



TO MACHINE .125 [31.75] DIA (2)
HOLES:
TILT PART AT 30°
TILT HEAD AT 20°30'

1.) BRACKETED DIMENSION ARE IN MM

								TOLERANCES UNLESS NOTED DIMENSIONS IN INCHES 2 PLACE DECIMAL +/- .01 3 PLACE DECIMAL +/- .001 4 PLACE DECIMAL +/- .0005 DIMENSIONS IN MILLIMETERS 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 ANGULAR: +/- 0° 15' THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.	APPROVALS DRN. S. Schaefer DATE 02/13/07 CHK'D DATE APPROVED DATE APPROVED DATE		THE PLASTEK GROUP ERIE, PENNSYLVANIA <div>THE PLASTEK GROUP</div>			
									REFERENCE TITANIUM NITRATE	SCALE 2X	ECN NUMBER 5003863	CUSTOMER 44000008	DESCRIPTION NOZZLE TIP (1/2 DIA) 24 CAVTY GENGHIS PLUG (50553)	
									MATERIAL PROTHERM BECU	SIZE B	DRAWING NO. 1973B.044		REV. A	
									HDN / FINISH Rc 40-44	QTY REQ'D 24				
REV.	ECN	DATE	REVISION	RECORD	DRN	APPR	DO NOT SCALE DRAWING							
A	5003942	03/31/07	ADDED DUAL DIMENSIONS		BFR	CV								