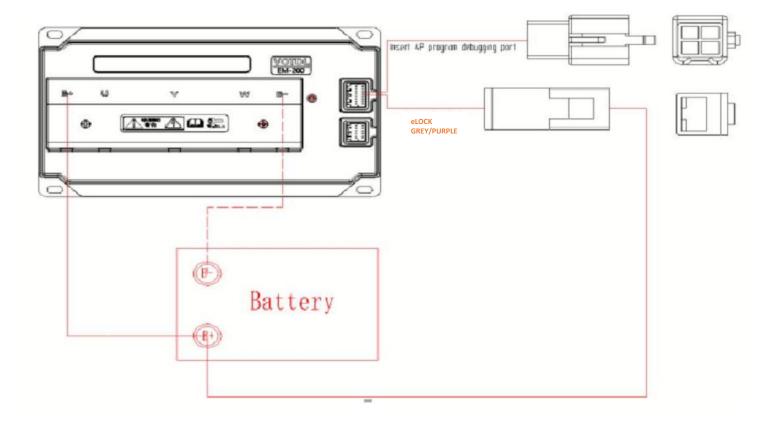
PROGRAMMING MANUAL OF THE VOTOL CONTROLLER

INITIAL CONNECTIONS

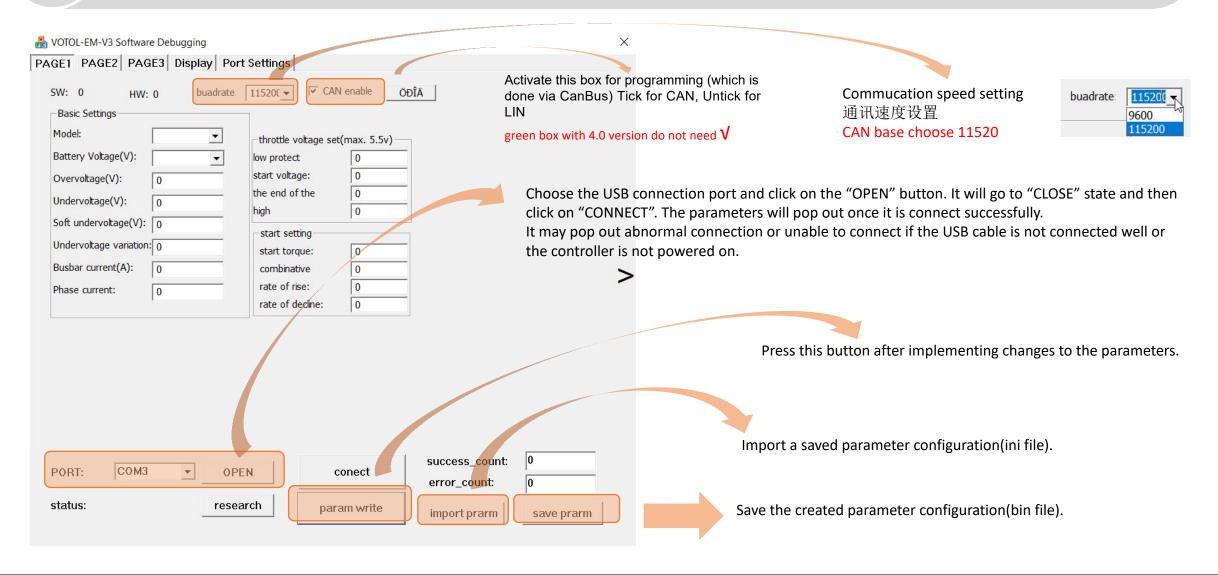
To program the controller, you must have the following power supplies active

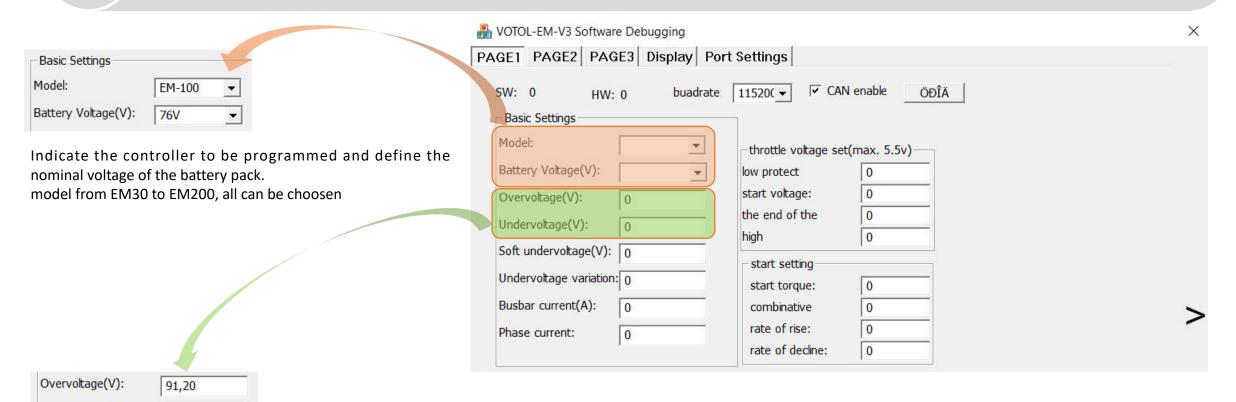
The controller must be powered up by the power supplier line(Gray/Purple) with Elock+ (above 35V) for debuging.



INITIAL PROGRAMMING

2





Indicate the maximum and minimum values allowed (according to the battery parameters)

Default +2V for over voltage select, while default +1V for under voltage select

Attention:

- 1, The controller will not output if it detect the voltage is higher than the overvoltage value or lower than the undervoltage value. It will report the fault code accordingly.
- 2, The value of undervoltage and overvoltage must be set according to the battery spec to avoid the hazard the battery cell and BMS components.

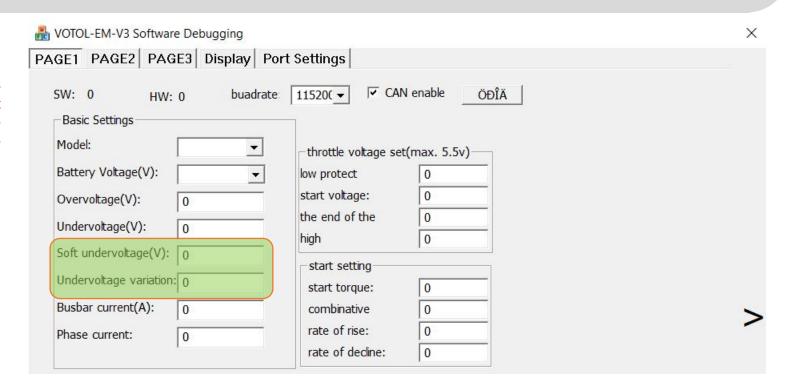
V.0

67

Undervoltage(V):

Soft undervoltage:

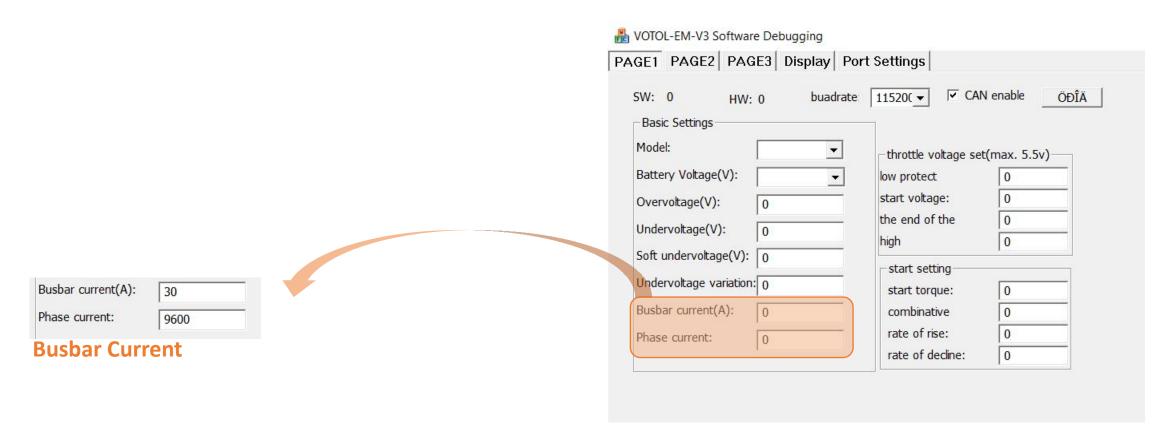
The controller determines the current voltage value, which is 3V higher than the battery undervoltage value. If the current voltage value is lower than the soft undervoltage value, the controller output is immediately switched off to protect the battery.



Undervoltage variation:

Para evitar medidas incorrectas por parte del controlador, se incrementa el valor de la tensión "undervoltage" para no provocar un daño en el pack de baterías. Normalmente se suele marcar 1V, pero es posible aumentar dicho valor si queremos tener más seguridad.

