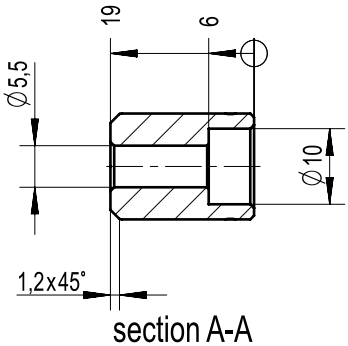
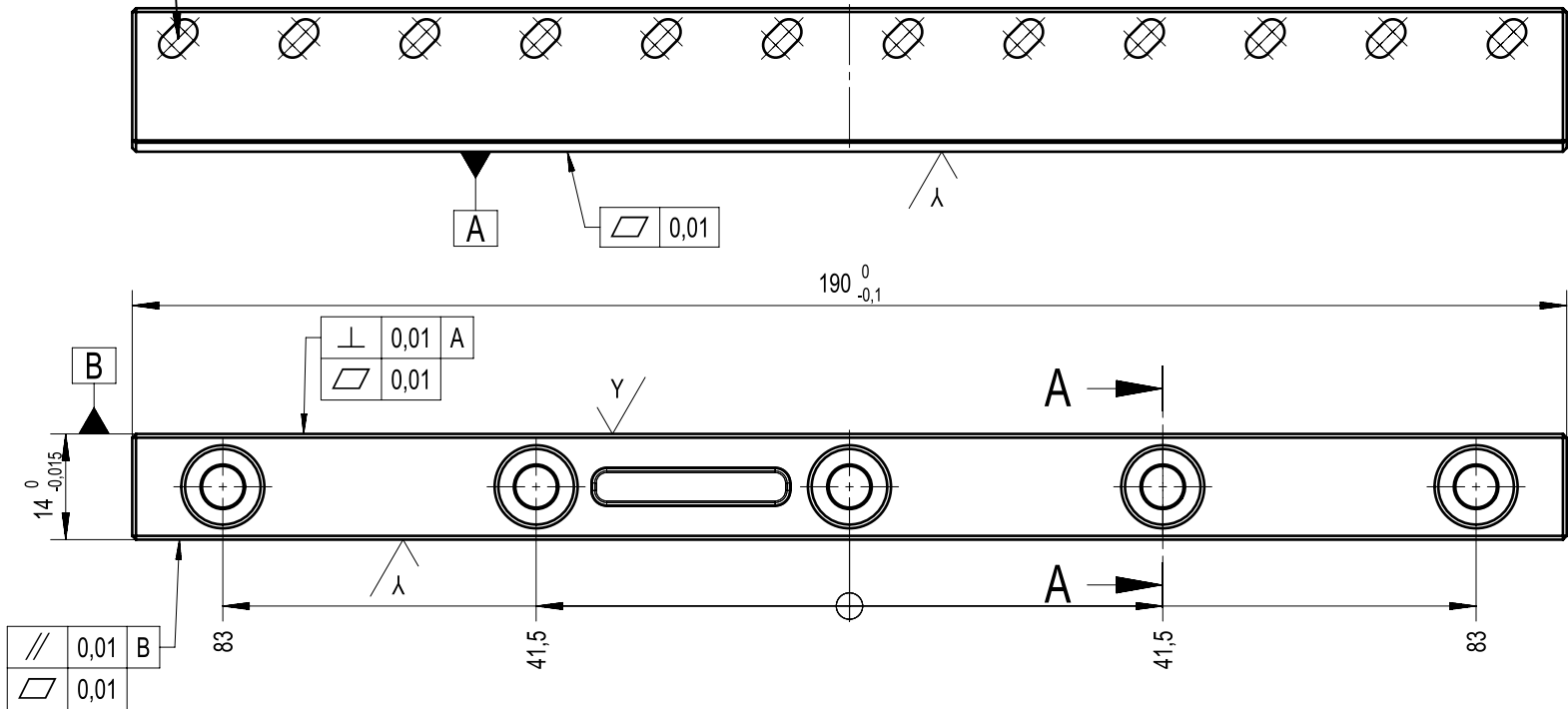
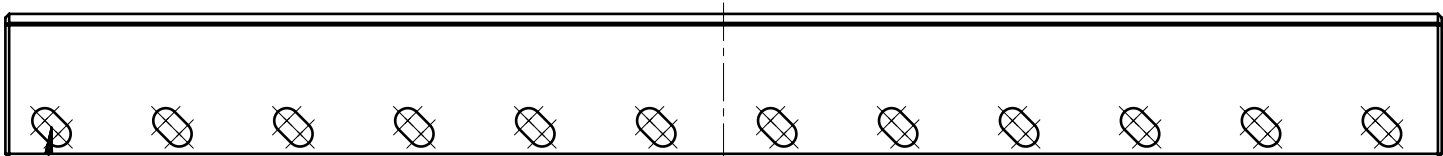


