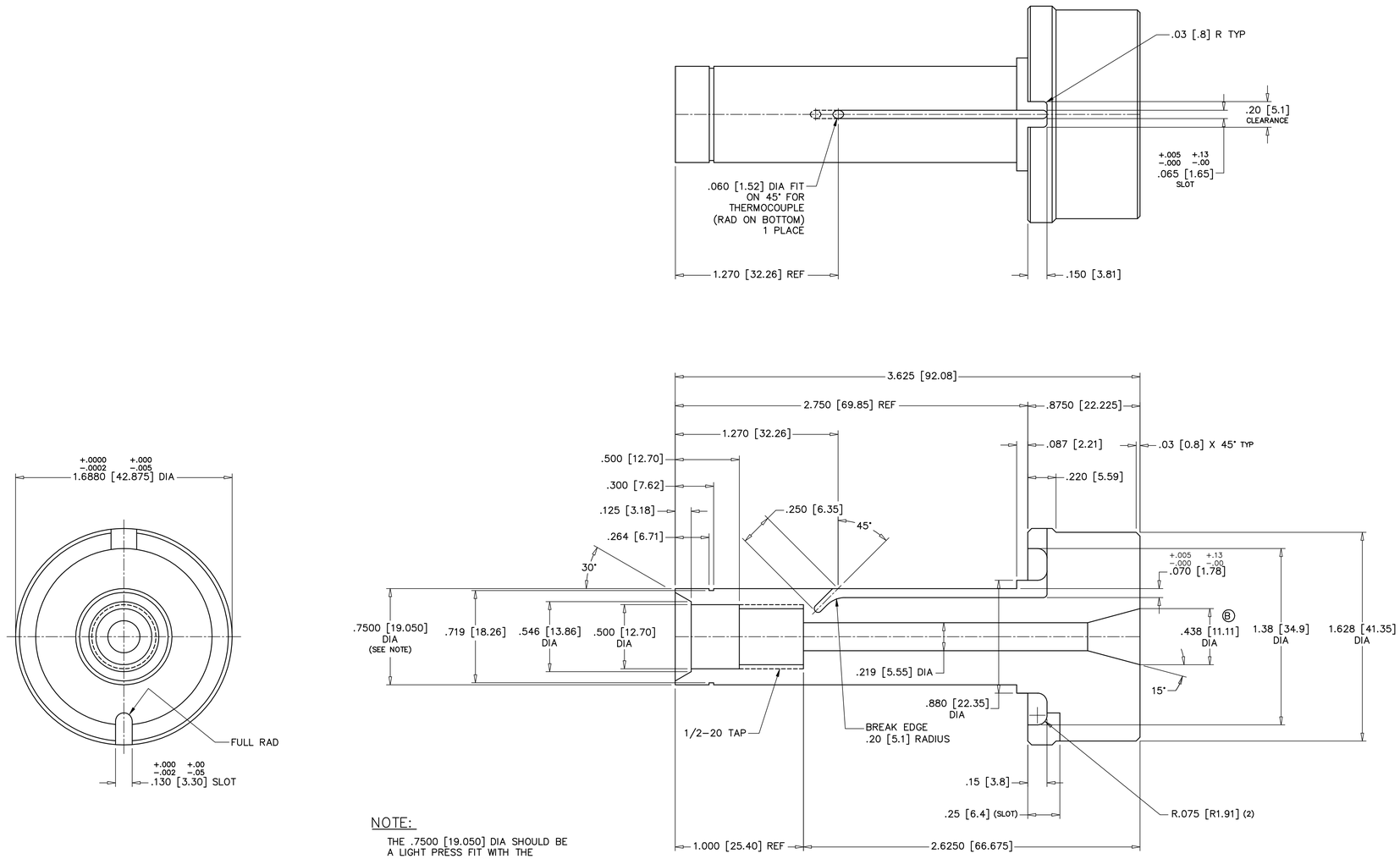

NOTE:

THE .7500 [19.050] DIA SHOULD BE A LIGHT PRESS FIT WITH THE COIL HEATER. CHECK THE I.D. OF THE HEATERS.

SECTION ON C/L

NOTE:

1.) BRACKETED DIMENSION ARE IN MM

FIRESTARTER

REV.	ECN	DATE	REVISION RECORD	DRN	APPR
B	5004209	07/21/07	.438 WAS .250	MSO	MSP
A	5003924	03/15/07	ADDED DUAL DIMENSIONS	BFR	CV

TOLERANCES UNLESS NOTED
DIMENSIONS IN INCHES
2 PLACE DECIMAL +/- .01
3 PLACE DECIMAL +/- .001
4 PLACE DECIMAL +/- .0005
DIMENSIONS IN MILLIMETERS
0 PLACE DECIMAL +/- 0.3
1 PLACE DECIMAL +/- 0.25
2 PLACE DECIMAL +/- 0.025
3 PLACE DECIMAL +/- 0.013
ANGULAR: +/- 0° 15'

THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.

DO NOT SCALE DRAWING

APPROVALS

DRN.	M. ST. ONGE	DATE	03/12/07
CHK'D	C. VARKEY	DATE	03/12/07
APPROVED	C. VARKEY	DATE	03/12/07
APPROVED		DATE	

REFERENCE

MATERIAL: AISI H-13

HDN / FINISH: Rc 48-50

QTY REQ'D: 8

THE PLASTEK GROUP
ERIE, PENNSYLVANIA

DESCRIPTION: **NOZZLE HOUSING**
8 CAVITY "GENGHIS" CAP (50716)

SCALE	ECN NUMBER	CUSTOMER
FULL	5003741	44000008

SIZE	DRAWING NO.	REV.
D	1988A.013	B