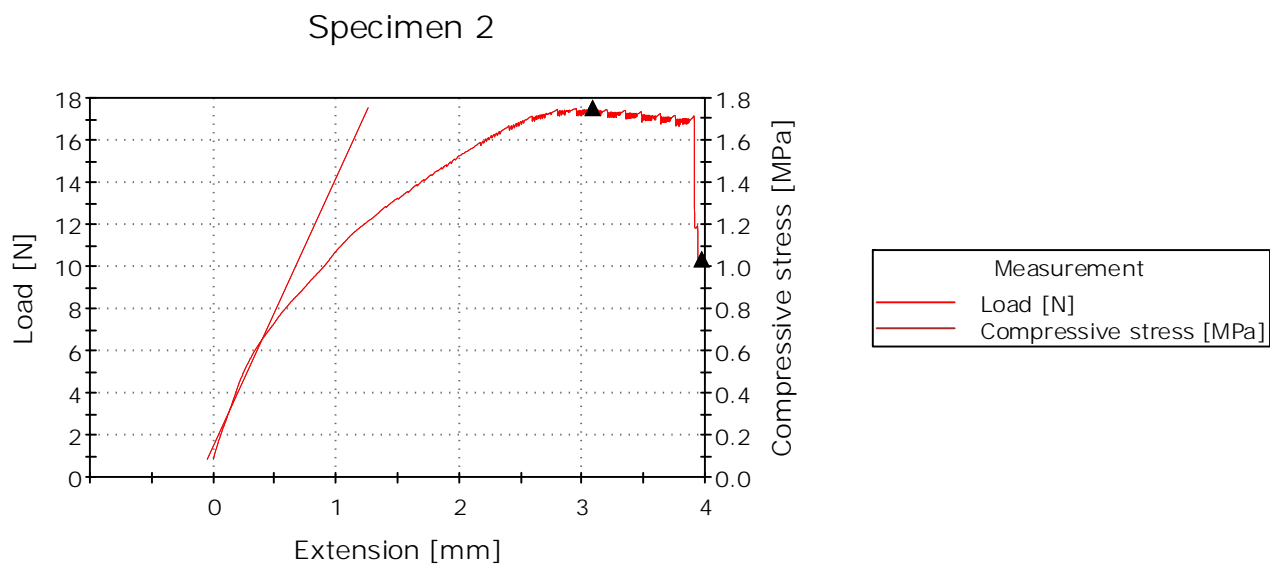
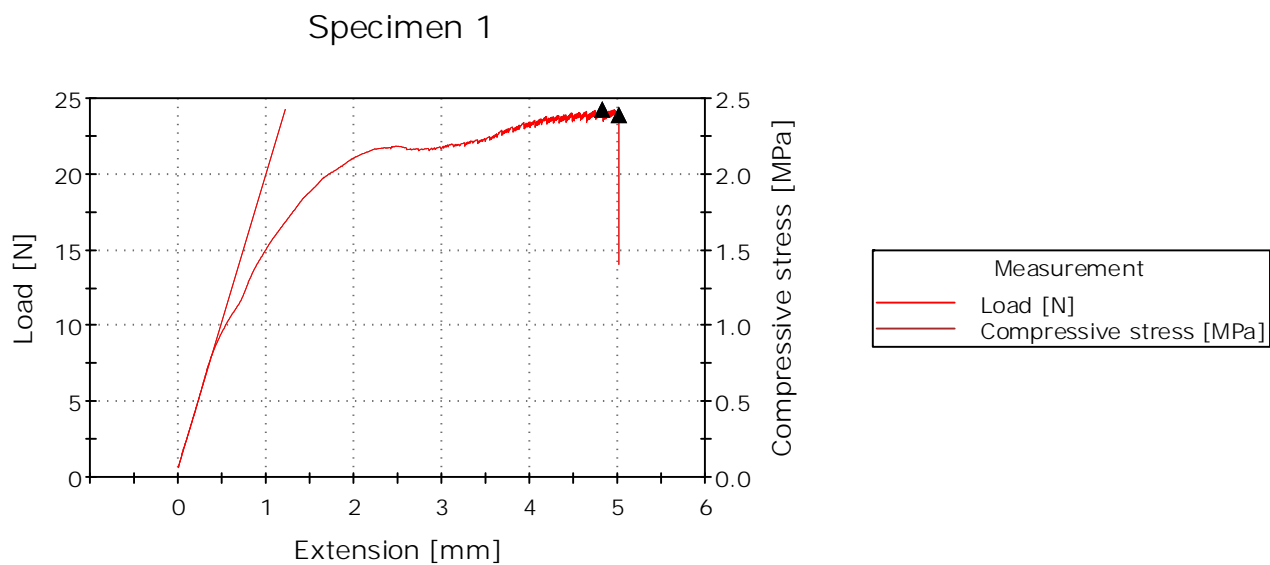
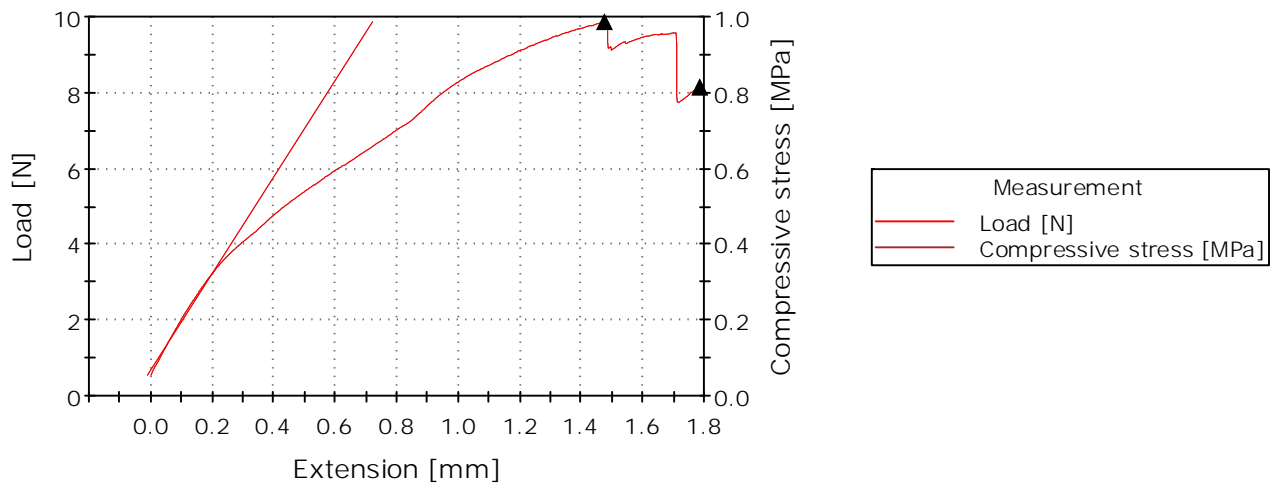


