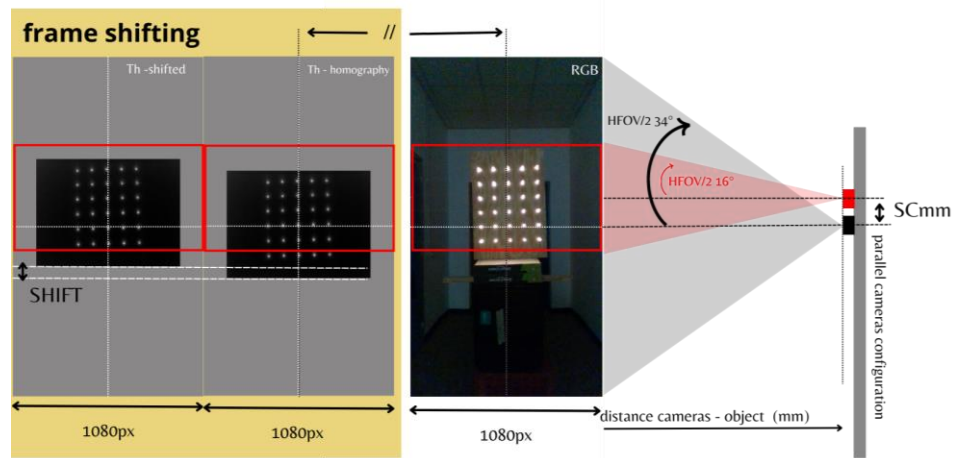
$$\begin{bmatrix} X \\ Y \\ 1 \end{bmatrix} \cdot H_{avg} = \begin{bmatrix} X' \\ Y' \\ 1' \end{bmatrix}$$



