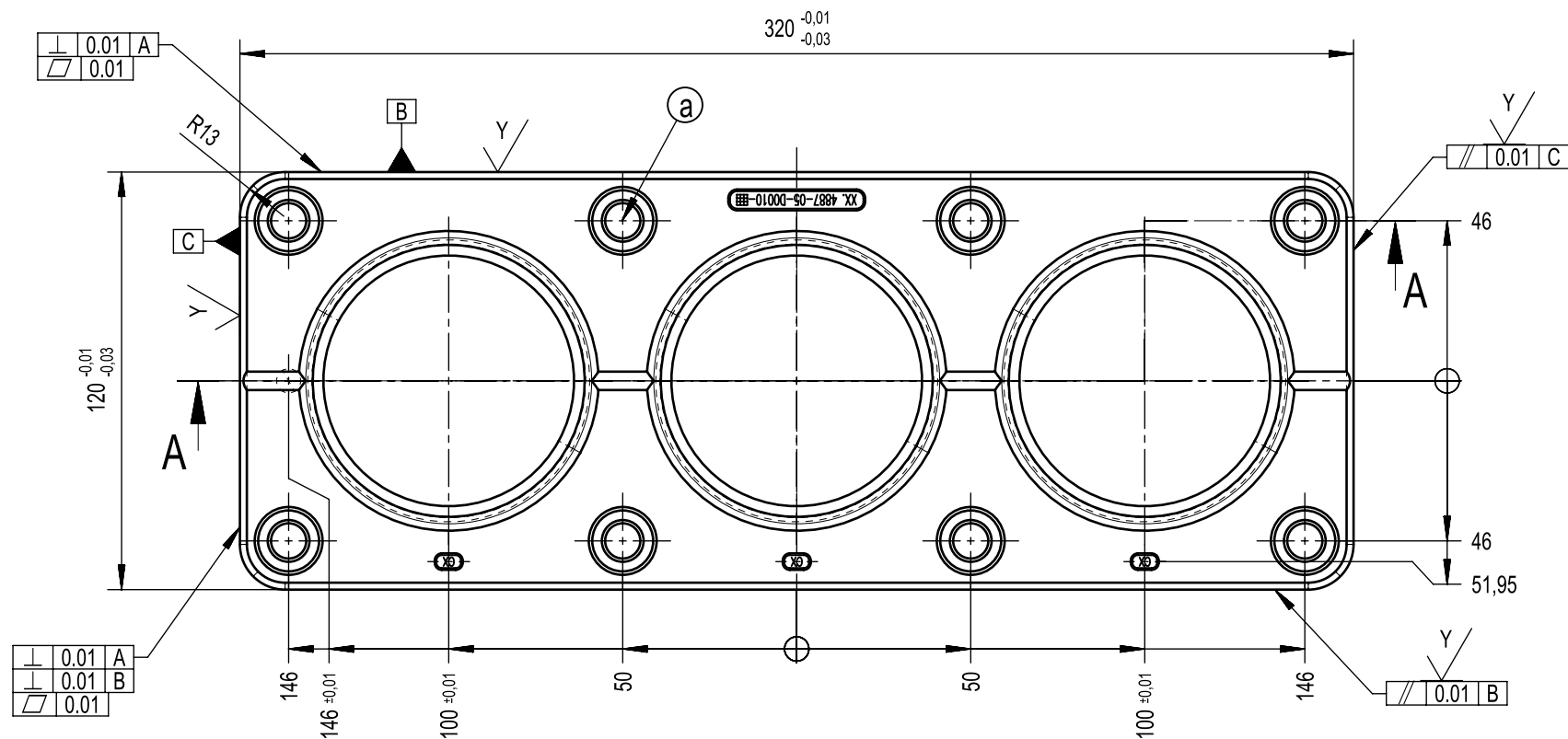
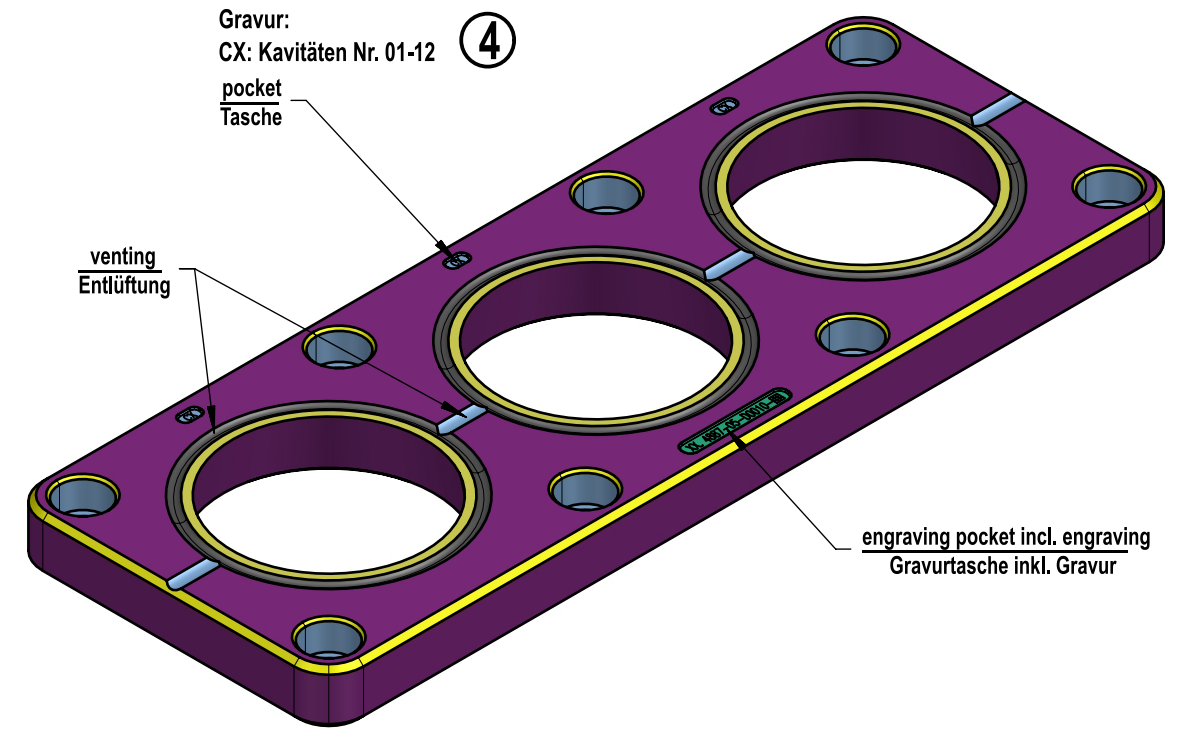
