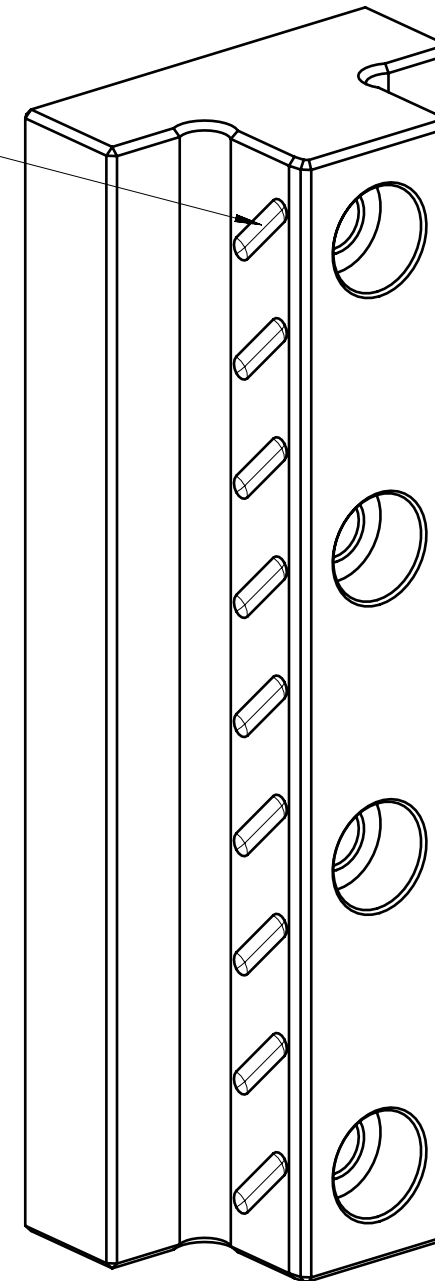



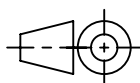


bring in oil grooves
Schmiernuten einbringen
(2x9)



not dimensioned chamfers
nicht bemaßte Fasen
1x45°
material: 1.2767 (a) (b)
HRC: 53-55 (a) (b)
piece: 2
substitute: -
coating: nitrided (a)

general tolerances									
article contour tolerance		0 .. 0,000		±0,02		 ±0,02°		article contour — — — — —	
		sharp-edged							
tolerance class		linear measures (in mm)							
		0 - 3	>3 - 6	>6 - 30	>30 - 120	>120 - 400	>400 - 1000	>1000 - 2000	>2000 - 4000
f (fine)		± 0,05	± 0,05	± 0,1	± 0,15	± 0,2	± 0,3	± 0,5	-
tolerance class		radii and chamfers (in mm)				angles (in degrees and minutes)			
		0 - 3	>3 - 6	>6	0 - 10	>10 - 50	>50 - 120	>120 - 400	>400
f (fine)		± 0,2	± 0,5	± 1	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'
This drawing or even just details must not be reproduced in any way without our explicit permission.									
Zeichn. in UG erstellt. CAD.Nr.: Z:\Konstruktion\6022-1\6022-01-A135-02-DWG Abgeleitet von CAD.Nr.: Z:\Konstruktion\6022-1\6022-01-A135-00									
		Weener Plastic GmbH					cavity 8		
designed		day	name	scale			mouldnumber		
2D		04.11.2019	Hoffmann	1:1			6022-1		
3D			Frey	A3					
part name flat guiding pl. 4 (male)							drawingnumber 6022-01-A135-02		

b	Materialangaben geändert	13.02.20	Kram
a	Materialangaben geändert	31.01.20	Kram
	old	new	date name
alteration			