


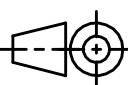


section A-A

material: W30h6-416  
HRC:  
piece.: 4  
substitute:

jobnumber 284.093

general tolerances											
article contour tolerance		0 .. 0,000		±0,02			±0,02°		article contour		sharp-edged
tolerance class		linear measures (in mm)									
		0 - 3	>3 - 6	>6 - 30	>30 - 120	>120 - 400	>400 - 1000	>1000 - 2000	>2000 - 4000		
f ( fine)		± 0,05	± 0,05	± 0,1	± 0,15	± 0,2	± 0,3	± 0,5	-		
tolerance class		radii and chamfers (in mm)				angles (in mm)					
		0 - 3	>3 - 6	>6	0 - 10	>10 - 50	>50 - 120	>120 - 400	>400		
f ( fine)		± 0,2	± 0,5	± 1	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'		
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Zeichn. in UG erstellt.											
CAD.Nr.:		Z:\Konstruktion\4887-4\4887-04-A117-01									
Abgeleitet von											
CAD.Nr.:		Z:\Konstruktion\4887-4\4887-04-A117-01 INA W30h6-416 WP									
		Weener Plastic GmbH						cavity			
								12			
designed	day	name	scale				mouldnumber				
2D	21.01.2015	Rim.									
3D		Frey									
part name							drawingnumber				
extension for ejector							4887-4				
							4887-04-A117-01				

	old	new
	alteration	
	date name	