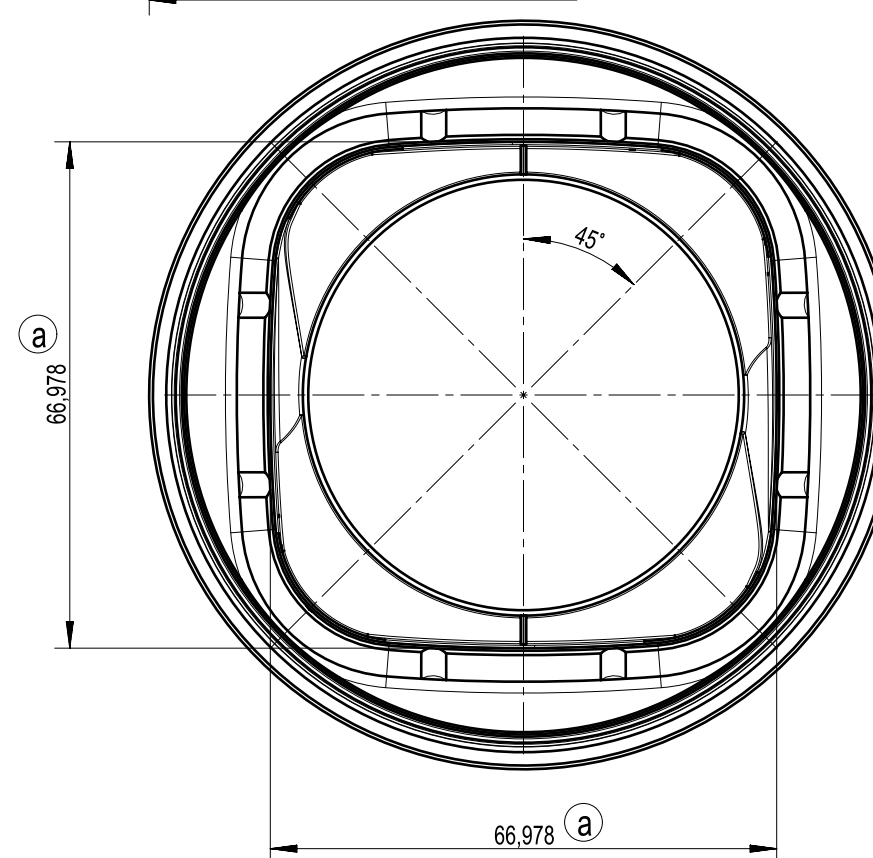
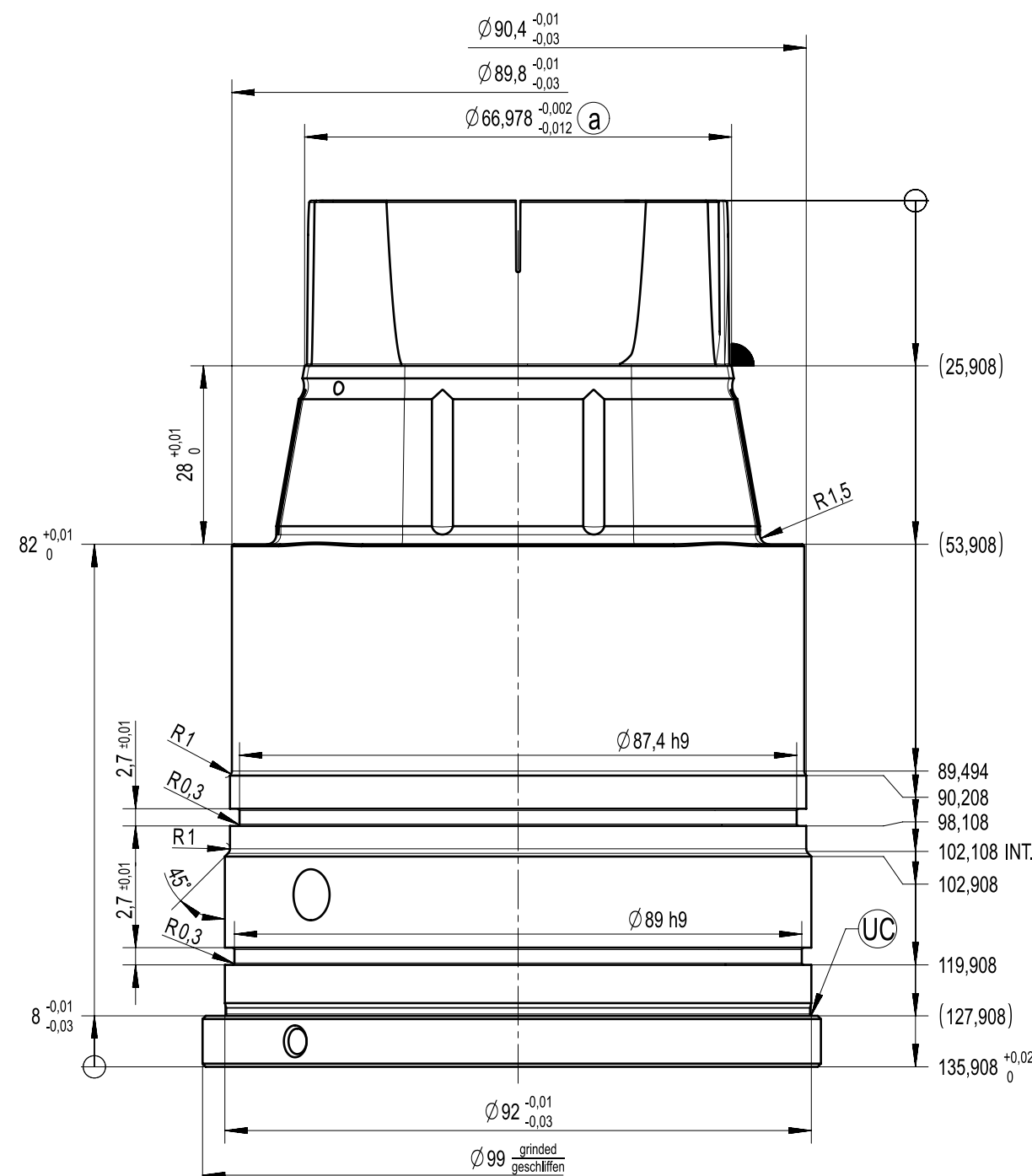
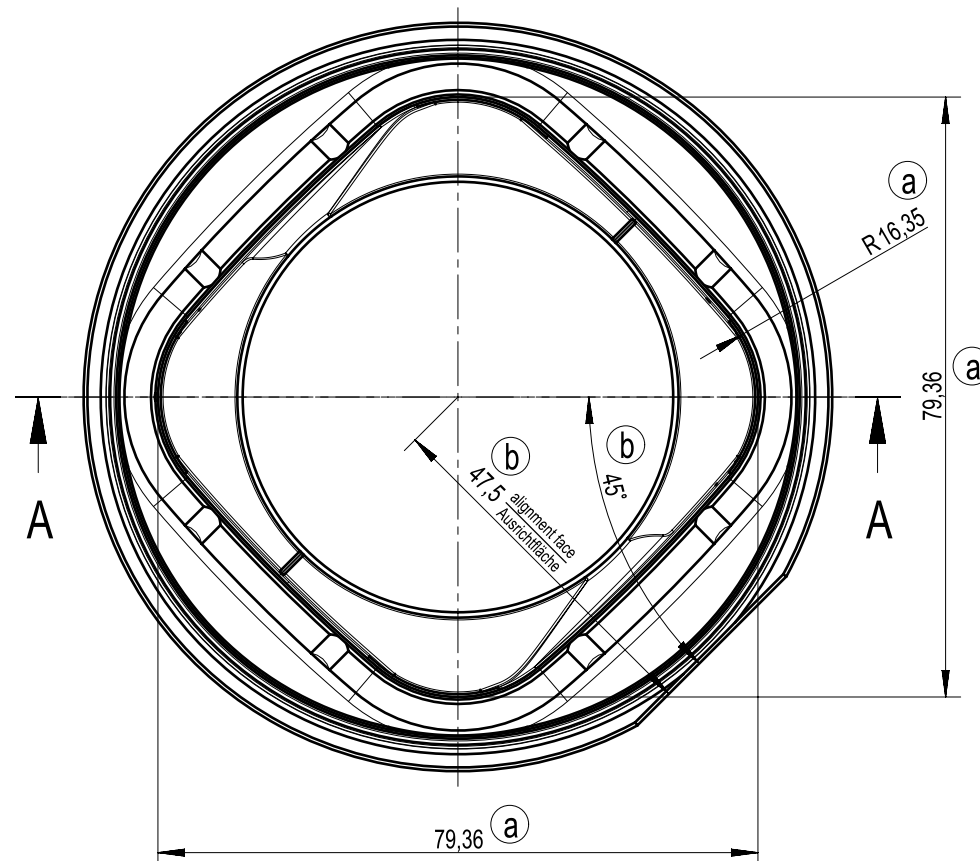
