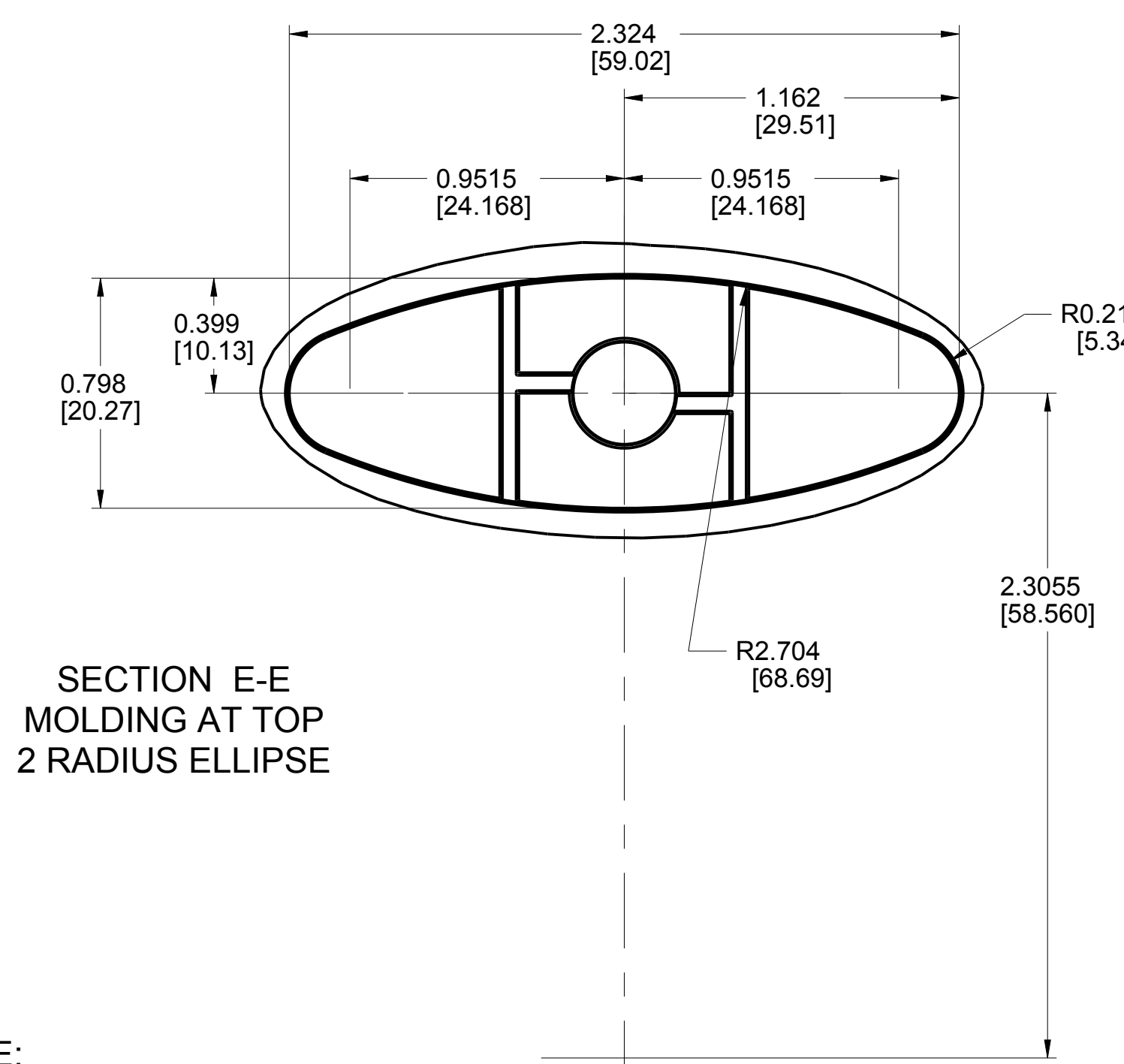
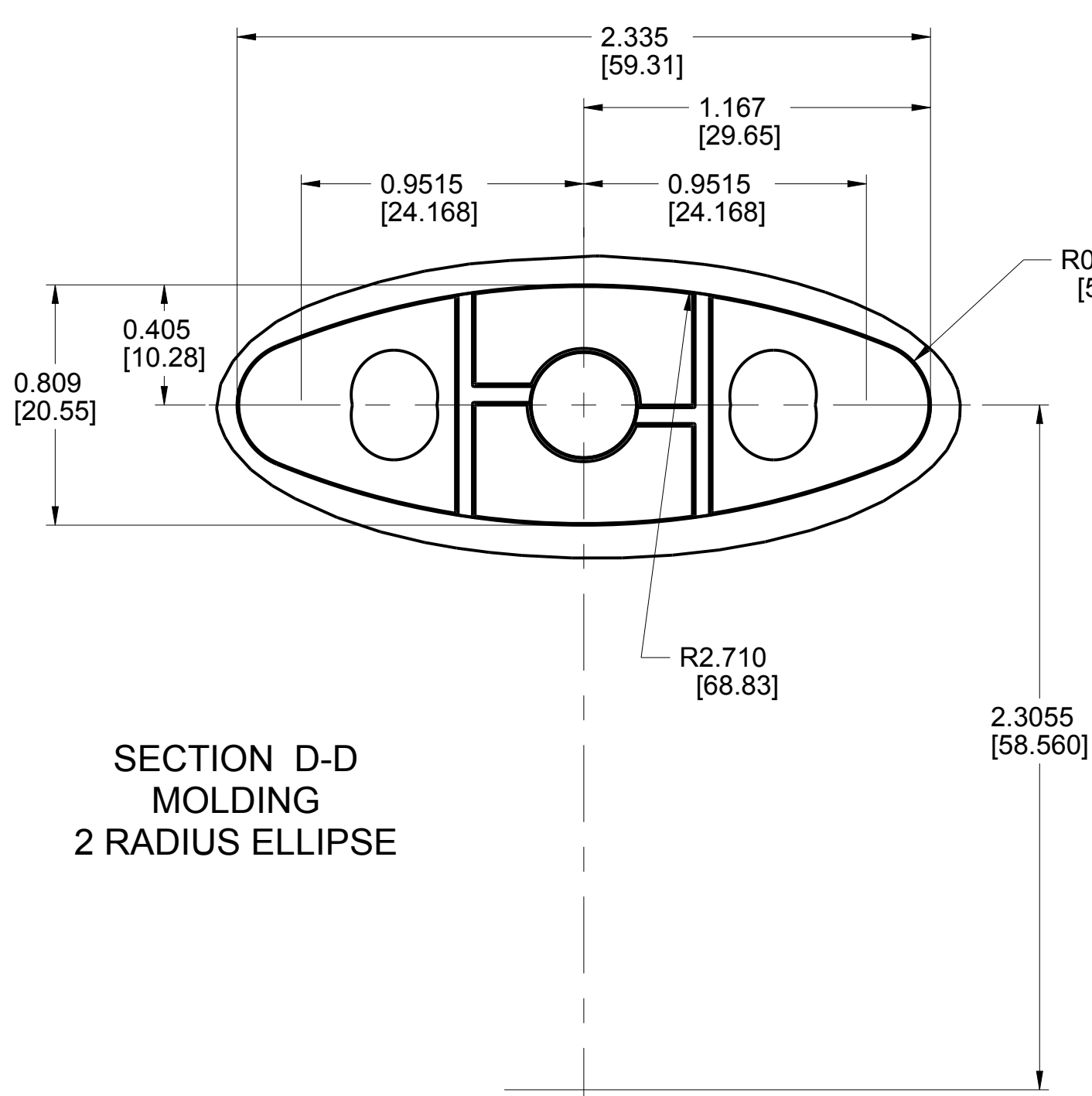
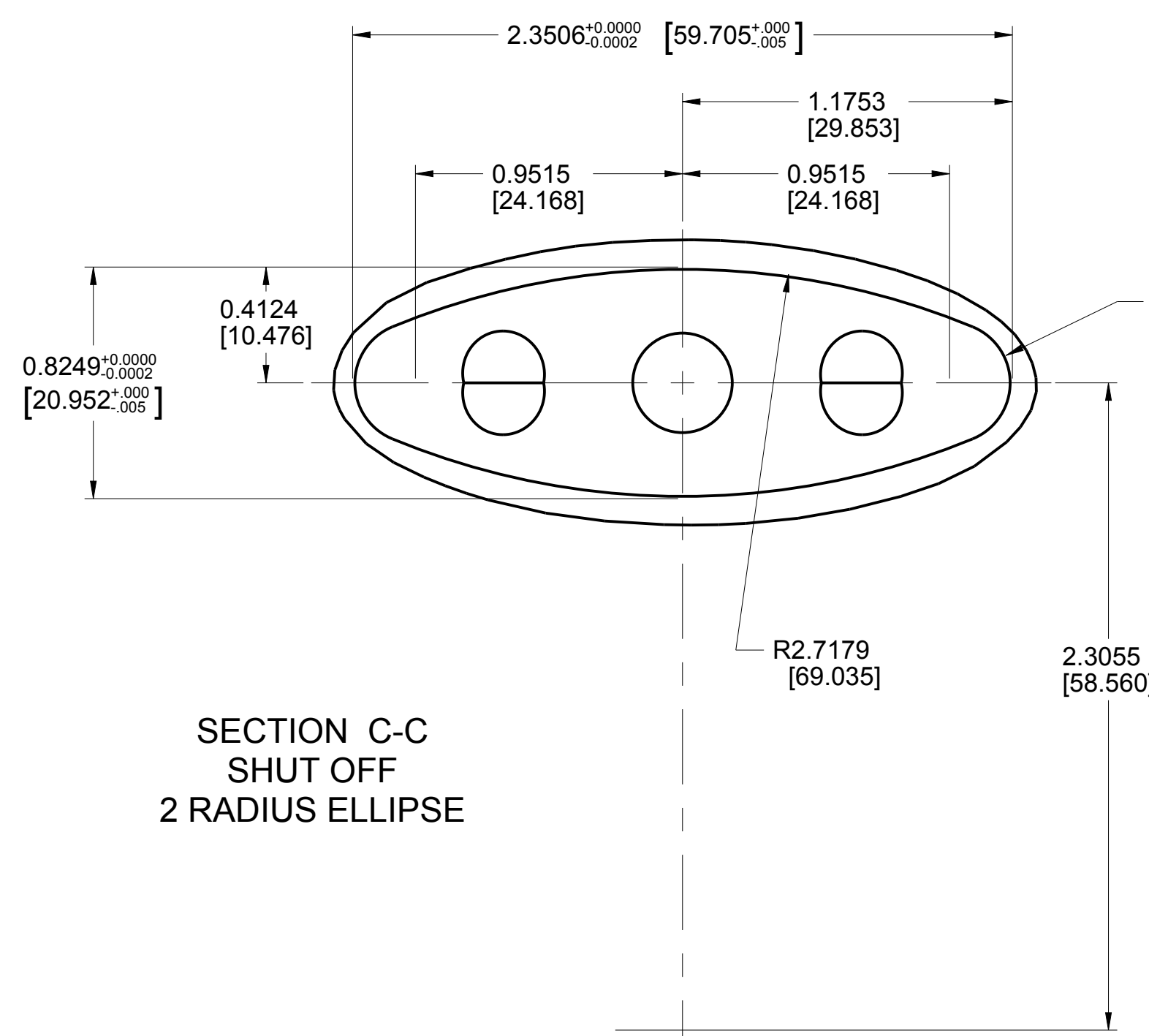
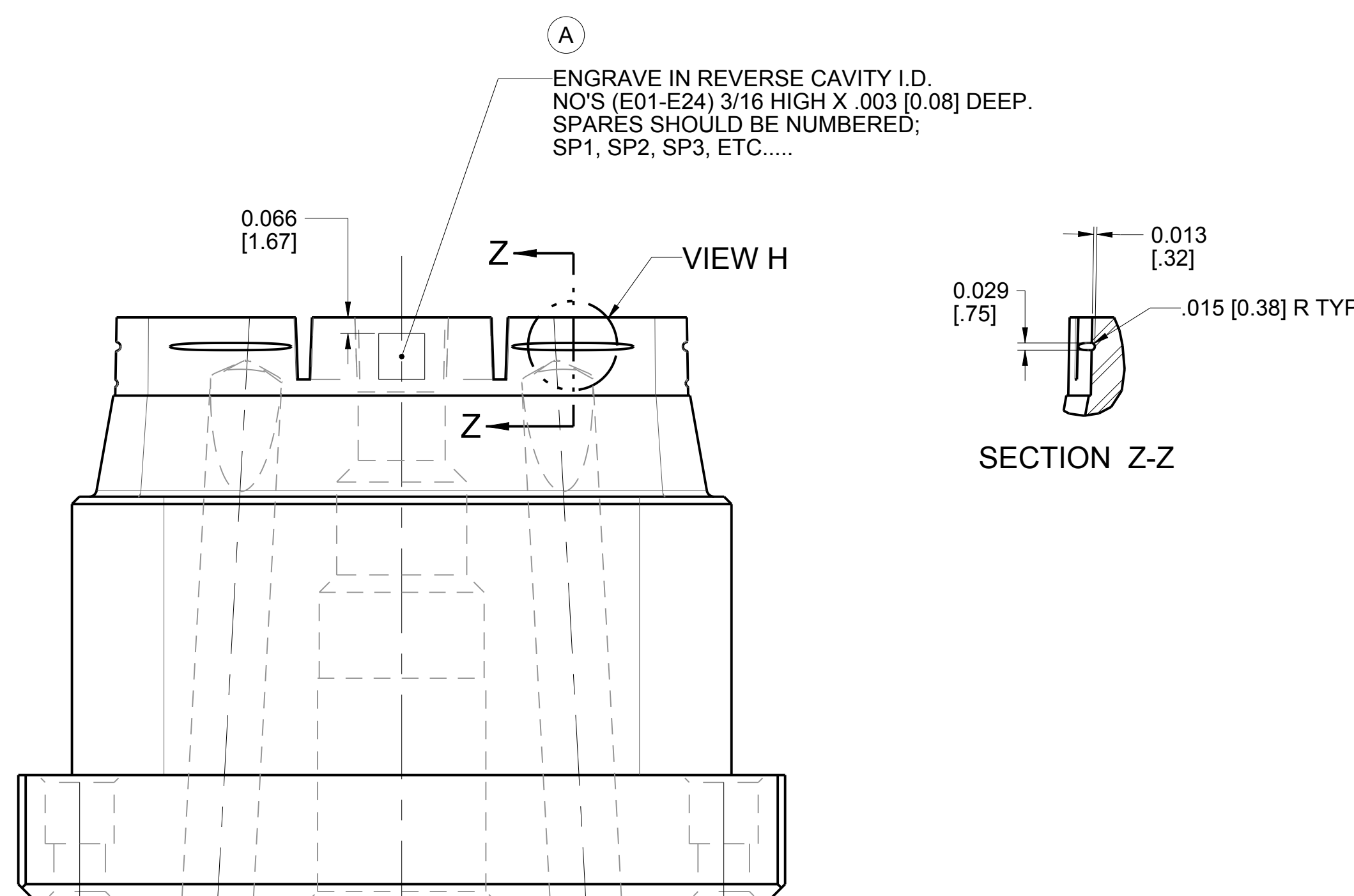