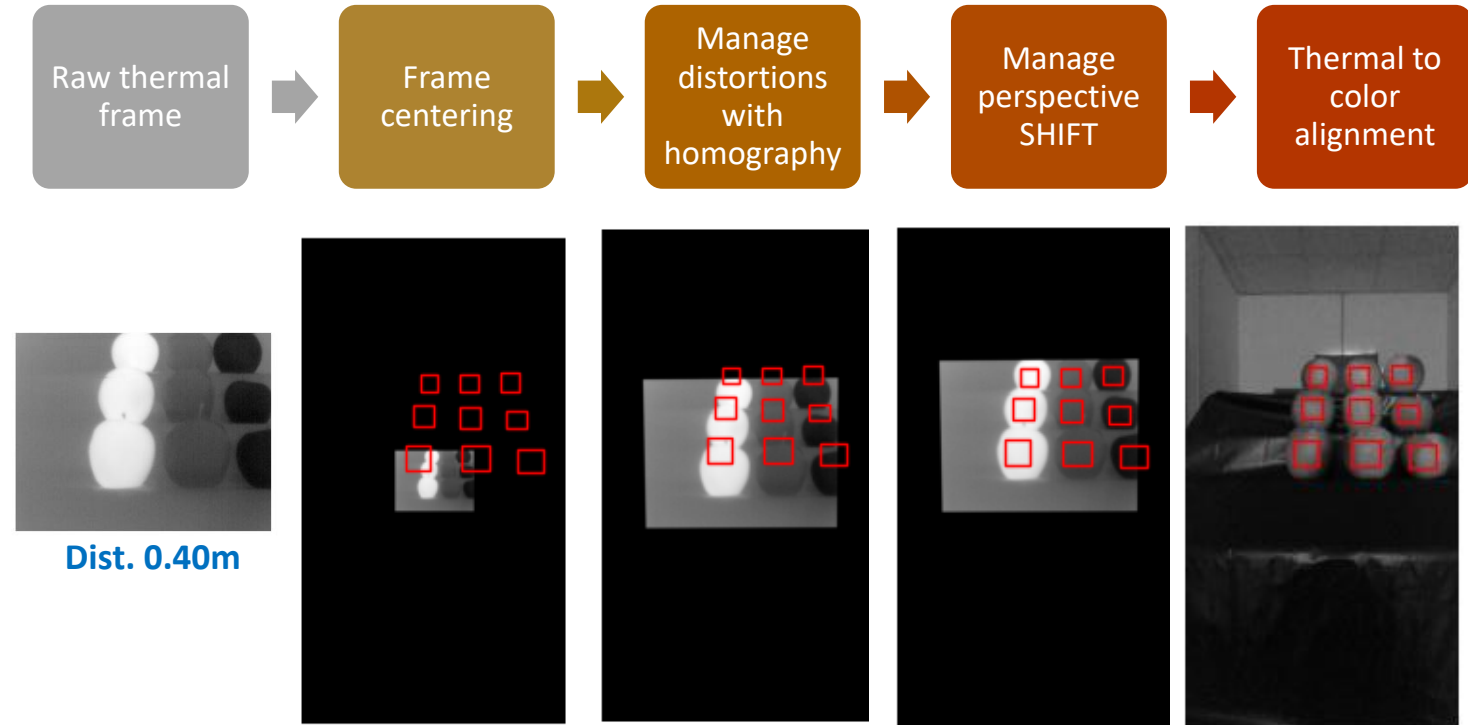
Software - The ROS2 framework

2 Thermal to color alignment

Frame Shifting



Whole Process

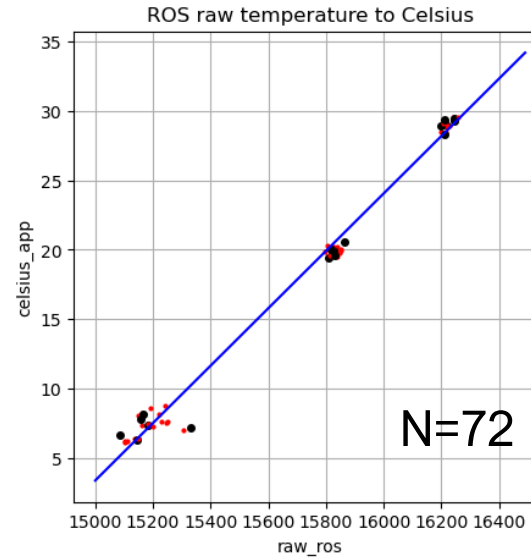
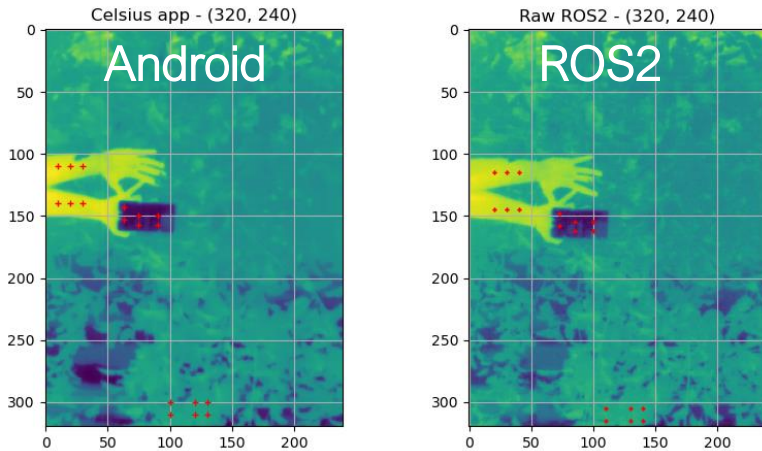


Dynamic correction, to account for distance variation (RGB-D)
*not needed for depth

Software - The ROS2 framework

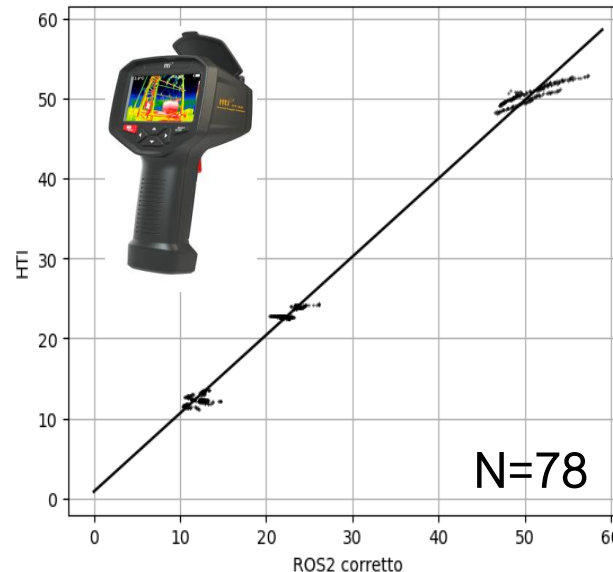
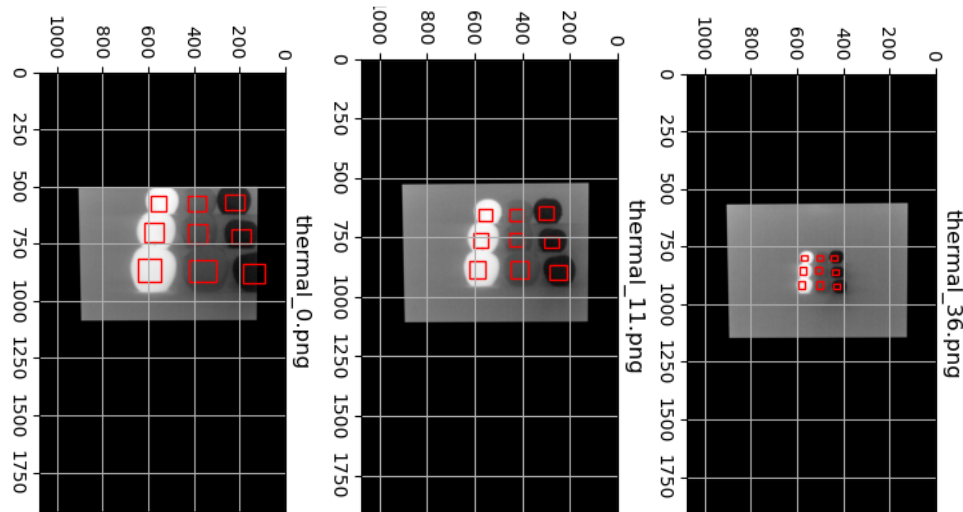
3 Temp. estimation & correction

