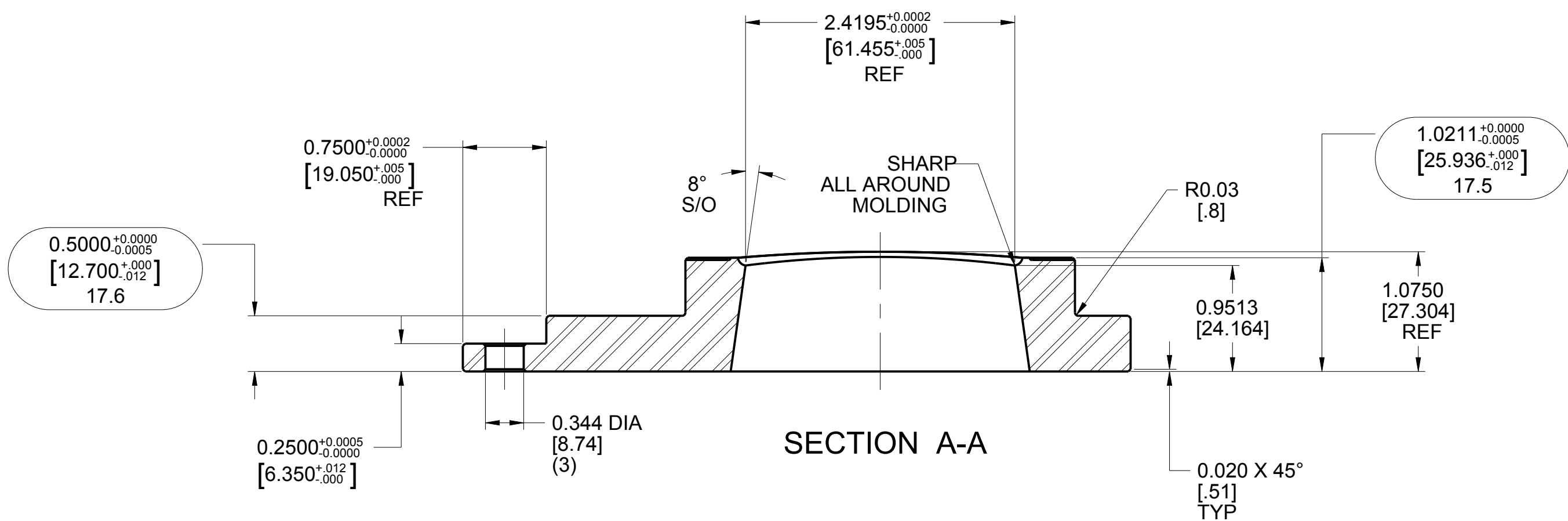
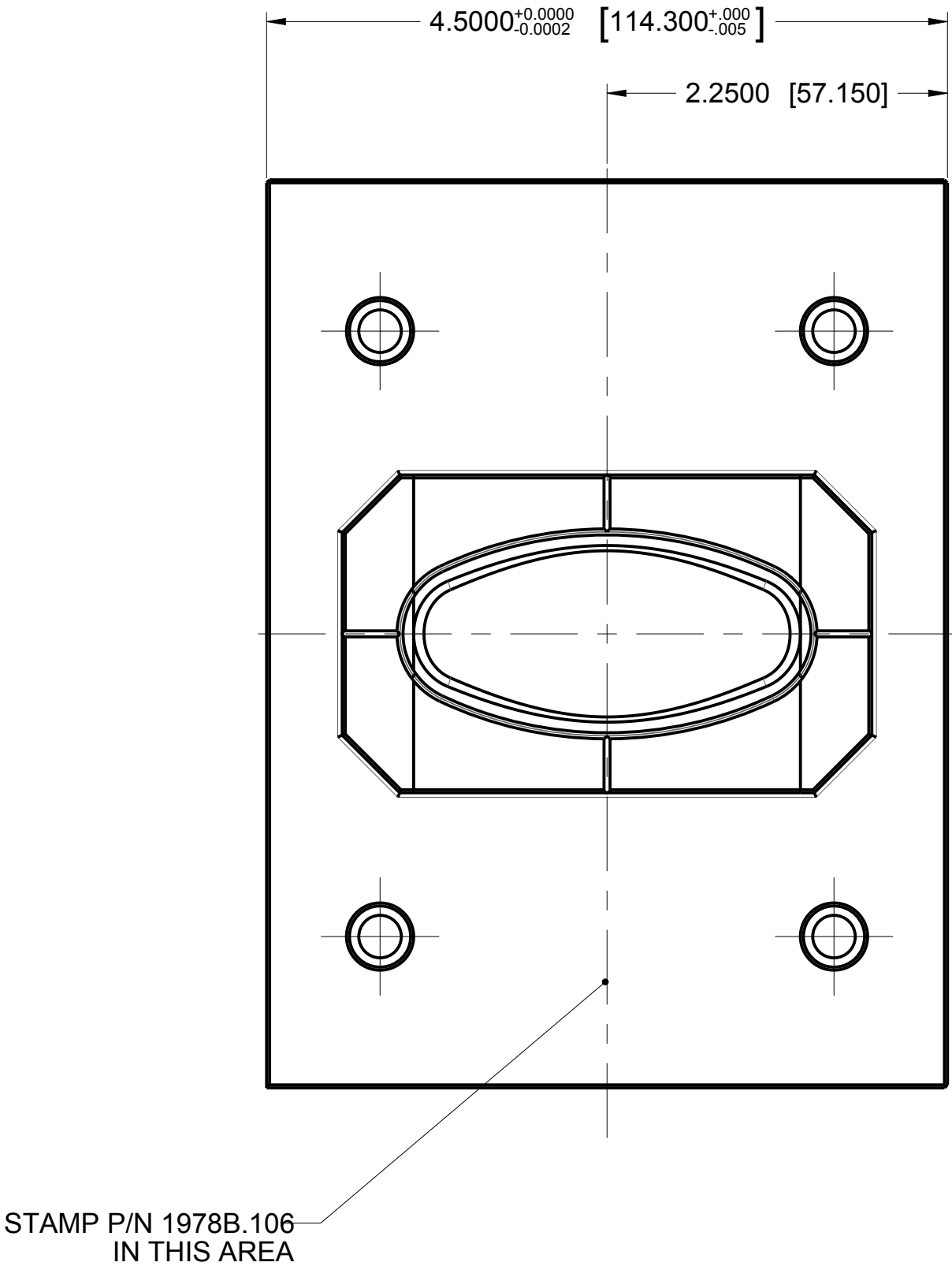



