


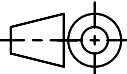


| | | | | | |
|--|--|--|--|--|--|
| fits and fitting holes Passungen und Passbohrungen | | holes and threads Bohrungen und Gewinde | | Artikeloberflächen strichpoliert | |
| Rz 4 | | Rz 63 | | not dimensioned chamfers nicht bemaßte Fasen 0,5x45° | |
| Rz 16 () | | $\sqrt{} = \sqrt{}$ $\sqrt{} = \sqrt{}$ long-stroke honing Langhubhonen grinded geschliffen Rz 1.6 Rz 4 | | material: Stavax ESU 2083 HRC: 52-54 piece: 12 substitute: 1 coating: Dylyn 2,5 µm (By WP) | |
| general tolerances and informations | | | | | |
| article contour tolerance | | 0 .. 0,000 ±0,02 | | article contour | |
|  $\begin{matrix} +0,4 \\ +0,2 \end{matrix}$ $\begin{matrix} -0,1 \\ -0,3 \end{matrix}$ except of marked sharp edges | | undercuts (UC): DIN 509 - F 0,4 x 0,2 | | sharp-edged | |
| | | no spark-eroded surfaces except of marked faces | | take article contour and missing dimensions from 3D data | |
| For dimensions without tolerance details see DIN ISO 2768-fH. For surfaces see ISO 1302. | | | | | |
| This drawing or even just details must not be reproduced in any way without our explicit permission. | | | | | |
| Drawing created in UG. 2D CAD File : Z:\Konstruktion\4887-05\4887-05-D0002-01-DWG 3D CAD File : Z:\Konstruktion\4887-05\4887-05-D0002-00 | | | | | |
|  Weener Plastik GmbH | | | |  cavity 12 | |
| day | | name | | scale | |
| drawn 30.11.2021 | | Trempeck | | 1:1 | |
| checked | | Frey | | A2 | |
| part name | | | | mouldnumber | |
| insert in D0001 | | | | 4887-5 | |
| | | | | drawingnumber | |
| | | | | 4887-05-D0002-01 | |