



Brand Name	ISOTAN® 1)					
Material Code <b>2.0842</b>						
Abbreviation	JN LN TN UN EN JNX LNX TNX UNX ENX KNCB					
Chemical Composition (mass components.) in % average values of alloy components						
Cu	Ni Mn					
Balance	44 1 1					

## Form of Delivery

ISOTAN® is supplied in the form of wires with dimensions from 0.12 to 5.5 mm  $\varnothing$  in bare condition. Enamelled wires are available in dimensions between 0.05 and 1.5 mmØ. ISOTAN® can also be supplied in form of stranded wire, ribbon, flat wire and rods. Please contact us for the range of dimensions.

## Features and **Application Notes**

ISOTAN®, also named Konstantan®2), is used as negative leg thermocouple types J and L as well as T, U and E.

In the version for extension leads, ISOTAN® is used for JNX; LNX as well as TNX, UNX and ENX. Isotan is also used as compensating lead in type KNCB as well negative leg for compensating lead type W5Re/W26Re. ISOTAN® is standardized between -40 and 750 °C in thermocouple type J and between -200 and 900 °C in thermocouple type L. In the thermocouple types T and U, ISOTAN® is standardized from -40 or -200 to 350 or 600°C, as well as from -200 to 900 °C in thermocouple type E. For extension leads or compensating leads ISOTAN® is standardized between -25 and 200 °C. We supply various qualities of ISOTAN®, which are suited for applications or standards.

## Thermoelectrical and Electrical Values in Soft-Annealed Condition 3)

EMF vers. Pt/NIST 175	EMF vers. Pt67/NIST 175	EMF vers. Pt/NIST 175	EMF vers. Pt67/NIST 175	Electrical resi	stivity at 20°C in
0-200 ° F / mV	0-100 ° C / mV	0-1400 ° F / mV	0-700 ° C / mV	μΩ x cm	Ω / cir mil ft
In dependency on thermocouple type and standard					295

#### **Physical Characteristics (Reference Values)**

Density at Melting 20 ° C Point		Specific heat Thermal conductivity at 20 ° C		Average linear thermal expansion coefficient between 20 ° C and 100 ° C	Magnetic at room temp.	
g/cm³	lb/cub in	°C	J/g K	W/m K	10⁻ <sup>6</sup> /K	
8.9	0.322	1280	0.41	23	13.5	no

# Mechanical Properties at 20 °C in Annealed Condition (Reference Values) 4)

Annealing State	Tensile Strength		Elongation	Hardness
	MPa	lb / sq in	%	HV10
hard	>740	>107300	2	>230
soft	420	60900	30	95

- 1) Isotan® is a registered trademark of ISABELLENHÜTTE Heusler GmbH KG.
- 2) Konstantan ®-P is a registered trademark of Krupp VDM GmbH.

  3) The exact EMF values according to NIST 175 can be calculated with the "EMF-Software", which can be downloaded from our homepage.
- 4) The mechanical values considerably depend on dimension. The indicated values refer to a dimension of 1 mm diameter

#### **Notes on Treatment**

ISOTAN® is easy to process. The alloy can be soldered and brazed without difficulty. All known welding methods are applicable.