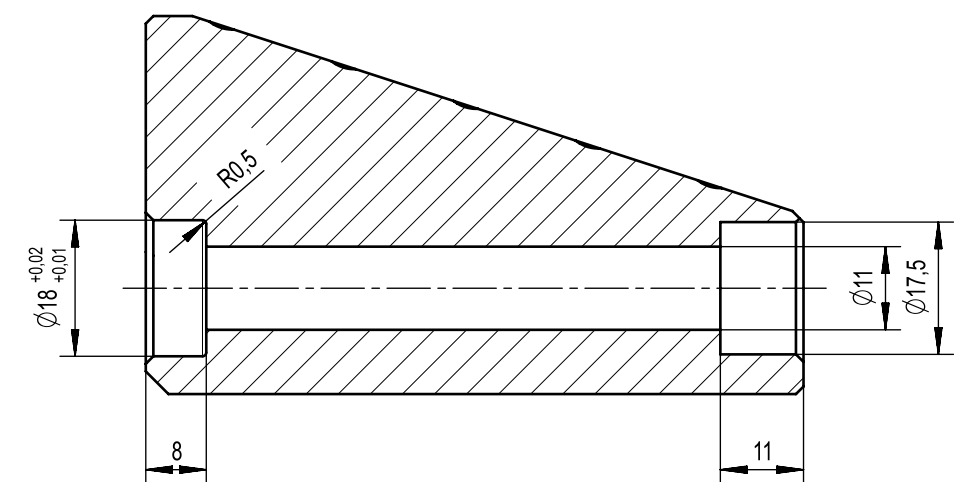
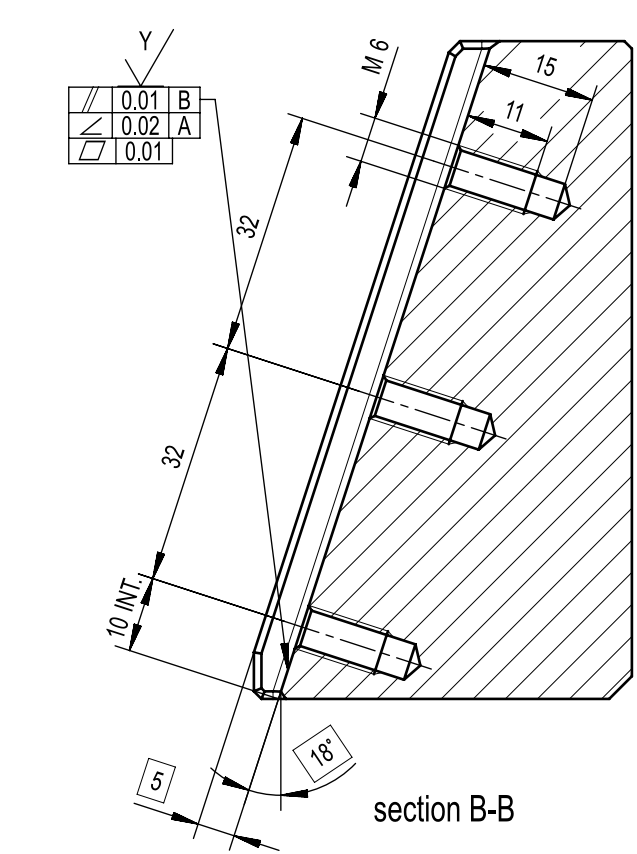


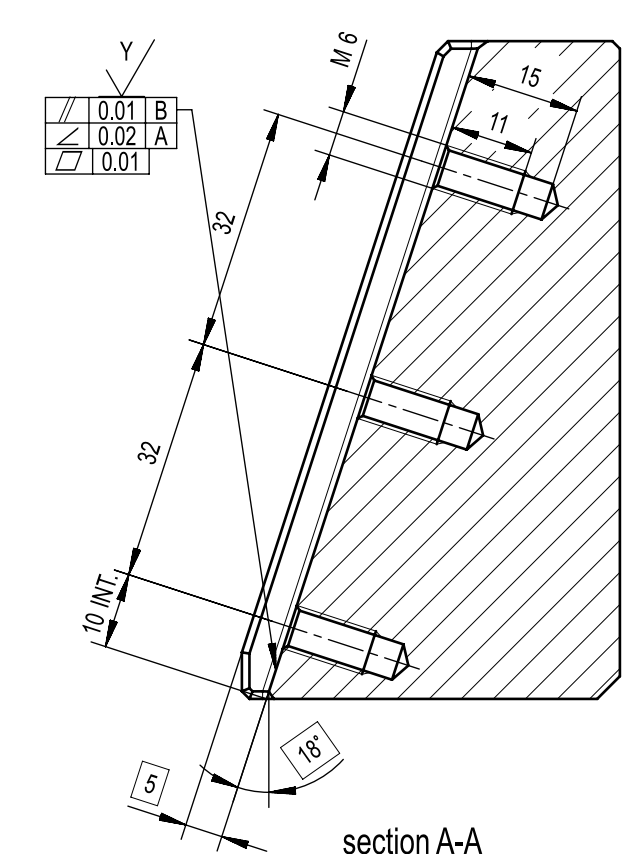
section E-E



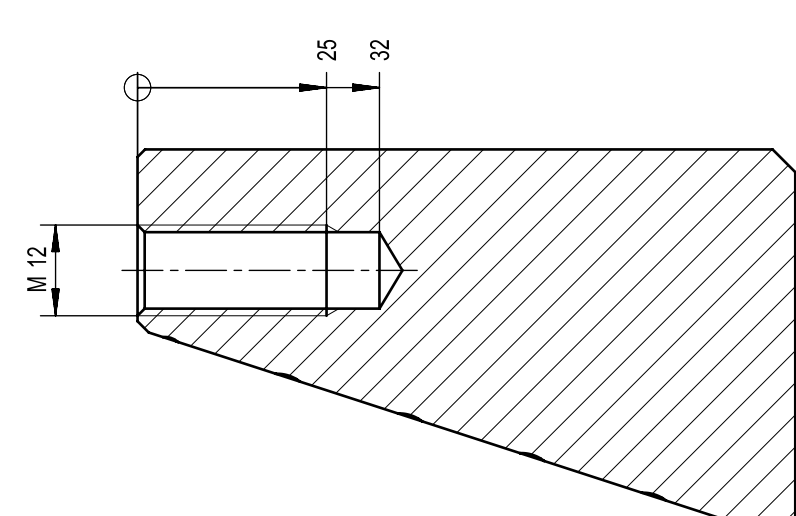
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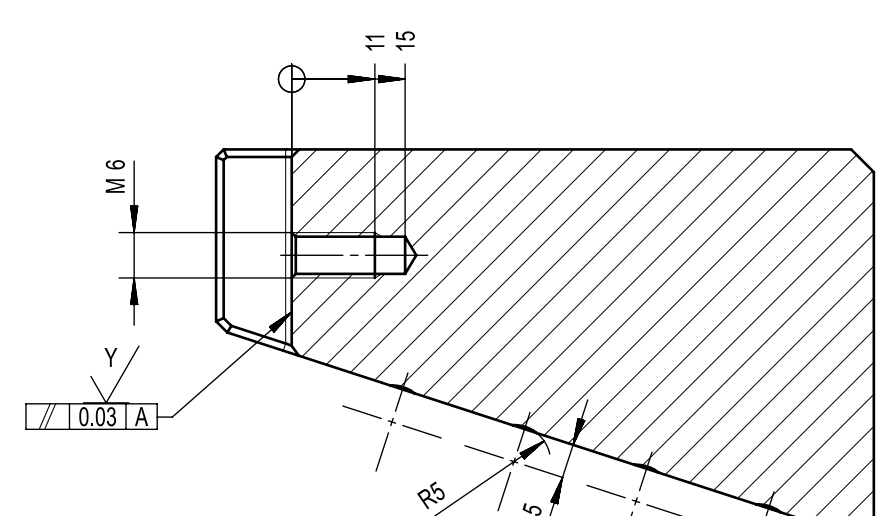
section B-B



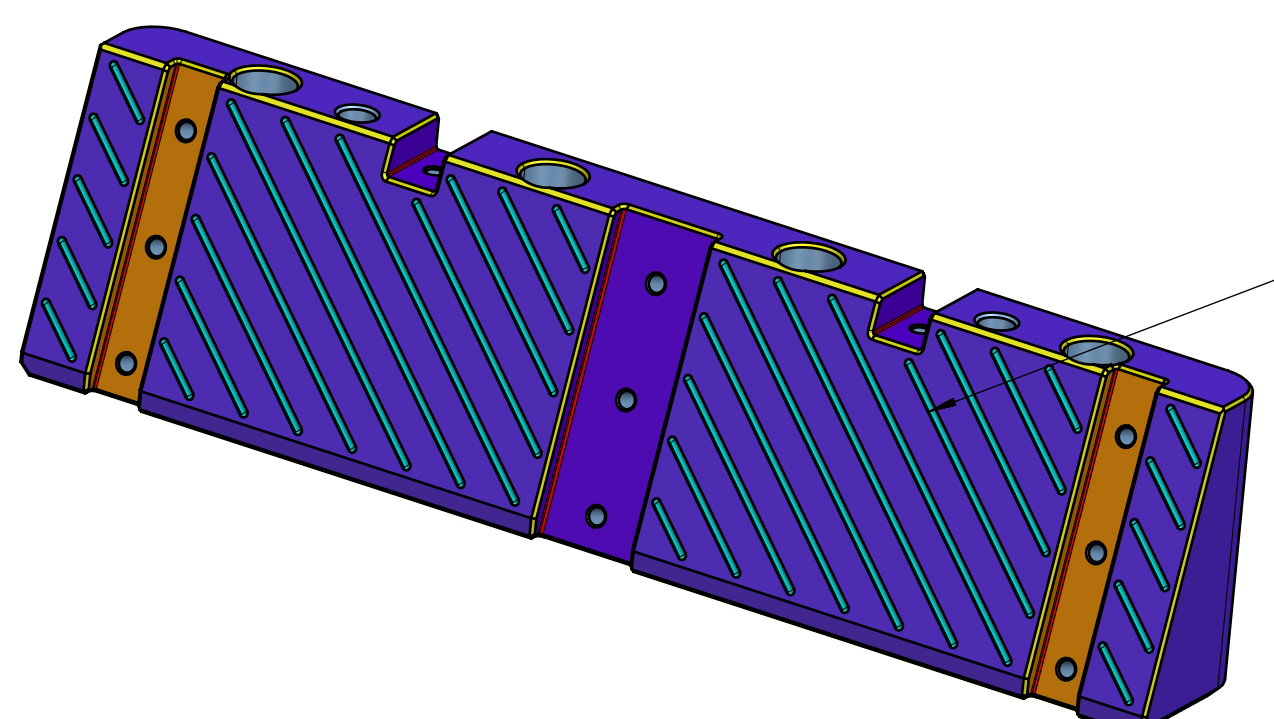
