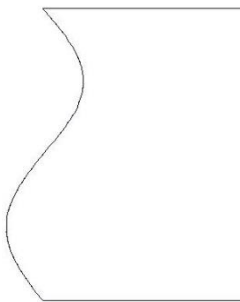


## FRAME MANUFACTURING PROCESS

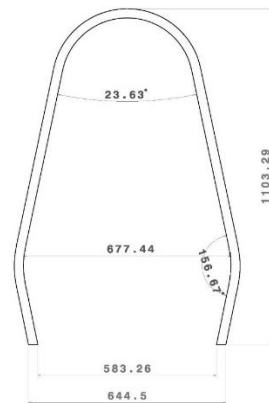
## Laser cutting of the tubes

The fish-mouth of the tubes were laser-cutted and each tube was numbered.



## NUMERICAL DRAWING OF THE FISH-MOUTH CUTTING PATH

## Bending of the roll hoops



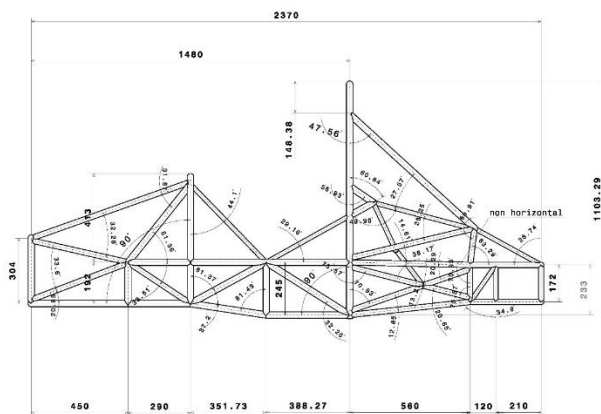
### DRAWING OF THE MAIN HOOP

## Sport welding



## START OF THE ASSEMBLY AND SPOT WELDING

## Welding of the complete structure



## DRAWING OF THE FRAME ASSEMBLY

## Welding of the mounts



## WELDING OF THE SUSPENSION MOUNTS

## Paint



## PAINT OF THE FINAL STRUCTURE