Structural Equivalency Spreadsheet APPROVAL





Car Number

University Name

#### **Please Note**

All teams must submit the SES form and the 3D-CAD model in the team area, on the FSG website, by the official deadline. The uploaded SES form must be checked and approved by a third party or any other competition following the same rules. If any changes to the original SES form have become necessary due to the approval process, the updated final SES form must be uploaded again in the team area. This must be done as soon as the FSG officials have set the previous upload to "Fail". The detailed changelog with all made changes from the "Version History" tab of the SES form must be attached to this SES Approval document.

Reviewing an SES for all given points in the SESA requires at least 3-4 hours which the SES reviewer needs to invest. If the SES reviewer finds some issues he/she should use the change log of the SESA to provide comments. Following, the team must fix or elaborate on the issues and the SES reviewer should recheck these points before submitting the SESA. The complete changelog of the SESA process must be provided with the SESA.

SES reviewer	
Title, Name, Surname	
Company	
Street	
City, Zip	
Country	
Phone Number	
E-mail address	
URL	
I hereby declare that I ha	ve reviewed the SES document and can conclude that the final SES version has passed all require-

City, Date, Signature, Stamp

ments listed on the following pages.

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#	SES Tab / Rule	Content	ОК
1	Cover Sheet	Cover Sheet duly completed (team name, contact details, interna-	
		tional material-nr. or material name, number of layers, layer orienta-	
		tion, core thickness, type of resin)	
2		Receipt for used materials, proof for non-steel materials on TAB "Additional Info"	
3	Chassis Pictures	Chassis Pictures colour code for different materials or different	
3	Onassis i ictures	composite layups	
4		Proof of materials = used materials for different areas?	
5		3 different views and an isometric view is shown	
6		angle of main and front hoops, angle between main hoop bracing	
		and main hoop, distance from top of main hoop to main hoop brac-	
		ing attachment, distance from top of front hoop to front hoop bracing	
		attachment, outer diameter and wall thickness of all tubes / mono-	
7		coque layup? (cross-check with SE3DM file)  [EV ONLY] HV components included / [CV ONLY] fuel tank included	
8		Holes in members of the primary structure with a cross sectional	
Ū		$>$ 60 $mm^2$ must be marked with purple	
9 <sup>1</sup>	Material Data	Material data and values for each different laminate must be pro-	
		vided Material data and values for used aluminium (also as in welded	
		condition) provided?	
10	Tab A2.2 Significant Changes	Are either of the following significant changes documented: mate-	
		rial type (different lay-up), dimensions, shape and/or angles (e.g. of	
		main/front hoop)? - Reusing an old chassis, with just a new main-	
		hoop does NOT fulfil the intent of the rule (only exception: driverless vehicles)	
	Tab T3.8 Main Hoop Tubing	,	
11	Rules T3.7 + T3.8	Main Hoop [MH] must be a single piece of uncut, continuous, closed	
-10		section steel tube	
12		<b>MH angle</b> (shown in TAB "Chassis Pics") above the top of the major structure must be inclined less than 10deg from vertical.	
13		MH angle below the top of the major structure can be inclined in for-	
.0		ward direction at any angle to the vertical, in the rearward direction,	
		maximal 10deg to the vertical	
14	Tab T3.9 Front Hoop Tubing	Front Hoop [FH] angle between the FH and the vertical is inclined	
17	Rules T3.7 + 3.9	less than 20deg	
15		FH - Check the evidence of the used values! (Material Data for Alu-	
		minium as "in welded condition"+ SE3DM file)	
16	Tab T3.10 Main Hoop Bracing	Main Hoop Bracing [MHB] must be made of a straight tube, on both	
10	Rules T3.10 + T3.12	sides of the MH; directed in inclination from the main hoop	
17		MHB must be attached to the main hoop no lower than 160 mm	
		below the top-most surface of the main hoop. The included angle	
		formed by MH and the MHB must be at least 30deg.	
18		MHB support made of steel tubes must be properly triangulated to	
-10		the bottom of the main hoop and upper member of the SIS	
_19	Tob T2 10 5 T2 5 MU Proping Spt	MHB - Check the evidence of the used values! (SE3DM file)	
20	Tab T3.10.5 T3.5 MH Bracing Spt Rules T3.10 + T3.4 + T3.5 + T3.16	Monocoque Main Hoop Bracing Support [MHBS] (T3.16 must be	
	11000 10.10 1 10.4 1 10.0 1 10.10	applied) 30 kN for each attachment point, for each support 2 M8	
-01		Grade 8.8 bolt or 1 M10 Grade 8.8 bolt.	
21		MHBS - Check laminate 3 point bending test!  MHBS - Check the shear strength of the laminate!	
23		MHB attachment - Check the calculation of the welding seam + back-	H
_5		ing plate perimeter	
24		MHBS - Check the evidence of the used values	
25	Tab T3.11 T3.5 FH Bracing	Front Hoop Bracing [FHB] extended to the drivers feet in front di-	
دے	Rules T3.11 + T3.4 + T3.5	rection; attached on both sides, max. 50.8 mm below top of front	
		hoop	
26		If FH > 10 degree inclined to the rear, additional support to the rear	
		is required	

