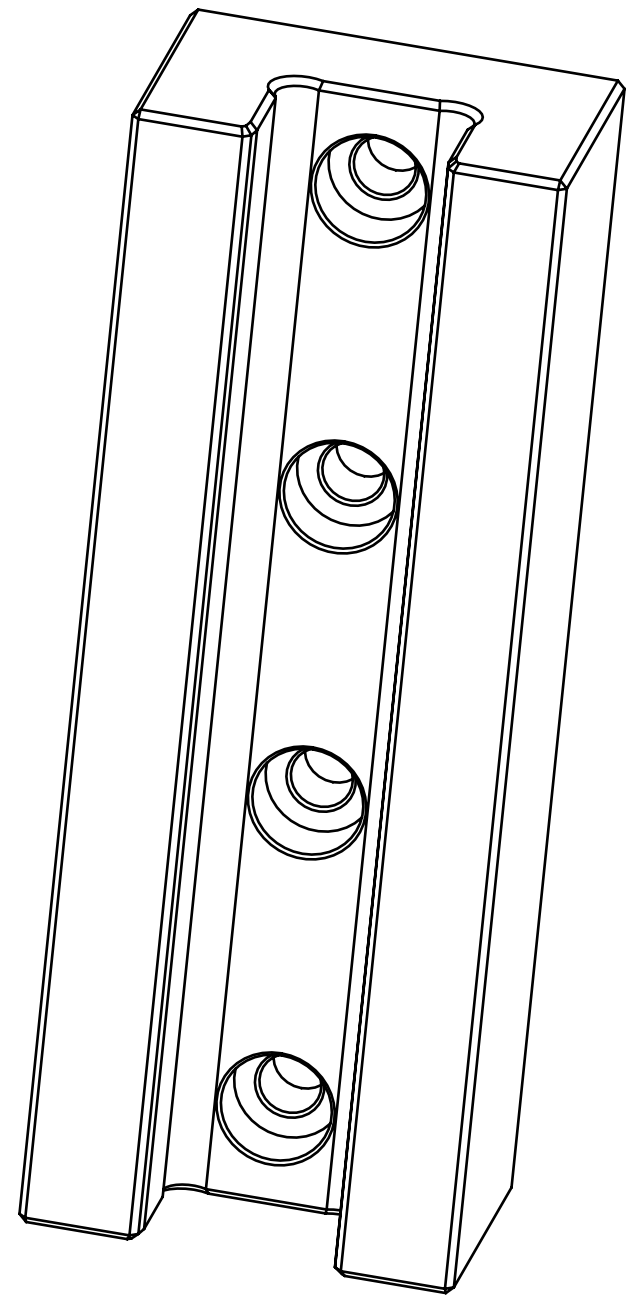
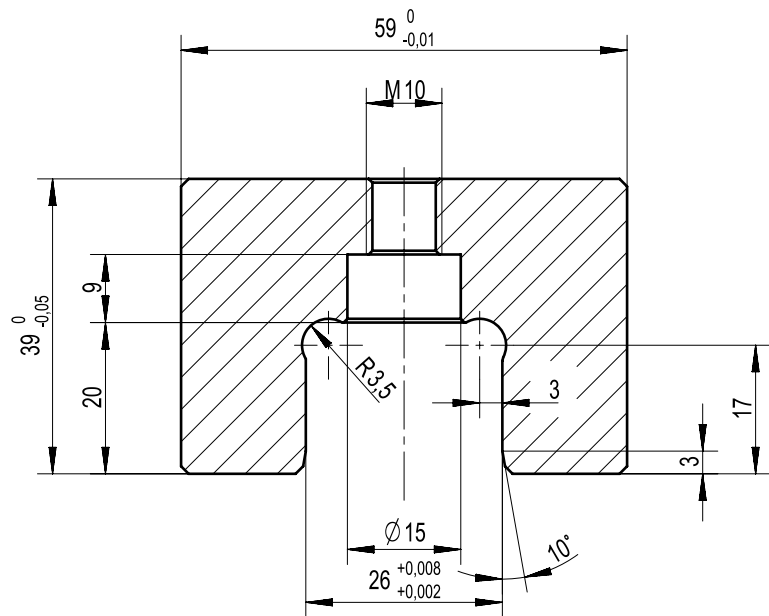





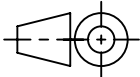
section A-A



not dimensioned chamfers
nicht bemaßte Fasen
1x45°
material: 1.2842 (a) (b)
HRC: 56-58 (a) (b)
piece: 2
substitute: -
coating: nitrided (b)

general tolerances									
article contour tolerance		0 .. 0,000		±0,02	 ±0,02°		article contour		 sharp-edged
tolerance class		linear measures (in mm)							
		0 - 3	>3 - 6	>6 - 30	>30 - 120	>120 - 400	>400 - 1000	>1000 - 2000	>2000 - 4000
f (fine)		± 0,05	± 0,05	± 0,1	± 0,15	± 0,2	± 0,3	± 0,5	-
tolerance class		radii and chamfers (in mm)			angles (in degrees and minutes)				
		0 - 3	>3 - 6	>6	0 - 10	>10 - 50	>50 - 120	>120 - 400	>400
f (fine)		± 0,2	± 0,5	± 1	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'
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Zeichn. in UG erstellt.
CAD.Nr.: Z:\Konstruktion\6022-1\6022-01-A136-02-DWG
Abgeleitet von
CAD.Nr.: Z:\Konstruktion\6022-1\6022-01-A136-00

 Weener Plastic GmbH				 cavity 8	
designed	day	name	scale 1:1		mouldnumber 6022-1
b	Materialangaben geändert	13.02.20 Kram.	2D	04.11.2019	Hoffmann
a	Materialangaben geändert	31.01.20 Kram.	3D		Frey
old		new	part name flat guiding pl. 4 (female)		drawingnumber 6022-01-A136-02
alteration		date name			