


SECTION ON C/L

NOTE:

- 1) TECHNICALLOY OR EQUIVALENT PLATING  
MASK ALL HOLES
- 2.) BRACKETED DIMENSION ARE IN MM

FIRESTARTER

						TOLERANCES UNLESS NOTED  DIMENSIONS IN INCHES 2 PLACE DECIMAL +/- .01 3 PLACE DECIMAL +/- .001 4 PLACE DECIMAL +/- .0005  DIMENSIONS IN MILLIMETERS 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 ANGULAR: +/- 0° 15'  THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.	APPROVALS		THE PLASTEK GROUP ERIE, PENNSYLVANIA			
							DRN. J.D.SOLIWODA	DATE 03/01/07				
							CHK'D J.D.SOLIWODA	DATE 03/03/07				
							APPROVED C. VARKEY	DATE 03/01/07		DESCRIPTION		
							APPROVED	DATE		SPRUE SUPPORT 1x24 CAVITY "GENGHIS" BARREL (50549)		
							REFERENCE		SCALE	ECN NUMBER	CUSTOMER	
									FULL SIZE	5003734	44000008	
							MATERIAL		SIZE	DRAWING NO.		REV.
							AISI H-13		B	1978A.036		A
						HDN / FINISH Rc 48-50		QTY REQ'D 1 REQ'D				
A	5003930	03/31/07	ADDED DUAL DIMENSIONS	TS	CV							
REV.	ECN	DATE	REVISION RECORD	DRN	APPR	DO NOT SCALE DRAWING						