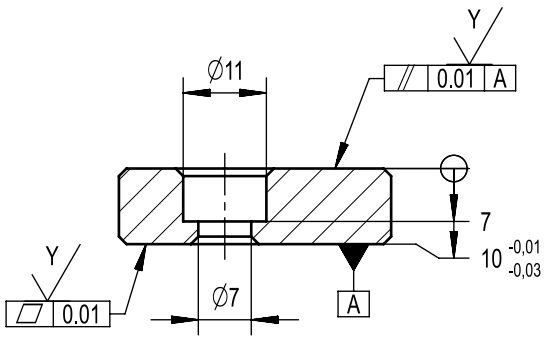
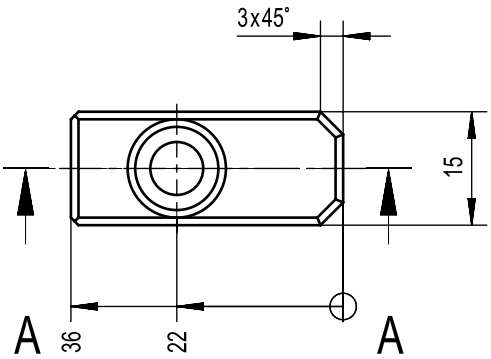


section A-A



holes and threads Bohrungen und Gewinde Rz 63	not dimensioned chamfers nicht bemaßte Fasen 0,5x45°
Rz 16 ( ) Y = grinded geschliffen Rz 4	material: 1.2083 HRC: 52-54 piece: 16 substitute: - **coating: -**

general tolerances and informations

article contour tolerance 0 .. 0,000 ±0,02	±0,02°	article contour	sharp-edged
+0,4 +0,2 -0,1 -0,3 except of marked sharp edges	**undercuts (UC): DIN 509 - F 0,4 x 0,2**	**no spark-eroded surfaces except of marked faces**	**take article contour and missing dimensions from 3D data**

For dimensions without tolerance details see DIN ISO 2768-fH. | For surfaces see ISO 1302.

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Drawing created in UG.
2D CAD File : **Z:\Konstruktion\4887-5\4887-05-F0100-00-DWG**
3D CAD File : **Z:\Konstruktion\4887-5\4887-05-F0100-00**

Weener Plastik GmbH				cavity **12**
	day	name	scale	mouldnumber
drawn	30.11.2021	Trempeck	1:1	**4887-5**
checked		Frey	A4	

old	new	date name	part name	drawingnumber
alteration			**limiter for jaws**	**4887-05-F0100-00**