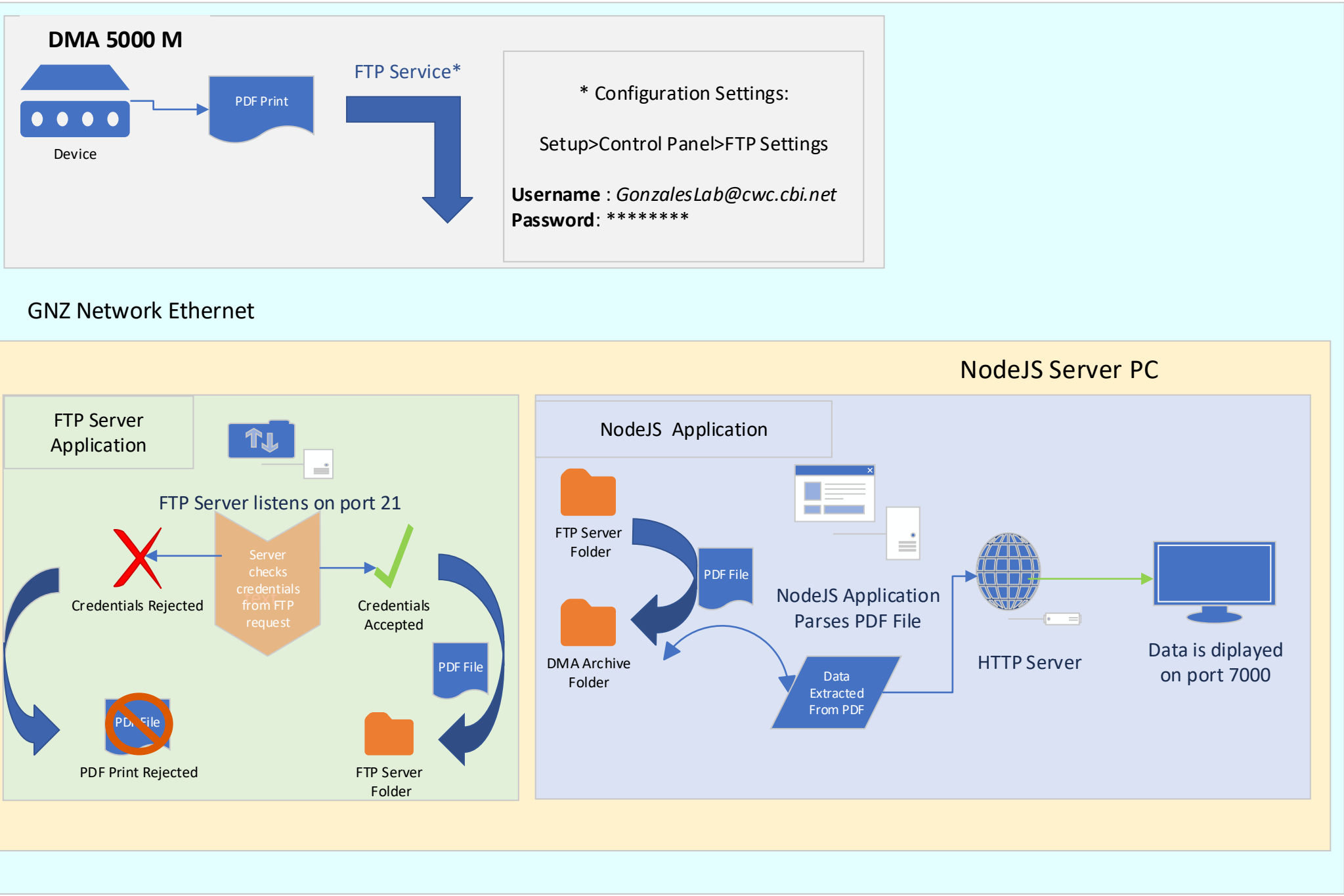DMA 5000 M Data Process Flow