
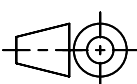


material: 1.2083  
HRC: 53-54  
piece: 24  
substitute: -  
coating: -

general tolerances and informations				
article contour tolerance	0 .. 0,000	±0,02	±0,02°	article contour sharp-edged
except of marked sharp edges	<div> <div>+0,4</div> <div>+0,2</div> </div> <div> <div>-0,1</div> <div>-0,3</div> </div>	undercuts (UC): DIN 509 - F 0,4 x 0,2	no spark-eroded surfaces except of marked faces	take article contour and missing dimensions from 3D data
For dimensions without tolerance details see DIN ISO 2768-fH.   For surfaces see ISO 1302.				
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Drawing created in UG. 2D CAD File : Z:\Konstruktion\4887-5\4887-05-A0075-00-DWG 3D CAD File : Z:\Konstruktion\4887-5\4887-05-A0075-00				
 Weener Plastik GmbH			 cavity 12	
drawn	day 20.12.2021	name J.Peter	scale 1:1	mouldnumber 4887-5
checked		Frey	A4	
old	new	part name pneumatic piston plate A013		drawingnumber 4887-05-A0075-00
alteration		date name		