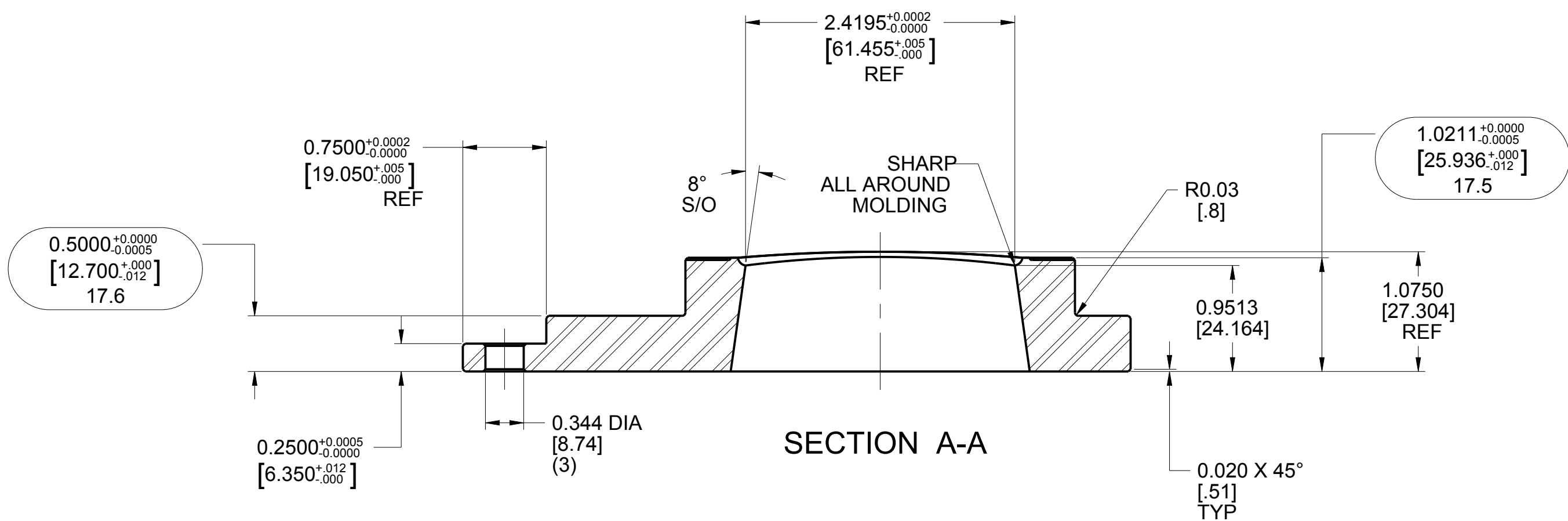
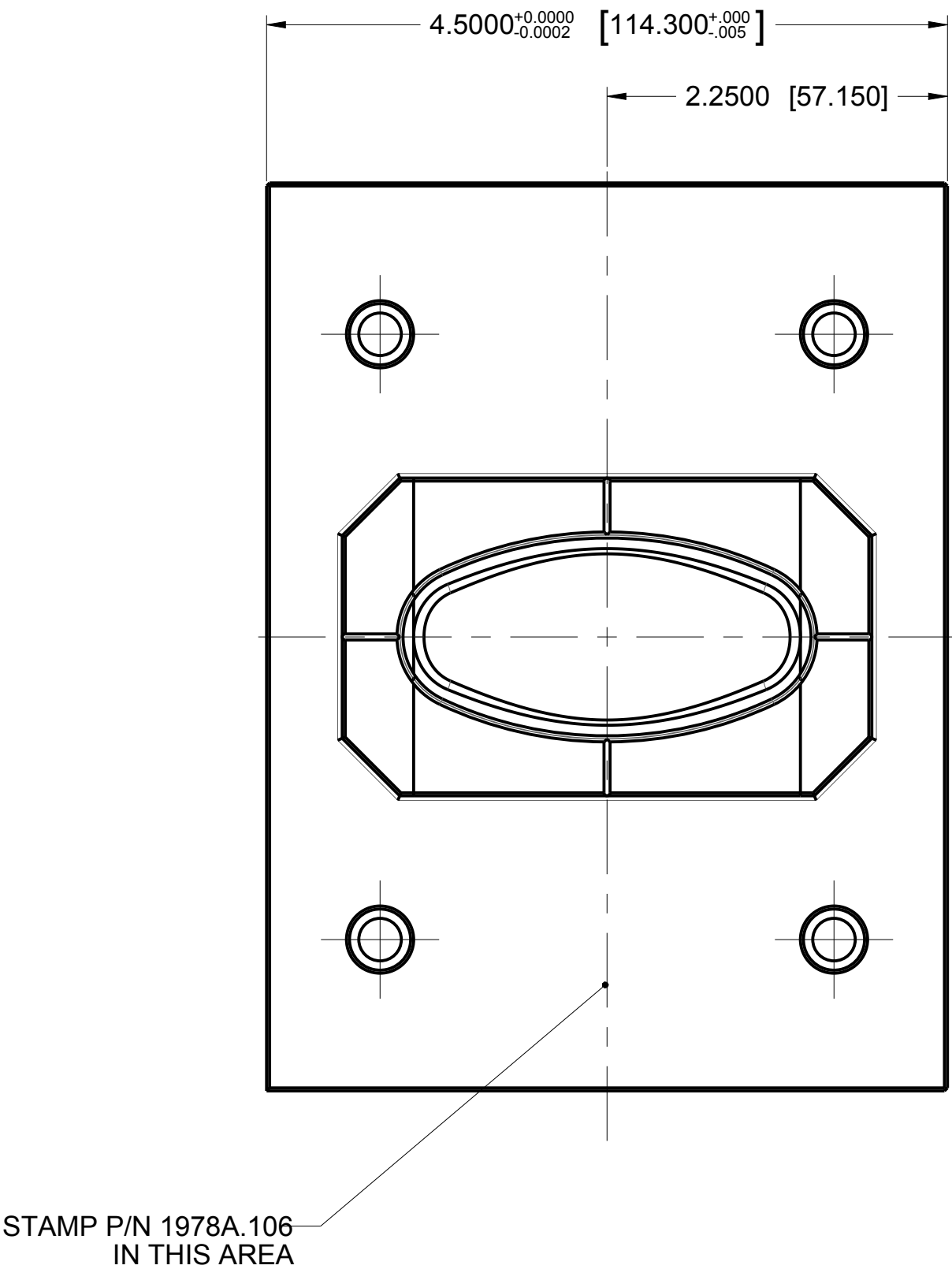