Thermal Calibration (ROSraw \rightarrow °C)



Temp in °C was not available
 \rightarrow ROS_{Raw} to °C regression

Distance Correction (0.5 – 3.5m)



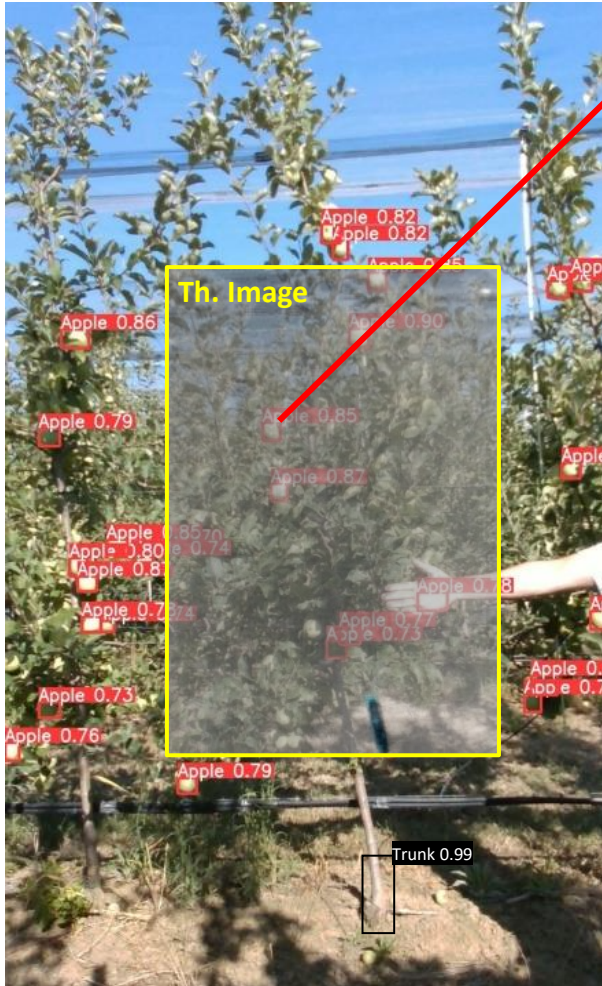
Linear equation for distance
correction was developed

