



SECTION ON C/L

NOTE:

- 1.) TO MACHINE .125 [3.18] DIA (2) HOLES:
TILT PART AT 30°
TILT HEAD AT 20°30'
- 2.) BRACKETED DIMENSION ARE IN MM

FIRESTARTER

						TOLERANCES UNLESS NOTED DIMENSIONS IN INCHES 2 PLACE DECIMAL +/- .01 3 PLACE DECIMAL +/- .001 4 PLACE DECIMAL +/- .0005 DIMENSIONS IN MILLIMETERS 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 ANGULAR: +/- 0° 15' THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.	APPROVALS <div>DRN. J.D.SOLIWODA DATE 03/01/07</div> <div>CHK'D J.D.SOLIWODA DATE 03/03/07</div> <div>APPROVED C. VARKEY DATE 03/01/07</div> <div>APPROVED DATE</div>		THE PLASTEK GROUP ERIE, PENNSYLVANIA <div>THE PLASTEK GROUP</div>		
							REFERENCE TITANIUM NITRATE		DESCRIPTION NOZZLE TIP (1/2 DIA) 1x24 CAVITY "GENGHIS" BARREL (50549)		
							MATERIAL PROTHERM BECU		SCALE 2X SIZE		
							HDN / FINISH RC 40-44		ECN NUMBER 5003734		
							QTY REQ'D 24 REQ'D		CUSTOMER 44000008		
A	5003930	03/31/07	ADDED DUAL DIMENSIONS	TS	CV				SIZE B	DRAWING NO. 1978A.037	REV. A
REV.	ECN	DATE	REVISION RECORD	DRN	APPR	DO NOT SCALE DRAWING					