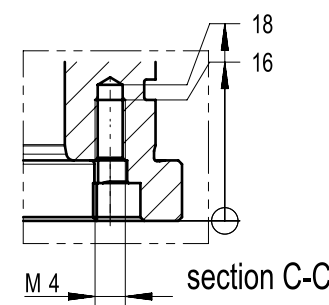
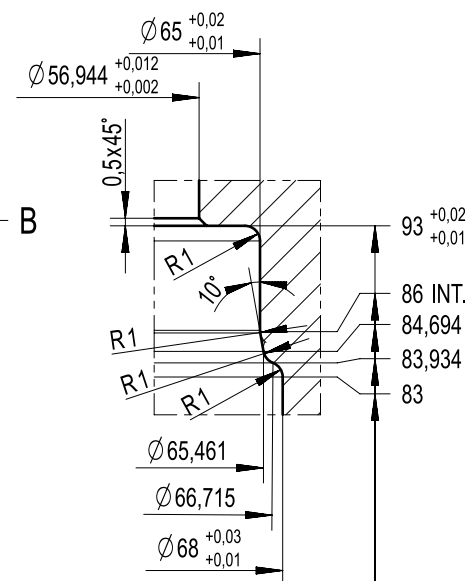
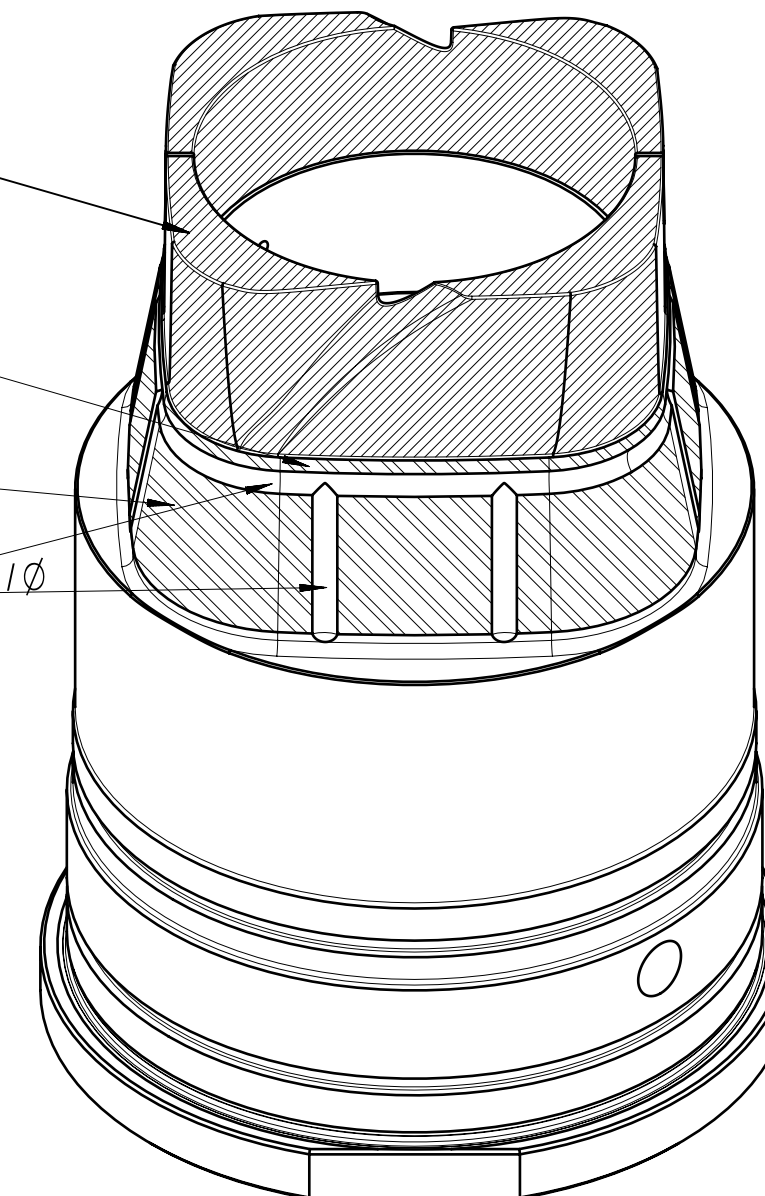


