

Top 100
Global
Innovator
for 10 years

Motion Controller & EtherCAT Smart I/O

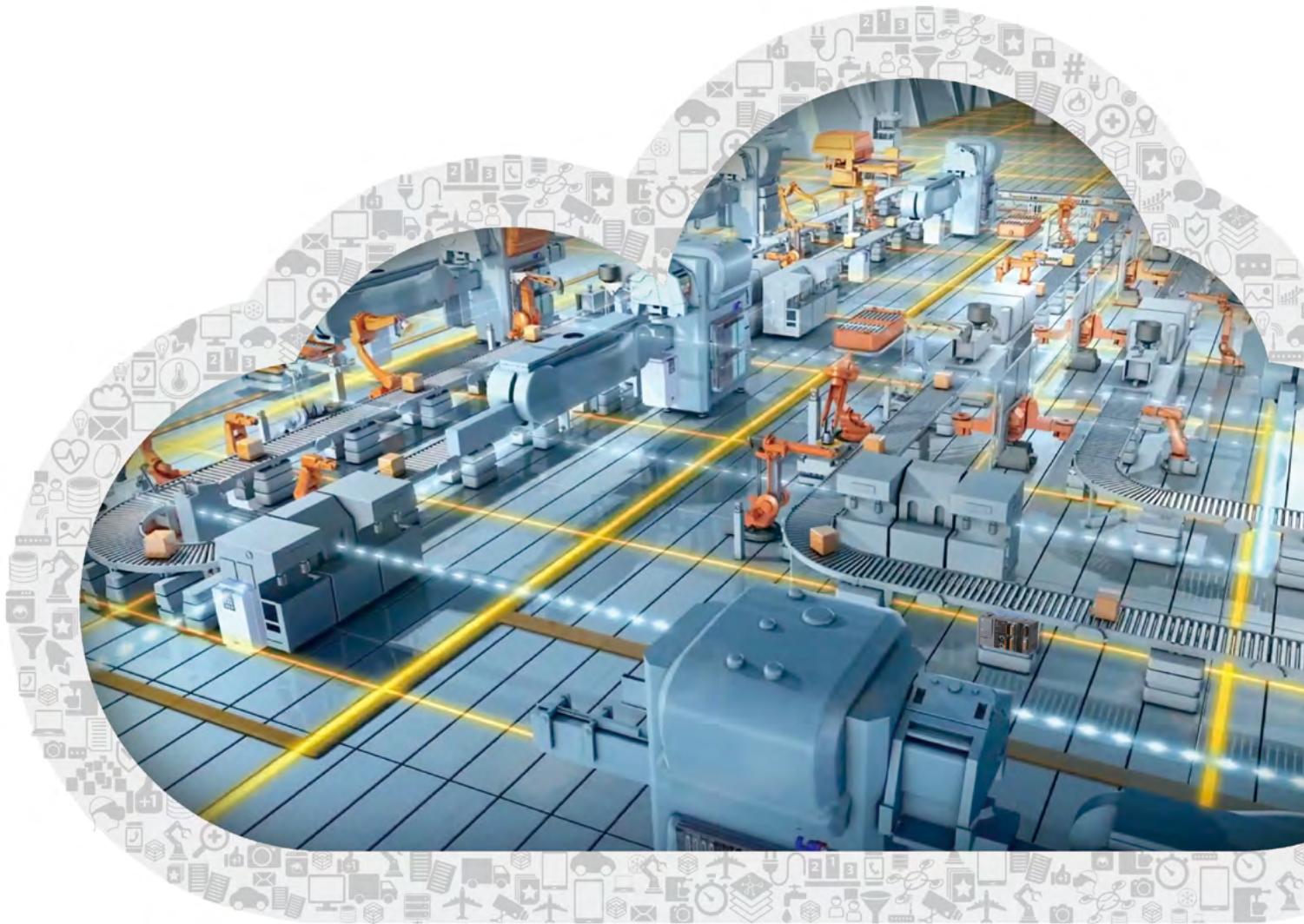
Programmable Logic Controller



LS ELECTRIC

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MOTION CONTROLLER



XMC-E32A

True Realization of Smart Factory Automation
We Have Dreamed of!
Innovative Motion Control Solution to Introduce
Future of Factory Automation

The XMC-E32A programmable motion controller realizes automation of manufacturing industries with a cost-effective yet easy and user friendly engineering solution.

The XMC-E32A delivers high performance EtherCAT-based motion control functions along with a variety of embedded functions and high-tech capabilities specialized for numerical control and robots. In addition to LS PLC, HMI and servo products, the XMC-E32A will help you create an even better and optimal solution.

Feature

Take Your First Step into New Future of Smart Motion

Innovation of the 4th Industrial Revolution, Innovation of smart motion that leads to innovation and new future, LS Motion Controller



Professional

- CAM control: Up to 32 CAM profiles (32,768 points / 32 CAM profiles)
- Supports G-code
- Robot control: Delta3, Delta3R, Linear Delta and etc.



Productivity

- High-speed program processing: 6.25ns (Basic command)
- EtherCAT-based high speed cycle times: 0.5/1/2/4ms (Same as main task's cycle time)
- Built-in Digital and Analog IO



Efficiency

- Integration with a variety of EtherCAT devices
 - Servo Drive (Up to 32 axes), Remote I/O (Up to 32 I/Os), AC Drives, Robots and etc.
- Various built-in functions
 - 8 digital inputs / 16 digital outputs, Encoder inputs (2 ch), Ethernet Analog Input (2 ch)/Output (2 ch)_E32A RS-232C/RS-485_E32C



Convenience

- XG5000 software for programming and monitoring
 - Sole, integrated architecture for programming, diagnosing and simulating for both motion controller and PLC
 - IEC standard Motion Function Blocks
- SD card slot (SD card not included)
 - Saving and executing programs, Data Logging

