




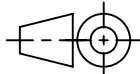


fits and fitting holes Passungen und Passbohrungen		holes and threads Bohrungen und Gewinde	article surfaces glossy Artikeloberflächen glänzend
Rz 4		Rz 63	not dimensioned chamfers nicht bemaßte Fasen 1x45°
Rz 16 (✓)		X = ✓ Rz 4 Y = ✓ Rz 4	material: Stavax ESU 2083 HRC: 52-54 piece: substitute: 1 coating: -

general tolerances and informations				
article contour tolerance	0 .. 0,000 ±0,02		 ±0,02"	article contour  sharp-edged
 $\begin{matrix} +0,4 \\ +0,2 \end{matrix}$  $\begin{matrix} -0,1 \\ -0,3 \end{matrix}$	undercuts (UC): DIN 509 - F 0,4 x 0,2	no spark-eroded surfaces except of marked faces	take article contour and missing dimensions from 3D data	
except of marked sharp edges				
For dimensions without tolerance details see DIN ISO 2768-fH.   For surfaces see ISO 1302.				
This drawing or even just details must not be reproduced in any way without our explicit permission.				
Drawing created in UG. 2D CAD File : Z:\Konstruktion\6169-1\6169-01-C001-00-DWG 3D CAD File : Z:\Konstruktion\6169-1\6169-01-C001-01				
 Weener Plastik GmbH			 cavity 16	
	day	name	scale	mouldnumber
drawn	17.06.2021	Trempeck	1:1	6169-1
checked		Mueller	A2	
part name			drawingnumber	
cavity insert [ fixed side ] finishing drawing			6169-01-C001-00	

	old	new
alteration		