

holes and threads Bohrungen und Gewinde	not dimensioned chamfers nicht bemaßte Fasen 1x45°
Rz 63	

Rz 16 ()	= Rz 4 grinded geschliffen	material: 1.2767 HRC: 53-55 piece: 16 substitute: - coating: -
(a)		

general tolerances and informations			
article contour tolerance	0 .. 0,000 ±0,02	article contour	sharp-edged

$\begin{matrix} +0,4 \\ \text{I}+0,2 \end{matrix}$ $\begin{matrix} -0,1 \\ \text{I}-0,3 \end{matrix}$ except of marked sharp edges	undercuts (UC): DIN 509 - F 0,4 x 0,2	no spark-eroded surfaces except of marked faces	take article contour and missing dimensions from 3D data
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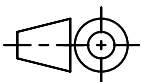
For dimensions without tolerance details see DIN ISO 2768-fH. | For surfaces see ISO 1302.

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Drawing created in UG.

2D CAD File : Z:\Konstruktion\4887-5\4887-05-F0252-01-DWG

3D CAD File : Z:\Konstruktion\4887-5\4887-05-F0252-00

			Weener Plastik GmbH			cavity 12
	day	name	scale 1:1			mouldnumber 4887-5
drawn	01.12.2021	Trempeck				
checked		Frey				A4
part name holder for angle ledge						drawingnumber 4887-05-F0252-01

a	Nitirung entfernt	08.03.22 Trem.
	old	new
alteration		date name