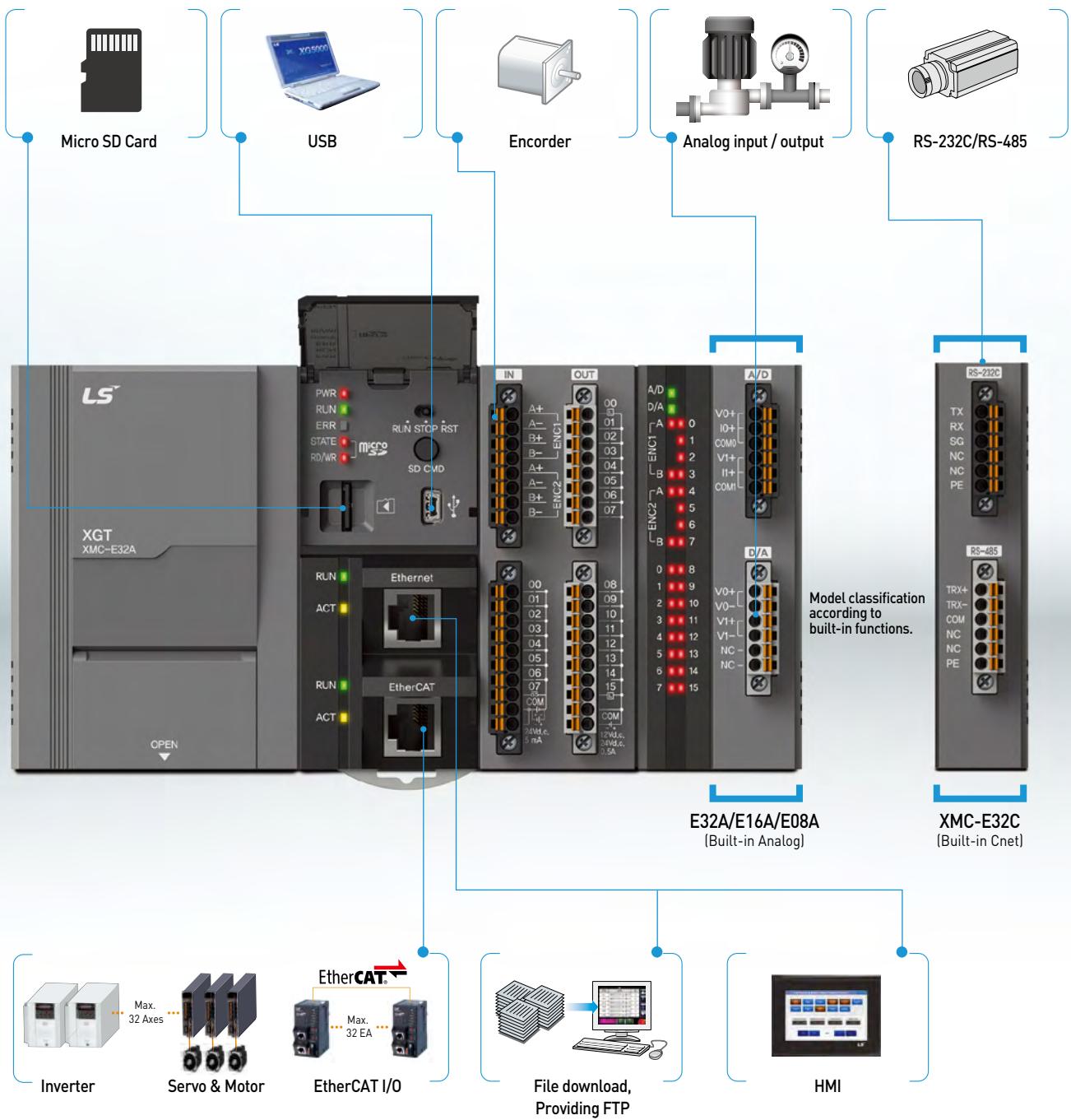
*Refer to page 8 (Performance Specification) for supported axis information.

System Configuration XMC-E32A/E16A/E08A/E32C

EtherCAT-based Motion Control System Ensures Efficient System Environment

Motion Controller delivers an optimized solution to a system that has a need for motion control.

With 8 digital inputs / 16 outputs, 2 analog Inputs / Output (XMC-E32A/E16A/E08A only), 2 encoder inputs, RS-232C/RS-485(XMC-E32C only), and EtherCAT devices (Servo Drive, INV, EtherCAT I/O, Robot), all can be connected rapidly and easily.

