



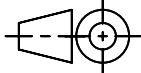


not dimensioned chamfers
nicht bemaßte Fasen
0,5x45°

material: Stavax ESU 2083
HRC: 52-54
piece: 16
substitute: 1+1
coating: -

general tolerances and informations																	
article contour tolerance		0 .. 0,000 ±0,02		 ±0,02°		article contour		 sharp-edged									
 $\begin{matrix} +0,4 \\ +0,2 \\ -0,1 \\ -0,3 \end{matrix}$		undercuts (UC): DIN 509 - F 0,4 x 0,2		no spark-eroded surfaces except of marked faces		take article contour and missing dimensions from 3D data											
except of marked sharp edges																	
For dimensions without tolerance details see DIN ISO 2768-fH. For surfaces see ISO 1302.																	
This drawing or even just details must not be reproduced in any way without our explicit permission.																	
Drawing created in UG. 2D CAD File : Z:\Konstruktion\6169-1\6169-01-D003-01-DWG 3D CAD File : Z:\Konstruktion\6169-1\6169-01-D003-01																	
		Weener Plastik GmbH					cavity 16										
	day	name	scale 1:1			mouldnumber 6169-1											
drawn	19.05.2021	3R				drawingnumber 6169-01-D003-01											
checked	21.05.2021	Müller															
part name			insert for core														

a	Toleranz änderung		11.08.2021 J.Peter
	+0,02 +0,01	+0,10 +0,05	
	+0,01 0	+0,05 +0	
	old	new	
	alteration		date name