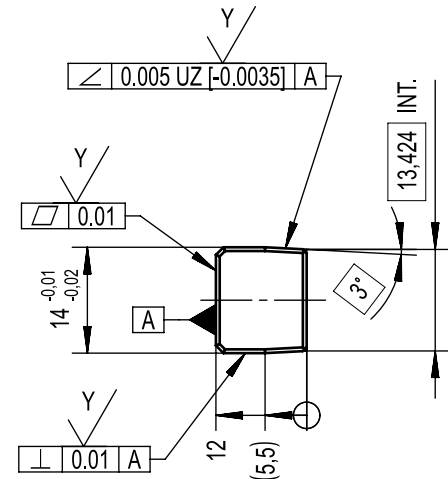
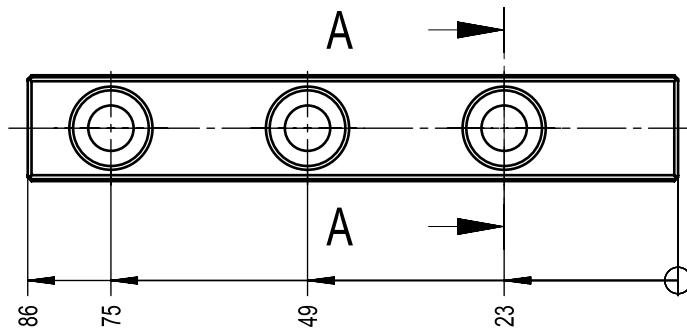


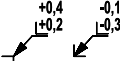

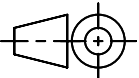


section A-A



holes and threads Bohrungen und Gewinde Rz 63	not dimensioned chamfers nicht bemaßte Fasen 1x45°
---	--

Rz 16 ()	= Rz 4 grinded geschliffen	material: 1.2842 HRC: 56-58 piece: 8 substitute: - coating: -	a
------------	-----------------------------------	---	---

general tolerances and informations						
article contour tolerance		0 .. 0,000 ±0,02		 ±0,02°	article contour	 sharp-edged
 except of marked sharp edges		undercuts (UC): DIN 509 - F 0,4 x 0,2		no spark-eroded surfaces except of marked faces		take article contour and missing dimensions from 3D data
For dimensions without tolerance details see DIN ISO 2768-fH. For surfaces see ISO 1302.						
This drawing or even just details must not be reproduced in any way without our explicit permission.						
Drawing created in UG. 2D CAD File : Z:\Konstruktion\4887-5\4887-05-F0250-01-DWG 3D CAD File : Z:\Konstruktion\4887-5\4887-05-F0250-00						
 Weener Plastik GmbH						cavity 12
	day	name	scale		mouldnumber	
drawn	03.12.2021	Trempeck	1:1		4887-5	
checked		Frey	A4			
part name centering ledge					drawingnumber 4887-05-F0250-01	

a	Nitrierung entfernt	08.03.22 Trem.
	old	new
alteration		date name