


OFFSET CORNER
TOP OPERATOR
SIDE OF MOLD

SECTION X-X

SECTION Y-Y

NOTE:
1.) BRACKETED DIMENSIONS ARE IN MM

FIRESTARTER

				TOLERANCES UNLESS NOTED				APPROVALS				THE PLASTEK GROUP ONE, PENNSYLVANIA							
				DIMENSIONS IN INCHES				DRN: G. LORENSBERG				DATE: 09/24/14							
				1 PLACE DECIMAL +/- .01				CHECKED: DATE:				DESCRIPTION: BOTTOM CLAMP PLATE							
				2 PLACE DECIMAL +/- .001				APPROVED: DATE:				1x24 CAV. FIRESTARTER BARREL (50549)							
				3 PLACE DECIMAL +/- .0005				REFERENCE:				SCALE: 1/2							
				DIMENSIONS IN MILLIMETERS				MATERIAL: 420 SS				ECON NUMBER: 5009189				CUSTOMER: 44000008			
				1 PLACE DECIMAL +/- 0.3				SIZE: E				DRAWING NO: 1978B.006							
				2 PLACE DECIMAL +/- 0.25				QTY REQD: (1) REQD				REV: A							
				3 PLACE DECIMAL +/- 0.025				FIN / FINISH: PRE-HARD											
				ANGULAR: +/- 0.15°				DO NOT SCALE DRAWING											
				THE INFORMATION ON THIS DRAWING IS THE PROPERTY OF THE PLASTEK GROUP. IT IS TO BE USED ONLY FOR THE PURPOSES AND IN THE MANNER SPECIFIED HEREON. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.															
A 5009776 10/08/15				ADDED M20-2.5 TAP ON TOP OF MOLD CENTER.				JDS CV											
REV.				ECN				DATE				REVISION				RECORD			
DRN				APPR				DO NOT SCALE				DRAWING				PRE-HARD			