To avoid incorrect measurements by the controller, the value of the "undervoltage" voltage is increased so as not to cause damage to the battery pack. Normally set with 3V, but it is possible to increase this value if we want to have more security.



Phase Current Limited Value

Phase current = 9600 Especificar este valor y no modificar. Specify this value and do not modify.

SETTING PAGE 1.1

VOLTAGE	EM-30S	EM-50	EM-50S	EM-100	EM-100S	EM-150	EM-150	EM-20	EM-30
MODEL							S	0	0
48-60V	33A	45A	50A	85A		120A	150A	200A	400A
72V	33A	45A	50A	85A	100A	120A	180A	200A	400A
84V	30A	45A		80A		120A			
96V		40A		70A		100A		180A	350A

Busbar current(A): 30

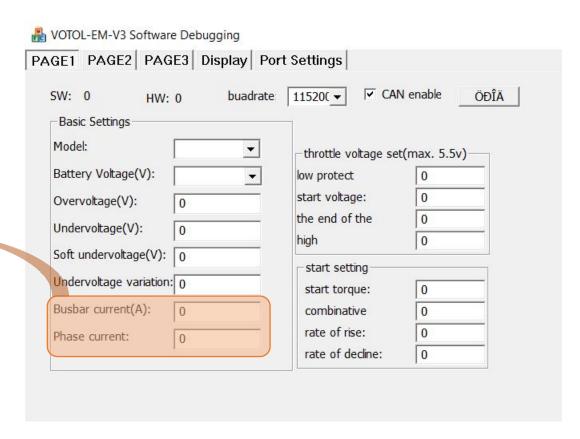
Phase current: 9600

Busbar Current

3

Corriente máxima permitida de alimentación al controlador. El límite del controlador es 100A (72V) Potencia máxima = 72V x 100A = 7200W = 7,20kW

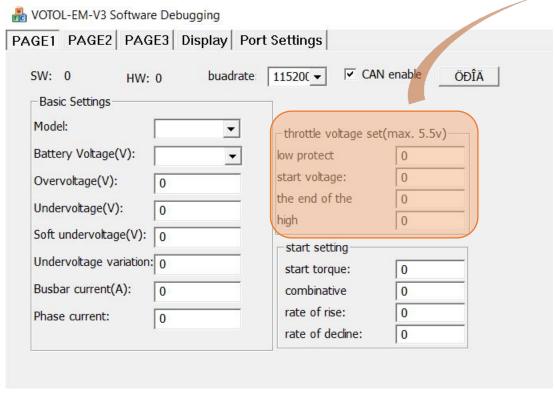
Maximum allowable power supply current to the controller. Controller limit is 100A (72V)Maximum power = $72V \times 100A = 7200W = 7.20kW$



Phase Current Limited Value

Phase current = 9600 Especificar este valor y no modificar. Specify this value and do not modify.

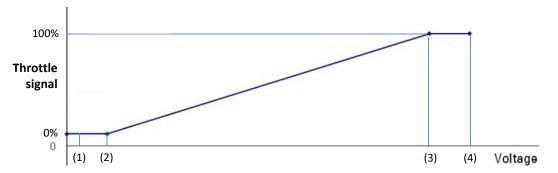
3



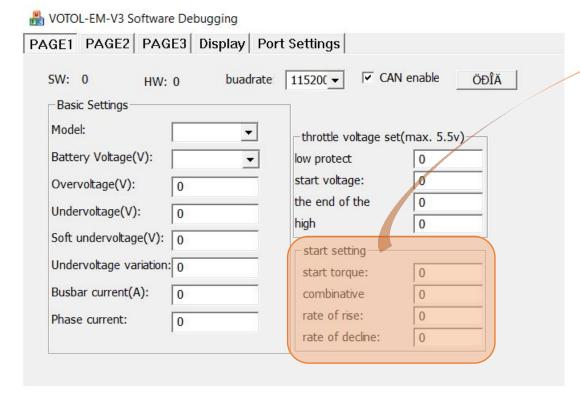
throttle voltage set(max. 5.5v) low protect 0.3 start voltage: 1.24 the end of the 4.31 high 4.85

Parámetros del acelerador / Throttle Parameters

- Low protection value: Si el valor de tension medido es inferior a ese valor, aparece un error en la señal del acelerador (valor muy bajo). If the measured voltage value is lower than this value, an error 95 appears in the throttle signal (value too low)
- 2. Starting voltage: Valor del voltaje a partir del cual el motor comienza a funcionar (sería el punto del 0% del acelerador). Voltage value from which the motor starts to work (it would be the 0% throttle point).
- 3. End voltage: Este valor marca el valor de tensión que establece el 100% del acelerador. Todo valor de tension superior, se seguirá considerando 100%. This value marks the voltage value that establishes 100% throttle. Any higher voltage value will continue to be considered 100% (The upper limit of the speed effective value, the max. speed value voltage.)
- High protection value: Cuando el valor de tension sobrepasa este valor, aparece un error en la señal del acelerador (valor muy alto). When the voltage value exceeds this value, an error appears in the throttle signal (value too high).



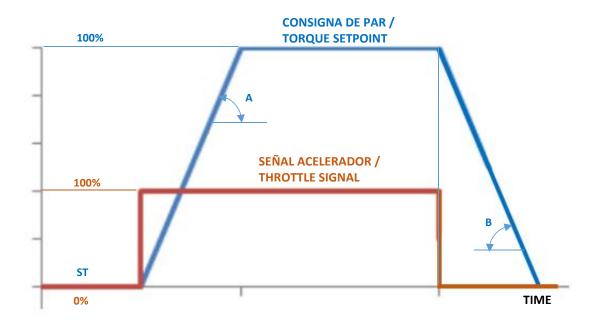
3



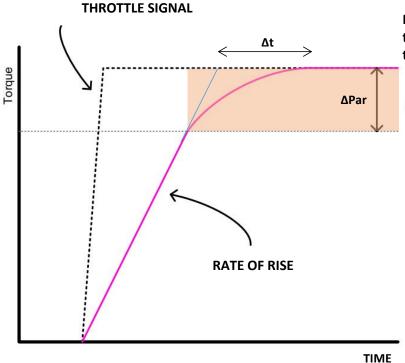
start setting
start torque: 1
combinative 1
rate of rise: 200
rate of decline: 80

Start setting adjustment

- Start torque: Torque parameter at startup, usually set to 0 and not changed.
- Combinative torque: Starting delay parameter, the range is 0-350. The larger the value, the more obvious the effect of the starting delay.
- These two parameter above is effective for middle motor with gear
- rate of rise: Acceleration slope, the range is 10-255, the larger the value, the faster acceleration.
- rate of decline: Deceleration slope, 10-200 range value, the larger value, the more obvious the speed drop, and the inertia of the loosening handle is reduced.



- ST = Start Torque Rate of rise = tg(A)
- Rango de regulación / Regulation range = 10-250
- A mayor pendiente, más rápida es la respuesta (más rápido se alcanzará la consigna de par). The greater the slope, the faster the response (the faster the torque setpoint will be reached)
- Rate of decline = tg(B)
- Rango de regulación / Regulation range = 10-200
- A mayor pendiente, más rápida es la respuesta (más rápido se alcanzará la consigna de par). The greater the slope, the faster the response, the release speed of the handlebar drops faster (the faster the torque setpoint will be reached)



Modulation of the time to reach the maximum torque (100%)

Combinative torque

- Rango de regulación / Regulation range = 0-350
- As the value increases, more time is needed to reach the maximum torque setpoint. In this way, the behavior of the motor, in terms of acceleration, is smoothed out.
- o If the value 0 is specified, it means that there is no modulation, so the slope defined as Rate of Rise is followed until the torque setpoint is reached.

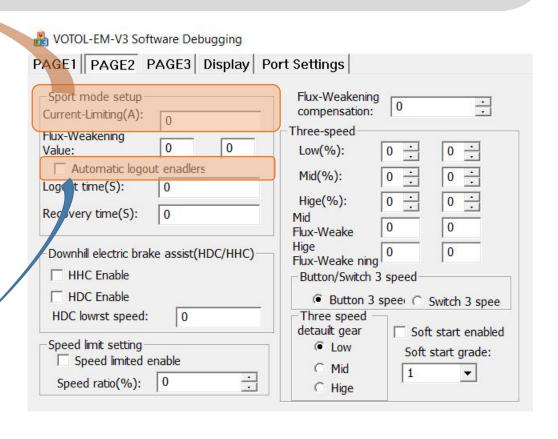
Current Limiting (A) = Valor de la corriente máxima permitida de alimentación al motor. Value of the maximum current allowed to supply the motor

- Se debe especificar la corriente máxima admisible del motor eléctrico, que será la que aplique durante el modo S. The maximum allowable current of the electric motor during this driving mode S.
- El límite del controlador es de 150A (72V) (Pico de intensidad). Controller limit is 150A (72V)



The motor is running in the flux weakening region





Sport Mode = S Gear Tick this to activate Sport mode

Parameterization of driving mode Sport (S)

Flux-Weakening Value:

