

Employee Attrition

Data Mining Project

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Motivation

Dataset Research Question:

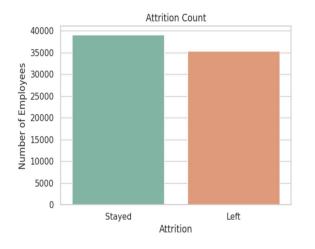
What factors predict the most significant levels of employee attrition?

Implications:

- Job Satisfaction
- Factors of Employee Turnover
- Workplace Culture



Data Source



Employee Attrition Dataset

Source: Kaggle

Summary: Collection of employee records

Attrition: If employee has left the company

0 = stayed, 1 = left

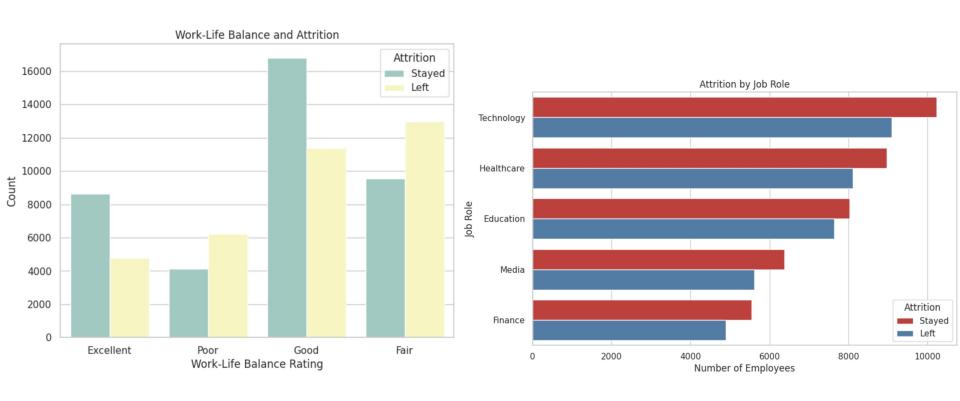
Factors: Employee demographics & performance

Job & company details

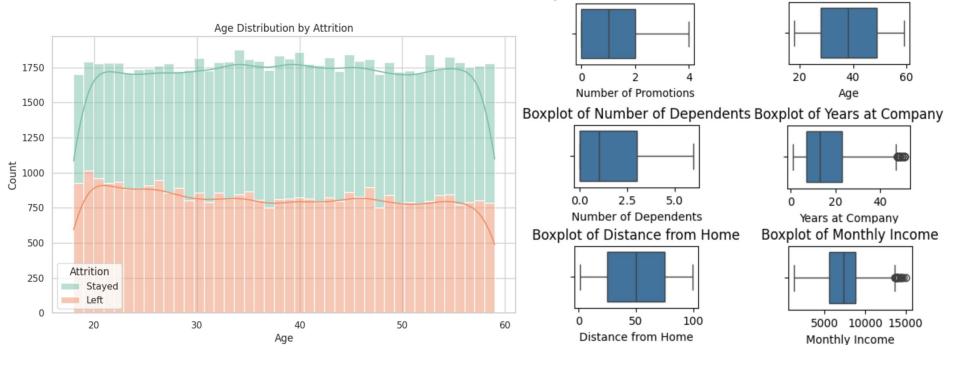
Samples: 74,498



Summary Statistics



Summary Statistics



Boxplot of Number of Promotions

Boxplot of Age

Model Selection

Predict Label: Attrition (Binary 0 - stayed and 1 - left)



Classification Models

Logistic Regression

Decision Tree

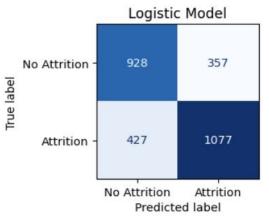
Random Forest

SVM

Model Performance

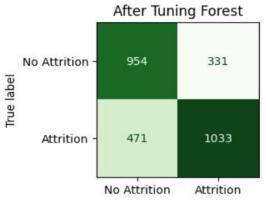


Accuracy | 72% Precision | 75% Recall | 72% F1 Score | 73%



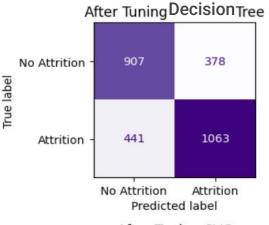
Random Forest

Accuracy | 71% Precision | 76% Recall | 69% F1 Score | 72%



Decision Tree

Accuracy | 71% Precision | 74% Recall | 71% F1 Score | 72%



SVM

Accuracy | 71% Precision | **77%** Recall | 67% F1 Score | 72%



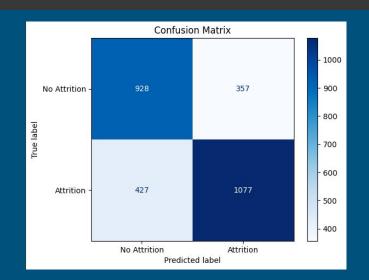
No Attrition

Attrition

Logistic Regression

- Overall Accuracy: 72%
- Class 0
 - Precision: 0.68
 - Recall: 0.72
 - F1 Score: 0.70
- Class 1
 - Precision: 0.75
 - Recall: 0.72
 - F1 Score: 0.73
- Out of this, 75% identified from Class 1 (left)
 versus 68% from Class 0 (stayed)
- Logistic regression was more effective in identifying Class 1 than Class 0