Software - The ROS2 framework

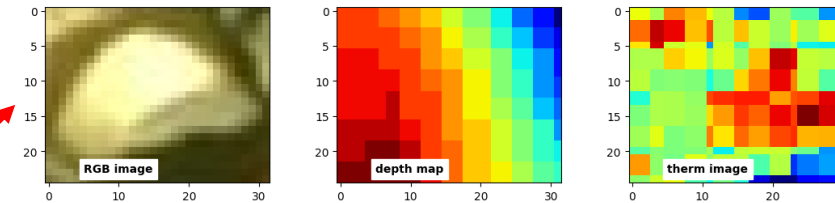


3 Fruit Temp & Position extraction

Fruit + Trunk. detection

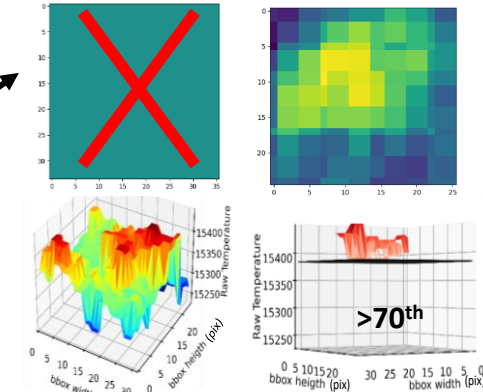


YOLOv5L – Aligned images

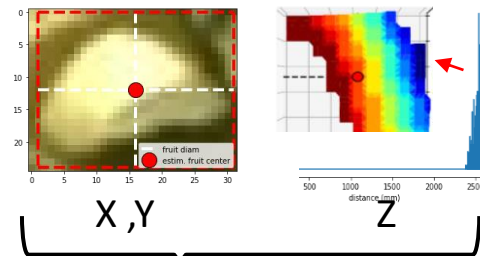


Bbox clipping

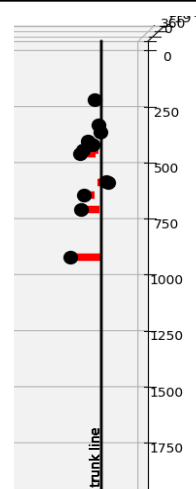
Temp extraction



coord extraction



System conversion

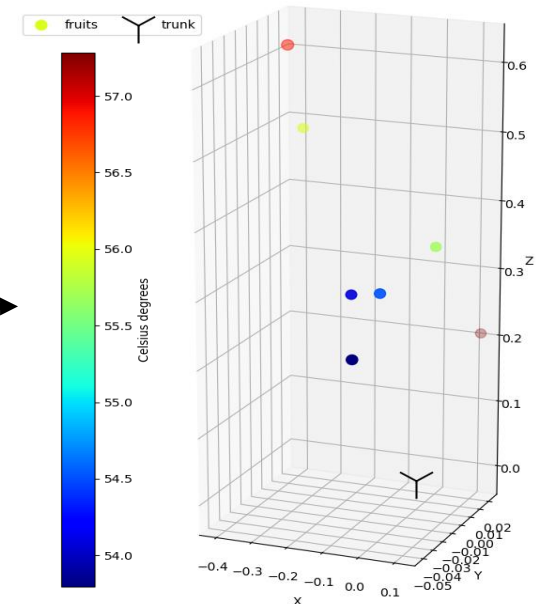
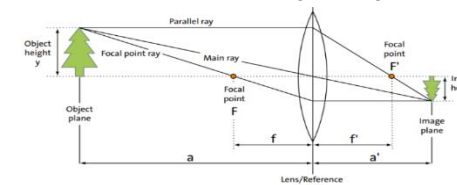


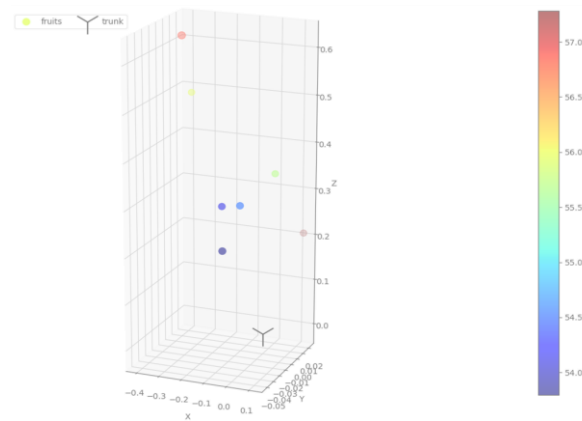
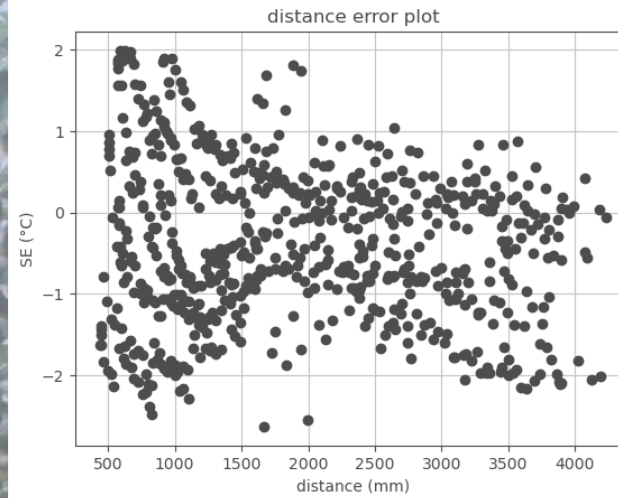
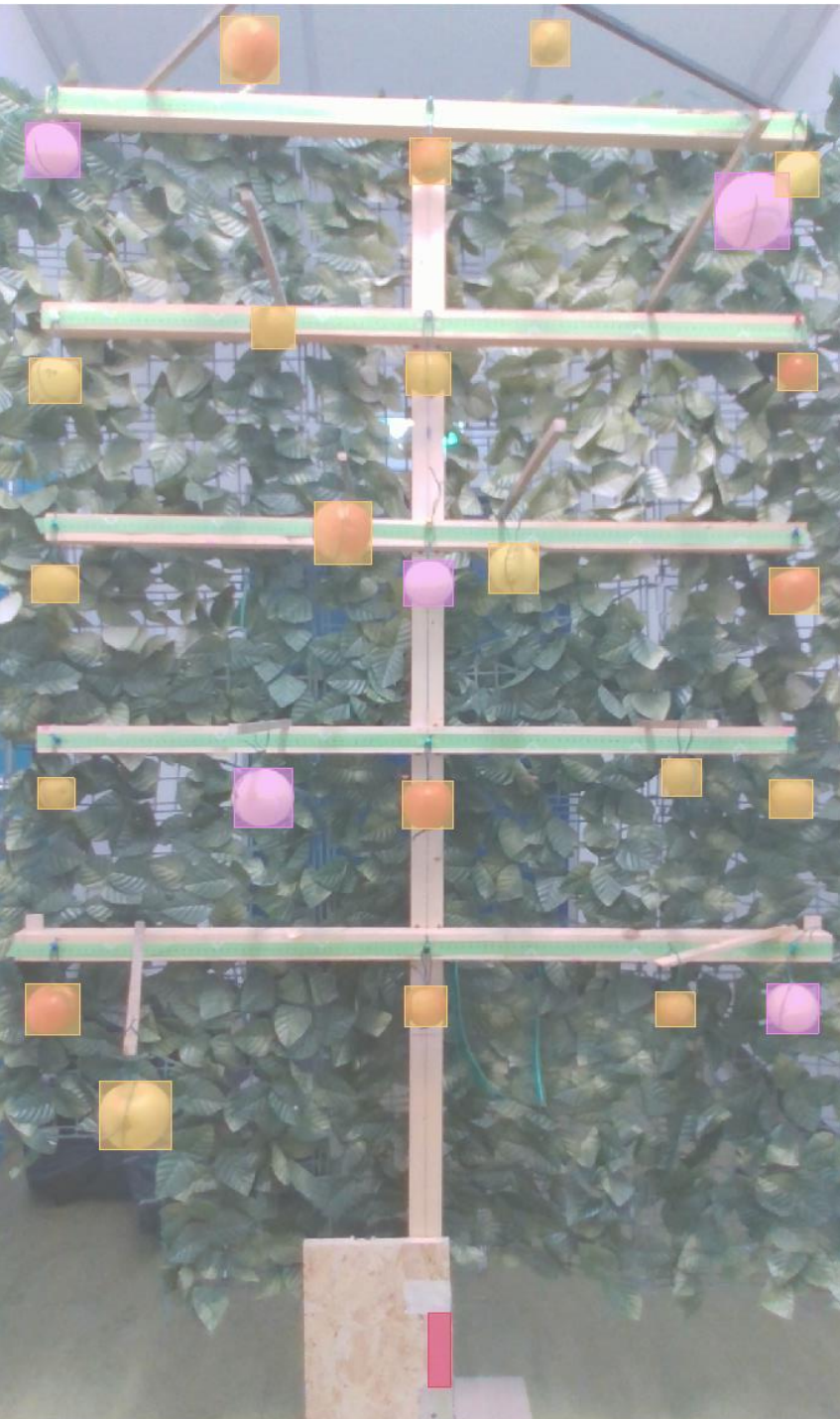
Temp.*Dist. correction

