

SAUDI ARAMCO ID/PID										SATR-NDE-2008 Rev 1 Dated 31 July 2019										
SAUDI ARAMCO TEST REPORT																				
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT										NDT Category		Acceptance Criteria		RTFI CRM Number		RTFI Assessment Number		Assessment Date:		
PROJECT TITLE:- EAST WEST PIPELINE PROJECT										10% / 100%		ASME B31.3		4044841495		SEG-EWPL-ZEP-0009		1-Jul-23		
Facility/Location : PS-02 LAYDOWN YARD										100% / 10 %		Prime Contractor / Sub contractor		NDT Contractor:		RWP No.		RWP Validity		
TYPE OF NON DESTRUCTIVE TESTING REQUESTED - RADIOGRAPHY TESTING										WBS / BI / JO Number		SINOPEC		ZEPPELINE		7996		18-Nov-23		
SATIP NO		SATIP ACTIVITY ITEM NO		INSPECTION LEVEL						10-01201										
SATIP-NDE-RT-01		3.1		Contractor		Aramco		WIR		WIR										
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT																				
Sl.No	DRAWING & ISOMETRIC NUMBER	LINE NUMBER SKETCH NUMBER	DIA (Inch)	THK (mm)	WELD NUMBER	SPOOL No	WELDER ID	WELDING PROCESS	NDT LOG NUMBER	RT REPORT NUMBER	LOCATION MARKERS	NDT AGENCY COMMENTS			PRIME CONTRACTOR COMMENTS		SAUDI ARAMCO ASSESSMENT			
												ACC	REJ	RES-COT	COMMENTS	AGREE	DISAGREE	COMMENTS	NO OF FILMS	AGREE
1	VA-083968-007-A	1-1/2"-LO-1680-3SD0P	1.5"	5.08	FW-04	SP-01	SEG-EW-005	GTAW	SEG-RT-0039	29421	FULL	✓			✓					
2	VA-083970-010-A	1-1/2"-LO-1682-3SD0P	1.5"	5.08	FW-05	SP-01	SEG-EW-005	GTAW	SEG-RT-0040	29422	FULL	✓			✓					
3	VA-083968-008-A	1-1/2"-LO-1681-3SD0P	1.5"	5.08	FW-08	SP-01	SEG-EW-009	GTAW	SEG-RT-0041	27977	FULL	✓			✓					
4	VA-083968-010-A	1-1/2"-LO-1682-3SD0P	1.5"	5.08	FW-06	SP-02	SEG-EW-009	GTAW	SEG-RT-0042	29423	FULL	✓			✓					
5	VA-083970-018-A	3/4"-DMW-1664-6SD0U	0.75"	2.87	FW-12	SP-04	SEG-EW-009	GTAW	SEG-RT-0043	29424	FULL	✓			✓					
6	VA-083968-019-A	3/4"-DMW-1659-6SD0U	0.75"	2.87	FW-09	SP-02	SEG-EW-005	GTAW	SEG-RT-0044	29425	FULL	✓			✓					
7	VA-083970-018-A	3/4"-DMW-1664-6SD0U	0.75"	2.87	FW-03	SP-01	SEG-EW-006	GTAW	SEG-RT-0045	27976	FULL	✓			✓					
												TOTAL JOINTS=		TOTAL FILMS=		7				
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST										NDT ASSESSMENT / INTERPRETATION										
CONTRACTOR		CONST. Representative		Signature		Date		NDT SERVICE PROVIDER				PRIME CONTRACTOR				SAUDI ARAMCO ID/PID / NDT REQUEST				
		NDT Coordinator / QC Inspector		Mr. LI		1-Jul-23		OMER AHMED RTFI : 2073 ZEPPELIN SYSTEMS GULF CO. LTD. INDUSTRIAL SERVICES				G. RAMESH KISHAN KNBT ARABIAN CO. LTD SARTFI-1730				RAMESH KUMAR				
		QC Supervisor		Mr. TALH		1-Jul-23		RTFI NAME				RTFI NAME				RTFI NAME				
				Mr. SHIRAZ		1-Jul-23		SA RTFI NUMBER				SA RTFI NUMBER				SA RTFI NUMBER				
SAUDI ARAMCO PID Representative:		Mr. FAISAL						SIG				SIG				SIG				
Email:		faizal.mughal@aramco.com						DATE				DATE				DATE				