


NOTE:
THE .760 [19.30] DIA SHOULD BE
A LIGHT PRESS FIT WITH THE
COIL HEATER. CHECK THE I.D.
OF THE HEATERS.

SECTION ON C/L

NOTE:

1.) BRACKETED DIMENSION ARE IN MM

								TOLERANCES UNLESS NOTED	APPROVALS			THE PLASTEK GROUP ERIE, PENNSYLVANIA				
								DIMENSIONS IN INCHES 2 PLACE DECIMAL +/- .01 3 PLACE DECIMAL +/- .001 4 PLACE DECIMAL +/- .0005	DRN. S. Schoefer	DATE 12/27/06						
								DIMENSIONS IN MILLIMETERS 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 ANGULAR: +/- 0° 15'	CHK'D S. Schoefer	DATE 12/27/06						
								THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTER GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTER GROUP.	APPROVED	DATE	DESCRIPTION NOZZLE HOUSING 48 CAVITY GENGHIS FACTORY SEAL (50704)					
									REFERENCE	SCALE	ECON NUMBER	CUSTOMER				
A	5003850	03/15/07	ADDED DUAL DIMENSIONS	BFR	CV				MATERIAL AISI H-13	2X	5003731	44000008				
									HON / FINISH RC 48-50	QTY REQ'D 48	SIZE D	DRAWING NO. 1980A.020	REV. A			
REV.	ECON	DATE	REVISION	RECORD	DRN	APPR	DO NOT SCALE DRAWING									