



DETAIL THREAD DATA  
SCALE 8:1

DOUBLE LEAD  
LEFT HAND THREAD

"T" = .218 [5.54] DIA 3.1

"E" = .157 [3.99] DIA 4.1

LEAD = .1604 [4.074]  
PITCH = .0803 [2.040]

SEE DETAIL THREAD DATA

SECTION A-A

SECTION C-C

NOTE:  
MOLDING SURFACES  
TO BE SPI-SPE# 2 FINISH  
THREADS AREA TO BE DRAW POLISHED  
REFER TO 3-D MODEL  
FOR MOLDING SURFACES

○  
DENOTES CRITICAL DIMENSIONS,  
PERMANENT Q.A. RECORD MUST BE KEPT.

DIMENSIONS IN BRACKETS [ 0.000 ]  
ARE MILLIMETERS

FIRESTARTER

TOLERANCES		APPROVALS		THE PLASTEK GROUP	
-DIMENSIONS IN MILLIMETERS- 0 PLACE DECIMAL +/- 0.3 1 PLACE DECIMAL +/- 0.25 2 PLACE DECIMAL +/- 0.025 3 PLACE DECIMAL +/- 0.013  -DIMENSION IN INCHES- 2 PLACE DECIMAL +/- 0.01 3 PLACE DECIMAL +/- 0.001 4 PLACE DECIMAL +/- 0.0005 ANGULAR +/- 0.15		DESIGNER	DATE	ERIC, PENNSYLVANIA	
		DRAWN	DATE	DESCRIPTION F/H CAVITY SUB INSERT 24 CAV GENGHIS REG SCREW (50785)	
		J.D.SOLIWODA	09/25/14		
		CHECKED	DATE	SCALE	4:1
		APPROVED	DATE	SHRINK	-
		C. VARKEY	09/25/14	ECN NUMBER	5009188
		REFERENCE NO.		CUSTOMER NUMBER	44000008
		MATERIAL	420 S.S. (STAVAX)	SIZE	D
		THICKNESS	48-50 Rc	DRAWING NO.	1977B_103
		QUANTITY REQ'D	24	REV.	-
DO NOT SCALE DRAWING					