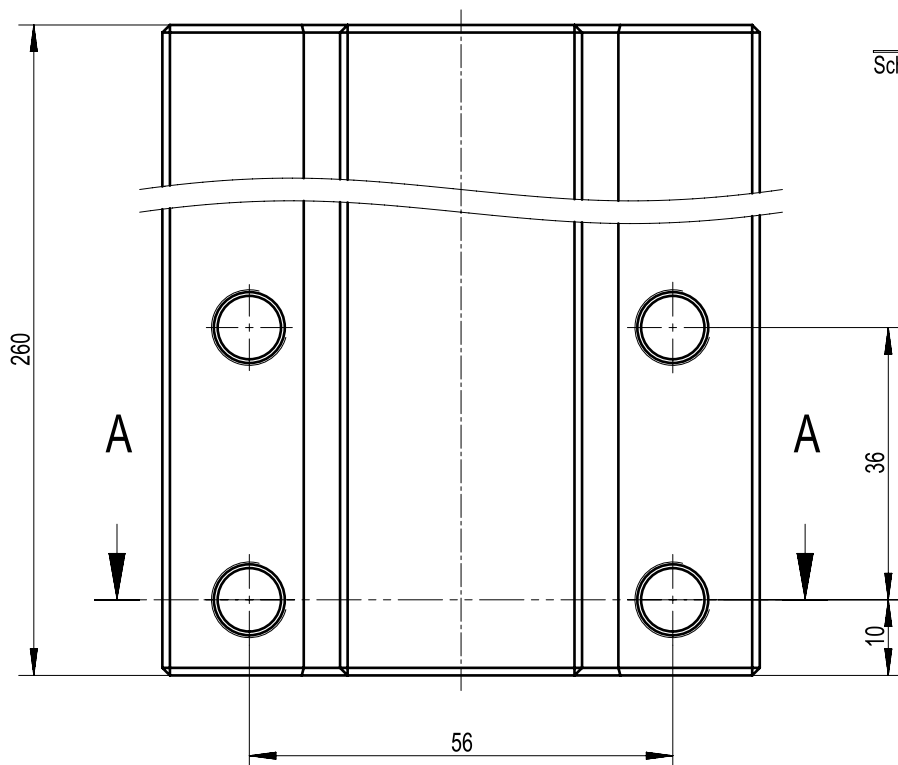
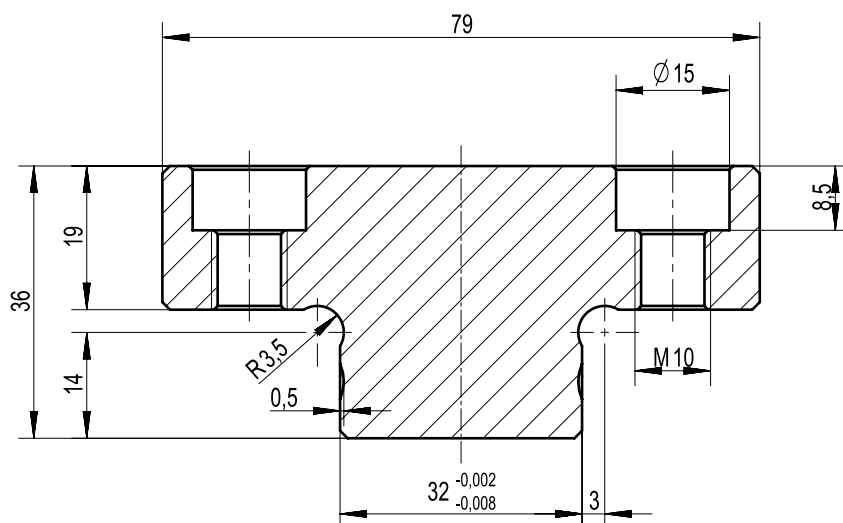


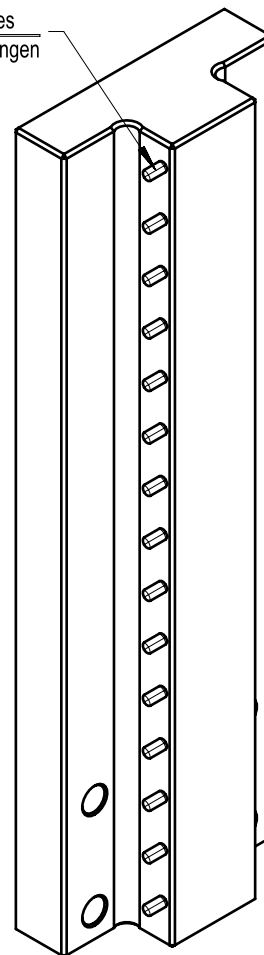
scale 1:2



section A-A



bring in oil grooves
Schmiernuten einbringen
(2x15)



not dimensioned chamfers
nicht bemaßte Fasen

1x45°

material: 1.2767 (a) (b)

HRC: 53-55 (a) (b)

piece: 2

substitute: -

coating: nitrided (a)

general tolerances

article contour tolerance	0 .. 0,000	±0,02	±0,02°	article contour	sharp-edged
tolerance class	0 - 3	>3 - 6	>6 - 30	linear measures (mm)	
f (fine)	± 0,05	± 0,05	± 0,1	>30 - 120	>120 - 400
				± 0,15	± 0,2
tolerance class	0 - 3	>3 - 6	>6	radii and chamfers (in mm)	angles (in degrees and minutes)
f (fine)	± 0,2	± 0,5	± 1	0 - 10	>10 - 50
				± 1°	± 0° 30'

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Zeichn. in UG erstellt.

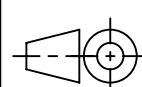
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Abgeleitet von

CAD.Nr.: Z:\Konstruktion\6022-1\6022-01-A137-00



Weener Plastik GmbH



cavity

8

designed day name scale

2D

04.11.2019

Hoffmann

1:1

mouldnumber

6022-1

b Materialangaben geändert 13.02.20 Kram.

a Materialangaben geändert 31.01.20 Kram.

old new

alteration

date
name

part name

flat guiding pl. 6 (male)

drawingnumber

6022-01-A137-02