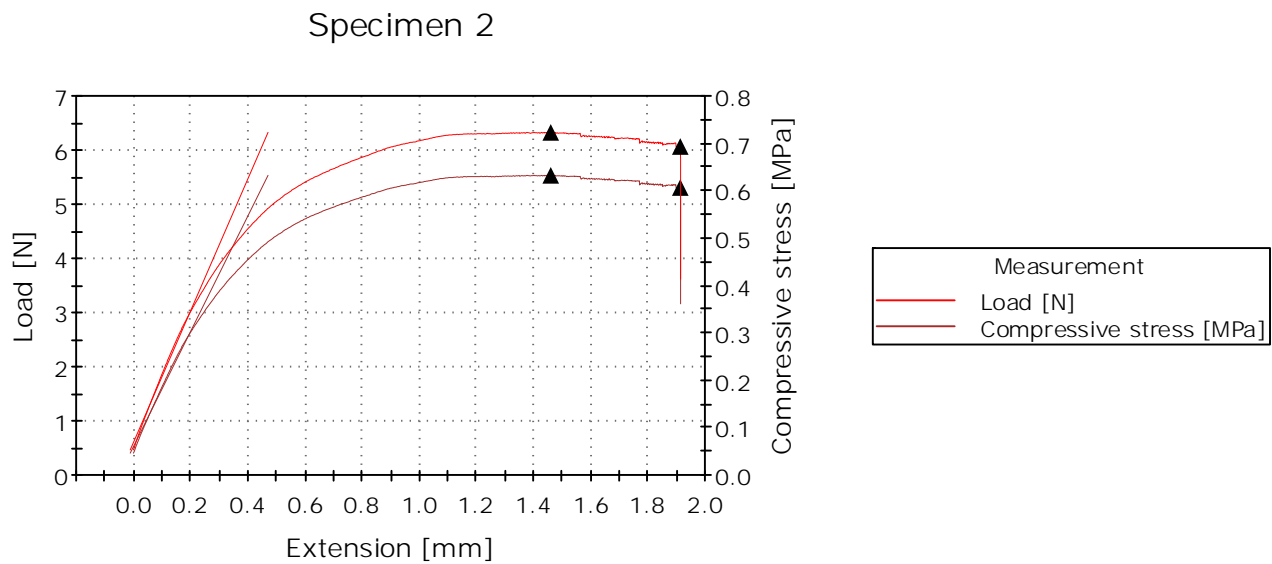
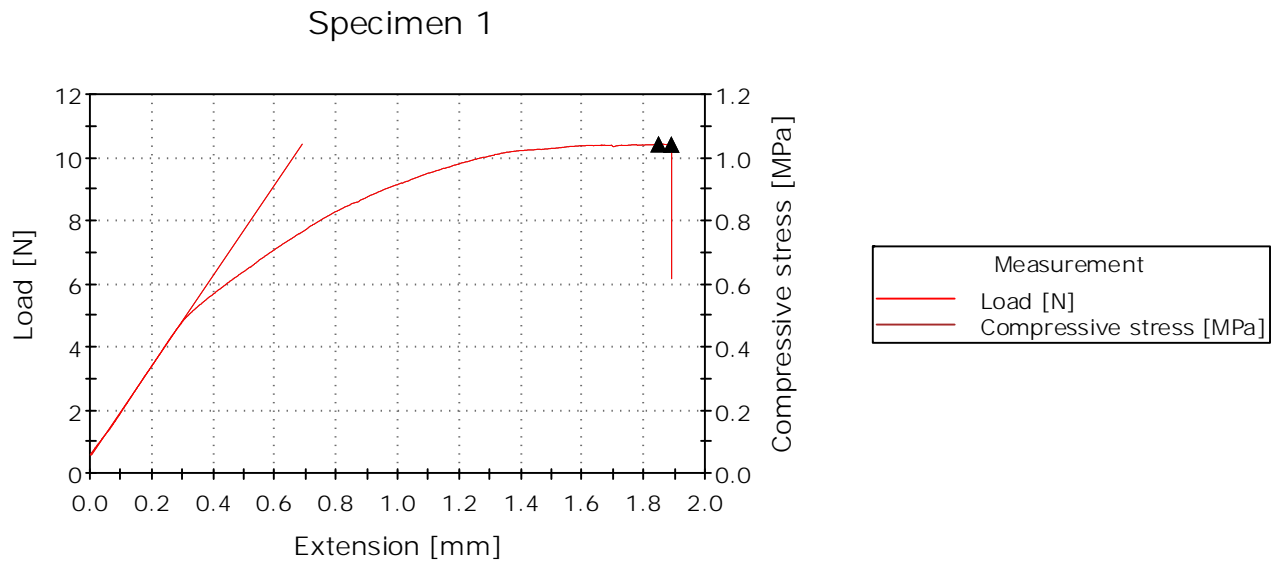
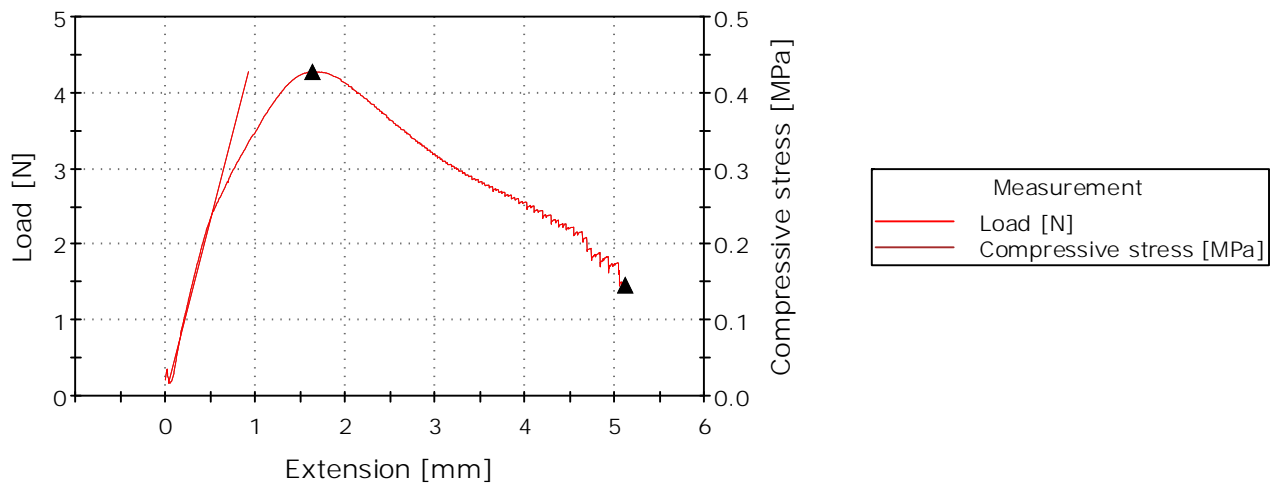