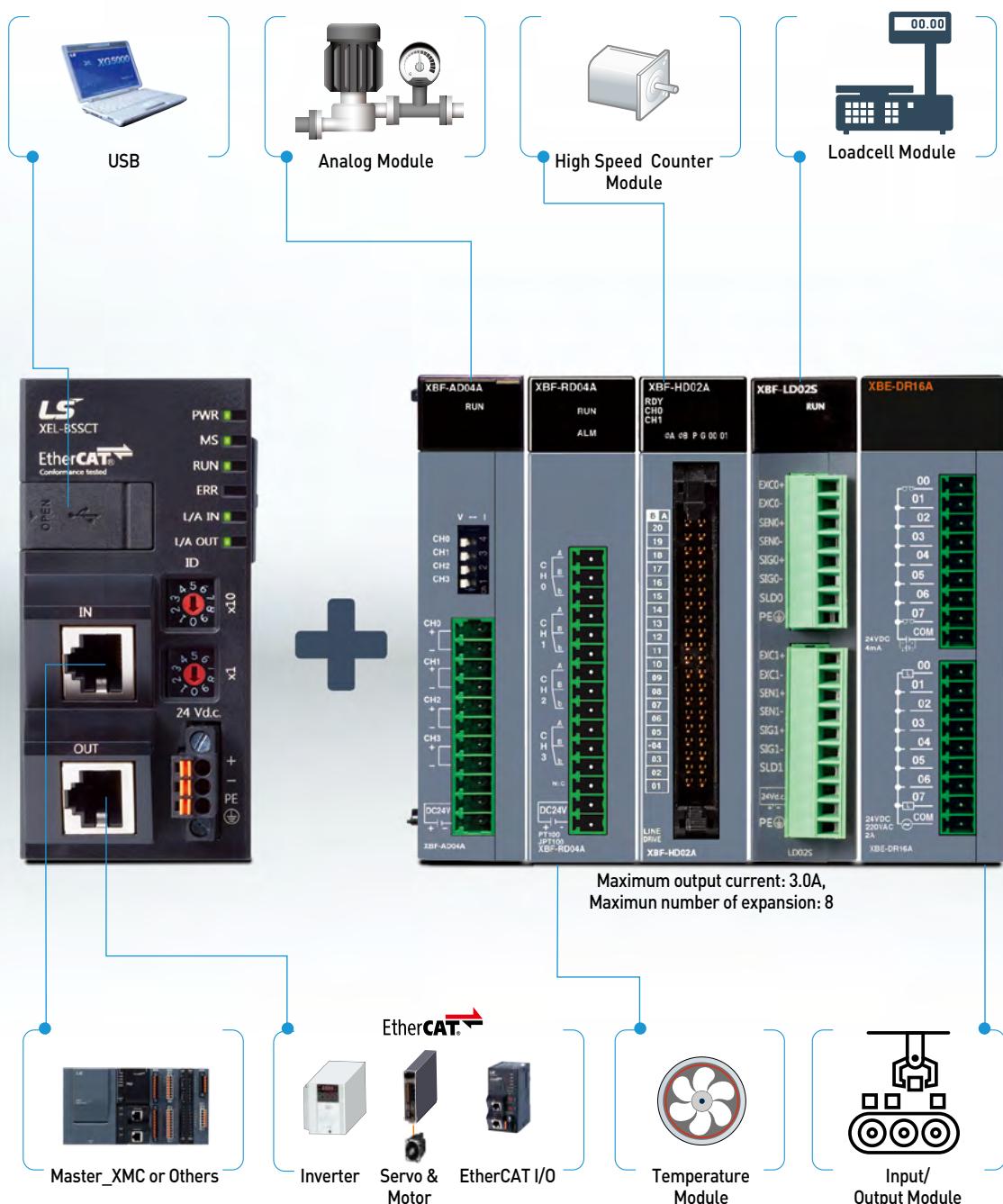


* Refer to page 8 [Performance Specification] for supported axis information.

System Configuration XEL-BSSCT

EtherCAT-based Connectivity

Connectivity with EtherCAT master (XMC-E32A/16A/08A/E32C) offers a total motion solution with devices such as sensors and analog modules



XMC-E32A/E16A/E08A/E32C

General Specification

Item	Specification			Related specifications	
Ambient temperature	0~55°C			-	
Storage temperature	-25 ~ +70°C			-	
Ambient humidity	5~95RH (Non-condensing)			-	
Storage humidity	5~95RH (Non-condensing)			-	
Vibration resistance	Occasional vibration			-	
	Frequency	Acceleration	Amplitude	How many times 10 times each directions (X, Y and Z)	
	5≤f < 8.4Hz	-	3.5mm		
	8.4 ≤ f ≤ 150Hz	9.8m/s ² [1G]	-		
	For continuous vibration			IEC61131-2	
	Frequency	Acceleration	Amplitude		
	5 ≤ f < 8.4Hz	-	1.75mm		
	8.4 ≤ f ≤ 150Hz	4.9m/s ² (0.5G)	-		
Shock resistance	Peak acceleration : 147 m/s ² [15G] Duration : 11ms Half-sine, 3 times each direction per each axis			IEC61131-2	
Noise resistance	Square wave Impulse noise	AC: ±1,500 V DC: ±900 V		LS standard IEC61131-2 IEC61000-4-2 IEC61131-2, IEC61000-4-3	
	Electrostatic discharge	Voltage : 4kV (contact discharging)			
	Radiated electromagnetic field noise	80~1,000MHz, 10 V/m			
	Fast transient /bus noise	Segment	Power supply module		
		Voltage	2kV	IEC61131-2 IEC61000-4-4	
Environment	Free from corrosive gasses and excessive dust			-	
Altitude	Up to 2,000m			-	
Pollution degree	Less than equal to 2			-	
Cooling	Air-cooling			-	

Power Specification

Item	Specification			Remark	
Input	Rated input voltage	AC100V~AC240V		AC110V	
	Input frequency	50/60Hz			
	Input current	0.7A or less		AC240V	
		0.4A or less			
	Inrush current	120Apeak or less		AC240V, Phase 90 degree	
	Leakage current	3mA or less			
	Efficiency	65% or more			
Output	Permitted momentary power failure	10ms or less			
	Output voltage	Voltage	Output voltage ripple range	Current	
		+5V	4.90~5.20V	4A	
		+24V	21.1~26.9V	0.4A	
	Ripple & Noise	Voltage	10ms or	Noise	
		+5V	100mVpp or less	200mVpp or less	
		+24V	400mVpp or less		
	Protecting overcurrent	Voltage	Current		
		+5V	4.4A or more		
		+24V	0.44A or more		

XMC-E32A/E16A/E08A/E32C

Performance Specification

Item		Specification	
Operation method		Main task/Periodic task: Fixed cyclic operation, repetitive operation. Initial task: Only once at the time of entering the RUN	
Control period		Main task cyclic time: 0.5ms, 1ms, 2ms, 4ms Periodic task cyclic time: Multiple setting of main task	
I/O Control method		Synchronized update with main task cycle [Refresh method]	
Program language		Ladder Diagram (Function block), Structured Text, G-Code	
Number of instruction	Operator	18	
	Basic function	202	
	Basic function block	174	
	Special function block	97	
Processing speed	Basic	6.25ns or more (General point/coil)	
	Move	5ns or more (Word type)	
	Arithmetic	30ns or more (Word type)	
Program	number	Max. 256	
	Capacity	10MB (Motion program), 10MB (NC program)	
Data area	Symbolic variable (A)	4.096KB (Retain setting available up to 2,048KB)	
	Input variable (I)	16KB	
	Output variable (Q)	16KB	
	Direct variable (M)	2,048KB (Retain setting available up to 1,024KB)	
	Flag variable	F 128KB	
		K 18KB	
		U 1KB	
		L 22KB <small>Note1</small>	
		N 49KB <small>Note1</small>	
Timer		No limit in number of I/O points, Time range: 0.001 ~ 4,294,967,295sec (1,193hour)	
Counter		No limit in number of I/O points, Counter range: 64 bit range	
Program		Initial program, Main task program, Periodic task program, NC program	
Operation mode		RUN, STOP	
Restart mode		Cold, Warm	
Self-diagnosis function		Task cycle error, Task time occupancy rate exceed, memory abnormal, power abnormal, etc.	
Back-up method		Retain area setting in basic parameter or retain variable setting.	
Number of control axis <small>Note2</small>	XMC-E32A, E32C	32 axes (Real/Virtual axis), 4axes (Virtual axis), 64 slaves (Max 32 slaves in case of 32 axes (Servo, INV) control)	
	XMC-E16A	16 axes (Real/Virtual axis), 2axes (Virtual axis), 32 slaves (Max 16 slaves in case of 16 axes(Servo, INV) control)	
	XMC-E08A	8 axes (Real/Virtual axis), 1axis (Virtual axis), 16 slaves (Max 8 slaves in case of 8 axes(Servo, INV) control)	
CAM operation	XMC-E32A, E32C	32 profiles/32,768 points	
	XMC-E16A	16 profiles/16,384 points	
	XMC-E08A	8 profiles/8,192 points	
Communication		EtherCAT (CoE: CANopen over EtherCAT, FoE: File Access over EtherCAT)	
Communication/Control period		0.5ms, 1ms, 2ms, 4ms (Same with main task period)	
Servo drive		EtherCAT servo drive which supports CoE	
Control unit		Pulse, mm, inch, degree	
Control method		Position, Velocity, Torque (Servo drive support), Synchronous, Interpolation	
Range of position / Velocity		± LREAL, 0	
Torque unit		Rated torque % designation	
Acc./Dec. profile		Trapezoidal, S-curve (Regarding Jerk value set by function block)	
Range of Acc/Dec		± LREAL, 0	
Manual operation		JOG operation	
Absolute system		Available (When using absolute encoder type servo drive)	
Encoder input	Channel	2 channels	
	Max.input	500kpps	
	Input method	Line drive input (RS-422A IEC specification), Available open collector output type encoder	
	Input type	CW/CCW, Pulse/Dir, Phase A/B	

