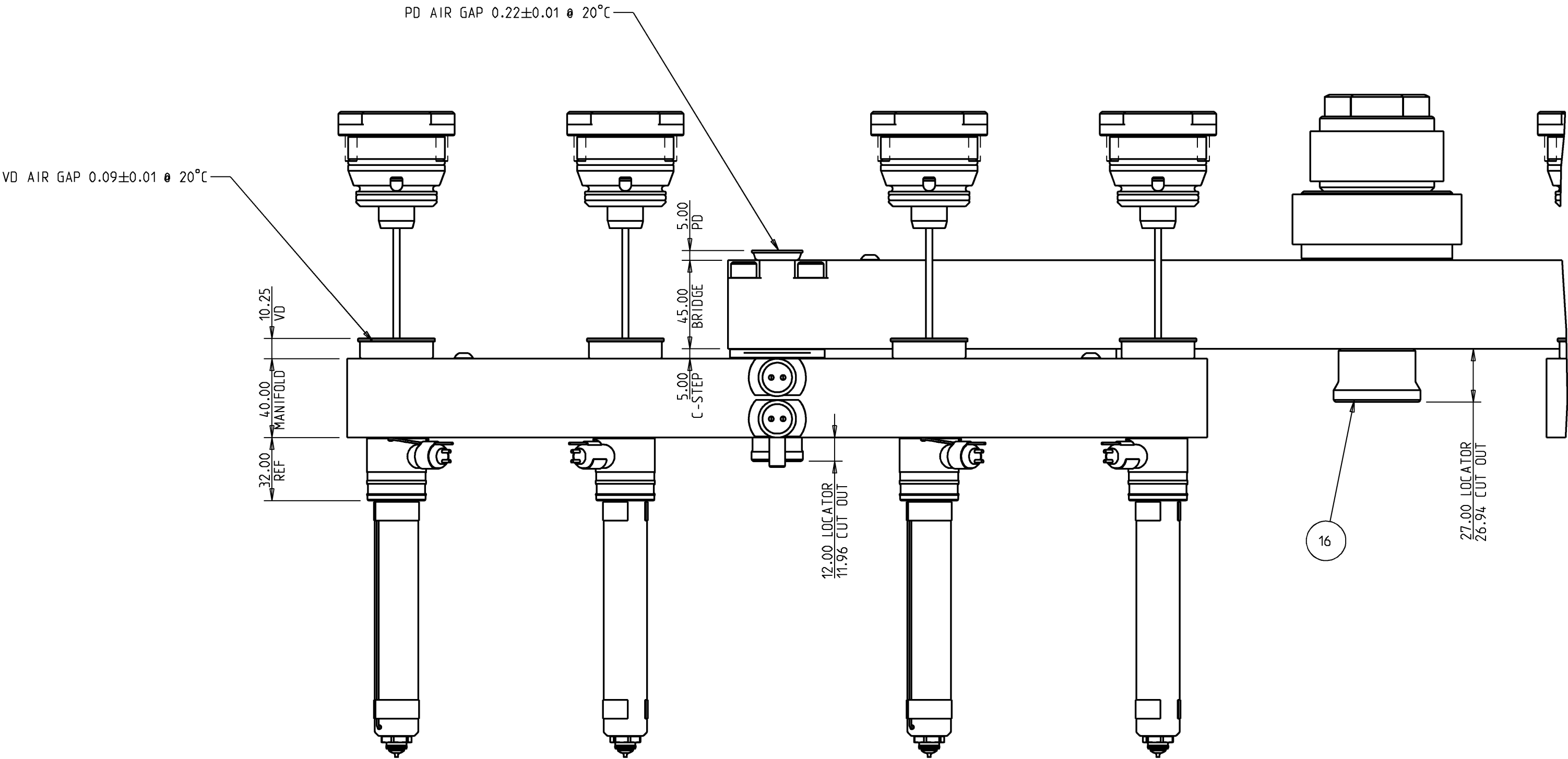



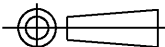


ITEM	QTY	COMPONENT	DESCRIPTION
1	8	BHCSM5X8SS	BUTTON HD. CAP SCREW M5X8 S.STL. ISO7380
2	1	CBP	CUSTOM BACK PLATE
3	1	CDB	CUSTOM ANTI DROOL BUSHING
4	16	CGS	CUSTOM GATE SEAL
5	16	CNZ	CUSTOM NOZZLE (MODIFIED FROM NZMSCB1A120-F)
6	2	CSTEP	CUSTOM STEP
7	16	CVD	CUSTOM VALVE DISK
8	16	DPM3X8	DOWEL PIN OD=3.00MM X 8.0MM LG.
9	6	DPM8X20	DOWEL PIN 8 DIA. X 20mm LG.
10	2	DPSM6X8.5	DOWEL PIN SPRING 6DIA.x8.5 LG.
11	1	HB00SP	HEATER BAND SPECIAL
12	1	HB01SP	HEATER BAND SPECIAL SHB361624-225 +3M
13	1	HBR	CUSTOM H13 BRIDGE
14	2	HMN	CUSTOM H13 SUB MANIFOLD
15	16	HY7100X-3-10	HYD.710 ASSY w/o PIN FOR 3 PIN 10 STK
16	1	ML0015-1	ML0015 FINISH GROUND OD=44.0x27.00 LG
17	2	ML0040-1	ML0040 FINISH GROUND OD=26.0x12.00 LG
18	16	NS00SP	NOZZLE SEAL SPECIAL
19	2	PD0016	PRESS. DISK 25.7 DIA.x 5.0 GRD
20	32	SHCSM5X40	SOCKET HEAD CAP SCREW M5X40
21	4	SHCSM8X35	SOCKET HEAD CAP SCREW M8 X 35
22	8	SHCSM8X50	SOCKET HEAD CAP SCREW M8 X 50
23	16	TCG1.0X250-1A	UNGRND T/C 1.0 L=250 +3m EXT (TS)
24	12	TCG1.5X250-1A	UNGRND T/C 1.5 L=250 +3m EXT (TS)
25	16	TCRC19	TERMINAL T/C RETAINING CLIP
26	32	TCRC22	NOZZLE T/C RETAINING CLIP (Ø20.0-Ø25.0)
27	5	TCWASHER	THERMOCOUPLE WASHER OD=11.1 ID=5.0x0.94
28	3	TWR14GYX3000	TEF. WIRE GREEN/YELLOW 14G x 3m +RING
