


**NOTE:**

1.) BRACKETED DIMENSION ARE IN MM

							TOLERANCES UNLESS NOTED DIMENSIONS IN INCHES 2 PLACE DECIMAL +/- .01 3 PLACE DECIMAL +/- .001 4 PLACE DECIMAL +/- .0005  DIMENSIONS IN MILLIMETERS 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 ANGULAR: +/- 0° 15'  THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.	APPROVALS		THE PLASTEK GROUP ERIE, PENNSYLVANIA										
								DRN. M. ST. ONGE	DATE 04/10/07	DESCRIPTION  BOTTOM KEY FOR 400 RS TON CARRIER										
								CHK'D C. VARKEY	DATE 04/10/07											
								APPROVED C. VARKEY	DATE 04/10/07											
								APPROVED	DATE	SCALE  FULL					ECN NUMBER  5003955		CUSTOMER  44000008			
								REFERENCE												
								MATERIAL  O-1 TOOL STEEL		SIZE  B							DRAWING NO.  1985A.113		REV.  A	
								HDN / FINISH 54-56	QTY REQ'D 2											
REV.	ECN	DATE	REVISION	RECORD	DRN	APPR	DO NOT SCALE DRAWING													