

SAUDI ARAMCO ID/PID										SATR-NDE-2008 Rev 1 Dated 31 July 2019													
SAUDI ARAMCO TEST REPORT																							
NON -DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT										NDT Category		Acceptance Criteria		RTFI CRM Number		RTFI Assessment Number		Assessment Date:					
PROJECT TITLE:- EAST WEST PIPELINE PROJECT										10% / 100%		ASME B31.3		4044841495		SEG-EWPL-ZEP-0017		18-Jul-23					
Facility/Location : PS-02 LAYDOWN YARD										100% / 10 %													
TYPE OF NON DESTRUCTIVE TESTING REQUESTED - RADIOGRAPHY TESTING										WBS / BI / JO Number		Prime Contractor / Sub contractor		NDT Contractor:		RWP No.		RWP Validity					
SATIP NO		SATIP ACTIVITY ITEM NO		INSPECTION LEVEL						10-01201		SINOPEC		ZEPPELINE		7996		18-Nov-23					
SATIP-NDE-RT-01		3.1		Contractor						Aramco													
				W/R						W/R													
NON -DESTRUCTIVE TESTING TESTING (NDT)REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT																							
Sl.No	DRAWING & ISOMETRIC NUMBER	LINE NUMBER SKETCH NUMBER	DIA (Inch)	THK (mm)	WELD NUMBER	SPOOL No	WELDER ID	WELDING PROCESS	NDT LOG NUMBER	RT REPORT NUMBER	LOCATION MARKERS	NDT AGENCY COMMENTS				PRIME CONTRACTOR COMMENTS				SAUDI ARAMCO ASSESSMENT			
												ACC	REJ	RESHOOT	COMMENTS	AGREE	DISAGREE	COMMENTS	NO OF FILMS	AGREE	DISAGREE	COMMENTS	
1	XB-321424-001-00	48"-P-1483-6CS1P	48"	26.97	FW-14 BSR	SP-07	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-003 Side-B:- Root/Hot/Fill/ Cap SEG-EW-007	GTAW SMAW	SEG-RT-0056	33640	FULL	✓				✓				12	✓		
2	XB-321424-001-00	48"-P-1483-6CS1P	48"	26.97	FW-03 IP BSR R1	SP-01	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-006 Side-B:- Root/Hot/Fill/ Cap SEG-EW-006	GTAW SMAW	SEG-RT-0047 R1	33641	99-99.5 138-138.5 142-142.5	✓				✓			12	3			
3	VA-083970-018-A	3/4"-DMW-1664-6SD0U	0.75"	2.87	FW-08A	SP-03	SEG-EW-005	GTAW	SEG-RT-0060	33642	FULL	✓				✓			3				
												TOTAL JOINTS=				TOTAL FILMS=		1812mf					
NON -DESTRUCTIVE TESTING TESTING (NDT) REQUEST										NDT ASSESSMENT / INTERPRETATION													
CONTRACTOR	Signature		Date		NDT SERVICE PROVIDER					PRIME CONTRACTOR					SAUDI ARAMCO ID/ITSD/CNDT&PSU								
	CONST. Representative		Mr. Li For		18-Jul-23		OMER AHMED RTFI : 2073 ZEPPELIN SYSTEMS GULF CO. LTD. INDUSTRIAL SERVICES					RTFI NAME					RAMESH KUMAR						
	NDT Coordinator / QC Inspector		Mr. TALHA		18-Jul-23		RTFI NAME					RTFI NAME					20 JUL 2023						
	QC Supervisor		Mr. SHIRAZ		18-Jul-23		SA RTFI NUMBER					SA RTFI NUMBER					8A RTFI - 1730						
SAUDI ARAMCO PID Representative:				Mr. Ali Moosa		SIG		DATE					DATE					DATE					
Email:				ali.moosa.5@aramco.com				19/07/23					20/07/2023										