Note1 "L and N' area are supported by XMC-E32C only.

Note2 Simultaneous start(G01) for NC contour control is limited 4 axes.

Performance Specification

Item		Specification
Input / Output	Digital input / Output	8 point / 16 points (Tr. output)
	Analog input / Output <small>Note1</small>	Channels: 2ch In, 2ch Out Input/Output voltage range: -10~10V / 0~10V / 1~5V / 0~5V Input current range : 4~20mA / 0~20mA Max. resolution : 14bit (1/16000), Accuracy: 0.2% (25°C), 0.3% (0~55°C) Conversion speed: 0.5ms / channel Absolute maximum input: Voltage 15 VDC, Current 30mAADC
Coordinate systems	Applicable robot	Cartesian, Delta
	Settings	XG5000
	Control language	Function block
SD Memory	Type	Micro SD/SDHC
	File system	FAT32
	Capacity	Max. 32GB installation (Memory over 8GB can use only 8GB of overall area)
	Service	Program back-up/Restoration, Booting operation , Data log
Embedded ethernet	Communication speed	Auto/10Mbps/100Mbps
	Communication port	1 port
	Communication distance	Max. distance between nodes: 100m
	Service	Loader service (XG5000) XGT Protocol (LS protocol), Modbus TCP FTP Server: Able to read/Write SD Memory files from other devices SNTP Client: Network time synchronization with server
Embedded cnet <small>Note2</small>	Communication port	Ch 1: RS-232C, Ch 2: RS-485
	Service	XGT Protocol, Modbus Protocol, User-defined Protocol LS Bus (LS AC drive) Protocol
USB	Performance	USB 2.0, 1 port
	Service	Loader service (XG5000)
Error indication		Indicated by LED
Weight		790g

Note1 Analog Input/Output are supported by XMC-E32A/E16A/E08A

Note2 Built-in Cnet communication is supported by XMC-E32C

EtherCAT Communication Specification

Item		Specification
Communication protocol	EtherCAT	
Support specification	CoE (CANopen over EtherCAT)	
Physical layer	100BASE-TX	
Communication speed	100Mbps	
Topology	Daisy chain	
Communication cable	Over cat. 5 STP (Shielded Twisted-pair) cable	
Communication period	0.5ms/1ms/2ms/ 4ms	
Synchronous jitter	Under 1us	
Synchronous communication	PDO (Process Date Object) Mapping through CoE	
Non-Synchronous communication	SDO (Service Data Object) Communication through CoE	
Communication setting	Set the communication configuration using XG5000	

XEL-BSSCT

Performance Specification

Classification	Item		Specification
Performance specification of adapter	Maximum number of expansion		8
	Operation mode		RUN, STOP [The test operation through the XG5000 is only available in STOP mode.]
	Refresh time		DC Sync0 time x refresh time (0 ~ 100)
	Standard input filter		1, 3, 5, 10, 20, 70, 100ms
	Self-diagnosis function		Indication of a current error and warning
	EEPROM	Self-recovery function	Enable/disable automatic recovery
		EEPROM size	4 KB
	Memory	System flag area F	2 KB
		I	2 KB
		Q	2 KB
		U	1 KB
	External connection terminal	Programming port	USB 1 channel
		Communication port	RJ45 2 ports (Response to shield)
		Power port	3-Pin push-in/screw fixing type connector
	Status indicator LED		6 types including PWR, MS, RUN, ERR, IN and OUT
Communication specification of EtherCAT	Maximum number of expansion modules to be mounted		8 modules
	Communication protocol		EtherCAT
	Data transfer speed		100Mbps
	Physical layer		100BASE-TX (IEEE 802.3)
	Topology		Conforms to the specification of EtherCAT master.
	Transmission media		STP (Shielded Twisted-pair) cable with Category 5 or higher
	Transmission distance		100m or less between the nodes
	Size of PDO data for transmission and reception		Input: Up to 1,024 byte, output: Up to 1,024 byte
	Size of mailbox data		Input: Up to 256 byte, output: Up to 256 byte
	Mailbox support command		SDO requests, SDO information
	Refresh method		Free-Run, Refresh Sync mode (For LS Co., Ltd. only)
	Node address setting method		Rotary switch, master, PADT
	Node address setting range	Explicit ID(1 ~ 99)	
		Alias Address(1 ~ 65535)	
		Applies the EEPROM value set by the master when setting PADT 0	

Power Specification

	Item	Specification	Condition
Input	Rated input voltage	DC24V	
	Input voltage range	DC20.4 ~ 28.8V(-15%, + 20%)	Within -15% and +20% of the rated input
	Input current	Less than 1.3A (Typ.1A)	Input +DC28.8V, maximum load
	Inrush current	50A peak or less	Input +DC28.8V, maximum load
	Efficiency	80 % or more	Input +DC28.8V, maximum load
	Permitted instantaneous interruption	Within 10 ms	Input +DC28.8V, maximum load
Output	Rated output voltage	DC5V (±2%)	
	Output current	3.0A	
Indication of voltage status		LED On when the output voltage is normal	
Cable specification		22 ~ 20 AWG (0.3 ~ 0.5mm ²)	

Motion Solution

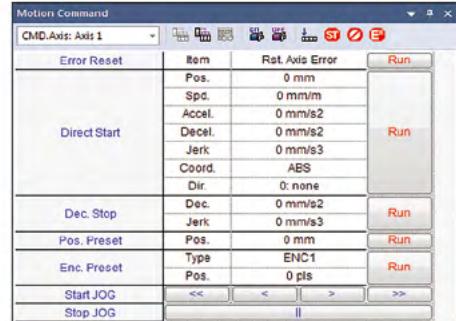
XG5000: All You Need for both PLC Programming and Motion Control

All the control windows, that is, project, program editor, motion control commands and status monitor, are implemented in a single tool, XG5000.

