

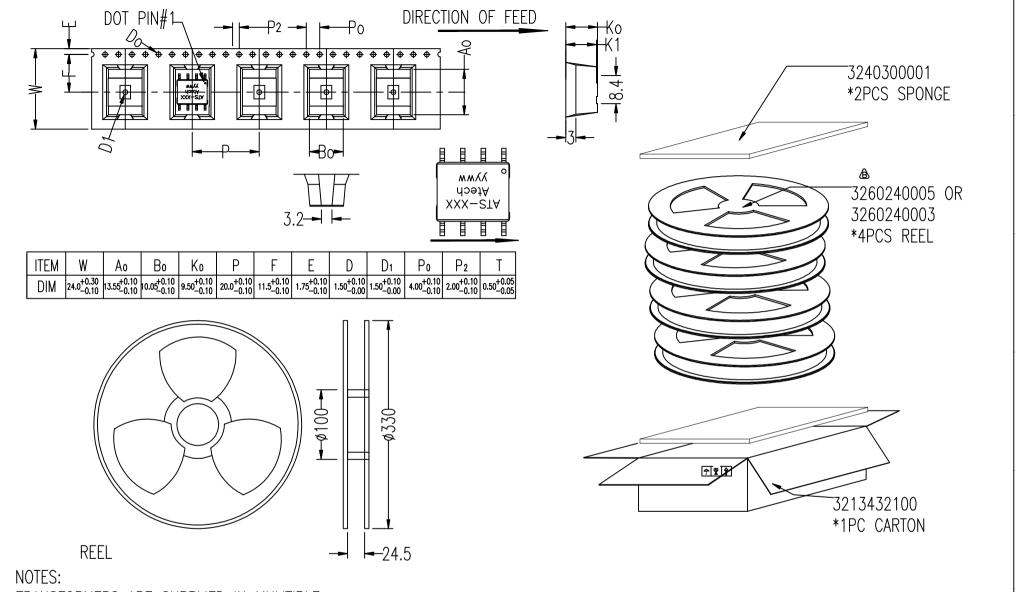
TITLE

TRANSFORMER ATS-940R

SHEET 1 OF 1

SHIRLEY

DRAW



TRANSFORMERS ARE SUPPLIED IN MULITIPLE REEL QUANTITIES OF 350 PIECES ONLY. ONE CARTON 1400PCS.

毎捲放乾燥包 1 pc 用真空袋抽真空封口 2780000000 3255048420

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							^ ~ — -		REEL PACKING	
	В	CHANGE PART NO.	09/21 /2011	SHIRLEY	JOAN	JOAN			DWG. NO.	
	Α	CHANGE PIN#1 DIRECTION	06/15 /2010	SHIRLEY	DICK	KING			9	68TS91500
		RELEASE	02/01 /2010	LIGHT	VINCENT	KING	UNITS: M/M	SAFETY		SHEET 1 OF 1
	NO:	DESCRIPTION	DATE	BY	СНК	APPD	,	P/N:		DRAW
	REVISIONS						02/01/2010			LIGHT



Pb-free Soldering IR Reflow(SMD)



1,MSL Grade: 1 Level 2,Floor life: 2years 3,Condition:≤30°C RH 85% 2,Form-1(Reference JEDEC J-STD-020D Table 5-2)

	IR reflow profile	Pb-free	
step#	Profile Feature	Condition/Duration	
step1	Ramp-up rate	3°C/second max	
step2	Preheat:150°C-200°C(Ta-Tb)	t1-t2:60-120seconds	
step3	Ramp-up rate(TL to Tp)	3°C/second max	
sieps	Temperature maintained above 217°C	60-150seconds	
ston/	Peak temperature(Tp)	260+0/-5℃	
step4	Time within 5°C of actual peak temperature	30seconds max	
	Ramp-down rate(Tp to TL)	6°C/second max	

3,Form-2(Reference JEDEC J-STD-020D Table 4-2)

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Package	Volume mm ³	Volume mm ³	Volume mm ³			
Thickness	<350	350-2000	>2000			
<1.6mm	260+0/-5°C	260+0/-5°C	260+0/-5℃			
1.6mm-2.5mm	260+0/-5°C	250+0/-5°C	245+0/-5℃			
>2.5mm	250+0/-5° C	245+0/-5°C	245+0/-5℃			