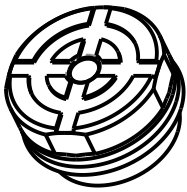
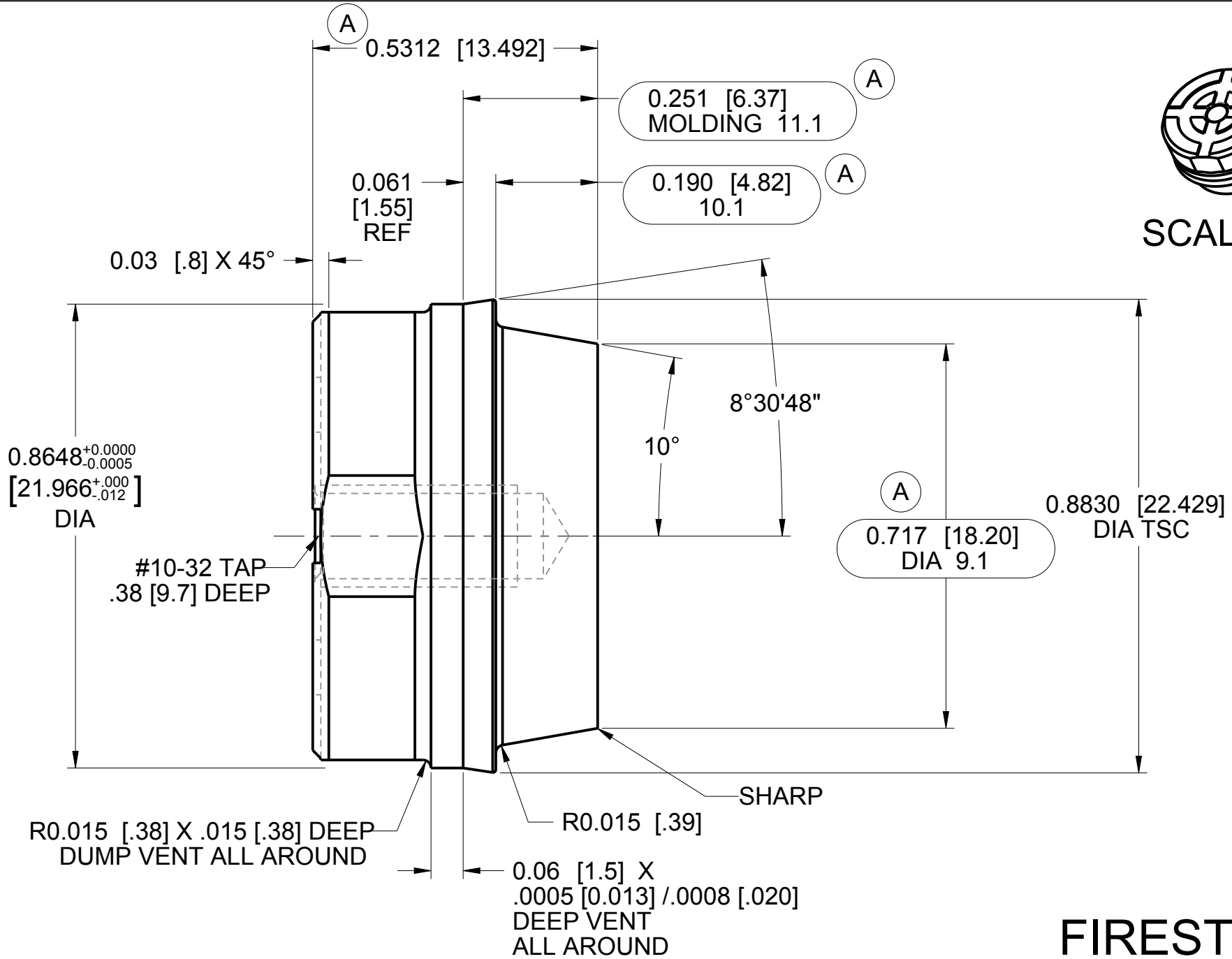
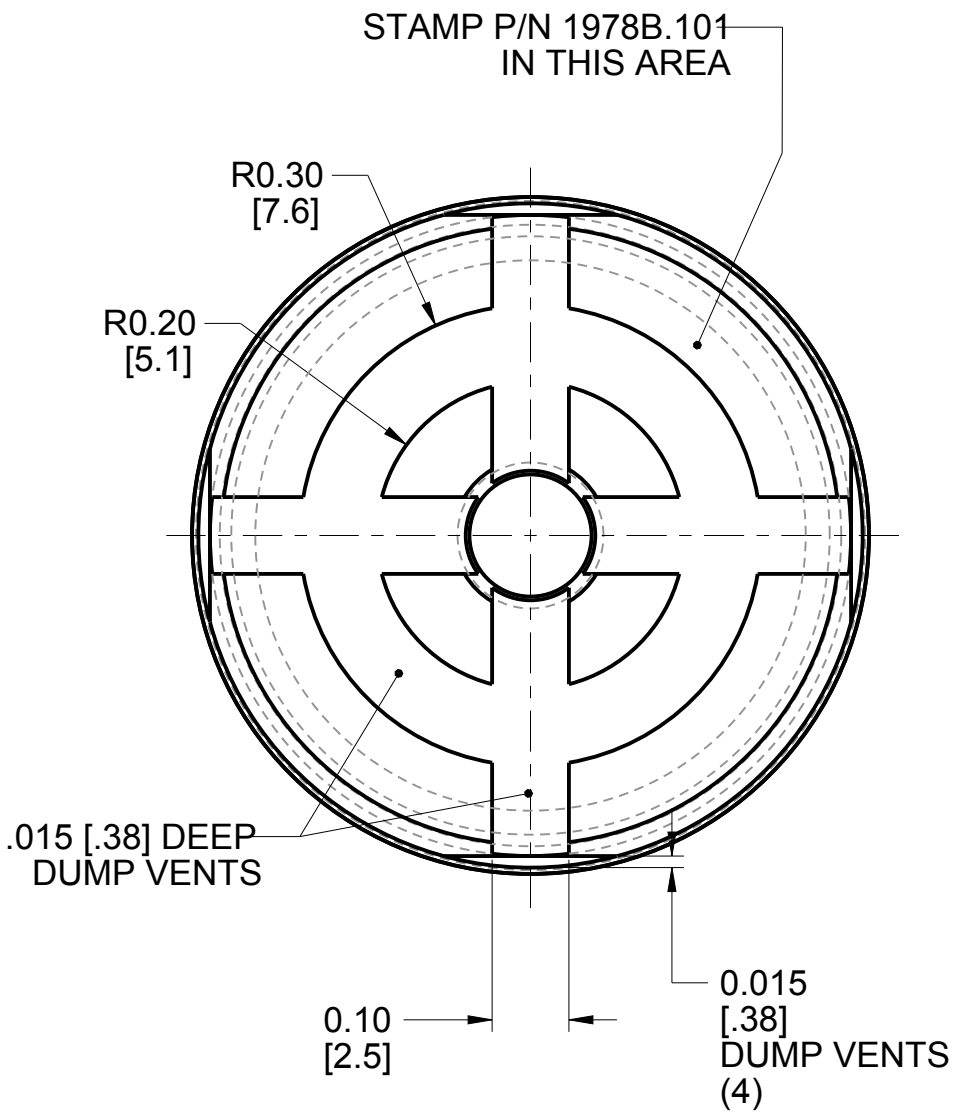


