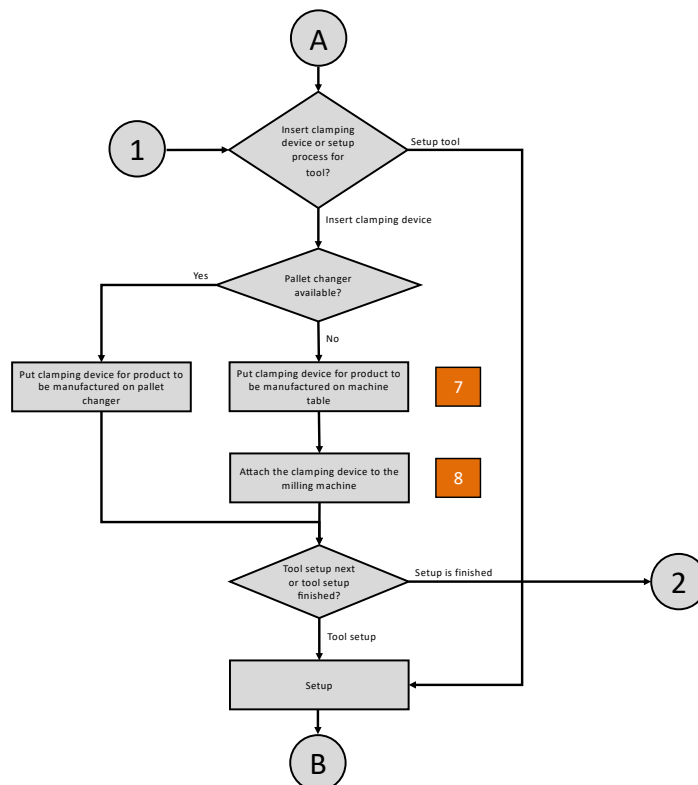


Remark:  
Product A = previous product  
Product B = product to be manufactured

Remark:  
An additional cleaning (**step 6**) may be necessary, especially if production residues from the previous product A have gotten between the machine table and the clamping device and could not be completely removed by the cleaning carried out in **step 3** due to inaccessibility.



Remark:  
Product A = previous product  
Product B = product to be manufactured

