









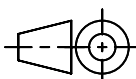


not dimensioned chamfers nicht bemaßte Fasen 0,5x45°		holes and threads Bohrungen und Gewinde  Rz 63		<u>material:</u> INA W26h6 <u>HRC:</u> - <u>piece:</u> 6 <u>substitute:</u> 2 <u>coating:</u> -
 Rz 16 ()		 Y =  ^{grinded geschliffen} Rz 4		
general tolerances and informations				
article contour tolerance 0 .. 0,000 ±0,02		 ±0,02°	article contour 	 sharp-edged
 ^{+0,4 +0,2} ^{-0,1 -0,3} except of marked sharp edges	undercuts (UC): DIN 509 - F 0,4 x 0,2		no spark-eroded surfaces except of marked faces	
take article contour and missing dimensions from 3D data				
For dimensions without tolerance details see DIN ISO 2768-fH. For surfaces see ISO 1302.				
This drawing or even just details must not be reproduced in any way without our explicit permission.				
Drawing created in UG. 2D CAD File : Z:\Konstruktion\4887-5\4887-05-A0301-00-DWG 3D CAD File : Z:\Konstruktion\4887-5\4887-05-A0301-00_522-26x8				
 Weener Plastik GmbH				cavity 12
	day	name	scale 2:1 A4	
drawn	18.03.2022	Janssen		
checked		Janssen		
part name centering bush for A0085				drawingnumber 4887-05-A0301-00

	old	new	date name
alteration			