



SECTION ON C/L

NOTE:
1) TECHALLOY OR EQUIVALENT PLATING
MASK ALL HOLES

FIRESTARTER

						<div>TOLERANCES UNLESS NOTED</div> <div>DIMENSIONS IN INCHES</div> <div>2 PLACE DECIMAL +/- .01</div> <div>3 PLACE DECIMAL +/- .001</div> <div>4 PLACE DECIMAL +/- .0005</div> <div>DIMENSIONS IN MILLIMETERS</div> <div>0 PLACE DECIMAL +/- 0.3</div> <div>1 PLACE DECIMAL +/- 0.25</div> <div>2 PLACE DECIMAL +/- 0.025</div> <div>3 PLACE DECIMAL +/- 0.013</div> <div>ANGULAR: +/- 0° 15'</div> <div>THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.</div>	<div>APPROVALS</div> <div>DRN. S. Schaefer</div> <div>DATE 08/20/15</div> <div>CHK'D S. Schaefer</div> <div>DATE 08/20/15</div> <div>APPROVED</div> <div>DATE</div> <div>APPROVED</div> <div>DATE</div> <div>REFERENCE</div> <div>MATERIAL AISI H-13</div> <div>HDN / FINISH Rc 48-50</div> <div>QTY REQ'D 24 REQ'D</div>		<div>THE PLASTEK GROUP</div> <div>ERIE, PENNSYLVANIA</div> <div><div>THE PLASTEK GROUP</div></div>			
							DESCRIPTION		NOZZLE SUPPORT			
							24 CAV "GENGHIS" PLATFORM (50550)		SCALE		ECN NUMBER	CUSTOMER
									2X SIZE		5009698	44000008
							SIZE	DRAWING NO.				REV.
							B	2403A.048				
REV.	ECN	DATE	REVISION	RECORD	DRN	APPR	DO NOT SCALE DRAWING					