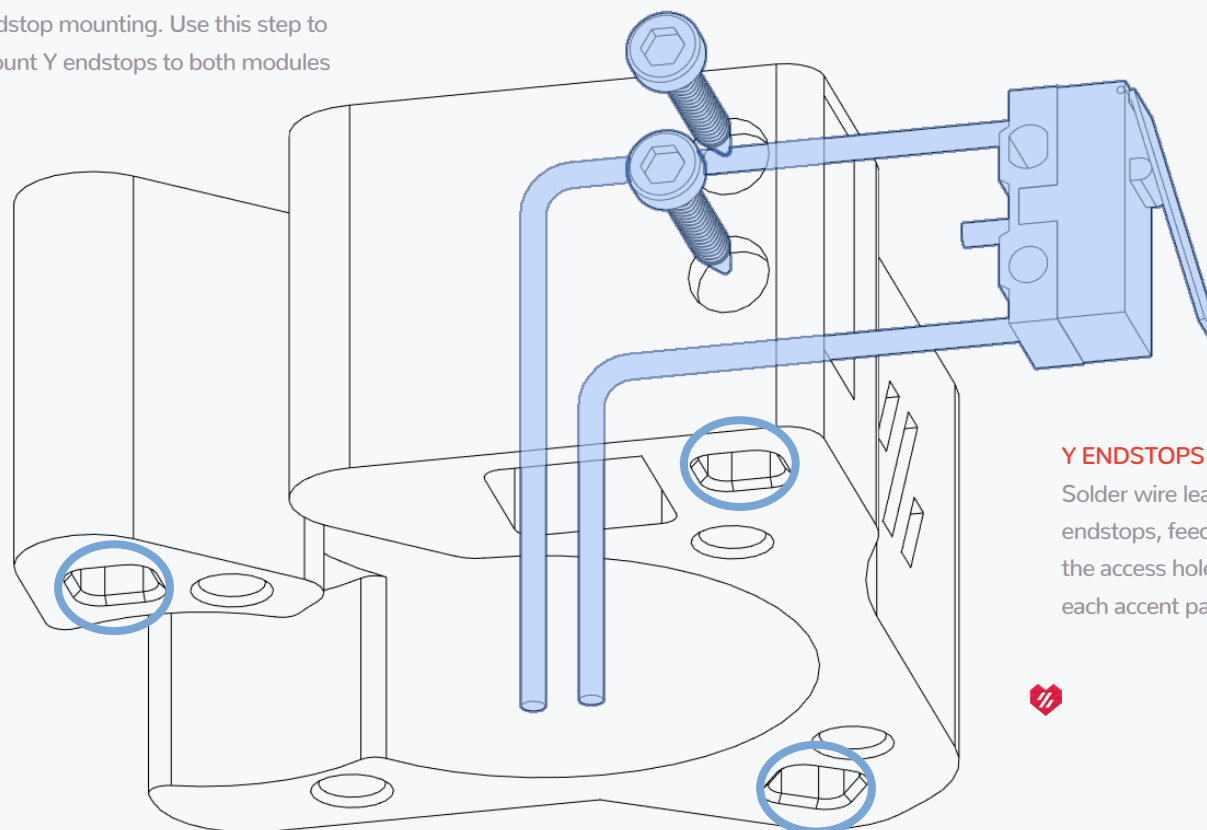


INSTRUCTIONS

Both drive modules have similar endstop mounting. Use this step to mount Y endstops to both modules

M2x10 Self Tapping Screw



Y ENDSTOPS

Solder wire leads (1m+) to Y endstops, feeding the wires through the access holes in the bottom of each accent part



