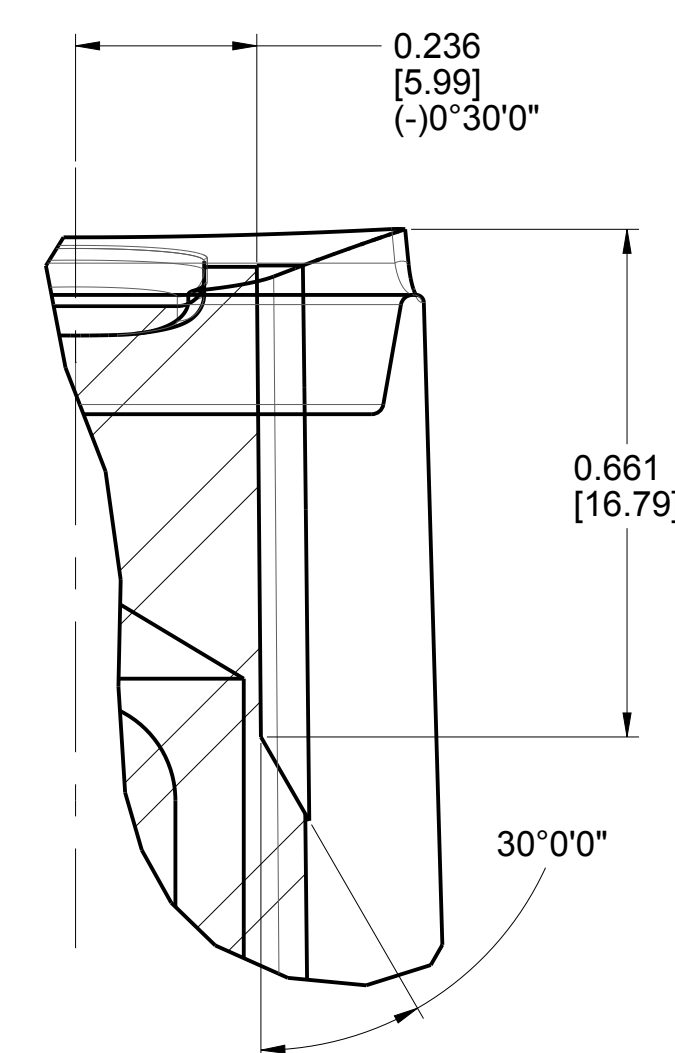
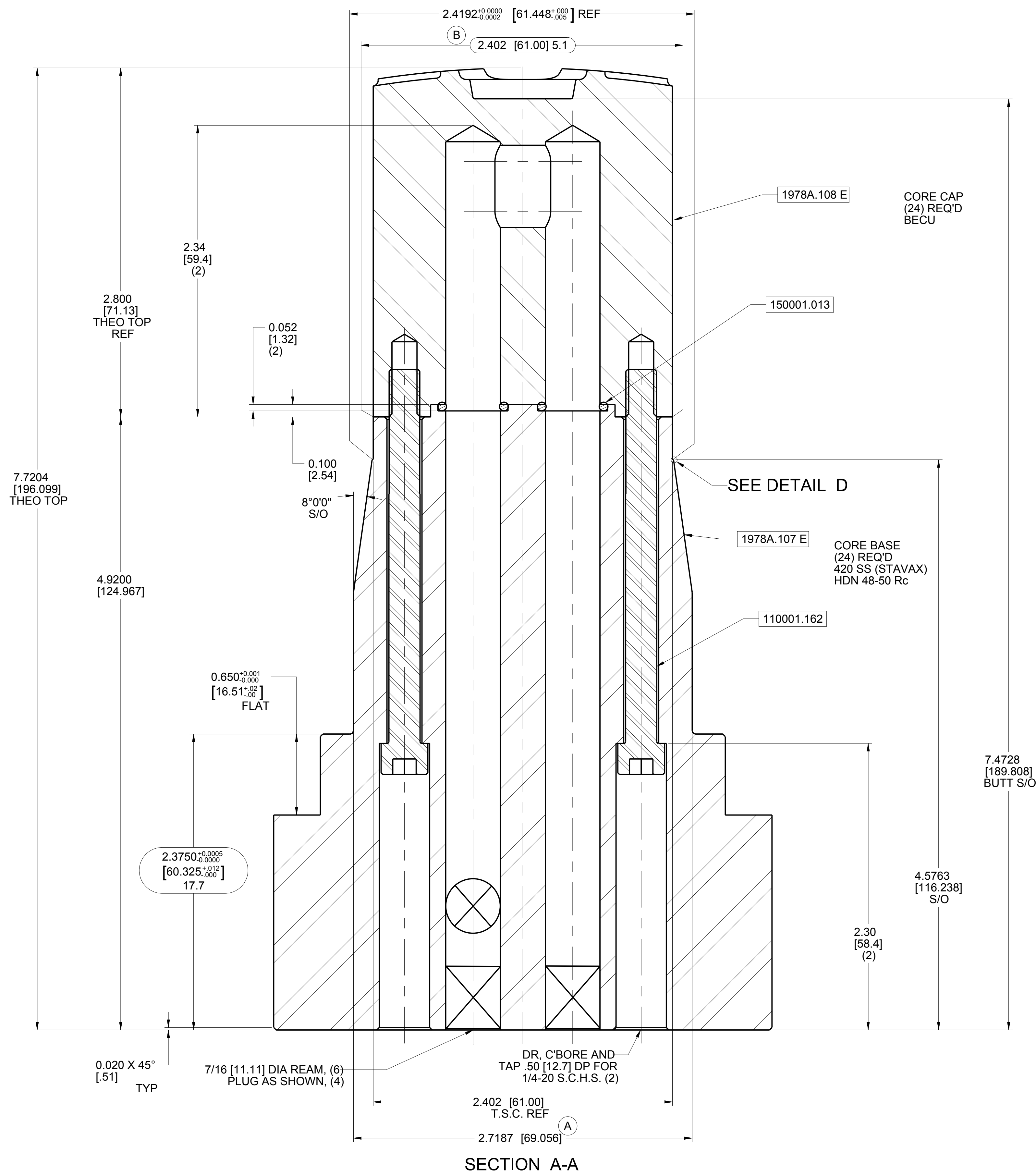
