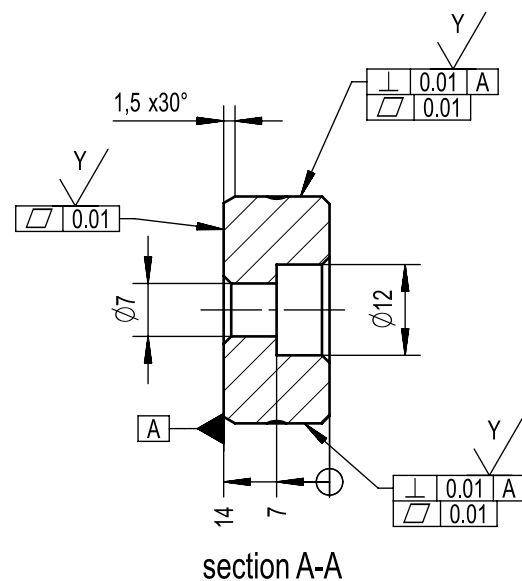


bring in oil-grooves
Schmiernuten einbringen
(R2,5 ∇ 0,3)



holes and threads Bohrungen und Gewinde	not dimensioned chamfers nicht bemaßte Fasen 1x45°
$\sqrt{Rz\ 63}$	
$\sqrt{Rz\ 16}$ ($\sqrt{\quad}$)	$\sqrt{Y} = \sqrt{\text{grinded geschliffen}} Rz\ 4$
material: 1.2842 HRC: 56-58 piece: 8 substitute: - coating: -	

general tolerances and informations			
article contour tolerance	0 .. 0,000 $\pm 0,02$	$\pm 0,02^\circ$	article contour sharp-edged
except of marked sharp edges	undercuts (UC): DIN 509 - F 0,4 x 0,2	no spark-eroded surfaces except of marked faces	take article contour and missing dimensions from 3D data

For dimensions without tolerance details see DIN ISO 2768-fH. | For surfaces see ISO 1302.

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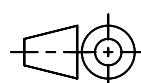
Drawing created in UG.

2D CAD File : Z:\Konstruktion\4887-5\4887-05-F0253-01-DWG

3D CAD File : Z:\Konstruktion\4887-5\4887-05-F0253-00



Weener Plastik GmbH



cavity
12

drawn	day	name
checked	01.12.2021	Trempeck
		Frey

scale
1:1
A4

mouldnumber
4887-5

drawingnumber
4887-05-F0253-01

part name
middle guiding

a	Nitrierung entfernt	08.03.22 Trem.
	old	new
	alteration	date name