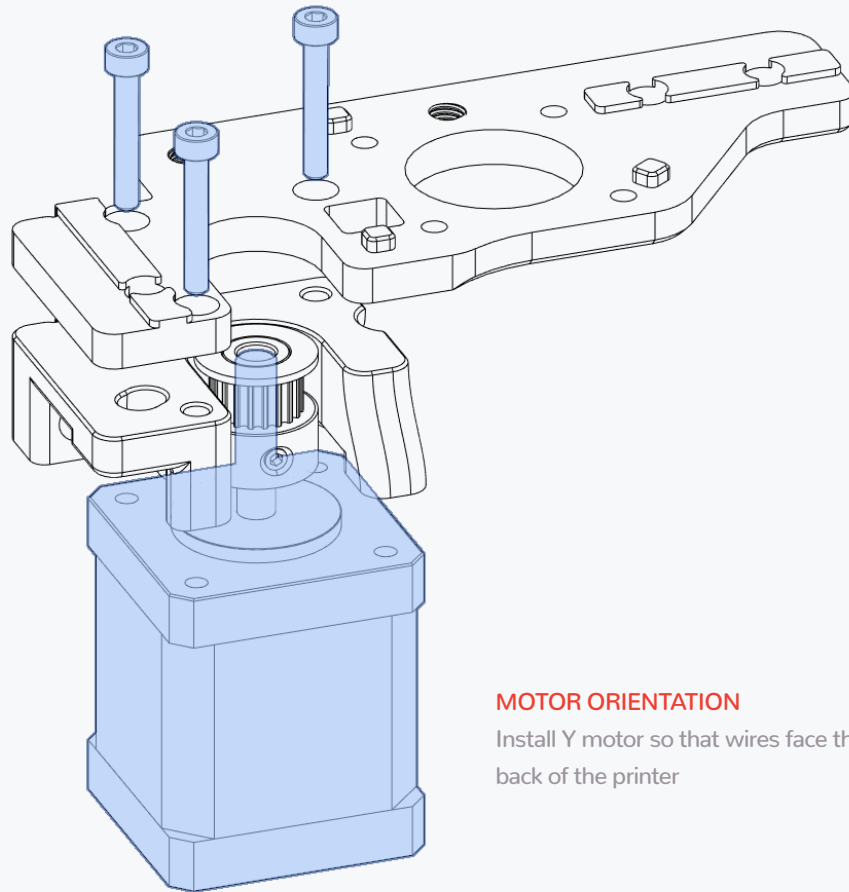
ORIENTATION TIP

The bottom of the drive module mid pieces have three locating tabs (shown here), while the top of the pieces only have two

