

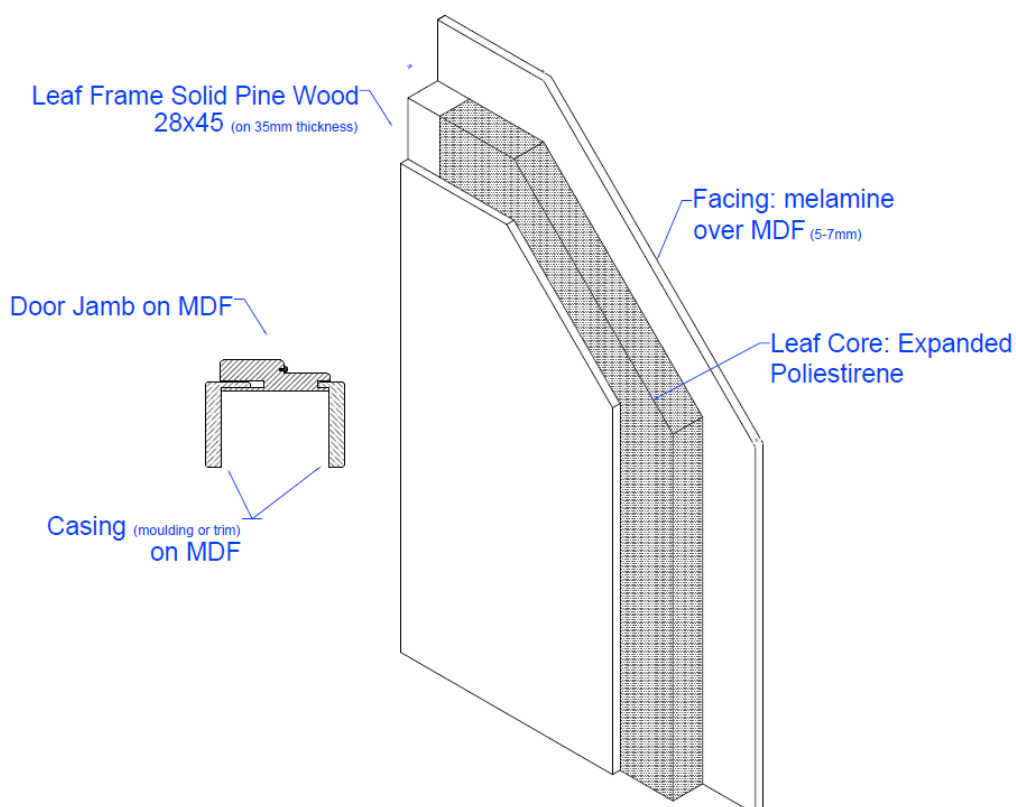


DATA SHEET:				
Melamine Doors – Core expanded polystyrene				
Leaf Construction	Door type	Interior door: sliding or swing.		
	Interior Door Frame	Spruce pine section 30x25mm (in 35mm door)		
	Door Core	Expanded polystyrene 27/30 kg/m3 Density		
	Facing	Medium density fibreboard (650-700 kg/m3) on 5/7mm thick. Finished on decorative melamine.		
	Facing Properties	Density	EN ISO 1183-1	Density g/cm3 (mín.) 1,35
		Abrasion resistance	EN 438-2:10	Revolutions (mín.) 150
		Impact resistance	EN 438-2:20	Spring strength , N (mín.) 20
		Scratch resistance	EN 438-2:25	strength (mín.) 2/3
Stain resistance		EN 438-2:26	Appearance , index (mín.) 5/4	
CANTO	PVC 0,8mm thickness ( Variable thickness depending on finish )			
Exterior door Frame	Jamb Material (on demand)	Waterproof or standard mdf according to requirements . Density 650-700kg/m3		
	Jamb Finish (on demand)	Foil finish similar to leaf finish		
	Casing material (on demand)	Waterproof or standard mdf according to requirements . Density 650-700kg/m3		
	Casing finish (on demand)	Foil finish similar to leaf finish		
	Jamb and Casing Core propereties (for water resistance material)	Humidity	EN 322	4%-11%
		Tolerance in density	EN 323	±7%
		Formaldehyde content	EN 120	E1 ≤ 8mg/100g E2 ≤ 30mg/100g
Leaf	Dimensional tolerances S/UNE EN 1529	Squareness	±1,5mm	(clase 1)
		Height and width	± 2mm	(clase 1)
		Thickness	±1,5mm	(clase 1)
	Flatness S/UNE EN 1530	Praise	≤4mm	(clase 3)
		curvature of longitudinal beams	≤4mm	(clase 3)
		curvature headwalls	≤2mm	(clase 3)
		local flatness	≤0,3mm	(clase 3)
	Hard Body Shock S/UNE EN 1192	Maximum diameter (20mm)		Result: 9mm
		Average depth of footprint (≤1mm)		Result: 0,1mm
		Maximum depth of footprint		≤1,5mm
	Soft and heavy body shock resistance	No breakage or delamination.		
	Inmersion in water S/UNE 56 803	Swelling		1,4%
		Remarks		No delamination
	Screw removal S/UNE 56 803	Average value (≥500N)		Results
Minimun value (≥500N)		Edges: 1189N		

\* See detail of the sheet on the next page



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Signed:

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