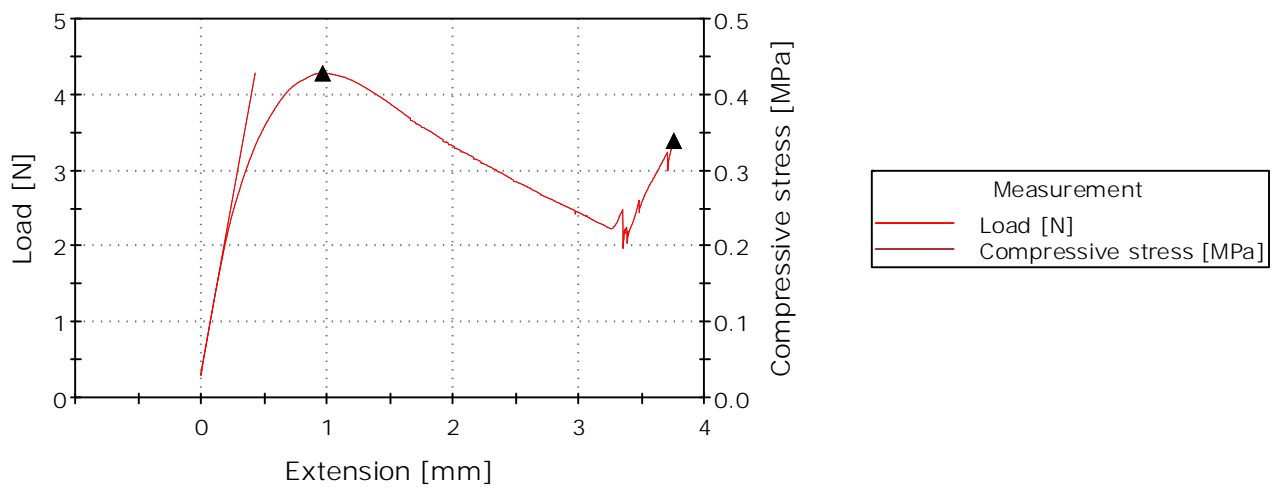
Three point bend test for Brace Roots



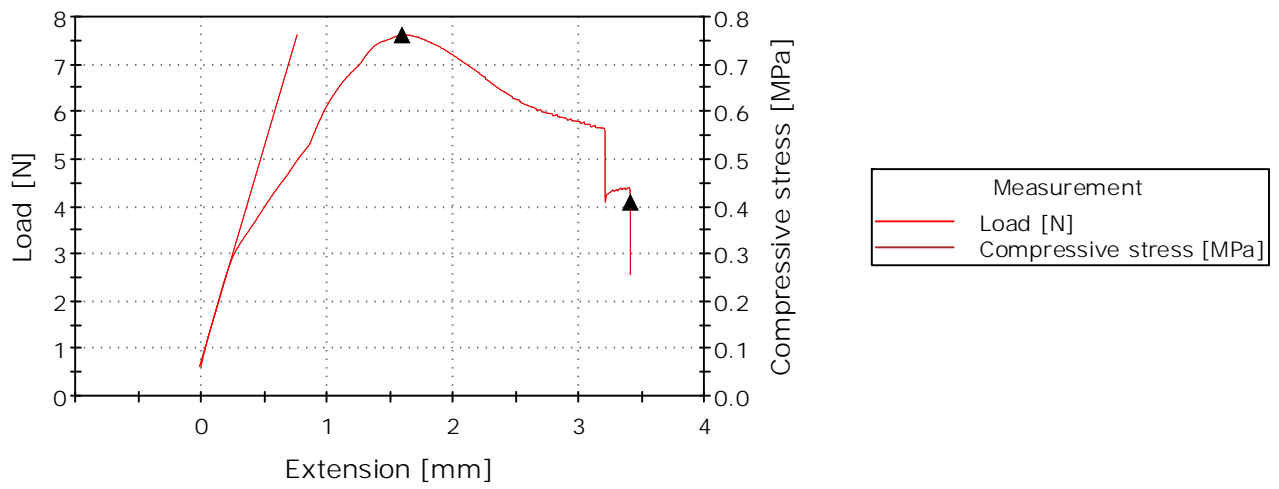
Specimen 3



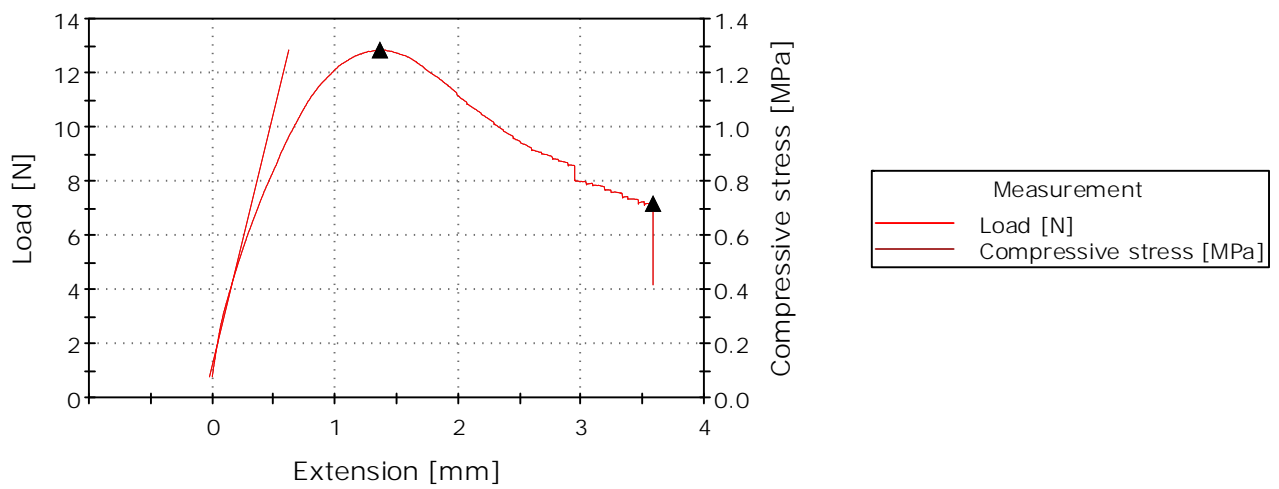
Specimen 4



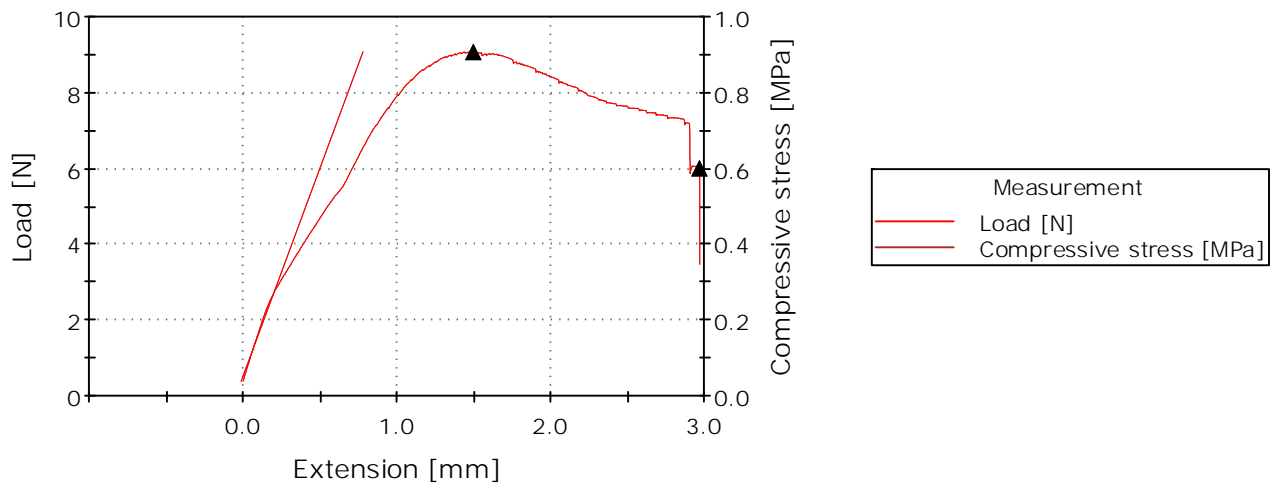
Specimen 5



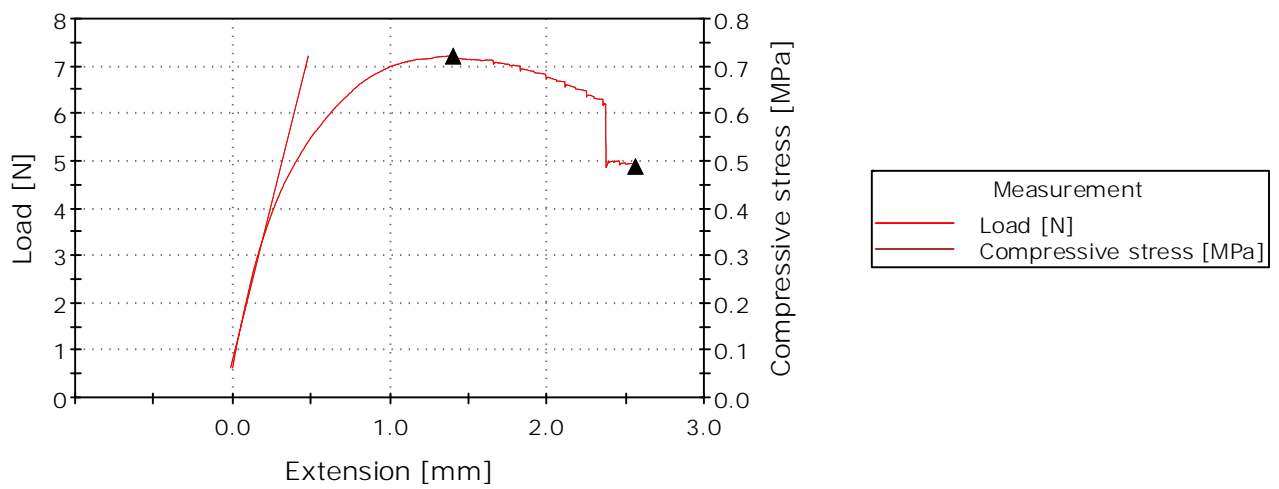
Specimen 6



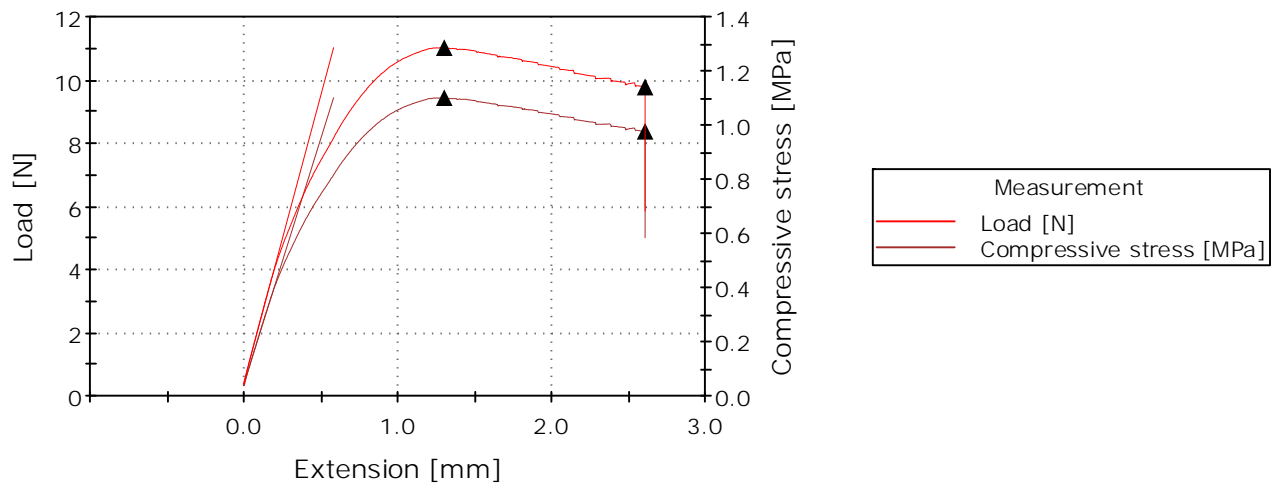
Specimen 7



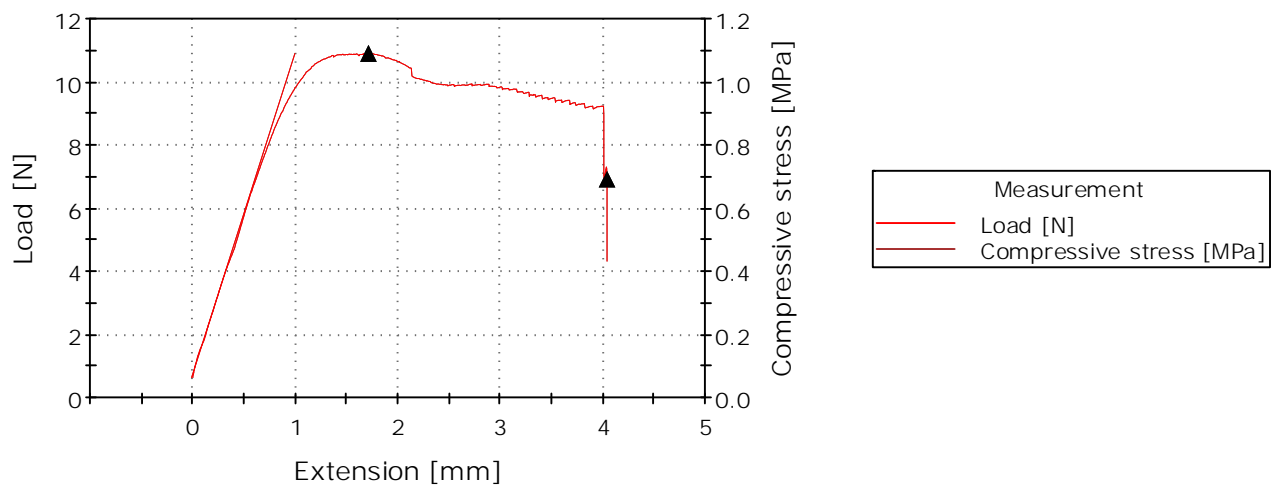
