

SAUDI ARAMCO ID/PIID										SATR-NDE-2008 Rev 1 Dated 31 July 2019											
SAUDI ARAMCO TEST REPORT																					
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT										NDT Category		Acceptance Criteria		RTFI CRM Number		RTFI Assessment Number		Assessment Date:			
PROJECT TITLE:- EAST WEST PIPELINE PROJECT										10% / 100%		ASME B31.3		4044804583		SEG-EWPL-ZEP-0005		19-Jun-23			
Facility/Location : PS-02 LAYDOWN YARD										100%											
TYPE OF NON DESTRUCTIVE TESTING REQUESTED - RADIOGRAPHY TESTING										WBS / BI / JO Number		Prime Contractor / Sub contractor		NDT Contractor:		RWP No.		RWP Validity			
SATIP NO		SATIP ACTIVITY ITEM NO		INSPECTION LEVEL						10-0101		SINOPEC		ZEPPELINE		7996		18-Nov-23			
SATIP-NDE-RT-01		3.1		Contractor		Aramco															
				W/R		W/R															
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT																					
Sl.No	DRAWING & ISOMETRIC NUMBER	LINE NUMBER SKETCH NUMBER	DIA (Inch)	THK (mm)	WELD NUMBER	SPOOL No	WELDER ID	WELDING PROCESS	NDT LOG NUMBER	RT REPORT NUMBER	LOCATION MARKERS	NDT AGENCY COMMENTS			PRIME CONTRACTOR COMMENTS			SAUDI ARAMCO ASSESSMENT			
												ACC	REJ	RESHOOT	COMMENTS	AGREE	DISAGREE	COMMENTS	NO OF FILMS	AGREE	DISAGREE
1	XB-321396-001-00	48"-P-1478-6CS1P	48"	26.97	FW-22 IP1 BSR RSC RS	SP-09	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-005 Side-B:- Root/Hot/Fill/ Cap:- SEG-EW-001	GTAW SMAW	SEG-RT-0001 RSC RS	31593	80 AT CENTER	✓				✓			15		
2	XB-321423-001-00	48"-P-1476-6CS1P	48"	26.97	FW-11 IP1 BSR RS	SP-05	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-010 Side-B:- Root/Hot/Fill/ Cap:- SEG-EW-003	GTAW SMAW	SEG-RT-0004 RS	31592	L,D 22-66 88-132	✓				✓			14		
3	VA-083970-015-A	2"-HO-1746 6SD0P	2"	5.54	FW-03 IP2 RS	SP-01	SEG-EW-002	GTAW	SEG-RT-0008 RS	31591	F,M AT B	✓				✓			2		
4	VA-083970-015-A	2"-HO-1746 6SD0P	2"	5.54	FW-10 IP2 RSC	SP-03	SEG-EW-010	GTAW	SEG-RT-0009 RSC	31590	SHOOT AS SUPRIMPOSE	✓				✓			2		
5	VA-083970-014-A	2"-HO-1745 60SD0P	2"	11.07	FW-07 IP3 RS	SP-02	SEG-EW-010	GTAW	SEG-RT-0010 RS	31589	L,D FULL	✓				✓	FME B' RS	3	✓		
6	VA-083970-014-A	2"-HO-1745 60SD0P	2"	11.07	FW-02 IP2 RS	SP-01	SEG-EW-007	GTAW	SEG-RT-0011 RS	31588	L,D FULL	✓				✓	RSC eB' FMEA-C	3	✓		
7	VA-083970-014-A	2"-HO-1745 60SD0P	2"	11.07	FW-12 IP3 RS	SP-04	SEG-EW-007	GTAW	SEG-RT-0012 RS	31587	L,D FULL	✓				✓		3			
												TOTAL JOINTS=				TOTAL FILMS=		22 + 42MF			
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST										NDT ASSESSMENT / INTERPRETATION											
CONTRACTOR	CONST. Representative		Signature		Date		NDT SERVICE PROVIDER				PRIME CONTRACTOR				SAUDI ARAMCO ID/PIID / CNDT&PSU						
	NDT Coordinator / QC Inspector		Mr. TALHI		19-Jun-23		RTFI NAME				RTFI NAME				RTFI NAME						
	QC Supervisor		Mr. SHIRAZ		19-Jun-23		SA RTFI NUMBER				SA RTFI NUMBER				SA RTFI NUMBER						
	SAUDI ARAMCO PID Representative:		Mr. FAISAL				SIG				SIG				SIG						
Email:		faisal.mughal@aramco.com				DATE				DATE				DATE							