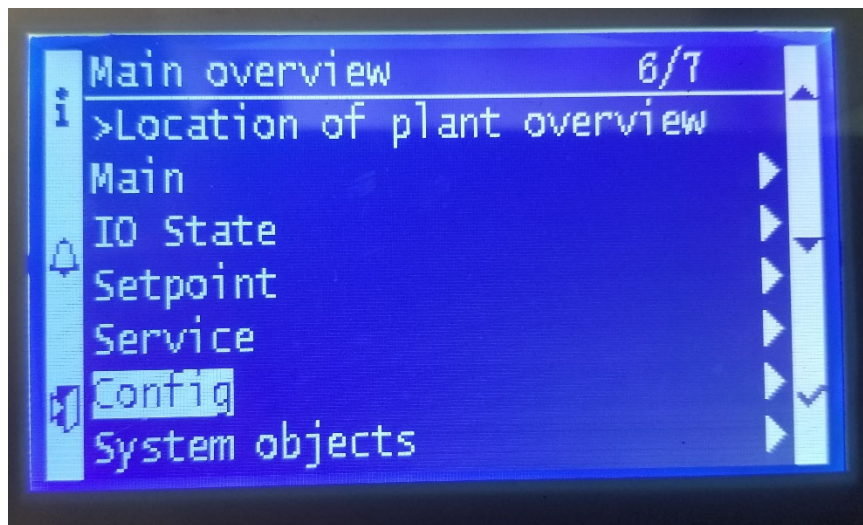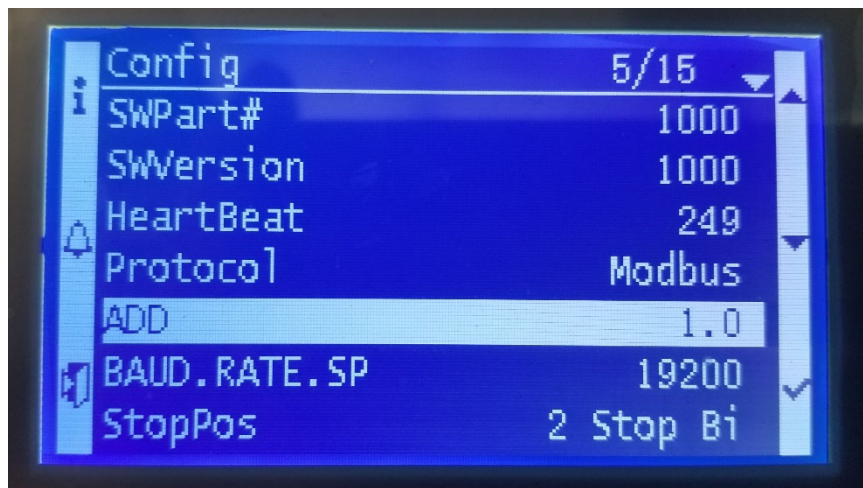# Setting Address & Stop Position Bits

- Below are basic instructions and images of the HMI Screens needed to change the UnitID and some Modbus parameters.
- These actions can be performed when the chiller is running or idle.  The chiller needs to be energized. Changing during operation may impact performance.
- To save these parameters to the chiller's memory, the chiller must be energized for at least 1 hour after the parameters are set.

1. Plug the HMI into the chiller.
   a. Ensure the chiller is energized.
2. Select the **Config** menu.
   a. From the **Main** Menu, use the middle button on the right to move the cursor down to highlight Config.
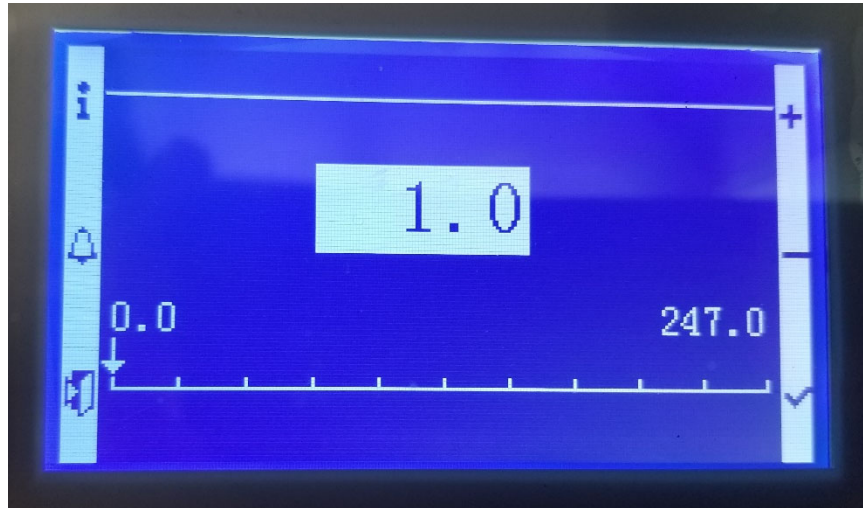   b. Press the bottom right button to select.



3. Select the **ADD** menu
   a. From the **Config** Menus, use the middle button on the right to move the cursor down to highlight **ADD**.
   b. Press the bottom right button to select.

4. Set the **Address**
    a. Use the top and middle buttons on the right to display the desired address.
    b. Pres the bottom right button to select.



5. Set the **Stop Bit Value**.
    a. Press the bottom left button (Back) to return to the **Config** menu.
    b. Use the bottom right button to move the cursor down to the **StopPos**
    c. Press the bottom right button to select.
    d. Use the top right button to move the cursor to **1 Stop Bit**.
    e. Press the bottom right button to select.