



Scale: 1:2		Scale: 1:1	
3D - engraving pocket incl. engraving Gravurtasche inkl. Gravur		3D - engraving pocket incl. engraving Gravurtasche inkl. Gravur	
crafting measure AFTER coating Fertigungsmaß NACH Beschichtung		crafting measure AFTER coating Fertigungsmaß NACH Beschichtung	
article contour Arteikeilkontur		article contour Arteikeilkontur	
Logos Cavity no. : 33 .. 44 0,1 mm recessed vertieft		Logos Cavity no. : 33 .. 44 0,1 mm recessed vertieft	
not dimensioned chamfers & radii nicht bemaßte Fasen & Radien 0.5x45° & R0,5		fits and fitting holes Passungen und Passbohrungen Rz 4	
holes and threads Bohrungen und Gewinde Rz 63		material: Stavax ESU 2083 HRC: 52-54 piece: 12 substitute: 1 coating: Dylyn/DLC 2.5µm	
general tolerances and informations		general tolerances and informations	
article contour tolerance 0 .. 0,000 ±0,02		article contour ±0,02*	
sharp-edged		sharp-edged	
undercuts (UC): DIN 509 - F 0,4 x 0,2		no spark-eroded surfaces except of marked faces	
take article contour and missing dimensions from 3D data		take article contour and missing dimensions from 3D data	
For dimensions without tolerance details see DIN ISO 2768-FH. For surfaces see ISO 1302.		For dimensions without tolerance details see DIN ISO 2768-FH. For surfaces see ISO 1302.	
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Drawing created in UG. 2D CAD File : Z:\Konstruktion\4887-5\4887-05-H0001-02-DWG 3D CAD File : Z:\Konstruktion\4887-5\4887-05-H0001-01		Drawing created in UG. 2D CAD File : Z:\Konstruktion\4887-5\4887-05-H0001-02-DWG 3D CAD File : Z:\Konstruktion\4887-5\4887-05-H0001-01	
Weener Plastik GmbH		cavity 12	
day 28.11.21		scale 1:1	
name Akhil		mouldnumber 4887-5	
checked Frey		drawingnumber 4887-05-H0001-02	
part name cooling core		part name cooling core	
Finishing areas Endbearbeitungs Bereiche 1 - 3		Finishing areas Endbearbeitungs Bereiche 1 - 3	
alteration		alteration	
date 04.04.22 Trem.		date 04.04.22 Trem.	