


SECTION ON C/L

NOTE:

- 1.) TO MACHINE .125 [3.18] DIA (2) HOLES:
TILT PART AT 30°, TILT HEAD AT 20°30'
- 2.) BRACKETED DIMENSIONS ARE IN MM

FIRESTARTER

						TOLERANCES UNLESS NOTED DIMENSIONS IN INCHES 2 PLACE DECIMAL +/- .01 3 PLACE DECIMAL +/- .001 4 PLACE DECIMAL +/- .0005 DIMENSIONS IN MILLIMETERS 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 ANGULAR: +/- 0° 15' THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.	APPROVALS		THE PLASTEK GROUP ERIE, PENNSYLVANIA				
							DRN. G. Losasso	DATE 09/24/14	DESCRIPTION NOZZLE TIP (1/2 DIA) 1x24 CAV. FIRESTARTER BARREL (50549)				
							CHK'D	DATE					
							APPROVED	DATE					
REV.	ECN	DATE	REVISION RECORD	DRN	APPR	DO NOT SCALE DRAWING	APPROVED	DATE	SCALE			CUSTOMER 44000008	
							APPROVED	DATE	2X SIZE		ECN NUMBER 5009189		
							REFERENCE TITANIUM NITRATE		SIZE		DRAWING NO. 1978B.037		REV.
							MATERIAL PROTHERM BECU						
HDN / FINISH RC 40-44		QTY REQ'D 24 REQ'D											