SECTION B-B



SECTION A-A



1978B.106 D (8) REQ'D
SAME AS DETAIL 1978B.105
EXCEPT AS SHOWN
STAMP P/N 1978B.106

- NOTE:
- 1) ALL MOLDING SURFACES TO BE SPE/SPI #2 POLISH
 - 2) ALL MOLDING DIMENSIONS ARE REFERENCE ONLY. CHECK 3-D MODEL FOR ADDITIONAL DIMENSIONS.
 - 3) ARMOLLOY ALL WEAR SURFACES
 - 4)  DENOTES CRITICAL DIMENSIONS; PERMANENT QA RECORD MUST BE KEPT.
 - 4) FOR MOLDING AREA GEOMETRY SEE 3D FILE

FIRESTARTER

TOLERANCES		APPROVALS		THE PLASTEK GROUP	
UNLESS NOTED		DESIGNER	DATE	ERIE, PENNSYLVANIA	
-DIMENSIONS IN MILLIMETERS-		DRAWN	DATE	DESCRIPTION	
0 PLACE DECIMAL +/- 0.3		J. SOLIWODA	09/26/14	STRIPPER BLOCK	
1 PLACE DECIMAL +/- 0.25		CHECKED	DATE	24 CAV GENGHIS 54cc BARREL (50549)	
2 PLACE DECIMAL +/- 0.125		APPROVED	DATE	SCALE 1:1	
3 PLACE DECIMAL +/- 0.013		C. VARKEY	09/26/14	SHRINK -	
-DIMENSION IN INCHES-		REFERENCE NO.		ECN NUMBER 5009189	
2 PLACE DECIMAL +/- 0.01				CUSTOMER NUMBER 44000008	
3 PLACE DECIMAL +/- 0.001				SIZE -	
4 PLACE DECIMAL +/- 0.0005				DRAWING NO. 1978B_105	
ANGULAR +/- 0.15				REV. -	
THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.		MATERIAL 420 SS (STAVAX)			
DO NOT SCALE DRAWING		FINISH 48-50 Rc	QUANTITY REQ'D 0		