NOTE:

ALL MOLDING SURFACES TO BE 320
DRAW POLISH.



SCALE 1:1

FIRESTARTER

NOTE:

- 1) DENOTES CRITICAL DIMENSIONS;
PERMANENT QA RECORD MUST BE KEPT.
- 2) FOR MOLDING AREA GEOMETRY SEE 3D FILE

<div>TOLERANCES</div> <div>UNLESS NOTED</div> <div>-DIMENSIONS IN MILLIMETERS-</div> <div>0 PLACE DECIMAL +/- 0.3</div> <div>1 PLACE DECIMAL +/- 0.25</div> <div>2 PLACE DECIMAL +/- 0.025</div> <div>3 PLACE DECIMAL +/- 0.013</div> <div>-DIMENSION IN INCHES-</div> <div>2 PLACE DECIMAL +/- 0.01</div> <div>3 PLACE DECIMAL +/- 0.001</div> <div>4 PLACE DECIMAL +/- 0.0005</div> <div>ANGULAR +/- 0°15'</div>		<div>APPROVALS</div> <div>DESIGNER</div> <div>-</div> <div>DRAWN</div> <div>J. SOLIWODA</div> <div>CHECKED</div> <div>-</div> <div>APPROVED</div> <div>C. VARKEY</div>		<div>DATE</div> <div>-</div> <div>DATE</div> <div>09/26/14</div> <div>DATE</div> <div>-</div> <div>DATE</div> <div>09/26/14</div>		<div>THE PLASTEK GROUP</div> <div>ERIE, PENNSYLVANIA</div> <div><div>THE</div><div>PLASTEK</div><div>GROUP</div></div>					
<div>THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.</div>		REFERENCE NO.		SCALE		ECN NUMBER		CUSTOMER NUMBER			
		-		4:1		5009189		44000008			
		MATERIAL		SHRINK							
		420 SS (STAVAX)		-							
		HARDNESS		QUANTITY REQ'D		SIZE		DRAWING NO.		REV.	
DO NOT SCALE DRAWING		48-50 Rc		24		B		1978B_101		A	

A	5010529	11/11/16	.5312 WAS .5372; .190 WAS .196; .251 MOLDING WAS .257; .717 DIA WAS .715 DIA.	JDS	CV
REV.	ECN	DATE	REVISION RECORD	DRN	APPR