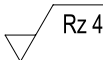
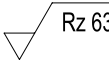
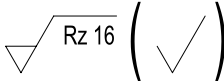


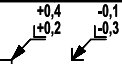

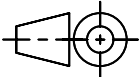


fits and fitting holes Passungen und Passbohrungen  Rz 4		holes and threads Bohrungen und Gewinde  Rz 63		not dimensioned chamfers nicht bemaßte Fasen 1x45°	
 Rz 16 (✓)		$X = \begin{matrix} \text{milling} \\ \text{Fräsen} \end{matrix} \begin{matrix} \text{triangle symbol} \\ \text{Rz 4} \end{matrix}$ $Y = \begin{matrix} \text{grinded} \\ \text{geschliffen} \end{matrix} \begin{matrix} \text{triangle symbol} \\ \text{Rz 4} \end{matrix}$		material: 1.2842 HRC: - piece: 4 substitute: - coating: -	
general tolerances and informations					
article contour tolerance 0 .. 0,000 ±0,02		 ±0,02°		article contour  sharp-edged	
 except of marked sharp edges		undercuts (UC): DIN 509 - F 0,4 x 0,2		no spark-eroded surfaces except of marked faces	
take article contour and missing dimensions from 3D data					
For dimensions without tolerance details see DIN ISO 2768-fH. For surfaces see ISO 1302.					
This drawing or even just details must not be reproduced in any way without our explicit permission.					
Drawing created in UG. 2D CAD File : Z:\Konstruktion\4887-5\4887-05-A0251-00-DWG 3D CAD File : Z:\Konstruktion\4887-5\4887-05-A0251-00					
 Weener Plastik GmbH					cavity 12
day		name		scale	
drawn 22.12.2021		J.Peter		1:1	
checked		Frey		A3	
part name wedged ledge				drawingnumber 4887-05-A0251-00	

		date name
old	new	
alteration		