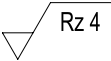
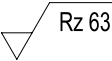
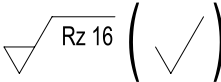


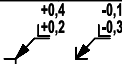

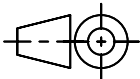


fits and fitting holes Passungen und Passbohrungen  Rz 4		holes and threads Bohrungen und Gewinde  Rz 63		not dimensioned chamfers nicht bemaßte Fasen 1x45°	
 Rz 16		$X = \begin{matrix} \text{milling} \\ \text{Fräsen} \end{matrix} \begin{matrix} \text{Surface texture symbol} \end{matrix} Rz 4$ $Y = \begin{matrix} \text{grinded} \\ \text{geschliffen} \end{matrix} \begin{matrix} \text{Surface texture symbol} \end{matrix} Rz 4$		material: 1.2767 HRC: 53-55 piece: 2 substitute: - coating:	
general tolerances and informations					
article contour tolerance 0 .. 0,000 ±0,02		 ±0,02°		article contour  sharp-edged	
 except of marked sharp edges		undercuts (UC): DIN 509 - F 0,4 x 0,2		no spark-eroded surfaces except of marked faces	
take article contour and missing dimensions from 3D data					
For dimensions without tolerance details see DIN ISO 2768-fH. For surfaces see ISO 1302.					
This drawing or even just details must not be reproduced in any way without our explicit permission.					
Drawing created in UG. 2D CAD File : Z:\Konstruktion\4887-5\4887-05-A0135-00-DWG 3D CAD File : Z:\Konstruktion\4887-5\4887-05-A0135-00					
 Weener Plastik GmbH					cavity 12
	day	name	scale 1:1		
drawn	20.12.2021	J.Peter			
checked		Frey			
part name flat guiding			drawingnumber 4887-5		
			4887-05-A0135-00		