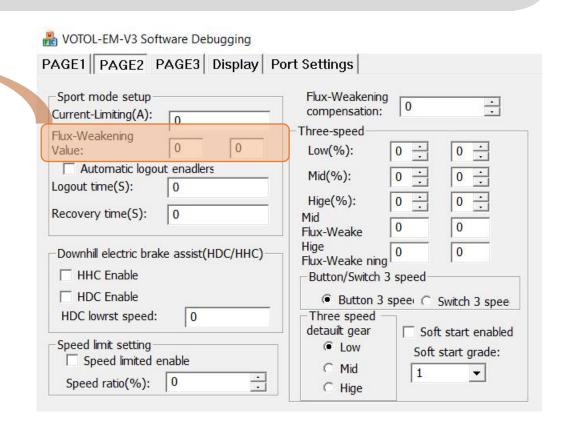
4000 800

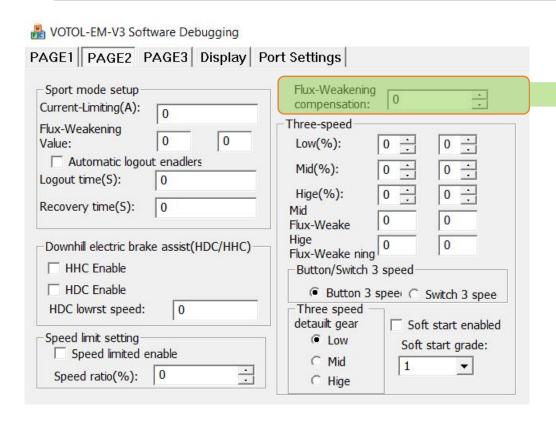
• Flux weakening value at left side, range is 0-4000

When controller turn into S gears, the motor will be in flux weaken condition, speed increased. Setting value range is determined by motor condition:

Wheel hub motor, magnet high lower than 35mm	≤1500
Wheel hub motor, magnet high lower than 50mm	≤2300
Mid drive motor, surface attached magnetic steel	≤2300
Mid drive motor, V magnet steel	≤3000

Flux weakening adjustment at right side, range is 100-1200. larger value, the motor more shake, smaller value, the motor less shake Adjust the value in multiples of 50.

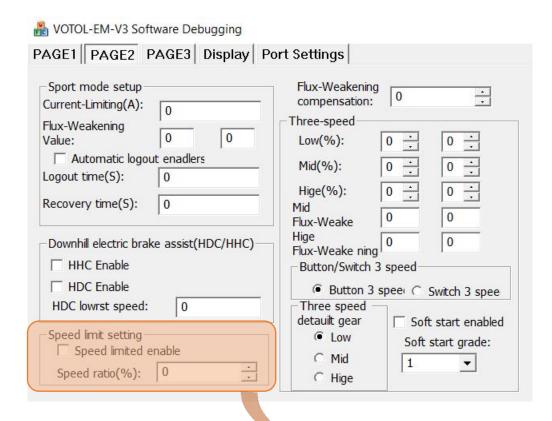




Flux weakening compensation factor

The hub motor is 10^2 , this parameter can adjust the size of the reverse torque.

The mid-mounted motor is recommended to be 65~100, which can adjust the smoothness of reversing.



Speed limit setting: Choose if the speed limit or unlimit. The default is unlimited speed.

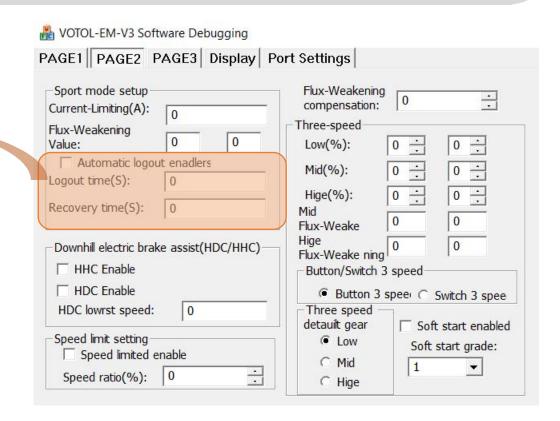


Automatic Logout Enablers

- Logout time: e.g. 30s after enter S gear sport mode (time is optional), auto-exit S gear sport mode.
- Recovery time: auto-exit S gear, recover from to S gear time. During recovery time (Invalid by press S gear).

Automatic logout enadlers
Logout time(S): 30

Recovery time(S): 30



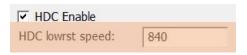
HHC = Hill Hold Control

Specifies whether hill assist is enabled

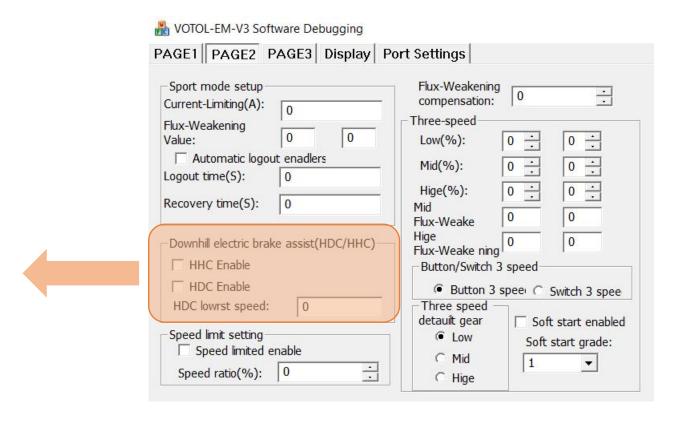
Operating mode not available

HDC lowest speed

It's a erratum in the program. It actually specifies the maximum speed of the motor.



Top Speed in rpm

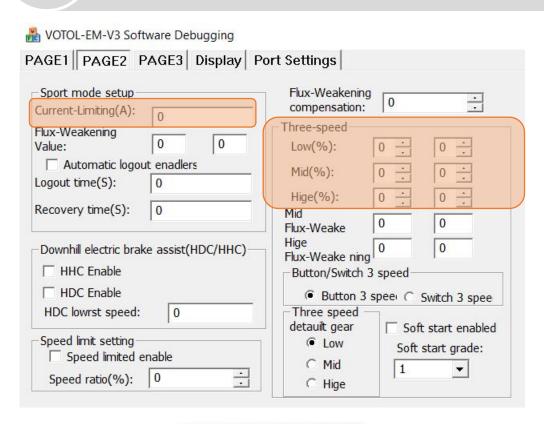


HHC just suit for three wheeler, not works for two wheelers. when HHC enabled, the vehicle will hold still when switching from the brake to throttle pedal.

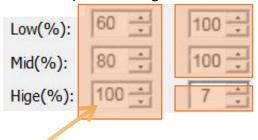
V.0

17

4



Configuración de los modos normales de funcionamiento. Configuration of the normal modes of operation



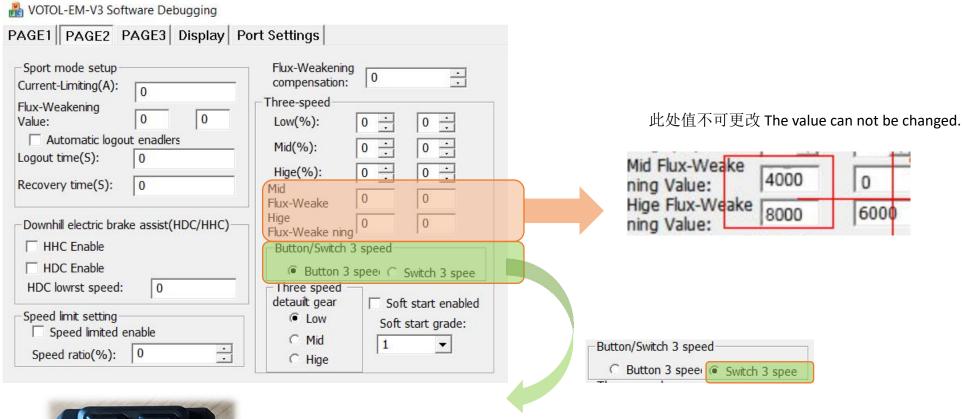
3 speed setting

Low speed =60%*HDC lowest speed Mid speed =80%*HDC lowest speed High speed =100%*HDC lowest speed 4. Overshoot rpm parameter. It will increase the rated rpm by increase this RPM. 0~14 from hub motor and 14 for IPM motor. It may affect the efficiency and performance of the power train by changing this value. Not suggest to be adjusted

3 current limit setting



4





Escoger el tipo de mando que establece los 3 modos de funcionamiento:

 Button = Botón mediante el cual se establece el modo en función del número de veces que se presione