29	16	VPO0SPAV	VALVE PIN SPECIAL
30	3	WASHER41	SAFETY WASHER SCHNORR N0110 S5 Ø9.0X1.1



POWER ZONE TABLE						
COMPONENT			POWER ZONES			
PART DESCRIPTION	QUANTITY COMPONENT	WATT DENSITY W./cm ³	POWER IN WATTS AT 220V PER ZONE	POWER IN WATTS AT 230V PER ZONE	POWER ZONES PER COMPONENT	TOTAL QUANTITY POWER ZONES
MANIFOLD	2	3.67	2200 W (BOT) 2200 W (TOP)	2405 W (BOT) 2405 W (TOP)	2 2	8
BRIDGE	1	3.48	2500 W (BOT) 2350 W (TOP)	2732 W (BOT) 2568 W (TOP)	1 1	2
NOZZLE	16	-	350 W	382 W	1	16
CBP	1	-	250 W	273 W	1	1
CDB	1	-	190 W	208 W	1	1

SYSTEM INFORMATION	
SERIES NO	5461625-10
SYSTEM TYPE	Master-Series Centi
GATING METHOD	AVMXI
SEAL TORQUE	27-30 Nm 20-22 ft-lbs
MATERIAL	PP
PROCESS TEMP.	225°C
MOLD TEMP.	25°C

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REV.	DATE	E.C.R.	Revision Description		DR'N	CH'D	APP'D
			Order Number: 5461625 - 10	Customer Name: Weener Plastik GmbH			
Mold-Masters (2007) Limited			Mold Number: 6169-01	End User: Weener Plastik GmbH			
GD&T per ASME Y14.5			Customer Reference Number: N/A				
General Assembly Drawing							
No: 5461625-010-SYDB-00			Scale: 0.500	Title: CUSTOM HOT RUNNER GENERAL ASSEMBLY			
Date:	By:		 Third Angle Projection	Drw No: 5461625EGA11C0-10			
DR'N	2021-6-1	EMMA		SAP Mat: CMA			
CH'D	2021-6-1			Paper Size: D			
APP'D	2021-6-1			Sheet: 1 of 1			
					Revision: 0		