

SAUDI ARAMCO ID/PID										SATR-NDE-2008 Rev-1 Dated 31 July 2019											
SAUDI ARAMCO TEST REPORT																					
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT										NDT Category		Acceptance Criteria		RTFI CRM Number		RTFI Assessment Number		Assessment Date:			
PROJECT TITLE:- EAST WEST PIPELINE PROJECT										10% / 100%		ASME B31.3		4044841495		SEG-EWPL-ZEP-0011		3-Jul-23			
Facility/Location : P5-02 LAYDOWN YARD										100% / 10 %											
TYPE OF NON DESTRUCTIVE TESTING REQUESTED - RADIOGRAPHY TESTING										WBS / BI / JO Number		Prime Contractor / Sub contractor		NDT Contractor:		RWP No.		RWP Validity			
SATIP NO	SATIP ACTIVITY ITEM NO			INSPECTION LEVEL																	
SATIP-NDE-RT-01	3.1			Contractor		Aramco				10-01201		SINOPEC		ZEPPELINE		7996		18-Nov-23			
WIR		WIR																			
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT																					
SI.No	DRAWING & ISOMETRIC NUMBER	LINE NUMBER SKETCH NUMBER	DIA (inch)	THK (mm)	WELD NUMBER	SPOOL No	WELDER ID	WELDING PROCESS	NDT LOG NUMBER	RT REPORT NUMBER	LOCATION MARKERS	NDT AGENCY COMMENTS			PRIME CONTRACTOR COMMENTS			SAUDI ARAMCO ASSESSMENT			
												ACC	REJ	RESHOOT	COMMENTS	AGREE	DISAGREE	COMMENTS	NO OF FILMS	AGREE	DISAGREE
1	XB-321424-001-00	48"-P-1483-6CS1P	48"	26.97	FW-03 IP BSR	SP-01	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-003 IP3 Side-B:- Root/Hot/Fill/Cap SEG-EW-004 IP1	GTAW SMAW	SEG-RT-0047	28002	FULL	✓			SLGC 99-991 (width) 2 ymm	✓		Add 5/8" 138-138 1/2 142-142 1/2	12✓		
2	XB-321424-001-00	48"-P-1483-6CS1P	48"	26.97	FW-24 IP BSR	SP-15	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-010 Side-B:- Root/Hot/Fill/Cap SEG-EW-001 IP3	GTAW SMAW	SEG-RT-0048		FULL										
												TOTAL JOINTS=			TOTAL FILMS=			12			
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST										NDT ASSESSMENT / INTERPRETATION											
CONTRACTOR	Signature		Date		NDT SERVICE PROVIDER					PRIME CONTRACTOR					SAUDI ARAMCO ID/ITSD /CNDT&PSU						
	CONST. Representative		Mr.LI for L		3-Jul-23																
	NDT Coordinator / QC Inspector		Mr. TALH		3-Jul-23		RTFI NAME					RTFI NAME					RTFI NAME				
	QC Supervisor		Mr. SHIRAZ		3-Jul-23		SA RTFI NUMBER					SA RTFI NUMBER					SA RTFI NUMBER				
SAUDI ARAMCO PID Representative: Mr. FAISAL					SIG					SIG					SIG						
Email: faisal.mughal@aramco.com					DATE					DATE					DATE						