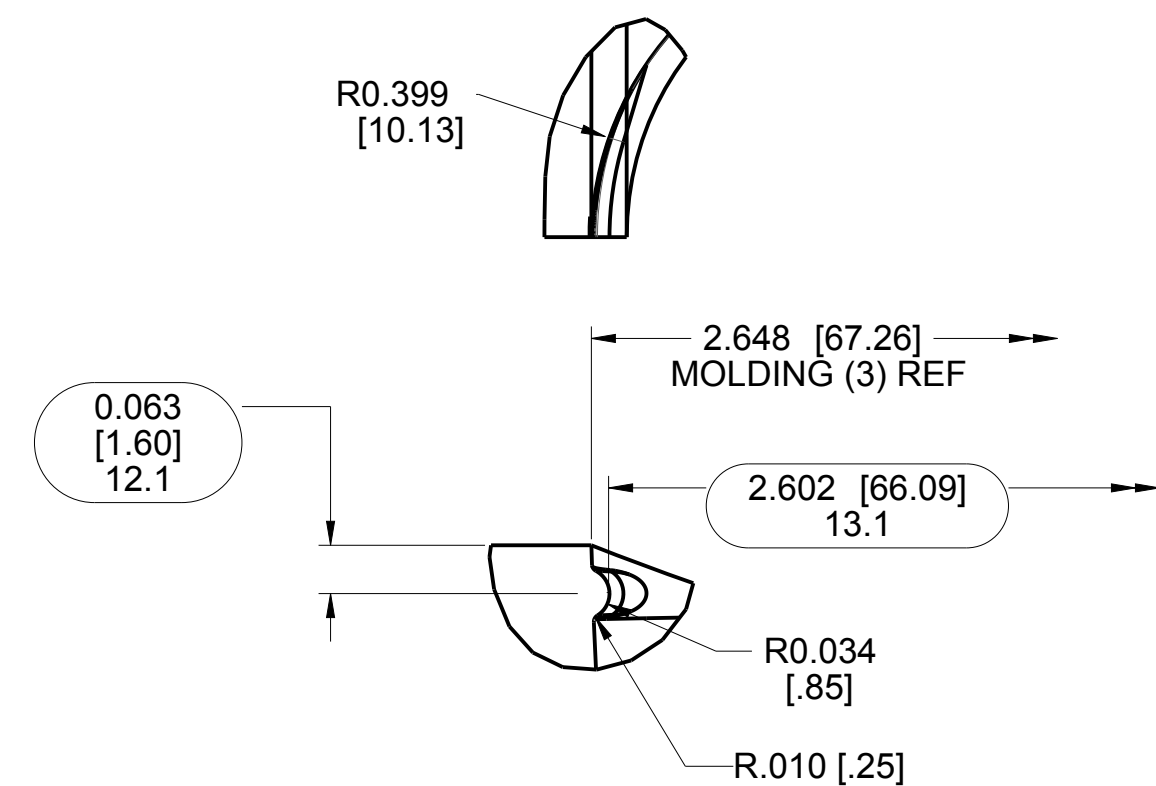

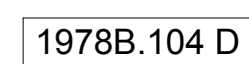


1978B.103 D (8) REQ'D




NOTE:

- 1) ALL MOLDING SURFACES TO BE SPE/SPI #2 POLISH.
- 2) ALL MOLDING DIMENSIONS ARE REFERENCE ONLY.
CHECK 3-D MODEL FOR ADDITIONAL DIMENSIONS.
- 3)  DENOTES CRITICAL DIMENSIONS;
PERMANENT QA RECORD MUST BE KEPT.
- 4) ARMOLLOY ALL WEAR SURFACES
- 5) FOR MOLDING AREA GEOMETRY SEE 3D FILE



(8) REQ'D
SAME AS DETAIL 1978B.103 EXCEPT
1.) STAMP P/N 1978B.104
2.) DO NOT ADD VENTS

FIRESTARTER

TOLERANCES UNLESS NOTED -DIMENSIONS IN MILLIMETERS- 1 PLACE DECIMAL +/- 0.1 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 2 PLACE DECIMAL +/- 0.013 -DIMENSION IN INCHES- 2 PLACE DECIMAL +/- 0.01 3 PLACE DECIMAL +/- 0.001 4 PLACE DECIMAL +/- 0.0005 ANGULAR +/- 0.1°		APPROVALS <table><tr><td>DESIGNER</td><td>DATE</td></tr><tr><td>DRAWN</td><td>DATE</td></tr><tr><td>J. SOLIWODA</td><td>09/26/14</td></tr><tr><td>CHECKED</td><td>DATE</td></tr><tr><td>APPROVED</td><td>DATE</td></tr><tr><td>C. KARVEK</td><td>09/26/14</td></tr></table>		DESIGNER	DATE	DRAWN	DATE	J. SOLIWODA	09/26/14	CHECKED	DATE	APPROVED	DATE	C. KARVEK	09/26/14	THE PLASTEK GROUP ERIE, PENNSYLVANIA SLIDE 24 CV4 GENGHIS 54cc BARREL (50549)			
DESIGNER	DATE																		
DRAWN	DATE																		
J. SOLIWODA	09/26/14																		
CHECKED	DATE																		
APPROVED	DATE																		
C. KARVEK	09/26/14																		
THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.			SCALE 1:1		ECH NUMBER 5009189	CUSTOMER NUMBER 44000008													
MATERIAL 420 SS (STAVAX)			SHRINK																
HARDNESS 48-50 Rc			SIZE DRAWING NO.		REV.														
DO NOT SCALE DRAWING			D 1978B 103		-														