Project Tree

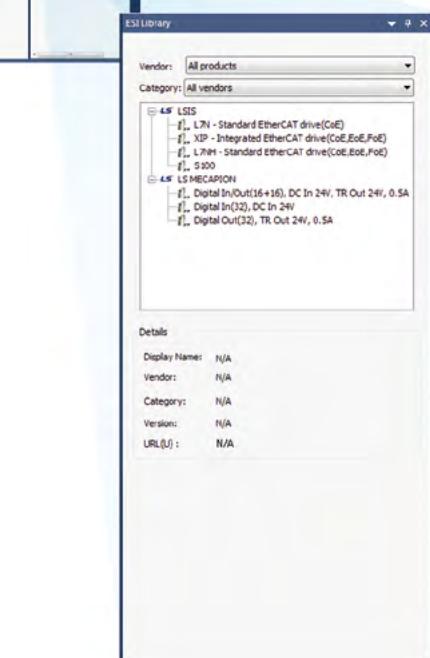
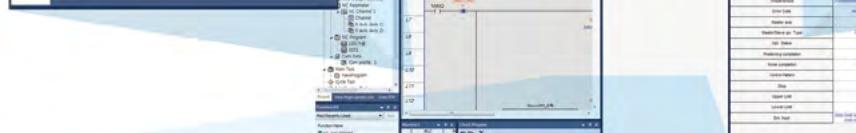


Motion Command



Status Monitor

Status/Axis	
Current axis	1
Axis type	Real axis
Connected slave	Slave 1(L7NH - Standard EtherCAT drive)
Servo ready	ON
Servo on	OFF
Pv/Spd Unit	mm/mm/s
Command position	-7.623946312501000e-005
Command speed	0.000000000100000e+000
Command torque	0.000000000100000e+000
Actual position	-7.623946312501000e-005
Actual speed	1.144409179687500e-002
Actual torque	0.000000000100000e+000
Error Code	0x0000
Master axis	1
Master/Slave o/s. Type	Master axis
Cpr. Status	
Positioning completion	ON
Home completion	
Control Pattern	
Stop	
Upper Limit	
Lower Limit	
Ext. Input	0000 0000 0000 0000 0000 0000



Program Editor

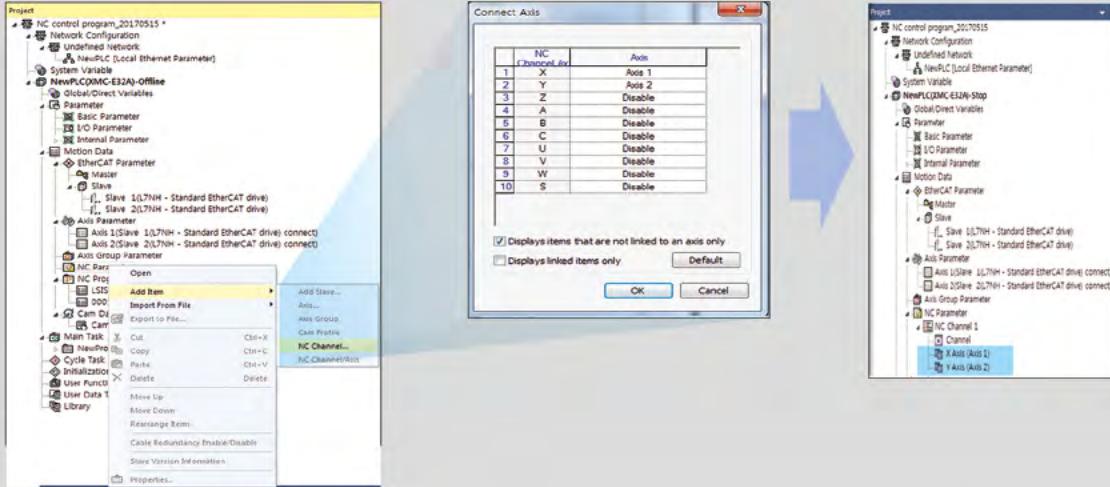
ESI Library

Motion Solution

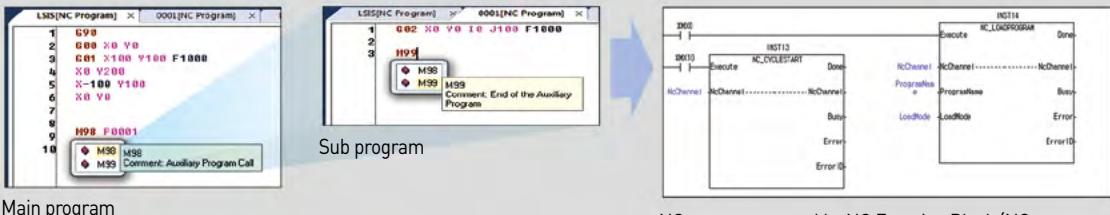
G-code Commands Available for Controlling CNC Equipments

Control CNC equipments such as packing machine and cutting machine easily with G-code commands.

Choose NC channel & axis



NC programming by G-code & M-code



NC program control by NC Function Block (NC_LOADPROGRAM, NC_CYCLESTART)



Robot Control: Innovative Control Function for Smart Solution

With the support of group motion in coordinate system, it is possible to control various types of robots such as Cartesian, Delta3, Delta3R and Linear Delta.

