



SECTION ON C/L

NOTE:

- 1) TECHNICALLOY OR EQUIVALENT PLATING,
MASK ALL HOLES
- 2.) BRACKETED DIMENSIONS ARE IN MM

FIRESTARTER

								TOLERANCES UNLESS NOTED DIMENSIONS IN INCHES 2 PLACE DECIMAL +/- .01 3 PLACE DECIMAL +/- .001 4 PLACE DECIMAL +/- .0005 DIMENSIONS IN MILLIMETERS 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 ANGULAR: +/- 0° 15' THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.	APPROVALS <div>DRN.<div>G. Losasso</div></div> <div>DATE<div>09/24/14</div></div> <div>CHK'D</div> <div>DATE</div> <div>APPROVED</div> <div>DATE</div> <div>APPROVED</div> <div>DATE</div>		THE PLASTEK GROUP ERIE, PENNSYLVANIA <div>THE PLASTEK GROUP</div>							
									DESCRIPTION <div>SPRUE SUPPORT</div> <div>1x24 CAV. FIRESTARTER BARREL (50549)</div>		SCALE <div>FULL SIZE</div>		ECN NUMBER <div>5009189</div>		CUSTOMER <div>44000008</div>			
									REFERENCE		SIZE <div>B</div>		DRAWING NO. <div>1978B.036</div>				REV.	
REV.	ECN	DATE	REVISION	RECORD	DRN	APPR	DO NOT SCALE DRAWING		MATERIAL <div>AISI H-13</div>		HDN / FINISH <div>Rc 48-50</div>		QTY REQ'D <div>1 REQ'D</div>					