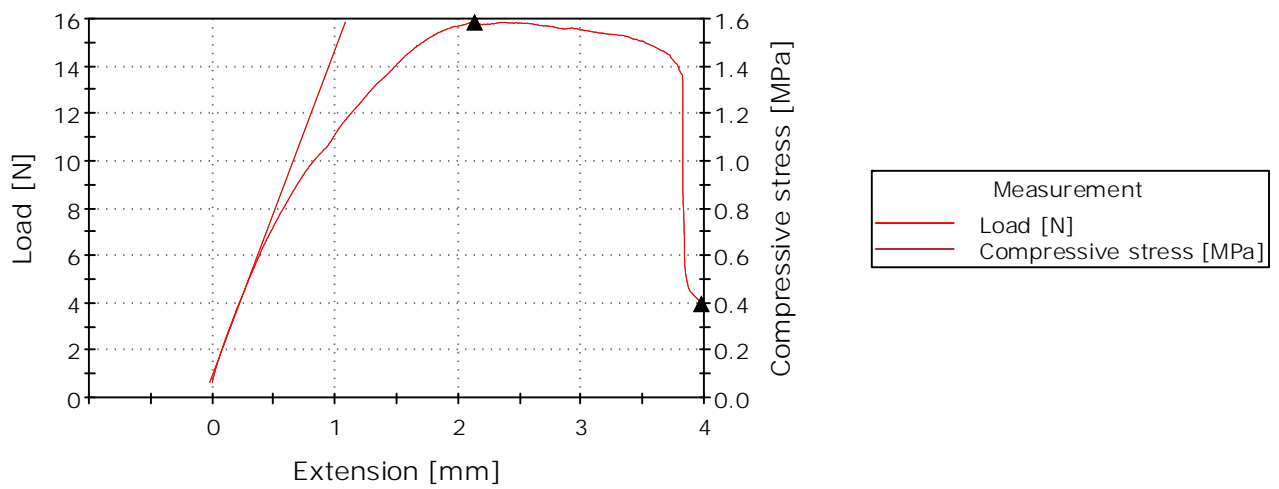
Three point bend test for Brace Roots



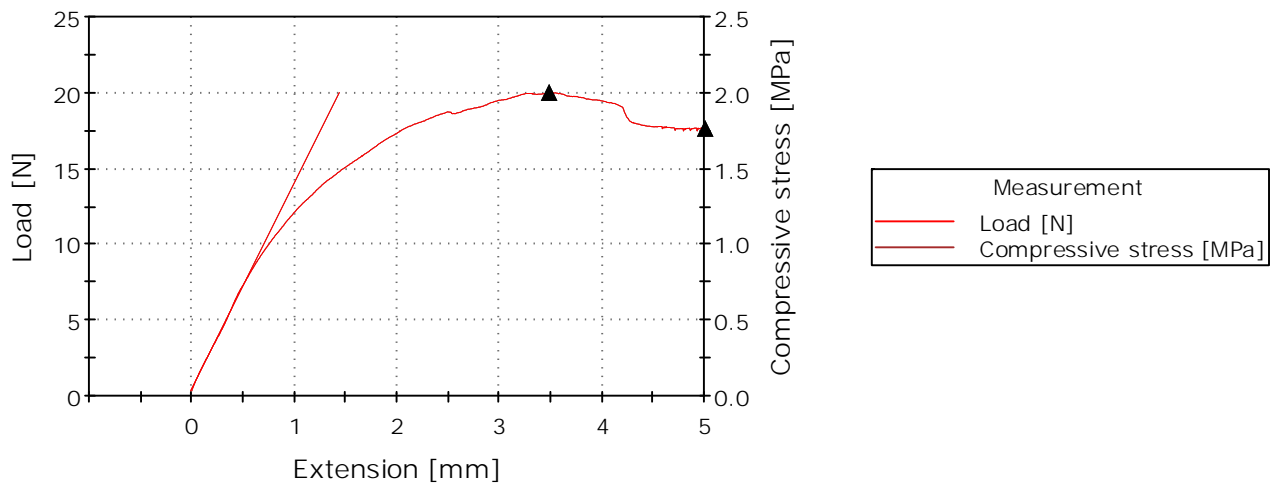
Specimen 3



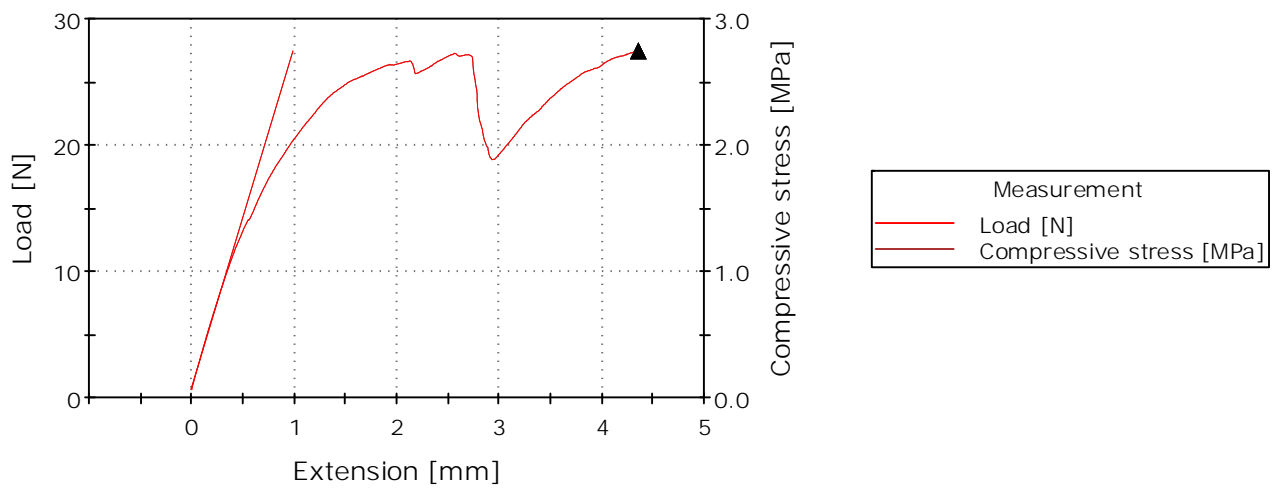
Specimen 4



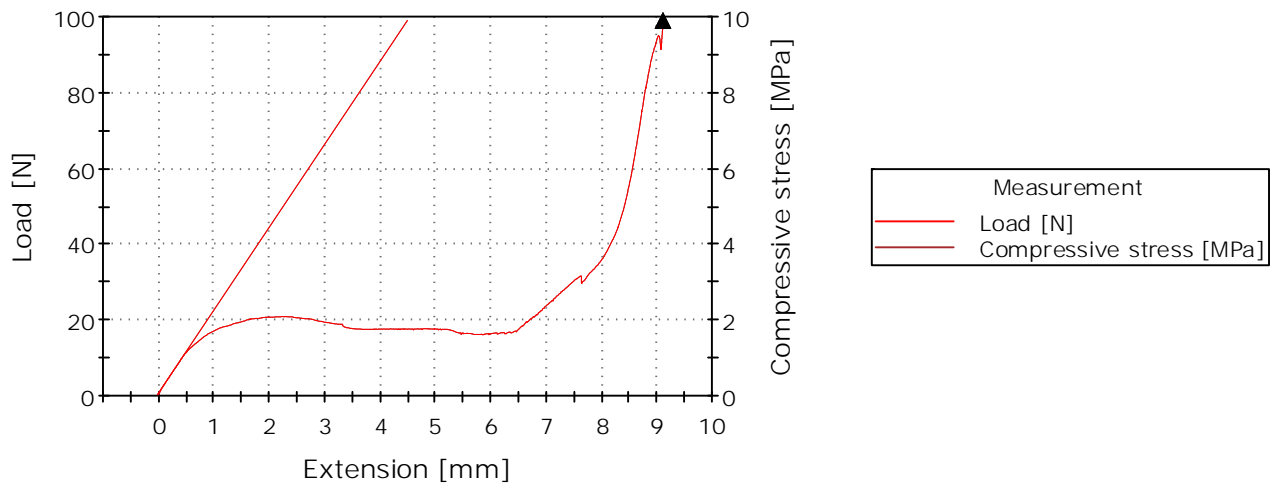
Specimen 5



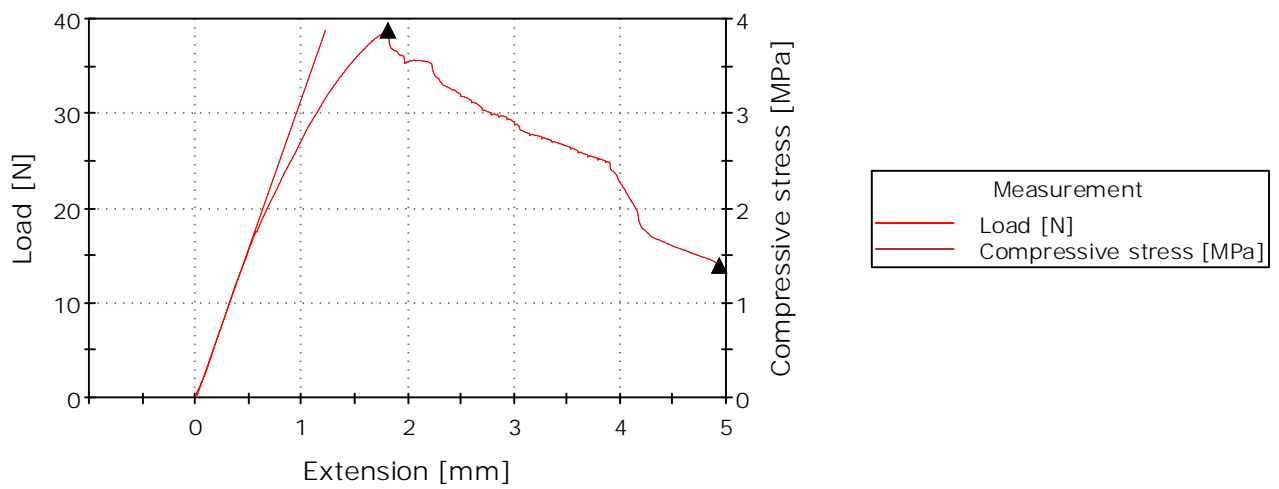
Specimen 6



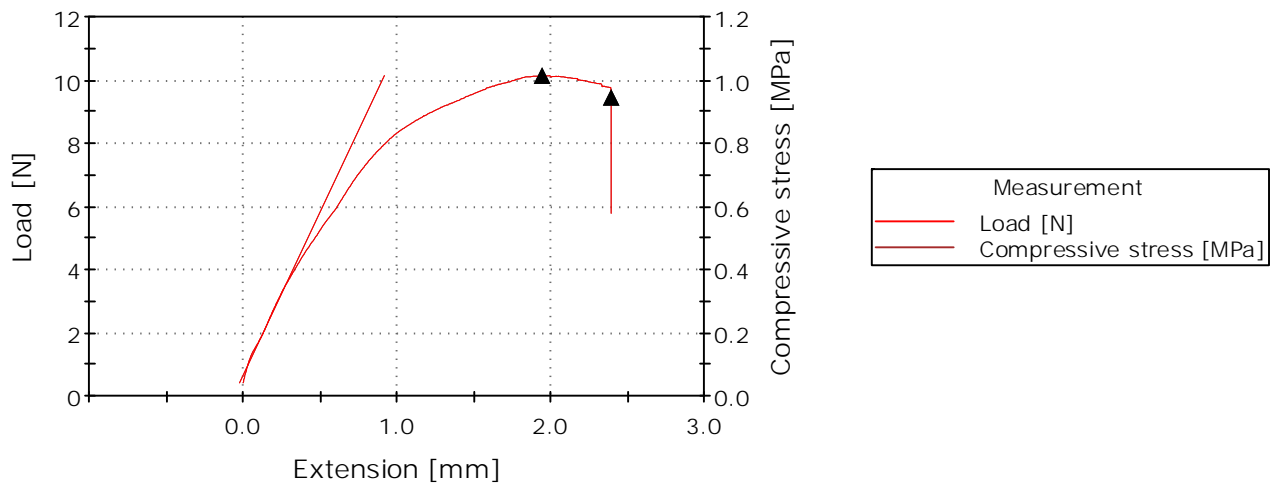
Specimen 7



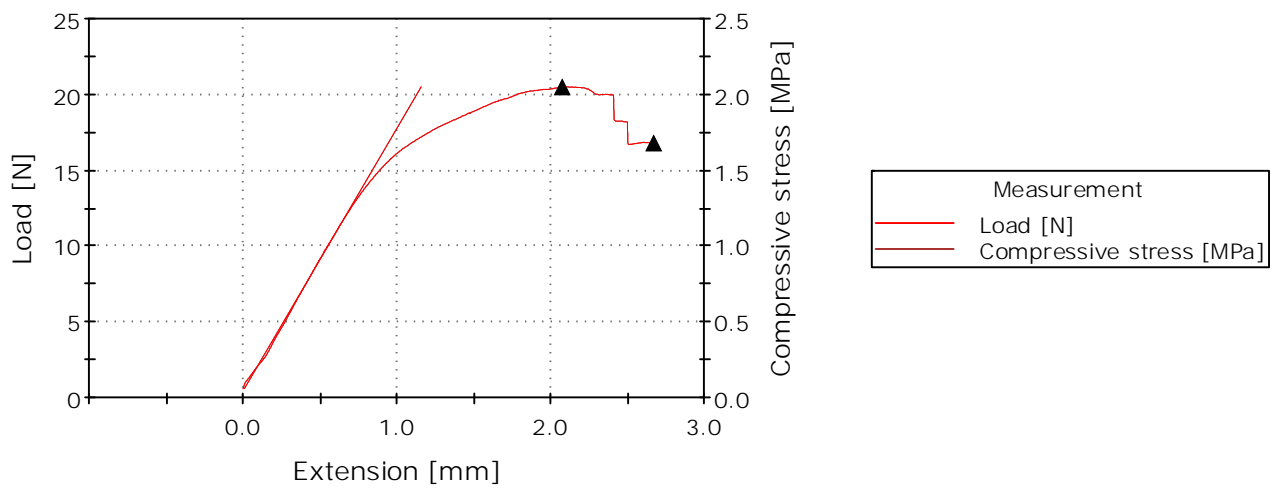
Specimen 8



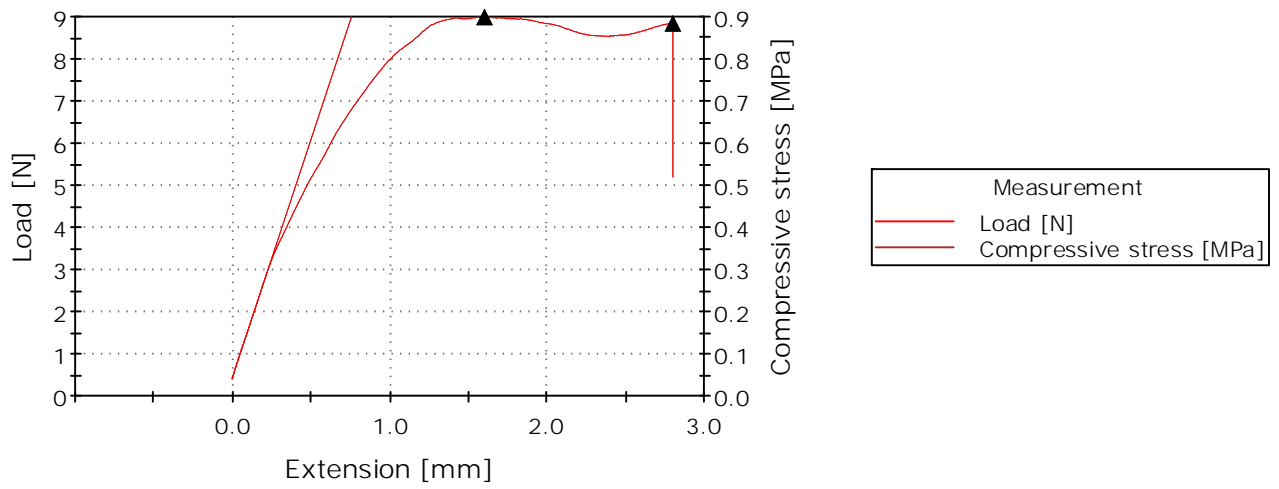
Specimen 9



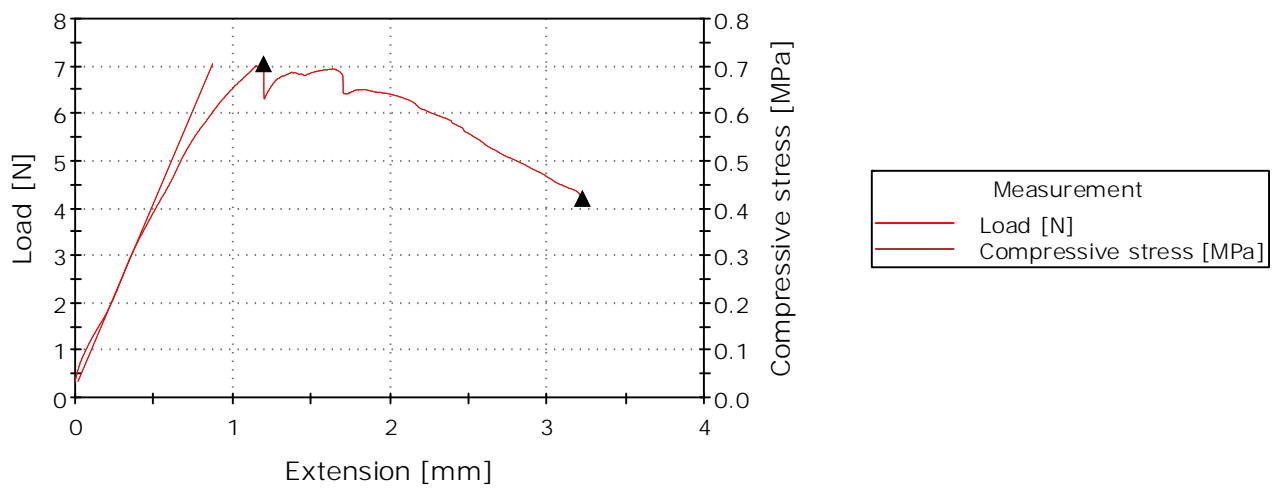
Specimen 10



