



PARTIAL OPERATOR SIDE VIEW

SECTION A-A

PARTIAL BACK SIDE VIEW

OFFSET

TOP OF MOLD

NOTE:
UNLESS OTHERWISE SPECIFIED
HYDRAULIC LINES TO BE .34 [8.6] DIA. DRILL
1/8-NPT PIPE PLUGS (21) PL'S.

- 1983A.013 (2) REQ'D.
- 1983A.014 (1) REQ'D.

NOTE:
1.) BRACKETED DIMENSION ARE IN MM

REVISIONS				APPROVALS				THE PLASTEK GROUP			
REV.	ECN	DATE	REVISION	RECORD	DRN	APPR	DO NOT SCALE DRAWING	DATE	DATE	DATE	DATE
C	5004265	08/24/07	ALTER CLAMP SLOTS; ADD THRU SLOTS PER CUSTOMER REQUEST.		JDS	CV		12/22/06	12/22/06	12/22/06	12/22/06
B	5004009	04/02/07	ADDED (4) #8-32 TAPS		MSO	MSO		12/22/06	12/22/06	12/22/06	12/22/06
A	5003917	03/31/07	ADDED DUAL DIMENSIONS		BFR	CV		12/22/06	12/22/06	12/22/06	12/22/06
REV.	ECN	DATE	REVISION	RECORD	DRN	APPR	DO NOT SCALE DRAWING	DATE	DATE	DATE	DATE

TOLERANCES UNLESS NOTED				APPROVALS				THE PLASTEK GROUP			
DIMENSIONS IN INCHES				DATE				DATE			
2 PLACE DECIMAL	+/- .01			B. RUTLEDGE	12/22/06			12/22/06	12/22/06	12/22/06	12/22/06
3 PLACE DECIMAL	+/- .001			J. SOLIMODA	12/22/06			12/22/06	12/22/06	12/22/06	12/22/06
4 PLACE DECIMAL	+/- .0005			G. VAREY	12/22/06			12/22/06	12/22/06	12/22/06	12/22/06
DIMENSIONS IN MILLIMETERS				DATE				DATE			
1 PLACE DECIMAL	+/- 0.3										
2 PLACE DECIMAL	+/- 0.05										
3 PLACE DECIMAL	+/- 0.025										
ANGULAR	+/- 9° 15'										
REFERENCE				MATERIAL				SCALE			
				420SS				HALF			
				PRE-HARD				5003689			
				SEE NOTE				44000008			

DESCRIPTION				CUSTOMER			
CLAMP PLATE / RAILS (MOVABLE)				PLASTEK GROUP			
2X24 CAV "GENGHIS" SCREW (50786)				PLASTEK GROUP			
SCALE				CUSTOMER			
E				1983A.013/014			
REV.				REV.			
C				C			