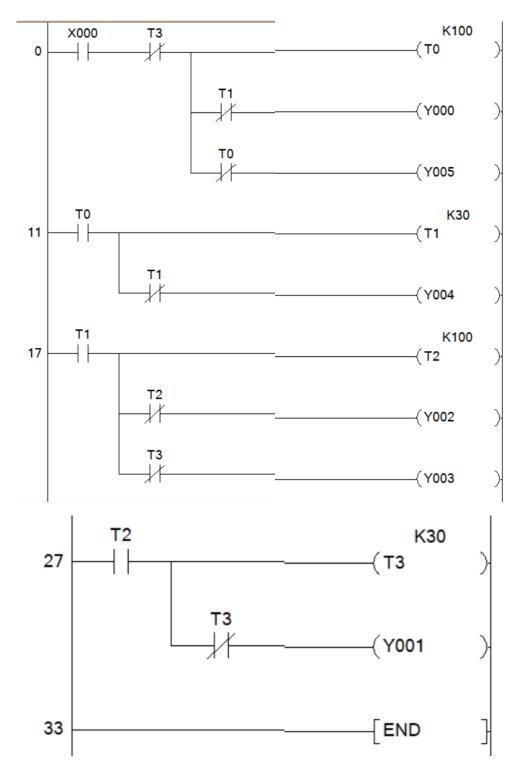
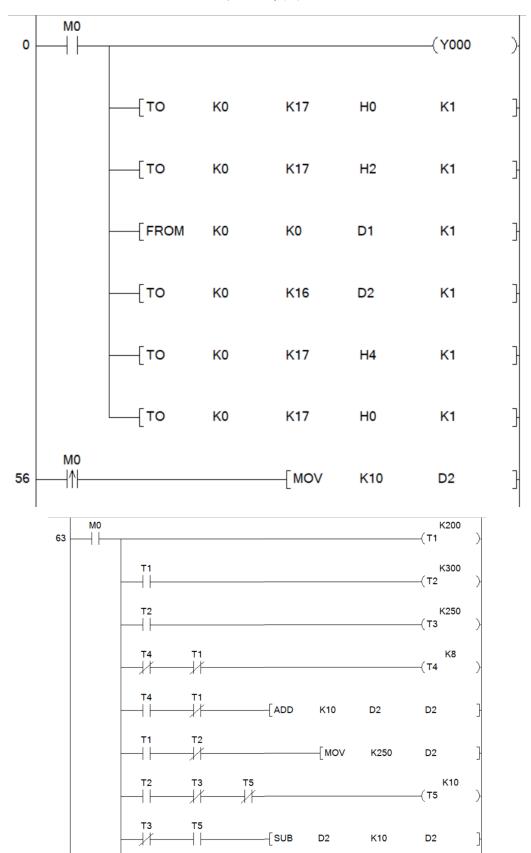
红绿灯

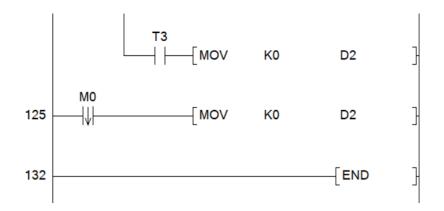


温度区间控制

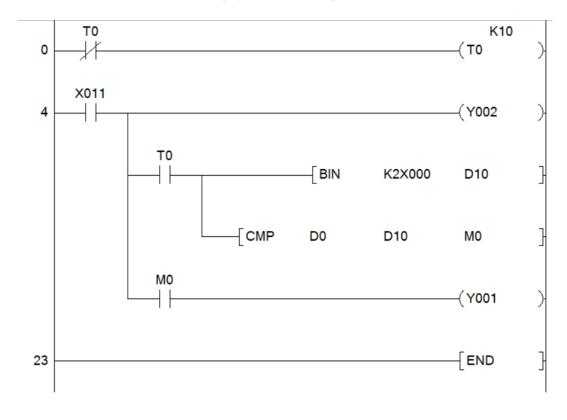
```
T0
    M8000
                                                                            K10
0
                                                                        -(T0
              X021
                         ТО
                                                     BIN
                                                              K2X000
                                                                         D10
                                                    -[BIN
                                                              K2X010
                                                                         D12
                                 -[ZCP
                                           D10
                                                     D12
                                                              D0
                                                                         M10
                                                                        Y002
                        M10
                                                                        -(Y000
                        M12
                                                                        -(Y001
                                                                        END
37
```