Specimen 8



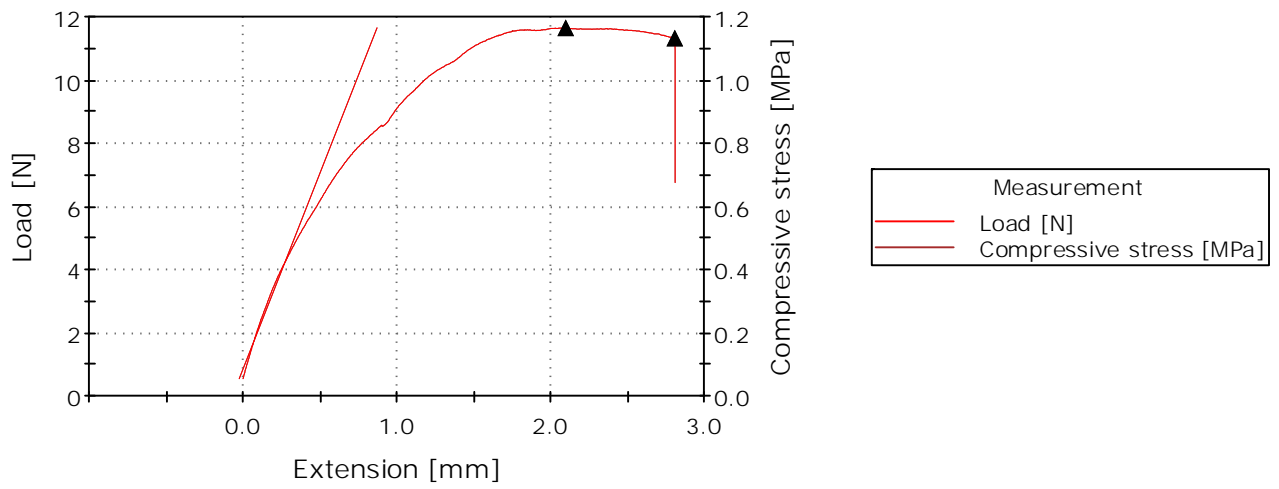
Specimen 9



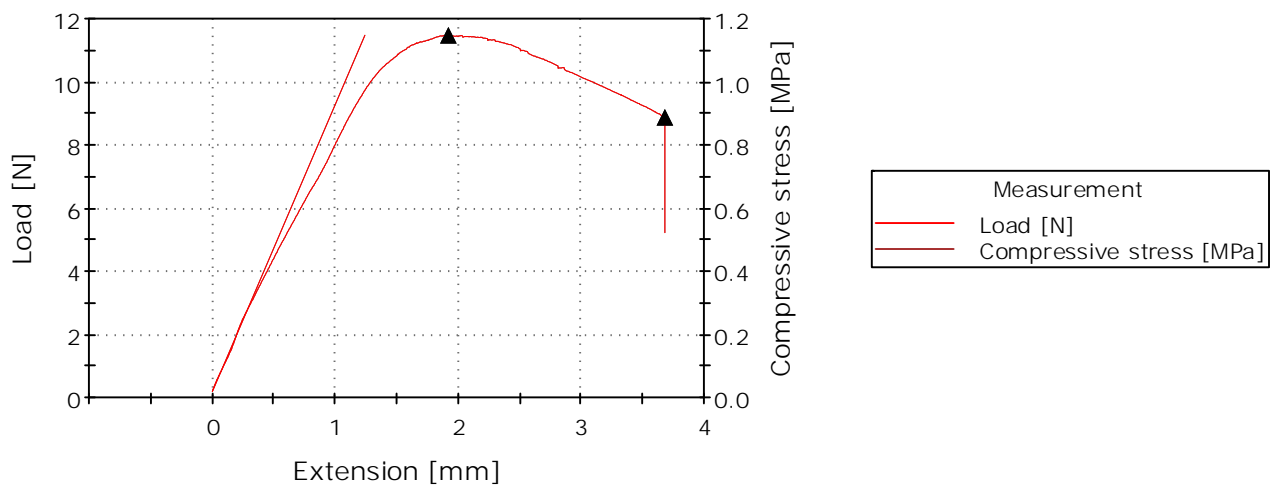
Specimen 10



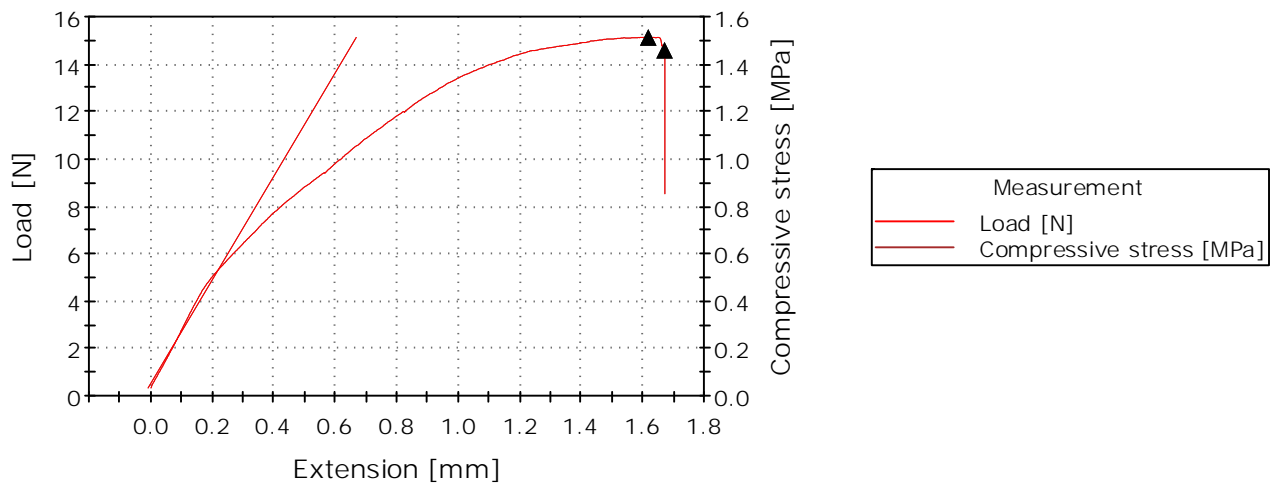
Specimen 11



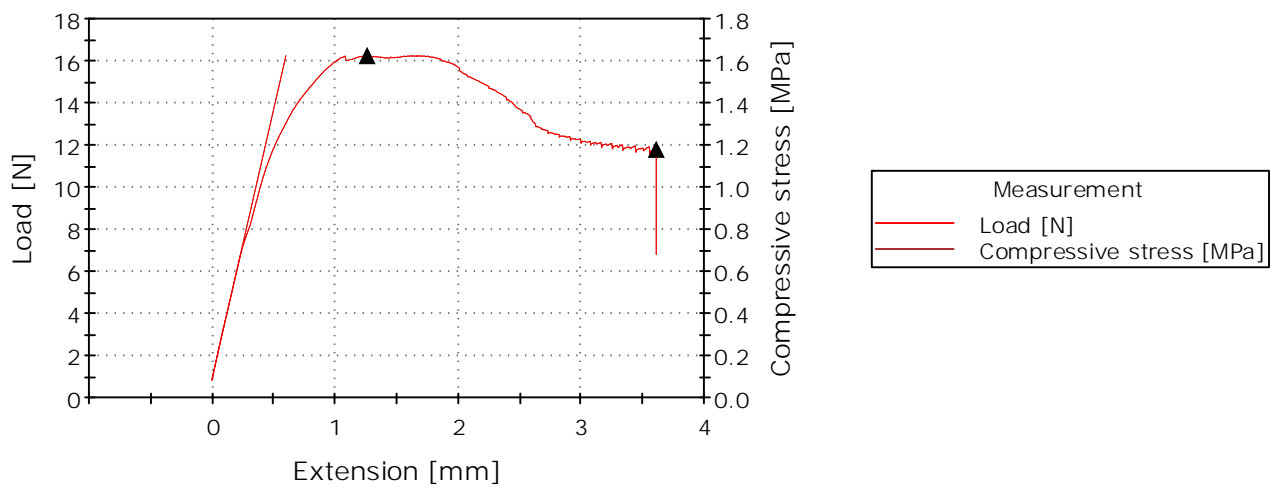
Specimen 12



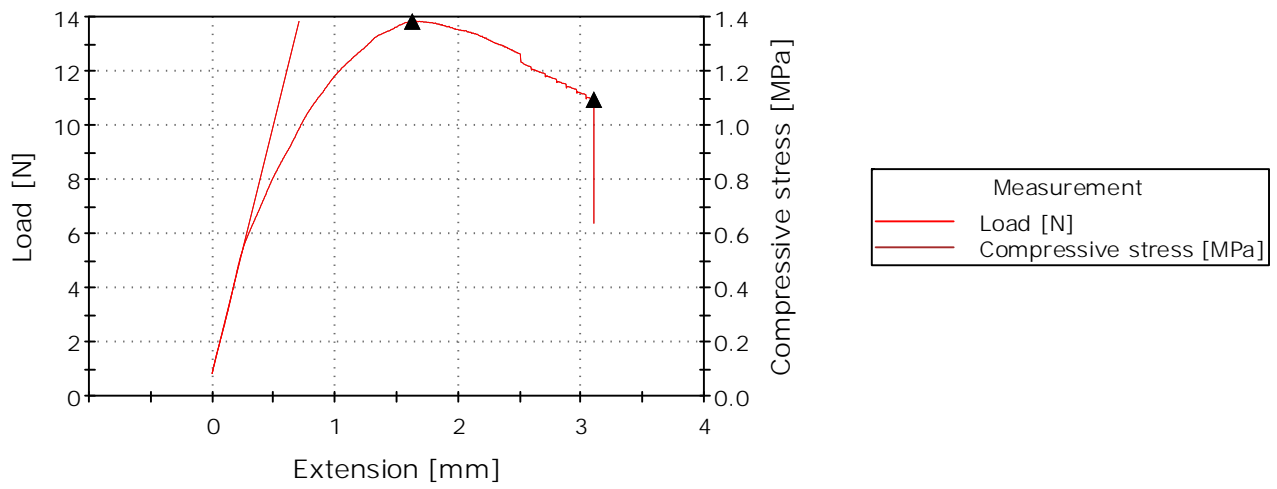
Specimen 13



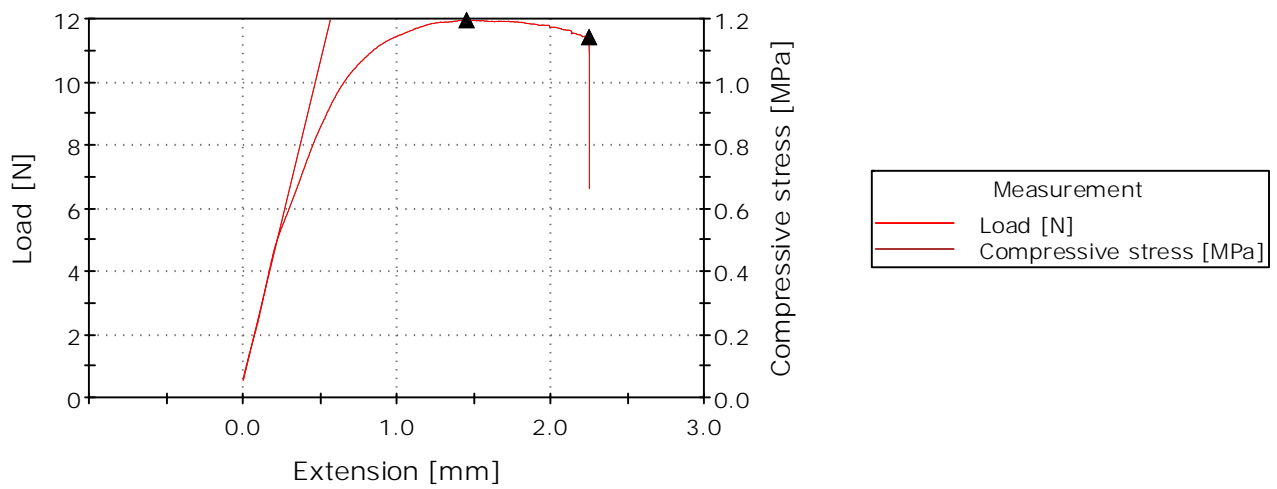
Specimen 14



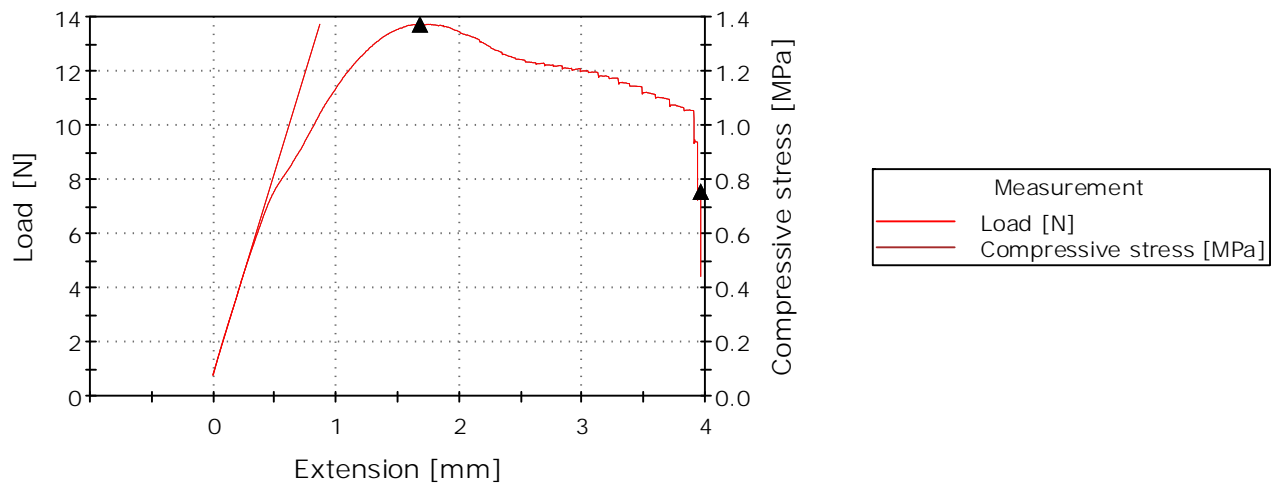
