


NOTE:

1.1820 +/-.0002 [30.023 +/-.005] DIA
ALLOWS FOR AN
ANSI N6 PRESS FIT WITH BALL BEARING

SECTION ON C/L

NOTE:

1.) BRACKETED DIMENSION ARE IN MM

						TOLERANCES UNLESS NOTED DIMENSIONS IN INCHES 2 PLACE DECIMAL +/- .01 3 PLACE DECIMAL +/- .001 4 PLACE DECIMAL +/- .0005 DIMENSIONS IN MILLIMETERS 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 ANGULAR: +/- 0° 15' THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.	APPROVALS DRN. M. ST. ONGE DATE 04/10/07 CHK'D C. VARKEY DATE 04/10/07 APPROVED C. VARKEY DATE 04/10/07 APPROVED DATE REFERENCE MATERIAL O-1 TOOL STEEL HDN / FINISH 56-58 Rc QTY REQ'D (2) REQ'D		THE PLASTEK GROUP ERIE, PENNSYLVANIA 			
									DESCRIPTION GEAR SHAFT FOR 400 RS TON CARRIER			
									SCALE FULL	ECN NUMBER 5003955	CUSTOMER 44000008	
A	5003908	03/31/07	ADDED DUAL DIMENSIONS	BFR	CV				SIZE B	DRAWING NO. 1985A.111		REV. A
REV.	ECN	DATE	REVISION RECORD	DRN	APPR	DO NOT SCALE DRAWING						