

THREAD DATA

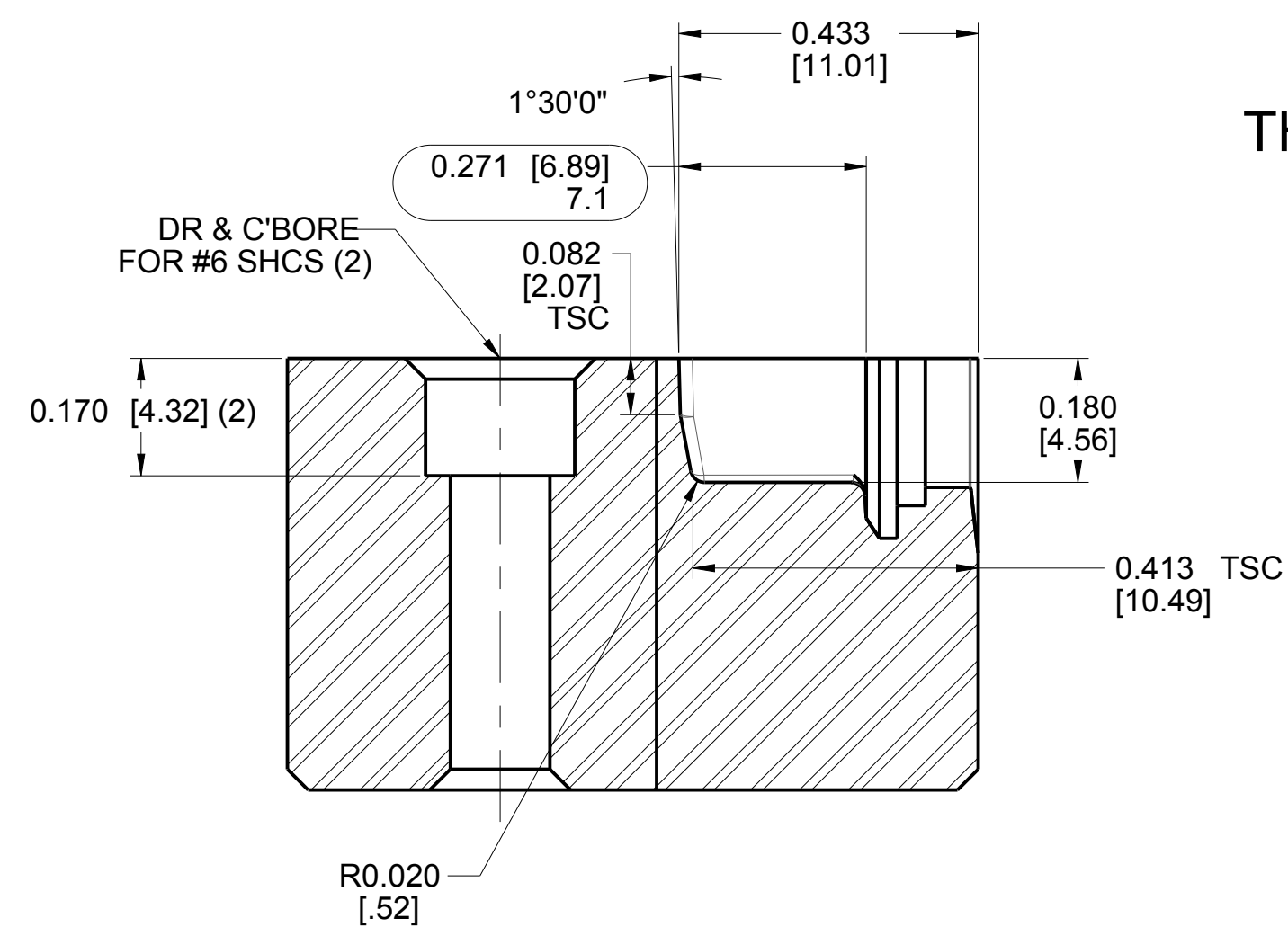
SCALE 8:1

DOUBLE LEAD
LEFT HAND THREAD

"T" = .218 [5.54] DIA 3.1

