

**QUOTE SUMMARY:**

<b>ST-35Y</b>	<b>€108,025</b>
INSTALLATION FEE	€3,500
CONTROL OPTIONS	€995
OPTIONS	€29,360
LIVE TOOL	€4,095
ACCESSORIES	€2,095
<b>TOTAL QUOTE</b>	<b>€148,070</b>



**PRODUCT OVERVIEW**

Y-Axis Mid-Size CNC Lathe with A2-8 spindle nose and 4.0" (102 mm) bar capacity

**STANDARD FEATURES**

**STANDARD PROGRAM MEMORY, 1 GB**

Standard Program Memory; 1 GB of onboard memory for program storage and backup. . . . . INCLUDED

**3200-RPM SPINDLE**

3200-rpm Spindle, 40 hp (29.8 kW), A2-8 spindle nose, 4.0" (102 mm) bar capacity, belt drive . . . . . INCLUDED

**55-GALLON COOLANT TANK**

55-Gallon (208 liter) Coolant Tank with 3/4 hp (0.6 kW) pump; flows 5.25 gpm @ 30 psi (19.9 L/min @ 2 bar), and features a multi-section labyrinth design that prevents chips from reaching the coolant pump. . . INCLUDED

**BMT65 METRIC STANDARD TOOLHOLDER KIT**

Standard metric BMT65 toolholder kit included with the machine; includes 3 each 1" OD Toolholders, 1 each 1" ID Boring Bar Holder, 1 each 1.5" ID Boring Bar Holder, 1 each 1.5" ID Split Boring Bar Holder. . . . . INCLUDED

**12" HYDRAULIC CHUCK, A2-8**

12" (305 mm) Hydraulic Chuck, A2-8 spindle nose . . . . . INCLUDED

**EARLY POWER-FAILURE DETECTION MODULE**

Early Power-Failure Detection Module; senses a power failure or severe drop in incoming line voltage and quickly brings all axis motion to a safe and controlled stop. . . . . INCLUDED

**ETHERNET INTERFACE**

Ethernet Interface; allows you to easily transfer files to and from the machine over a local wired network. . . . . INCLUDED

**HAASCONNECT: REMOTE MONITORING**

HaasConnect: Remote monitoring of your Haas machine. Requires the machine to be connected to the Internet. . . . . INCLUDED

## HAASDROP

HaasDrop Wireless File Transfer is a fast and convenient method for sending images, videos, and even program files from a mobile device directly to the Next-Generation Control on a Haas CNC machine. Available for Android and iOS devices. . . . . INCLUDED

## MEDIA DISPLAY M-CODE; M130

Media Display M-Code; M130 is used within an NC program to call up media files (images, videos, PDF files) from memory and display them on the control screen as the program runs. NextGen Control only. . . INCLUDED

## RIGID TAPPING

Rigid Tapping; synchronized tapping, with built-in tap cycles and up to 8X retract speed. . . . . INCLUDED

## SPINDLE ORIENTATION

Spindle Orientation allows the spindle to be positioned to a specific, programmed angle, using the spindle motor and spindle encoder for feedback. This option provides inexpensive and repeatable spindle positioning accurate to 0.5 degree. . . . . INCLUDED

## 1-YEAR STANDARD WARRANTY

1-Year Standard Warranty. Haas products carry a full 1-year warranty on the entire machine, including the control – that's 365 days x 24 hours. . . . . INCLUDED

## CONTROL TOUCH SCREEN

Touch Screen interface for the Haas control; allows screen navigation, data entry, and other control functions on-screen, without using the keypad. . . . . INCLUDED

## VARIABLE FLOW COOLANT

Variable Flow Coolant Pump, allows control of the flood coolant flow and pressure via M-code P values. . . . . INCLUDED

## WIFI CONNECTION FOR THE HAAS CONTROL

WiFi Connection for the Haas Control; provides wireless connectivity between the Haas control and a local area network. . . . . INCLUDED

## SELECTED OPTIONS

### INSTALLATION FEE

#### MACHINE INSTALLATION AND BASIC TRAINING

This mandatory fee includes services related to installation and basic training for your Haas Product. . . . . €3,500

### LIVE TOOLING

#### \*4000-RPM LIVE TOOLING WITH C AXIS, 24-STATION BMT65 TURRET

4000-rpm Live Tooling with C axis; includes 24-station (half-index) BMT65 turret. . . . . €4,095

### OPTIONS

#### AUTOMATIC TOOL PRESETTER

Automatic Tool Presetter, manual and automatic modes. User-friendly interface. . . . . €4,295

#### CNC CONTROL CABINET COOLER

CNC Control Cabinet Cooler; reduces the internal temperature of the control cabinet to boost reliability and increase component life. No external power required. . . . . €1,595

#### BELT-TYPE CHIP CONVEYOR, LATHE

Belt-Type Chip Conveyor; quick, high-volume chip removal for increased productivity. Discharges chips at standard 55-gallon barrel height. . . . . €3,995

#### COOLANT MAINTENANCE PACKAGE

Coolant Maintenance Package; includes the Automatic Coolant Refill System, Coolant Tank Oil Skimmer, and Enclosure Exhaust System or Mist Condenser (varies by machine model). . . . . €2,795

#### HIGH-INTENSITY LIGHTING

High-Intensity Lighting; externally mounted LED lights that turn on/off automatically with the machine doors, or manually via switch. . . . . €895

#### PARTS CATCHER

Parts Catcher System; rotates into position to catch a finished part as it is cut off; allows for unattended machining. NOTE: Availability of the two-stage parts catcher may vary by region. . . . . €2,495

#### \*PROGRAMMABLE HYDRAULIC TAILSTOCK

Programmable Hydraulic Tailstock; provides additional support for long workpieces; MT4 morse taper. . . . . €7,795

DATE: May 21, 2021

#### PREPARED FOR:

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#### WIRELESS INTUITIVE PROBING SYSTEM FOR LATHES

Wireless Intuitive Probing System, Lathe; a complete probing system for locating and measuring workpieces. Includes the Haas Visual Programming System, macros, and spindle orientation. Note:

Requires the purchase of a 25 mm ID toolholder. . . . . €5,495

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## CONTROL OPTIONS

#### REMOTE JOG HANDLE WITH TOUCHSCREEN DISPLAY

Remote Jog Handle with touchscreen display; lets you to get up-close to the machine's work area for part setup, changeover, and inspection, while still having control of the machine. . . . . €995

## ACCESSORIES

#### AUXILIARY COOLANT FILTER

Auxiliary Coolant Filter System; a bag-style filtration system that keeps the coolant free of particulates down to 25 microns. . . . . €2,095

ST-35Y .....€148,070  
Total Quote .....€148,070

Pricing may change at any time, without notice. Please contact your local Haas Factory  
Outlet for the most up-to-date pricing and information.

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\* Not available for field installation

Haas Build & Price is for example only. Your Haas Factory Outlet can provide a formal price quotation. Price, specifications, availability, and specific configurations may change without notice. Despite our best efforts, some items may contain pricing, typography, or photography errors.

Shipping, delivery, transportation, and rigging charges are not included in this quote.

Caution: Federal, State, and Local taxes are not included in the quote price.

**"Haas Delivered Price" means DDP (Delivered Duty Paid)**

This price includes shipping cost, export and import duties, insurance, and any other expenses incurred during shipping to a location in France agreed with you as a buyer.

No other mandatory costs can be added to the delivery of a Haas CNC Product.

This quote is valid only for customers in France.

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