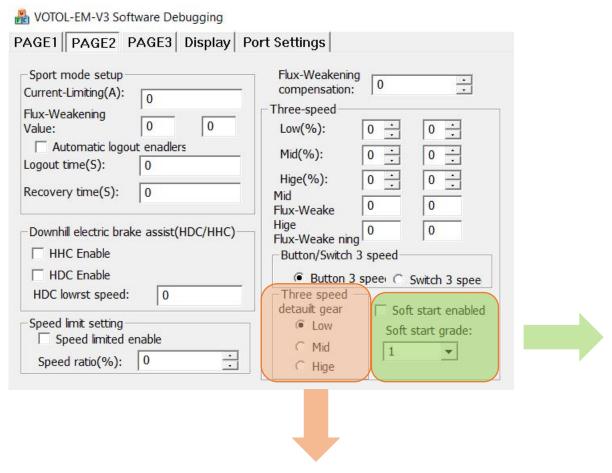
Switch = Interruptor de 3 posiciones

Choose the type of control that establishes the 3 operating modes:

Button = Button through which the mode is set based on the number of times it is pressed

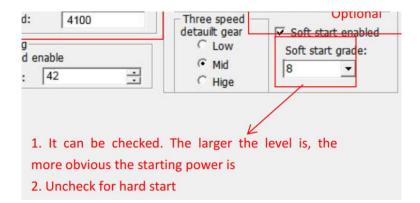
Switch = 3 position switch

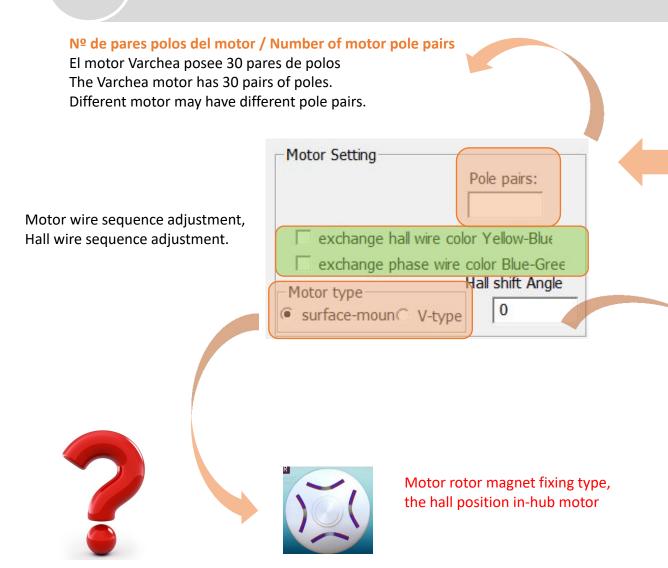
4

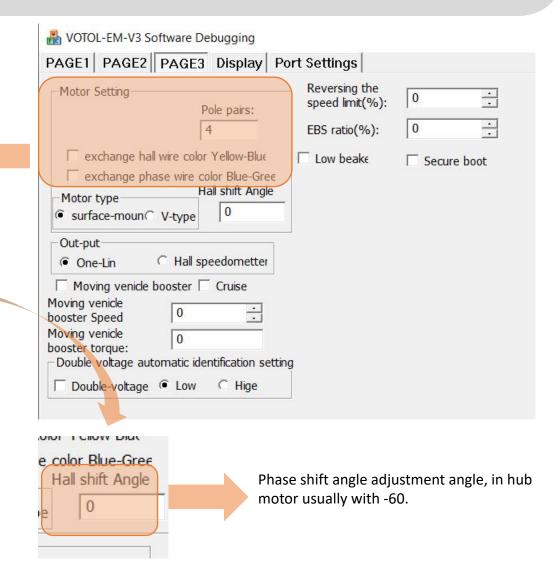


En el caso de escoger "Button 3 speed", establece la marcha que se activa por defecto. In the case of choosing "Button 3 speed", it establishes the gear that is activated by default. Choose the default gear

Soft start selection, not hard start, the higher the level, the more obvious the starting power.







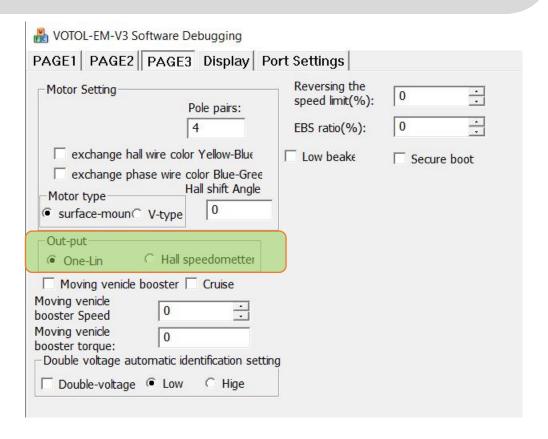
Speedometer communication selection: ISDN or Hall signal



The controller to speedometer date output has 2 types: LIN protocol speedometer and hall speedometer, it needs to be decided by the vehicle's speedometer. We provide standard LIN protocol speedometer.

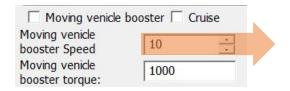
If we use CAN protocol, then we need to integrate with CAN speedometer.

0



(1) Move assist function, valid after check

The speed of the transfer assist is selected as the percentage of the motor base speed. The default is 10%. Moving assist torque value 320, corresponds to the torque value is 9~10N.m (varies depending on the motor characteristics)



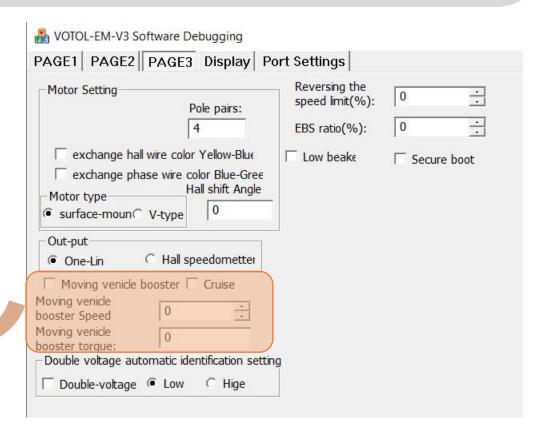
Es un valor en porcentaje con respecto a la motor base speed.

It is a value in percentage with respect to the motor base speed.

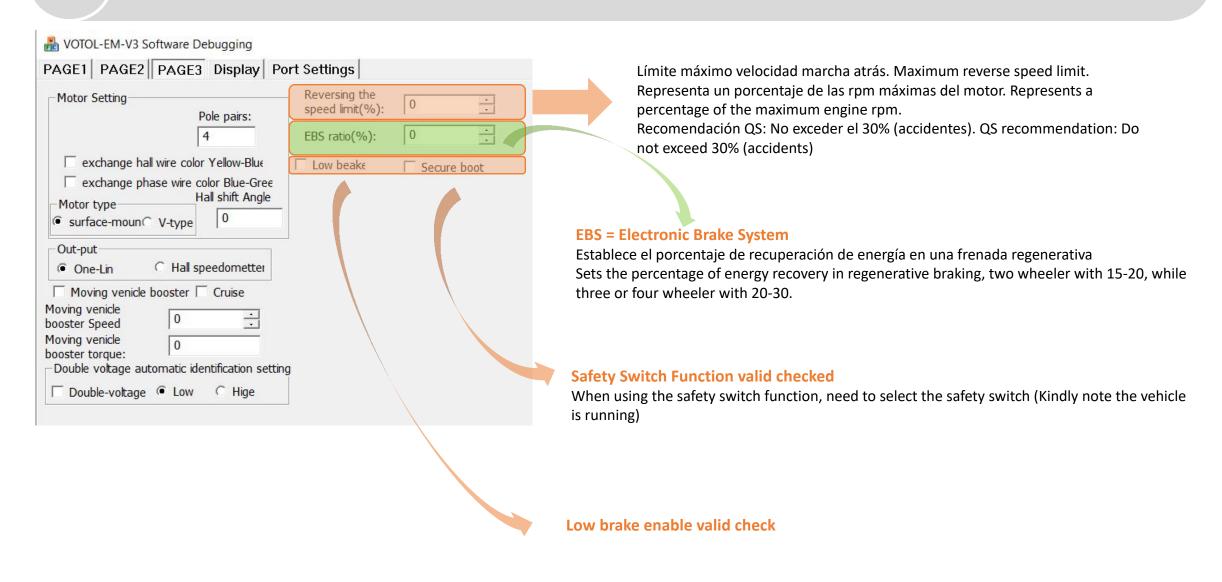
The vehicle moving assist function is used for two-wheeled vehicles, the speed is less than 3KM/H, and the torque is 9-19N.M.