LEFT DRIVE MODULE

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M3x20 SHCS

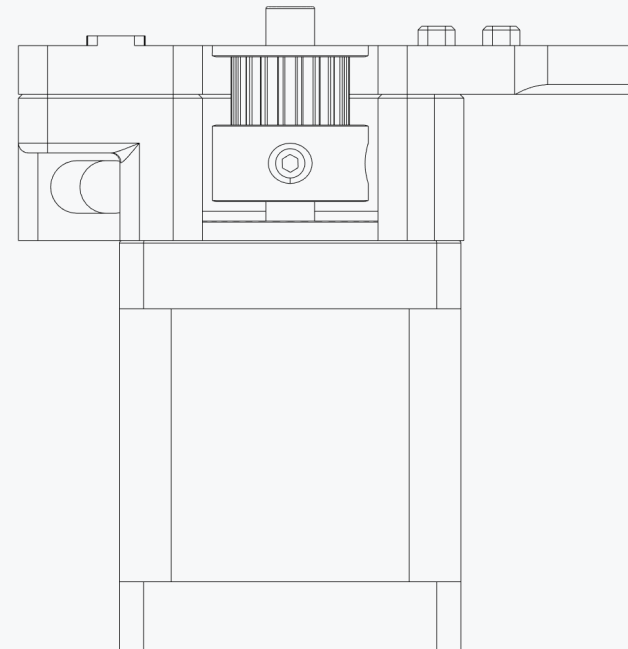


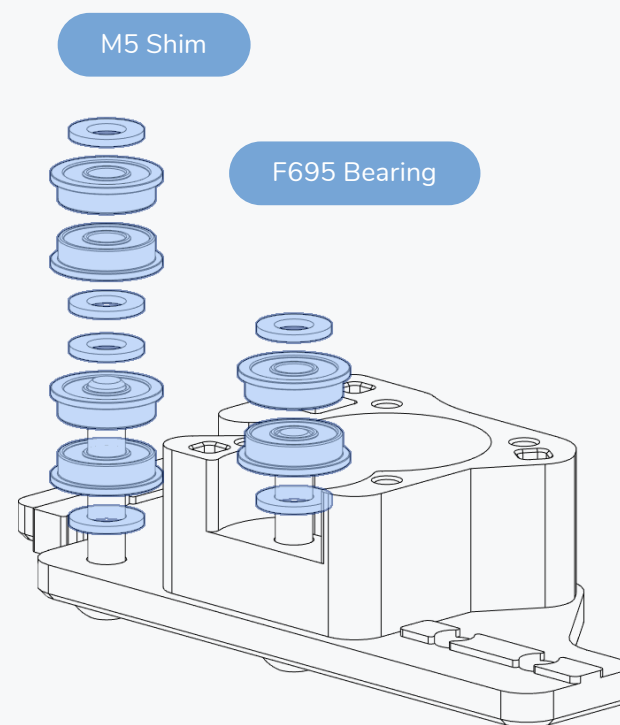
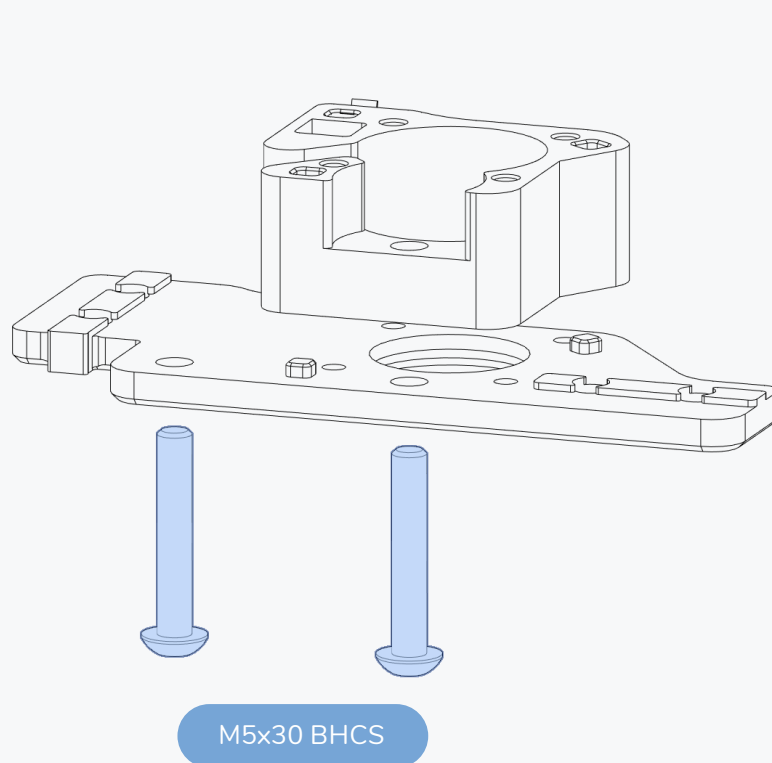
MOTOR ORIENTATION

Install Y motor so that wires face the back of the printer

PULLEY ALIGNMENT

Verify top of Y pulley is flush with the top of the drive_module_lower component



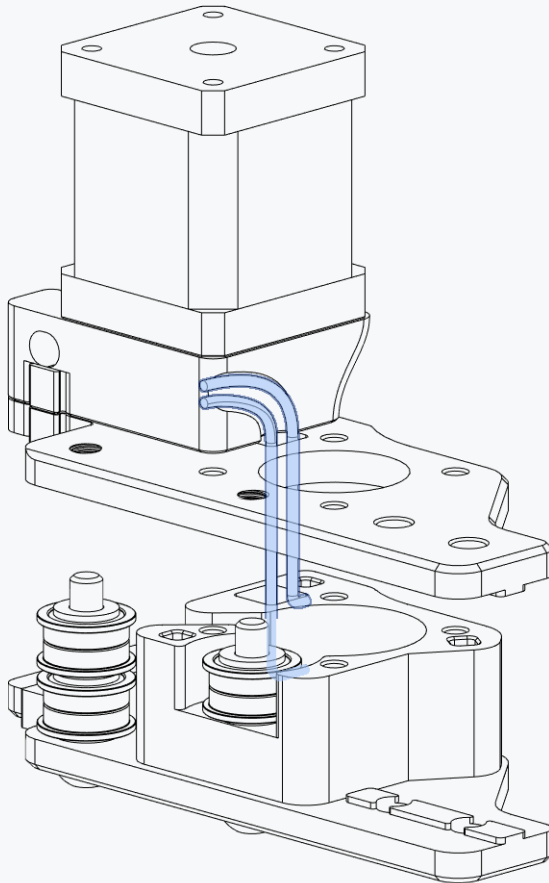


UPSIDE DOWN ASSEMBLY

For ease of assembly we recommend to assemble the A and B drives upside down.

