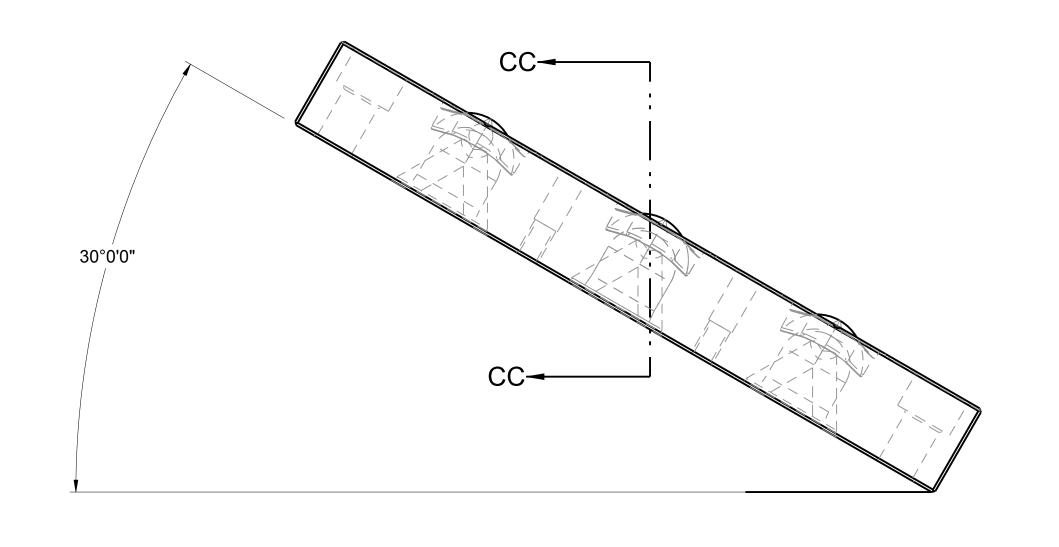
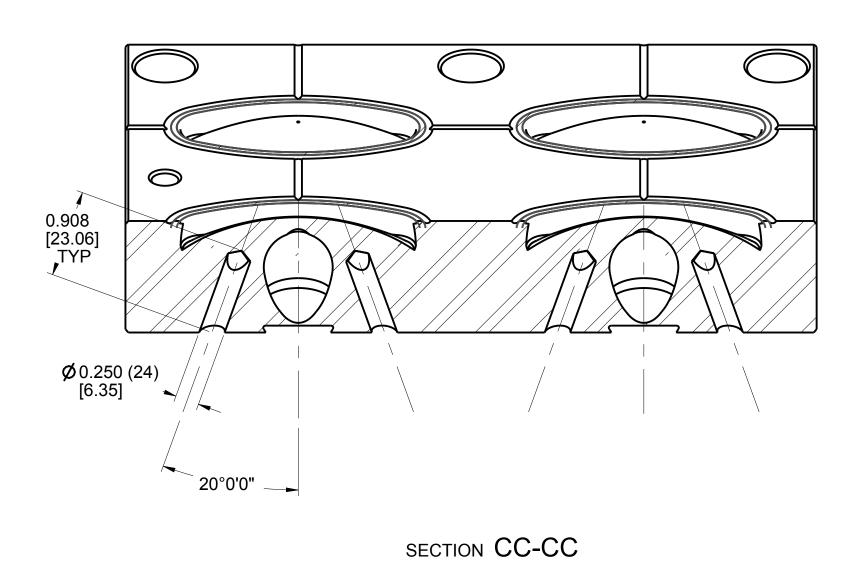


STEP 1





TO MACHINE WATERLINES: THE BLOCK MUST BE ROTATED 30° FIRST. THEN ROTATED 20° TO ACHIVE THE COMPOUND ANGLE.

| | | NOTE: DIMENSIONS IN BRACKETS [0.000] ARE MILLIMETERS | | | | | | |
|---|---------|--|------------------------------|-----|----|--|--|--|
| А | 5003941 | 04-06-07 | CONVERTED TO DUAL DIMENSIONS | RWB | CV | | | |

| CL | | 口 つ | | |
|----|--|-----|--------|-----|
| OI | | | \cup | F 2 |
| | | | | |

| | APPROVALS | | | THE | DI | ASTEK (| | THE | |
|--|----------------------|-------------------|----------|--------------------------------------|----|-------------|------------|----------|----------|
| | DRAWN DATE | | | THE LASTER GROOT | | | | | ` |
| | M. ST. ONGE 01-20-07 | | | PLASTE ERIE, PENNSYLVANIA / GROUP | | | | | . — |
| | CHECKED DATE | | | | | | | GINO | |
| | M. ST. ONGE | | 01-21-07 | DESCRIPTION | | | | | |
| | APPROVED DATE | | | CAVITY BLOCK | | | | | |
| | V. VARKEY | | 01-20-07 | | | | | | |
| | REFERENCE NO. | | | 1 X 12 CAVITY "GENGHIS" DOME (50551) | | | | | 551) |
| | FINISH - | | | SCALE: 1:1 | | | ECN NUMBER | CUSTOME | R NUMBER |
| | | | | OO/ALL: III | | | | 1,400 | |
| | | | | SHRINKAGE: | .0 | 15 in/in | 5003777 | 44000008 | |
| | MATERIAL | | H-13 | SIZE | | DRAWING NO. | • | | REV. |
| | HARDNESS | QUANTITY REQUIRED | | | | 107 | 5A100 | | |
| | 50-52 RC 2 | | | ן ע ו 1973 <i>F</i> | | | SAIU | 100 | |
| | | | | 5 | | • | | | |