


SAUDI ARAMCO ID/PID															SATR-NDE-2008 Rev 1 Dated 31 July 2019														
SAUDI ARAMCO TEST REPORT																													
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT										NDT Category		Acceptance Criteria			RTFI CRM Number		RTFI Assessment Number		Assessment Date:										
PROJECT TITLE:- EAST WEST PIPELINE PROJECT										10% / 100%		ASME B31.3			4044804503		SEG-EWPL-ZEP-0004		16-Jun-23										
Facility/Location : PS-02 LAYDOWN YARD										100%																			
TYPE OF NON DESTRUCTIVE TESTING REQUESTED - RADIOGRAPHY TESTING										WDS / DI / JO Number		Prime Contractor / Sub contractor			NDT Contractor:		RWP No.		RWP Validity										
SATIP NO		SATIP ACTIVITY ITEM NO		INSPECTION LEVEL						10-01201		SINOPEC			ZEPPELINE		7996		18-Nov-23										
SATIP-NDE-RT-01		3.1		Contractor		Aramco				WIR		WIR																	
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT																													
SLNo	DRAWING & ISOMETRIC NUMBER	LINE NUMBER	SKETCH NUMBER	DIA (Inch)	THK (mm)	WELD NUMBER	SPOOL No	WELDER ID	WELDING PROCESS	NDT LOG NUMBER	RT REPORT NUMBER	LOCATION MARKERS	NDT AGENCY COMMENTS			PRIME CONTRACTOR COMMENTS			SAUDI ARAMCO ASSESSMENT										
													ACC	REJ	RESHOOT	COMMENTS	AGREE	DISAGREE	COMMENTS	NO. OF FILMS	AGREE	DISAGREE	COMMENTS						
1	VA-083970-015-A	2"-HO-1746 GSD0P		2"	5.54	FW-05 IP3	SP-02	SEG-EW-006	GTAW	SEG-RT-0005	31552	FULL	✓			✓				2									
2	VA-083970-015-A	2"-HO-1746 GSD0P		2"	5.54	FW-08 IP2	SP-03	SEG-EW-006	GTAW	SEG-RT-0006	31553	FULL	✓			✓				2									
3	VA-083970-015-A	2"-HO-1746 GSD0P		2"	5.54	FW-13 IP3	SP-04	SEG-EW-005	GTAW	SEG-RT-0007	31554	FULL	✓			✓				2									
4	VA-083970-015-A	2"-HO-1746 GSD0P		2"	5.54	FW-03 IP2	SP-01	SEG-EW-002	GTAW	SEG-RT-0008	31555	FULL	✓			✓	FMC B' RS			2	✓								
5	VA-083970-015-A	2"-HO-1746 GSD0P		2"	5.54	FW-10 IP2	SP-03	SEG-EW-010	GTAW	SEG-RT-0009	31556	FULL	✓			✓	RSC - shoot as superimpose			2	✓								
6	VA-083970-014-A	2"-HO-1745 GSD0P		2"	11.07	FW-07 IP3	SP-02	SEG-EW-010	GTAW	SEG-RT-0010	31558	FULL		✓	L.D FULL	✓				3									
7	VA-083970-014-A	2"-HO-1745 GSD0P		2"	11.07	FW-02 IP2	SP-01	SEG-EW-007	GTAW	SEG-RT-0011	31559	FULL		✓	L.D FULL	✓				3									
8	VA-083970-014-A	2"-HO-1745 GSD0P		2"	11.07	FW-12 IP3	SP-04	SEG-EW-007	GTAW	SEG-RT-0012	31560	FULL		✓	L.D FULL	✓				3									
9	VA-083964-011-A	2"-LO-1674 1SD0P		2"	3.91	FW-03 IP2	SP-01	SEG-EW-005	GTAW	SEG-RT-0013	31561	FULL	✓			✓				2									
10	VA-083964-011-A	2"-LO-1674 1SD0P		2"	3.91	FW-13 IP3	SP-04	SEG-EW-002	GTAW	SEG-RT-0014	31562	FULL	✓			✓				2									
11	VA-083964-011-A	2"-LO-1674 1SD0P		2"	3.91	FW-09 IP2	SP-03	SEG-EW-009	GTAW	SEG-RT-0015	31563	FULL	✓			✓				2									
12	VA-083964-011-A	2"-LO-1674 1SD0P		2"	3.91	FW-05 IP3	SP-02	SEG-EW-009	GTAW	SEG-RT-0016	31564	FULL	✓			✓				2									
													TOTAL JOINTS=						TOTAL FILMS=			27							
NON-DESTRUCTIVE TESTING TESTING (NDT) REQUEST										NDT ASSESSMENT / INTERPRETATION																			
CONTRACTOR:		Signature		Date		NDT SERVICE PROVIDER					PRIME CONTRACTOR					SAUDI ARAMCO/ID/ITSD /CNDT&PSU													
CONST. Representative		Mr. LI		16-Jun-23		 <b>OMER AHMED</b> RTFI : 2073 ZEPPELIN SYSTEMS GULF CO. LTD. INDUSTRIAL SERVICES					RTFI NAME					RTFI NAME													
NDT Coordinator / QC Inspector		Mr. TALHI		16-Jun-23							SA RTFI NUMBER					SA RTFI NUMBER													
QC Supervisor		Mr. SHIRAZ		16-Jun-23							SIG					SIG													
SAUDI ARAMCO PID Representative:				Mr. FAISAL		DATE					DATE					DATE													
Email:				fais.al.mughal@aramco.com																									