Specimen 15



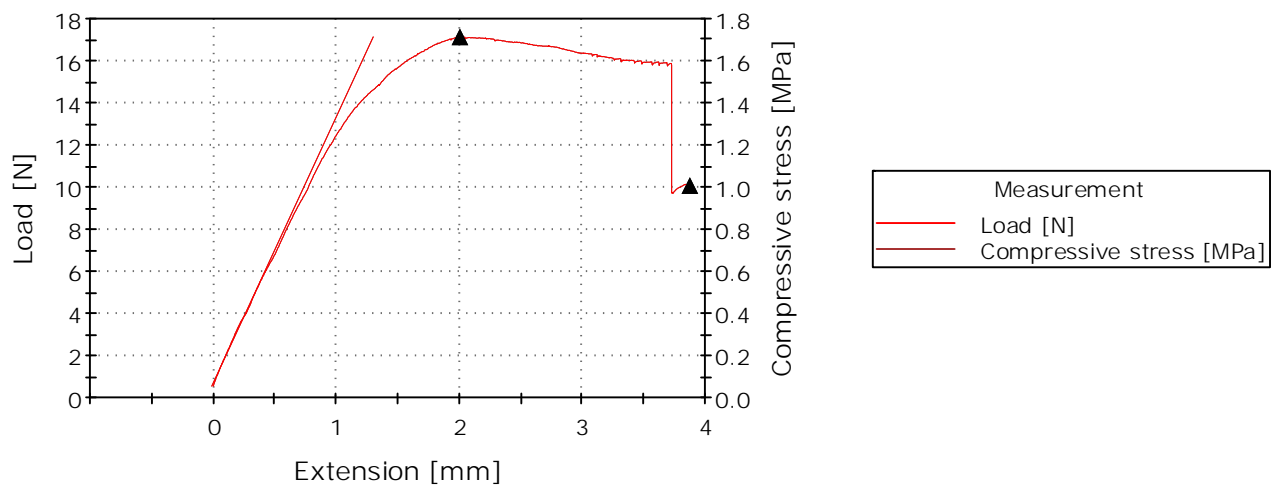
Specimen 16



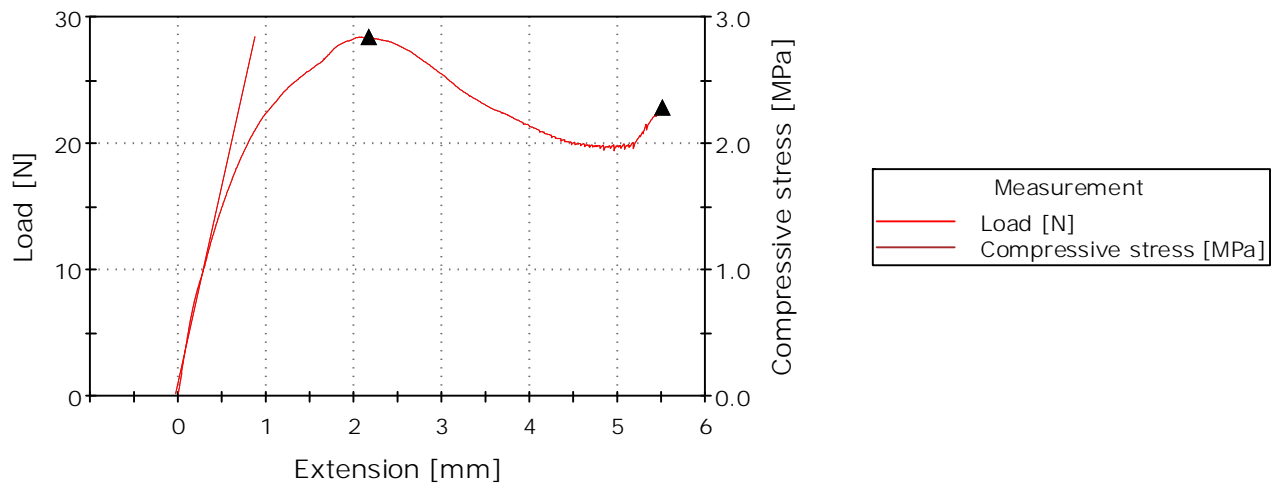
Specimen 17



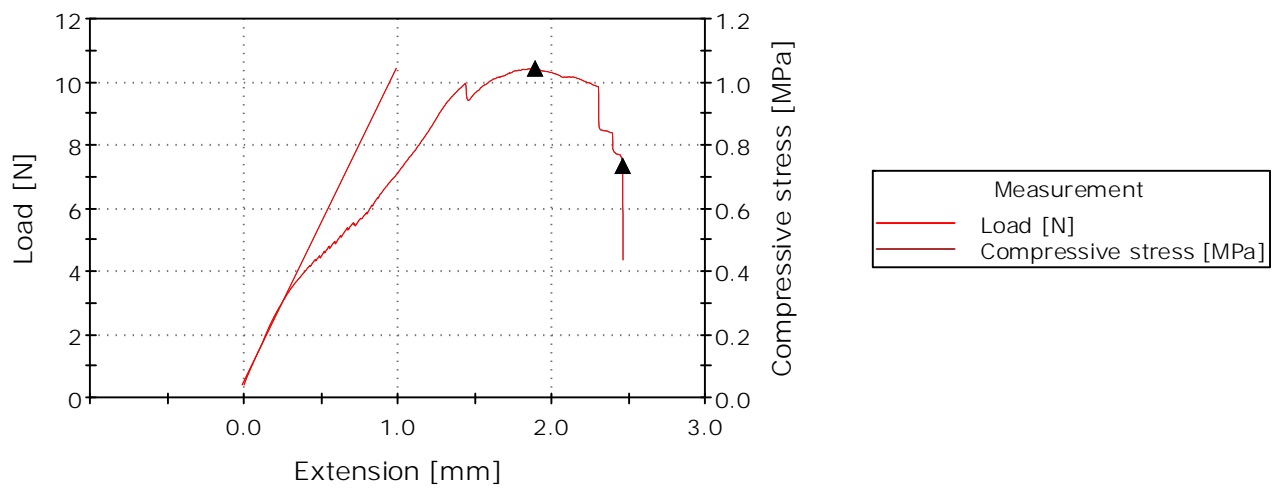
Specimen 18



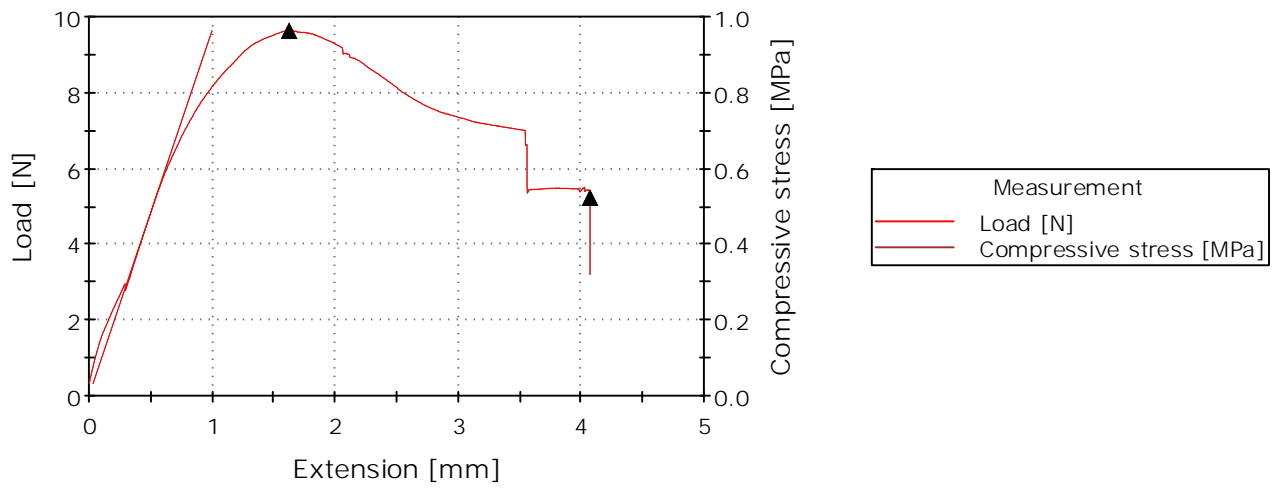
Specimen 19



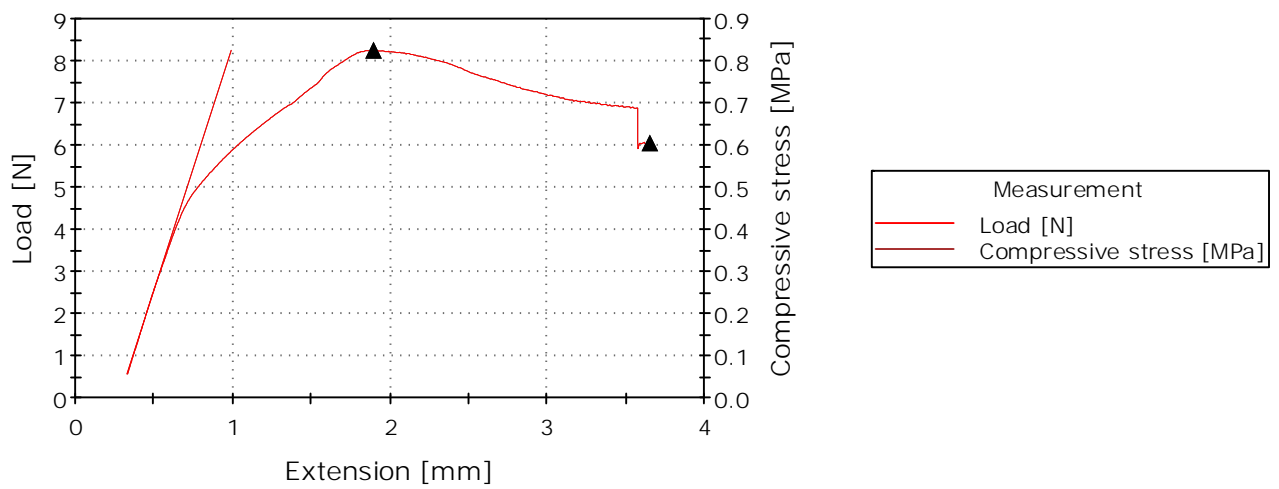
Specimen 20



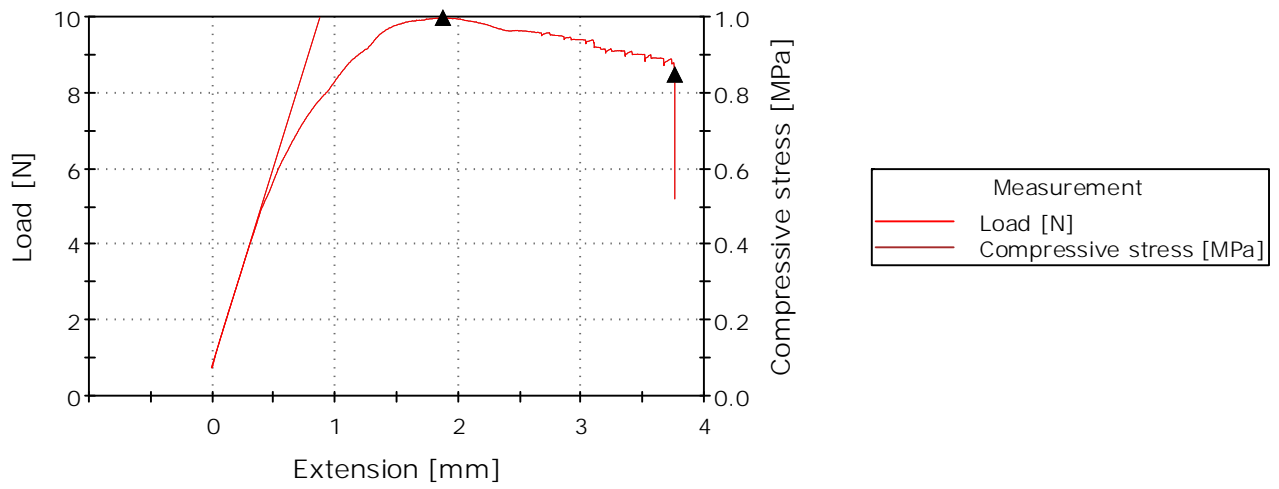
Specimen 21



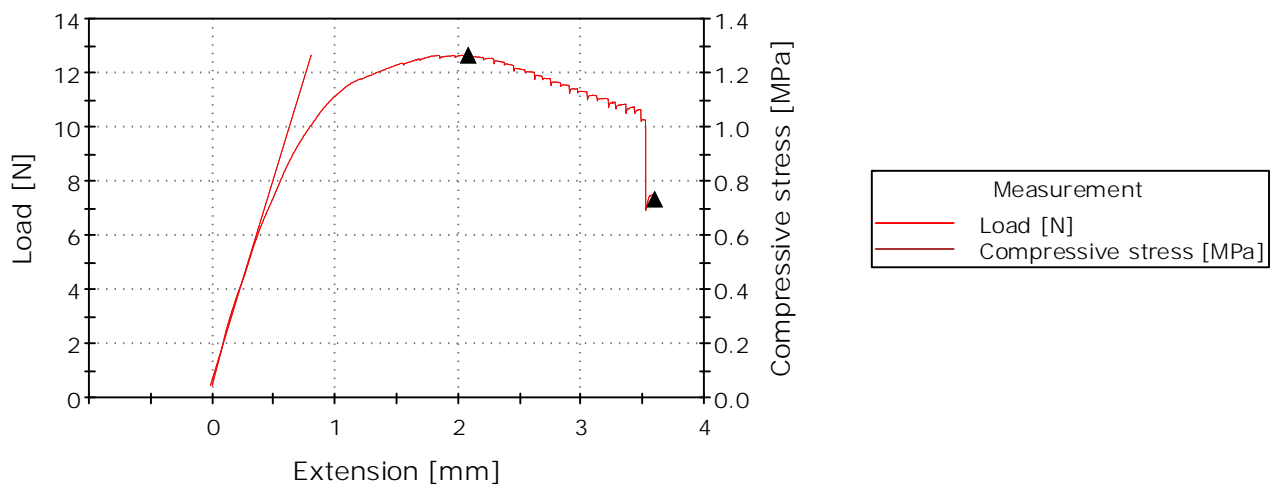