← °C ← Raw temp.

Corr °C

Corr. Temp(°C)
XYZ coord (mm)





SECTION 3

RESULTS

*no 2023 field test

Sensors Sync. & Image Alignment

Sensors Synchronisation

15 fps

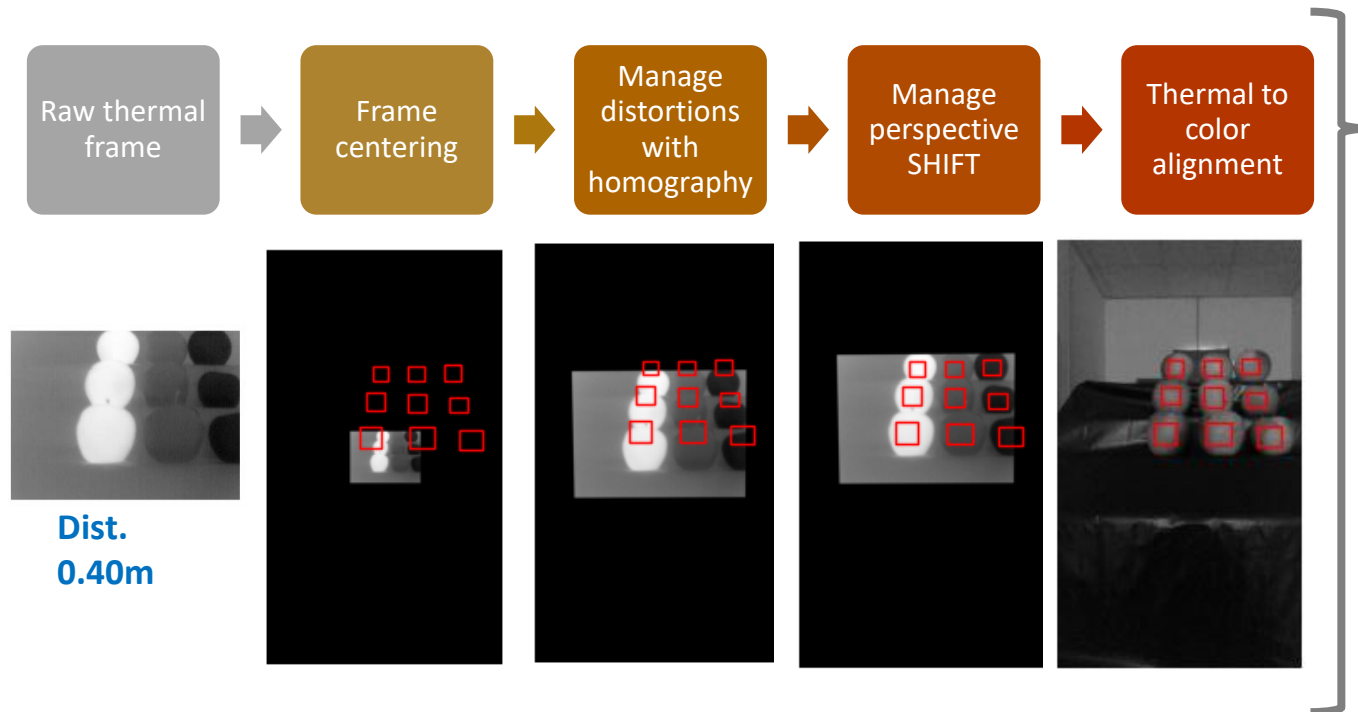


15* → 9 fps



- Synch @ 1/3 sec
 - **Errors of 0.02-0.1s** (3rd party SDK?)
 - Acceptable for low speed (1Km/h max)
 - Problematic >1Kmh
- (RGB-to-Th. Mismatch when moving)

