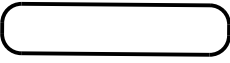


NOTE:
CORE TO HAVE A SPI-SPE# 2
DRAW POLISH
REFER TO 3-D MODEL
FOR MOLDING SURFACES

 DENOTES CRITICAL DIMENSIONS,
PERMANENT Q.A. RECORD MUST BE KEPT.

DIMENSIONS IN BRACKETS [0.000]
ARE MILLIMETERS

FIRESTARTER

TOLERANCES		APPROVALS		THE PLASTEK GROUP		
<small>UNLESS NOTED: -DIMENSIONS IN MILLIMETERS- 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.125 3 PLACE DECIMAL +/- 0.013 -DIMENSION IN INCHES- 2 PLACE DECIMAL +/- 0.01 3 PLACE DECIMAL +/- 0.001 4 PLACE DECIMAL +/- 0.0005 ANGULAR +/- 0.1°</small>		DESIGNER	DATE	ERIE, PENNSYLVANIA		
		DRAWN	DATE			
		J.D.SOLIWODA	09/25/14			
		CHECKED	DATE	DESCRIPTION		
		C. VARKEY	09/25/14			
<small>THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.</small>		REFERENCE NO.		SCALE	ECN NUMBER	CUSTOMER NUMBER
		MATERIAL		SHRINK	5009188	44000008
420 S. S. (STAVAX)		THERMNESS		SIZE	DRAWING NO.	REV.
48-50 Rc		24		D	1977B_105	-