MC_SETKINTRANSFORM	
B00L - Execute	= Done - B00L
UINT - AxisGroup	= AxisGroup - UNIT
UINT - KinType	= Busy - B00L
UINT - KinParam	= Active - B00L
ABSV1[12] OF UREAL	= CommandAborted - B00L
LREAL - ToolOffsetX	= Error - B00L
LREAL - ToolOffsetY	= ErrorID - INFO
LREAL - ToolOffsetZ	

or

Coordinate system configuration	
Coordinate system Type	0: None
Coordinate system parameter1	0: None
Coordinate system parameter2	1: XYZ
Coordinate system parameter3	2: Delta3
Coordinate system parameter4	3: Delta3R
Coordinate system parameter5	4: LinearDelta3
Coordinate system parameter6	5: LinearDelta3R
	0

Coordinate system and tool setting via
MC_SETKINTRANSFORM
(Set in axis group parameter)
XYZ/Delta3/Delta3R/Linear Delta

MC_SETCARTESIANTRANSFORM	
B00L - Execute	= Done - B00L
UINT - AxisGroup	= AxisGroup - UNIT
LREAL - TransX	= Busy - B00L
LREAL - TransY	= Active - B00L
LREAL - TransZ	= CommandAborted - B00L
LREAL - RotAngleA	= Error - B00L
LREAL - RotAngleB	= ErrorID - INFO
LREAL - RotAngleC	

or

PCS Configuration	
X-axis feed amount	0 mm
Y-axis feed amount	0 mm
Z-axis feed amount	0 mm
X-axis rotation	0 deg
Y-axis rotation	0 deg
Z-axis rotation	0 deg

PCS setting via MC_
SETCARTESIANTRANSFORM
(Set in axis group parameter)
Indicate the position of the machine by moving
or rotating based on the product coordinate system

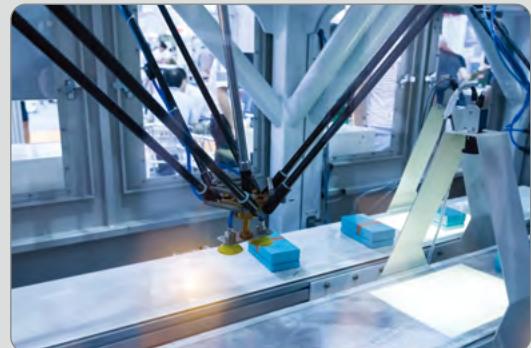
LS_SETWORKSPACE	
B00L - Execute	= Done - B00L
UINT - AxisGroup	= AxisGroup - UNIT
UINT - WorkspaceType	= Busy - B00L
B00L - WorkspaceErrorLimit	= Active - B00L
ABSV1[10] OF UREAL	= CommandAborted - B00L
WorkspaceParam	= Error - B00L
	= ErrorID - INFO

or

Workspace configuration	
Workspace type	0: Rectangle
Workspace error check	0: Disable
Workspace Parameter1	170 mm
Workspace Parameter2	-170 mm
Workspace Parameter3	170 mm
Workspace Parameter4	-170 mm
Workspace Parameter5	-380 mm
Workspace Parameter6	-580 mm
Workspace Parameter7	0
Workspace Parameter8	0

Work space setting via
MC_SETWORKSPACE
(Set in axis group parameter)
Safe workspace setting to prevent safety accidents

Starting operation by coordinate system dedicated command such as
MC_MOVECIRCULARABSOLUTE2D, LS_MOVELINEARTIMEABSOLUTE, etc.

