



NOTE:  
1.) BRACKETED DIMENSIONS ARE IN MM

						TOLERANCES UNLESS NOTED		APPROVALS		<div>THE PLASTEK GROUP</div> <div>ERIE, PENNSYLVANIA</div> <div>THE PLASTEK GROUP</div>			
						2 PLACE DECIMAL +/- 0.01 3 PLACE DECIMAL +/- 0.001 4 PLACE DECIMAL +/- 0.0005 ANGULAR +/- 0°15' DIMENSION IN INCHES		DESIGNER G. LOSASSO	DATE 9/11/14	DESCRIPTION  CORE 24 CAVITY GENGHIS PLUG (50553)			
C	5009816	10/26/15	CHANGED CAVITY I.D. FROM C01-C24 TO E01-E24.	JDS	CV			DRAWN -	DATE -				
B	5009656	6/26/15	CONVERT TO PRO/E	JDL	CV			CHECKED -	DATE -				
								APPROVED -	DATE -				
								REFERENCE NO. -					
A	5009236	10/02/14	REVISED TOLERANCES: 1.2550+0.0002/-0.0000 WAS 1.255 REF., .880+0.004/-0.000 WAS .8800+0.0002/-0.0000, .3750 REF. WAS .3750+0.0002/-0.0000	GL	GL	THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.		MATERIAL  420SS (STAVAX)		SCALE 2:1	ECN NUMBER 5009185	CUSTOMER NUMBER 44000008	
REV.	ECN	DATE	REVISION RECORD	DRN	APPR	DO NOT SCALE DRAWING		HARDNESS 50-52 Rc	QUANTITY REQ'D 24	SIZE C	DRAWING NO. 1973C-101		REV. C