(2) Cruise Function, valid after check

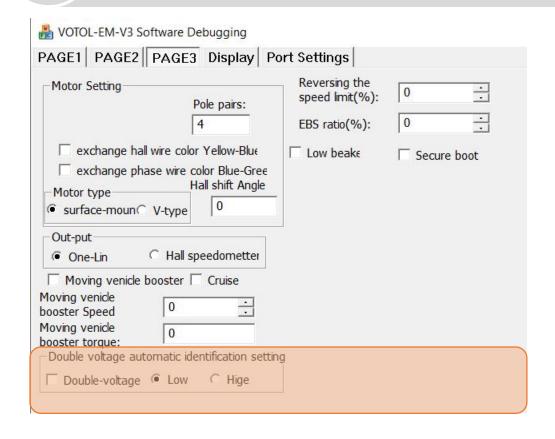
Turn to a certain angle and maintain more than 8 seconds, enter into the cruise control mode, any operation to exit the cruise mode (make a brake, turn the handle)



VARCHEA



5



Automatically switch dual voltage mode

mode	Volt for switching to low volt mode	Volt for switching to high volt mode		
48~60V	<49V	>63.5V		
60~72V	<61V	>77V		
72~84V	<72V	>93.5V		

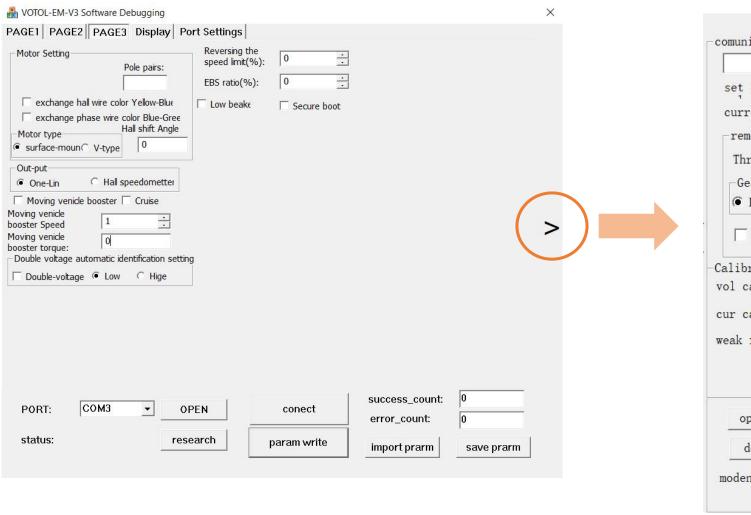
ECU available on 60V platform and 72V platform

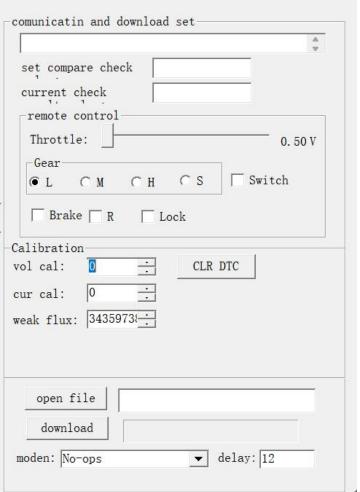
3.5 Dual voltage setting: default single voltage .

Note: The dual voltage function speed parameter value is followed by the motor speed setting. Adjust the parameters on the setup page 2.

Dual voltage setting, default single volage, low voltage

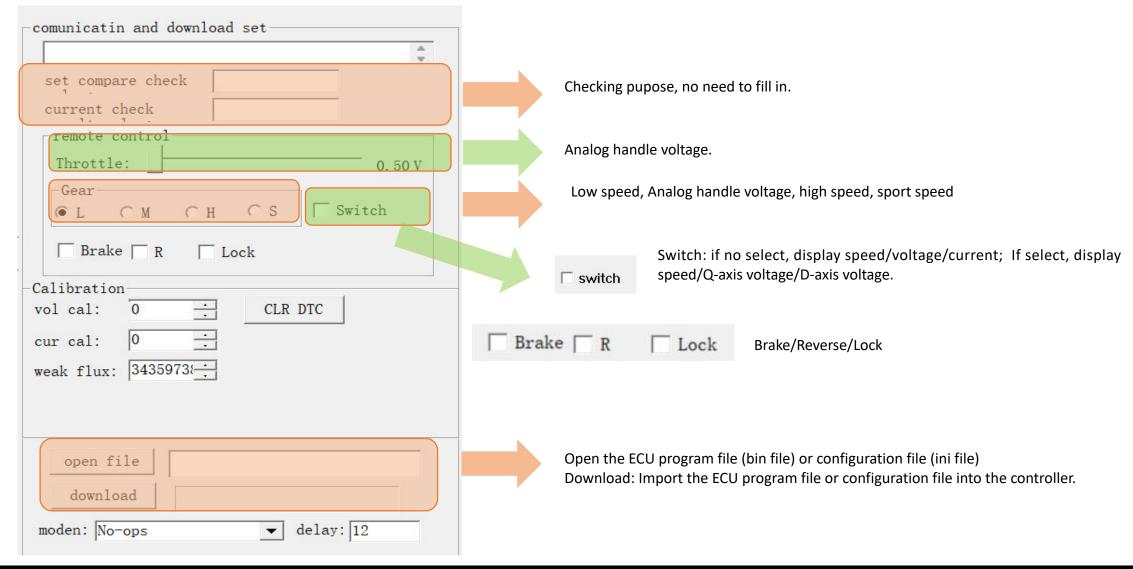
EXPLANDED PAGE

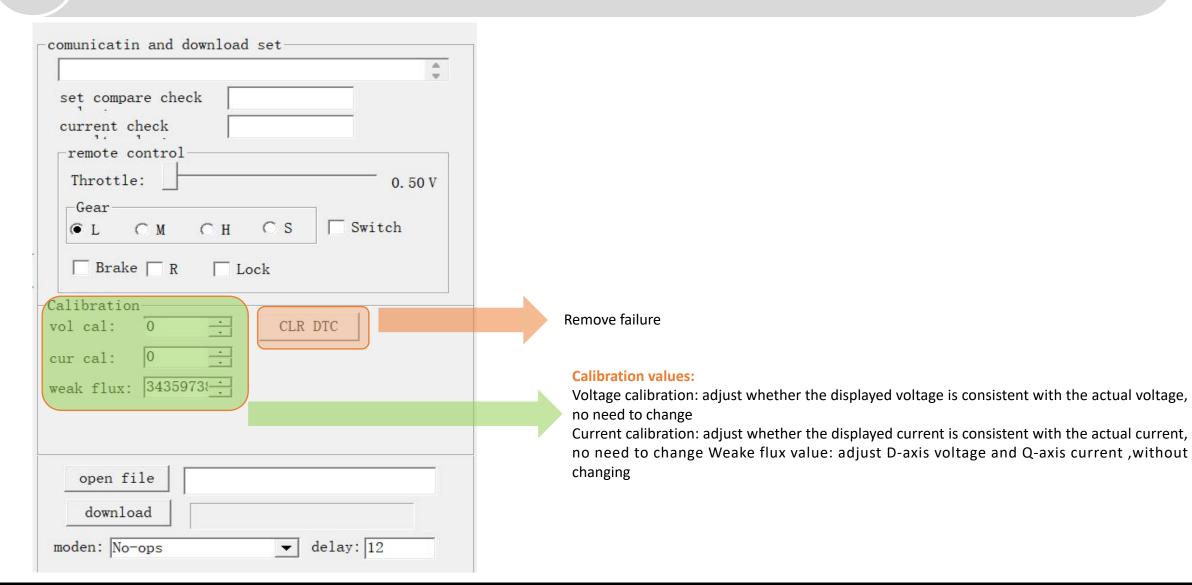




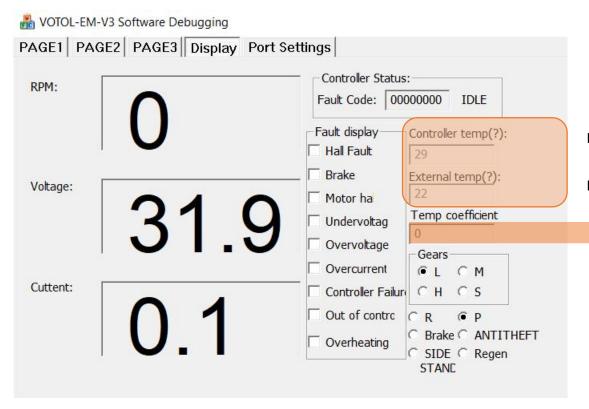
EXPLANDED PAGE

6





SETTING PAGE DISPLAY



For V1 motor:

- When temperature is over 120°C, the controller shut down.
- When temperature less than 100°C, the controller work again.

