



NOTES:

- 1) SCRIBE A LINE IN THE STEEL FOR MOLD ASSEMBLY PURPOSES TO IDENTIFY WHERE THE THREAD START IS LOCATED.
- 2) NO POLISH ON MOLDING AREA.
- 3) ARMOLOY .0002 [0.005] /SIDE.4) BREAK UNNECESSARY SHARP
- CORNERS.

 5) DENOTES CRITICAL DIMENSIONS,
 PERMANENT Q.A. RECORD MUST BE KEPT.
- PERMANENT Q.A. RECORD MUST BE 6) DIMENSIONS IN BRACKETS [0.000] ARE MILLIMETERS

FIRESTARTER

DRAWN D. Rohan DI-26-07 DESCRIPTION THREAD THREAD THREAD THREAD THREAD THREAD THREAD THREAD TO SCALE: 2:1	PL/ DED CORE	ASTEK GROUP
D. Rohan 01-26-07 DESCRIPTION APPROVED DATE O1-26-07 THREAD C. Varkey 01-26-07 12 CAVITY "GENGHIS"	ED CORE	
C. Varkey 01-26-07 I HREAL REFERENCE NO. 12 CAVITY "GENGHIS" - COURT 2:1)
- _{cour} 2·1	PLATFORM 6 0550) [
FINISH SCALE: 2:1		
	ECN NUMBER CUSTO	OMER NUMBER
- SHRINKAGE:	5003793 440	800000
A 5003931 04-06-07 CONVERTED TO DUAL DIMENSIONS RWB CV AISI S-7 SIZE DRAWING NO.	7 4 4 4 6 6	REV.
REV. ECN DATE REVISION RECORD DRN APPR HARDNESS RC 55/57 C 12 D 19	74A102	