<sup>&</sup>lt;sup>1</sup> If the ply layup (number of plies, orientation used material) is the same but the core thickness is different, it is still acceptable to use the derived properties from one laminate panel test. If the core thickness is the same but

the number of plies or the orientation or the used material is different than additional test are required (T3.5.3).

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27		Check laminate 3 point bending test	
28		Check the shear strength of the laminate!	
29		Check the evidence of the used values for the weakest area!	
30	Tab T3.13 T3.5 Ft. Bulkhead Rules T3.13 + T3.4 + T3.5	Front Bulkhead [FBH] if L-shaped, the EI of the vertical and horizontal axis must be equivalent to steel	
31		L maximum 25.4 mm towards to the inside	
32		Check dimensions of cut out in 3D-model	
33		Shear strength of bulkhead equivalent to a 1.5 mm thick steel plate (T3.13.1)	
34		Check laminate test	
35	Tel. To 44 To 5 EDIT Outs Of all	Check the evidence of the used values!	
36	Tab T3.14 T3.5 FBH Spt's Structure Rules T3.14 + T3.4 + T3.5	Front bulkhead support [FBHS] check the drivers leg protection	
37		In side view max. 50 mm from top of front bulkhead and from front bulkhead back to the front hoop	
38		El of the FBHS must be equivalent to the sum of the El of the six (6) baseline steel tubes	
39		El of vertical side of the FBHS (T3.14.3) = El from one baseline tube	
40		Check laminate 3 point bending test	
41		Shear strength (T3.14.4) min. 4kN	
42	T   To := To = 0:0	Check the evidence of the used values for the weakest area!	
43	Tab T3.15 T3.5 SIS Rules T3.15 + T3.4 + T3.5	Side impact structure [SIS] SIS incl. bottom until 320mm above the lowest inside chassis point $geq$ EI of 3 baseline tubes	
44		SIS (up to 320mm above the lowest inside chassis point) $\geq$ EI of 2 baseline tubes	
45		Horizontal floor to the middle of the car (on the weakest area) $\geq$ EI of 1 baseline tube	
46		SIS between the upper surface of the bottom up to 320mm above the lowest inside chassis point must have an absorbed energy equiva-	
		lent to two baseline steel tubes -> see Figure 9	
47		Shear strength (T3.15.2) min. 7.5kN	
48		Check laminate 3 point bending test Check the evidence of the used values	
49	Tab T4.5 T5.5 SHB	Check the evidence of the used values	
50	Rules T5.5 + T4.5	Shoulder Harness Bar [SHB] Stiffness must be equivalent to 1 baseline tube	
51	Tab T3.17.3 IA AI Plate Rules T3.17.3 to T3.17.7	Anti-Intrusion Plate [AIP] 1.5 mm steel or 4 mm aluminium or composite material if approval given	
52		Attached with min. 8 x 8 mm Grade 8.8 bolts (Proof in longitudinal and transversal direction for alternative attachments)	
53		If composite material check laminate test or results of composite IAD test	
	Tab T3.5 Laminate Test Tab		
54	T3.5.9 Shear Tests Rules T3.4 + T3.5	3 point bending test test sample 275x500 mm / load applicator Ø100 mm / support span >400 mm (test specimen with closed flanges are NOT accepted)	
55		Proof for SIS with 2 baseline tubes (T3.2.1), other different laminate structures (see page 1) require additional tests with baseline materi-	
56		als (T3.2.1)	_
56 57		Calculated absorbed energy from start up to max. 12.7 mm.  Perimeter shear test sample 100x100 mm on a plate with Ø32 mm	
51		hole and with a punch of Ø25 mm	
58		Compare values from diagram with values from the TAB	П
59		Check the evidence of the used material values	
60	Tab T3.16 Main Hoop Attachments Rule T3.16	Main Hoop Attachment Analogue to rule T3.16	
61	Tab T3.16 Front Hoop Attachments Rule T3.16	Front Hoop Attachment Analogue to rule T3.16, no lower than 50 mm from top of FH	
		Fully laminated in is accepted if a calculation of the equivalence to	

