

SAUDI ARAMCO ID/PID										SATR-NDE-2008 Rev 1 Dated 31 July 2019													
SAUDI ARAMCO TEST REPORT																							
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT										NDT Category		Acceptance Criteria		RTFI CRM Number		RTFI Assessment Number		Assessment Date:					
PROJECT TITLE:- EAST WEST PIPELINE PROJECT										10% / 100%		ASME B31.3		4044804583		SEG-EWPL-ZEP-0007		26-Jun-23					
Facility/Location : PS-02 LAYDOWN YARD										100% / 10 %													
TYPE OF NON DESTRUCTIVE TESTING REQUESTED - RADIOGRAPHY TESTING										WBS / DI / JO Number		Prime Contractor / Sub contractor		NDT Contractor:		RWP No.		RWP Validity					
SATIP NO		SATIP ACTIVITY ITEM NO		INSPECTION LEVEL						10-01201		SINOPEC		ZEPPELINE		7996		18-Nov-23					
SATIP-NDE-RT-01		3.1		Contractor		Aramco																	
				W/R		W/R																	
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT																							
SI.No	DRAWING & ISOMETRIC NUMBER	LINE NUMBER	DIA (Inch)	THK (mm)	WELD NUMBER	SPOOL No	WELDER ID	WELDING PROCESS	NDT LOG NUMBER	RT REPORT NUMBER	LOCATION MARKERS	NDT AGENCY COMMENTS			PRIME CONTRACTOR COMMENTS		SAUDI ARAMCO ASSESSMENT						
												ACC	REJ	RESHOOT	COMMENTS	AGREE	DISAGREE	COMMENTS	NO OF FILMS	AGREE	DISAGREE	COMMENTS	
1	VA-083968-014-A	2"-HO-1640 60SD0P	2"	11.07	FW-13	SP-03	SEG-EW-006	GTAW	SEG-RT-0021	31600	FULL	✓			✓			3	✓				
2	VA-083968-014-A	2"-HO-1640 60SD0P	2"	11.07	FW-11	SP-03	SEG-EW-005	GTAW	SEG-RT-0022	29459	FULL	✓			✓			3	✓				
3	VA-083968-014-A	2"-HO-1640 60SD0P	2"	11.07	FW-03	SP-01	SEG-EW-009	GTAW	SEG-RT-0028	29469	FULL	✓			✓			3	✓				
4	VA-083968-014-A	2"-HO-1640 60SD0P	2"	11.07	FW-12	SP-03	SEG-EW-009	GTAW	SEG-RT-0029		FULL							1					
5	VA-083970-014-A	2"-HO-1745 60SD0P	2"	11.07	FW-04	SP-01	SEG-EW-009	GTAW	SEG-RT-0030	29470	FULL	✓			✓			3	✓				
6	VA-083968-014-A	2"-HO-1640 60SD0P	2"	11.07	FW-04	SP-01	SEG-EW-006	GTAW	SEG-RT-0031	29471	FULL	✓			✓			3	✓				
7	VA-083968-011-A	2"-LO-1673 1SD0P	2"	3.91	FW-12	SP-02	SEG-EW-005	GTAW	SEG-RT-0032	29472	FULL	✓			✓			2					
8	VA-083968-022-A	6"-MO-1735 1SD0P	6"	3.40	FW-04	SP-01	SEG-EW-009	GTAW	SEG-RT-0033	29473	FULL	✓			✓			5					
9	VA-083970-008-A	1.5"-LO-1681 3SD0P	1.5"	6.08	FW-02	SP-01	SEG-EW-006	GTAW	SEG-RT-0034	29475	FULL	✓			✓			3					
10	VA-083970-015-A	2"-HO-1746 6SD0P	2"	5.54	FW-07	SP-02	SEG-EW-005	GTAW	SEG-RT-0035	29473	FULL	✓			✓			2					
11	VA-083968-015-A	2"-HO-1641 6SD0P	2"	5.54	FW-03	SP-01	SEG-EW-006	GTAW	SEG-RT-0036	29474	FULL	✓			✓			2					
12	VA-083968-022-A	6"-MO-1735 1SD0P	6"	3.40	FW-03	SP-01	SEG-EW-006	GTAW	SEG-RT-0037	29476	FULL	✓			✓			5	✓	RSCII-11-5 SHOOT CENTER			
												TOTAL JOINTS=		TOTAL FILMS=		34							
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST										NDT ASSESSMENT / INTERPRETATION													
CONTRACTOR	Signature		Date		NDT SERVICE PROVIDER					PRIME CONTRACTOR					SAUDI ARAMCO/ID/PSB/CONTRACTOR								
	CONST. Representative		Mr. LI For. Rep.		25-Jun-23																		
	NDT Coordinator / QC Inspector		Mr. TALH. M. Othman		25-Jun-23		RTFI NAME					RTFI NAME					RTFI NAME						
	QC Supervisor		Mr. SHIRAZ		25-Jun-23		SA RTFI NUMBER					SA RTFI NUMBER					SA RTFI NUMBER						
SAUDI ARAMCO PID Representative:										Mr. FAISAL		SIG		DATE					DATE				
Email: faisal.mughal@aramco.com												DATE		DATE					DATE				