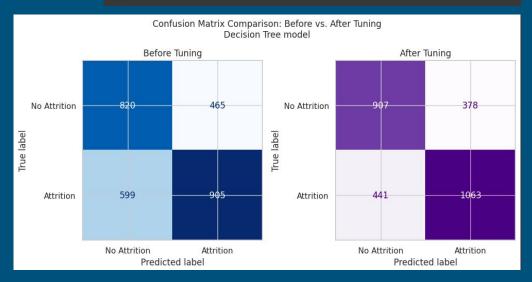
Accuracy: 0.71 Classification	Report:			
	precision	recall	f1-score	support
0	0.60	0.72	0.70	1205
0	0.68		0.70	1285
1	0.75	0.72	0.73	1504
accuracy			0.72	2789
macro avg	0.72	0.72	0.72	2789
weighted avg	0.72	0.72	0.72	2789



Decision Tree Modelling

Accuracy: 61.85% Classification Report: precision recall f1-score support 0.58 0.64 0.61 1285 0.66 0.60 0.63 1504 0.62 2789 accuracy 0.62 macro avo 0.62 0.62 2789 weighted avg 0.62 0.62 0.62 2789 30

- Overall Accuracy: 62%
- Class 0
 - Precision: 0.58
 - Recall: 0.64
 - F1 Score: 0.61
- Class 1
 - Precision: 0.66
 - Recall: 0.60
 - F1 Score: 0.63
- Out of this, 66% identified from Class 1 (left) versus 58% from Class 0 (stayed)
- Decision tree modelling was more effective in identifying Class 1 than Class 0



Decision Tree Modelling

Top Node: Job Level ≤ 1.5

 Employees at lower job levels (Job Level_ord) are more likely to leave.

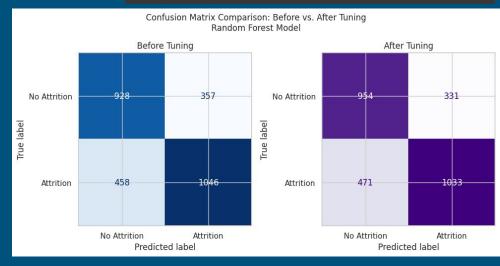
lob Level ord <= 1.5 gini = 0.5 samples = 11154 value = [5577.0, 5577.0] Right Node: Work Life balance ≤ 1.5 class = y[0]Rating of "Poor" or "Average", these False employees are more at risk of leaving Remote Work <= 0.5 ork-Life Balance ord <= 1.5 gini = 0.49 samples = 8863 alue = [5087.661, 3835.082] value = [489.339, 1741.918 class = v[0]Work-Life Balance ord <= 1.5 Work-Life Balance ord <= 1.5 Remote Work <= 0.5 ompany Reputation ord <= 0. gini = 0.466 gini = 0.43 gini = 0.431 gini = 0.252 samples = 7128 samples = 1735 samples = 977 samples = 1314 value = [4553.167, 2664.895] value = [534.493, 1170.187] value = [301.374, 658.588] value = [187.965, 1083.33] Job Level_ord <= 0.5 Job Level ord <= 0.5 job Level ord <= 0.5 Distance from Home <= 0.332 Number of Promotions <= 0.625 ears at Company <= 0.14 Remote Work <= 0.5 Remote Work <= 0.5 gini = 0.497 gini = 0.494 gini = 0.331 gini = 0.458 gini = 0.212 gini = 0.382 gini = 0.207 samples = 3134 samples = 3994 samples = 752 samples = 983 samples = 805 samples = 172 samples = 284 samples = 1030 alue = [2391.043, 817.985 value = [2162.124, 1846.91 value = [333.927, 414.242] value = [200.566, 755.945 value = [281.423, 512.553] alue = [19.952, 146.035] alue = [71.406, 206.16] alue = [116.559, 877.16] class = v[0] class = v[1] class = v[1]

Decision Tree Visualization (Top 3 Levels)

Random Forest Classification

- After Tuning Metrics (class 1)
 - Precision: 0.75
 - Recall: 0.68
 - Accuracy: 71.24%
- Precision-Recall tradeoff
 - Decrease in FP(331)
 - Increase in FN(471)
- Improved precision helps identify employees likely to leave
- Slight drop in recall may miss some attrition cases

Accuracy: 70.	78%			
Classificatio	n Report: precision	recall	f1-score	support
	precision	100011	11 30010	Juppor c
0	0.67	0.72	0.69	1285
1	0.75	0.70	0.72	1504
accuracy			0.71	2789
macro avg	0.71	0.71	0.71	2789
weighted avg	0.71	0.71	0.71	2789