detail B
scale 2:1









3D - article area
Artikelbereich
technical smooth (no spark eroding)
technisch glatt (kein Funkenerodieren)
venting: decrease the area to 0,007 mm
Entlüftung: Bereich um 0,007mm reduzieren
venting groove
Entlüftungsfläche
[SR3√0,7]



not dimensioned chamfers
nicht bemaßte Fasen
0,5x45°

material: Moldmax HH
HRC: (40)
piece: 16
substitute: 1
coating: -

general tolerances and informations			
article contour tolerance	0 .. 0,000 ±0,02	 ±0,02°	article contour 
 ±0,4  ±0,2  ±0,1	undercuts (UC): DIN 509 - F 0,4 x 0,2	no spark-eroded surfaces except of marked faces	sharp-edged 
except of marked sharp edges			
take article contour and missing dimensions from 3D data			
For dimensions without tolerance details see DIN ISO 2768-fH. For surfaces see ISO 1302.			
This drawing or even just details must not be reproduced in any way without our explicit permission.			

Drawing created in UG.
2D CAD File : Z:\Konstruktion\6169-1\6169-01-D001-03-DWG
3D CAD File : Z:\Konstruktion\6169-1\6169-01-D001-02

c		Umlaufende Entlüftung 0,007 mm ergänzt	03.08.21 Aden		Weener Plastik GmbH		cavity 16
b		Ausrichtsfläche versetzt	24.05.21 Trem.				
a		Dichtkontur erneuert und nun symmetrisch	17.05.21 3R	drawn	12.05.2021 Aden	scale 1:1	mouldnumber 6169-1
		checked	-	Müller	A2	part name	drawingnumber 6169-01-D001-03
alteration		old	new	date name		cavity insert [moving half]	