变频启动

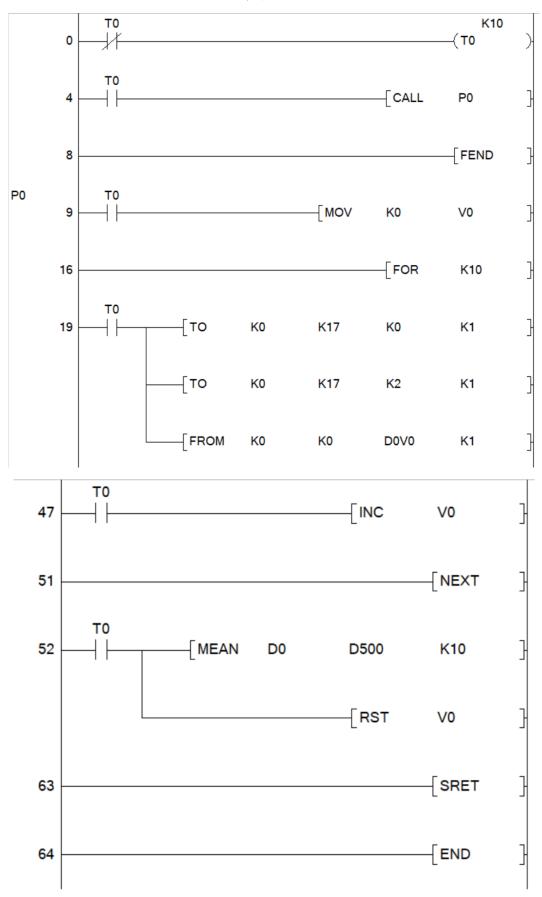




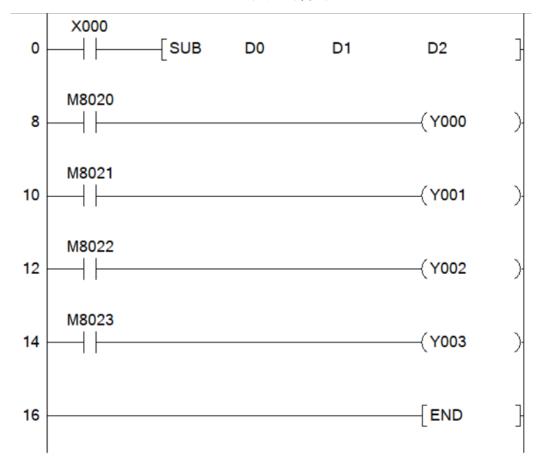
实验三: 温度



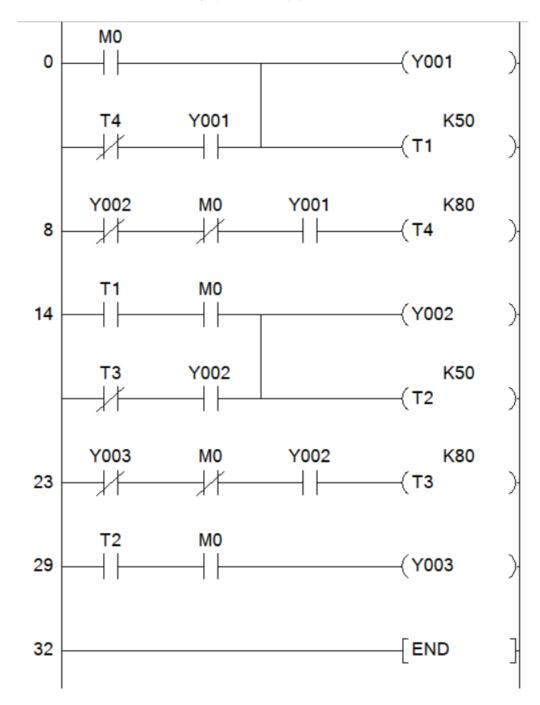
实训3



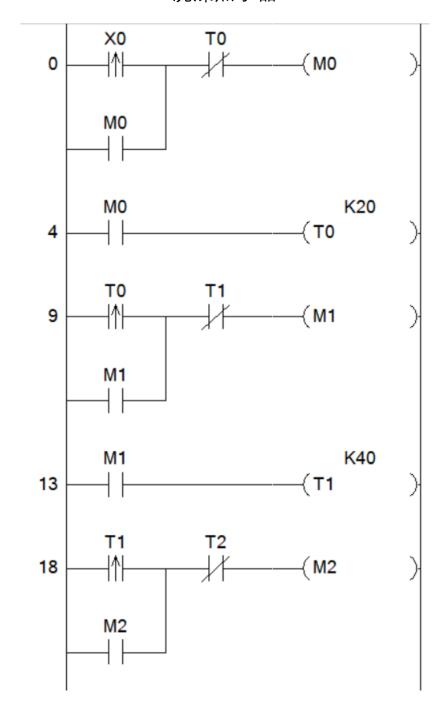
SUB 减法指令

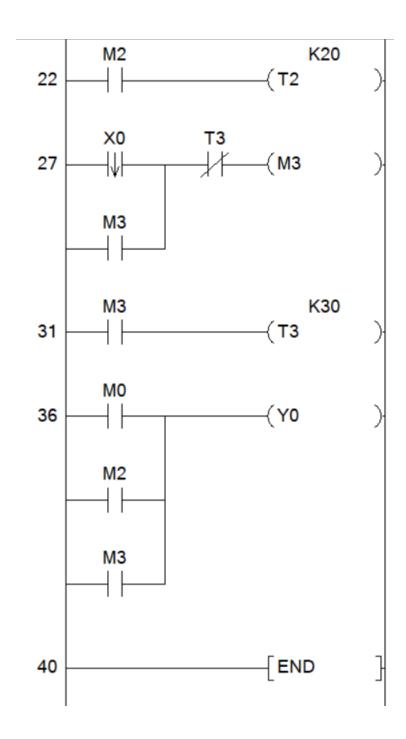


实验二: 传送带

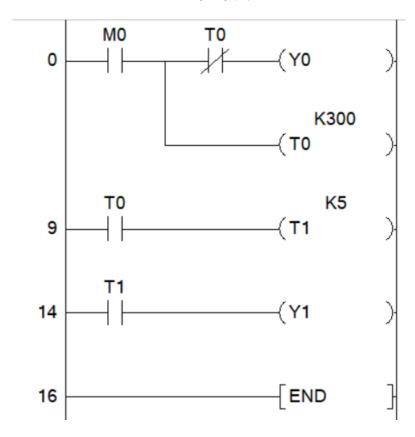


洗澡热水器

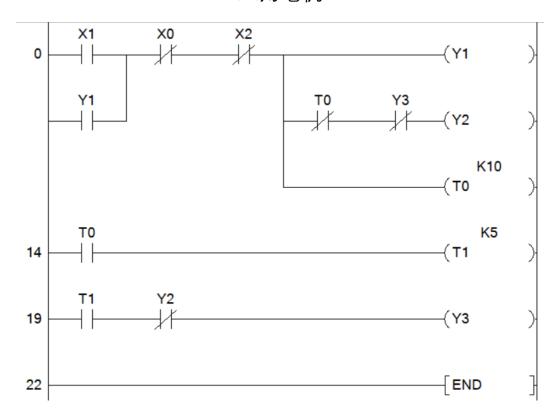




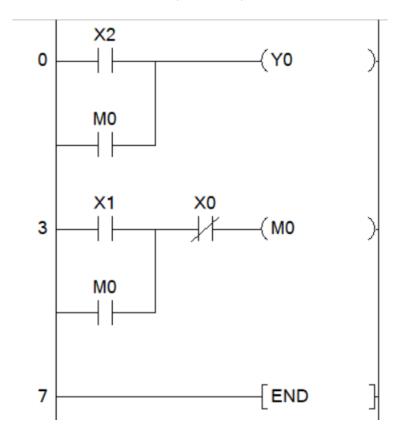
Y电机启动



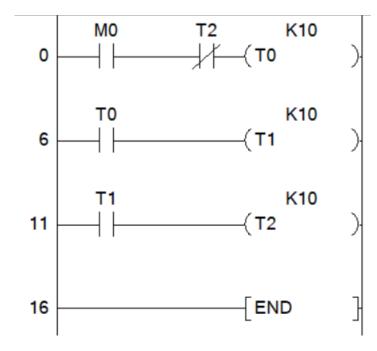
三角电机



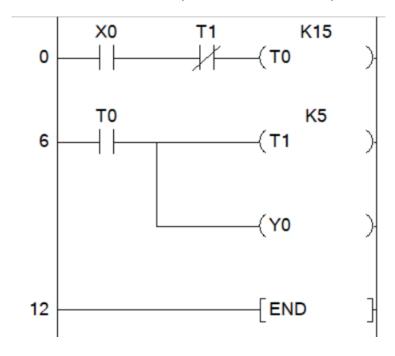
点动和长动



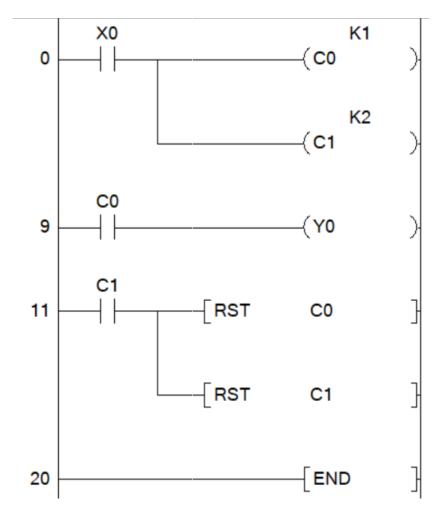
计时器串联



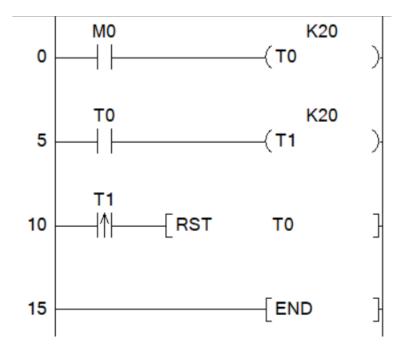
2sPWM 波形(低 1.5s, 高 0.5s)



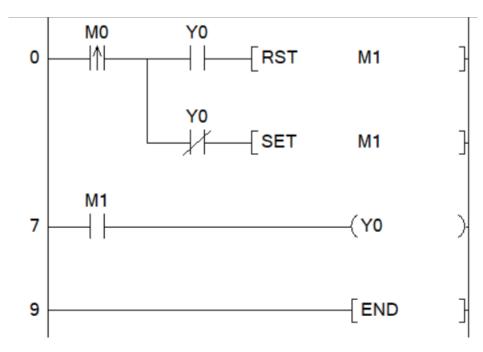
计数器起保停



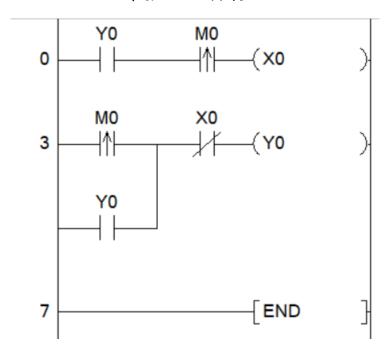
方波发生器



单按钮起保停3



单按钮起保停1



四人表决器

```
X0
            М1
                     Y2
                             Y3
                                     Y4
    1/
                     <del>|</del>|
                                     Y1
0
            Y1
                                     Y4
Y2
            M2
            Y2
            1
                     Y1
____(Y3
            МЗ
            Y3
                     Μ4
            Y4
-| |-
```

实验四

```
MOV
M8000
                                                                                        K17
                                                                                                             K1
                                                                                                             K1
                                                                                                             D160
                                                                                       D165
M8000
                                                                                                             D120
                                                                                                             D121
                                                                                                             D122
                                                                                                             D123
                                                                                                  D502
                                                                                                             D124
                                                                                         MOV
                                                                                                   D502
                                                                                                              D124
                                                                                                              D125
M8000
                                                                                         D160
                                                                                                   D120
                                                                                                              D150
                                                                                                   D150
                                                                                                               M2
                                                                                         MOV
                                                                                                               D150
M8000
\dashv\vdash
                                                                                                               K1
                                                                                         K17
                                                                                                               K1
                                                                                                               K1
```