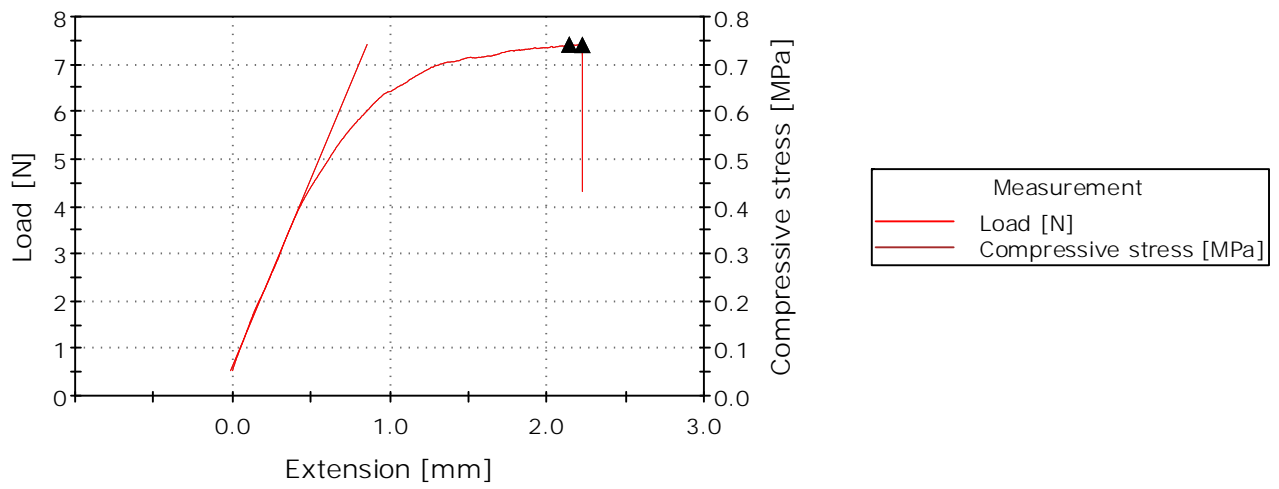
Specimen 11



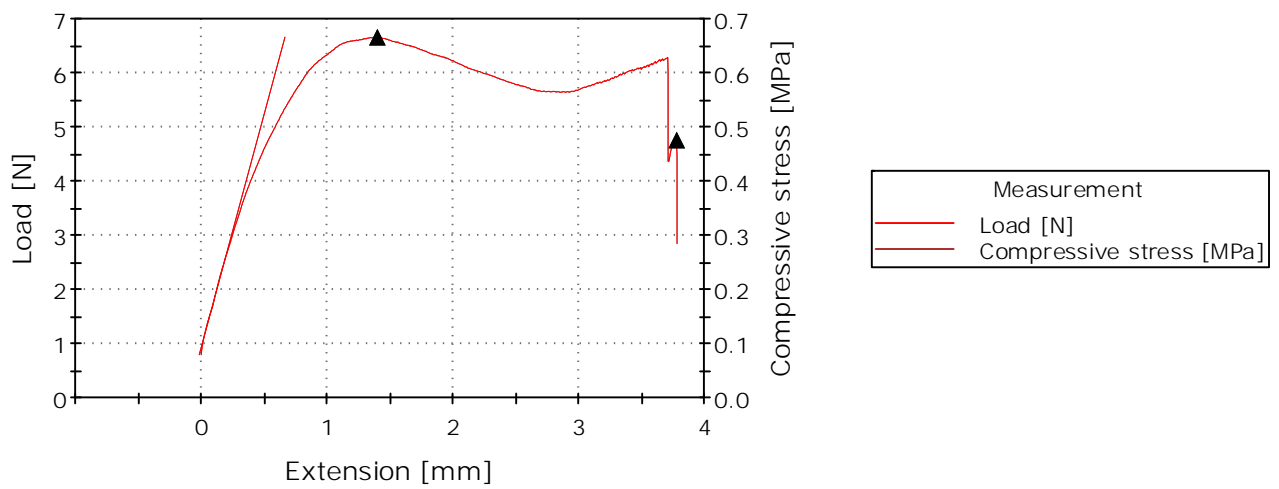
Specimen 12



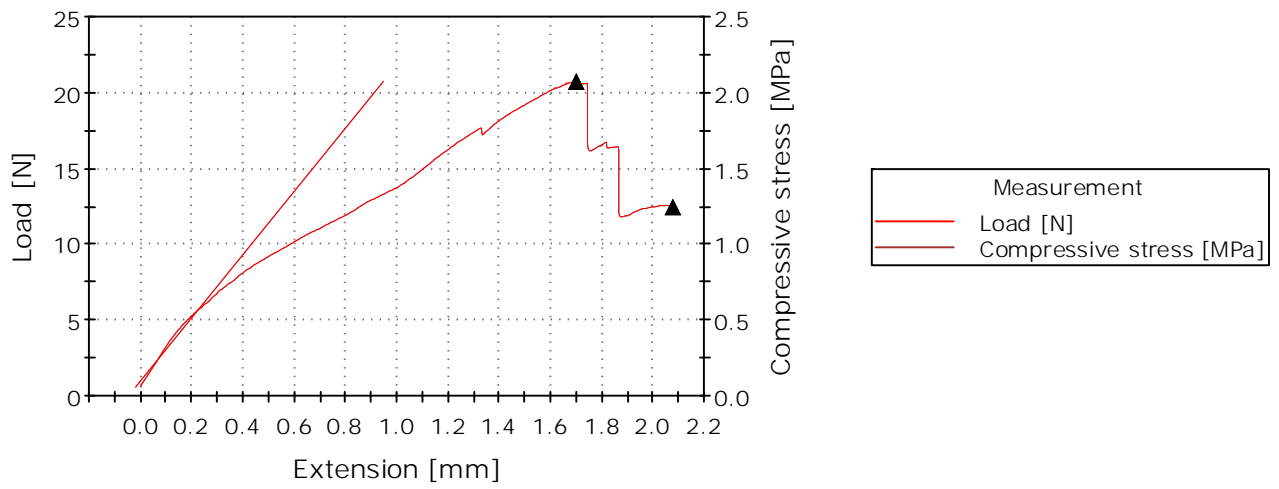
Specimen 13



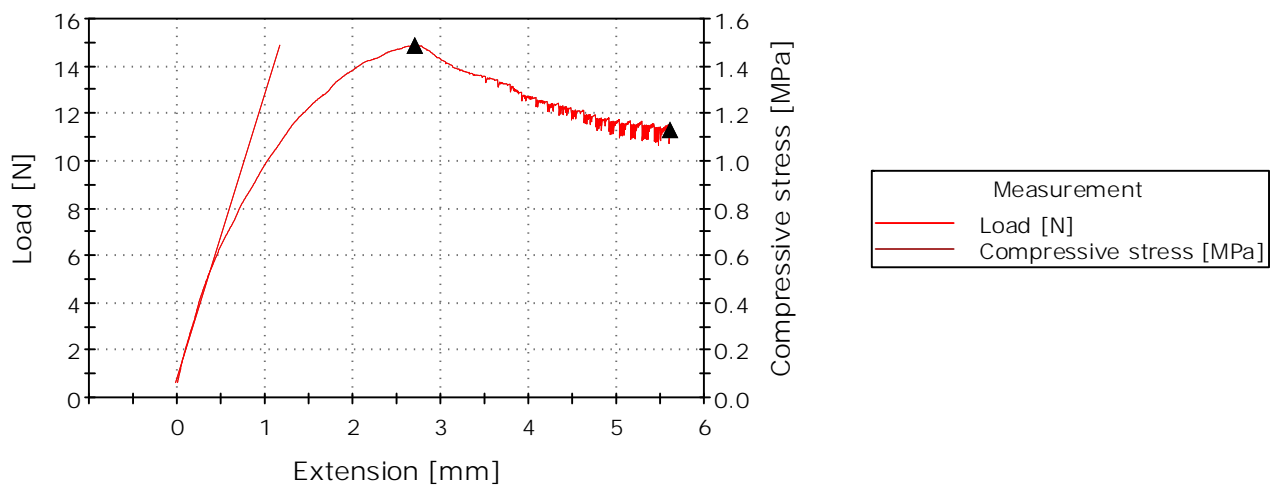
Specimen 14



Specimen 15

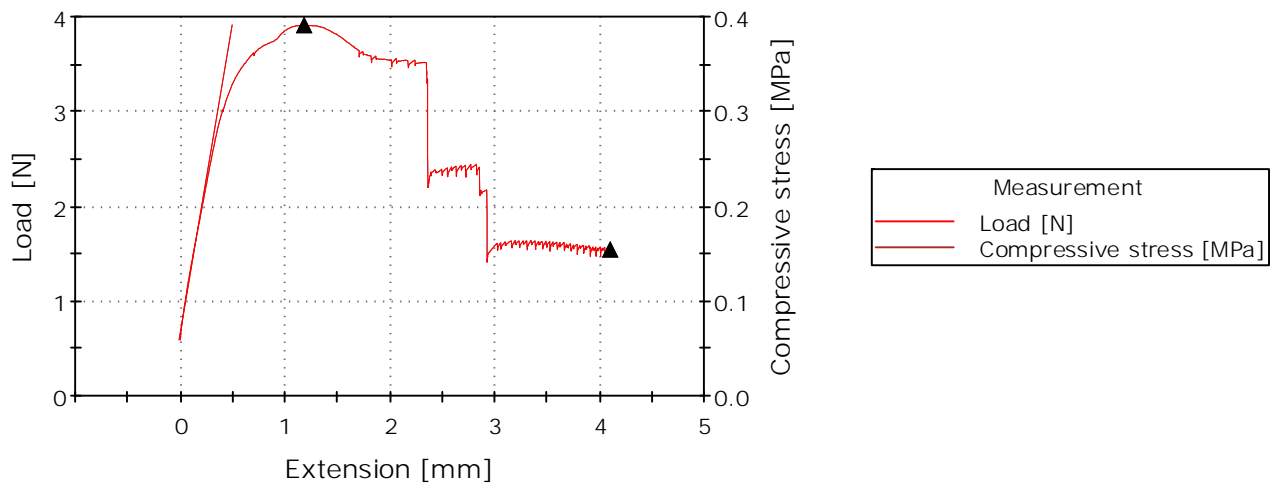


Specimen 16

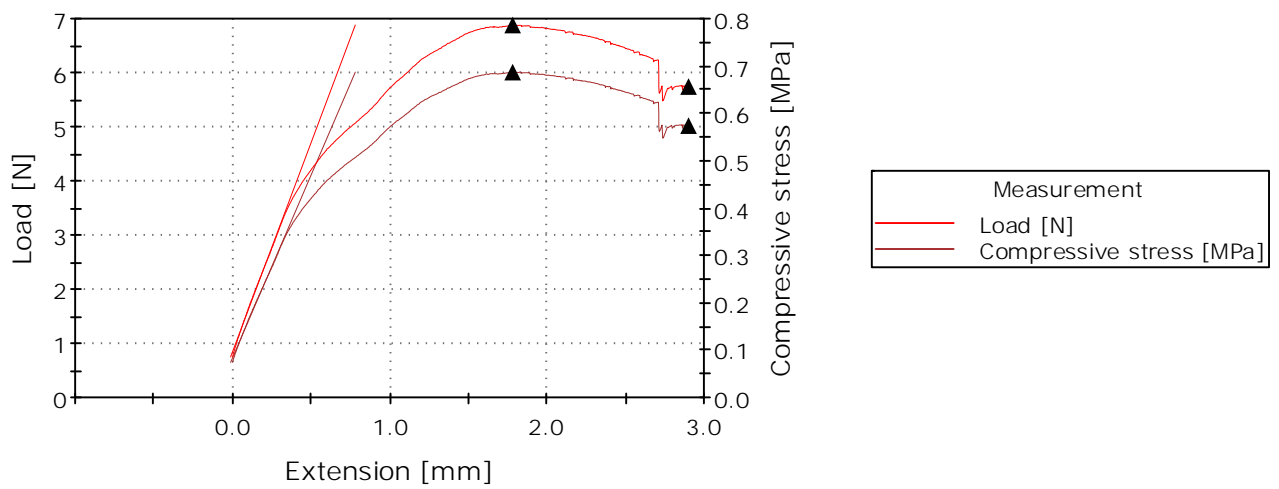




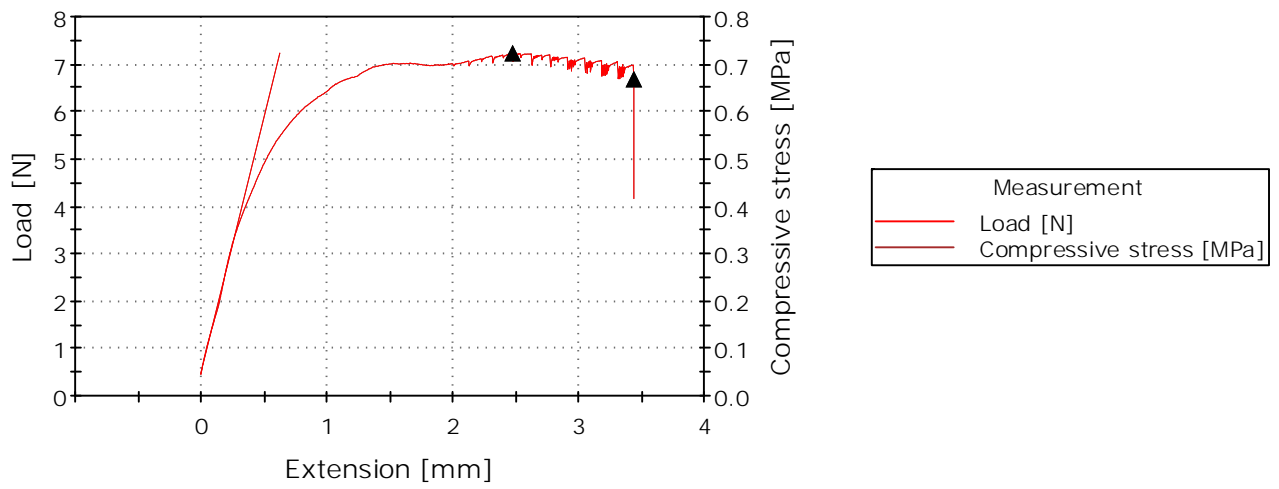
Specimen 17



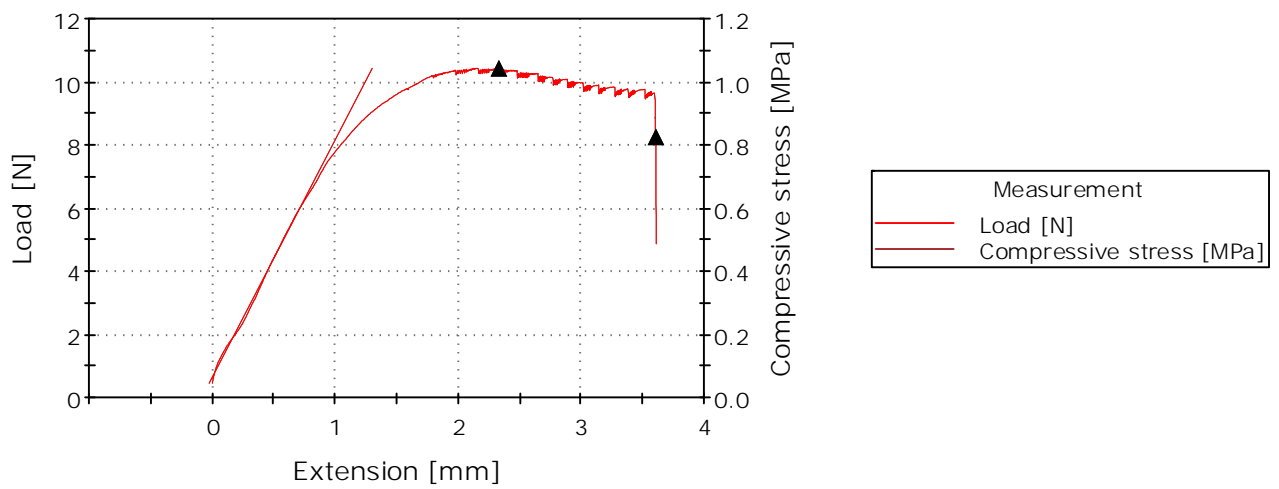
Specimen 18



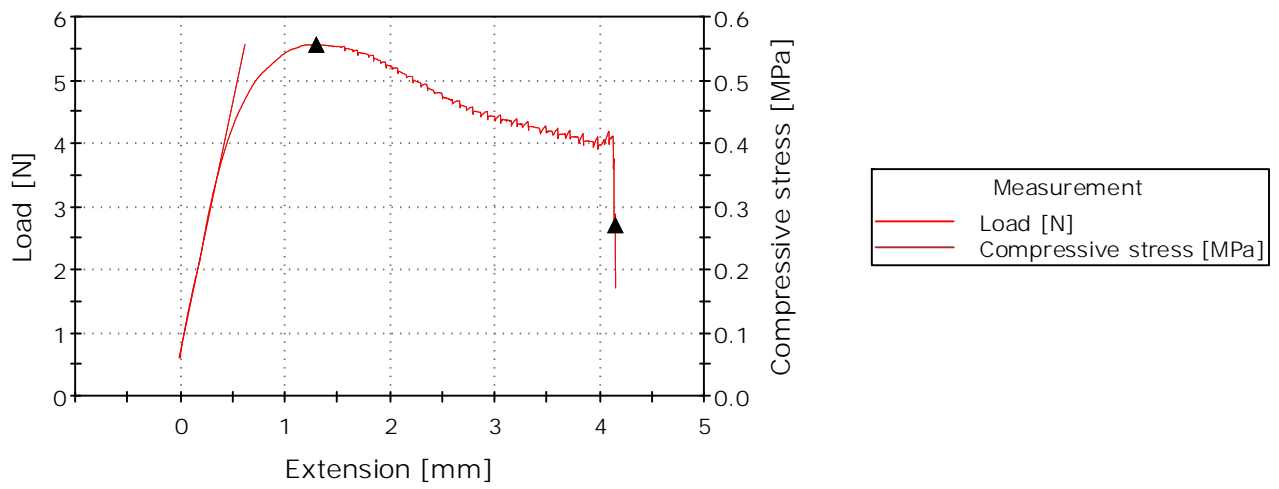
Specimen 19



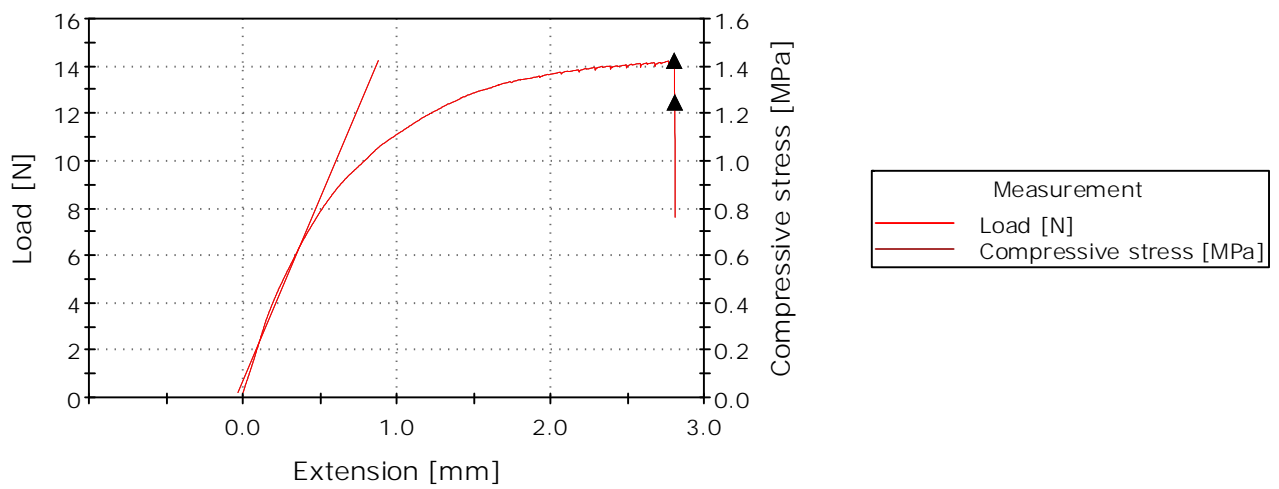
Specimen 20



