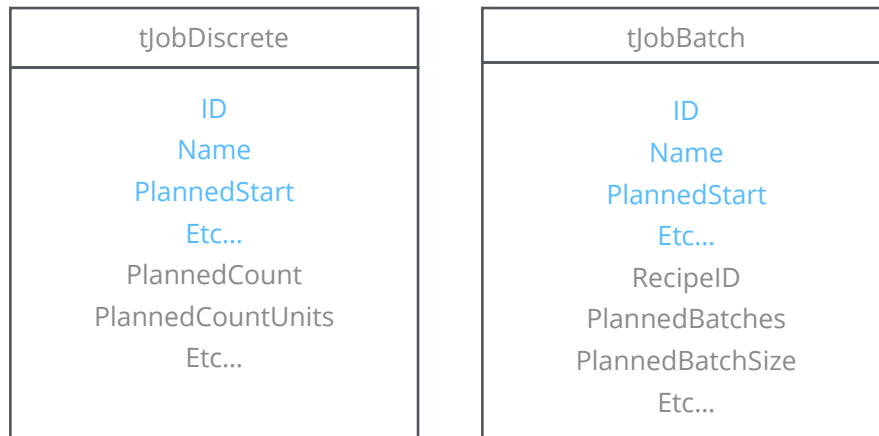


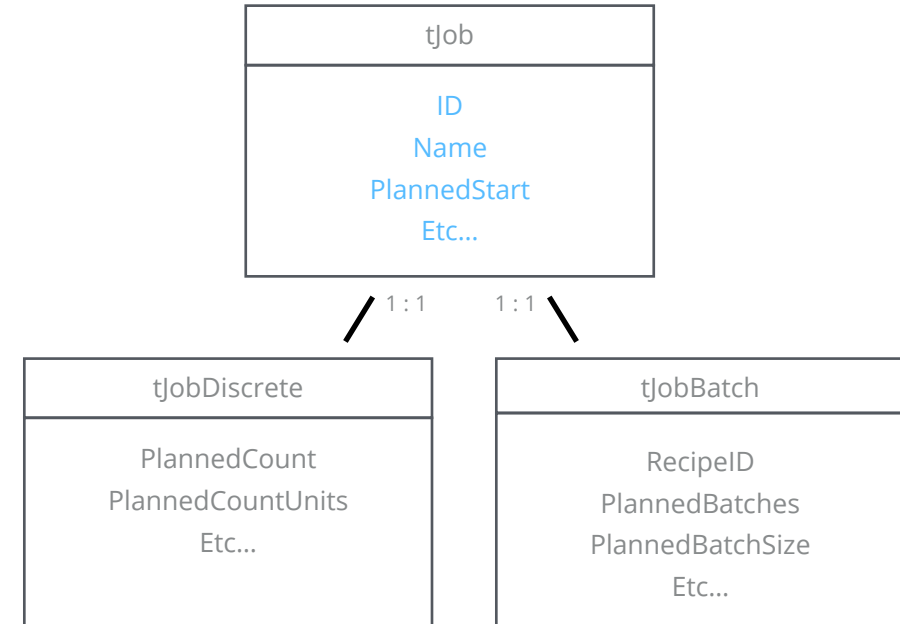
Job Table Structures

Job Types

Conceptual

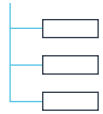


Actual



Job Table Structures

Sub Jobs



Sub-Job Examples

Cases where a header/parent is required...

