

THREAD DATA

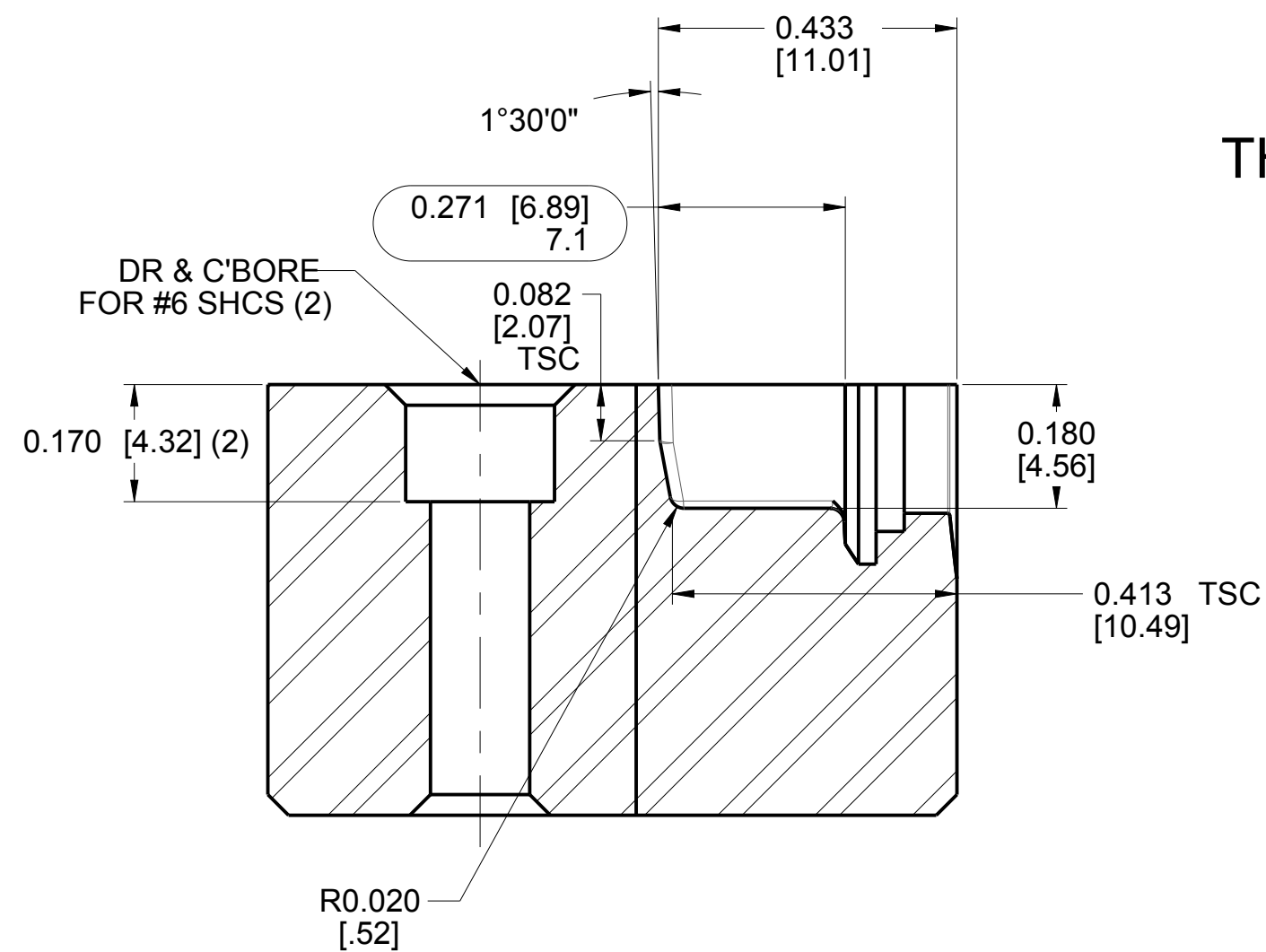
SCALE 8:1

DOUBLE LEAD
LEFT HAND THREAD

"T" = .218 [5.54] DIA	3.1
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