


NOTE:
THE .760 [19.30mm] DIA. SHOULD
BE A LIGHT PRESS FIT WITH THE
COIL HEATER. CHECK THE I.D.
OF THE HEATERS.

SECTION ON C/L

FIRESTARTER

								TOLERANCES UNLESS NOTED		APPROVALS		THE PLASTEK GROUP			
								DIMENSIONS IN INCHES		DRN. DATE		ERIE, PENNSYLVANIA			
								2 PLACE DECIMAL +/- .01		D. Rohan 02/07/07					
								3 PLACE DECIMAL +/- .001		CHK'D DATE					
								4 PLACE DECIMAL +/- .0005		D. Rohan 02/09/07					
								DIMENSIONS IN MILLIMETERS		APPROVED DATE		DESCRIPTION			
								0 PLACE DECIMAL +/- 0.5		C. VARKEY 02/12/07		NOZZLE			
								1 PLACE DECIMAL +/- 0.25		APPROVED DATE		12 CAVITY "GENGHIS" PLATFORM (50550)			
								2 PLACE DECIMAL +/- 0.025		C. VARKEY 02/12/07					
								3 PLACE DECIMAL +/- 0.013		APPROVED DATE					
								ANGULAR: +/- 0° 15'		REFERENCE		SCALE		ECN NUMBER	
								THE INFORMATION ON THIS DRAWING IS PROPRIETARY TO THE PLASTEK GROUP. THIS INFORMATION SHALL NOT BE DISCLOSED OR REPRODUCED WITHOUT PRIOR WRITTEN CONSENT OF THE PLASTEK GROUP.		MATERIAL		2X SIZE		CUSTOMER	
										AISI H-13		44000008		44000008	
										HDN / FINISH		SIZE		REV.	
										Rc 48-50		DRAWING NO.		A	
										QTY REQ'D		1974A.014			
										12					