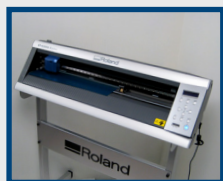


## Fashion-FILM™



**FEED MATERIAL—**  
 into cutter  
 so that the  
 carrier is on  
 the bottom.



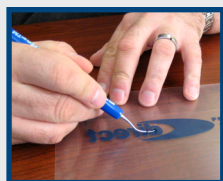
**PREHEAT & POSITION—**  
 Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (*reads left to right*). Place cover sheet over graphic.



**CUT LOGO,**  
 words or  
 numbers  
 in reverse  
 (*mirror  
 image*).



**HEAT APPLY—**  
 Temperature: 320°F; 160°C  
 Time: 20 seconds  
 Pressure: medium  
 #4 on Hotronix®  
*Tip: A Heat Printing Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.*



**WEED** away  
 excess material  
 leaving only  
 the desired  
 graphic on the  
 carrier.



**PEEL WARM—**

Extremely thin and lightweight, CAD-CUT® Fashion-FILM™ has a very soft hand and is perfect for creating fine details and modern effects on garments. This material is suited for heat application onto all textiles except nylon.

### Recommended Fabrics

Cotton  
 Polyester  
 Poly/cotton blends  
 Lycra®/ Spandex blends  
 Polyester knits  
 Polyester mesh  
 Poly/foam & cotton caps  
 Satin

*Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.*

### Accessories Required

Kraft Paper or Reusable Cover Sheet  
 EZ Weeder® or Tweezers

### Cutting Notes

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

### Care Instructions

Machine wash using mild detergent.  
 Do not use bleach. Dry at a normal dryer setting on household machines.  
 Do not dry clean.

### Multi-Color Designs

Apply background for 10 seconds;  
 Peel HOT. Apply foreground at 320° F, medium pressure for 5 seconds;

### Peel HOT. Storage

Stahls' Fashion-FILM™ has an indefinite shelf life when stored at temperatures below 80°F. Keep away from direct heat, sunlight and humidity.

## CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	45°	80g	.25	50cm/s
Ioline 100	45°	90g	.15	12:15
Ioline 300	30°	100g	.15	12:15

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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