Display the controller temperature

Display the motor temperature

Temperature Coefficient: Displays the controller hardware coefficient

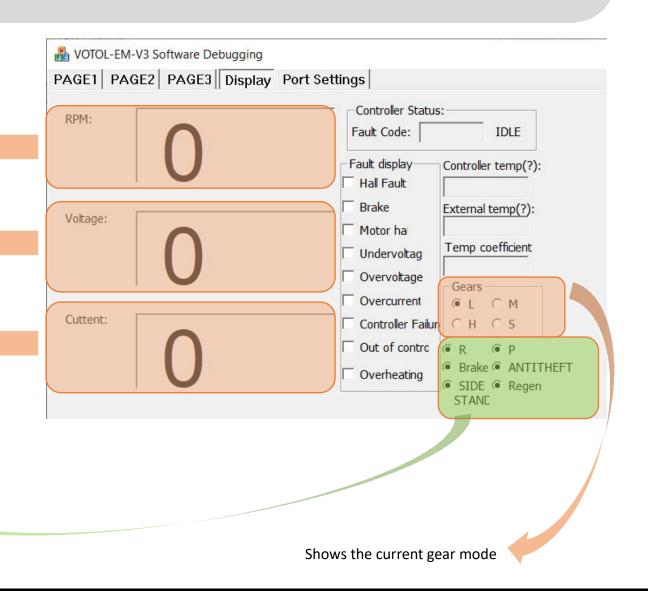
Shows the value of the rotation rpm of the motor rotor in real time

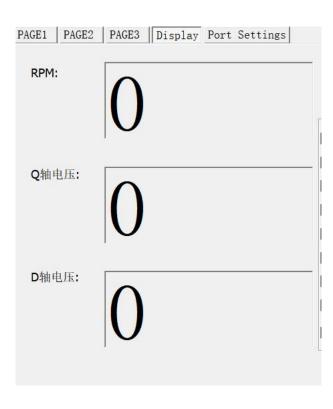
Shows te value of the supply voltage to the controller in the rear time

Show the current value of the supply to the controller in real time (bus current value)

Show the active functions on the motor:

- R = Reversa / Reverse
- B = Frenando / Brake
- Side Stanc = Modo Sport / Sport Mode
- P = Posición Parking / Parking Position
- ANTI THEFT
- R = Regeneración / Regeneration



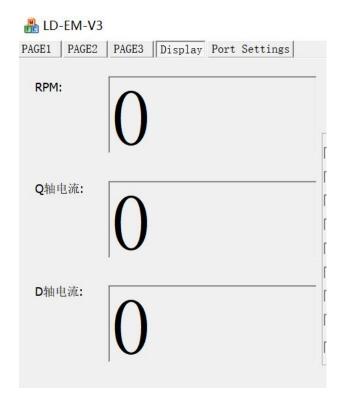


Q-axis voltage: the range is 2000-3000 when the motor angle is correct

D-axis voltage: the range is -600 to -1000 when the motor angle is correct (may fluctuate slightly)

After the weakening flux is adjusted to the final speed, adjust the D-axis voltage by adjusting the value of the weakening flux coefficient, the normal range is 0 to -300.

SETTING PAGE DISPLAY



Q-axis current: Phase current limit corresponds to page 1.

After the weakening flux is adjusted to the final speed, adjust the Q-axis current i current by adjusting the value of the weakening flux coefficient, the normal range is 100 to 200.

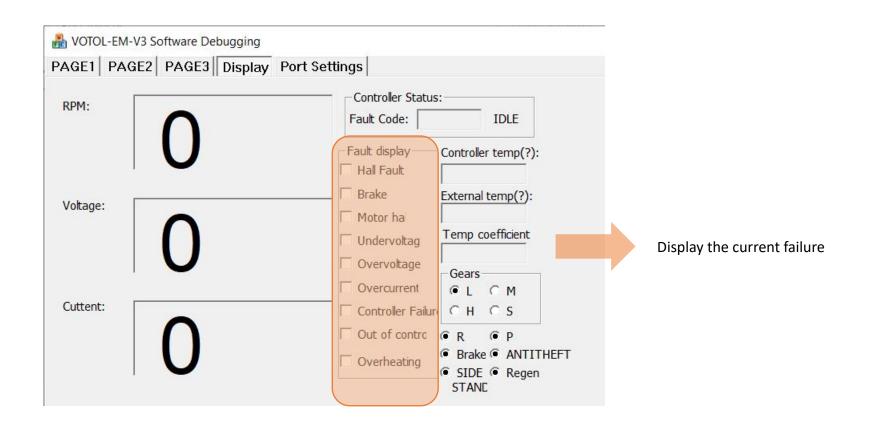
D-axis current: corresponds to the desired weakening flux value at the current speed.

If it is close to 0, weakening flux is not required for the current speed.

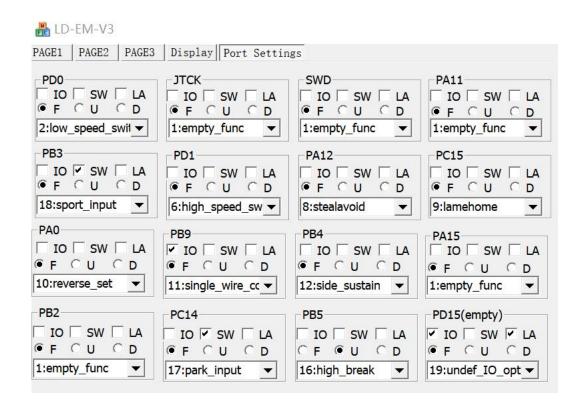
If with 500, the current speed needs 500 weakening flux to reach.

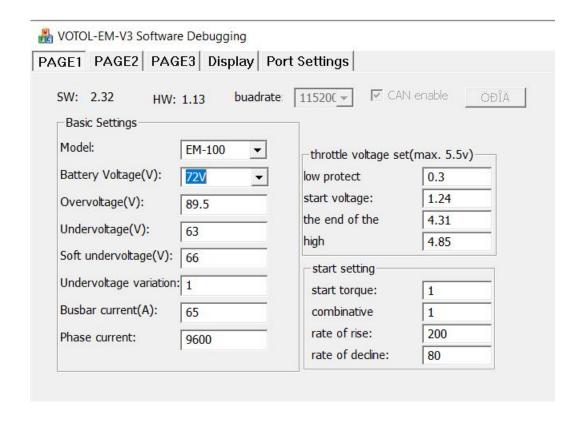
NOTE: The weakening flux value corresponds to the weakening flux value for the corresponding gear on page 2 of settings.

