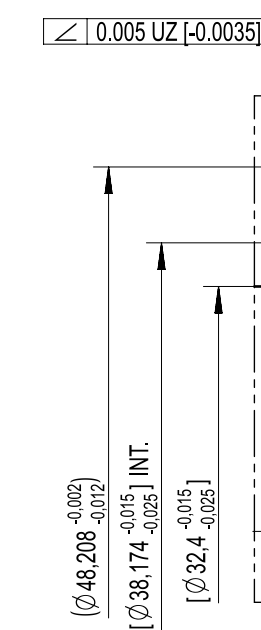
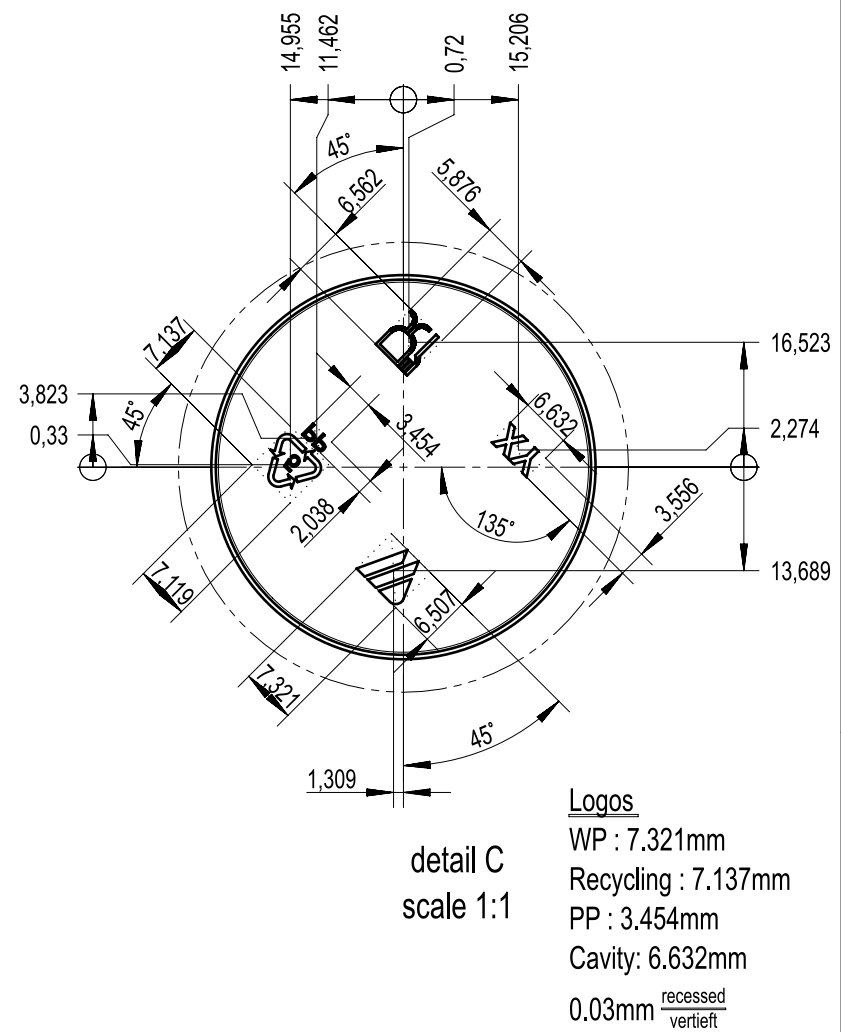


detail B
scale 2:1



detail D
scale 2:1

article area
Artikelbereich



detail C
scale 1:1

Logos
WP : 7.321mm
Recycling : 7.137mm
PP : 3.454mm
Cavity: 6.632mm
0.03mm recessed
vertieft

article surfaces technical smooth
Artikeloberflächen technisch glatt

holes and threads
Bohrungen und Gewinde
Rz 63

bordering edges to the article
area must be sharp-edged.
angrenzende Kanten zum Artikelbereich
müssen scharfkantig sein.

X = Rz 6,3
Y = Rz 4

material: Stavax ESU 2083
HRC: 52-54
piece: 16
substitute: 1
coating: -

general tolerances and informations

article contour tolerance	0 .. 0,000 ±0,02	article contour	sharp-edged
except of marked sharp edges			
undercuts (UC): DIN 509 - F 0,4 x 0,2		no spark-eroded surfaces except of marked faces	take article contour and missing dimensions from 3D data

For dimensions without tolerance details see DIN ISO 2768-FH. | For surfaces see ISO 1302.

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Drawing created in UG.
2D CAD File : Z:\Konstruktion\6169-1\6169-01-G001-02-DWG
3D CAD File : Z:\Konstruktion\6169-1\6169-01-G001-01

Weener Plastik GmbH	cavity 16		
day 16.06.2021	name Trempeck	scale 1:1	mouldnumber 6169-1
checked Mueller	A2	part name mushroom-shaped ejector finishing drawing	drawingnumber 6169-01-G001-02

Änderung in der Musterkavität für die Serie freigegeben: (in 15 Kavitäten einbringen) -Ring vertieft	15.11.21 Trem.	
old 1,646 12,8 7,8 Ø50,851	new 1,748 12,698 7,698 Ø50,815	date name
alteration		