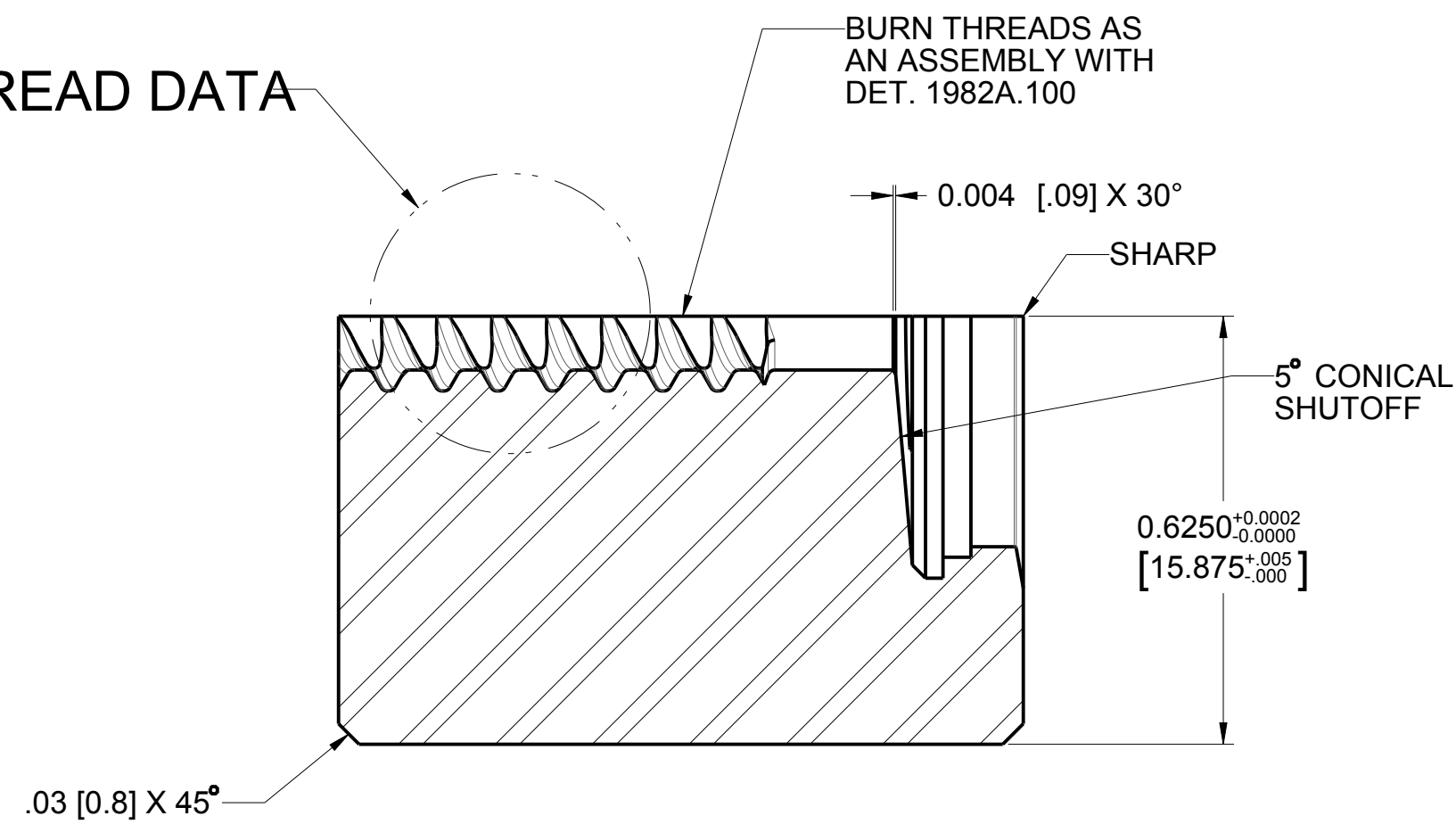
"E" = .157 [3.99] DIA	4.1
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LEAD = .1604 [4.074]
PITCH = .0803 [2.040]

