



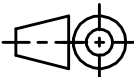


material: K505/160x12
HRC:
piece.: 1
substitute:

Nicht bemaßte Fasen
1 x45°

jobnumber 284.093

general tolerances															
article contour tolerance		0 .. 0,000		±0,02			±0,02°		article contour 		 sharp-edged				
tolerance class		linear measures (in mm)													
0 - 3		>3 - 6		>6 - 30		>30 - 120		>120 - 400		>400 - 1000	>1000 - 2000	>2000 - 4000			
f (fine)		± 0,05		± 0,05		± 0,1		± 0,15		± 0,2		± 0,3	± 0,5	-	
tolerance class		radii and chamfers (in mm)									angles (in mm)				
0 - 3		>3 - 6		>6		0 - 10		>10 - 50		>50 - 120		>120 - 400	>400		
f (fine)		± 0,2		± 0,5		± 1		± 1°		± 0° 30'		± 0° 20'	± 0° 10'	± 0° 5'	
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Zeichn. in UG erstellt.															
CAD.Nr.: Z:\Konstruktion\4887-4\4887-04-A070-01															
Abgeleitet von															
CAD.Nr.: Z:\Konstruktion\4887-4\4887-04-A070-01 Hasco WP															
					Weener Plastic GmbH									cavity	
														12	
designed		day		name		scale					mouldnumber				
2D		21.01.2015		Rim.											
3D				Frey											
part name					location ring					drawingnumber					
										4887-04-A070-01					

	old	new
	alteration	

date
name