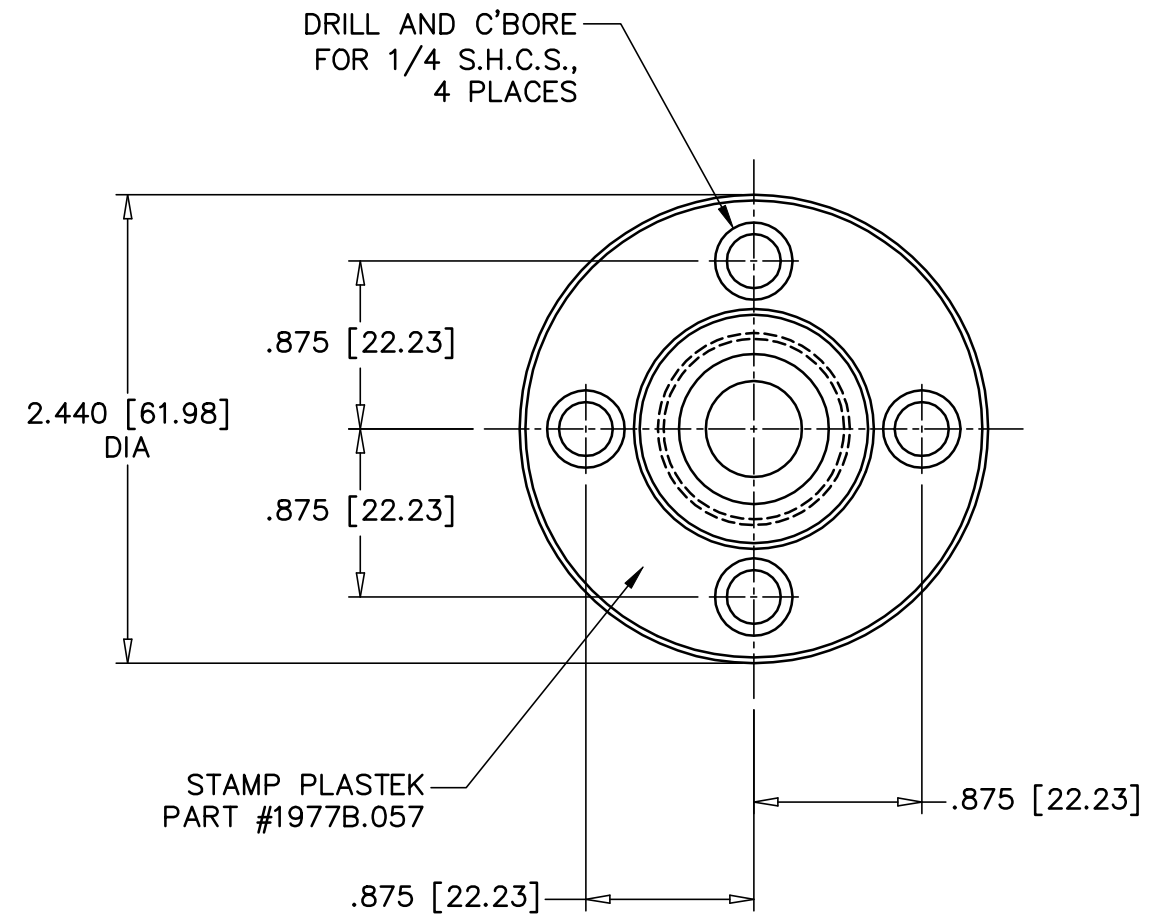


SECTION ON C/L

NOTE:

- 1.) 1.2500 [31.750] DIA SHOULD BE A LIGHT PRESS FIT WITH THE COIL HEATER. CHECK I.D. OF THE HEATER.
- 2.) BRACKETED DIMENSIONS ARE IN MM



FIRESTARTER

						TOLERANCES UNLESS NOTED DIMENSIONS IN INCHES 2 PLACE DECIMAL +/- .01 3 PLACE DECIMAL +/- .001 4 PLACE DECIMAL +/- .0005 DIMENSIONS IN MILLIMETERS 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013 ANGULAR: +/- 0° 15'	APPROVALS <div>DRN. G. Losasso</div> <div>DATE 10/02/14</div> <div>CHK'D</div> <div>DATE</div> <div>APPROVED</div> <div>DATE</div> <div>APPROVED</div> <div>DATE</div>		THE PLASTEK GROUP ERIE, PENNSYLVANIA <div>THE PLASTEK GROUP</div>		
							REFERENCE		DESCRIPTION SPRUE BUSHING (U.S.) Ⓐ 24 CAV FIRESTARTER REG SCREW (50785)		
							MATERIAL AISI H-13		SCALE FULL	ECN NUMBER 5009188	CUSTOMER 44000008
							HDN / FINISH RC 48-50		SIZE B	DRAWING NO. 1977B.057	
							QTY REQ'D 1 REQ'D		REV. A		
REV.	ECN	DATE	REVISION	RECORD	DRN	APPR	DO NOT SCALE DRAWING				
A	5009769	10/27/15	.250 DEEP WAS .188 R.500 SPHERICAL WAS R.630 ADDED (U.S.) TO DESCRIPTION		JDS	CV	THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.				