SETTING PAGE DISPLAY



PORT SETTING INTERFACE

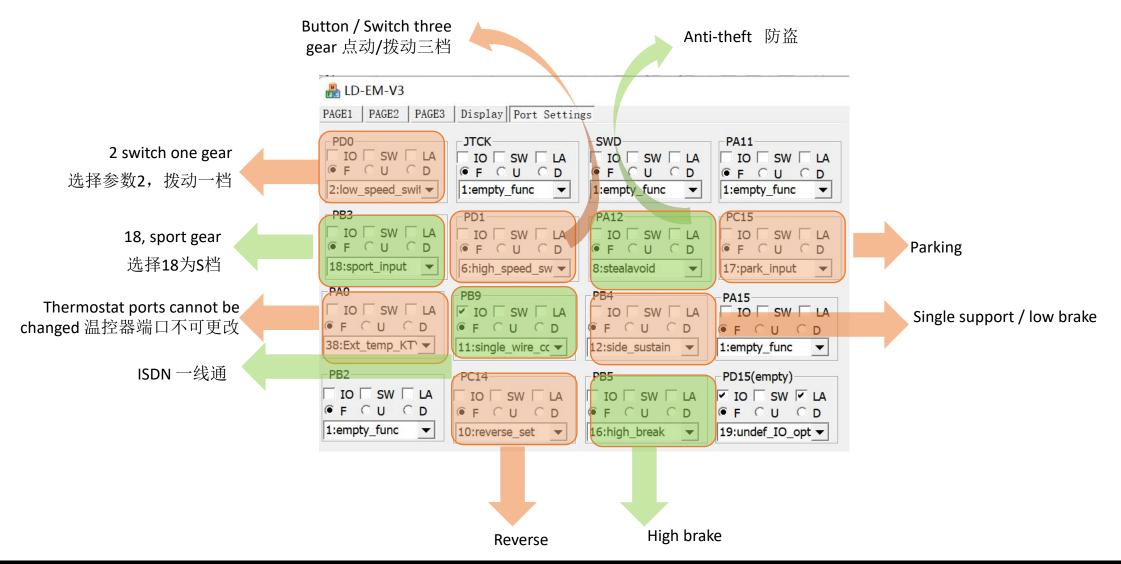




The above port functions are factory default configurations

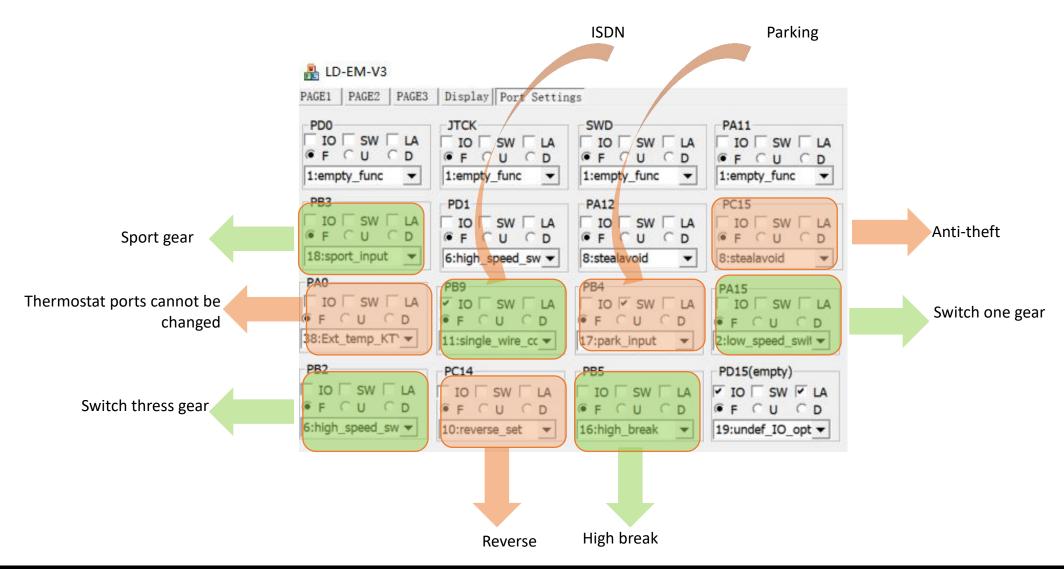
PORT SETTING INTERFACE

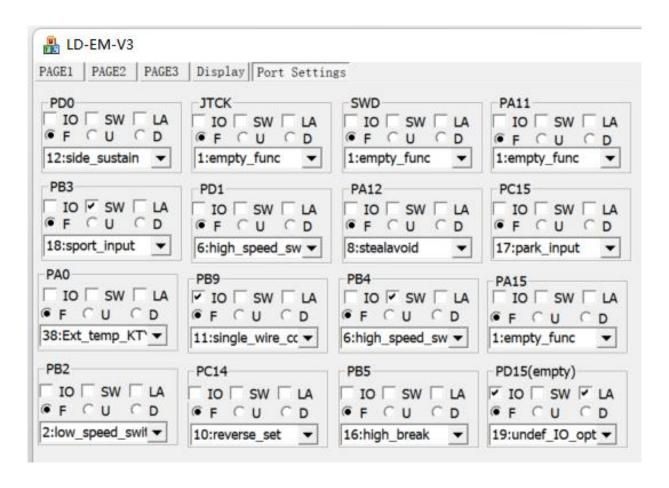
EM30S EM50 (EM100 no anti-theft) -EM150S (before date 20200320) in common use



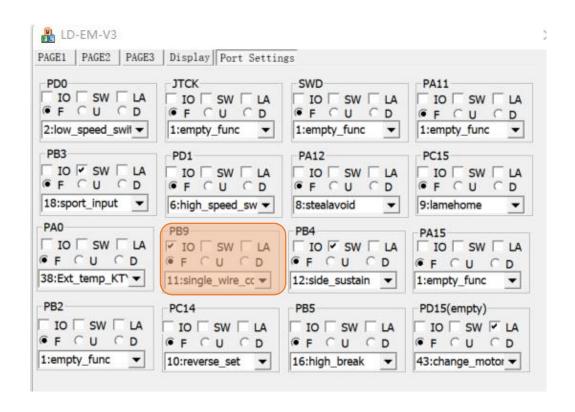
PORT SETTING INTERFACE

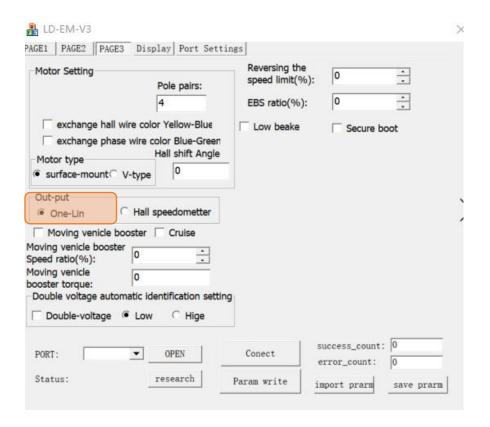
EM100 dedicated with anti-theft wiring harness



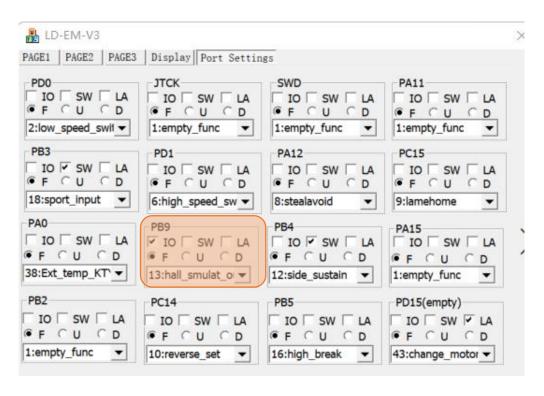


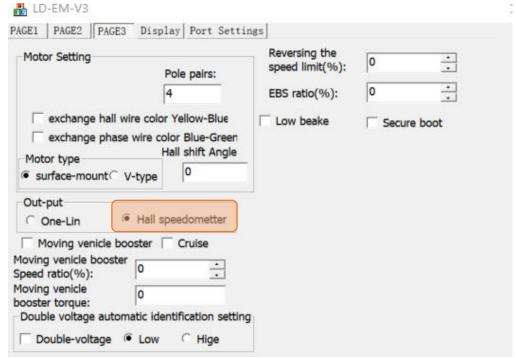
ISDN (ONE-LINE) SETTING 一线通设置





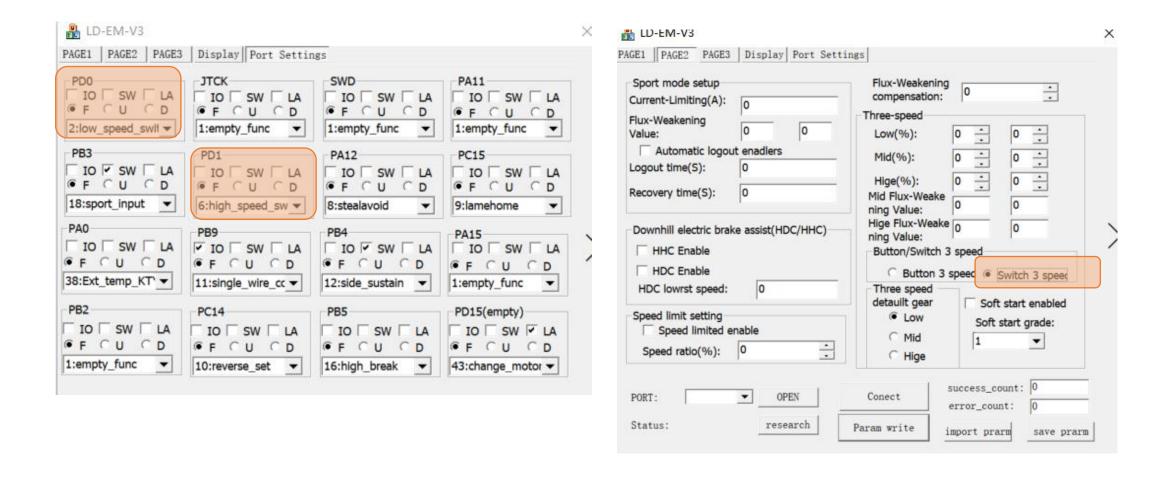
HALL SETTING 霍尔设置





SWITCH THREE SPEED SETTING 拨动三速设置

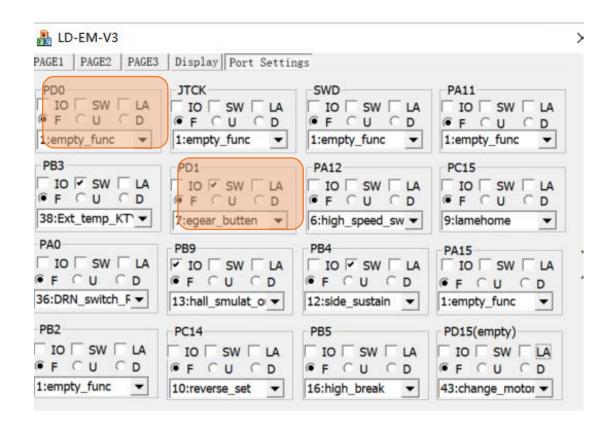
EM30S EM50 (EM100 no anti-theft) -EM150S (before date 20200320) in common use

