
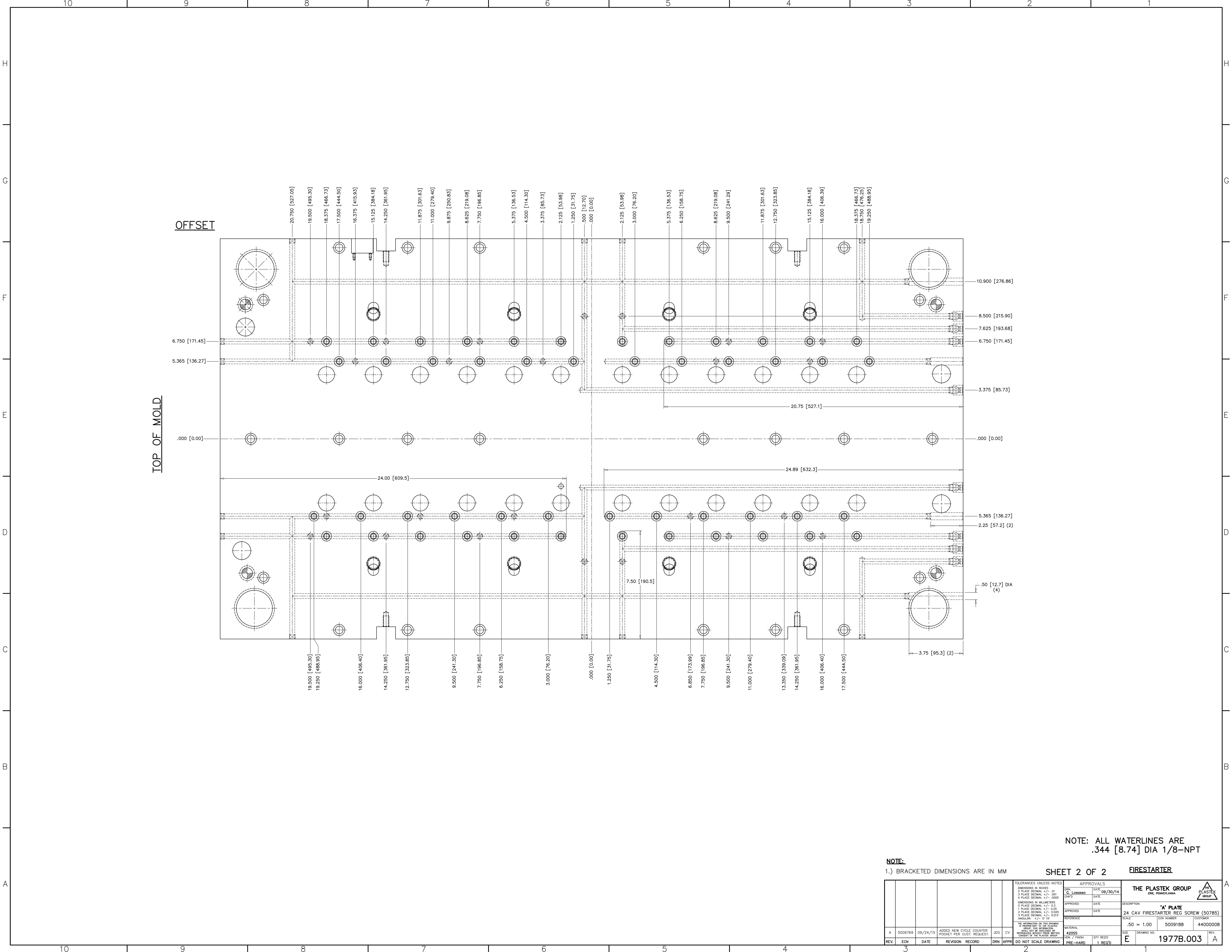



				TOLERANCES UNLESS NOTED		APPROVALS		THE PLASTEK GROUP		 PLASTEK GROUP	
CHANGES IN PAGES				1. DIMENSIONS UNLESS OTHERWISE SPECIFIED 2. PLACE DECIMAL $\pm .01$ 3. PLACE DECIMAL $\pm .001$ 4. PLACE DECIMAL $\pm .0005$		CO. LORENOBO DATE 09/30/14 APPROVED DATE APPROVED DATE APPROVED DATE		DESCRIPTION		'A' PLATE 24 CAV FIRST STARTER REG SCREW (50785)	
CHANGES IN MILLIMETER				1. DIMENSIONS UNLESS OTHERWISE SPECIFIED 2. PLACE DECIMAL $\pm .025$ 3. PLACE DECIMAL $\pm .01$ 4. PLACE DECIMAL $\pm .005$ 5. ANGULAR $\pm .5$ OR $\pm 10$		REFERENCE THE INFORMATION ON THE DRAWING PROVIDES THE DIMENSIONS AND TOLERANCES TO BE OBSERVED REGARDLESS OF THE DIMENSIONS AND TOLERANCES SPECIFIED HEREON.		MATERIAL 4202SS PRE-HARD		FINISH SFT-ROD 1.0" R/D	
NEW CYCLE COUNTER (CHECK FOR CUST. REQUEST)				JDS CV		DATE 09/24/15		SIZE .50 = 1.00		(CUST. NO.) 5009188 44000008	
REV	ENGR	CN	DATE	REVISION	RECORD	DRN	APPR	DO NOT SCALE DRAWING	E 1977B.003	DRAWING NO. 1977B.003	REV A