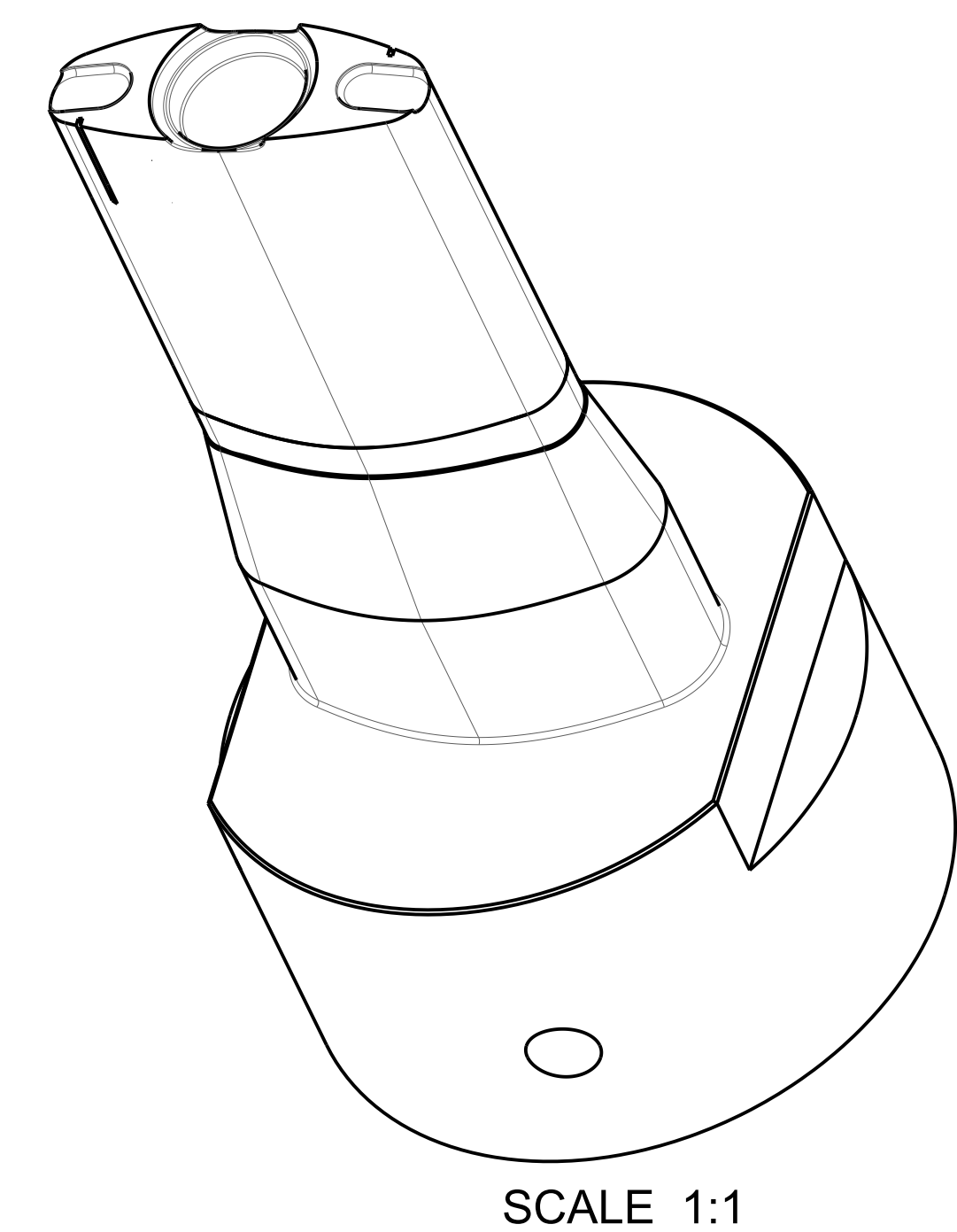


