

holes and threads Bohrungen und Gewinde	not dimensioned chamfers nicht bemaßte Fasen
$\sqrt{Rz\ 63}$	1x45°

$\sqrt{Rz\ 16}$ ($\sqrt{\quad}$)	$\sqrt{Y} = \sqrt{\text{grinded geschliffen}} Rz\ 4$	material: 1.2767 HRC: 53-55 piece: 16 substitute: - coating: -
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general tolerances and informations			
article contour tolerance	0 .. 0,000 ±0,02	article contour	sharp-edged

except of marked sharp edges	undercuts (UC): DIN 509 - F 0,4 x 0,2	no spark-eroded surfaces except of marked faces	take article contour and missing dimensions from 3D data
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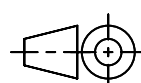
For dimensions without tolerance details see DIN ISO 2768-fH. | For surfaces see ISO 1302.

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Drawing created in UG.
2D CAD File : Z:\Konstruktion\4887-5\4887-05-F0251-02-DWG
3D CAD File : Z:\Konstruktion\4887-5\4887-05-F0251-00



Weener Plastik GmbH



cavity
12

drawn	day 01.12.2021	name Trempeck	scale 1:1	mouldnumber 4887-5
checked		Frey	A4	

b	Toleranz geändert		29.03.22 Trem.	date name
	+0,01 0	+0,05 +0,04		
	old	new	part name angel ledge	drawingnumber 4887-05-F0251-02
alteration				