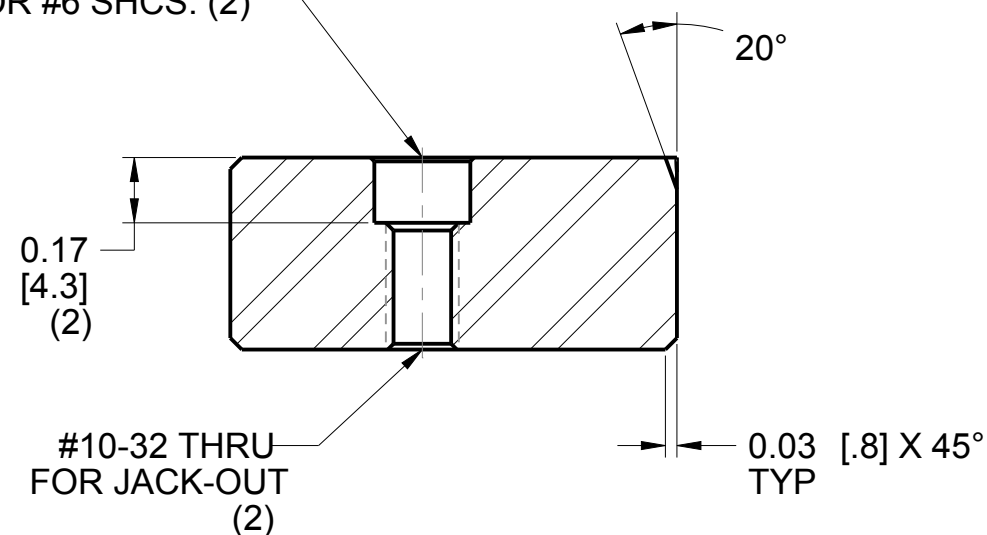


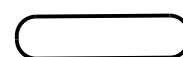
DRILL & C-BORE
FOR #6 SHCS. (2)



SECTION A-A

NOTE:


CAVITY MOLDING SURFACES
TO BE SPI-SPE# 2 FINISH
DRAW POLISHED



DENOTES CRITICAL DIMENSIONS,
PERMANENT Q.A. RECORD MUST BE KEPT.

DIMENSIONS IN BRACKETS [0.000]
ARE MILLIMETERS

FIRESTARTER

TOLERANCES UNLESS NOTED -DIMENSIONS IN MILLIMETERS- 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 -DIMENSION IN INCHES- 2 PLACE DECIMAL +/- 0.01 3 PLACE DECIMAL +/- 0.001 4 PLACE DECIMAL +/- 0.0005 ANGULAR +/- 0°15'	APPROVALS		THE PLASTEK GROUP ERIE, PENNSYLVANIA 
	DESIGNER	DATE	DESCRIPTION F/H CAVITY TIP INSERT 24 CAV GENGHIS REG SCREW (50785)
	-	-	
	DRAWN	DATE	
THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.	J.D.SOLIWODA	09/25/14	
	CHECKED	DATE	SCALE 2:1
	-	-	SHRINK -
	APPROVED	DATE	ECN NUMBER 5009188
DO NOT SCALE DRAWING	C. VARKEY	09/25/14	CUSTOMER NUMBER 44000008
	REFERENCE NO.		SIZE B
	MATERIAL		DRAWING NO. 1977B_107
	420 S.S. (STAVAX)		REV. -
	HARDNESS	QUANTITY REQ'D	
	48-50 Rc	24	