Specimen 22



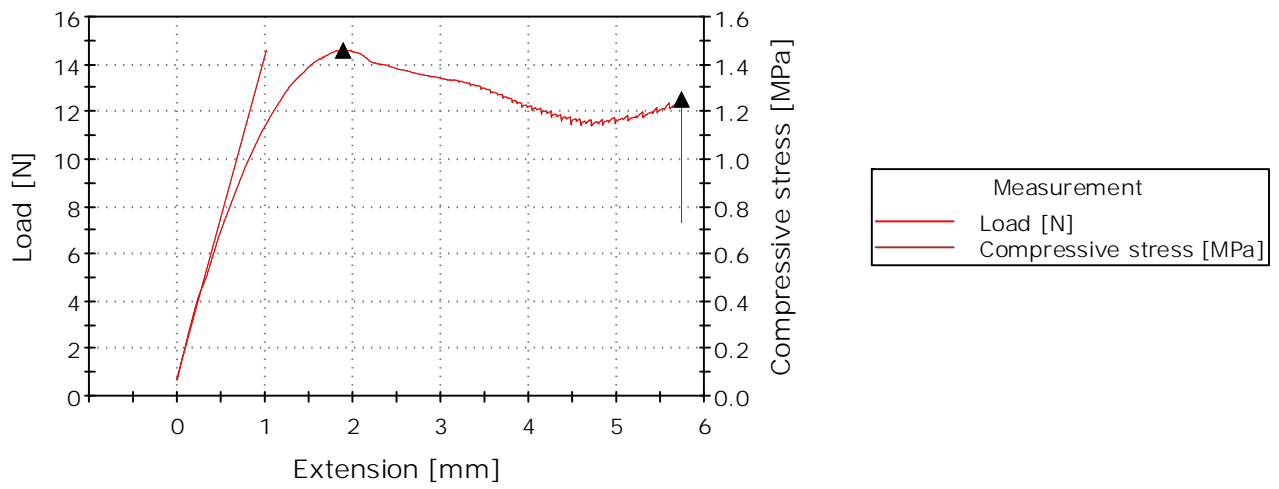
Specimen 23



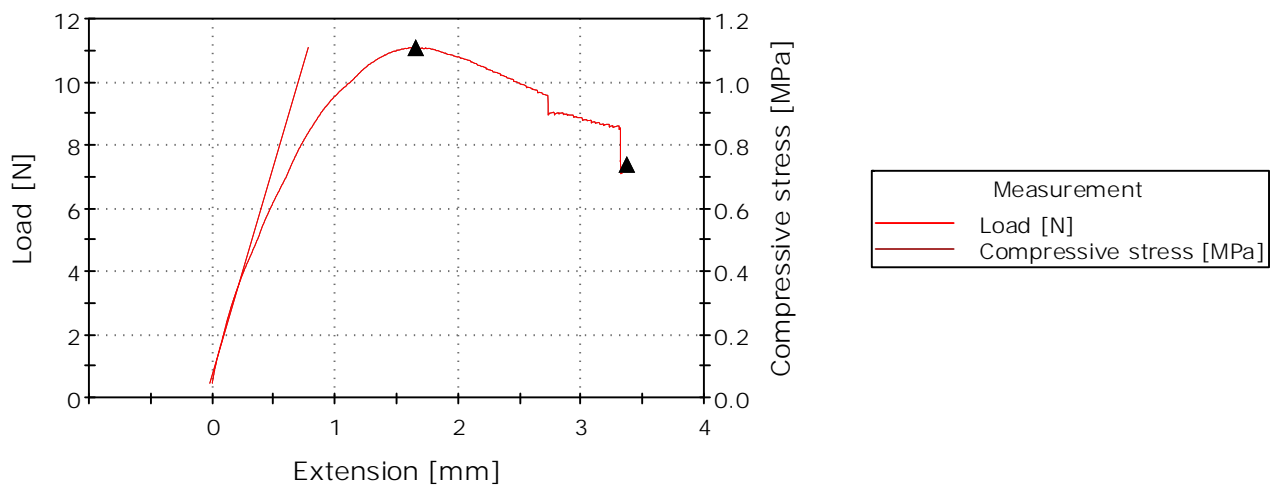
Specimen 24



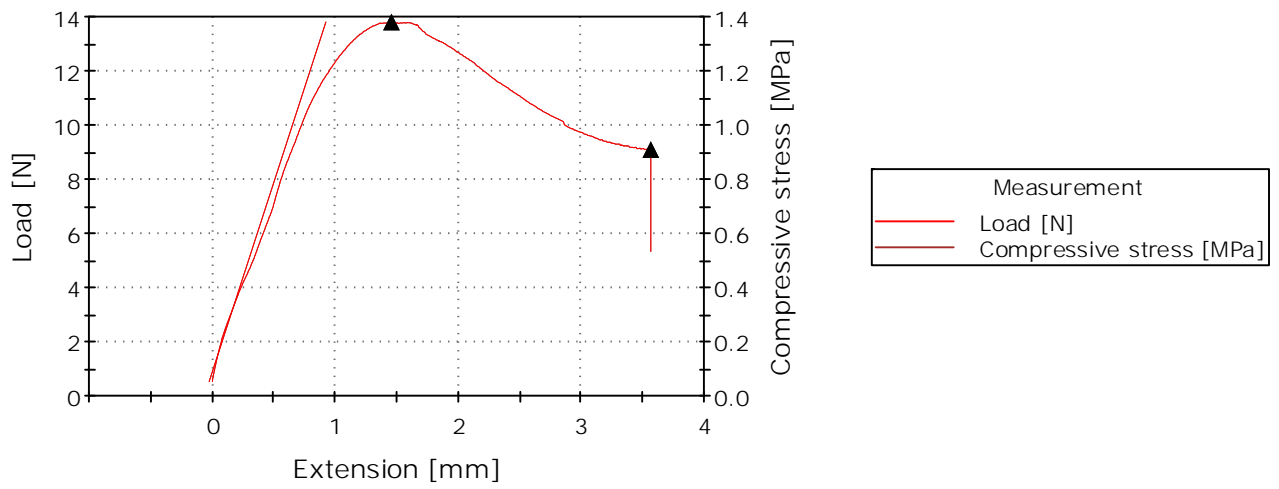
Specimen 25



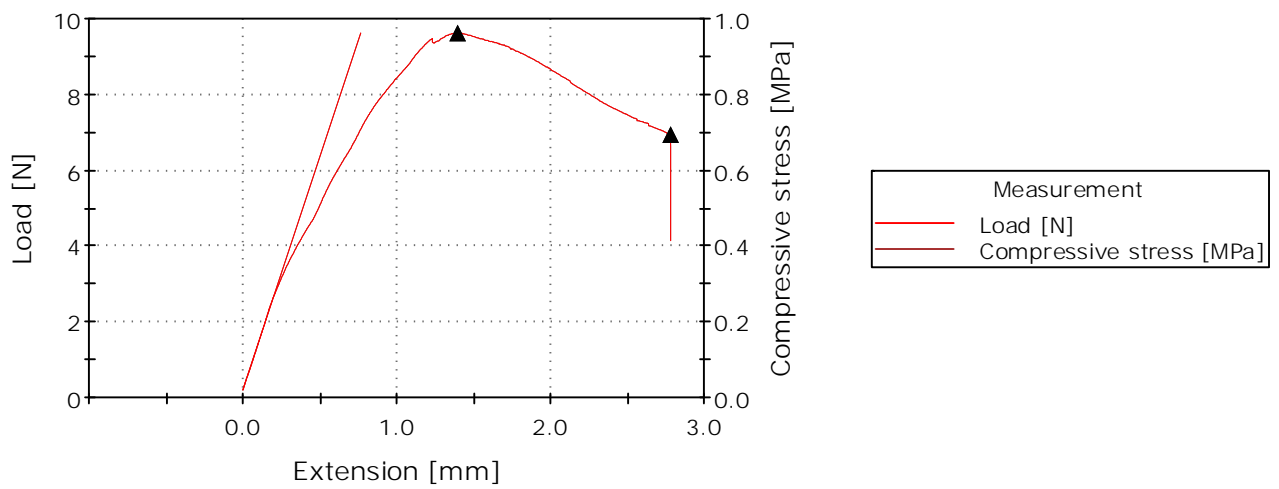
Specimen 26



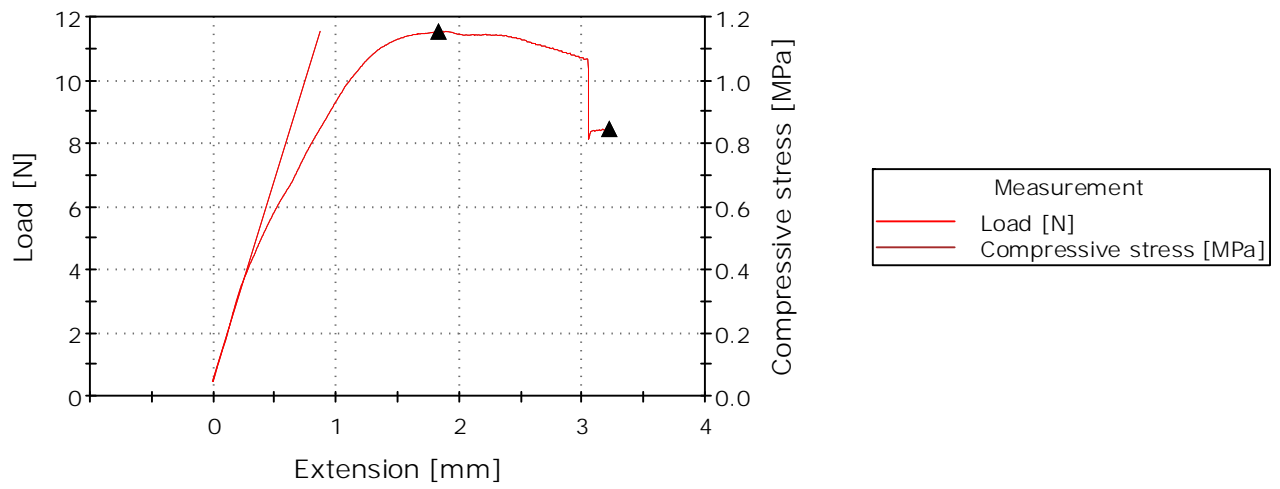
Specimen 27



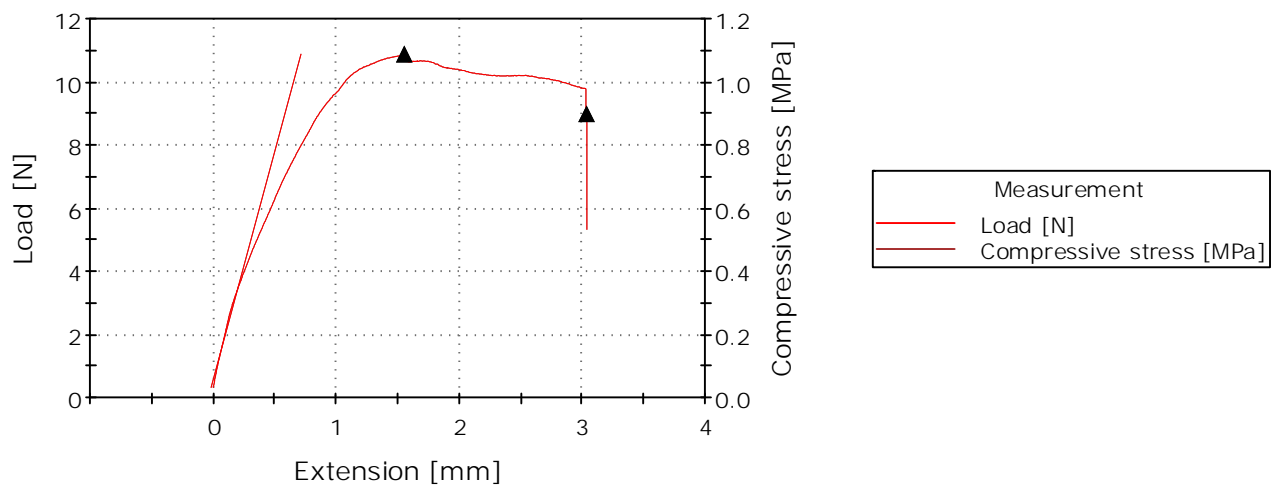
Specimen 28



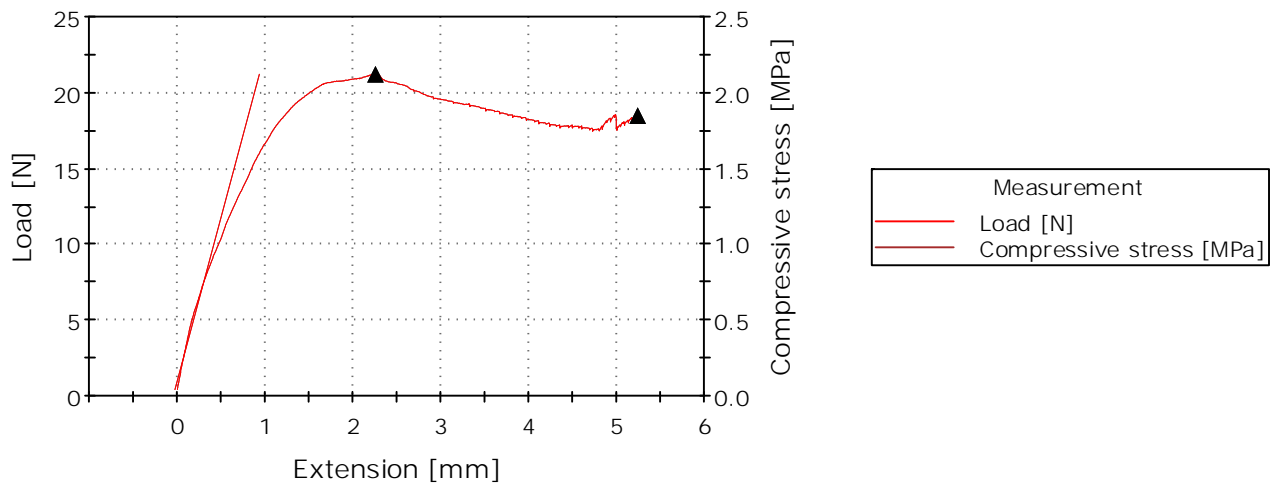
Specimen 29