Thermal Image Alignment



Whole Process **RMSE**

± 6.2 pix

(8.7 – 15.4 mm)

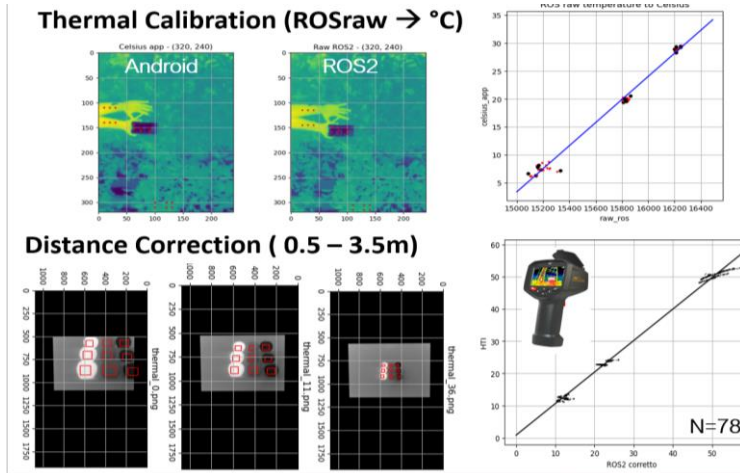
[N=52 @ 2.0-3.5m]

→ **Acceptable for target object**
(apples >40mm)

