SAUDI AR	AMCO ID/PID						4	S	ATR-NDE-2008 Rev 1	Dated 31 July 20	19								
SAUDI ARA	MCO TEST REPORT						- 110	D-Walls	10		1 0	-							
NON -DESTRUCTIVE TESTING TESTING (NDT) REQUEST / NDT ASSESSMENT / INTERPRETATION REPORT								NDT Category	Acceptance Griteria			RTFI CRM Number				RTFI Assessment Number			Assessment Date:
PROJECT TITLE:- EAST WEST PIPELINE PROJECT							10% / 100%	ASME B31.3			4044841405				SEG-EWPL-ZEP-0012		4-Jul-23		
Facility/Location: PS-02 LAYDOWN YARD							100% / 10 %												
TYPE OF NON DESTRUCTIVE TESTING REQUESTED - RADINGRAPHY TESTING							WBS / DI / JO Number	Prime Contractor / Sub contractor			NDT Contractor:			-	RWP No.		RWP Validity		
SATIP NO	SATIP ACTIVITY ITEM NO INSPECTION LEVEL							amones.			350051 INE			7996			18-Nov-23		
SATIP-NDE- RT-01	3.	3.1		Contractor		Aramco		10-01201	SINOPEC			ZEPPELINE			7996			10-1404-52	
57,070			W/R			WIR NON-DES		STRUCTIVE TESTIN	G TESTING (NDT)REQU	ESSMENT / INTERP	PRETATION REPORT			1					
	LINE NUMBER					T	1.311-76.5	I I I I I I I I I I I I I I I I I I I				NOT AGENCY COMMENTS			PRIME CONTRACTOR COMMENTS			SAUDI ARAMCO ASSESSMENT	
SI.No	DRAWING & ISOMETRIC NUMBER	SKETCH NUMBER	DIA (Inch)	THK (mm)	WELD NUMBER	SPOOL No	WELDER ID	WELDING PROCESS	NDT LOG NUMBER	RT REPORT NUMBER	LOCATION MARKERS	ACC	RESHOOT	COMMENTS	AGREE	COMMENTS	NO.OF FILMS	AGREE	COMMENTS
1	XB-321424-001- 00	48"-P-1483- 6CS1P	48"	26.97	FW-24 IP BSR	SP-15	Side-A:- Root/Hot/Fill/ Cap:- SEG-EW-010 Side-B:- Root/Hot/Fill/Cap SEG-EW-001 IP3	GTAW SMAW	SEG-RT-0048	28003	FULL	V			1		14		RSC@60' and 76" center
									. 17	-41	-)						
					24,0		12.5		- 100 - 11	11	ų E	/							
					4-		97			- manufacture	/		-						
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								1000					12						
																TOTAL FILMS=	,0		A Common
NON -DESTRUCTIVE TESTING TESTING (NDT) REQUEST								NDT ASS				TOTAL JOINTS= TO				12.			
Signature Date														- ANDANI A S					
TOR	CONST. Representative		Mr.LI for De		4-Jul-23	NE	OT SERVICE				PRIME CONTRACTOR			SAUDI ARAMCOUDITED CHOTEPSU			SDVCNDT&PSU		
CONTRACTOR			Mr. TALHIM. Olh			RTFINAME 0 N	The state of	HMED 2073		RTFI NAME	RAI	OHP	KRISHNATO BIA CO. LTD	1	RTFI NAME	0	11	JL 2023	
	QC Supervisor		Mr. SHIRAZ				SA RTFI NUMBER	LIN SYSTEMS	GULF CO. LTD.		SA RTFI NUMBE	NOT P	ART	FI#120	100	SA RTFI NUMBER		1	1
AUDI AF	RAMCO PID Repr		Mr. FAI	SAL	17		310	MD091115-	OMITTORY			51	1	86/	X	SIG	CA	1	1 2793
mall:	faisal.mughal@aramco	o.com		11.	/ 1		DATE	65/0	7/23		DATE			& an lo	ν,	DATE	M	61 16	

Saudi Aranico Company General Use