


SECTION ON C/L

**NOTE:**

- 1) TECHNICALLOY OR EQUIVALENT  
PLATING MASK ALL HOLES
- 2.) BRACKETED DIMENSION ARE IN  
MM

**FIRESTARTER**

						TOLERANCES UNLESS NOTED  DIMENSIONS IN INCHES 2 PLACE DECIMAL +/- .01 3 PLACE DECIMAL +/- .001 4 PLACE DECIMAL +/- .0005  DIMENSIONS IN MILLIMETERS 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 ANGULAR: +/- 0° 15'	APPROVALS		THE PLASTEK GROUP ERIE, PENNSYLVANIA 			
							DRN. M. ST. ONGE	DATE 03/12/07	DESCRIPTION  SPRUE SUPPORT 12 CAVITY GENGHIS CAP (50552)			
							CHK'D C. VARKEY	DATE 03/12/07				
							APPROVED C. VARKEY	DATE 03/12/07				
							APPROVED	DATE	SCALE  FULL			
							REFERENCE					
							MATERIAL  AISI H-13		CUSTOMER  44000008		SIZE  B	
							HDN / FINISH  Rc 48-50	QTY REQ'D  1	DRAWING NO.  1976A.010			
REV.	ECN	DATE	REVISION	RECORD	DRN	APPR	DO NOT SCALE DRAWING		REV.  A			