NOTE: ALL WATERLINES ARE  
.344 [8.74] DIA 1/8-NPT

**NOTE:**  
1.) BRACKETED DIMENSIONS ARE IN MM

SHEET 2 OF 2 FIRESTARTER

										APPROVALS				THE PLASTEK GROUP						A				
										TOLERANCES UNLESS NOTED				DRAWING NO. 1977B.003				REV. 0						
										DIMENSIONS IN INCHES				DATE 09/30/14										
										2 PLACE DECIMAL +/- .01														
										3 PLACE DECIMAL +/- .001														
										4 PLACE DECIMAL +/- .0005														
										DIMENSIONS IN MILLIMETERS														
										0 PLACE DECIMAL +/- 0.5														
										1 PLACE DECIMAL +/- 0.25														
										2 PLACE DECIMAL +/- 0.13														
										ANGULAR +/- 0° 15'														
										THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP AND IS NOT TO BE REPRODUCED WITHOUT THEIR WRITTEN CONSENT OF THE PLASTEK GROUP														
A 5009769										09/24/15				ADDED NEW CYCLE COUNTER POCKET PER CUST. REQUEST.				JDS		APPR				
ECN										DATE				MATERIAL				REV. 0		REV. 0				
REVISION										DATE				420SS				REV. 0		REV. 0				
JDS										DO NOT SCALE DRAWING				2				DO NOT SCALE DRAWING		1 REQ'D				
PRE-HARD										1 REQ'D				DATE				DESCRIPTION						
										2				3				4				5		
										6				7				8				9		
										10				11				12				13		
										14				15				16				17		
										18				19				20				21		
										22				23				24				25		
										26				27				28				29		
										30				31				32				33		
										34				35				36				37		
										38				39				40				41		
										42				43				44				45		
										46				47				48				49		
										50				51				52				53		
										54				55				56				57		
										58				59				60				61		
										62				63				64				65		
										66				67				68				69		
										70				71				72				73		
										74				75				76				77		
										78				79				80				81		
										82				83				84				85		
										86				87				88				89		
										90				91				92				93		
										94				95				96				97		
										98				99				100				101		
										102				103				104				105		
										106				107				108				109		
										110				111				112				113		
										114				115				116				117		
										118				119				120				121		
										122				123				124				125		
										126				127				128				129		
										130				131				132				133		
										134				135				136				137		
										138				139				140				141		
										142				143				144				145		
										146				147				148				149		
										150				151				152				153		
										154				155				156				157		
										158				159				160				161		
										162				163				164				165		
										166				167				168				169		
										170				171				172				173		
										174				175				176				177		
										178				179				180				181		
										182				183				184				185		
										186				187				188				189		
										190				191				192				193		
										194				195				196				197		
										198				199				200				201		
										202				203				204				205		
										206				207				208				209		
										210				211				212				213		
										214				215				216				217		
										218				219				220				221		
										222				223				224				225		
										226				227				228				229		
										230				231				232				233		
										234				235				236				237		
										238				239				240				241		
										242				243				244				245		
										246				247				248				249		
										250				251				252				253		
										254				255				256				257		
										258				259				260				261		
										262				263				264				265		
										266				267				268				269		
										270				271				272				273		
										274				275				276				277		
										278				279				280				281		
										282				283				284				285		
										286				287				288				289		
										290				291				292				293		
										294				295				296				297		
										298				299				300				301		
										302				303				304				305		
										306				307				308				309		
										310				311				312				313		
										314				315				316				317		
										318				319				320				321		
										322				323				324				325		
										326				327				328				329		
										330				331				332				333		
										334				335				336				337		
										338				339				340				341		
										342				343				344				345		
										346				347				348				349		
										350				351				352				353		
										354				355				356				357		
										358				359				360				361		
										362				363				364				365		
										366				367				368				369		
										370				371				372				373		
										374				375				376				377		
										378				379				380				381		
										382				383				384				385		
										386				387				388				389		
										390				391				392				393		
										394				395				396				397		
										398				399				400				401		
										402				403				404				405		
										406				407				408				409		
										410				411				412				413		
										414				415				416				417		
										418				419				420				421		
										422				423				424				425		
										426				427				428				429		
										430				431				432				433		
										434				435				436				437		
										438				439				440				441		
										442				443				444				445		
										446				447				448				449		
										450				451				452				453		
										454				455				456				457		
										458				459				460				461		
										462				463				464				465		
										466				467				468				469		
										470				471				472				473		
										474				475				476				477		
										478				479				480				481		
										482				483				484				485		
										486				487				488				489		
										490				491				492				493		
										494				495				496				497		
										498				499				500				501		
										502				503				504				505		
										506				507				508				509		
										510				511				512				513		
										514				515				516				517		
										518				519				520				521		
										522				523				524				525		
										526				527				528				529		
										530				531				532				533		
										534				535				536				537		
										538				539				540				541		
										542				543				544				545		
										546				547				548				549		
										550				551				552				553		
										554				555				556				557		
										558				559				560				561		
										562				563				564				565		
										566				567				568				569		
										570				571				572				573		
										574				575				576				577		
										578				579				580				581		
										582				583				584				585		
										586				587				588				589		
										590				591				592				593		
										594				595				596				597		
										598				599				600				601		
										602				603				604				605		
										606				607				608				609		
										610				611				612				613		
										614				615				616				617		
										618				619				620				621		
										622				623				624				625		
										626				627				628				629		
										630				631				632				633		
										634				635				636				637		
										638				639				640				641		
										642				643				644				645		
										646				647				648				649		
										650				651				652				653		
										654				655				656				657		
										658				659				660				661		
										662				663				664				665		
										666				667				668				669		
										670				671				672				673		
										674				675				676				677		
										678				679				680				681		
										682				683				684				685		
										686				687				688				689		
										690				691				692				693		
										694				695				696				697		
										698				699				700				701		
										702				703				704				705		
										706				707				708				709		
										710				711				712				713		
										714				715				716				717		
										718				719				720				721		
										722				723				724				725		
										726				727				728				729		