









SCALE 1:1

## 0.150 [3.81]

SECTION C-C

## NOTE: 1) ALL MOLDING SURFACES TO BE MACHINE FINISH. 2) ALL MOLDING DIMENSIONS ARE REFERENCE ONLY. CHECK 3-D MODEL FOR ADDITIONAL DIMENSIONS. 3) DENOTES CRITICAL DIMENSIONS; PERMANENT QA RECORD MUST BE KEPT. 4) FOR MOLDING AREA GEOMETRY SEE 3D FILE

## FIRESTARTER

							TOLERANCES UNLESS NOTED	APPROVALS		THE PLASTEK GRO			I ID THE
							-DIMENSIONS IN MILLIMETERS- 0 PLACE DECIMAL +/- 0.3	DESIGNER -	DATE -	] '			PLASTEĶ
					1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 -DIMENSION IN INCHES- 2 PLACE DECIMAL +/- 0.01	DRAWN J. SOLIWODA	DATE 09/26/14	ERIE, PENNSYLVANIA GROUP			GROUP		
						CHECKED -	DATE -	GATE INSERT					
_	- 1						3 PLACE DECIMAL +/- 0.001 4 PLACE DECIMAL +/- 0.0005 ANGULAR +/- 0°15'	APPROVED  C. VARKEY	DATE 09/26/14	24 CAV GENGHIS 54CC BARREL (50549)			
l	В	5010043	02/22/16	15.5°LEAD-IN WAS 10°; .210 LEAD-IN WAS .125.	JDS	CV	THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK	REFERENCE NO.		SCALE	2:1	ECN NUMBER	CUSTOMER NUMBER
	А	5009826	10/30/15	CHANGED CAVITY I.D. FROM C1-C24 TO D01-D24; ADDED SPARES NOTE.	JDS	CV	GROUP, THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.	MATERIAL 420 SS (STAVAX)		SHRINK	DRAWING NO.	5009189	4400008
R	EV.	ECN	DATE	REVISION RECORD	DRN	APPR	DO NOT SCALE DRAWING	HARDNESS 48-50 Rc	QUANTITY REQ'D  24	E   1978B_100		0   B	