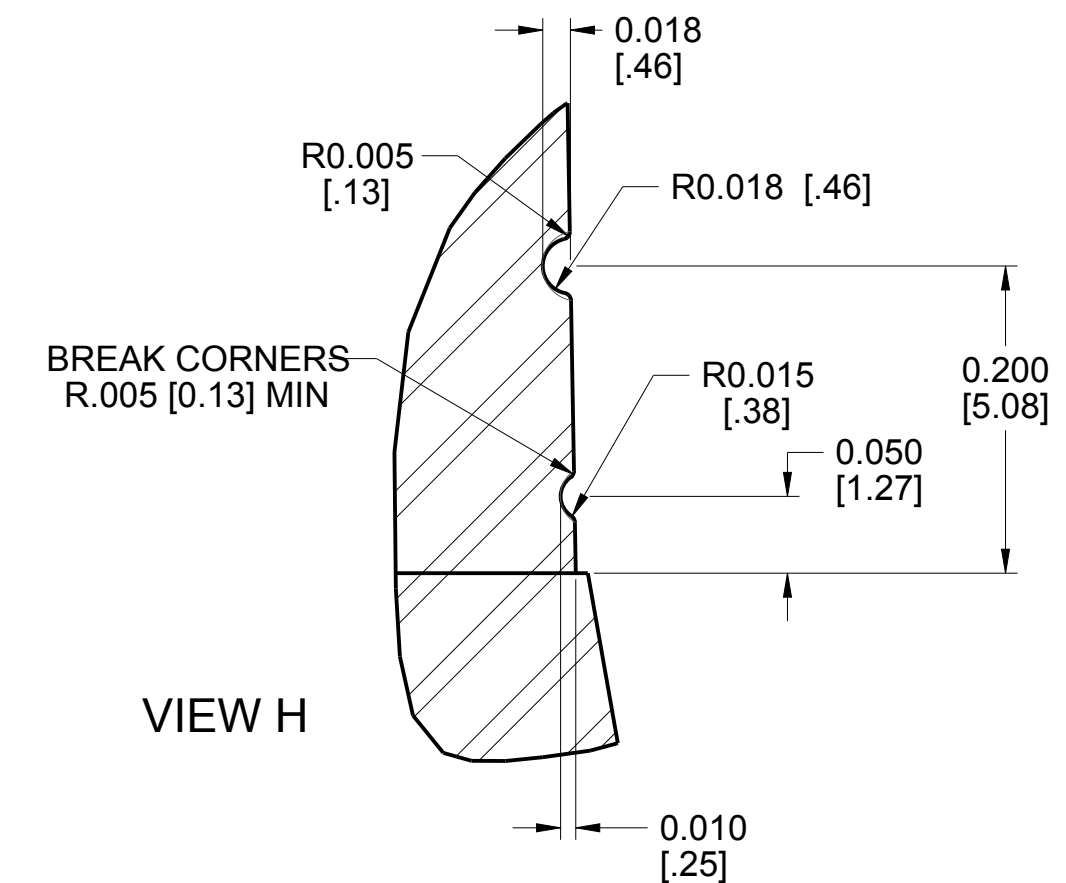
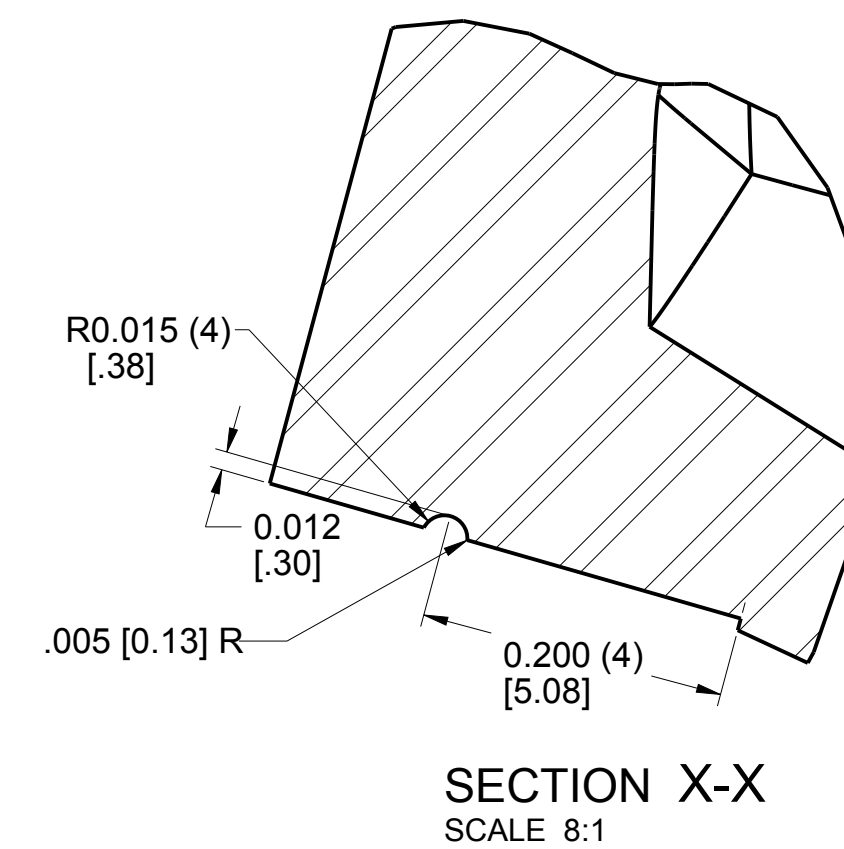
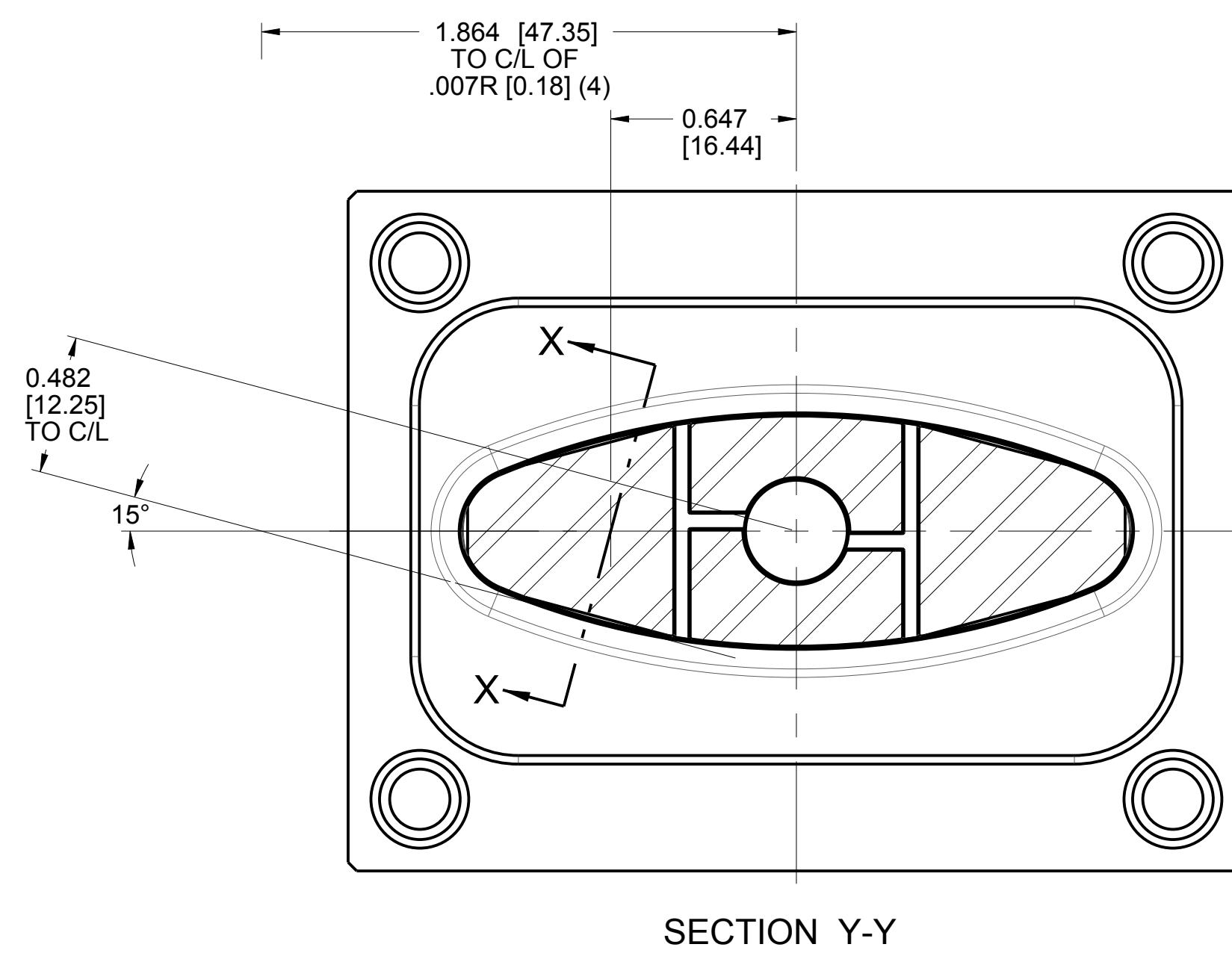
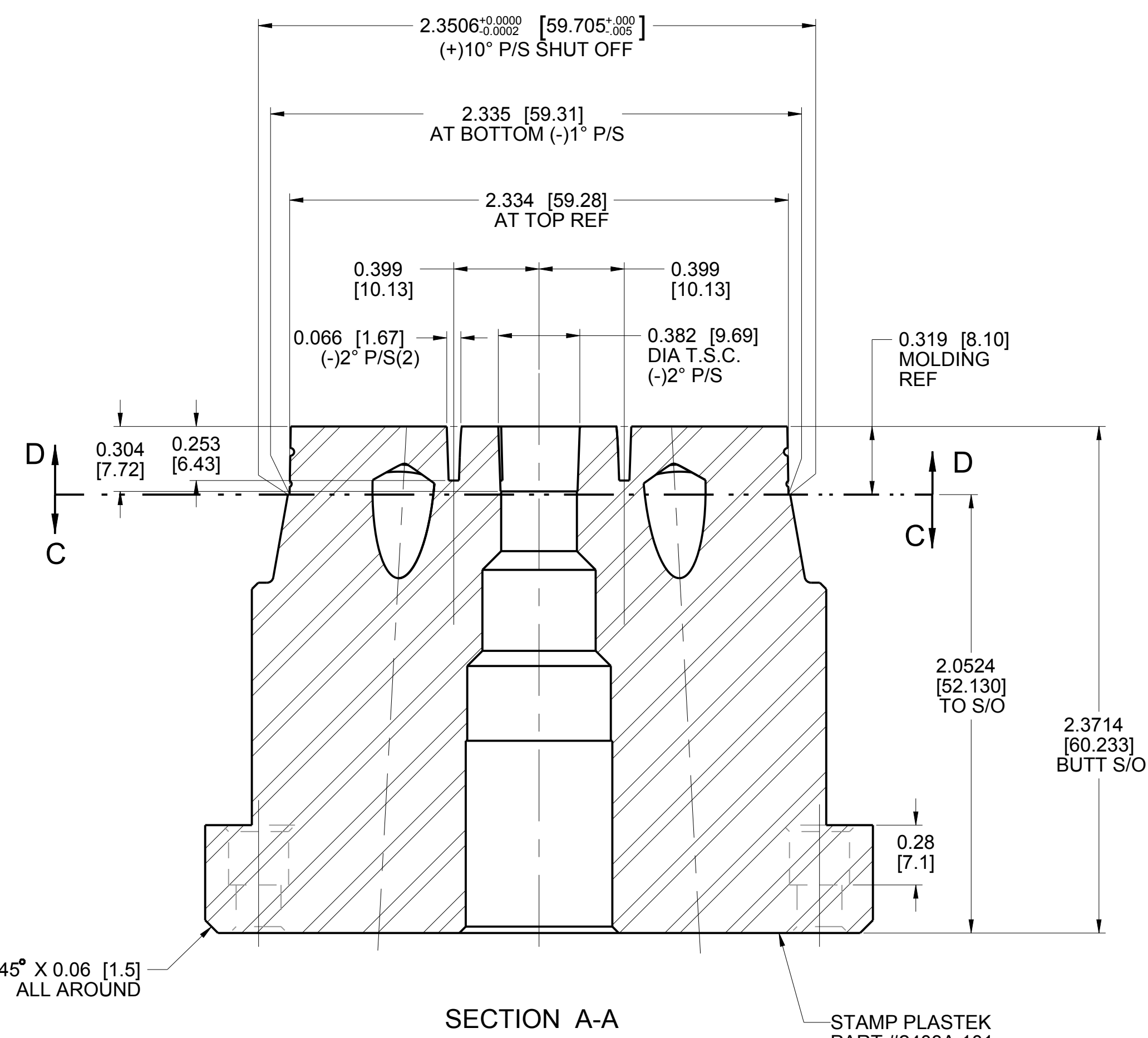


SCALE 1:1



- NOTE:
- 1) TO MACHINE WATERLINES; THE BLOCK MUST BE ROTATED 17° FIRST, THEN ROTATED 3° TO ACHIEVE THE PROPER COMPOUND ANGLE.
 - 2) POLISH MOLDING AREA TO SPE/SPI #3.
 - 3) ARMOLLOY .3545 [9.004] DIA. .0002 [0.005] /SIDE
 - 4) DIMENSIONS IN BRACKETS [0.000] ARE MILLIMETERS

FIRESTARTER

TOLERANCES				APPROVALS				THE PLASTEK GROUP			
UNLESS OTHERWISE SPECIFIED				DESIGNER	DATE	DATE	DATE	DATE: 08/03/15			
2 PLACE DECIMAL ± 0.001				DRAWN	DATE	CHECKED	DATE	DESCRIPTION			
3 PLACE DECIMAL ± 0.0005				S. Schaefer	08/03/15			B/H CORE			
4 PLACE DECIMAL ± 0.0001				DATE		DATE		24 CAVITY "GENGHIS" PLATFORM (50550)			
5 PLACE DECIMAL ± 0.00005				DATE		DATE		SCALE: 2:1			
DIMENSIONS IN INCHES				DATE		DATE		ECON NUMBER: 5000000			
THE INFORMATION ON THIS DRAWING IS THE PROPERTY OF THE PLASTEK GROUP. IT IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF THE PLASTEK GROUP.				DATE		DATE		CUSTOMER NUMBER: 0			
19748101 REV.				DATE		DATE		SIZE: A			
420 S.S. (STAVAK)				DATE		DATE		DRAWING NO: 2403A_101			
TOLERANCES				DATE		DATE		REV: A			
Rc 48/50				DATE		DATE					
24				DATE		DATE					