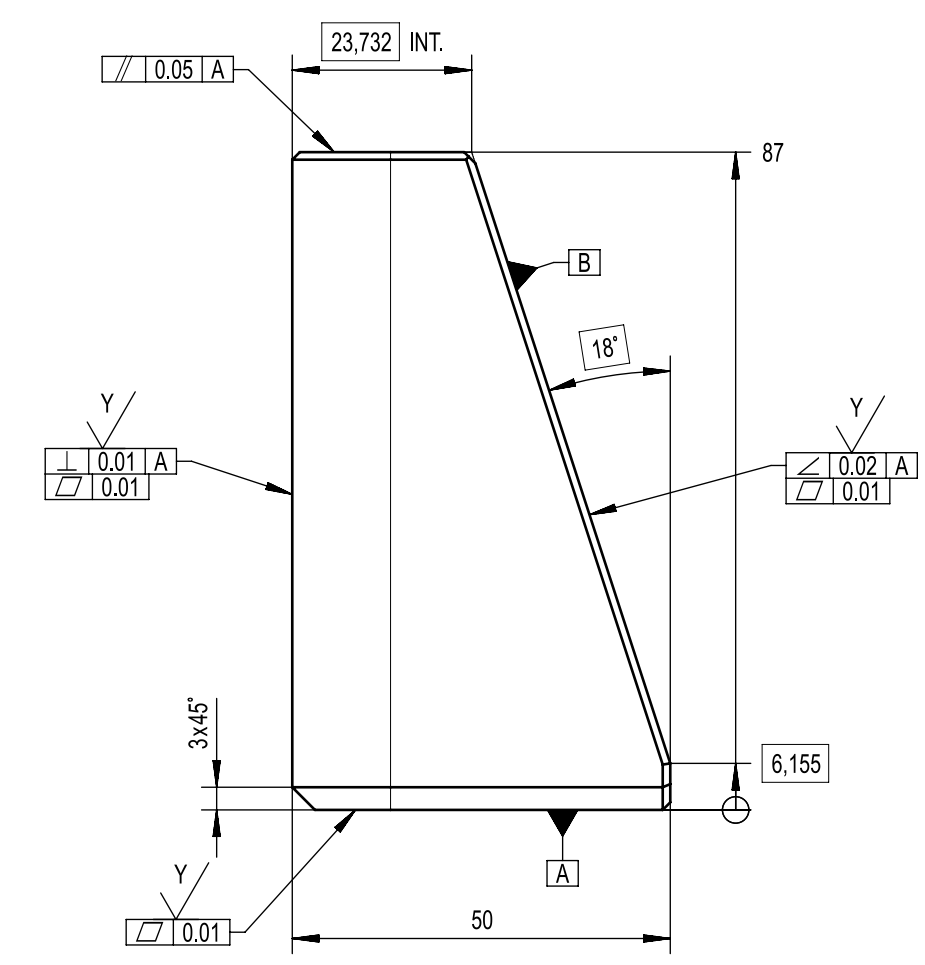
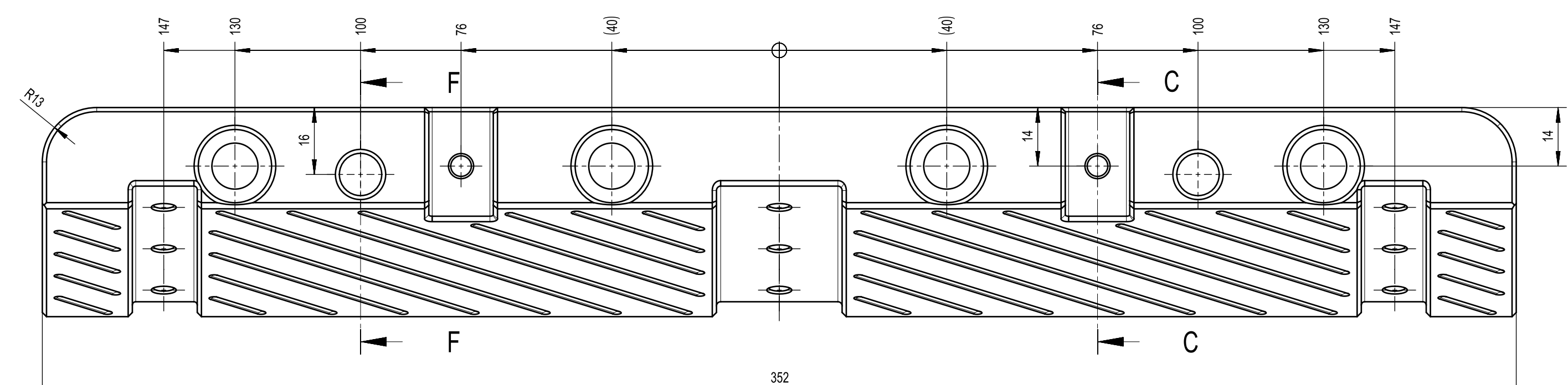
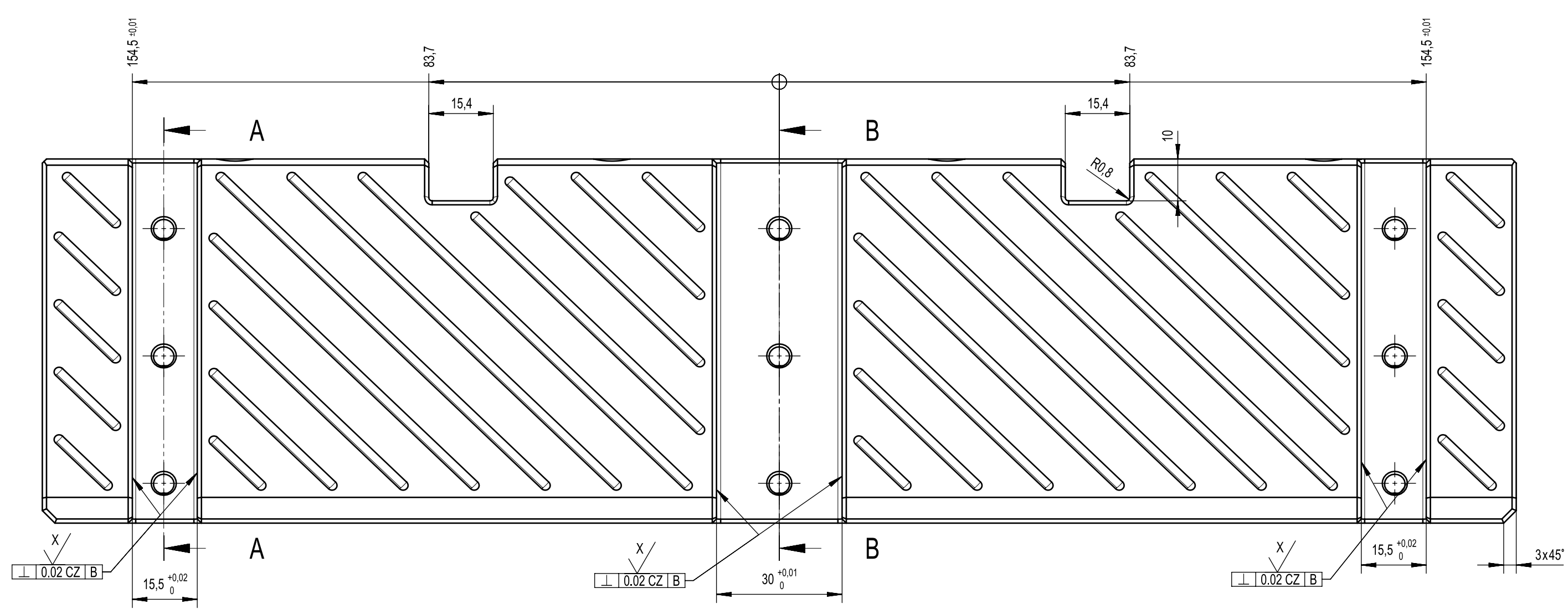
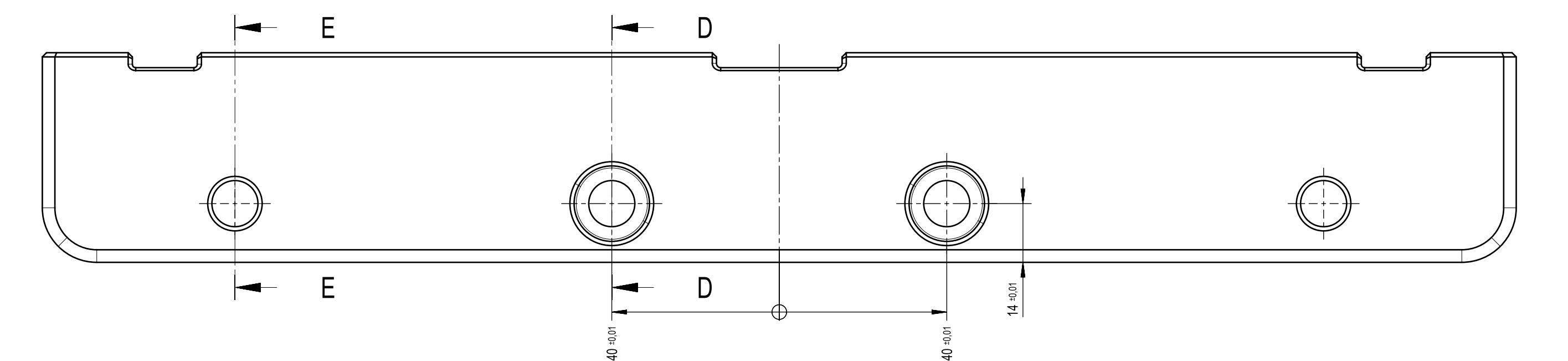
section A-A



section F-F



section C-C



bring in oil grooves.
Schmieruten einbringen

fits and fitting holes Passungen und Passbohrungen ✓ Rz 4	holes and threads Bohrungen und Gewinde ✓ Rz 63	not