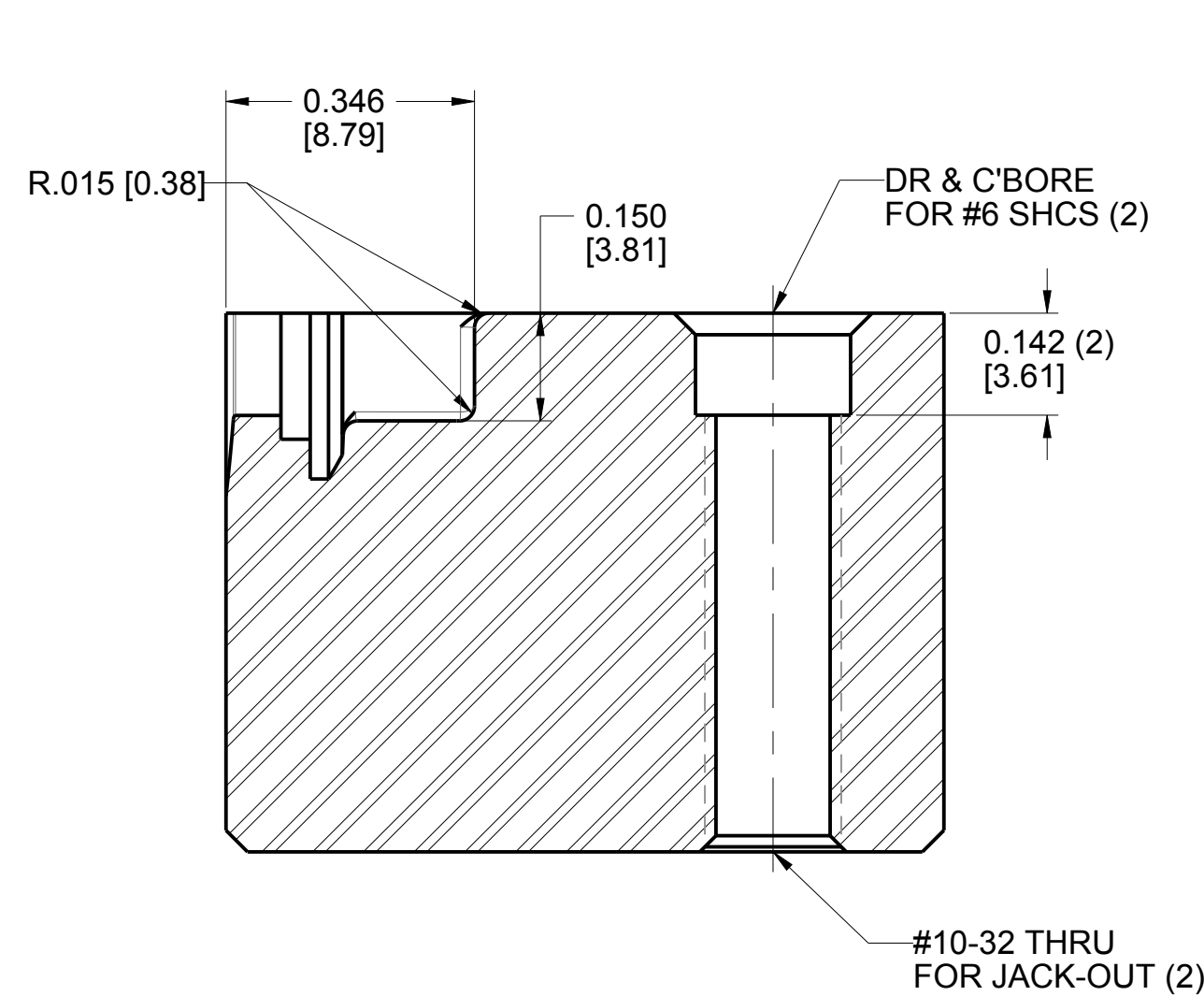


THREAD DATA SCALE 8:1

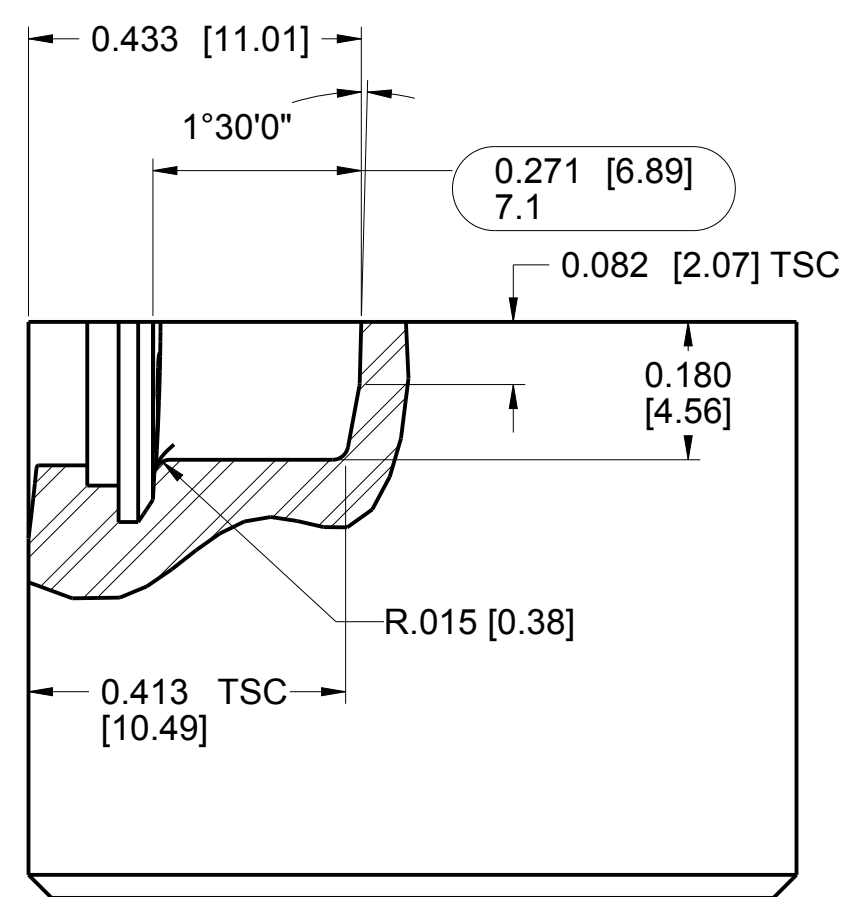
DOUBLE LEAD
LEFT HAND THREAD