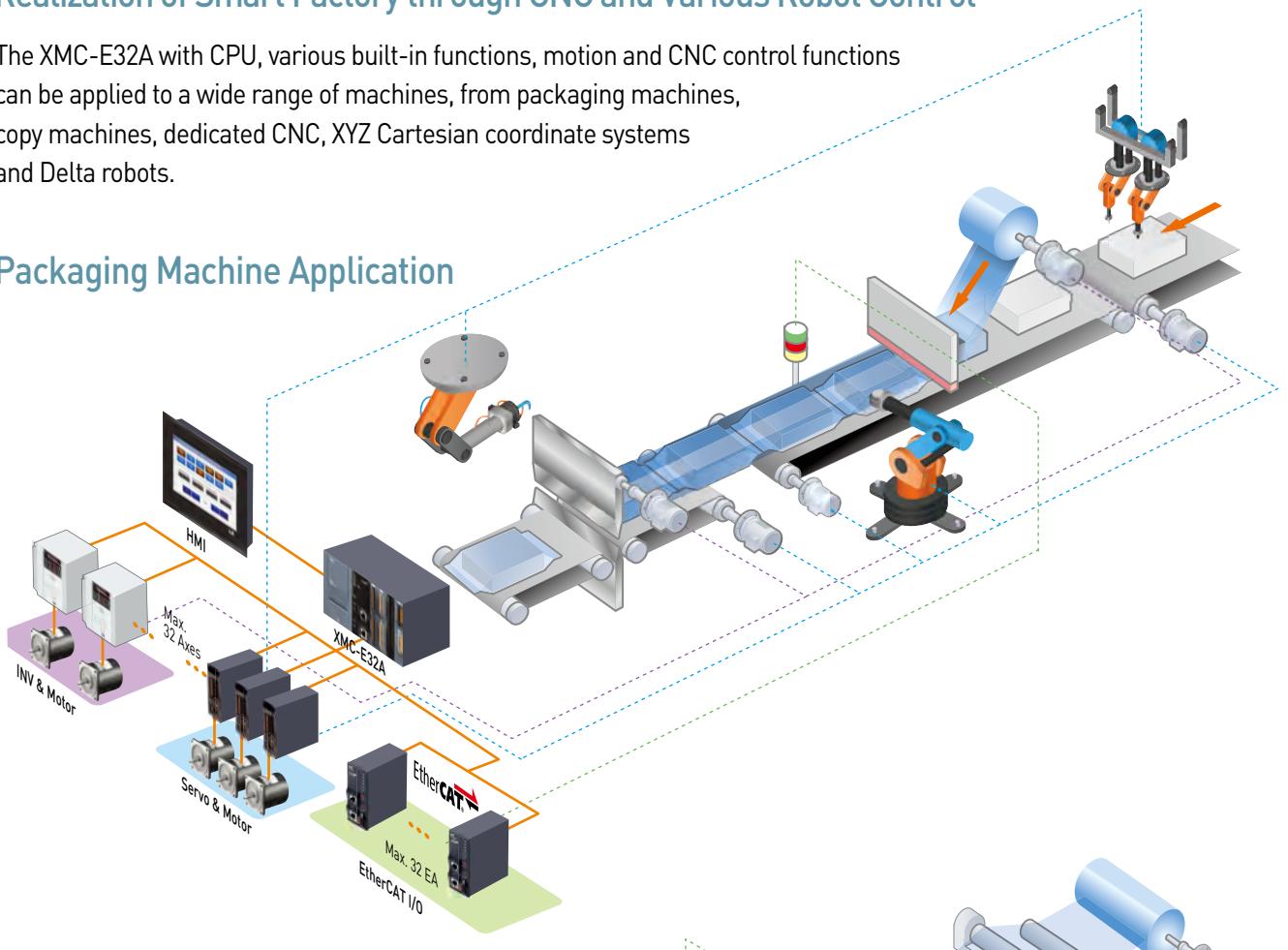


Application

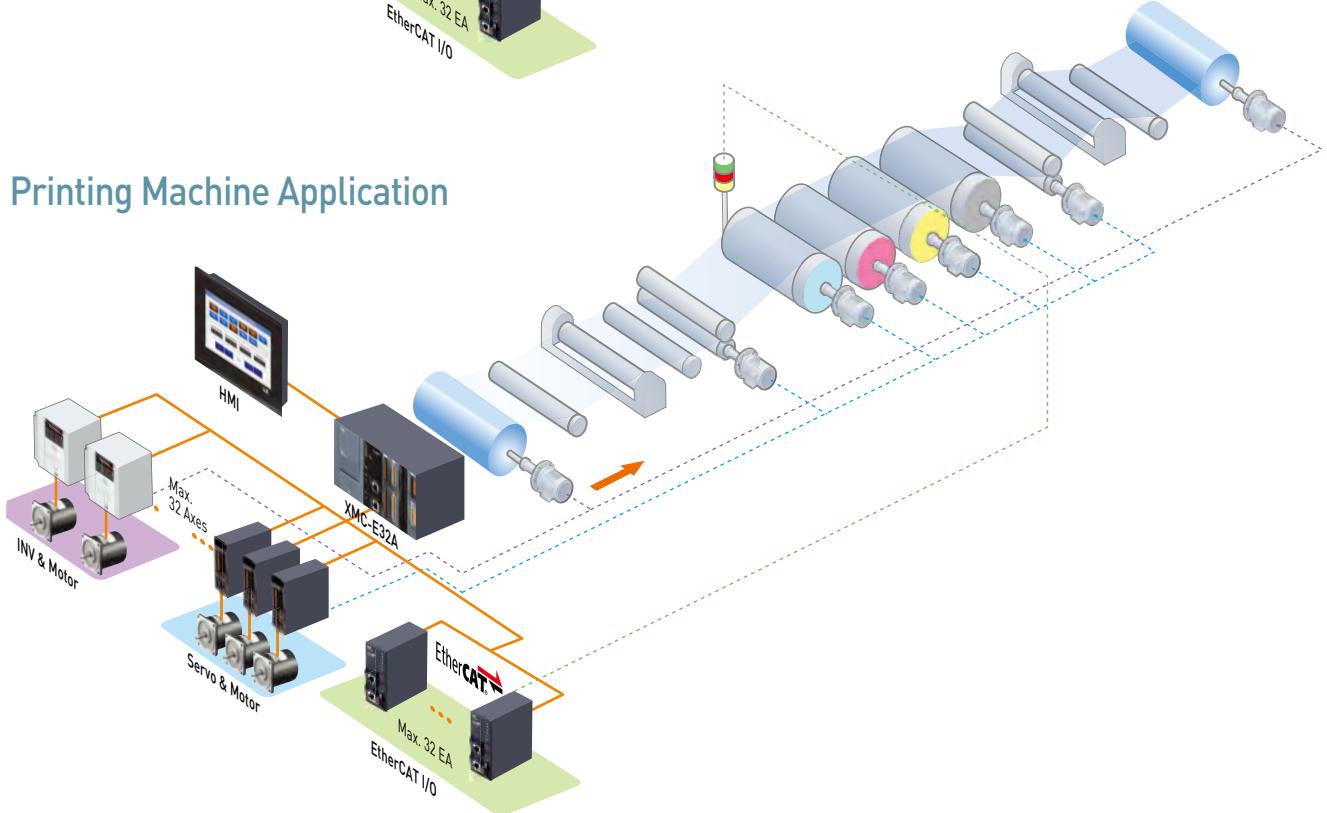
Realization of Smart Factory through CNC and Various Robot Control

The XMC-E32A with CPU, various built-in functions, motion and CNC control functions can be applied to a wide range of machines, from packaging machines, copy machines, dedicated CNC, XYZ Cartesian coordinate systems and Delta robots.