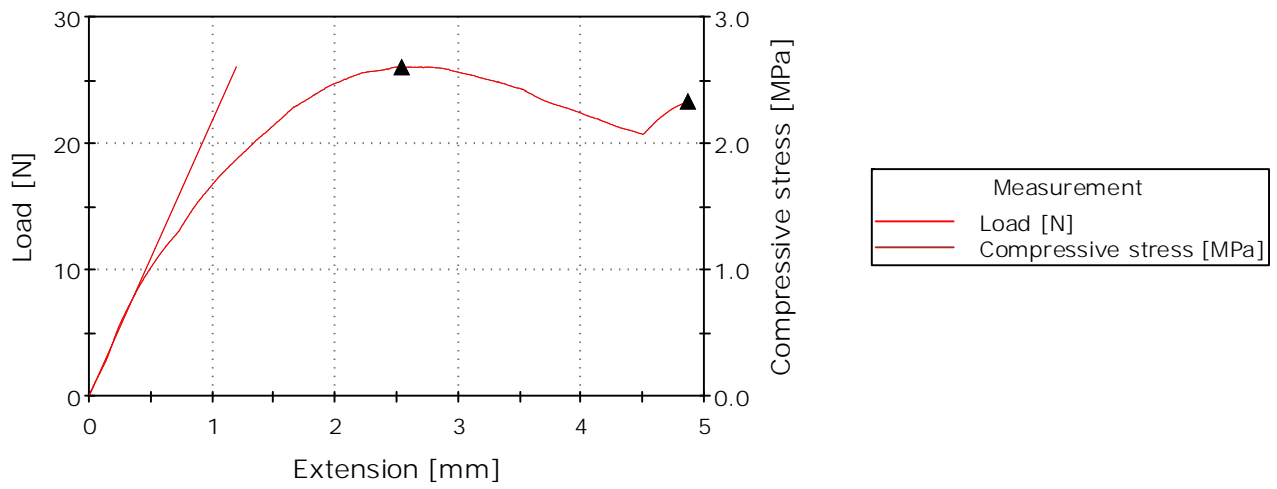
Specimen 21



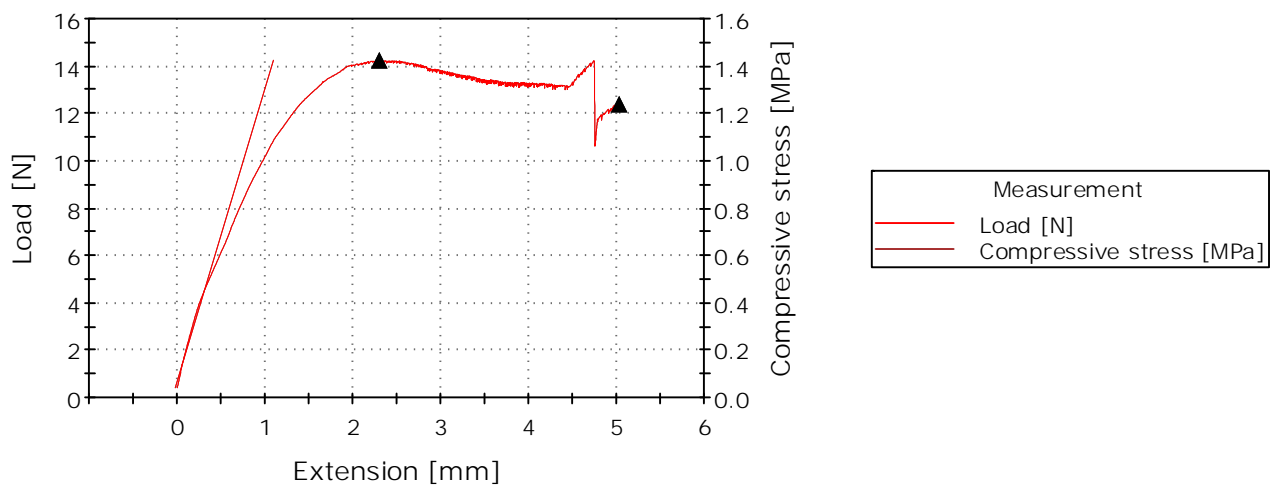
Specimen 22



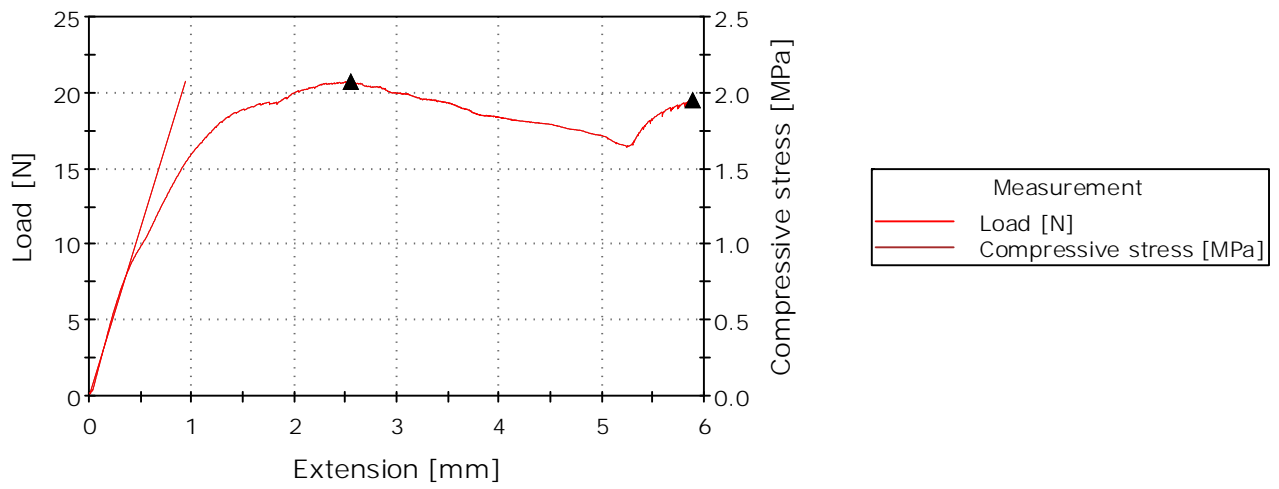
Specimen 23



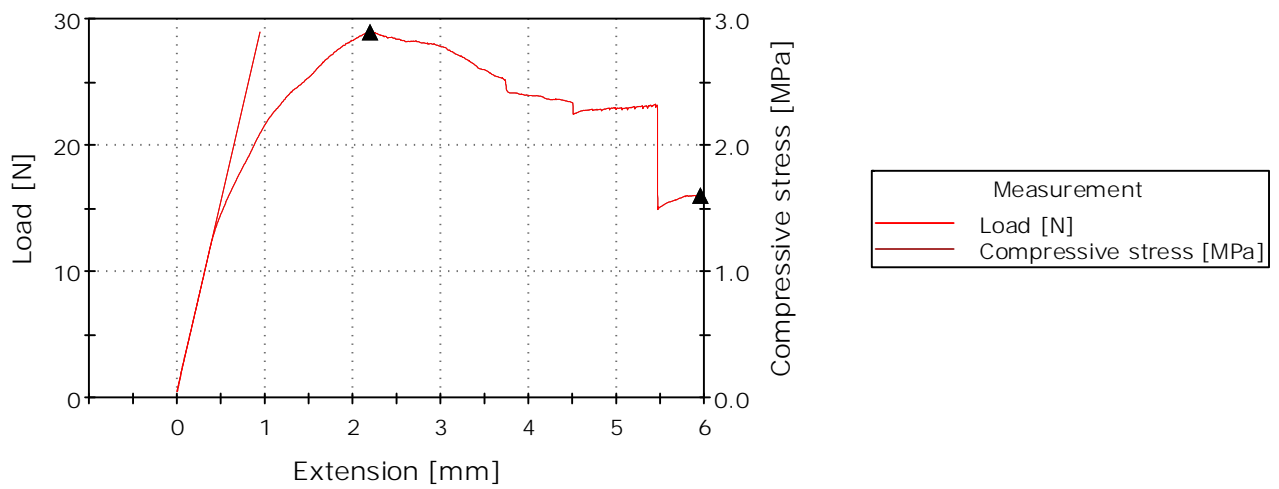
Specimen 24



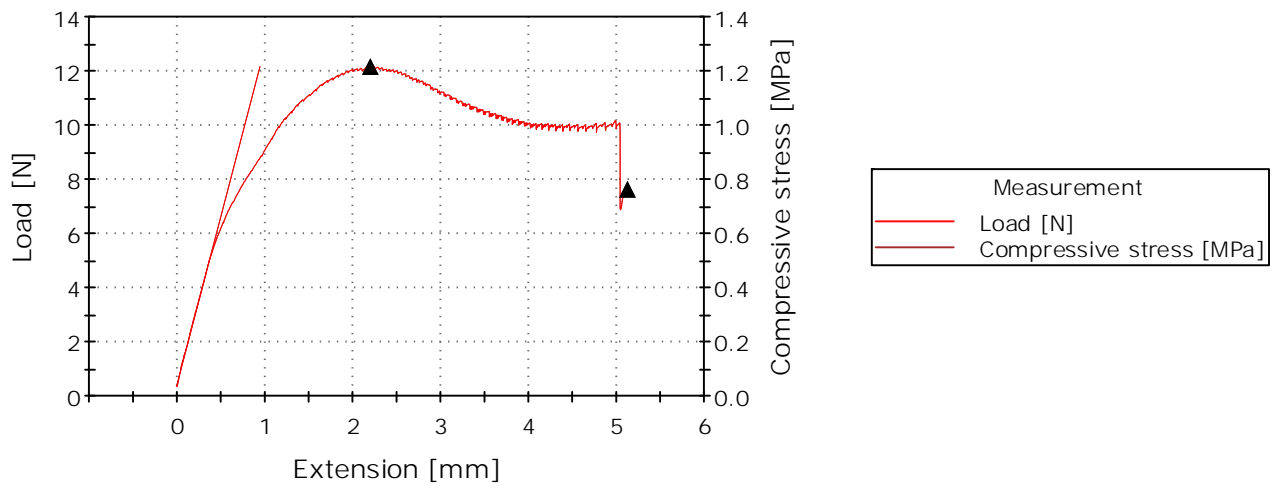
Specimen 25



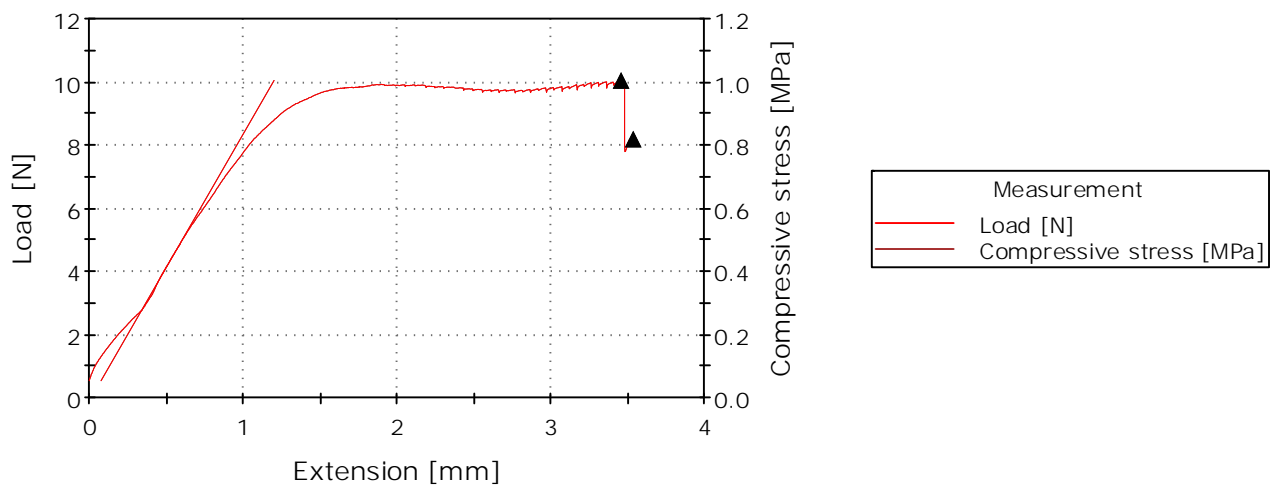
Specimen 26



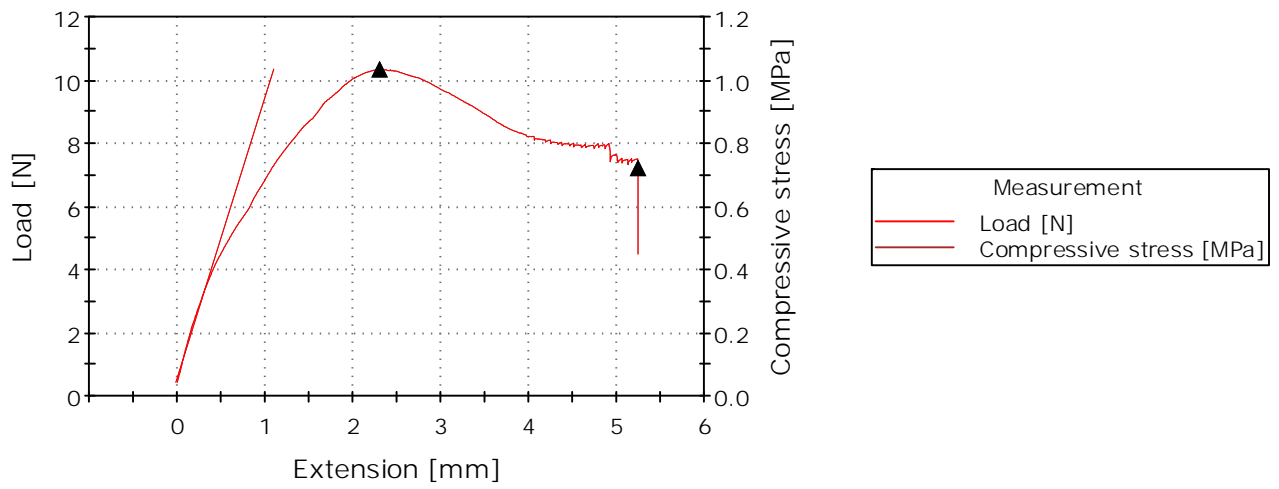
Specimen 27



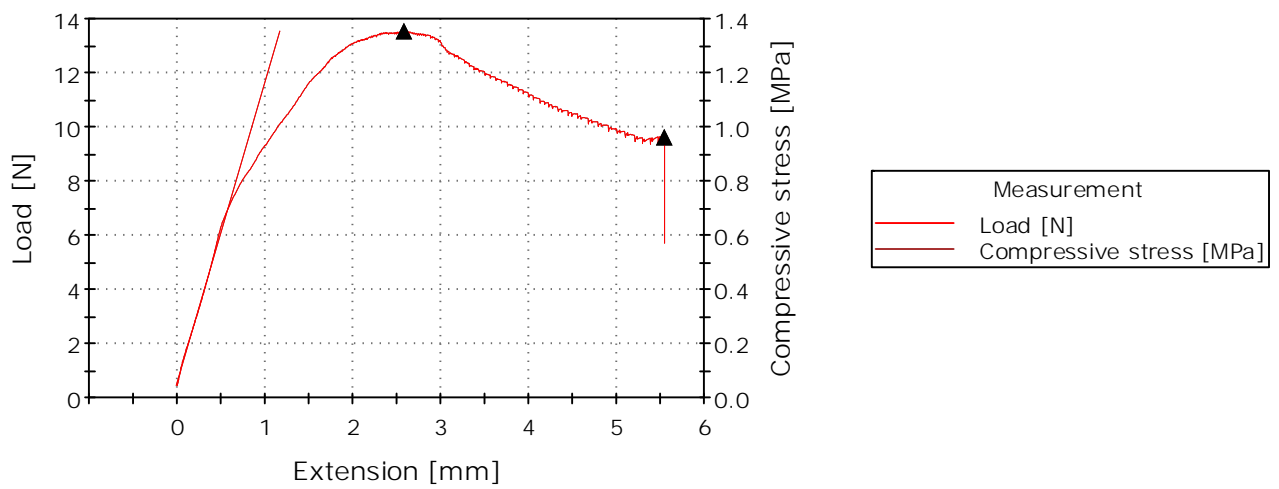
Specimen 28



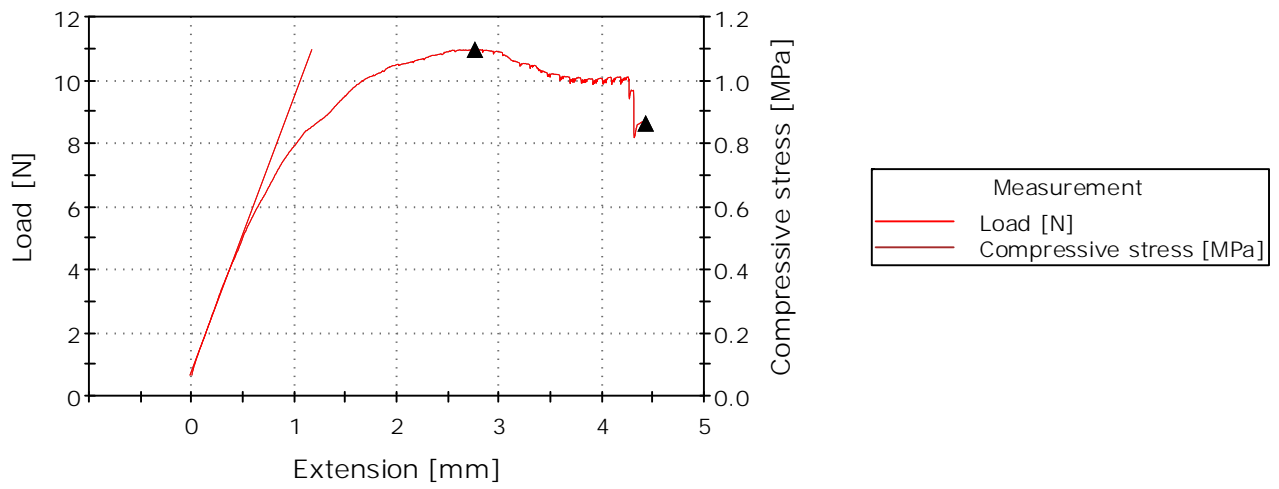
Specimen 29



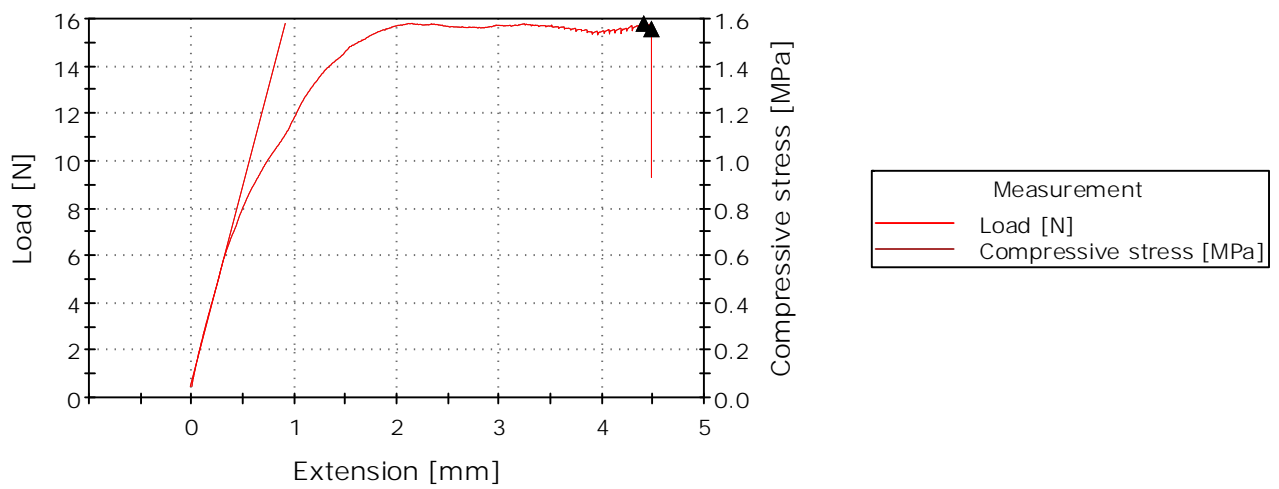
