



3D - engraving pocket incl. engraving  
Gravurtasche inkl. Gravur

fits and fitting holes Passungen und Passbohrungen Rz 4	holes and threads Bohrungen und Gewinde Rz 63	not dimensioned chamfers nicht bemaßte Fasen 1x45°
Rz 16 (✓) ✓ = grinded geschliffen Rz 4		material: Moldmax HRC: (40) piece: 12 substitute: 1 coating: Topocrom

general tolerances and informations			
article contour tolerance 0 .. 0,000 ±0,02	article contour ±0,02°	sharp-edged	
except of marked sharp edges	undercuts (UC): DIN 509 - F 0,4 x 0,2	no spark-eroded surfaces except of marked faces	take article contour and missing dimensions from 3D data
For dimensions without tolerance details see DIN ISO 2768-fH.   For surfaces see ISO 1302.			
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Drawing created in UG. 2D CAD File : Z:\Konstruktion\4887-5\4887-05-D0001-01-DWG 3D CAD File : Z:\Konstruktion\4887-5\4887-05-D0001-00					
		Weener Plastik GmbH			cavity 12
	day	name	scale		mouldnumber 4887-5
drawn	01.12.2021	Trempeck	1:1		
checked		Frey	A2		
part name cavity insert (moving half)					drawingnumber 4887-05-D0001-01

a	Beschichtungsbereich erweitert mit neuen Toleranzen		03.05.2022 3R
	old	new	
	alteration		