LEFT DRIVE MODULE

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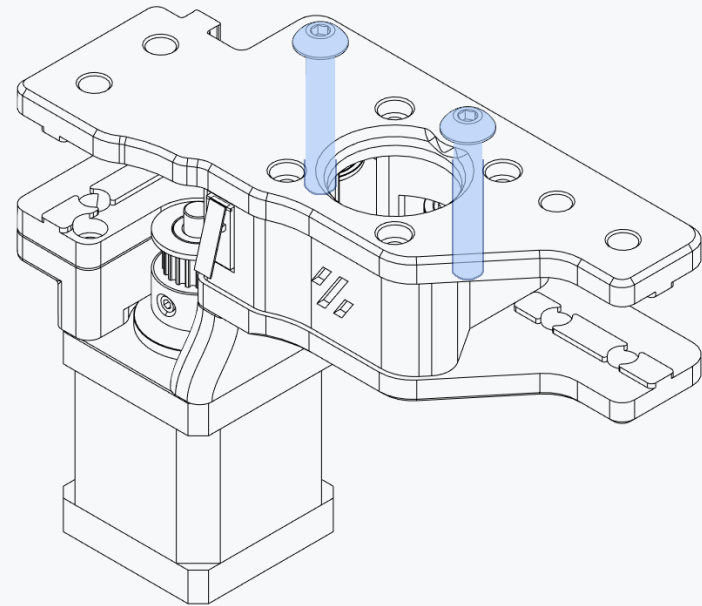


WIRE ROUTING

Route Y endstop wires through the drive module and fit in cutout shown

DON'T OVER TIGHTEN

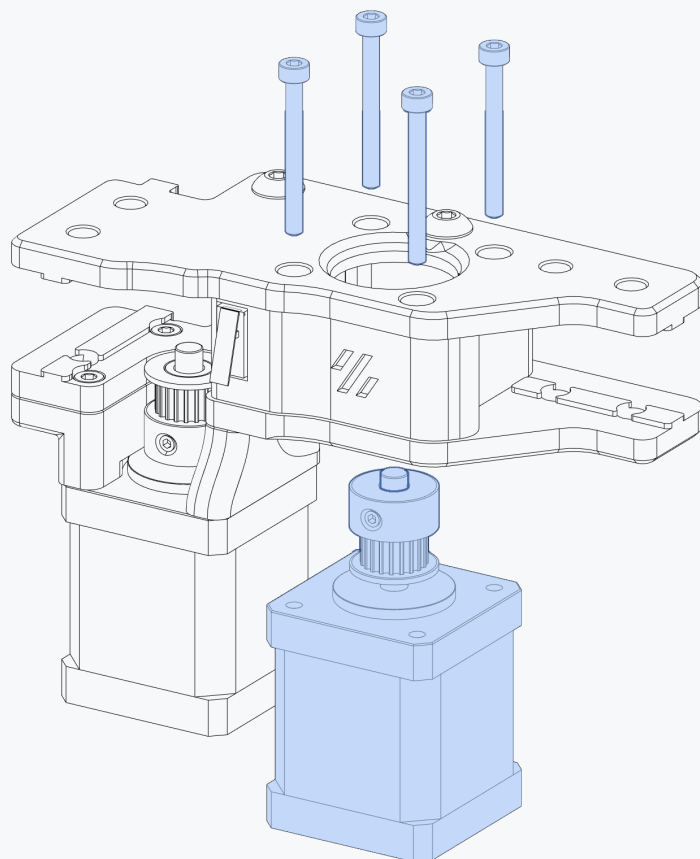
The M5 bolts are threaded directly into plastic.



LEFT DRIVE MODULE

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M3x30 SHCS



MOTOR ORIENTATION

Install X motor so that wires face the back of the printer

ASSEMBLY TIP

Partially loosen these screws to make installation of drive module onto frame easier