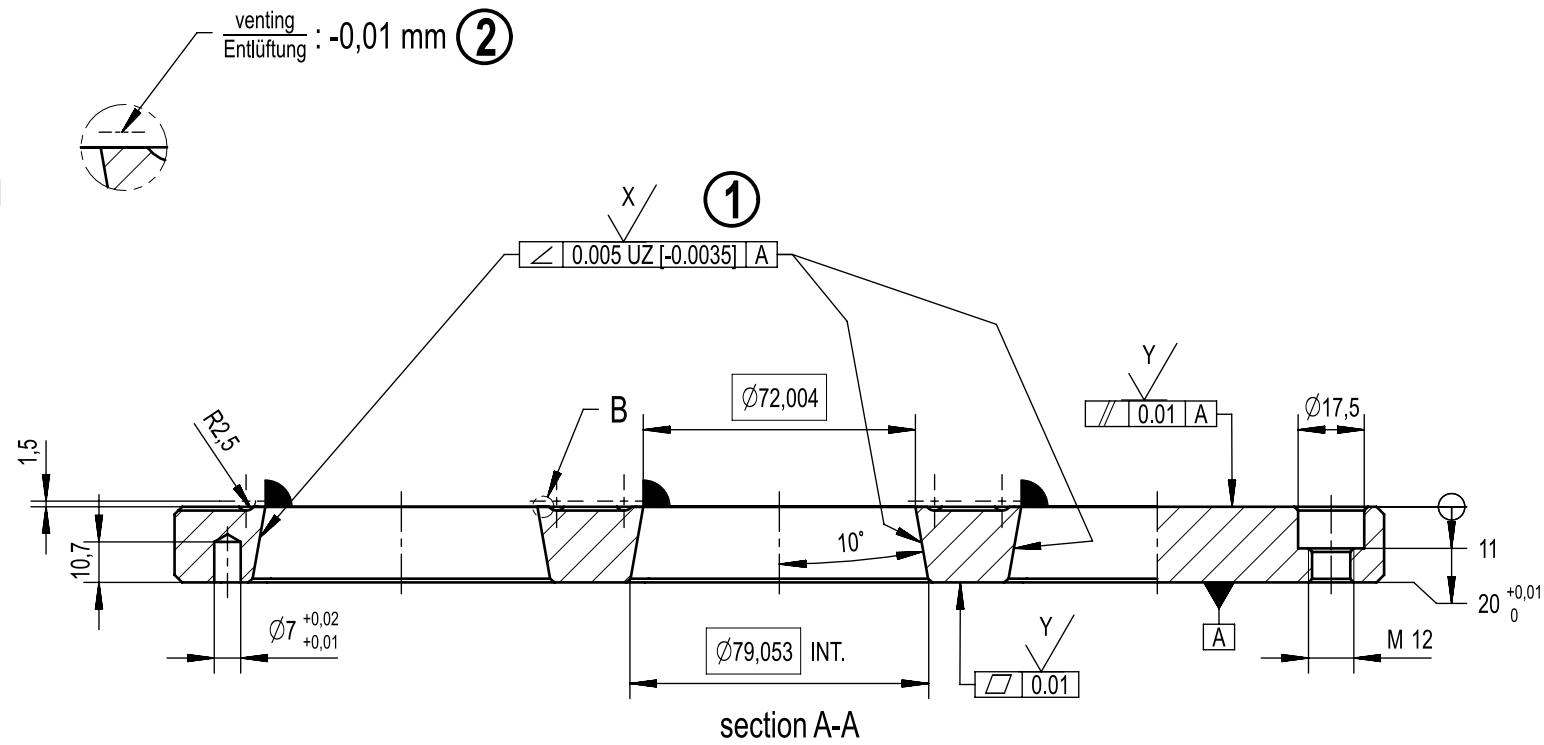


