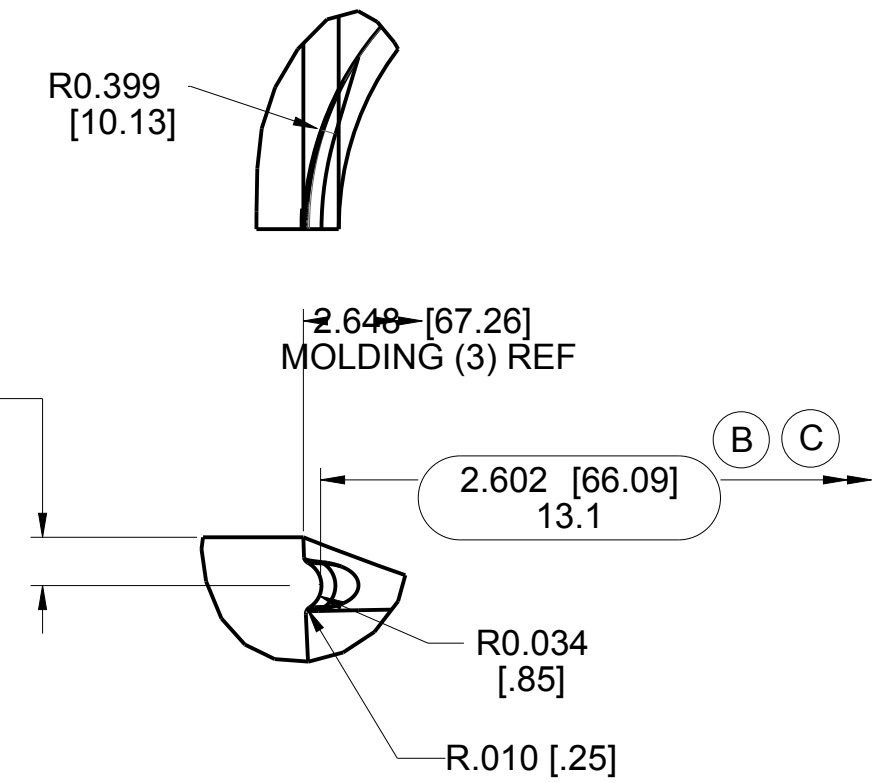
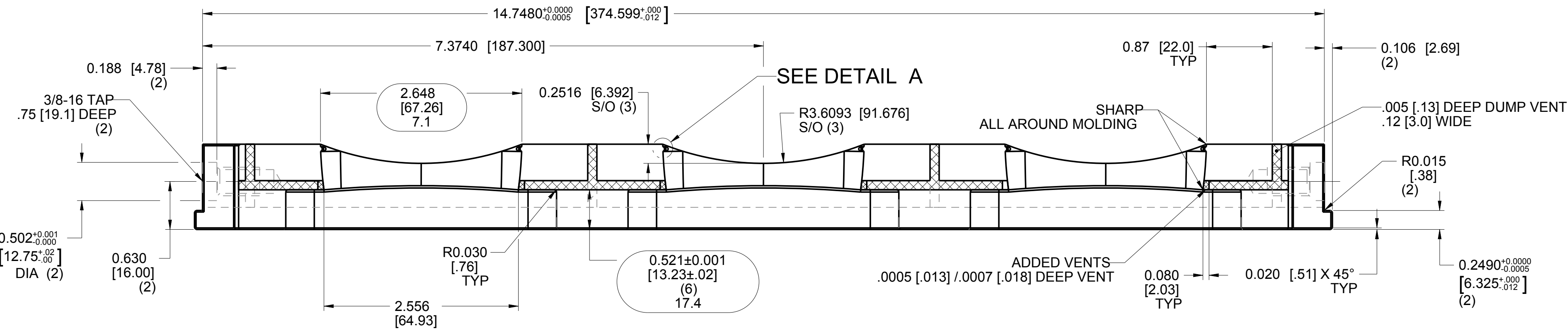
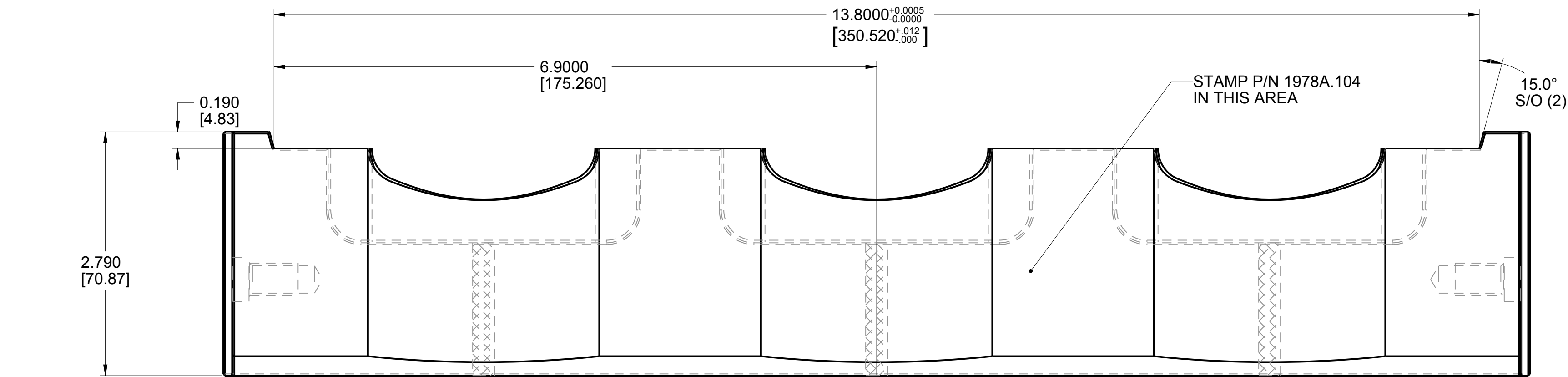