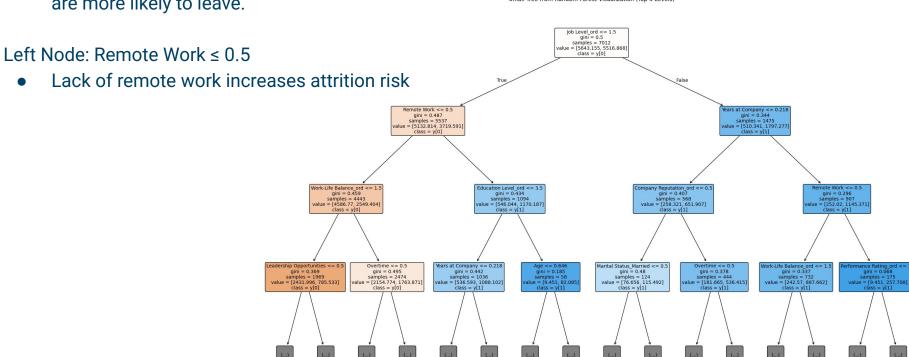


Random Forest Classification

Top Node: Job Level ≤ 1.5

• Employees at lower job levels (Job Level_ord) are more likely to leave.

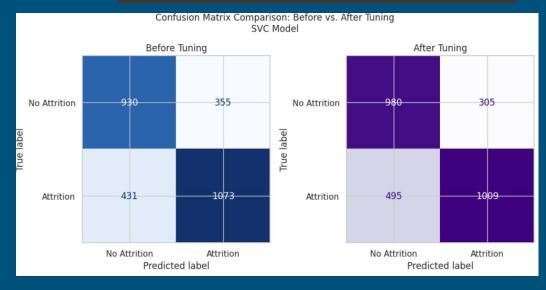
Small Tree from Random Forest Visualization (Top 3 Levels)



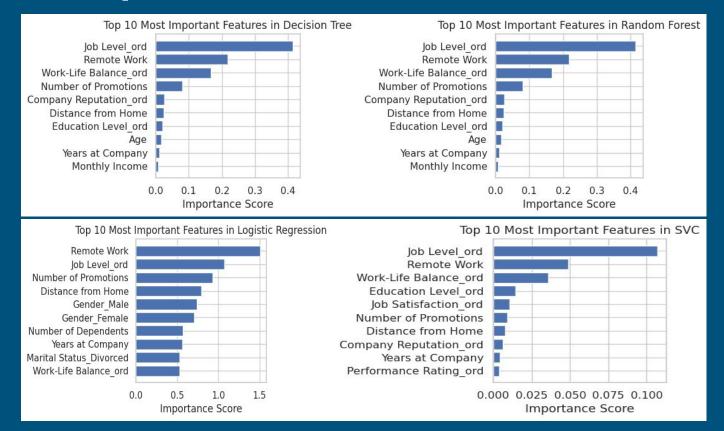
Support Vector Machine

- After Tuning Metrics (class 1)
 - o Precision: 0.76
 - Recall: 0.67
 - Accuracy: 0.7132
- Precision-Recall tradeoff
 - Increase in FN(495)
 - Decrease in FP(305)
- Increase in FN may have negative effects a company

Accuracy: 71.8	2%			
Classification	Report: precision	recall	f1-score	support
0 1	0.68 0.75	0.72 0.71	0.70 0.73	1285 1504
accuracy macro avg weighted avg	0.72 0.72	0.72 0.72	0.72 0.72 0.72	2789 2789 2789



Feature Importances



Example Employee

Feature	Value	Feature	Value
Age	0.902	Leadership Opportunities	0.000
Years at Company	0.513	Innovation Opportunities	0.000
Monthly Income	0.655	Job Satisfaction (ord)	3.000
Number of Promotions	0.000	Performance Rating (ord)	2.000
Overtime	1.000	Work-Life Balance (ord)	1.000
Distance from Home	0.724	Education Level (ord)	0.000
Number of Dependents	0.333	Job Level (ord)	0.000
Gender: Female	1.000	Company Size (ord)	1.000
Job Role: Healthcare	1.000	Company Reputation (ord)	3.000
Marital Status: Married	1.000	Employee Recognition (ord)	0.000
Remote Work	0.000		

Actual Label: Left (0)

Logistic Regression

Predicted: Left

Decision Tree

Predicted: Left

Random Forest

Predicted: Left

SVM

Predicted: Left

Key Takeaways

1. Support Early-Career Employees:

Lower job levels are the strongest predictor of attrition

- a. Invest in career development, mentorship, and promotion paths.
- b. The higher the seniority the less likely one may leave.

2. Expand Remote Work Options:

Employees without remote flexibility are more likely to leave

- a. Offer hybrid/remote policies
- b. Improve work/life balance if remote work isn't feasible

3. Address Commute Burden:

Long commute times increase quit risk

a. Offer location flexibility or commuter benefits.



The End