detail B
scale 2:1



Finishing areas Endbearbeitungs Bereiche		
1 - 4		
fits and fitting holes Passungen und Passbohrungen Rz 4	holes and threads Bohrungen und Gewinde Rz 63	chamfers part edges Fasen Körperkanten : 2x45° chamfers screw positions Fasen Schraubenpositionen : 1x45°
Rz 16 (✓)		material: 1.2767 HRC: 53-55 piece: 4 substitute: 1 coating: Dylyn 2,5 µm 3

general tolerances and informations			
article contour tolerance 0 .. 0,000 ±0,02	±0,02°	article contour	sharp-edged
except of marked sharp edges	undercuts (UC): DIN 509 - F 0,4 x 0,2	no spark-eroded surfaces except of marked faces	take article contour and missing dimensions from 3D data

For dimensions without tolerance details see DIN ISO 2768-fH. | For surfaces see ISO 1302.

This drawing or even just details must not be reproduced in any way without our explicit permission.

Drawing created in UG.
2D CAD File : Z:\Konstruktion\4887-5\4887-05-D0010-01-DWG
3D CAD File : Z:\Konstruktion\4887-5\4887-05-D0010-01

Weener Plastik GmbH		cavity 12
day 30.11.2021	name Trempeck	mouldnumber 4887-5
checked	Frey	drawingnumber 4887-05-D0010-01
part name stripper plate finishing drawing		

a	Durchgangsbohrung nachsetzen mit M12	23.02.22 Trem.	date name
old	new		
alteration			