SECTION A-A

1978A.103 D (8) REQ'D



DETAIL A
SCALE 4:1



1978A.104 D

(8) REQ'D
SAME AS DETAIL 1978A.103 EXCEPT
1.) STAMP P/N 1978A.104
2.) DO NOT ADD VENTS

- NOTE:
- 1) ALL MOLDING SURFACES TO BE SPE/SPI #2 POLISH.
 - 2) ALL MOLDING DIMENSIONS ARE REFERENCE ONLY. CHECK 3-D MODEL FOR ADDITIONAL DIMENSIONS.
 - 3) DENOTES CRITICAL DIMENSIONS; PERMANENT QA RECORD MUST BE KEPT.
 - 4) ARMOLLOY ALL WEAR SURFACES
 - 5) FOR MOLDING AREA GEOMETRY SEE FILE INTRALINK--Root Folder/USA/Corp_Design/Tooling/1978a

C	5004192	07/13/07	2.602 WAS 2.601 66.09 WAS 66.06	SWS	SWS
B	5004184	07/06/07	CHANGED CRITICAL 13.1 TO 2.601 DIMENSION.	JDS	CV
A	5003930	3/31/07	ADDED DUAL DIMENSIONS	BFR	CV
REV.	ECN	DATE	REVISION RECORD	DRN	APPR

APPROVALS			THE PLASTEK GROUP		
DRAWN	T. SCHULTZ	DATE	01/02/07	ERIE, PENNSYLVANIA	
CHECKED	T. SCHULTZ	DATE	01/05/07	DESCRIPTION	
APPROVED	C. VARKEY	DATE	01/05/07	SLIDE	
REFERENCE NO.	(1X24) CAV GENGHIS (FIRESTARTER) 54cc BARREL (50549)			ECN NUMBER	CUSTOMER NUMBER
FINISH	SCALE: 1:1			5003734	44000008
MATERIAL	420 SS (STAVAX)	SIZE	D	DRAWING NO.	REV
HARDNESS	48-50 Rc	QUANTITY REQUIRED	8	1978A_103	