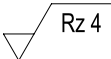

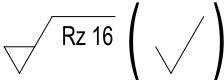


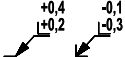

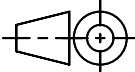


fits and fitting holes Passungen und Passbohrungen		holes and threads Bohrungen und Gewinde		not dimensioned chamfers nicht bemaßte Fasen 1x45°	
 Rz 4		 Rz 63			
 Rz 16		$X = \sqrt{\text{milling Fräsen Rz 4}}$ $Y = \sqrt{\text{grinded geschliffen Rz 4}}$		material: 1.2842 HRC: 56-58 piece: 4 substitute: - coating: -	
general tolerances and informations					
article contour tolerance 0 .. 0,000 ±0,02		 ±0,02°		article contour	 sharp-edged
 except of marked sharp edges		undercuts (UC): DIN 509 - F 0,4 x 0,2		no spark-eroded surfaces except of marked faces	
				take article contour and missing dimensions from 3D data	
For dimensions without tolerance details see DIN ISO 2768-fH.   For surfaces see ISO 1302.					
This drawing or even just details must not be reproduced in any way without our explicit permission.					
Drawing created in UG. 2D CAD File : Z:\Konstruktion\4887-5\4887-05-A0136-00-DWG 3D CAD File : Z:\Konstruktion\4887-5\4887-05-A0136-00					
 Weener Plastik GmbH					cavity 12
	day	name	scale		mouldnumber
drawn	20.12.2021	J.Peter	1:1		4887-5
checked		Frey	A4		
part name retainer for flat guiding					drawingnumber 4887-05-A0136-00