dimensioned chamfers & radii nicht bemaßte Fasen & Radien 1x45° & R1
Rz 16 (✓) ✓ = $\sqrt{\frac{Rz}{4}}$ <small>grinded specification</small>		material: 1.2842 HRC: 56-58 piece: 8 substitute: - coating: -
general tolerances and informations		
article contour tolerance 0 .. 0.000 ±0.02	article contour ±0.02	sharp-edged
undercuts (UC): DIN 509 - F 0.4 x 0.2 except of marked sharp edges	no spark-eroded surfaces except of marked faces	take article contour and missing dimensions from 3D data
For dimensions without tolerance details see DIN ISO 2768-H. For surfaces see ISO 1302.		
This drawing or even just details must not be reproduced in any way without our explicit permission.		
Drawing created in UG 2D CAD File: Z:\Konstruktion\4887-5\4887-05-F0120-01-DWG 3D CAD File: Z:\Konstruktion\4887-5\4887-05-F0120-00		
Weener Plastik GmbH		cavity 12
drawn 01.12.2021 checked Frey	name Trempeck scale 1:1 A1	mouldnumber 4887-5
part name wedged block		drawingnumber 4887-05-F0120-01

a	Nitrierung entfernt	08.03.22 Trem.	
	old	new	
	alteration	date	name