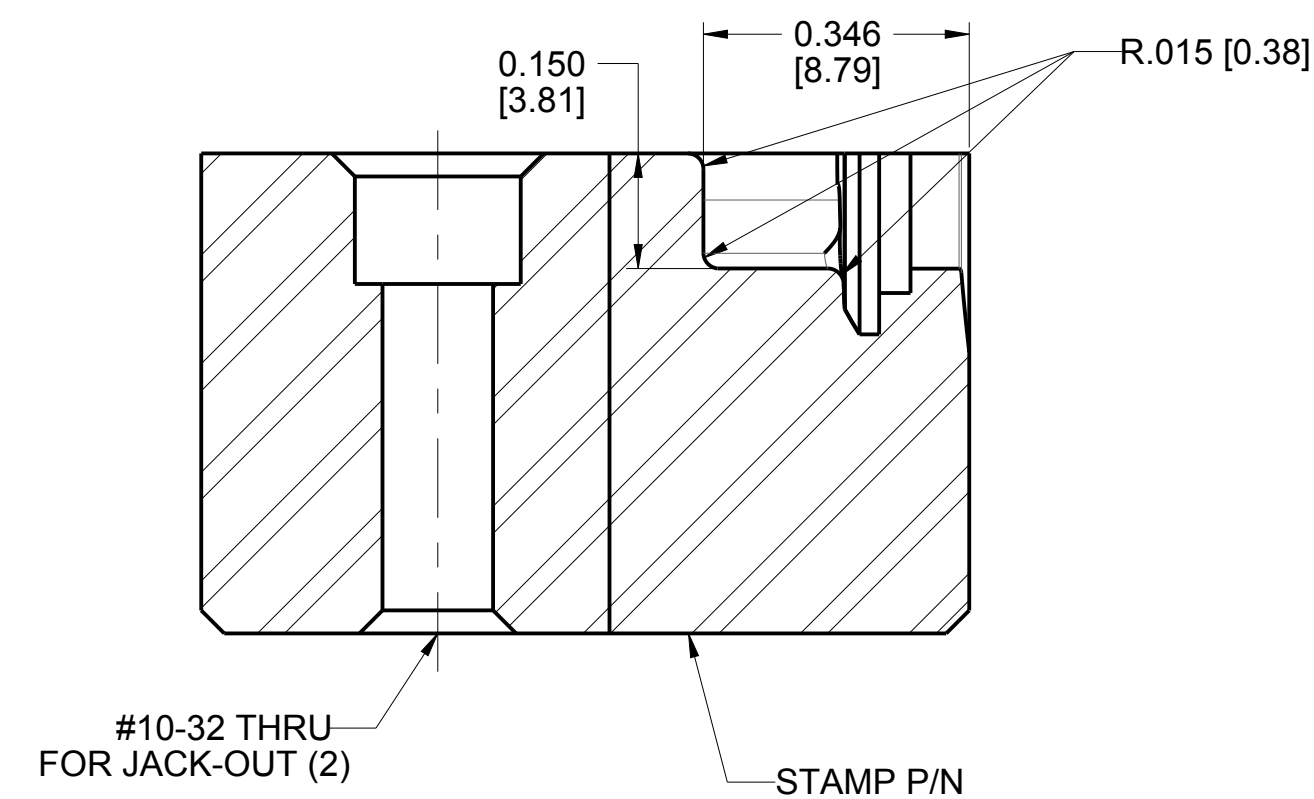


SECTION C-C
SCALE 4:1

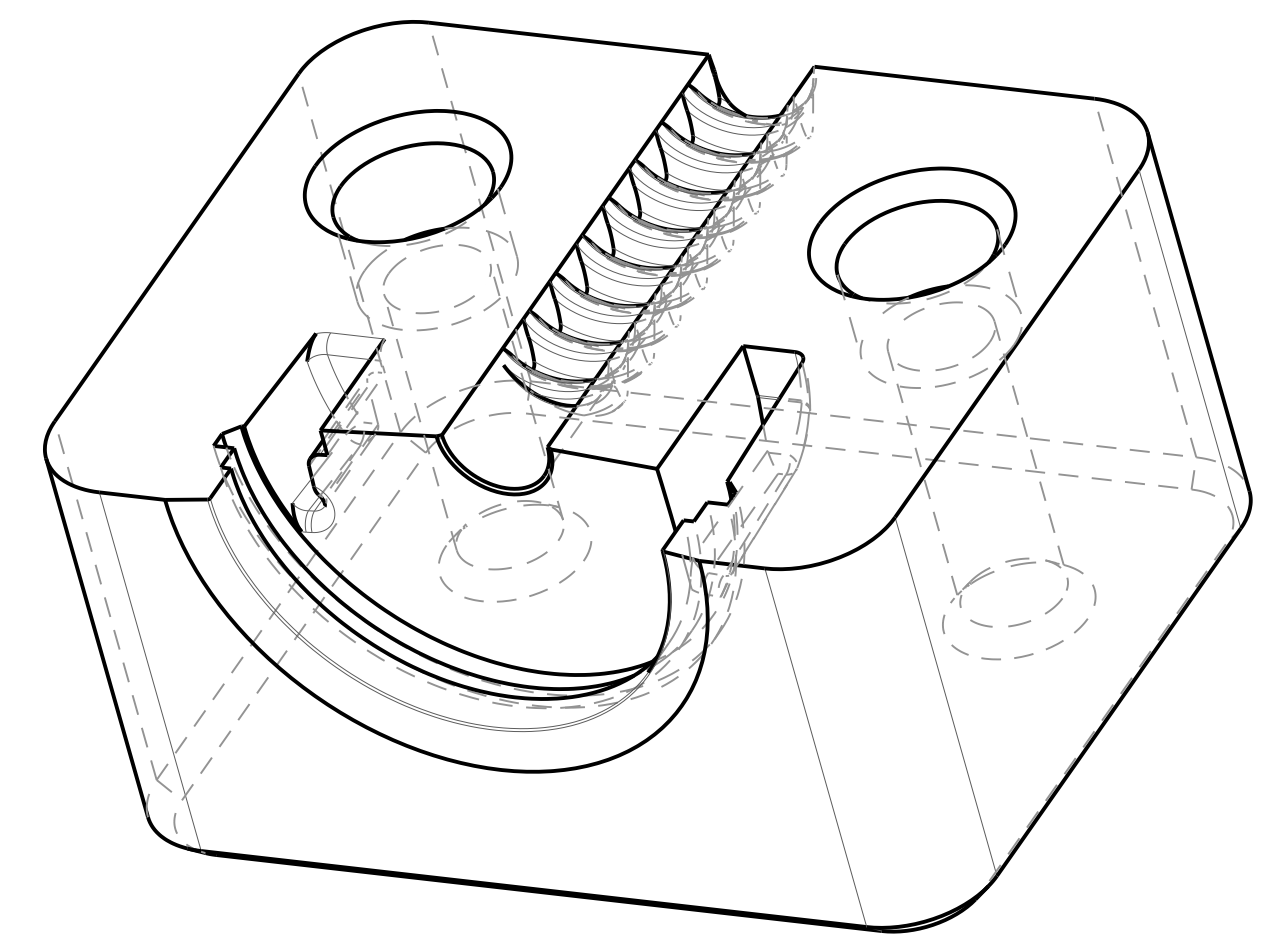
THREAD DATA



SECTION A-A



SECTION B-B



SCALE 4:1

NOTE:
DIMENSIONS SHOWN IN
BRACKETS [0.000] ARE MILLIMETERS

A	5003918	04-04-07	CONVERTED TO DUAL DIMENSIONS	RWB	CV
REV.	ECN	DATE	REVISION RECORD	DRN	APPR

APPROVALS				THE PLASTEK GROUP			
DRAWN	J.D.SOLIWODA	DATE	12/08/06	ERIE, PENNSYLVANIA			
CHECKED	J.D.SOLIWODA	DATE	12/08/06				
APPROVED	C. VARKEY	DATE	12/07/06				
REFERENCE NO.	1915A_103	REV	0				
FINISH				SCALE: 4:1	ECN NUMBER	5003688	CUSTOMER NUMBER
MATERIAL	420 S.S. (STAVAX)	SIZE	D	DRAWING NO.	1982A_103	REV	
HARDNESS	48-50 Rc	QUANTITY REQUIRED	12				