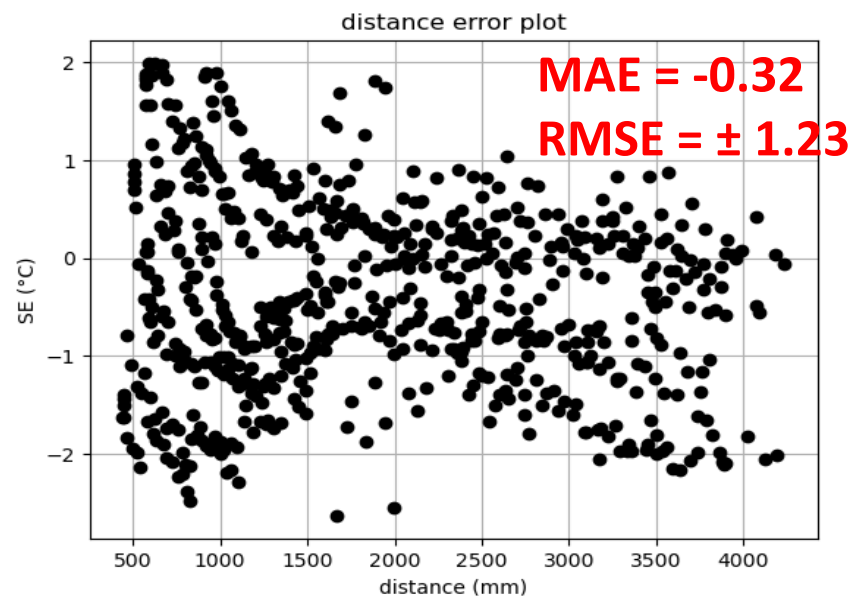
***Dynamic -Realtime**

Temp & Position . Estimation

Fruit Temp extraction



Raw -to-°C ($R^2 = 0.99$)
***15°C - 60°C range only**



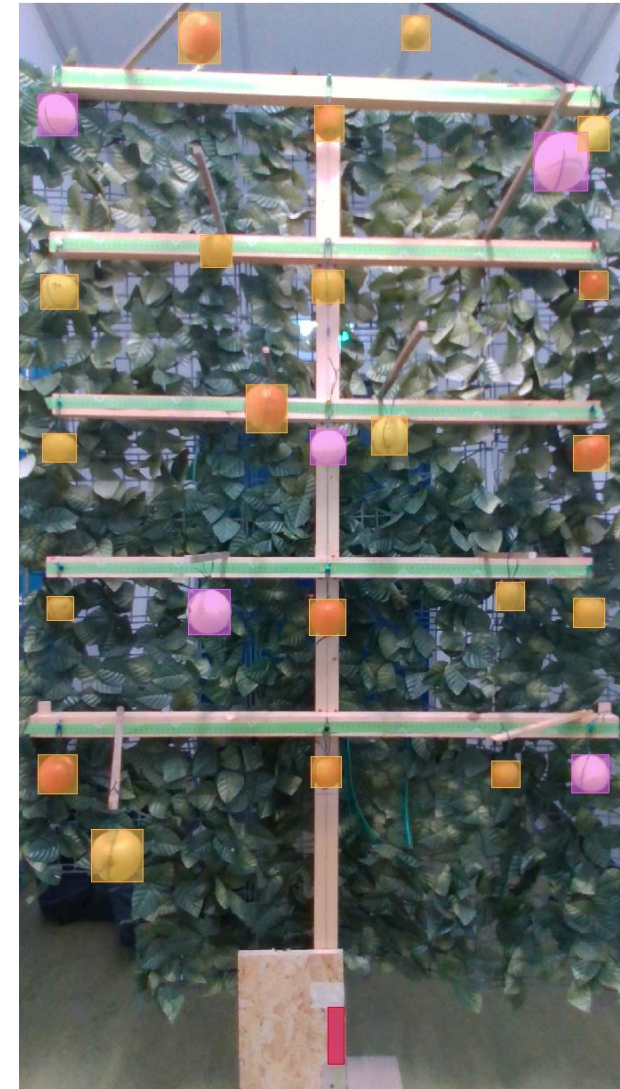
Fruit Pos extraction

Actual vs Estimated

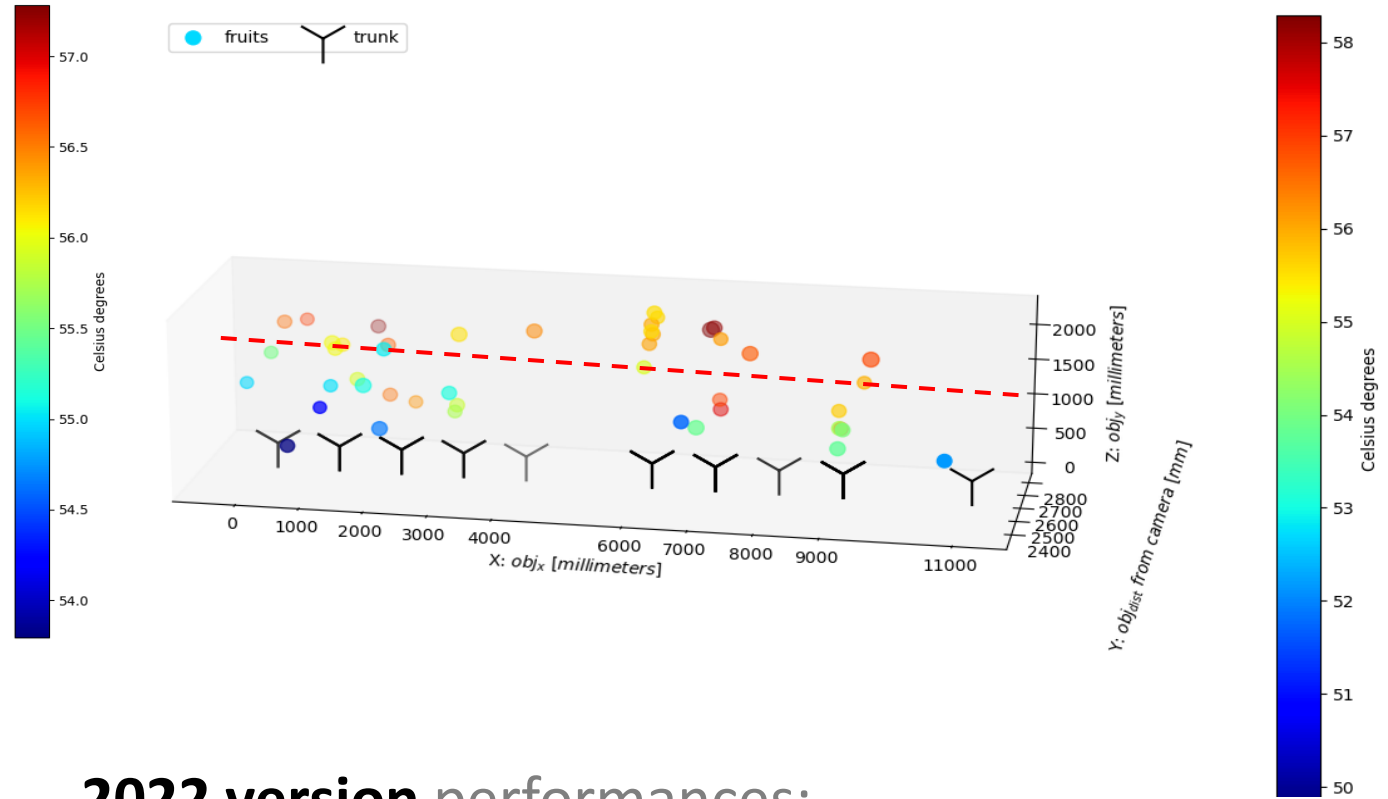
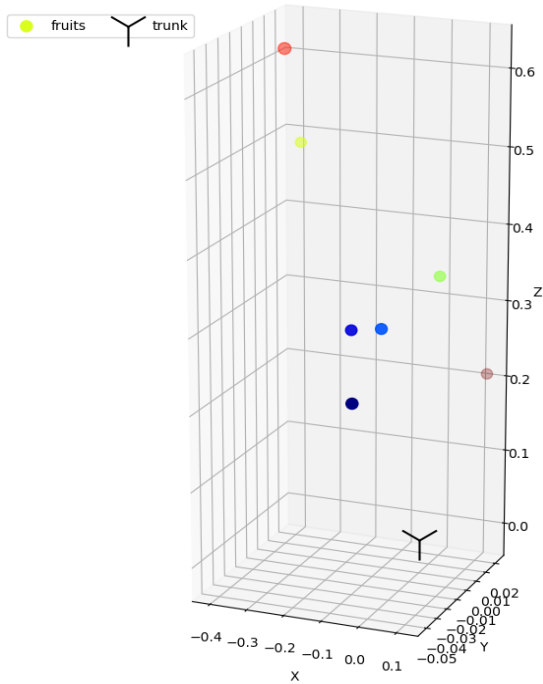
X RMSE = ± 0.87 cm

