

SAUDI ARAMCO ID/PID										SATR-NDE-2008 Rev 1 Dated 31 July 2019											
SAUDI ARAMCO TEST REPORT																					
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT										NDT Category		Acceptance Criteria		RTFI CRM Number		RTFI Assessment Number		Assessment Date:			
PROJECT TITLE:- EAST WEST PIPELINE PROJECT										10% / 100%		ASME B31.3		4044841496		SEG-EWPL-ZEP-0016		10-Jul-23			
Facility/Location : PS-02 LAYDOWN YARD										100% / 10 %											
TYPE OF NON DESTRUCTIVE TESTING REQUESTED - RADIOGRAPHY TESTING										WB8 / BI / JO Number		Prime Contractor / Sub contractor		NDT Contractor:		RWP No.		RWP Validity			
SATIP NO		SATIP ACTIVITY ITEM NO		INSPECTION LEVEL						10-01201		SINOPEC		ZEPPELINE		7996		18-Nov-23			
SATIP-NDE-RT-01		3.1		Contractor		Aramco															
				W/R		W/R															
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT																					
Sl.No	DRAWING & ISOMETRIC NUMBER	LINE NUMBER SKETCH NUMBER	DIA (Inch)	THK (mm)	WELD NUMBER	SPOOL No	WELDER ID	WELDING PROCESS	NDT LOG NUMBER	RT REPORT NUMBER	LOCATION MARKERS	NDT AGENCY COMMENTS			PRIME CONTRACTOR COMMENTS			SAUDI ARAMCO ASSESSMENT			
												ACC	REJ	RESHOOT	COMMENTS	AGREE	DISAGREE	COMMENTS	NO. OF FILMS	AGREE	DISAGREE
1	XB-321424-001-00	48"-P-1483-6CS1P	48"	26.97	FW-24 IP BSR RSC	SP-16	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-010 Side-B:- Root/Hot/Fill/ Cap SEG-EW-001 IP3	GTAW SMAW	SEG-RT-0048 RSC	27980	60" & 76" AT CENTER	✓			CPC 76 30mm	✓		RSC e 76"	2		
2	XB-321424-001-00	48"-P-1483-6CS1P	48"	26.97	FW-25 BSR	SP-16	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-010 Side-B:- Root/Hot/Fill/ Cap SEG-EW-009	GTAW SMAW	SEG-RT-0053	27981	FULL	✓			F.S.C 16-20	✓			12		
3	VA-083970-018-A	3/4"-DMW-1664-6SD0U	0.76"	2.87	FW12 RW	SP-04	SEG-EW-009	GTAW	SEG-RT-0064	27982	FULL	✓			EIO 10mm	✓		SD Acc	1	✓	Acc
4	VA-083970-019	3/4"-DMW-1666-6SD0U	0.76"	2.87	FW-03M	SP-01	SEG-EW-005	GTAW	SEG-RT-0056	27983	FULL	✓				✓			1	✓	
												TOTAL JOINTS=			TOTAL FILMS=			16 x 15 MF			
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST										NDT ASSESSMENT / INTERPRETATION											
		Signature		Date		NDT SERVICE PROVIDER				PRIME CONTRACTOR				SAUDI ARAMCO/ID/ITSD /CNDT&PSU							
CONTRACTOR	CONST. Representative		Mr. LI		10-Jul-23																
	NDT Coordinator / QC Inspector		Mr. TALHA		10-Jul-23		RTFI NAME				RTFI NAME				RTFI NAME						
	QC Supervisor		Mr. SHIRAZ		10-Jul-23		SA RTFI NUMBER				SA RTFI NUMBER				SA RTFI NUMBER						
SAUDI ARAMCO PID Representative:					Mr. Ali Moosa		7/10/23		SIG				SIG				SIG				
Email:					ali.moosa.5@aramco.com		Almosaali		DATE				DATE				DATE				