DETAIL D
SCALE 20:1

SECTION B-B



SECTION F-F
SCALE 4:1



SCALE 1:1

- NOTE:
- 1) ALL MOLDING SURFACES TO BE 320 DRAW POLISH.
 - 2) ALL MOLDING DIMENSIONS ARE REFERENCE ONLY CHECK 3-D MODEL FOR ADDITIONAL DIMENSIONS.
 - 3) DENOTES CRITICAL DIMENSIONS; PERMANENT QA RECORD MUST BE KEPT. ARMOLLOY ALL WEAR SURFACES.
 - 4) FOR MOLDING AREA GEOMETRY SEE FILE INTRALINK-Root Folder/USA/Corp_Design/Tooling/1978a

REV	ECN	DATE	REVISION RECORD	DRN	APPR
B	5003930	3/31/07	ADDED DUAL DIMENSIONS MOVED 6.1 AND 6.1 CRITICAL DIMS TO BE AT THE CORE SPLIT.	BFR	CY
A	5003734	01/23/07	ADDED DIMENSIONS	TRIS	TRIS

APPROVALS		THE PLASTEK GROUP	
DRAWN	T. SCHULTZ	DATE	01/02/07
CHECKED	T. SCHULTZ	DATE	01/05/07
APPROVED	C. VARKEY	DATE	01/05/07
REVIEWED		DATE	
SCALE: 2:1		ECN NUMBER	5003734
CUSTOMER NO.		44000008	
AS NOTED		SIZE	E
AS NOTED		QUANTITY REQUIRED	24

DESCRIPTION		CUSTOMER NUMBER	
CORE BASE AND CAP		44000008	
(1/24) CAV FIRESTARTER SAGE BARREL (80549)			