

SECTION ON C/L

## DRILL AND C'BORE FOR 1/4 S.H.C.S., 4 PLACES 875 [22.23] 2.440 [61.98] DIA .875 [22.23] STAMP PLASTEK PART #1977A.057 .875 [22.23]

## NOTE:

- 1.) 1.2500 [31.750] DIA SHOULD BE A LIGHT PRESS FIT WITH THE COIL HEATER. CHECK I.D. OF THE HEATER.
- 2.) BRACKETED DIMENSION ARE IN MM

## **FIRESTARTER**

						TOLERANCES UNLESS NOTED  DIMENSIONS IN INCHES  2 PLACE DECIMAL +/01  3 PLACE DECIMAL +/001  4 PLACE DECIMAL +/0005  DIMENSIONS IN MILLIMETERS	APPROVALS  DRN. J.D.SOLIWODA DATE 01/24/07		THE PLASTEK GROUP			THE
							CHK'D J.D.SOLIWODA	DATE 01/27/07	ERIE, PENNSYLVANIA PLASTĖK GROUP			
С	5004278	08/25/07	R.630 [R16.00] SPHERICAL WAS R.5000 [R12.70]	JDS	CV	0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013	APPROVED C. VARKEY APPROVED	DATE 01/27/07 DATE	SPRUE BUSHING (1/2 DIA) 24 CAVITY "GENGHIS" REG SCREW (50785)			
В	5004232	08/02/07	.1300+.0005/0000 WAS .1250+.0005/0000.	G.L.	CV	ANGULAR: +/- 0* 15'  THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTER	REFERENCE		SCALE FULL		ECN NUMBER 5003744	CUSTOMER 4400008
Α	5003919	04/15/07	ADDED DUAL DIMENSIONS	TS	CV	GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTER GROUP	MATERIAL  AISI H-13  HDN / FINISH	OTY REO'D	SIZE DRAWING NO.			REV.
REV.	ECN	DATE	REVISION RECORD	DRN	APPR	DO NOT SCALE DRAWING	RC 48-50	1 REQ'D	B	18	977A.057	