

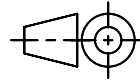


		article surfaces glossy Artikeloberflächen glänzend	
		not dimensioned chamfers nicht bemesselte Fasen 1x45°	
cooling circuit & threads Kühlkreislauf & Gewinde $\sqrt{\quad} \neq \sqrt{\quad}$ Rz 63		bordering edges to the article area must be sharp-edged. angrenzende Kanten zum Artikelbereich müssen scharfkantig sein.	
$\sqrt{\quad}$ Rz 16 $\left(\sqrt{\quad} \right)$ $\sqrt{\quad}$ Rz 4 $\left(\sqrt{\quad} \right)$		material: Orvar Supreme HRC: 50-52 piece: 16 substitute: 2 coating: Dylen (2,5µm)	
<div> <div>general tolerances and</div> <div>informations</div> </div>			
article contour tolerance 0 .. 0,000 s0,02 		article contour sharp-edged	
undercuts (UC) DIN 509 - F 0,4 x 0,2 except of marked sharp edges		no spark-eroded surfaces except of marked faces	
for dimensions without drawing details see DIN ISO 2768-FH. For surfaces see ISO 1302. This drawing or even just details must not be reproduced in any way without our explicit permission.		take article contour and missing dimensions from 3D data	
Drawing created in UG 2D CAD file: Z:\Konstruktion\6169-1\6169-01-F001-01-DWG 3D CAD file: Z:\Konstruktion\6169-1\6169-01-F001-00			
 Weener Plastik GmbH		 cavity 16	
day 16.06.2021	name Trempeck	scale 1:1	mouldnumber 6169-1
drawn checked	Mueller	A1	drawingnumber
part name jaw finishing drawing		6169-01-F001-01	

a	Beschichtung ergänzt		15.10.21 3R
	old	new	date name
alteration			