
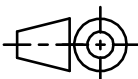


material: Z40/25x315
HRC:
piece.: 6
substitute:

jobnumber 284.093

general tolerances									
article contour tolerance		0 .. 0,000 ±0,02		±0,02°		article contour		sharp-edged	
tolerance class		linear measures (in mm)							
		0 - 3	>3 - 6	>6 - 30	>30 - 120	>120 - 400	>400 - 1000	>1000 - 2000	>2000 - 4000
f (fine)		± 0,05	± 0,05	± 0,1	± 0,15	± 0,2	± 0,3	± 0,5	-
tolerance class		radii and chamfers (in mm)				angles (in mm)			
		0 - 3	>3 - 6	>6	0 - 10	>10 - 50	>50 - 120	>120 - 400	>400
f (fine)		± 0,2	± 0,5	± 1	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'
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Zeichn. in UG erstellt. CAD.Nr.: Z:\Konstruktion\4887-4\4887-04-A401-00 Abgeleitet von CAD.Nr.: Z:\Konstruktion\4887-4\4887-04-A401-00 Hasco_WP_Ermo_Z40									
 Weener Plastik GmbH						cavity 12			
designed	day	name	scale			mouldnumber			
2D	26.01.2015	Rim.	1:1			4887-04			
3D		Frey							
part name			returning pin			drawingnumber 4887-04-A401-00			

	old	new	date name
alteration			