


**NOTE:**

1.) BRACKETED DIMENSION ARE IN MM

REV.	ECN	DATE	REVISION RECORD	DRN	APPR	TOLERANCES UNLESS NOTED DIMENSIONS IN INCHES 2 PLACE DECIMAL +/- .01 3 PLACE DECIMAL +/- .001 4 PLACE DECIMAL +/- .0005 DIMENSIONS IN MILLIMETERS 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 ANGULAR: +/- 0° 15' THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.	APPROVALS		THE PLASTEK GROUP ERIE, PENNSYLVANIA		
							DRN. M. ST. ONGE	DATE 04/09/07	<div> <div>  </div> </div>		
B	5003908	03/31/07	ADDED DUAL DIMENSIONS	BFR	CV	DO NOT SCALE DRAWING	CHK'D C. VARKEY	DATE 04/09/07			
A	5003955	04/11/07	WAS LABELED BOTTOM KEY	MSO	MSO		APPROVED C. VARKEY	DATE 04/09/07			
							APPROVED	DATE			
							REFERENCE				
							MATERIAL 0-1 TOOL STEEL				
							HDN / FINISH 54-56	QTY REQ'D 2	DESCRIPTION A TOP KEY FOR 400 RS TON CARRIER		
									SCALE FULL	ECN NUMBER 5003955	CUSTOMER 44000008
									SIZE B	DRAWING NO. 1985A.093	REV. B