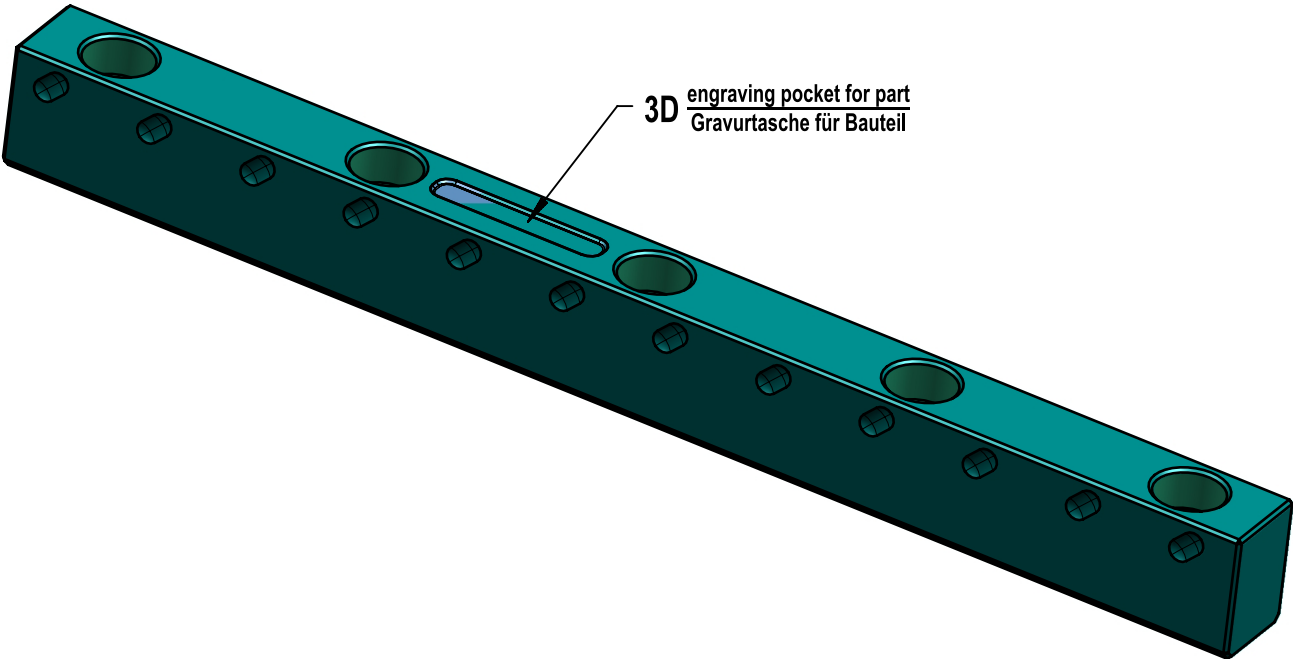
3D lubrication grooves  
Schmiernuten  
( 12 x SR3▽0,5 )



3D lubrication grooves  
Schmiernuten  
( 12 x SR3▽0,5 )



3D engraving pocket for part  
Gravurtasche für Bauteil



not dimensioned chamfers  
nicht bemaßte Fasen  
0,5x45°

holes and threads  
Bohrungen und Gewinde  
Rz 63

material: 1.2842  
HRC: 56-58  
piece: 8  
substitute: -  
coating: -

grinded  
geschliffen  
Rz 4  
Rz 16 (✓)

general tolerances and informations					
article contour tolerance		0 .. 0,000 ±0,02	±0,02°	article contour	sharp-edged
except of marked sharp edges		+0,4 +0,2 -0,1 -0,3	undercuts (UC): DIN 509 - F 0,4 x 0,2	no spark-eroded surfaces except of marked faces	take article contour and missing dimensions from 3D data
For dimensions without tolerance details see DIN ISO 2768-fH.   For surfaces see ISO 1302.					
This drawing or even just details must not be reproduced in any way without our explicit permission.					
Drawing created in UG. 2D CAD File : Z:\Konstruktion\6169-1\6169-01-F250-00-DWG 3D CAD File : Z:\Konstruktion\6169-1\6169-01-F250-00					
Weener Plastik GmbH			cavity 16		
drawn	day	name	scale 1:1		mouldnumber 6169-1
checked	19.05.2021	Müller			
part name			middle guiding		drawingnumber 6169-01-F250-00

	old	new
	alteration	
	date name	