Specimen 30



Specimen 31

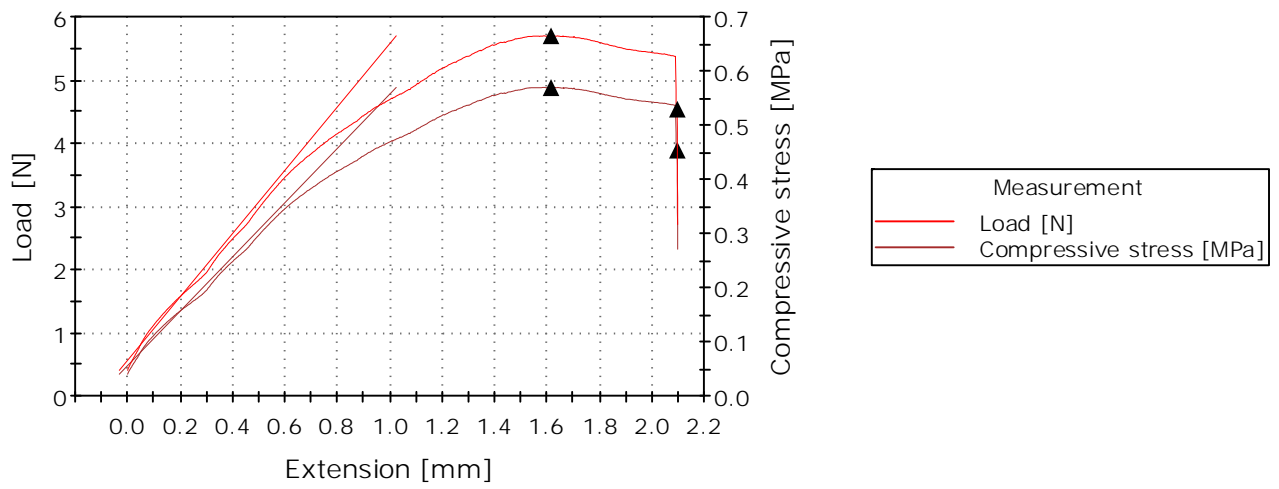


Specimen 32

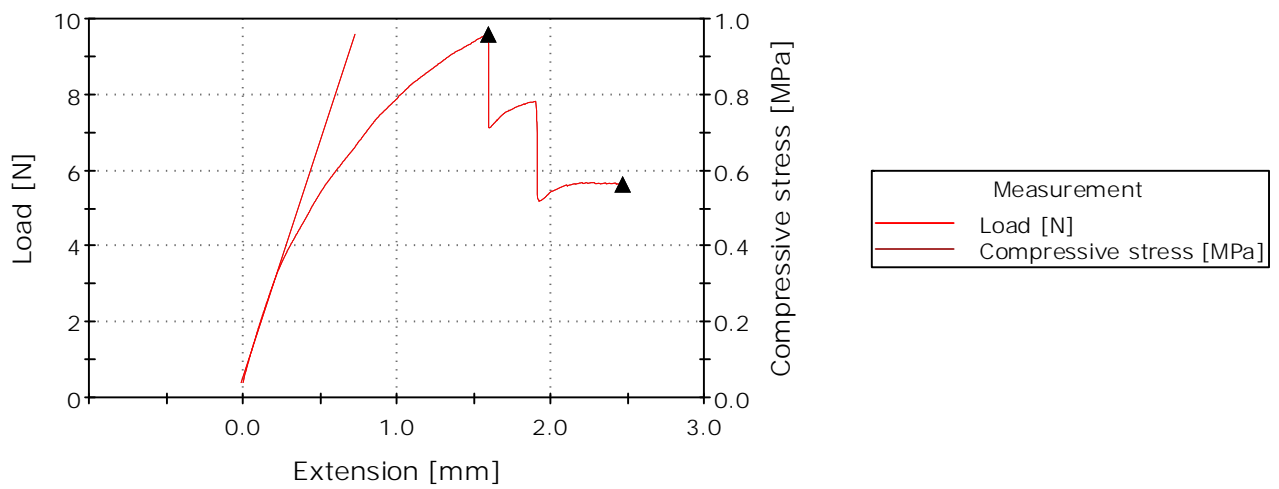




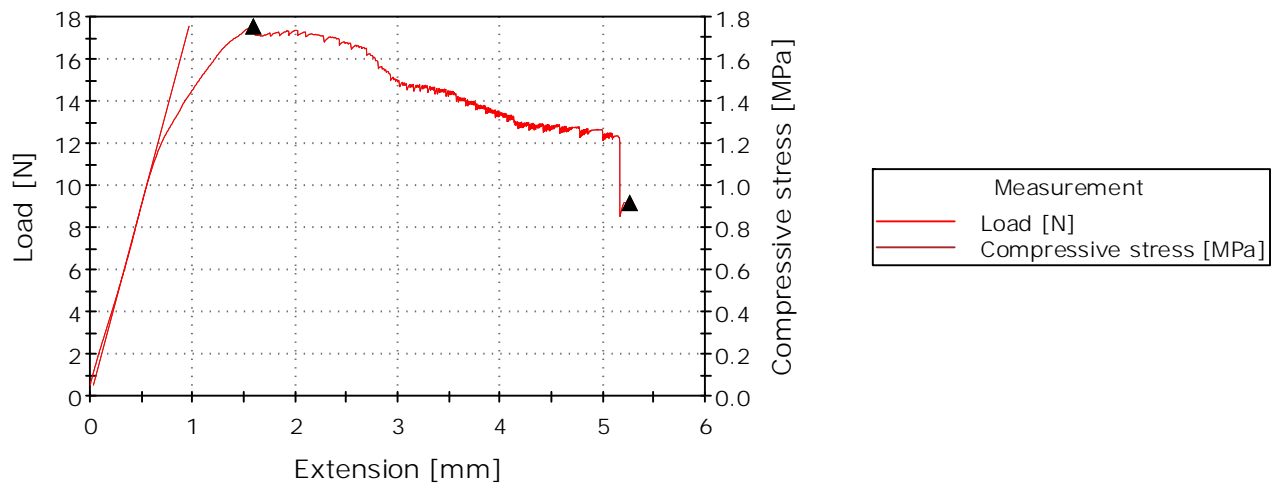
Specimen 33



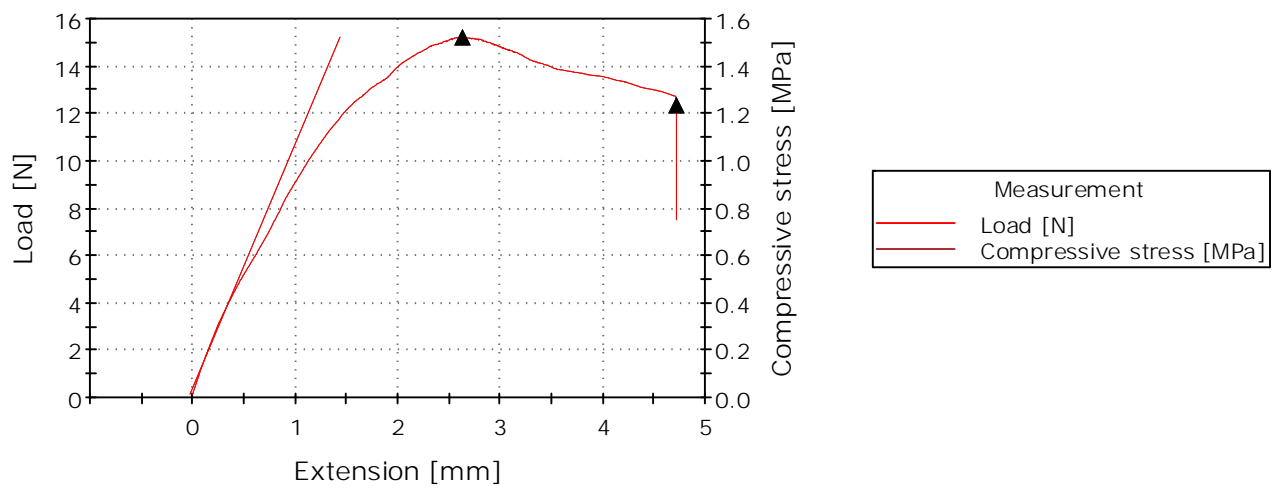
Specimen 34



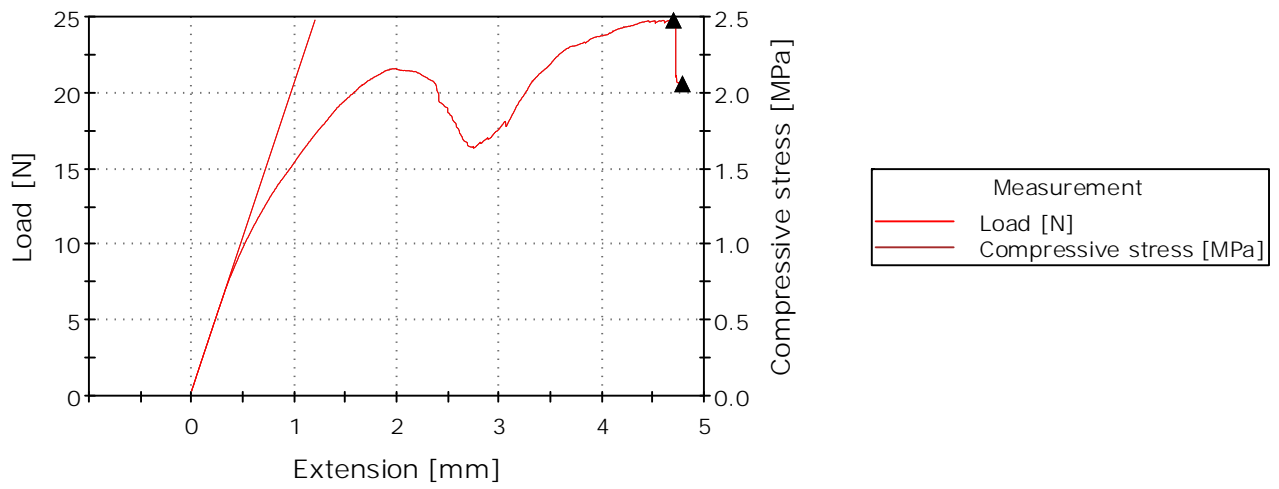
Specimen 35



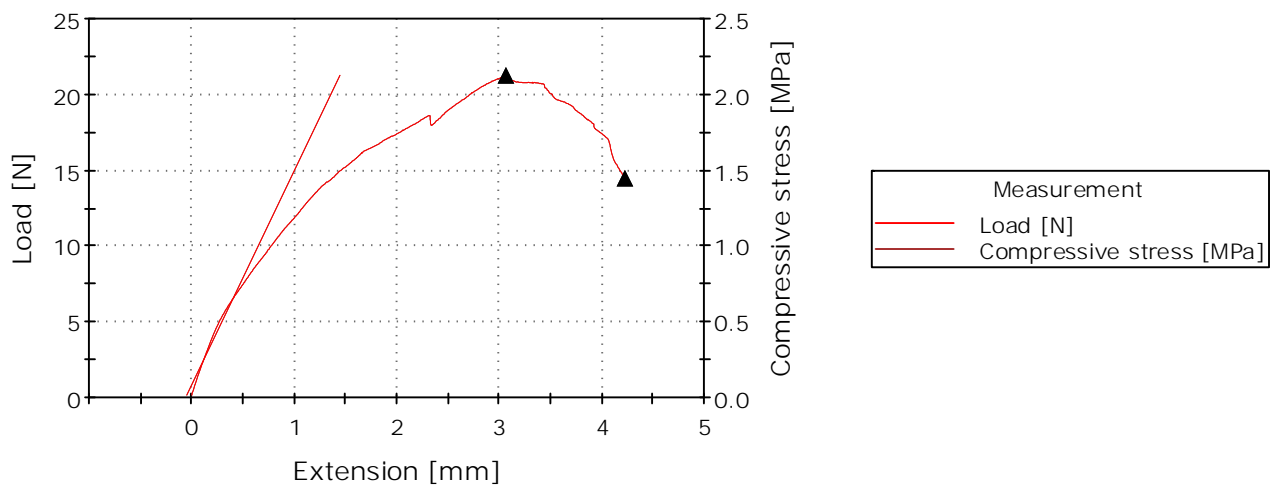
Specimen 36



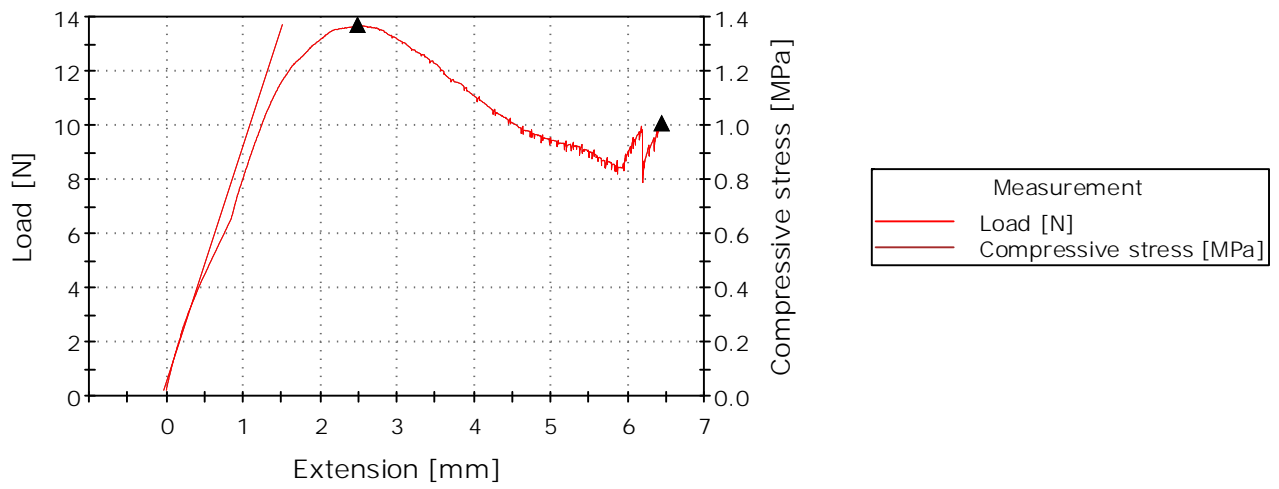
Specimen 37



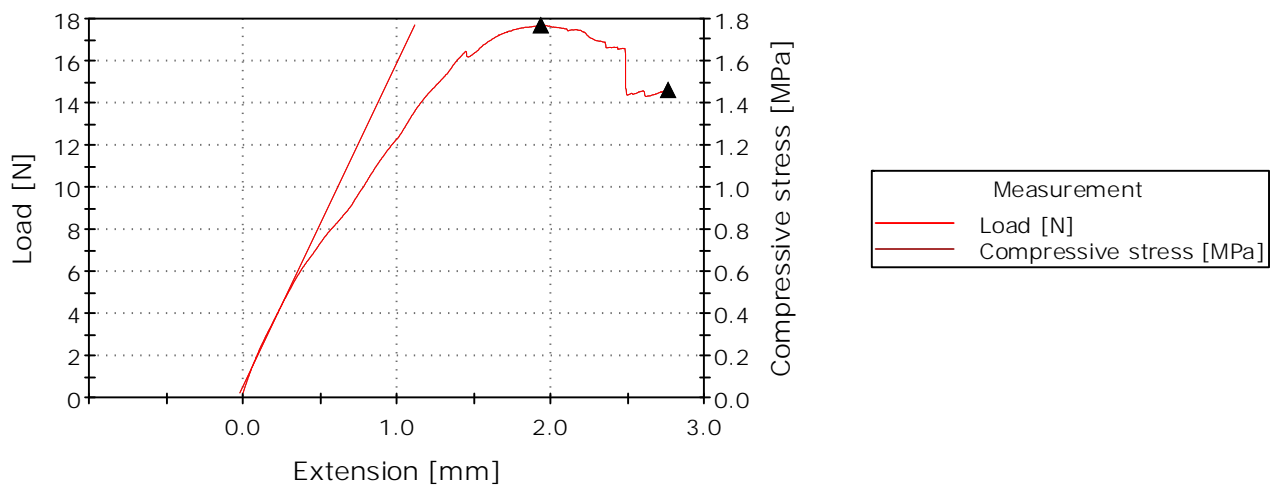
Specimen 38



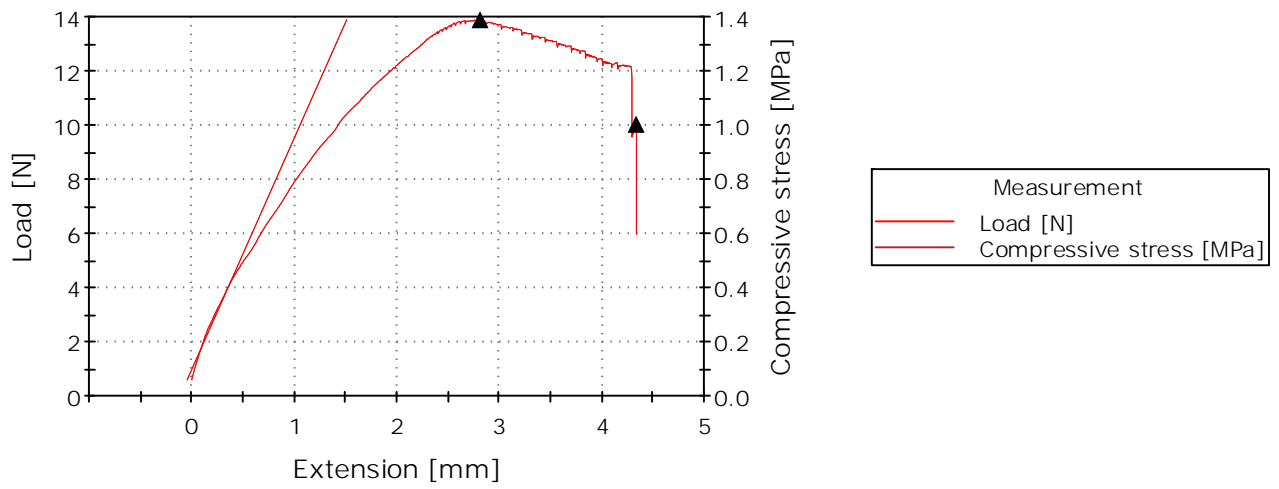
Specimen 39



