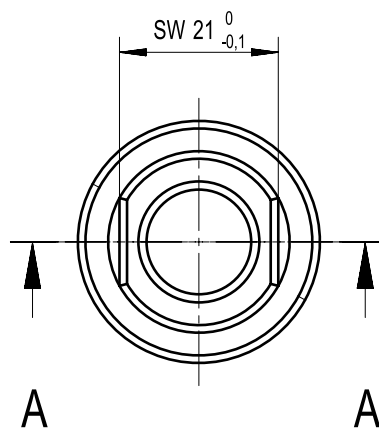


craft all parts to the same length
alle Teile auf gleiche Länge fertigen




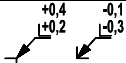

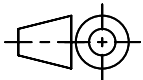
±0,03



not dimensioned chamfers
nicht bemaßte Fasen
1x45°

material: 1.2083
HRC: 52-54
piece: 4
substitute: -
coating: -

section A-A

general tolerances and informations						
article contour tolerance		0 .. 0,000 ±0,02		 ±0,02°	article contour 	 sharp-edged
 except of marked sharp edges		undercuts (UC): DIN 509 - F 0,4 x 0,2		no spark-eroded surfaces except of marked faces		take article contour and missing dimensions from 3D data
For dimensions without tolerance details see DIN ISO 2768-fH. For surfaces see ISO 1302.						
This drawing or even just details must not be reproduced in any way without our explicit permission.						
Drawing created in UG. 2D CAD File : Z:\Konstruktion\4887-5\4887-05-A0116-00-DWG 3D CAD File : Z:\Konstruktion\4887-5\4887-05-A0116-00						
 Weener Plastik GmbH						cavity 12
	day	name	scale 1:1		mouldnumber	
drawn	20.12.2021	J.Peter			4887-5	
checked		Frey			A4	
part name ejector					drawingnumber 4887-5-A0116-00	

old	new	date name
alteration		