



SECTION ON C/L

NOTE:
1) TECHALLOY OR EQUIVALENT
PLATING
 MASK ALL HOLES

2.) BRACKETED DIMENSION ARE IN
MM

FIRESTARTER

						TOLERANCES UNLESS NOTED DIMENSIONS IN INCHES 2 PLACE DECIMAL +/- .01 3 PLACE DECIMAL +/- .001 4 PLACE DECIMAL +/- .0005 DIMENSIONS IN MILLIMETERS 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 ANGULAR: +/- 0° 15' THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.	APPROVALS		<div>THE PLASTEK GROUP ERIE, PENNSYLVANIA</div> <div>THE PLASTEK GROUP</div>			
							DRN. M. ST. ONGE	DATE 03/12/07				
							CHK'D C. VARKEY	DATE 03/12/07				
							APPROVED C. VARKEY	DATE 03/12/07				
						APPROVED	DATE	DESCRIPTION NOZZLE SUPPORT 12 CAVITY GENGHIS CAP (50552)				
						REFERENCE						
						MATERIAL AISI H-13		SCALE 2X SIZE		ECN NUMBER 5003740	CUSTOMER 44000008	
A	5003920	03/20/07	ADDED DUEL DIMENSIONING	BFR	CV	DO NOT SCALE DRAWING		HDN / FINISH Rc 48-50	QTY REQ'D 12	SIZE B	DRAWING NO. 1976A.011	REV. A
REV.	ECN	DATE	REVISION RECORD	DRN	APPR							