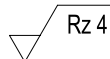
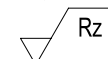
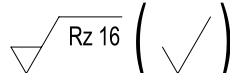



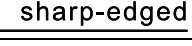
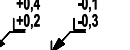



		Finishing areas Endbearbeitungs Bereiche	
		①	
<div>fits and fitting holes Passungen und Passbohrungen</div> <div></div>	<div>holes and threads Bohrungen und Gewinde</div> <div></div>	<div>not dimensioned chamfers nicht bemessete Fasen 0,5x45°</div>	
<div></div>	<div> = <div></div></div>	<div>material: Stavax ESU 2083</div> <div>HRC: 52-54</div> <div>piece: 12</div> <div>substitute: 1</div> <div>coating: -</div>	
general tolerances and informations			
<div>article contour tolerance 0 .. 0,000 ±0,02</div>	<div></div> <div>article contour ±0,02</div>	<div></div>	
<div></div> <div>except of marked sharp edges</div>	<div>undercuts (UC): DIN 509 - F 0,4 x 0,2</div>	<div>no spark-eroded surfaces except of marked faces</div>	<div>take article contour and missing dimensions from 3D data</div>
For dimensions without tolerance details see DIN ISO 2768-H. For surfaces see ISO 1302.			
This drawing or even just details must not be reproduced in any way without our explicit permission.			
Drawing created in UG 2D CAD File: Z:\Konstruktion\4887-5\4887-05-D0003-00-DWG 3D CAD File: Z:\Konstruktion\4887-5\4887-05-D0003-00			
		cavity 12	
<div>drawn checked</div>	<div>day 30.11.2021</div> <div>name Trempeck</div> <div>Frey</div>	<div>scale 1:1</div>	<div>mouldnumber 4887-5</div>
part name cooling insert for D0002 finishing drawing			<div>drawingnumber 4887-05-D0003-00</div>

		date name	alteration
old	new		