

# Reference Chart for Siser® CAD-Materials



DESCRIPTION:	DETAILS:	COLORS:	INSTRUCTIONS:
<p>Our #1 selling CAD-Material! Lower temperature, HOT PEEL, short application time, extremely durable wash after wash and lower pressure than our competitors!</p> <p>Also available in Glow in the Dark, a highly durable, white polyurethane film that casts a great glow when the light is out!</p>	<ul style="list-style-type: none"> <li>•Adheres to: 100% cotton, 100% uncoated polyester, poly/cotton blends                             <ul style="list-style-type: none"> <li>•Blade: 45°/60°</li> <li>•Composition: PU</li> <li>•Microns/Mils: 90/3.5</li> </ul> </li> <li>•Available in: 15" and 20" (White &amp; Black only) 5, 10, 25 and 50 yards</li> </ul> <p>Glow in the Dark Available in: 20" 5, 10, 25 and 50 yards</p>	<p>White, Cream, Lemon, Yellow, Sun, Orange, Bright Red, Red, Cardinal, Pink, Maroon, Dark Maroon, Burgundy, Lime, Green, Dark Green, Sky Blue, Turquoise, Royal Blue, Navy Blue, Lilac, Purple, Brown, Gray, Charcoal, Black, Vegas Gold, Gold, Silver, Light Pink, Pale Blue, Green Apple, Bubble Gum, Hibiscus, Columbia Blue, Teal</p> <p>FLUORESCENTS: Yellow, Orange, Pink, Raspberry, Green, Blue</p> <p>Also available in Glow in the Dark!</p>	<p>Always perform a test cut Cut in REVERSE and weed Preheat garment 2 to 3 seconds TEMPERATURE: 305° F/150° C PRESSURE: Medium TIME: 10-15 seconds Peel HOT or COLD</p> <p>For washing instructions, see tech sheet</p>
<p>Performance wear has met its match! We deliver all the benefits of EasyWeed™ combined with super stretchability into one remarkable heat transfer material. The thinnest of any Siser® material, EasyWeed™ Stretch has a soft hand and an ultra matte finish.</p>	<ul style="list-style-type: none"> <li>•Adheres to: 100% cotton, 100% uncoated polyester, poly/cotton blends, Lycra®/spandex                             <ul style="list-style-type: none"> <li>•Blade: 45°/60°</li> <li>•Composition: PU</li> <li>•Microns/Mils: 85/3.5</li> </ul> </li> <li>•Available in: 15" 5, 10, 25, and 50 yards</li> </ul>	<p>White, Yellow, Sun, Orange, Bright Red, Red, Green, Royal Blue, Navy Blue, Black, Gold, Silver</p>	<p>Always perform a test cut Cut in REVERSE and weed Preheat garment 2 to 3 seconds TEMPERATURE: 305° F/150° C PRESSURE: Medium-Firm TIME: 15 seconds Peel HOT or COLD</p> <p>For washing instructions, see tech sheet</p>
<p>Introducing the newest trend in CAD-Materials for the fashion industry. Its EasyWeed™ with an "electric" effect. A metallic look, with great washability!</p>	<ul style="list-style-type: none"> <li>•Adheres to: 100% cotton, 100% uncoated polyester, poly/cotton blends                             <ul style="list-style-type: none"> <li>•Blade: 45°/60°</li> <li>•Composition: PU</li> <li>•Microns/Mils: 90/3.5</li> </ul> </li> <li>•Available in: 15" 5, 10, 25 and 50 yards</li> </ul>	<p>Yellow, Orange, Red, Pink, Cherry, Purple, Blue, Lime, Copper, Silver Lens, Gold Lens</p>	<p>Always perform a test cut Cut in REVERSE and weed Preheat garment 2 to 3 seconds TEMPERATURE: 305° F/152° C PRESSURE: Medium TIME: 15 seconds Peel HOT or COLD</p> <p>For washing instructions, see tech sheet</p>
<p>It's all the benefits of EasyWeed™ plus it goes on nylon! Our # 1 selling CAD-Material that adheres to difficult fabrics. EasyWeed™ Extra is on a pressure sensitive carrier that makes it easier to weed small letters and fine details.</p>	<ul style="list-style-type: none"> <li>•Adheres to: lightly siliconed nylons, 100% polyester, poly/cotton blends, leather (Not recommended for Lycra®/spandex)                             <ul style="list-style-type: none"> <li>•Blade: 45°/60°</li> <li>•Composition: PU</li> <li>•Microns/Mils: 80/3.2</li> </ul> </li> <li>•Available in: 15" 5, 10, 25 and 50 yards</li> </ul>	<p>White, Sun, Orange, Red, Royal Blue, Purple, Gray, Black, Silver</p>	<p>Always perform a test cut Cut in REVERSE and weed Preheat garment 2 to 3 seconds TEMPERATURE: 320° F/160° C PRESSURE: Light-Medium TIME: 10 seconds Peel HOT or COLD</p> <p>For washing instructions, see tech sheet</p>
<p>Great for uniforms or sports garments. This very thin, decorative heat transfer material has mesh holes that allow breathability.</p>	<ul style="list-style-type: none"> <li>•Adheres to: 100% cotton, 100% uncoated polyesters, poly/cotton blends                             <ul style="list-style-type: none"> <li>•Blade: 45°/60°</li> <li>•Composition: PU</li> <li>•Microns/Mils: 90/3.7</li> </ul> </li> <li>•Available in: 15" 5, 10, 25 and 50 yards</li> </ul>	<p>White, Red, Royal Blue, Navy Blue, Black</p>	<p>Always perform a test cut Cut in REVERSE and weed Preheat garment 2 to 3 seconds TEMPERATURE: 305° F/150° C PRESSURE: Medium TIME: 10-15 seconds Peel WARM</p> <p>For washing instructions, see tech sheet</p>








