


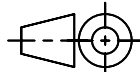
fits and fitting holes Passungen und Passbohrungen	holes and threads Bohrungen und Gewinde	Finishing areas Endbearbeitungs Bereiche
$\sqrt{\text{Rz 4}}$	$\sqrt{\text{Rz 63}}$	<b>① - ②</b>
$\sqrt{\text{Rz 16}} \left( \sqrt{\phantom{x}} \right)$		$\sqrt{\text{Rz 4}}$ = $\sqrt{\text{milling Fräsen}}$ $\sqrt{\text{Rz 4}}$ = $\sqrt{\text{grinded geschliffen}}$
		material: 1.2083 HRC: 52-54 piece: 6 substitute: - coating: -

general tolerances and informations			
article contour tolerance	0 .. 0,000 ±0,02	±0,02°	article contour sharp-edged
except of marked sharp edges	undercuts (UC): DIN 509 - F 0,4 x 0,2	no spark-eroded surfaces except of marked faces	take article contour and missing dimensions from 3D data

For dimensions without tolerance details see DIN ISO 2768-fH. | For surfaces see ISO 1302.

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Drawing created in UG.  
2D CAD File : Z:\Konstruktion\4887-5\4887-05-A0085-00-DWG  
3D CAD File : Z:\Konstruktion\4887-5\4887-05-A0085-00

 Weener Plastik GmbH				cavity 6
	day	name	scale  1:1	mouldnumber  4887-5
drawn	20.12.2021	J.Peter		
checked		Frey		
part name  pressure piece finishing drawing				drawingnumber  4887-05-A0085-00

	old	new
	alteration	