

SECTION B-B

SECTION D-D

DETAIL G

SECTION F-F
SCALE 1:2


DETAIL E
SCALE 5:1
MAJOR AXIS

DETAIL D
SCALE 5:1
MINOR AXIS

SCALE 1:2

- NOTE:
- 1) DENOTES CRITICAL DIMENSIONS PERMANENT Q.A. RECORD MUST BE KEPT.
 - 2) ALL MOLDING AREA DIMENSIONS ARE FOR REFERENCE ONLY MACHINE THE GEOMETRY FROM PRO/E FILE
 - 3) TO MACHINE WATERLINES: THE BLOCK MUST BE ROTATED 30° FIRST THEN ROTATED 20° TO ACHIEVE THE COMPOUND ANGLE
 - 4) DUAL DIMENSIONS IN BRACKETS [0.000] ARE MILLIMETERS

B	5004108	06-22-07	ADDED TOLERANCE TO DIMENSIONS AS SHOWN.	JDS	CV
A	5003850	02-21-07	CONVERT TO DUAL DIMENSIONS	RB	CV
REV.	ECN	DATE	REVISION RECORD	DRN	APPR

APPROVALS				THE PLASTEK GROUP ERIE, PENNSYLVANIA			
DRAWN	S. Schaefer	DATE	12/28/06	DESCRIPTION CAVITY BLOCK 1x48 CAV GENGHIS FACTORY SEAL (60704)			
CHECKED	S. Schaefer	DATE	12/28/06				
APPROVED	-	DATE	-				
REFERENCE NO.	-			ECN NUMBER			
FINISH	-			SCALE: 1:1		CUSTOMER NUMBER	
MATERIAL	H-13			SHRINKAGE		5003731	
HARDNESS	50-52 Rc			SIZE		44000008	
QUANTITY REQUIRED	8			DRAWING NO.		REV.	
				D		1980A 100	