"T" = .218 [5.54] DIA	3.1
"E" = .157 [3.99] DIA	4.1

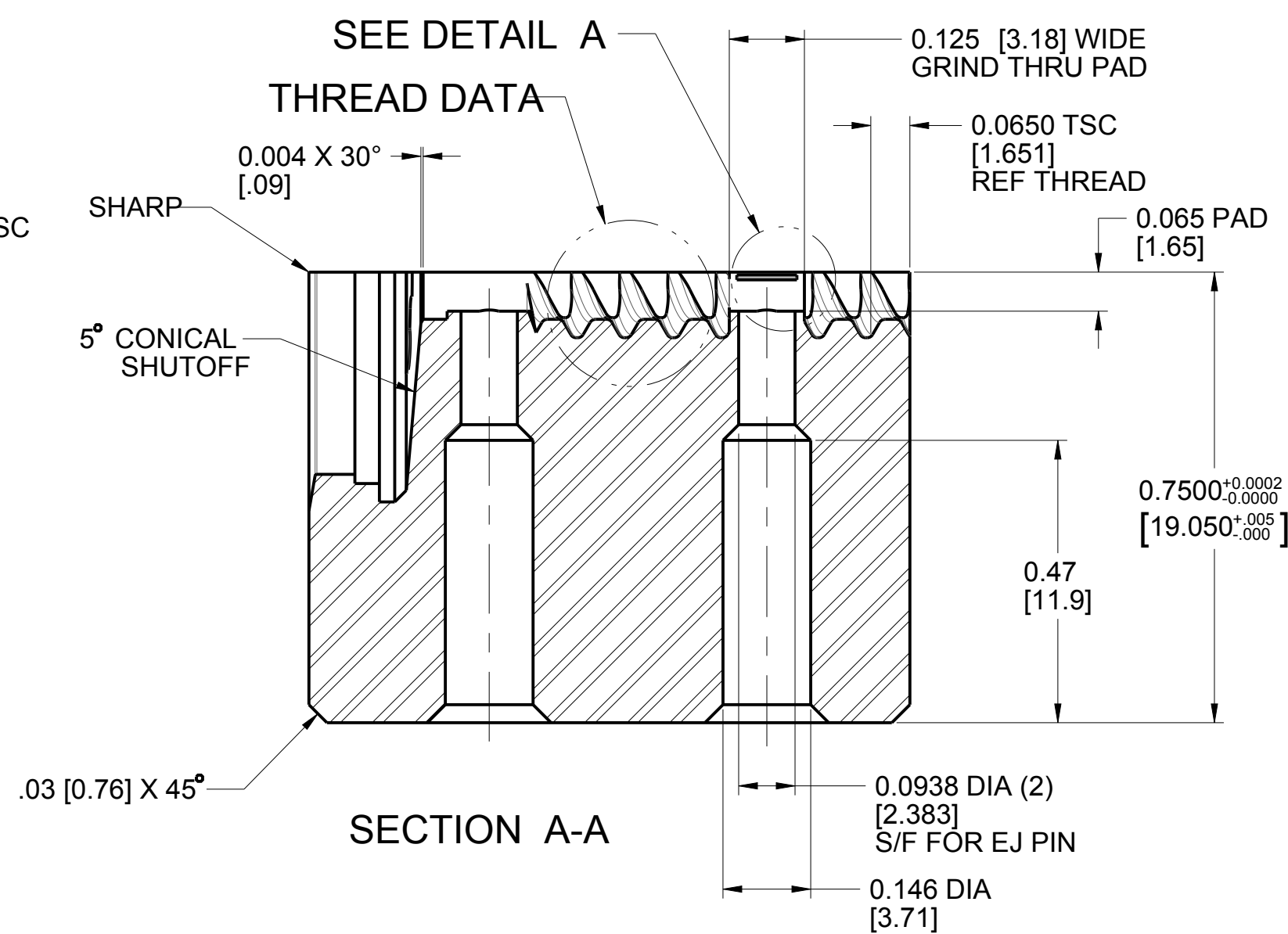
LEAD = .1604 [4.074]
PITCH = .0803 [2.040]