Campaign

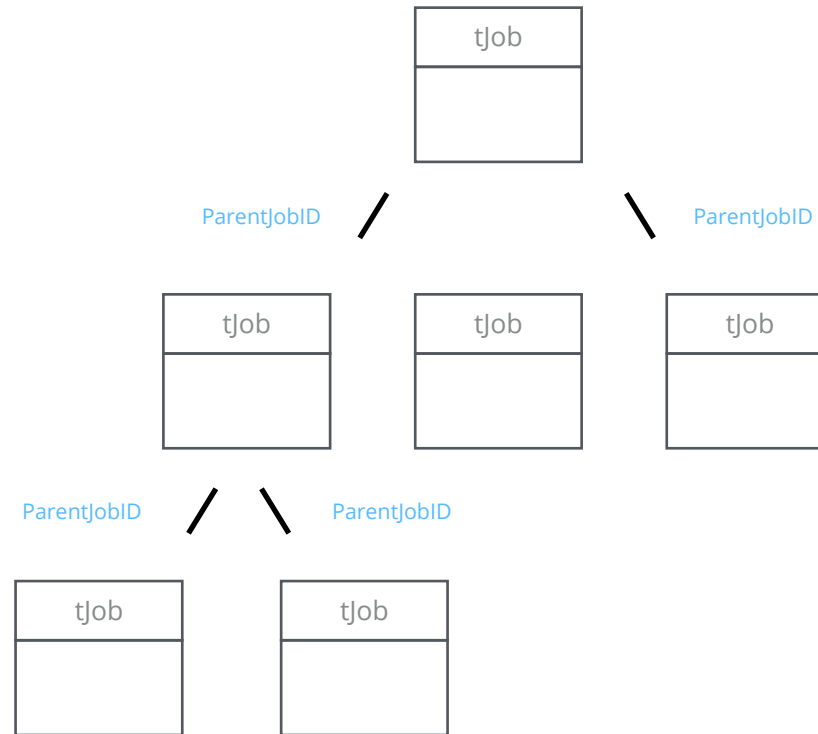
- Job 1
- Job 2
- Job 3

Production Segments

- Batching Segment
- Packaging Segment

Parallel Lines

- Line 1 Job
- Line 2 Job



Job Table Structures

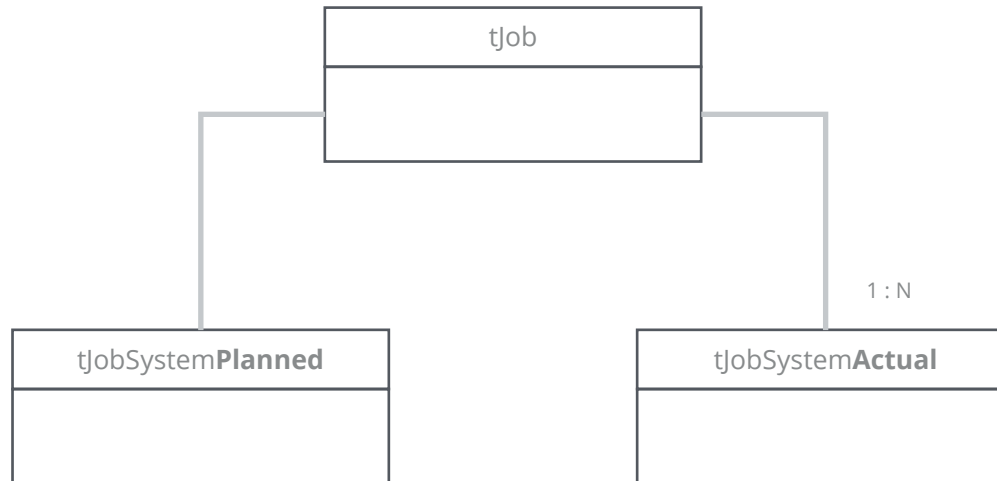
Job Planned vs. Actual

Planned

Describes [which System](#) on which a Job will run.

Could be populated when Job is imported/created from [ERP](#).

Could be populated as a result of [TrakSYS APS](#).



Actual

Record of [actual System](#) (and times) on which a Job was run.

Populated [automatically by the Logic Service](#) when it detects start and end points for a Job.

Can contain [many child records](#) for a single parent Job.

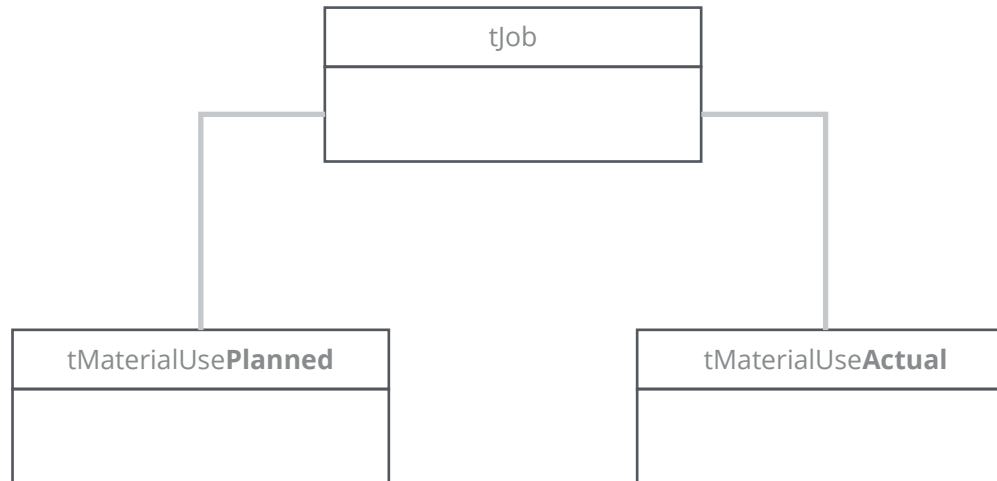
Material Planned vs. Actual

Planned

Sometimes known as the Bill of Materials (**BOM**)

Lists Materials and quantities **to be consumed** for a Job

Typically populated when Job is **imported/created** from ERP



Actual

Record of **actual Material consumptions** for a Job

Includes actual Quantities and source Batch/Lot Identifiers

Typically populated when Job is imported/created from ERP