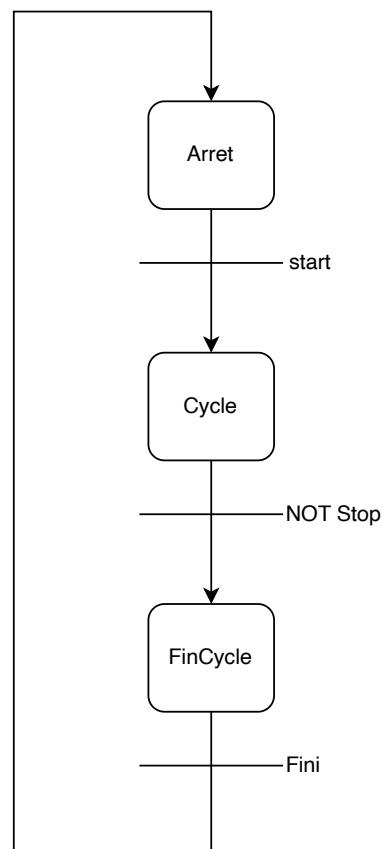
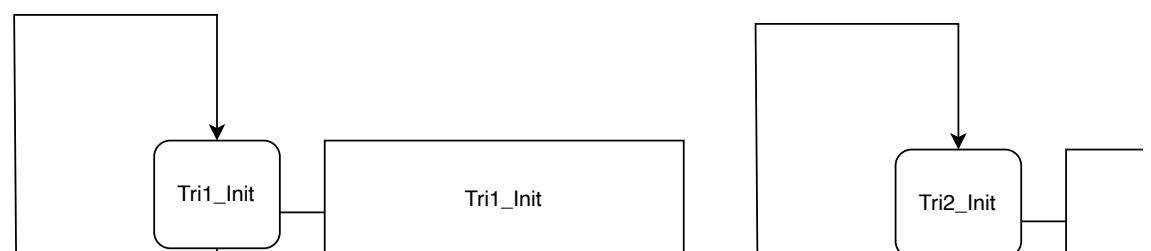


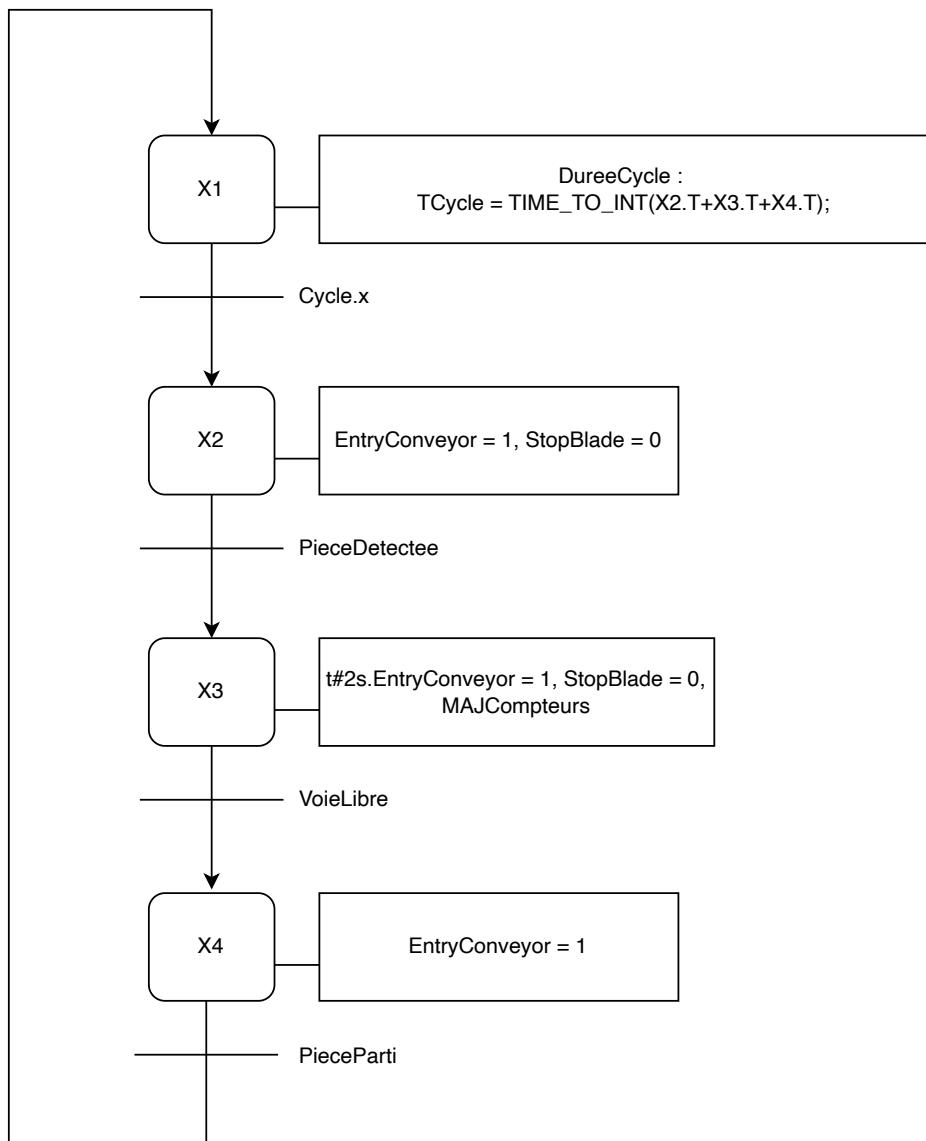
Grafcet général - Usine de tri de pièces



