

SAUDI ARAMCO ID/PID										SATR-NDE-2008 Rev 1 Dated 31 July 2019														
SAUDI ARAMCO TEST REPORT																								
NON -DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT										NDT Category		Acceptance Criteria		RTFI CRM Number		RTFI Assessment Number		Assessment Date:						
PROJECT TITLE:- EAST WEST PIPELINE PROJECT										10% / 100%		ASME B31.3		4044804583		SEG-EWPL-ZEP-0006		23-Jun-23						
Facility/Location : PS-02 LAYDOWN YARD										100%														
TYPE OF NON DESTRUCTIVE TESTING REQUESTED - RADIOGRAPHY TESTING										WBS / BI / JO Number		Prime Contractor / Sub contractor		NDT Contractor:		RWP No.		RWP Validity						
SATIP NO		SATIP ACTIVITY ITEM NO		INSPECTION LEVEL						10-01201		SINOPEC		ZEPPELINE		7996		18-Nov-23						
SATIP-NDE-RT-01		3.1		Contractor		Aramco																		
				W/R		W/R																		
NON -DESTRUCTIVE TESTING TESTING (NDT)REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT																								
Sl.No	DRAWING & ISOMETRIC NUMBER	LINE NUMBER SKETCH NUMBER	DIA (Inch)	THK (mm)	WELD NUMBER	SPOOL No	WELDER ID	WELDING PROCESS	NDT LOG NUMBER	RT REPORT NUMBER	LOCATION MARKERS	NDT AGENCY COMMENTS				PRIME CONTRACTOR COMMENTS				SAUDI ARAMCO ASSESSMENT				
												ACC	REJ	RESHOOT	COMMENTS	AGREE	DISAGREE	COMMENTS	NO.OF FILMS	AGREE	DISAGREE	COMMENTS		
1	VA-083970-014-A	2"-HO-1745 60SD0P	2"	11.07	FW-07 IP3 RS2	SP-02	SEG-EW-010	GTAW	SEG-RT-0010 RS2	31594	F.M AT B	✓				✓			6x3	✓				
2	VA-083970-014-A	2"-HO-1745 60SD0P	2"	11.07	FW-02 IP2 RS RSC	SP-01	SEG-EW-007	GTAW	SEG-RT-0011 RS RSC	31595	FULL	✓				✓			6x3	✓				
3	VA-083970-014-A	2"-HO-1745 60SD0P	2"	11.07	FW-13	SP-04	SEG-EW-009	GTAW	SEG-RT-0017	31596	FULL	✓				✓			3	✓				
4	VA-083970-014-A	2"-HO-1745 60SD0P	2"	11.07	FW-10	SP-03	SEG-EW-006	GTAW	SEG-RT-0018	31597	FULL	✓				✓			3	✓				
5	VA-083968-014-A	2"-HO-1640 60SD0P	2"	11.07	FW-02	SP-01	SEG-EW-005	GTAW	SEG-RT-0019	31598	FULL	✓				✓			3	✓				
6	VA-083968-014-A	2"-HO-1640 60SD0P	2"	11.07	FW-09	SP-02	SEG-EW-009	GTAW	SEG-RT-0020	31599	FULL	✓				✓			3	✓				
7	VA-083968-014-A	2"-HO-1640 60SD0P	2"	11.07	FW-13	SP-03	SEG-EW-006	GTAW	SEG-RT-0021		FULL	-				-			-					
8	VA-083968-014-A	2"-HO-1640 60SD0P	2"	11.07	FW-11	SP-03	SEG-EW-005	GTAW	SEG-RT-0022		FULL	-				-			-					
9	VA-083970-014-A	2"-HO-1745 60SD0P	2"	11.07	FW-03	SP-01	SEG-EW-009	GTAW	SEG-RT-0023	29460	FULL	✓				✓			3	✓				
10	VA-083970-014-A	2"-HO-1745 60SD0P	2"	11.07	FW-09	SP-03	SEG-EW-006	GTAW	SEG-RT-0024	29461	FULL	✓				✓			3	✓				
11	VA-083970-014-A	2"-HO-1745 60SD0P	2"	11.07	FW-05	SP-02	SEG-EW-009	GTAW	SEG-RT-0025	29462	FULL	✓				✓			3	✓				
12	VA-083968-014-A	2"-HO-1640 60SD0P	2"	11.07	FW-07	SP-02	SEG-EW-006	GTAW	SEG-RT-0026	29463	FULL	✓				✓			3	✓				
13	VA-083968-014-A	2"-HO-1640 60SD0P	2"	11.07	FW-05	SP-01	SEG-EW-009	GTAW	SEG-RT-0027	29464	FULL	✓				✓			3	✓				
												TOTAL JOINTS=				TOTAL FILMS=		93						
NON -DESTRUCTIVE TESTING TESTING (NDT) REQUEST										NDT ASSESSMENT / INTERPRETATION														
CONTRACTOR	Signature		Date		NDT SERVICE PROVIDER					PRIME CONTRACTOR					SAUDI ARAMCO / DATED / CNDT & PSU									
	CONST. Representative		Mr. LI For Per		23-Jun-23																			
	NDT Coordinator / QC Inspector		Mr. TALH		23-Jun-23		RTFI NAME					RTFI NAME					RTFI NAME							
	QC Supervisor		Mr. SHIRAZ		23-Jun-23		SA RTFI NUMBER					SA RTFI NUMBER					SA RTFI NUMBER							
SAUDI ARAMCO PID Representative: Mr. FAISAL					SIG					DATE					DATE					DATE				
Email: faisal.mughal@aramco.com					DATE					DATE					DATE					DATE				