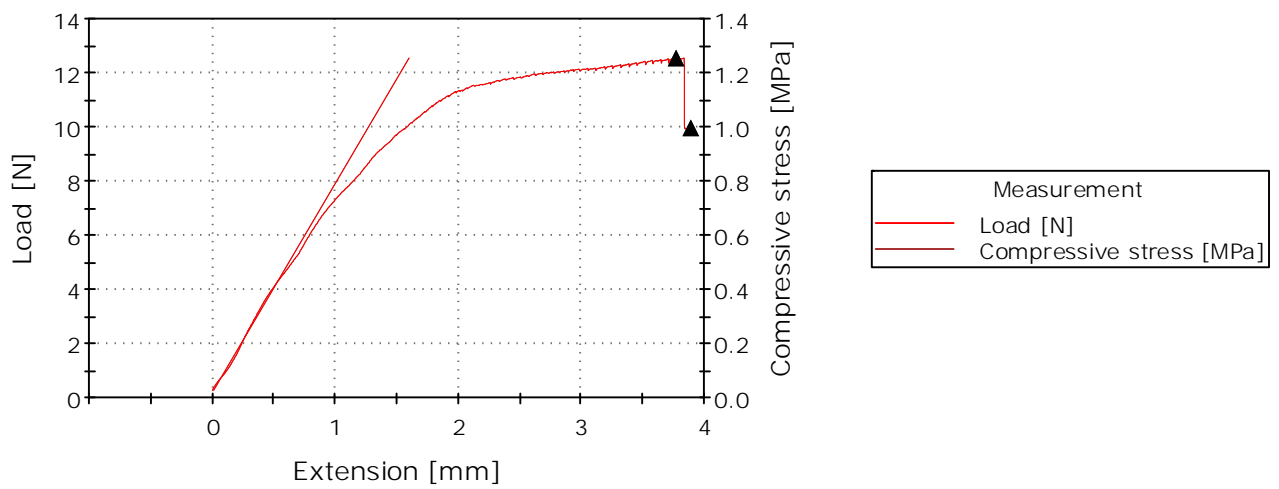
Specimen 40



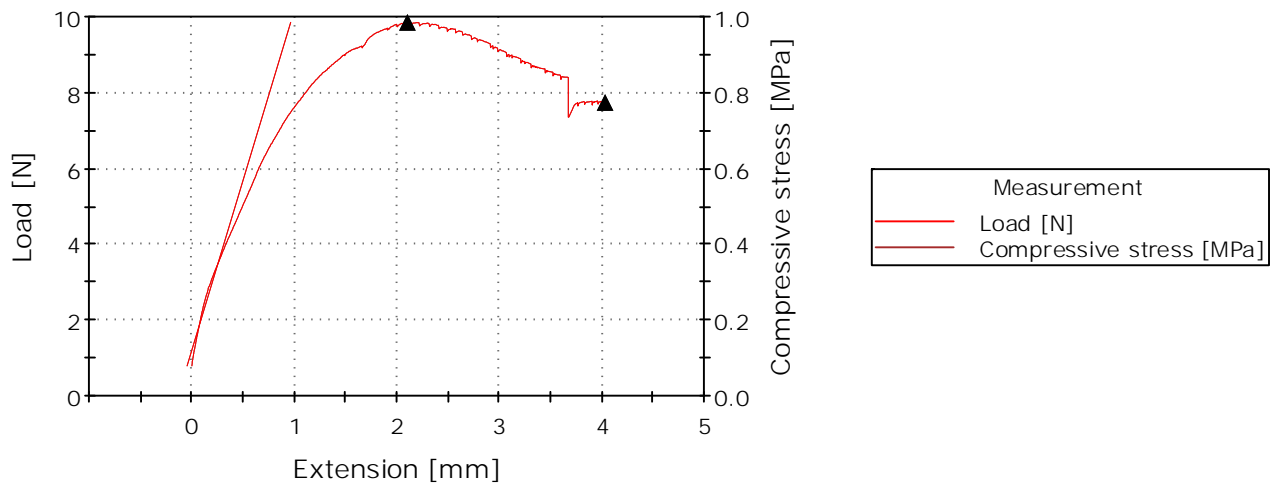
Specimen 41



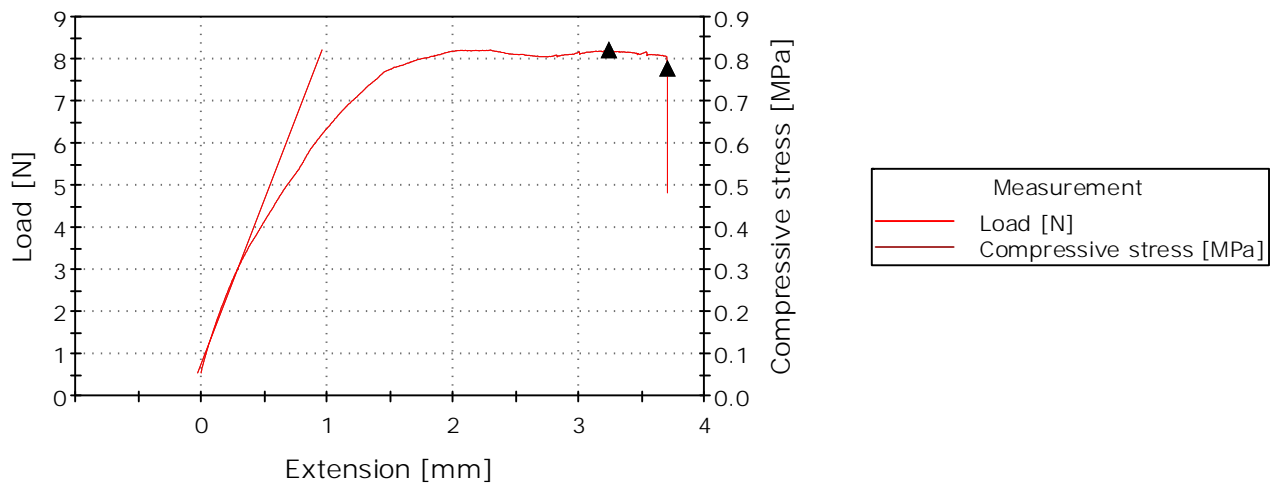
Specimen 42



Specimen 43



Specimen 44



	Modulus (Automatic) [MPa]	Load at Break (Standard) [N]	Maximum Load [N]
1	193.43042	23.87923	24.24997
2	127.76635	10.36685	17.52944
3	127.00554	8.15051	9.86694
4	137.57260	4.00778	15.83545
5	135.70000	17.65853	20.02574
6	268.97557	27.43280	27.43280
7	218.37327	99.02408	99.02408
8	318.21936	14.07814	38.74653
9	103.01976	9.45923	10.13690
10	172.86229	16.82980	20.51822
