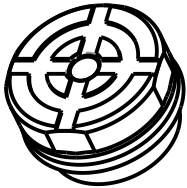
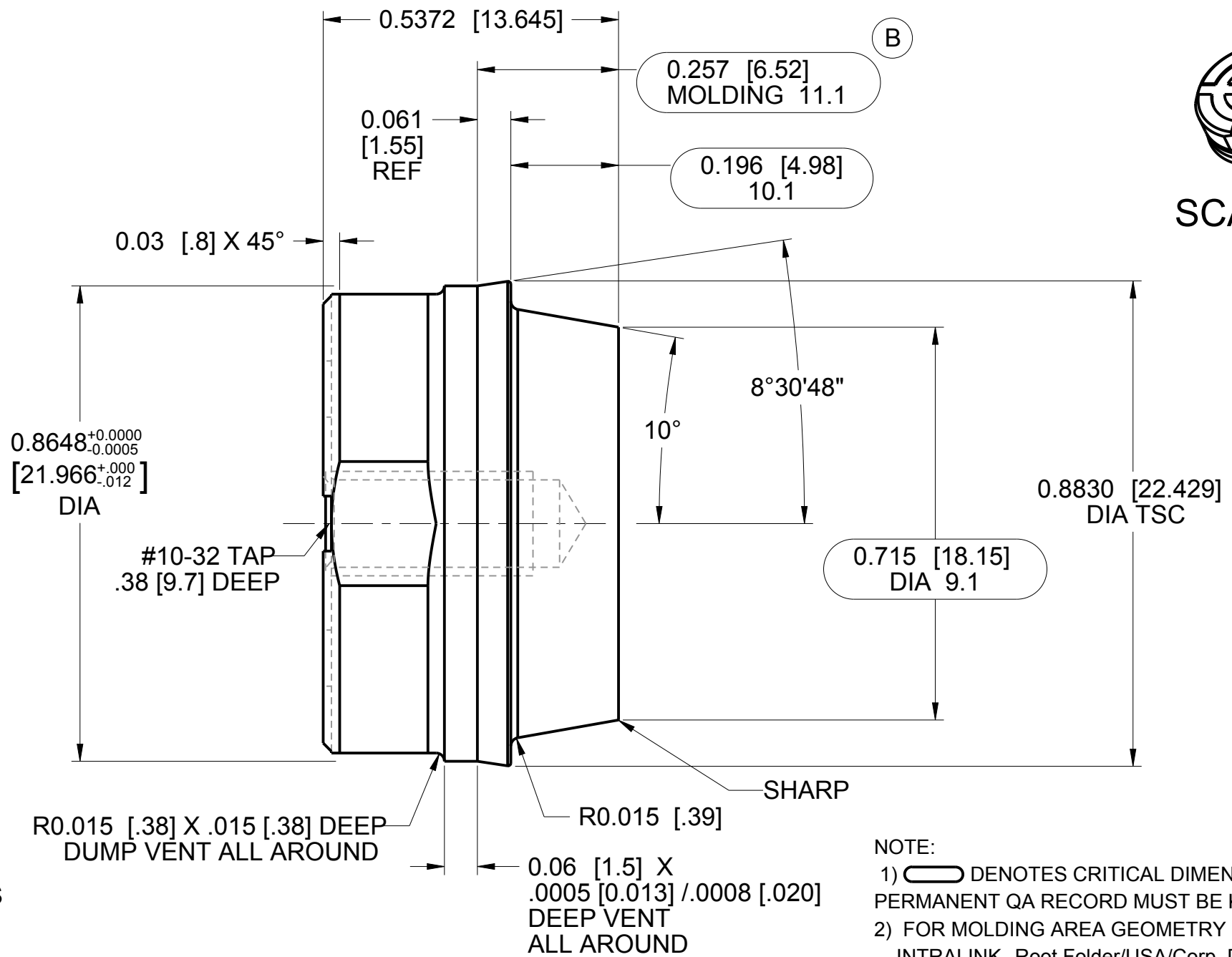
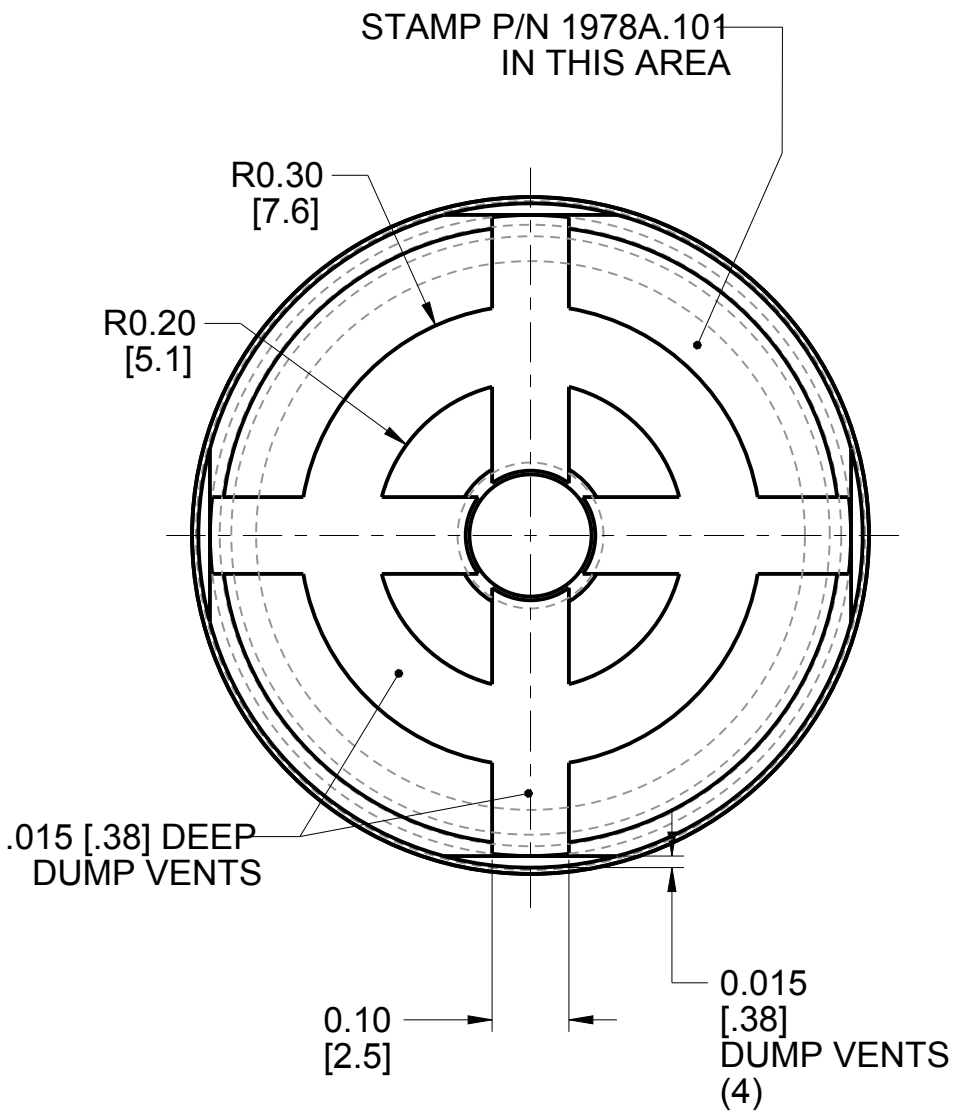