Dealer info:

SiserNA.com



# Reference Chart for Siser® CAD-Materials

DESCRIPTION:	DETAILS:	COLORS:	INSTRUCTIONS:
 <b>Metallic</b> by Siser®	CAD-Material with a silver or gold metallic mirror effect that really makes a logo pop! Great material for creating a special effect!	<ul style="list-style-type: none"> <li>•Adheres to: 100% cotton, 100% uncoated polyester, poly/cotton blends</li> <li>•Blade: 45°/60°</li> <li>•Composition: PU</li> <li>•Microns/Mils: 75/3.0</li> <li>•Available in: 20" 5, 10, 25 and 50 yards</li> </ul>	Gold, Silver
 <b>VideoFlex® Moda</b> by Siser®	Create colorful fashion looks with today's trendiest shades. This line of easy-to-use heat transfer material was specifically developed for the fashion and sportswear industry.	<ul style="list-style-type: none"> <li>•Adheres to: 100% cotton, 100% uncoated polyester, poly/cotton blends</li> <li>•Blade: 45°/60°</li> <li>•Composition: PU</li> <li>•Microns/Mils: 90/3.5</li> <li>•Available in: 15" 5, 10, 25 and 50 yards</li> </ul>	Glossy White, Glossy Pink, Glossy Red, Glossy Black
 <b>VideoFlex® Glitter</b> by Siser®	Specifically designed for the fashion industry, the glitter effects are great for cheerleading dance and gymnastics. The glitter is embedded in the vinyl so it is not as hard on the blade.	<ul style="list-style-type: none"> <li>•Adheres to: 100% cotton, 100% uncoated polyester, poly/cotton blends</li> <li>•Blade: 45°/60°</li> <li>•Composition: PU</li> <li>•Microns/Mils: 110/4.3</li> <li>•Available in: 15" 5, 10, 25 and 50 yards</li> </ul>	Glitter Pink, Glitter Red, Glitter Royal Blue, Glitter Black, Glitter Silver, Glitter Gold
 <b>StripFlock®</b> by Siser®	A great alternative to embroidery StripFlock® gives logos a raised, textured, suede-like feel. Excellent for retro designs or anytime you want a rich look.  <b>The only flock in the industry that can be layered on itself!</b>	<ul style="list-style-type: none"> <li>•Adheres to: 100% cotton, 100% uncoated polyester, poly/cotton blends</li> <li>•Blade: 45°/60°</li> <li>•Composition: PVC</li> <li>•Microns/Mils: 410/16.1</li> <li>•Available in: 15" 5, 10, 25 and 50 yards</li> </ul>	White, Lemon, Yellow, Orange, Red, Pink, Green, Royal Blue, Navy Blue, Purple, Gray, Black, Bright Red
 <b>ReflectAll™</b> by Siser®	The state of the art in polyurethane reflective, cuttable materials. ReflectAll™ is a truly remarkable product that has a higher reflective ability due to its patented glass bead technology.	<ul style="list-style-type: none"> <li>•Adheres to: 100% polyester, poly/cotton blends, coated nylons, Lycra®/ spandex, leather</li> <li>•Blade: 45°/60°</li> <li>•Composition: PU</li> <li>•Microns/Mils: 135-180/5.3-7.1</li> <li>•Available in: 20" 5, 10, 25 and 50 yards</li> </ul>	White, Yellow, Orange, Red, Green, Black, Silver

Always perform a test cut  
Cut in REVERSE and weed  
Preheat garment 2 to 3 seconds  
TEMPERATURE: 305° F/152° C  
PRESSURE: Medium  
TIME: 10-15 seconds  
Peel COLD  
For washing instructions, see tech sheet

Always perform a test cut  
Cut in REVERSE and weed  
Preheat garment 2 to 3 seconds  
TEMPERATURE: 305° F/152° C  
PRESSURE: Medium  
TIME: 10-15 seconds  
Peel COLD  
For washing instructions, see tech sheet