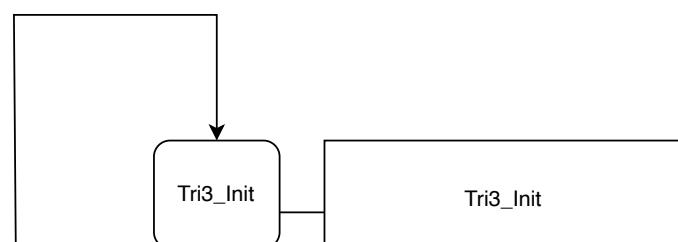
Grafcet de gestion des couleurs



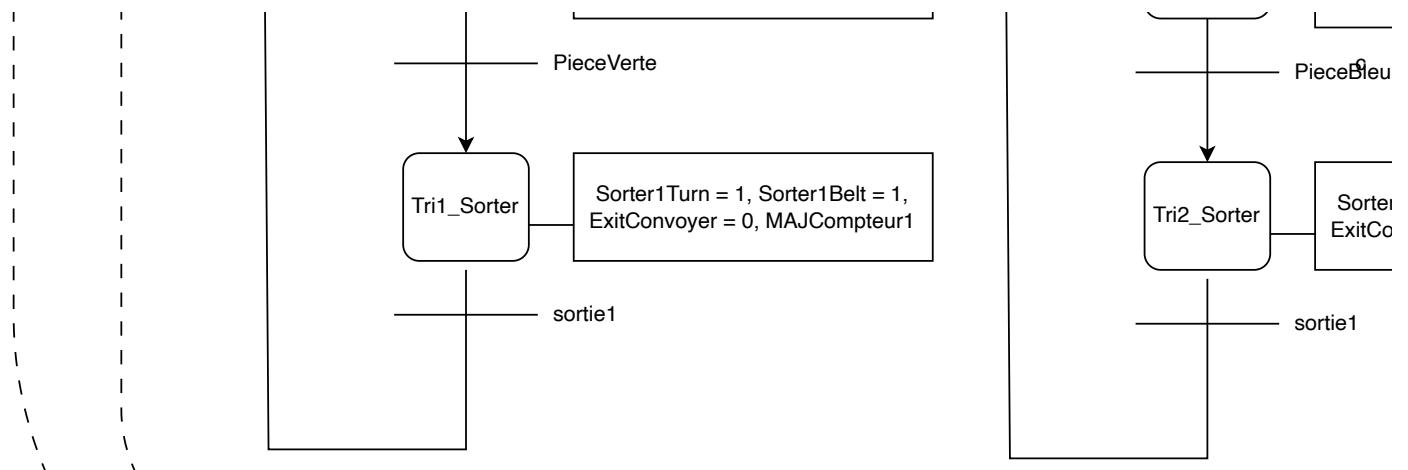
Grafcet du cycle de l'usine de tri



Tri2_Init



Tri3_Init



ie

r2Turn = 1, Sorter2Belt = 1,
Convoyer = 0, MAJCompteur2