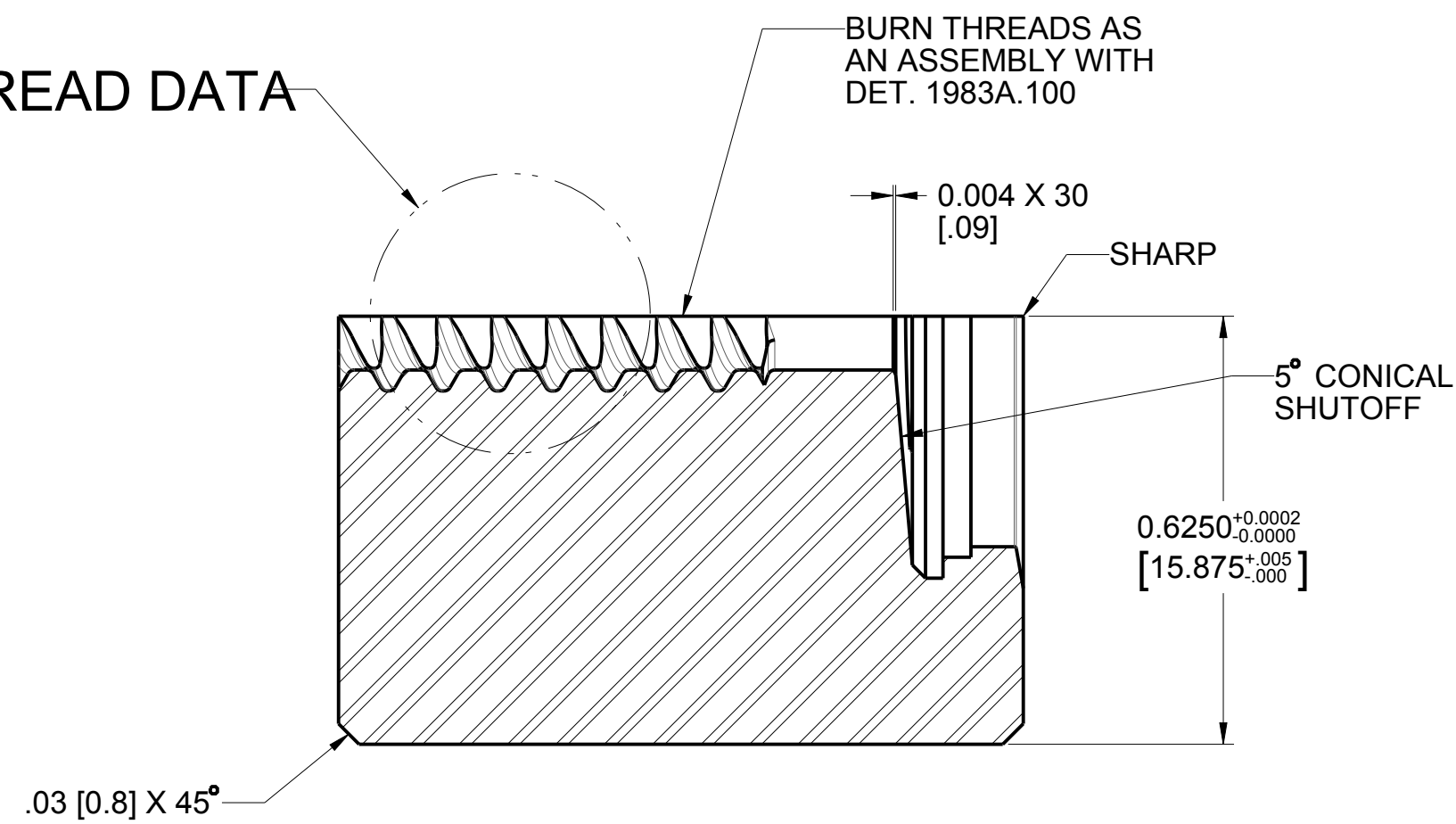
"E" = .157 [3.99] DIA 4.1

LEAD = .1604 [4.074]
PITCH = .0803 [2.040]

