

SAUDI ARAMCO ID/PID										SATR-NDE-2008 Rev 1 Dated 31 July 2019											
SAUDI ARAMCO TEST REPORT																					
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT										NDT Category		Acceptance Criteria		RTFI CRM Number		RTFI Assessment Number		Assessment Date:			
PROJECT TITLE: EAST WEST PIPELINE PROJECT										10% / 100%		ASME B31.3		4044804583		SEG-EWPL-ZEP-0003		15-Jun-23			
Facility/Location: PS-02 LAYDOWN YARD										100%											
TYPE OF NON DESTRUCTIVE TESTING REQUESTED - RADIOGRAPHY TESTING										WBS/DI/JO Number		Prime Contractor / Sub contractor		NDT Contractor:		RWP No.		RWP Validity			
SATIP NO		SATIP ACTIVITY ITEM NO		INSPECTION LEVEL				10-01201		SINOPEC		ZEPPELINE		7996		18-Nov-23					
SATIP-NDE-RT-01		3.1		Contractor		Aramco															
				WIR		WIR															
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT																					
Sl.No	DRAWING & ISOMETRIC NUMBER	LINE NUMBER	DIA (Inch)	THK (mm)	WELD NUMBER	SPOOL No	WELDER ID	WELDING PROCESS	NDT LOG NUMBER	RT REPORT NUMBER	LOCATION MARKERS	NDT AGENCY COMMENTS			PRIME CONTRACTOR COMMENTS			SAUDI ARAMCO ASSESSMENT			
												ACC	REJ	RESHOOT	COMMENTS	AGREE	DISAGREE	COMMENTS	NO. OF FILMS	AGREE	DISAGREE
1	XB-321396-001-00	48"-P-1478-6CS1P	48"	26.97	FW-22 IP1 BSR RSC	SP-09	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-005 Side-B:- Root/Hot/Fill/ Cap SEG-EW-001	GTAW SMAW	SEG-RT-0001 RSC	1531	80 at center				80 not in center R15				14		
2	XB-321423-001-00	48"-P-1478-6CS1P	48"	26.97	FW-11 IP1 BSR	SP-05	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-010 Side-B:- Root/Hot/Fill/ Cap SEG-EW-003	GTAW SMAW	SEG-RT-0004	1532	FULL				2.00 22-66 88-132				14		
												TOTAL JOINTS=			TOTAL FILMS=			15 x 14 MF			
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST										NDT ASSESSMENT / INTERPRETATION											
CONTRACTOR		Signature		Date		NDT SERVICE PROVIDER				PRIME CONTRACTOR				SAUDI ARAMCO ID/ITSD /CNDT&PSU							
CONST. Representative		Mr. LI		15-Jun-23		OMER AHMED RTFI : 2073 ZEPPELIN SYSTEMS GULF CO. LTD. INDUSTRIAL SERVICES				RTFI NAME				AL SHAHRANI A S							
NDT Coordinator / QC Inspector		Mr. TALHA		15-Jun-23		SA RTFI NUMBER				SA RTFI NUMBER				18 JUN 2023							
QC Supervisor		Mr. SHIRAZ		15-Jun-23		SIG				SIG				SARTFI 2195							
SAUDI ARAMCO PID Representative:		Mr. FAISAL				DATE				DATE											
Email:		faisal.nughal@aramco.com				17/06/23															