

SAUDI ARAMCO ID/PID										SATR-NDE-2008 Rev 1 Dated 31 July 2019																					
SAUDI ARAMCO TEST REPORT																															
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT										NDT Category		Acceptance Criteria		RTFI CRM Number		RTFI Assessment Number		Assessment Date:													
PROJECT TITLE:- EAST WEST PIPELINE PROJECT										10% / 100%		ASME B31.3		4044841495		SEG-EWPL-ZEP-0016		13-Jul-23													
Facility/Location : PS-02 LAYDOWN YARD										100% / 10 %																					
TYPE OF NON DESTRUCTIVE TESTING REQUESTED - RADIOGRAPHY TESTING										WBS / BI / JO Number		Prime Contractor / Sub contractor		NDT Contractor:		RWP No.		RWP Validity													
SATIP NO		SATIP ACTIVITY ITEM NO		INSPECTION LEVEL						10-01201		SINOPEC		ZEPPELINE		7996		18-Nov-23													
SATIP-NDE-RT-01		3.1		Contractor		Aramco														W/R		W/R									
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT																															
SLNo	DRAWING & ISOMETRIC NUMBER	LINE NUMBER	DIA (Inch)	THK (mm)	WELD NUMBER	SPOOL No	WELDER ID	WELDING PROCESS	NDT LOG NUMBER	RT REPORT NUMBER	LOCATION MARKERS	NDT AGENCY COMMENTS			PRIME CONTRACTOR COMMENTS			SAUDI ARAMCO ASSESSMENT													
												ACC	REJ	RESHOOT	COMMENTS	AGREE	DISAGREE	COMMENTS	NO OF FILMS	AGREE	DISAGREE	COMMENTS									
1	XB-321424-001-00	48"-P-1483-6CS1P	48"	26.97	FW-24 IP BSR RSC2	SP-15	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-010 Side-B:- Root/Hot/Fill/Cap SEG-EW-001 IP3	GTAW SMAW	SEG-RT-0048 RSC2	28008	76" AT CENTER	✓			CPC 76 30 mm	✓		pr e 26 Ar 16+	128 1	✓		Acc									
2	XB-321424-001-00	48"-P-1483-6CS1P	48"	26.97	FW-25 BSR RS	SP-15	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-010 Side-B:- Root/Hot/Fill/Cap SEG-EW-009	GTAW SMAW	SEG-RT-0053 RS	28009	16-20	✓				✓															
3	XB-321424-001-00	48"-P-1483-6CS1P	48"	26.97	FW-14 BSR	SP-07	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-003 Side-B:- Root/Hot/Fill/Cap SEG-EW-007	GTAW SMAW	SEG-RT-0056		FULL	-			RT not done	-															
4	XB-321404-001-00	24"-P-1414-6CS1P	24"	14.27	FW-13	SP-03	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-005 Side-B:- Root/Hot/Fill/Cap SEG-EW-006	GTAW SMAW	SEG-RT-0057	28011	FULL	✓				✓			6												
5	VA-083968-018-A	3/4"-DMW-1658-6SD0U	0.75"	2.87	FW-04	SP-01	SEG-EW-006	GTAW	SEG-RT-0058	28010	FULL	✓			✓			1													
6	VA-083968-018-A	3/4"-DMW-1658-6SD0U	0.75"	2.87	FW-10	SP-02	SEG-EW-005	GTAW	SEG-RT-0059	28012	FULL	✓			✓			1													
												TOTAL JOINTS=				TOTAL FILMS=		10 x 28 ME													
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST										NDT ASSESSMENT / INTERPRETATION																					
CONTRACTOR	Signature		Date		NDT SERVICE PROVIDER					PRIME CONTRACTOR					SAUDI ARAMCO/NDTSD/CNDT&PSU																
	CONST. Representative		Mr. LI For. Lg		13-Jul-23		<b>OMER AHMED</b> <b>RTFI : 2073</b> <b>ZEPELIN SYSTEMS GULF CO. LTD.</b> <b>INDUSTRIAL SERVICES</b>					<b>G. RADHAKRISHNA</b> <b>KNDT ARABIA CO. LTD</b> <b>SARTFI#1910</b> <b>1 / 20</b>					<b>RAMESH KUMAR</b> <b>16 JUL 2023</b> <b>SARTFI - 1730</b>														
	NDT Coordinator / QC Inspector		Mr. TALHA M. Oth		13-Jul-23																	RTFI NAME					RTFI NAME				
	QC Supervisor		Mr. SHIRAZ M. P. 2023		13-Jul-23																	SA RTFI NUMBER					SA RTFI NUMBER				
SAUDI ARAMCO PID Representative:					Mr. Ali Moosa		13/7		SIG		DATE					15/07/23		SIG		DATE											
Email:					ali.mousa.5@aramco.com																										