LLE Spec Out Ratio in Jan. 2024

	SPEC	NEXEN	HANKOOK	HANKOOK	KUMHO	KUMHO	KUMHO	CASUMINA	NEXEN	PT INDUSTRI	PT INDUSTRI	
	JFEC.	3x0.30HT	3x0.30HT(OC)	2x0.30UHT	3x0.28SHT	2x0.30SST	3x0.38SHT	3x0.30HT(OC)	2x0.30SHT	2x0.30HT	2+2x0.30HT	
	INTERNAL	0.073~0.087	0.255~0.285	Max 0.065	0.045~0.072	Max 0.065	0.060~0.090	0.240~0.285	Max 0.065	0.160 ~ 0.200	0.090 ~ 0.130	
•	CUSTORMER	0.070~0.090	0.240~0.300	Max 0.070	Max 0.080	Max 0.070	Max 0.100	0.20~0.40	Max 0.070	0.140 ~ 0.220	0.070 ~ 0.150	
	LLE	0.3~1.6kgf	0.2~1.6kgf	0.2~1.6kgf	0.3~1.6kgf	0.3~1.6kgf	0.3~1.6kgf	0.3~1.6kgf	0.3~1.6kgf	0.2~5kgf	0.2~5kgf	

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	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	Total	
TOTAL		156	138	146	118	145	127	122																								952	
Internal (out spec)		4	5	4	1	2	2	3																								21	
Customer (out spec)		0	0	0	0	0	0	0																								0	
Ratio internal	#DIV/0!	2.6%	3.6%	2.7%	0.8%	1.4%	1.6%	2.5%	#DIV/0!	2.2%																							
Ratio customer	#DIV/0!	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	#DIV/0!	0.0%																							
Ratio Casumina 3X0.30HT(OC)		0.6%	1.4%	0.7%	0.0%	0.7%	1.6%	1.6%																								1.0%	
Ratio Hankook 2x0.30UHT		1.9%	1.4%	1.4%	0.0%	0.0%	0.0%	0.8%																								0.8%	
Ratio Kumho 2x0.30SST		0.0%	0.7%	0.7%	0.8%	0.7%	0.0%	0.0%																								0.4%	

Ratio Target: 5%

