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|------|---------|----------|---|--------|-----|--|----------------------|---|--|---|--|-----------------------|--|--------------------------|--|-----------|--|
|      |         |          |   |        |     | TOLERANCES UNLESS NOTED<br>DIMENSIONS IN INCHES<br>2 PLACE DECIMAL +/- .01<br>3 PLACE DECIMAL +/- .001<br>4 PLACE DECIMAL +/- .0005<br><br>DIMENSIONS IN MILLIMETERS<br>0 PLACE DECIMAL +/- 0.3<br>1 PLACE DECIMAL +/- 0.25<br>2 PLACE DECIMAL +/- 0.025<br>3 PLACE DECIMAL +/- 0.013<br>ANGULAR: +/- 0° 15' |                      | APPROVALS<br>DRN.<br>J.D.SOLIWODA<br>DATE<br>01/24/07<br>CHK'D<br>J.D.SOLIWODA<br>DATE<br>01/27/07<br>APPROVED<br>C. VARKEY<br>DATE<br>01/27/07<br>APPROVED<br>DATE |  | THE PLASTEK GROUP<br>ERIE, PENNSYLVANIA<br><div>THE<br/>PLASTEK<br/>GROUP</div> |  |                       |  |                          |  |           |  |
| C    | 5004278 | 08/25/07 | R.630 [R16.00] SPHERICAL<br>WAS R.5000 [R12.70] | JDS    | CV  |  |                      | REFERENCE   |  | DESCRIPTION<br>SPRUE BUSHING (1/2 DIA)<br>24 CAVITY "GENGHIS" REG SCREW (50785) |  |                       |  |                          |  |           |  |
| B    | 5004232 | 08/02/07 | .1300+.0005/- .0000 WAS<br>.1250+.0005/- .0000. | G.L.   | CV  | THE INFORMATION ON THIS DRAWING<br>IS PROPRIETARY TO THE PLASTEK<br>GROUP. THIS INFORMATION<br>SHALL NOT BE DISCLOSED OR<br>REPRODUCED WITHOUT PRIOR WRITTEN<br>CONSENT OF THE PLASTEK GROUP.  |                      | MATERIAL<br>AISI H-13   |  | SCALE<br>FULL   |  | ECN NUMBER<br>5003744 |  | CUSTOMER<br>44000008     |  |           |  |
| A    | 5003919 | 04/15/07 | ADDED DUAL DIMENSIONS                           | TS     | CV  |  |                      | HDN / FINISH<br>RC 48-50  |  | QTY REQ'D<br>1 REQ'D  |  | SIZE<br>B             |  | DRAWING NO.<br>1977A.057 |  | REV.<br>C |  |
| REV. | ECN     | DATE     | REVISION  | RECORD | DRN | APPR   | DO NOT SCALE DRAWING |   |  |   |  |                       |  |                          |  |           |  |