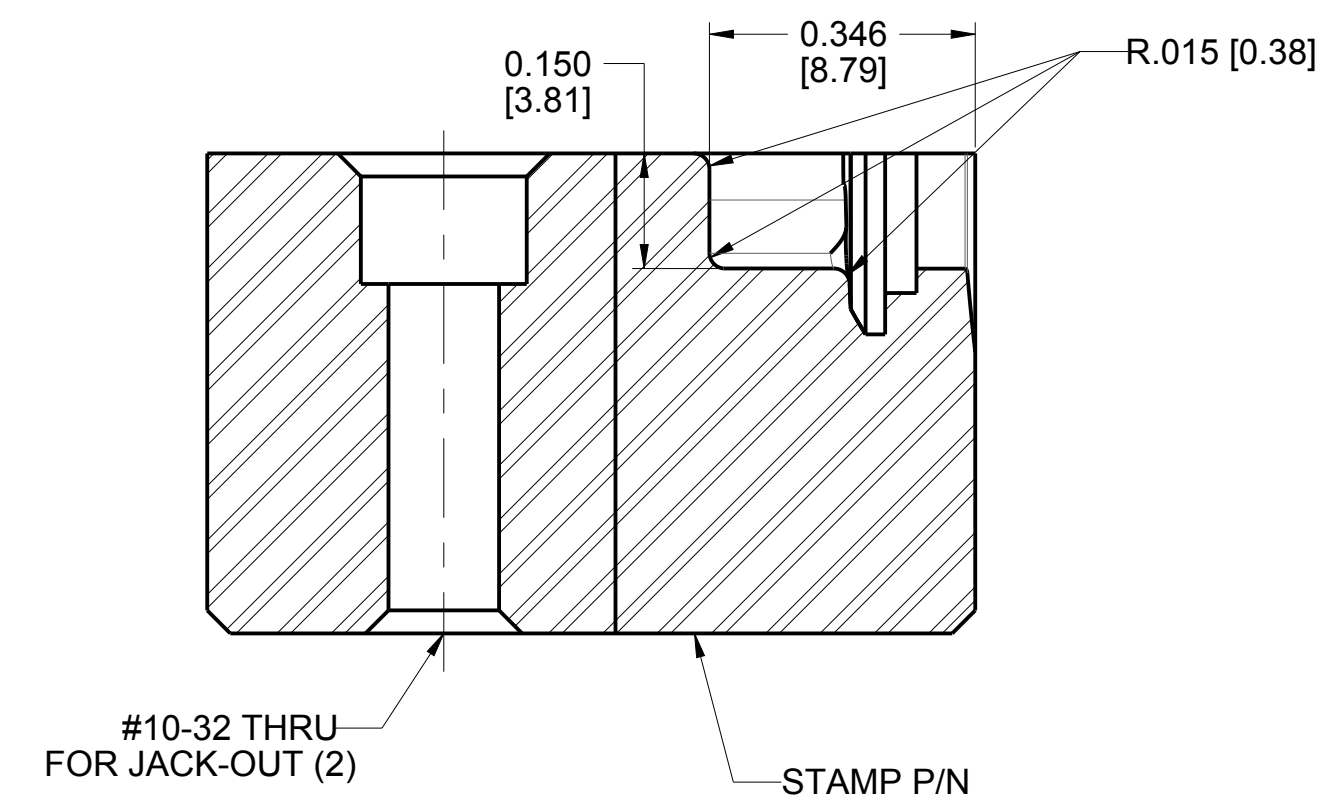


SECTION C-C
SCALE 4:1

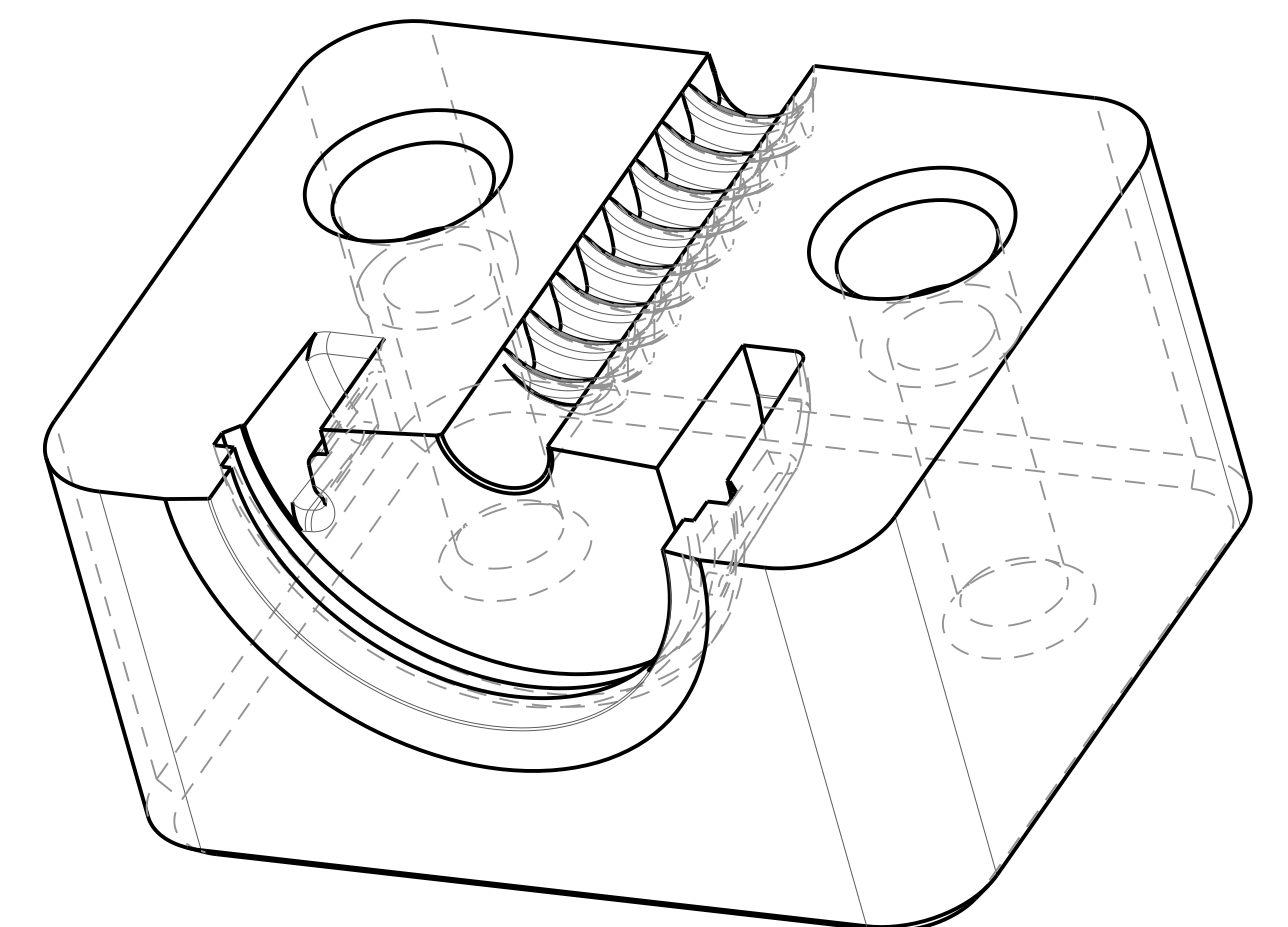
THREAD DATA



SECTION A-A



SECTION B-B




SCALE 4:1

NOTE:
DIMENSIONS IN BRACKETS [0.000]
ARE MILLIMETERS

METEOR

A	5003917	04-05-07	CONVERTED TO DUAL DIMENSIONS	RWB	CV
REV.	ECN	DATE	REVISION RECORD	DRN	APPR

APPROVALS				THE PLASTEK GROUP			
DRAWN J.D.SOLIWODA	DATE 12/08/06	CHECKED J.D.SOLIWODA	DATE 12/08/06	ERIE, PENNSYLVANIA			
APPROVED C. VARKEY	DATE 12/07/06	REFERENCE NO.		DESCRIPTION F/H CAVITY SUB INSERT 2x24 CAV GENHIS REG SCREW (50786)		CUSTOMER NUMBER 440000008	
SCALE: 4:1		SHRINKAGE:		ECN NUMBER 5003689			
MATERIAL 420 S.S. (STAVAX)		SIZE		DRAWING NO.		REV.	
HARDNESS 48-50 Rc		QUANTITY REQUIRED 48		D 1983A 103			