SAUDI ARAMCO ID/PID	SATR-NDE-2008 Rev 1 Dated 31 July 2019				
SAUDI ARAMCO TEST REPORT					
NON -DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT	NDT Category	Acceptance Criteria	RTFI CRM Number	RTFI Assessment Number	Assessment Date:
PROJECT TITLE:- EAST WEST PIPELINE PROJECT	10% / 100%	ASME B31.3	4044841495	SEG-EWPL-ZEP-0018	22-Jul-23
Facility/Location : PS-02 LAYDOWN YARD	100% / 10 %				
TYPE OF NON DESTRUCTIVE TESTING REQUESTED - RADIOGRAPHY TESTING	WBS / BI / JO Number	Prime Contractor / Sub contractor	NDT Contractor:	RWP No.	RWP Validity
SATIP NO / SATIP ACTIVITY ITEM NO / INSPECTION LEVEL (Contractor / Aramco)	10-01201	SINOPEC	ZEPPELINE	7996	18-Nov-23
SATIP-NDE-RT-01 / 3.1 / W/R / W/R					

NON -DESTRUCTIVE TESTING TESTING (NDT)REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT

Sl.No	DRAWING & ISOMETRIC NUMBER	LINE NUMBER / SKETCH NUMBER	DIA (Inch)	THK (mm)	WELD NUMBER	SPOOL No	WELDER ID	WELDING PROCESS	NDT LOG NUMBER	RT REPORT NUMBER	LOCATION MARKERS	NDT AGENCY COMMENTS: ACC	REJ	RESHOOT	COMMENTS	PRIME CONTRACTOR COMMENTS: AGREE	DISAGREE	COMMENTS	NO.OF FILMS	SAUDI ARAMCO ASSESSMENT: AGREE	DISAGREE	COMMENTS
1	XB-321423-002-00	48"-P-1476-6CS1P	48"	26.97	FW-04 BSR	SP-02	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-010 Side-B:- Root/Hot/Fill/Cap SEG-EW-009	GTAW SMAW	SEG-RT-0061	33644	FULL			✓	suspected indication 152-0 shoot as center		✓	Suspected Indication @ 152-0 - Rej (20mm)	12 ✓			Rej @152-0
															TOTAL JOINTS=			TOTAL FILMS=				

NON -DESTRUCTIVE TESTING TESTING (NDT) REQUEST		Signature	Date	NDT ASSESSMENT / INTERPRETATION		
				NDT SERVICE PROVIDER	PRIME CONTRACTOR	SAUDI ARAMCO/ID/ITSD /CNDT&PSU
CONTRACTOR	CONST. Representative	Mr.LI	22-Jul-23			
	NDT Coordinator / QC Inspector	Mr. TALHA	22-Jul-23	RTFI NAME: OMER AHMED RTFI : 2073	RTFI NAME: ANCIL K. DAVIS KNDT ARABIA CO. LTD. SARTFI# 2222 25/07/2023	RTFI NAME: RVJAGANNATHAN SARTFI-2059
	QC Supervisor	Mr. SHIRAZ	22-Jul-23	SA RTFI NUMBER: ZEPPELIN SYSTEMS GULF CO. LTD. INDUSTRIAL SERVICES	SA RTFI NUMBER	SA RTFI NUMBER: DT- 25-07-23.
SAUDI ARAMCO PID Representative:		Mr. Ali AlMousa		SIG	SIG	SIG
Email:	ali.mousa.5@aramco.com	Almosaali		DATE: 23/07/23	DATE	DATE