

SAUDI ARAMCO ID/ID										SATR-NDE-2008 Rev 1 Dated 31 July 2019														
SAUDI ARAMCO TEST REPORT																								
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT										NDT Category		Acceptance Criteria		RTFI CRM Number		RTFI Assessment Number		Assessment Date:						
PROJECT TITLE:- EAST WEST PIPELINE PROJECT										10% / 100%		ASME B31.3		4044804583		SEG-EWPL-ZEP-0001		08-Jun-23						
Facility/Location: PS-02 LAYDOWN YARD										100%														
TYPE OF NON DESTRUCTIVE TESTING REQUESTED - RADIOGRAPHY TESTING										VDS / DI / JO Number		Prime Contractor / Sub contractor		NDT Contractor:		RWP No.		RWP Validity						
SATIP NO		SATIP ACTIVITY ITEM NO		INSPECTION LEVEL																				
SATIP-4DE-RT-01		3.1		Contractor		Aramco		10-01201		SINOPEC		ZEPPELINE		7996		18-Nov-23								
W/R		W/R																						
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT																								
Sl.No	DRAWING & ISOMETRIC NUMBER	LINE NUMBER	DIA (Inch)	THK (mm)	WELD NUMBER	SPOOL No	WELDER ID	WELDING PROCESS	NDT LOG NUMBER	RT REPORT NUMBER	LOCATION MARKERS	NDT AGENCY COMMENTS				PRIME CONTRACTOR COMMENTS				SAUDI ARAMCO ASSESSMENT				
												ACC	REJ	RESHOOT	COMMENTS	AGREE	DISAGREE	COMMENTS	NO. OF FILMS	AGREE	DISAGREE	COMMENTS		
1	XB-321396-001-00	48"-P-1478-6CS1P	48"	26.97	FW-22 IP1 BSR	SP-09	Side-A:-Root/Hot/Fill Cap:- SEG-EW-005 Side-B:- Root/Hot/Fill/Cap SEG-EW-001	GTAW SMAW	SEG-RT-0001	31578	FULL	✓				✓			14	✓				RSC @ 80" Center
2	XB-321397-001-00	48"-P-1444-6CS1P	48"	26.97	FW-14 IP1 BSR	SP-03	Side-A:-Root/Hot/Fill Cap SEG-EW-006 Side-B:- ROOT/Hot/Fill/Cap SEG-EW-002	GTAW SMAW	SEG-RT-0002	31577	FULL	✓				✓			14					
												TOTAL JOINTS=				TOTAL FILMS= 28								
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST										NDT ASSESSMENT / INTERPRETATION														
		Signature		Date		NDT SERVICE PROVIDER				PRIME CONTRACTOR				SAUDI ARAMCO/ID/ITSD /CNDT&PSU										
CONTRACTOR	CONST. Representative		Mr. LI		8-Jun-23						G. RAHMANI CO. LTD KNDT ARABIA CO. LTD P. SARTPI 2023 / 20				AL-SHAHRANI A S									
	NDT Coordinator / QC Inspector		Mr. TALHA		8-Jun-23		RTFI NAME				RTFI NAME				11 JUN 2023									
	QC Supervisor		Mr. SHIRAZ		8-Jun-23		SA RTFI NUMBER				SA RTFI NUMBER				SA RTFI NUMBER									
SAUDI ARAMCO PID Representative:						Mr. FAISAL		SIG				SIG				SIG								
Email: faisal.mughal@aramco.com						DATE				DATE				DATE										