11	112.72589	8.83817	8.98891
12	77.93287	4.21588	7.04792
13	79.28642	7.40923	7.41459

	Modulus (Automatic) [MPa]	Load at Break (Standard) [N]	Maximum Load [N]
14	86.09492	4.76489	6.65106
15	207.72545	12.49582	20.74436
16	119.48387	11.32102	14.86039
17	65.03097	1.55574	3.91076
18	77.33891	5.74971	6.87567
19	107.67338	6.68232	7.23106
20	75.14397	8.26424	10.43483
21	78.72817	2.71693	5.56177
22	153.55436	12.48415	14.23830
23	216.57867	23.33864	26.03521
24	123.14082	12.39326	14.24319
25	219.36847	19.53881	20.73173
26	299.37834	16.04752	28.92044
27	123.59559	7.64877	12.15929
28	84.33476	8.19148	10.04526
29	88.34014	7.23452	10.33593
30	110.57150	9.62692	13.52694
31	86.62320	8.63610	10.96072
32	164.84526	15.55354	15.78624
33	49.99962	4.54542	5.69624
34	123.98227	5.63863	9.58050
35	181.20499	9.19981	17.54173
36	102.81482	12.35473	15.20223
37	202.51006	20.59314	24.77087
38	140.87561	14.50338	21.27872
39	87.14099	10.08959	13.69911
40	153.14986	14.62994	17.67915
41	85.42159	10.04241	13.87876
42	77.25689	9.97500	12.55070
43	89.63722	7.75250	9.84585
44	77.51007	7.77504	8.21367