



NOTE:

1.) TO MACHINE .125 [31.18] DIA (2) HOLES:
TILT PART AT 30°
TILT HEAD AT 20°30'

2.) BRACKETED DIMENSION ARE IN MM

FIRESTARTER

						<div>TOLERANCES UNLESS NOTED</div> <div>DIMENSIONS IN INCHES</div> <div>2 PLACE DECIMAL +/- .01</div> <div>3 PLACE DECIMAL +/- .001</div> <div>4 PLACE DECIMAL +/- .0005</div> <div>DIMENSIONS IN MILLIMETERS</div> <div>0 PLACE DECIMAL +/- 0.3</div> <div>1 PLACE DECIMAL +/- 0.25</div> <div>2 PLACE DECIMAL +/- 0.025</div> <div>3 PLACE DECIMAL +/- 0.013</div> <div>ANGULAR: +/- 0° 15'</div> <div>THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.</div>	<div>APPROVALS</div> <div><div>DRN. M. ST. ONGE</div><div>DATE 03/12/07</div></div> <div><div>CHK'D C. VARKEY</div><div>DATE 03/12/07</div></div> <div><div>APPROVED C. VARKEY</div><div>DATE 03/12/07</div></div> <div><div>APPROVED</div><div>DATE</div></div> <div>REFERENCE TITANIUM NITRATE</div> <div>MATERIAL PROTHERM BeCu</div> <div><div>HDN / FINISH Rc 40-44</div><div>QTY REQ'D 12</div></div>		<div><div>THE PLASTEK GROUP</div><div>ERIE, PENNSYLVANIA</div><div><div>THE PLASTEK GROUP</div></div></div> <div>DESCRIPTION NOZZLE TIP 12 CAVITY "GENGHIS" CAP (50552)</div> <div><div>SCALE 2X</div><div>ECN NUMBER 5003740</div><div>CUSTOMER 44000008</div></div> <div><div>SIZE B</div><div>DRAWING NO. 1976A.014</div><div>REV. A</div></div>		
A	5003920	03/20/07	ADDED DUEL DIMENSIONING	BFR	CV						
REV.	ECN	DATE	REVISION RECORD	DRN	APPR	DO NOT SCALE DRAWING					