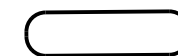


SECTION A-A

NOTE:

CAVITY MOLDING SURFACES
TO BE SPI-SPE# 2 FINISH
DRAW POLISHED



DENOTES CRITICAL DIMENSIONS,
PERMANENT Q.A. RECORD MUST BE KEPT.

DIMENSIONS IN BRACKETS [0.000]
ARE MILLIMETERS

FIRESTARTER

<div>TOLERANCES</div> <div>UNLESS NOTED</div> <div>-DIMENSIONS IN MILLIMETERS- 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013</div> <div>-DIMENSION IN INCHES- 2 PLACE DECIMAL +/- 0.01 3 PLACE DECIMAL +/- 0.001 4 PLACE DECIMAL +/- 0.0005 ANGULAR +/- 0°15'</div>	APPROVALS		<div>THE PLASTEK GROUP</div> <div>ERIE, PENNSYLVANIA</div> <div><div>THE PLASTEK GROUP</div></div>		
	DESIGNER -	DATE -			
	DRAWN J.D.SOLIWODA	DATE 09/25/14	<div>DESCRIPTION</div> <div>B/H CORE TIP INSERT</div> <div>24 CAV GENGHIS REG SCREW (50785)</div>		
	CHECKED -	DATE -			
	APPROVED C. VARKEY	DATE 09/25/14			
<div>THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.</div>	REFERENCE NO.		SCALE 2:1	ECN NUMBER	CUSTOMER NUMBER
	MATERIAL 420 S.S. (STAVAX)		SHRINK -	5009188	44000008
	HARDNESS 48-50 Rc		SIZE B	DRAWING NO. 1977B_106	
	QUANTITY REQ'D 24		REV. -		
DO NOT SCALE DRAWING					