

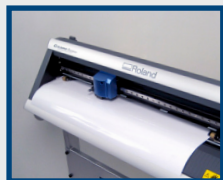
GLOW



FEED MATERIAL—
 into cutter
 so that the
 carrier is on
 the bottom.



PREHEAT & POSITION—
 Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (reads left to right). Place cover sheet over graphic.

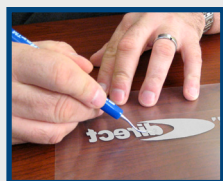


CUT LOGO,
 words or
 numbers
 in reverse
 (mirror
 image).



HEAT APPLY—
 Temperature: 305°F; 152°C
 Time: 10-15 seconds
 Pressure: medium
 #5 on Hotronix®

Tip: A Heat Printing Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.



WEED away
 excess material
 leaving only
 the desired
 graphic on the
 carrier.



PEEL WARM—

Glow in the dark products are perfect for illuminating clothing or other products and textiles. Our CAD-CUT® Glow heat transfer material allows you to create fun glow-in-the-dark graphics for T-shirts, costumes, special events, and more.

Recommended Fabrics

Cotton
 Polyester
 Poly/cotton blends

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.

Accessories Required

Kraft Paper or Reusable Cover Sheet
 EZ Weeder® or Tweezers

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

Care Instructions

Turn garment inside out. Machine wash Warm or Hot using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Multi-Color Designs

Not recommended for multi-layer applications.

Storage

Store in a cool and dry area. Keep away from direct heat, sunlight and humidity.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	45° / 60°	70-110g / 40-90g	.25 / .5	30cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

CAD-CUT & Hotronix are trademarks & ® trademarks of Stahls' ID Direct™ with one or more patents or patents pending.
 © Stahls' ID Direct™ 2012 - All International Rights Reserved