Y RMSE = ± 5.73 cm

Z RMSE = ± 2.13 cm



Mapping in field – previous version



2022 version performances:

Temp. Estimation RMSE: $\pm 4.05^{\circ}\text{C}$ RMSE

Pos. Estimation RMSE: $\pm 15\text{cm}$

*image alignment not accounting for distance shifting (SC)

No field test 2023 !



SECTION 4

CONCLUSIONS

Mapping in field – previous version



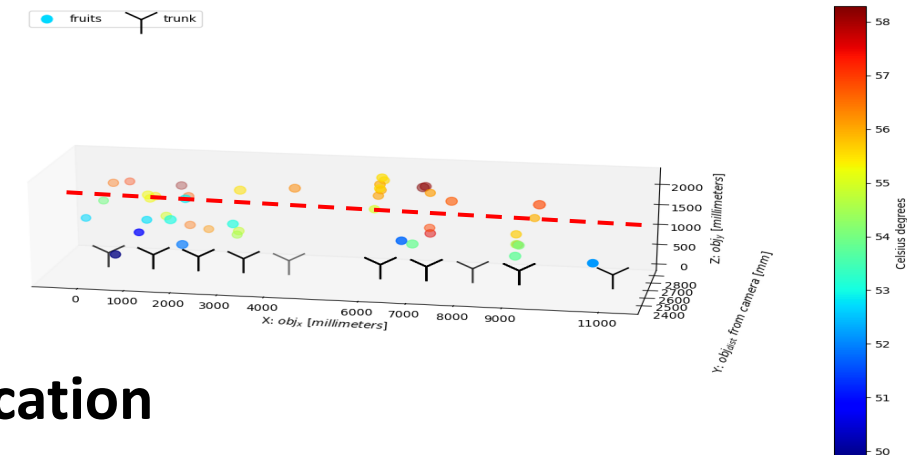
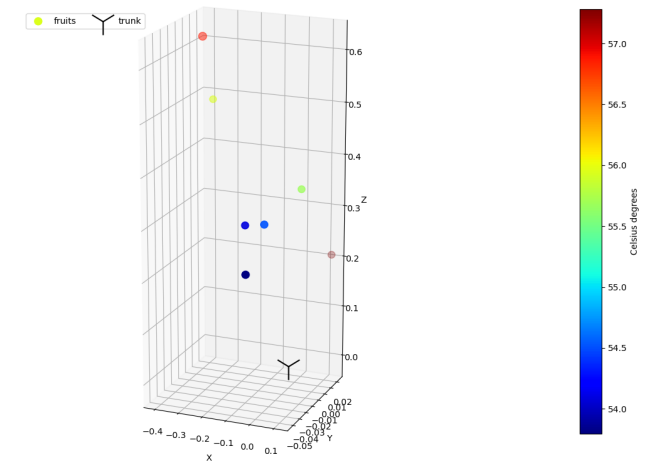
Scanning platform was developed and improved from previous version

Despite no field test, the lab test for systems' improvement shown:

- 0.02-0.1s desynchronization
<1Km/h
- - 40% RMSE (+ dynamic shift*dist.) for Image Alignment
± 6.2 pix
- - 60% RMSE in temperature estimation
± 1.23 °C
- - 400% RMSE in position estimation
± 2.91 cm (XYZ mean)

Improvement margins are present but

Platform shown encouraging results for field application



Acknowledgement



Mirko Piani
PhD Student

****Coding Speed-up****

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Smart Sensing, Artificial Intelligence and Robotic Solutions for Precision Horticulture, Tree Ecophysiology and Phenotyping

Guest Editor



Dr. Gianmarco Bortolotti

University of Bologna, Italy



Dr. Luigi Manfrini

University of Bologna, Italy



Dr. Nikos Tsoulas

Geisenheim University, Germany

Special Issue Information

Smart sensors, artificial intelligence (**AI**), and **robotics** have witnessed remarkable advancements in the agricultural sector. This Special Issue aims to **explore the intersection of smart sensing, artificial intelligence, and robotics** within the context of **precision horticulture, tree ecophysiology and phenotyping**.

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