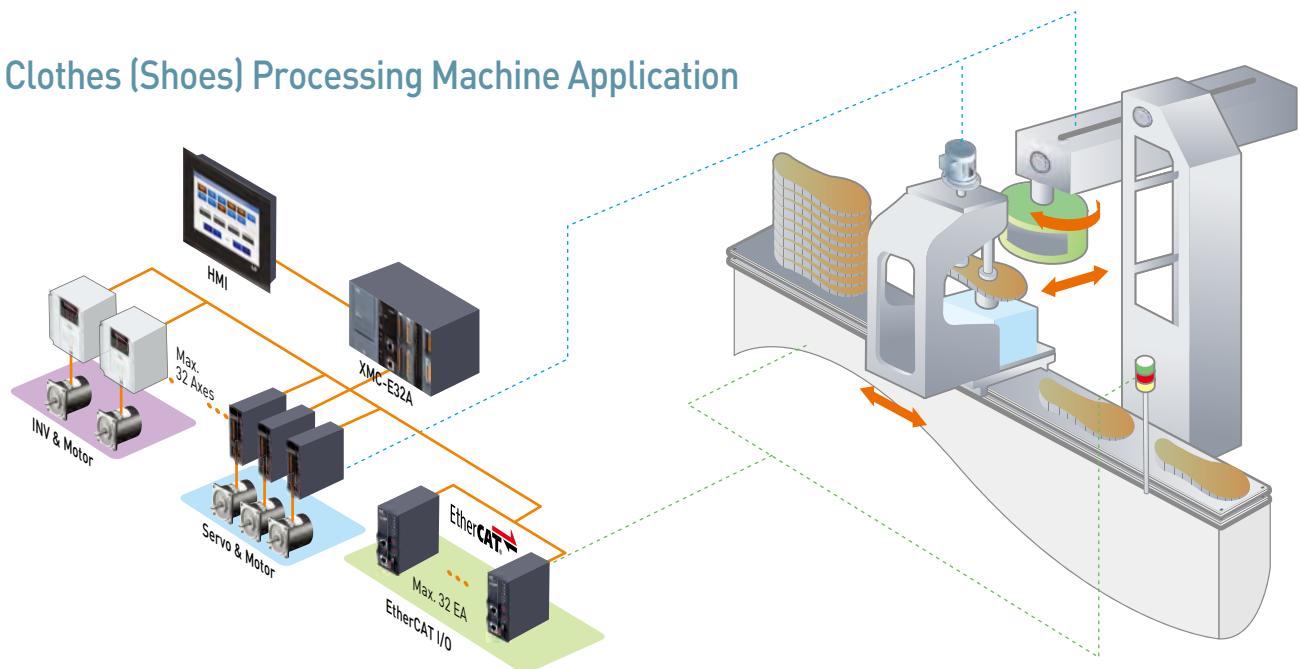
Packaging Machine Application



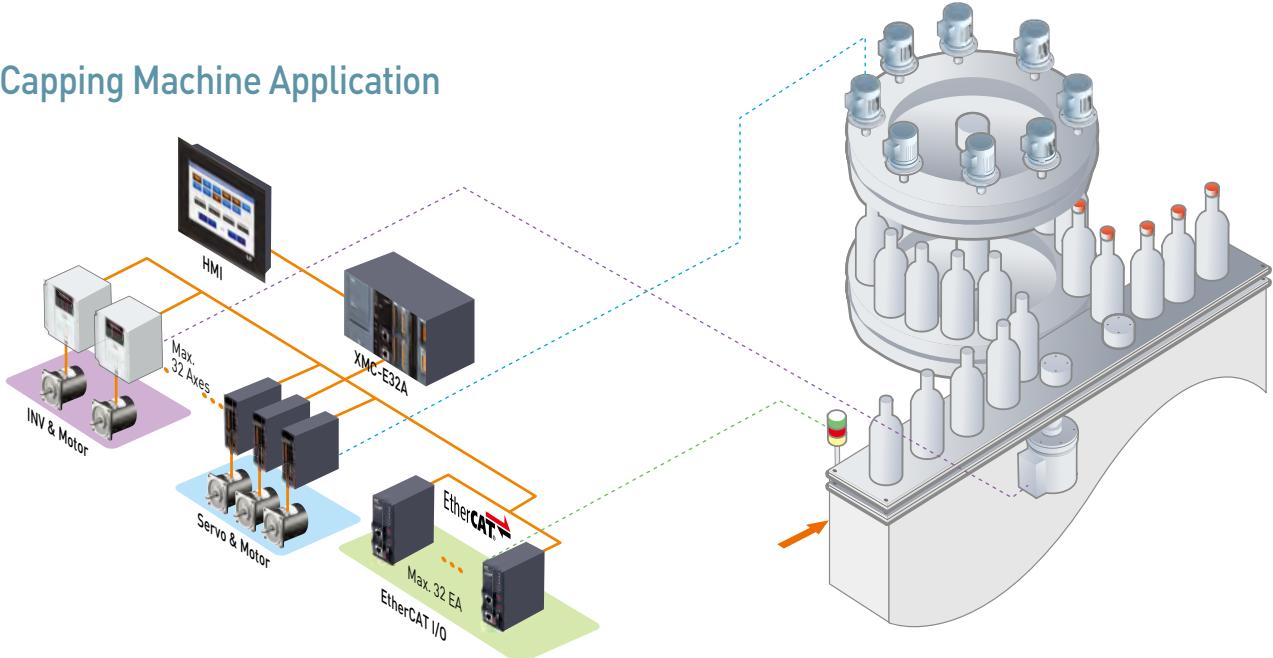
Printing Machine Application



Clothes (Shoes) Processing Machine Application

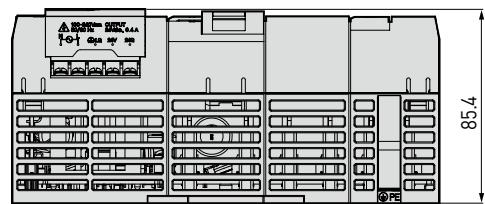
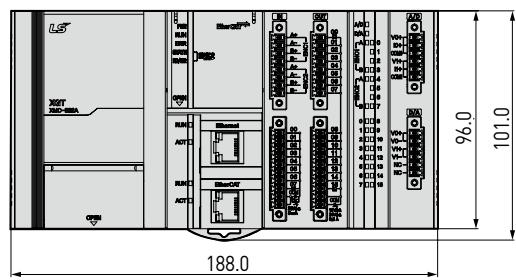
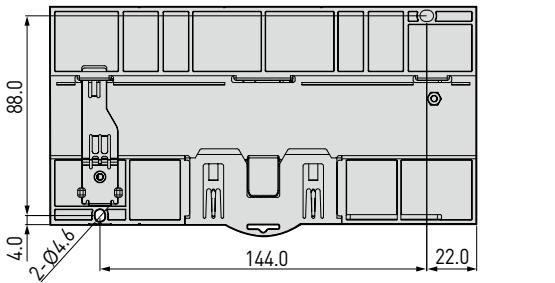


Capping Machine Application

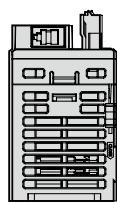
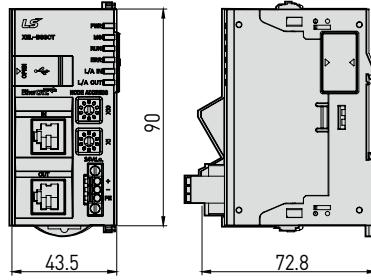
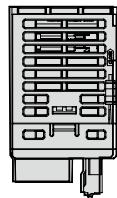


※Refer to LS servo drive/motor catalogue and LS planetary gearbox catalogue for further details.

XMC-E32A/E16A/E08A/E32C



XEL-BSSCT



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