


NOTE:  
THE .7500 [19.050] DIA SHOULD BE  
A LIGHT PRESS FIT WITH THE  
COIL HEATER. CHECK THE I.D.  
OF THE HEATERS.

SECTION ON C/L

**NOTE:**  
1.) BRACKETED DIMENSION ARE IN MM

						TOLERANCES UNLESS NOTED		APPROVALS		<b>THE PLASTEK GROUP</b> ERIE, PENNSYLVANIA 	
						DIMENSIONS IN INCHES 2 PLACE DECIMAL +/- .01 3 PLACE DECIMAL +/- .001 4 PLACE DECIMAL +/- .0005  DIMENSIONS IN MILLIMETERS 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 ANGULAR: +/- 0° 15'		DRN: J.D.SOLIWODA DATE: 01/24/07 CHD: J.D.SOLIWODA DATE: 01/27/07 APPROVED: C. VARKEY DATE: 01/27/07 APPROVED: DATE:		DESCRIPTION <b>NOZZLE HOUSING</b> 24 CAVITY "GENGHIS" REG SCREW (50785)	
						THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.		REFERENCE		SCALE ECN NUMBER CUSTOMER 2X 5003744 44000008	
A 5003919		04/15/07		ADDED DUAL DIMENSIONS		TS CV		MATERIAL <b>AI5I H-13</b>		SIZE DRAWING NO. <b>D 1977A.042</b>	
REV. ECN		DATE		REVISION RECORD		DRN APPR		HDN / FINISH QTY REQ'D RC 48-50 24 REQ'D		REV. <b>A</b>	
						DO NOT SCALE DRAWING					