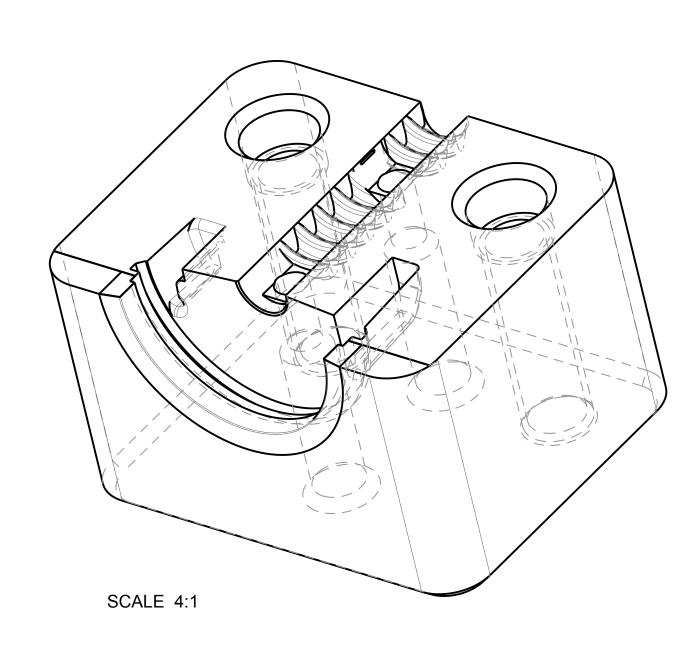


THREAD DATA SCALE 8:1

DOUBLE LEAD LEFT HAND THREAD

LEFT HAND THREAD	
"T" = .218 [5.54] DIA	3.1
"E" = .157 [3.99] DIA	4.1

LEAD = .1604 [4.074] PITCH = .0803 [2.040]



NOTE: DIMENSIONS IN BRACKETS [0.000] ARE MILLIMETERS

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						APPROVALS			THE PI	ASTEK G	ROUP	THE	
					DRAWN		DATE		IIILILAGILI			PLASTÈK	ı
						OLIWODA		12/08/06	ERIE, PENNSYLVAN		A	/ GROUP \	ı
					CHECKED		DATE						ı
									DESCRIPTION				ı
						APPROVED DATE			B/H CORE SUB INSERT			RT	ı
						C. VARKEY 12/07/06							ı
					REFEREN	REFERENCE NO.			2x24 CAV	GENGHIS REG SCREW (50786)			ı
					FINISH	-		SCALE: 4:1		ECN NUMBER	CUSTOMER NUMBER	l	
					FINISH	FINISH				E002600	44000000	l	
					MATERIAL	DIAI			SHRINKAGE:		5003689	44000008	ı
5003917	04-05-07	CONVERTED TO DUAL DIMENSIONS	RWR	cv	WATERIAL		S.S. (STAVAX)	SIZE	DRAWING NO.		REV.	l
0000017	3.3007	OCIVERTED TO BOXE BIMENCION] "	HARDNES			Y REQUIRED	D	1004	$\lambda \Lambda$	つ	ı
ECN	DATE	REVISION RECORD	DRN	APPR		48-50 Rc	Q0, 1111	48	D	198	3A_10		
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