

SAUDI ARAMCO ID/PID		SATR-NDE-2008 Rev 1 Dated 31 July 2019																			
SAUDI ARAMCO TEST REPORT																					
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT								NDT Category		Acceptance Criteria		RTFI CRM Number		RTFI Assessment Number		Assessment Date:					
PROJECT TITLE:- EAST WEST PIPELINE PROJECT								10% / 100%		ASME B31.3		4044804583		SEG-EWPL-ZEP-0008		30-Jun-23					
Facility/Location : PS-02 LAYDOWN YARD								100% / 10 %													
TYPE OF NON DESTRUCTIVE TESTING REQUESTED - RADIOGRAPHY TESTING								WBS / BI / JO Number		Prime Contractor / Sub contractor		NDT Contractor:		RWP No.		RWP Validity					
SATIP NO		SATIP ACTIVITY ITEM NO		INSPECTION LEVEL																	
SATIP-NDE-RT-01		3.1		Contractor				Aramco		10-01201		SINOPEC		ZEPPELINE		7996					
				W/R				W/R													
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT																					
Sl.No	DRAWING & ISOMETRIC NUMBER	LINE NUMBER SKETCH NUMBER	DIA (Inch)	THK (mm)	WELD NUMBER	SPOOL No	WELDER ID	WELDING PROCESS	NDT LOG NUMBER	RT REPORT NUMBER	LOCATION MARKERS	NDT AGENCY COMMENTS			PRIME CONTRACTOR COMMENTS			SAUDI ARAMCO ASSESSMENT			
												ACC	REJ	RESHOOT	COMMENTS	AGREE	DISAGREE	COMMENTS	NO. OF FILMS	AGREE	DISAGREE
1	XB-321421-001-00	48"-P-1475-6CS1P	48"	26.97	FW-25 IP2 BSR	SP-11	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-001 Side-B:- Root/Hot/Fill/ Cap SEG-EW-003	GTAW SMAW	SEG-RT-0038	29418	FULL	✓				✓			14		
2	VA-083968-014-A	2"-HO-1640 60SD0P	2"	11.07	FW-12	SP-03	SEG-EW-009	GTAW	SEG-RT-0029	29419	FULL	✓				✓		3			
3	VA-083969-022-A	6"-MO-1735 1SD0P	6"	3.40	FW-03 RSC	SP-01	SEG-EW-006	GTAW	SEG-RT-0037 RSC	29420	11-11.5 SHOOT AT CENTER	✓				✓		5			
												TOTAL JOINTS=			TOTAL FILMS=			18 + 5MP			
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST										NDT ASSESSMENT / INTERPRETATION											
CONTRACTOR	CONST. Representative		Signature		Date		NDT SERVICE PROVIDER						PRIME CONTRACTOR		SAUDI ARAMCO ID/TSO /CNDT&PSU						
	NDT Coordinator / QC Inspector		Mr. LI		30-Jun-23		RTFI NAME						RTFI NAME		RTFI NAME						
	QC Supervisor		Mr. TALH		30-Jun-23		SA RTFI NUMBER						SA RTFI NUMBER		SA RTFI NUMBER						
SAUDI ARAMCO PID Representative:			Mr. FAISAL		30-Jun-23		SIG						SIG		SIG						
Email:			faisal.mughal@aramco.com				DATE						DATE		DATE						