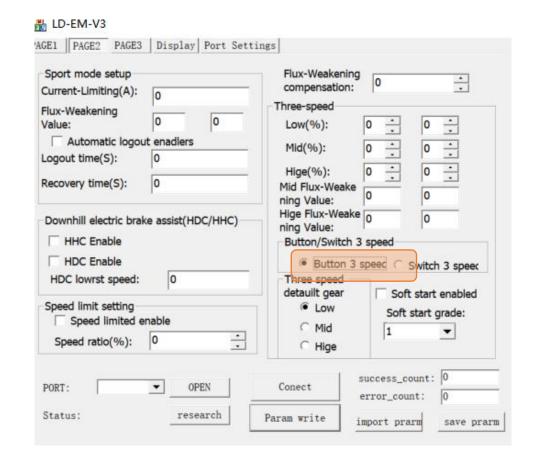


40

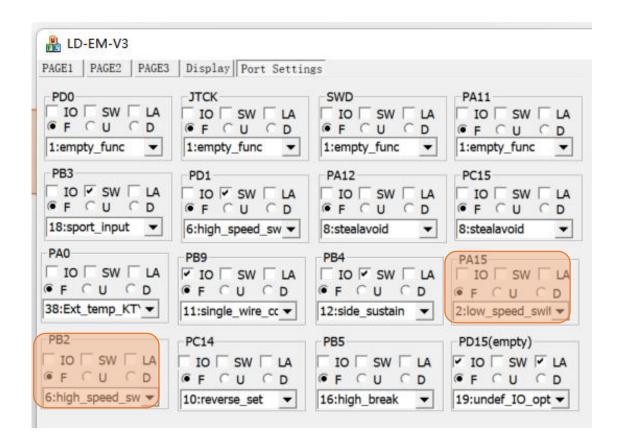
BUTTON THREE SPEED SETTING 点动三速设置

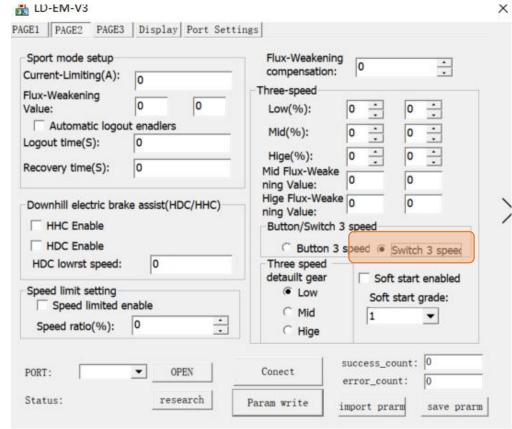
EM30S EM50 (EM100 no anti-theft) -EM150S (before date 20200320) in common use



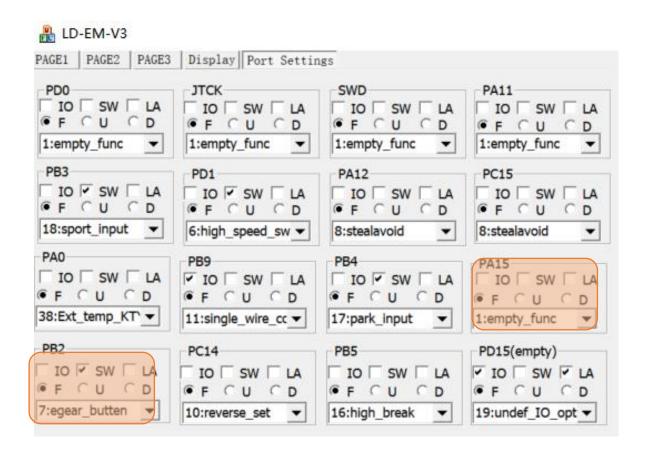


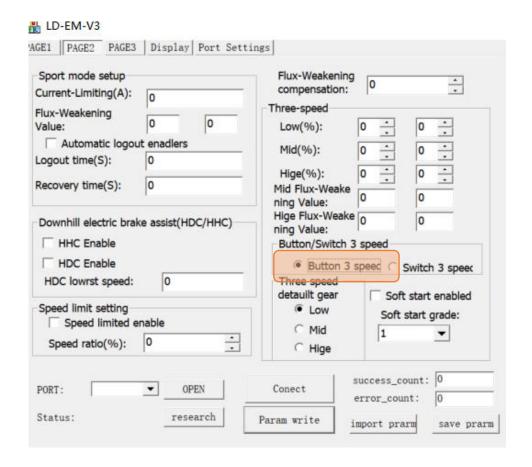
SWITCH THREE SPEED SETTING 拨动三速设置 EM100 anti-theft 防盗





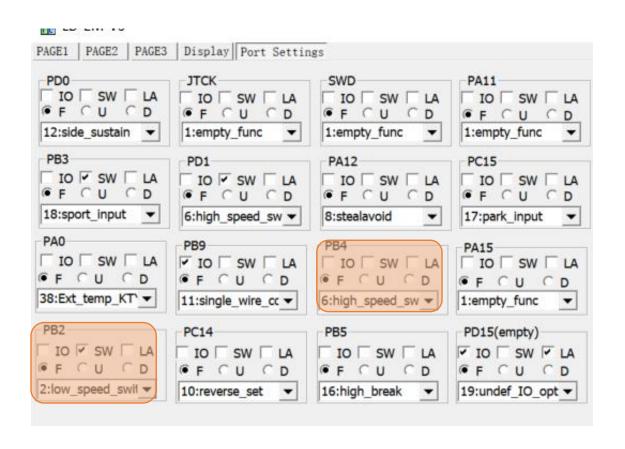
BUTTON THREE SPEED SETTING 点动三速设置 EM100 anti-theft 防盗

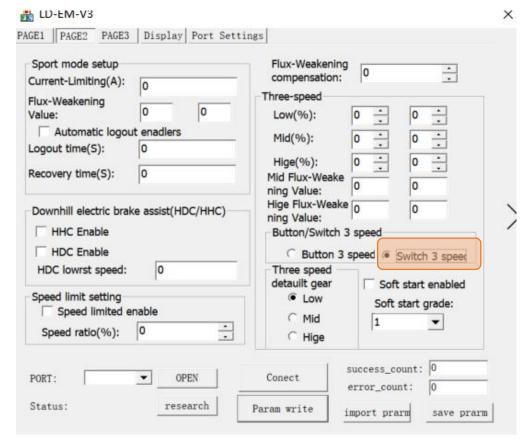




SWITCH THREE SPEED SETTING 拨动三速设置

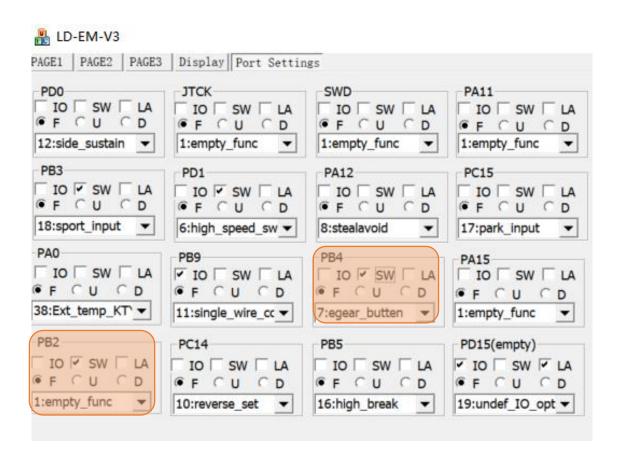
(EM150SP after date 20200321) in common use

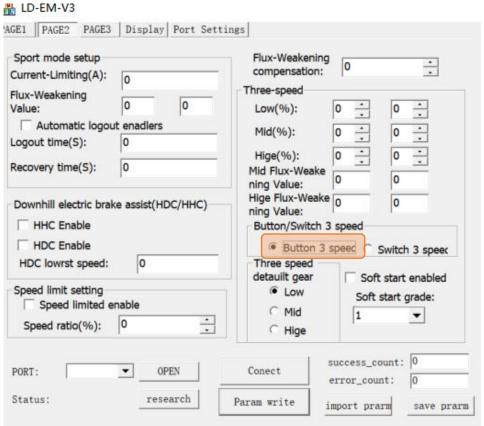




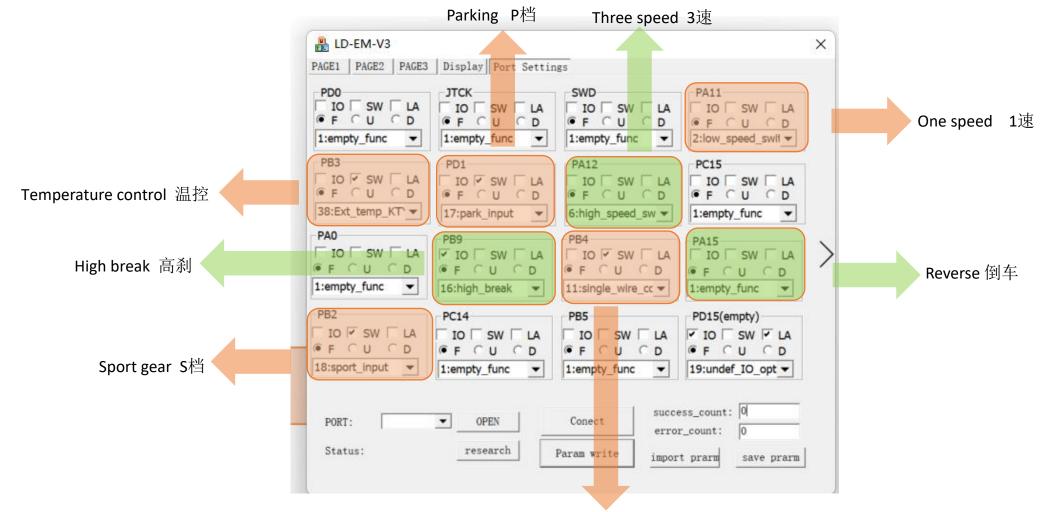
44

(EM150SP after 20200321) in common use





150-2 200-2 260-2 PORT SETTING 系列控制器端口配置



Speedometer communication ISDN

Thank you for using