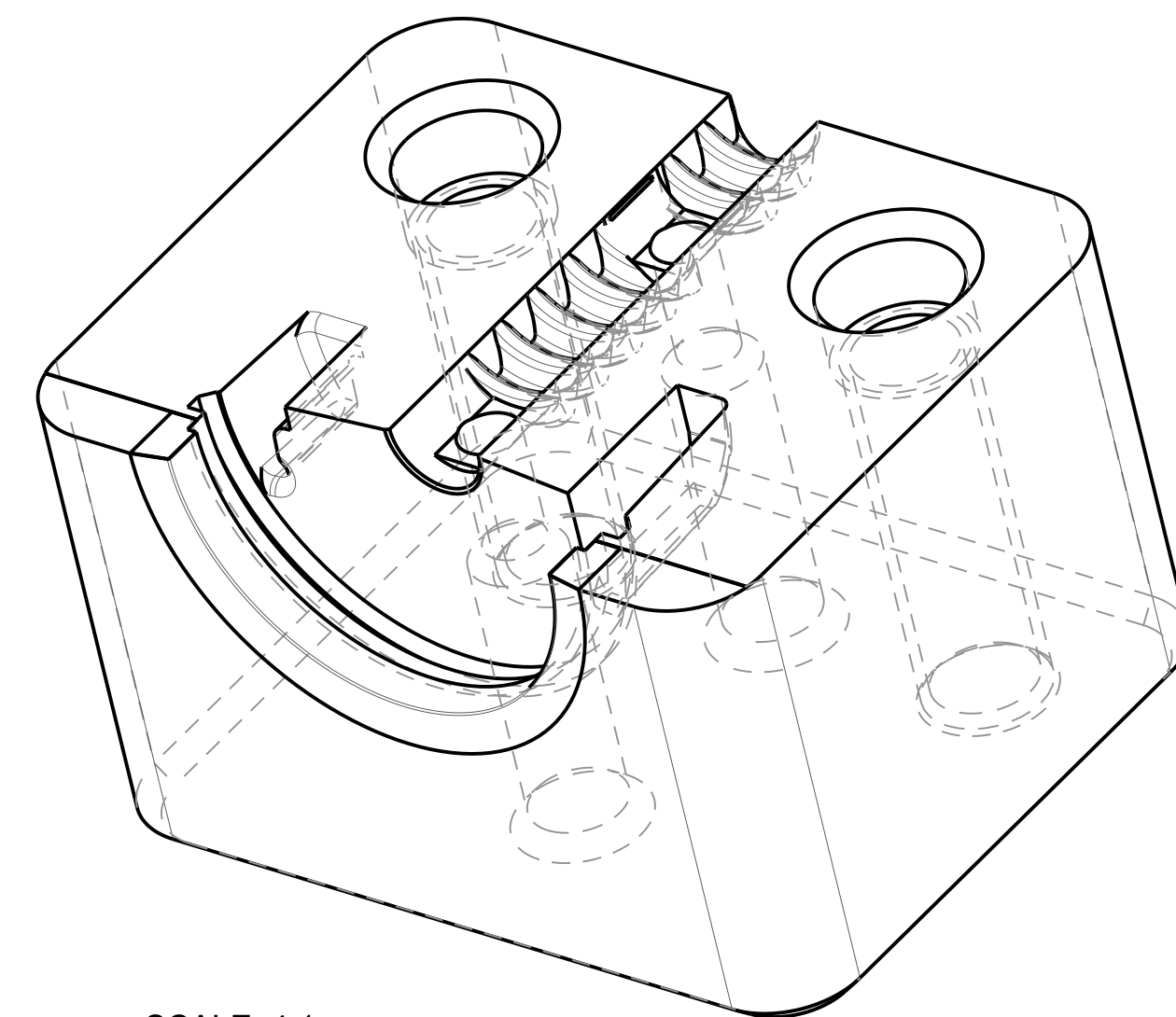
SECTION C-C



SECTION D-D



SECTION A-A



SCALE 4:1

NOTE:
DIMENSIONS IN BRACKETS [0.000]
ARE MILLIMETERS

METEOR

<div>TOLERANCES UNLESS NOTED</div> <div>-DIMENSIONS IN MILLIMETERS- 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.25 3 PLACE DECIMAL +/- 0.013</div> <div>-DIMENSION IN INCHES- 2 PLACE DECIMAL +/- 0.01 3 PLACE DECIMAL +/- 0.001 4 PLACE DECIMAL +/- 0.0005 ANGULAR +/- 0.015</div>						<div>APPROVALS</div> <table><tr><td>DESIGNER</td><td>-</td><td>DATE</td><td>-</td></tr><tr><td>DRAWN</td><td>-</td><td>DATE</td><td>-</td></tr><tr><td>J.D.SOLIWODA</td><td>-</td><td>DATE</td><td>09/26/14</td></tr><tr><td>CHECKED</td><td>-</td><td>DATE</td><td>-</td></tr><tr><td>APPROVED</td><td>-</td><td>DATE</td><td>-</td></tr><tr><td>C. VARKEY</td><td>-</td><td>DATE</td><td>09/26/14</td></tr></table>		DESIGNER	-	DATE	-	DRAWN	-	DATE	-	J.D.SOLIWODA	-	DATE	09/26/14	CHECKED	-	DATE	-	APPROVED	-	DATE	-	C. VARKEY	-	DATE	09/26/14	<div>THE PLASTEK GROUP</div> <div>ERIE, PENNSYLVANIA</div> <div><div>THE PLASTEK GROUP</div></div>			
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<div>THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.</div>						REFERENCE NO.		SCALE		ECN NUMBER	CUSTOMER NUMBER	DESCRIPTION																							
						-		4:1		-		5009194		44000008		B/H CORE SUB INSERT																			
						MATERIAL		420 S.S. (STAVAX)		SHRINK		-		-		2x24 CAV GENGHIS REG SCREW (50786)																			
<table><tr><td>A</td><td>-</td><td>01-21-16</td><td>INCREASED SHAFT UNDERCUT FROM .060 TO .100</td><td>DTB</td><td>CV</td></tr><tr><td>REV.</td><td>ECN</td><td>DATE</td><td>REVISION RECORD</td><td>DRN</td><td>APPR</td></tr></table>						A	-	01-21-16	INCREASED SHAFT UNDERCUT FROM .060 TO .100	DTB	CV	REV.	ECN	DATE	REVISION RECORD	DRN	APPR	HARDNESS		QUANTITY REQ'D		D		DRAWING NO.		REV.									
						A	-	01-21-16	INCREASED SHAFT UNDERCUT FROM .060 TO .100	DTB	CV																								
						REV.	ECN	DATE	REVISION RECORD	DRN	APPR																								
48-50 Rc		48		D		1983B_102		A																											