

SAUDI ARAMCO ID/PID										SATR-NDE-2008 Rev 1 Dated 31 July 2019													
SAUDI ARAMCO TEST REPORT																							
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT										NDT Category		Acceptance Criteria		RTFI CRM Number		RTFI Assessment Number		Assessment Date:					
PROJECT TITLE:- EAST WEST PIPELINE PROJECT										10% / 100%		ASME B31.3		4044804583		SEG-EWPL-ZEP-0002		09-Jun-23					
Facility/Location : PS-02 LAYDOWN YARD										100%													
TYPE OF NON DESTRUCTIVE TESTING REQUESTED - RADIOGRAPHY TESTING										WBS / BI / JO Number		Prime Contractor / Sub contractor		NDT Contractor:		RWP No.		RWP Validity					
SATIP NO		SATIP ACTIVITY ITEM NO		INSPECTION LEVEL				10-01201		SINOPEC		ZEPPELINE		7996		18-Nov-23							
SATIP-NDE-RT-01		3.1		Contractor		Aramco																	
				W/R		W/R																	
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT																							
SI.No	DRAWING & ISOMETRIC NUMBER	LINE NUMBER SKETCH NUMBER	DIA (Inch)	THK (mm)	WELD NUMBER	SPOOL No	WELDER ID	WELDING PROCESS	NDT LOG NUMBER	RT REPORT NUMBER	LOCATION MARKERS	NDT AGENCY COMMENTS				PRIME CONTRACTOR COMMENTS				SAUDI ARAMCO ASSESSMENT			
												ACC	REL	RESHOOT	COMMENTS	AGREE	DISAGREE	COMMENTS	NO. OF FILMS	AGREE	DISAGREE	COMMENTS	
1	XD-321396-001-00	48"-P-1478-6CS1P	48"	26.97	FW-01 IP1 BSR	SP-01	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-009 Side-B:- Root/Hot/Fill/ Cap:- SEG-EW-007	GTAW SMAW	SEG-RT-0003	31576	FULL	✓				✓				14	✓		
												TOTAL JOINTS=				TOTAL FILMS= 14							
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST										NDT ASSESSMENT / INTERPRETATION													
		Signature		Date		NDT SERVICE PROVIDER					PRIME CONTRACTOR					SAUDI ARAMCO/ID/ITSD /CNDT&PSU							
CONTRACTOR	CONST. Representative		Mr. LI		9-Jun-23		OMER AHMED RTFI : 2073 ZEPPELIN SYSTEMS GULF CO. LTD. INDUSTRIAL SERVICES					RADHAKRISHNA KNDT ARABIA CO. LTD SARTFI#1910					AL-SHAHRANI A S 11 JUN 2023						
	NDT Coordinator / QC Inspector		Mr. TALHA		9-Jun-23		RTFI NAME					RTFI NAME					RTFI NAME						
	QC Supervisor		Mr. SHIRAZ		9-Jun-23		SA RTFI NUMBER					SA RTFI NUMBER					SA RTFI NUMBER						
SAUDI ARAMCO PID Representative:				Mr. FAISAL		SIG		DATE 10/06/23					DATE 10/6/23					DATE					
Email: faisal.mughal@aramco.com																							