Always perform a test cut  
Cut in REVERSE and weed  
Preheat garment 2 to 3 seconds  
TEMPERATURE: 305° F/152° C  
PRESSURE: Medium  
TIME: 10-15 seconds  
Peel COLD  
For washing instructions, see tech sheet

Always perform a test cut  
Cut in REVERSE and weed  
Preheat garment 2 to 3 seconds  
TEMPERATURE: 320° F/160° C  
PRESSURE: Medium  
TIME: 15-20 seconds  
Peel COLD  
For washing instructions, see tech sheet

**REMOVE LINER**  
Always perform a test cut  
Cut in REVERSE and weed  
Preheat garment 2 to 3 seconds  
TEMPERATURE: 305° F/152° C  
PRESSURE: Medium  
TIME: 5 seconds  
Peel HOT  
**REPRESS FOR 5 SECONDS**  
For washing instructions, see tech sheet

Dealer info:

SiserNA.com

**Siser®**  
Thermo Transfers for Textiles

# Reference Chart for Siser® CAD-Materials



**3D XPD®**  
by Siser®

## DESCRIPTION:

Add dimension and texture to any design with 3D XPD®. When heat applied, 3D XPD® puffs up to create a unique bubbly texture to letters and shapes. Create authentic appliqué looks without embroidery. Great for a retro vintage look.

## DETAILS:

- Adheres to: 100% cotton, 100% uncoated polyester, poly/cotton blends
- Blade: 45°/60°
- Composition: PU
- Microns/Mils: 235/9.3
- Available in: 18" 5, 10, 25 and 50 yards

## COLORS:

White, Yellow, Red, Green,  
Sky Blue, Black

## INSTRUCTIONS:

**REMOVE LINER**  
Always perform a test cut  
Cut in REVERSE and weed  
Preheat Garment 2 to 3 seconds  
**STEP 1:**  
TEMPERATURE: 345° F/175° C  
PRESSURE: Medium  
TIME: 5 seconds  
**STEP 2:**  
Lower the platen just enough to touch the garment  
**DO NOT LOCK DOWN**  
TIME: 15 seconds



**Glitter**

Add the sparkle of glitter effects to any logo with Siser's Glitter heat transfer film. Perfect for dance and cheer wear or anywhere you need some extra shine. Glass like fragments make this the ultimate in glitter transfer films.

- Adheres to: 100% cotton, 100% uncoated polyester, poly/cotton blends
- Blade: 45°/60°
- Composition: PVC
- Microns/Mils: 325/12.8
- Available in: 20" 5, 10, 25 and 50 yards

Silver, Black Silver, Light Multi, Confetti, Gold, Old Gold, Black Gold, Copper, Bronze, Red, Translucent Light Pink, Blush, Cherry, Lavender, Purple, Eggplant, Aqua, Blue, Sapphire, Jade, Emerald, Light Green, Grass, Black, Hot Pink, Royal Blue

Always perform a test cut  
Cut in REVERSE and weed  
Preheat garment 2 to 3 seconds  
TEMPERATURE: 320° F/160° C  
PRESSURE: Firm  
TIME: 10-15 seconds  
Peel HOT  
For washing instructions, see tech sheet



**Holographic**

Take your logo to the next level with Siser's Holographic. Create a three dimensional prism-like effect to make your textiles shine.

- Adheres to: 100% cotton, 100% uncoated polyester, poly/cotton blends
- Blade: 45°/60°
- Composition: PVC
- Microns/Mils: 110/4.3
- Available in: 20" 5, 10, 25 and 50 yards

Crystal, Black, Royal Blue, Navy Blue, Red, Green, Orange, Fuschia, Sky Blue, Gold, Silver, Purple, Aqua, Gold Crystal, Spectrum, Pink

Always perform a test cut  
Cut in REVERSE and weed  
Preheat garment 2 to 3 seconds  
TEMPERATURE: 320° F/160° C  
PRESSURE: Firm  
TIME: 10-15 seconds  
Peel COLD  
For washing instructions, see tech sheet



**CADflex™**

CADflex's non sticky carrier makes it perfect for athletic names, numbers and many other logos. Now you can easily cut, weed and store the stock logos you need! Great opacity, washability and durability.

- Adheres to: 100% cotton, 100% uncoated polyester, poly/cotton blends
- Blade: 45°/60°
- Composition: PVC
- Microns/Mils: 160-190/6.3-7.5
- Available in: 20" x 27 yards

White, Lemon, Yellow, Dark Yellow, Orange, Red, Pink, Burgundy, Kelly, Dark Green, Sky Blue, Turquoise, Royal Blue, Navy Blue, Purple, Brown, Gray, Black, Gold, Silver

FLUORESCENTS: Yellow, Orange, Pink, Blue, Green

Always perform a test cut  
Cut in REVERSE and weed  
Preheat garment 2 to 3 seconds  
TEMPERATURE: 305° F/150° C  
PRESSURE: Medium  
TIME: 15 seconds  
Peel COLD  
For washing instructions, see tech sheet

Dealer info:

SiserNA.com

