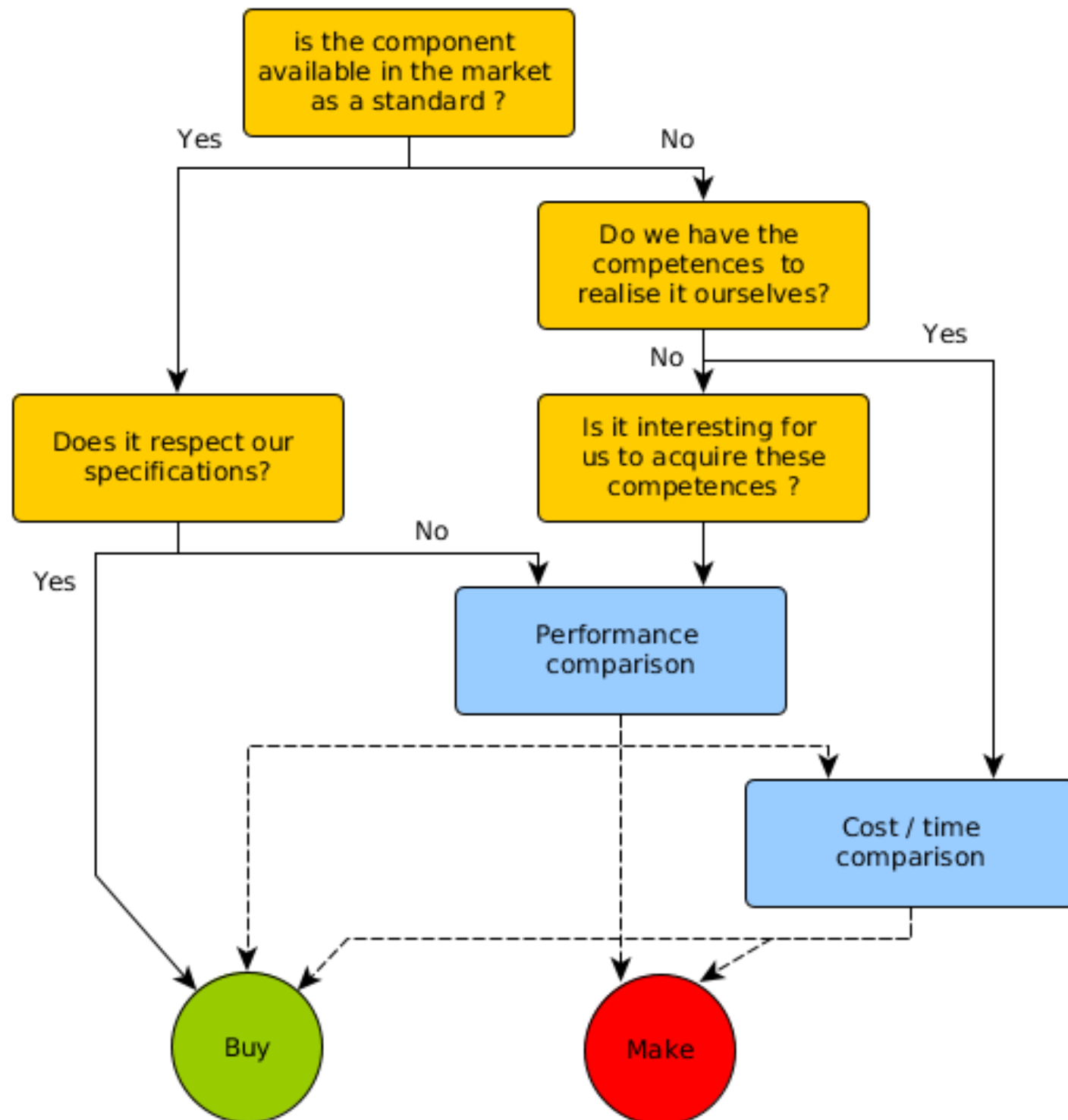


Make or buy decisions

Arbitrage between make or buy

Diagram to represent the procedure to arbitrate decisions between make or buy.



Bought items

Indicator used to compare products available in the market.

Target value : under 1 €/g saved

Rims		Supplier : Reverchon Material : Magnesium / Aluminium Cost : 275 – 134,17 € Weight saving : 1000g Characteristic : 13"
		I1= 0,14 euros spent per gramme saved
Steering wheel		supplier : Formula Seven Matériau : Carbone Cost : 250 - 190 € Weight saving : 100g
		I1= 0,6 euros spent per gramme saved
Rack		Fournisseur : Formula Seven Prix : 1.265,00 euros Masse : 940 g < 2300 g (Olympix) Characteristic : with sensor
		I1= 0,6 euros spent per gramme saved
Nuts		Supplier : Reverchon Material : aluminium / steel Cost : 6,3 – 1,8 € Weight saving : 100g
		I1= 0,045 euros spent per gramme saved