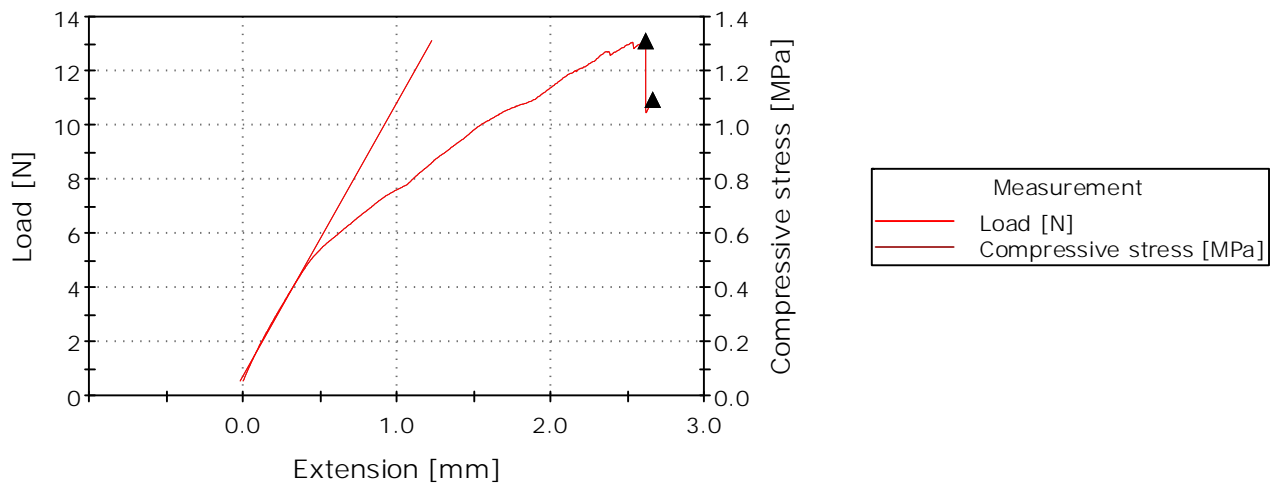
Specimen 30



Specimen 31



Specimen 32



	Modulus (Automatic) [MPa]	Load at Break (Standard) [N]	Maximum Load [N]
1	143.11257	10.41305	10.42186
2	121.29020	6.06919	6.32654
3	45.89267	1.47705	4.27338
4	92.09340	3.39515	4.28385
5	90.19044	4.10287	7.61843
6	186.68588	7.19416	12.84883
7	109.47454	6.02269	9.06871
8	132.92921	4.89026	7.21087
9	180.79488	9.78225	11.02125
10	101.60298	6.93561	10.90166
11	123.66173	11.31764	11.64223
12	90.74385	8.87958	11.46122
13	218.18114	14.58835	15.12836

	Modulus (Automatic) [MPa]	Load at Break (Standard) [N]	Maximum Load [N]
14	255.47811	11.80722	16.24245
15	183.55497	10.95831	13.82463
16	200.86305	11.41444	11.94439
17	148.45812	7.56117	13.71589
18	126.15238	10.09786	17.11897
19	310.73309	22.87700	28.40850
20	100.04648	7.35577	10.43078
21	95.82455	5.24634	9.62789
22	115.63809	6.05729	8.24794
23	104.63634	8.48467	9.97487
24	149.17913	7.35726	12.65998
25	135.20273	12.53613	14.58327
26	132.16498	7.40056	11.07923
27	139.80690	9.11170	13.80384
28	122.72738	6.94639	9.60881
29	126.76448	8.47159	11.53685
30	144.67712	8.99175	10.87223
31	215.16161	18.50618	21.20415
32	100.72932	10.94512	13.10172