SECTION B-B



SECTION A-A



1978A.106 D (8) REQ'D
SAME AS DETAIL 1978A.105
EXCEPT AS SHOWN
STAMP P/N 1978A.106

- NOTE:
- 1) ALL MOLDING SURFACES TO BE SPE/SPI #2 POLISH
 - 2) ALL MOLDING DIMENSIONS ARE REFERENCE ONLY. CHECK 3-D MODEL FOR ADDITIONAL DIMENSIONS.
 - 3) ARMOLLOY ALL WEAR SURFACES
 - 4)  DENOTES CRITICAL DIMENSIONS; PERMANENT QA RECORD MUST BE KEPT.
 - 4) FOR MOLDING AREA GEOMETRY SEE FILE INTRALINK--Root Folder/USA/Corp_Design/Tooling/1978a

A	5003930	3/31/07	ADDED DUAL DIMENSIONS	BFR	CV
REV.	ECN	DATE	REVISION RECORD	DRN	APPR

APPROVALS				THE PLASTEK GROUP	
DRAWN	T. SCHULTZ	DATE	01/02/07	ERIE, PENNSYLVANIA	
CHECKED	T. SCHULTZ	DATE	01/05/07	DESCRIPTION	
APPROVED	C. VARKEY	DATE	01/05/07	STRIPPER BLOCK	
REFERENCE NO.				(1X24) CAV GENGHIS (FIRESTARTER) 54cc BARREL (50549)	
FINISH				SCALE: 1:1	ECN NUMBER
MATERIAL				SHRINKAGE	5003734
HARDNESS				SIZE	44000008
48-50 Rc				DRAWING NO.	1978A_105
QUANTITY REQUIRED				REV.	
0					