NOTE:

ALL MOLDING SURFACES TO BE 320  
DRAW POLISH.



SCALE 1:1



NOTE:  
1) DENOTES CRITICAL DIMENSIONS;  
PERMANENT QA RECORD MUST BE KEPT.  
2) FOR MOLDING AREA GEOMETRY SEE FILE  
INTRALINK--Root Folder/USA/Corp\_Design/Tooling/1978a

B	5004184	07/06/07	MOVED 11.1 CRITICAL FROM .061 TO .257 MOLDING DIM.	JDS	CV
A	5003930	3/31/07	ADDED DUAL DIMENSIONS	BFR	CV
REV.	ECN	DATE	REVISION RECORD	DRN	APPR

APPROVALS		THE PLASTEK GROUP ERIE, PENNSYLVANIA		<div><div>THE PLASTEK GROUP</div></div>			
DRAWN T. SCHULTZ	DATE 01/02/07						
CHECKED T. SCHULTZ	DATE 01/05/07						
APPROVED C. VARKEY	DATE 01/05/07	DESCRIPTION  INSERT  (1X24) CAV GENGHIS (FIRESTARTER) 54cc BARREL (50549)					
REFERENCE NO.							
-							
FINISH							
-							
MATERIAL 420 SS (STAVAX)		SCALE: 4:1		ECN NUMBER		CUSTOMER NUMBER	
HARDNESS 48-50 Rc		SHRINKAGE:		5003734		44000008	
QUANTITY REQUIRED 24		SIZE B		DRAWING NO. 1978A_101			REV.