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## A.Test Problems for 2D Rectangular Strip Packing: Benchmark Problems in Literature

### A.1 Overview of Rectangular Test Problems

#### Description of table entries:

reference: publication in which test problem has been used

name: name which the problem is referred to in the current work

size: number of items

shapes: geometric shape type which the problem consists of

source: source where the co-ordinates used for the experiments in this work have been obtained from;

i.e. stated in publication, extracted from sample layout in publication or extracted from scanned

sample layout in publication

Table B.1: Rectangular test problems from literature; optimum known

reference	name	size	source
Jakobs (1996)	Л1	25	extracted from a sample layout in paper
Jakobs (1996)	J2	50	extracted from a sample layout in paper
Ratanapan and Dagli (1997b)	D2	21	dimensions are stated in paper
Kendall and Burke (1999)	Kendall	13	dimensions are stated in paper

Table B.2: Rectangular test problems from literature; optimum not known

reference	name	size	source
Ratanapan and Dagli (1997b)	D1	31	dimensions are stated in paper
Ratanapan and Dagli (1998)	D3	37	dimensions are stated in paper
Dagli and Poshyanonda (1997)	D4	37	dimensions are stated in paper

# **A.2 Test Problems**

Rectangular test problems from literature; optimum known

name: size: object:	<b>J1</b> 25 width = 4	0			name: size: object:	<b>J2</b> 50 width = 4	.0			
no.	width	height	:		no.	width	height	no.	width	height
1	12	6			1	5	6	26	2	5
2	4	7			2	7	6	27	2	4
3	6	7			3	4	3	28	3	6
4	10	2			4	4	4	29	5	2
5	2	5			5	6	4	30	5	4
6	6	4			6	6	3	31	3	3
7	4	2			7	4	2	32	5	3
8	4	6			8	6	2	33	2	3
9	7	9			9	3	4	34	4	3
10	4	5			10	3	4	35	2	3
11	6	4			11	2	5	36	4	3
12	4	6			12	4	2	37	2	2
13	6	3			13	3	3	38	2	4
14	4	5			14	3	6	39	3	4
15	2	4			15	4	3	40	3	4
16	8	4			16	4	6	41	2	4
17	8	6			17	4	3	42	3	2
18	8	3			18	4	3	43	3	2
19	6	3			19	4	2	43	2	2
20	2	6			20	4	4	45	3	2
20	_				20	-		40		
21 22	8	2 5			21 22	4	2	46 47	2	2
	2	5					4	47	2	3
23					23	3				
24	3	4			24	3	4	49	3	4
25	2	4			25	2	5	50	2	4
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	1				11	15	17	24 2		
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7	8	17			19		37			
9.5	500	9	10	1.7	- 10	35	36	39 40	41	
4	6	-	12	18	20	33	34 38	42 43 4	14	
500	5	11	2.70	888	21				16	
3	98	320	13	15	210	25 26	31	32 40 4	1	

Figure B.1: Data set and optimal solution for test problems J1 and J2

name:	Dagli		
size:	21		
object:	width = 60		
no.	width	height	quantity
1	12	12	4
2	12	10	5
3	12	9	6
4	12	8	6
name:	Kendall		
size:	13		
object:	width = 80		
		height	quantity
object:	width = 80	<b>height</b> 16	quantity 1
object:  no. 1 2	width = 80	_	1 2
object: no. 1	width = 80  width 24	16	1
object:  no. 1 2	width = 80  width 24 28	16 16	1 2
object:  no. 1 2 3	width = 80  width 24 28 60	16 16 14	1 2 2
object:  no. 1 2 3 4	width = 80  width 24 28 60 20	16 16 14 28	1 2 2 1
object:  no. 1 2 3 4 5	width = 80  width 24 28 60 20 22	16 16 14 28 26	1 2 2 1 2
object:  no. 1 2 3 4 5 6	width = 80  width 24 28 60 20 22 42	16 16 14 28 26 44	1 2 2 1 2
object:  no. 1 2 3 4 5 6 7	width = 80  width 24 28 60 20 22 42 18	16 16 14 28 26 44 70	1 2 2 1 2 1 1

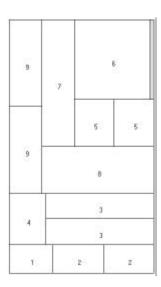


Figure B.2: Data sets for problems D2 and Kendall and optimal solution for Kendall

Rectangular test problems from literature; optimum not known

name: size: object:	<b>D1</b> 31 width = 60		name: size: object:	<b>D3</b> 37 width = 30		name: size: object:	<b>D4</b> 37 width = 20	
width	height	no	width	height	no	width	height	no
12	10	5	12	10	3	10	12	3
10	11	7	8	11	4	11	8	4
9	13	4	9	13	6	13	9	6
4	5	4	4	5	4	5	4	4
9	10	6	9	10	3	10	9	3
6	8	5	6	8	6	8	6	6
			10	12	9	12	10	9
			15	7	2	7	5	2

### **B. References**

Burke E. and Kendall G., 1999. Applying Simulated Annealing and the No Fit Polygon to the Nesting Problem. Proceedings of the World Manufacturing Congress, Durham, UK, pp. 27-30.

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