


									TOLERANCES UNLESS NOTED		APPROVALS		THE PLASTEK GROUP ERIE, PENNSYLVANIA			
									DIMENSIONS IN INCHES 2 PLACE DECIMAL +/- .01 3 PLACE DECIMAL +/- .001 4 PLACE DECIMAL +/- .0005		DRN. S. Schaefer	DATE 02/13/07				
									DIMENSIONS IN MILLIMETERS 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 ANGULAR: +/- 0° 15'		CHK'D R. Blake	DATE 02/17/07				
B	5004306	09/04/07	REVISED GEOMETRY: ADDED 6.291 [159.80] DIA., ADDED .250 [6.35] DIM., ADDED 5/16-18 TAPPED HOLES (2), ADDED 1.656 DIM. (2), CHAMFER WAS .06 [1.5].	G.L.	CV				APPROVED	DATE	DESCRIPTION LOCATING RING 24 CAVITY GENGHIS PLUG (50553)					
									APPROVED	DATE	REFERENCE		SCALE	ECN NUMBER	CUSTOMER	
A	5003942	03/31/07	ADDED DUAL DIMENSIONS	BFR	CV	THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.					MATERIAL AISI S-7		FULL	5003863	44000008	
REV.	ECN	DATE	REVISION RECORD	DRN	APPR	DO NOT SCALE DRAWING			HDN / FINISH PREHAD	QTY REQ'D 1			SIZE C	DRAWING NO. 1973B.024	REV. B	