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	Tab T3.16 Hoop Bracing		
63	Attachments	Main Hoop Bracing Attachment Analogue to rule T3.16	П
	Rule T3.16	man risop = taonig rimas managas to rais rorre	
64	In General Tab T3.16	Hoop Attachment Points each must carry a load of min. 30 kN in	П
04	Rule T3.16	each direction	
65		Mounting plates, backing plates and inserts must have sufficient	
		shear area, weld area and strength (check shear strength rule T3.16)	
66		Mounting plates, backing plates 2 mm steel (NO alternative)	
67		Each attachment point must have 2 bolts 8mm Grade 8.8 or alterna-	
		tive	
68		Front and main hoop bracing attachment 1 bolt M10 Grade 8.8 is acceptable	
69		No crushing of the core is permitted rule T3.16.5	
70	Tab T3.17.5 IA Attachments	Impact Attenuator Attachment to Monocoque Equivalency to a	П
	Rule T3.17.5	minimum of eight (8) 8 mm Metric Grade 8.8 bolts	
71	Tab T4.5 Harness Attachments	Harness Attachment Points Shoulder and lap belt attachments	
	Rules T4.5 + T5.3	must be tested (harness attachment bracket incl.)	
72		Distance from the test specimen to the load application point must	
		be at least 125 mm away	
73		Test specimen should represent the design on the car as driven at a	
		competition	
74		Check the panel height in SES with test specimen dimension	
75		Shoulder and lap attachment must support a load of 13 kN, anti-	
		submarine attachment 6.5 kN; lap and anti-submarine at the same	
		attachment point 19.5 kN	
76	Tab T1.2.1 T4.8 Firewall Rules T4.8	Datasheet of fire resistant material provided	
77		Check the evidence of the used thickness values	

# [EV ONLY]

#	SES Tab / Rule	Content	ОК
78	Tab EV5 Accumulator Container Rules EV5.5.1 + EV 5.5.2 + T3.16	Accumulator Container Material as given in rule EV5.5.4 or equivalent if equivalence is shown	
79		Check used material is fire resistant according to UL94-V0.	
80		Protected with a SIS (rule T3.15 + EV 5.5.2)	
81	Tab EV5.5. Acc. Attachments Rules EV5.5 + EV 5.5.9	<b>Accumulator Attachment</b> 20 $g$ in vertical direction, 40 $g$ in longitudinal and lateral direction. Calculation, simulation (not stand-alone) and/or physical test required	
82		Accumulator container attachment Brackets / backing plates 1.6 mm steel or 4 mm aluminium	
	Tab EV5.5.1 + 5.5.2		
83	Accumulator Protection Rules EV5.5.1 + EV 5.5.2 + T3.16	SIS of the accumulator container Horizontal floor of the SIS (on the weakest area) ≥ EI of 1 baseline tube	
84		SIS between the upper surface of the bottom up to 320mm above the	
		lowest inside chassis point must have an absorbed energy equiva-	
		lent to two baseline steel tubes (T3.15)	
85		Shear strength (T3.15.2) min. 7.5kN	
86		Check laminate 3 point bending test	
87		Check the evidence of the used values	
	Tab EV5.4 Tractive System		
88	Protection	HV Protection structure All components below 350 mm above the	
	Rule EV4.4.2	ground must be protected against side and rear impact with a struc-	
		ture	
89		Shear strength (T3.15.2)	
90		Check laminate 3 point bending test	
91		Check the evidence of the used values	

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SES Tab / Rule	Comments