# SEONG JI / SFM10R1 P/N: WSSFM10R1AT

**DATA SHEET Rev.19** 





#### **SEONG JI**

54-33, DongtanHana1(i)-gil, Hwaseong-si, Gyeonggi-do, 18423, Korea

http://www.seongji.co.kr

Sigfox / Sub-1GHz 13mm x 15mm x 2.21mm Version: 19

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1. Approval Revision Record

NO	REASON	RECORD OF REVISION	Date	Remark
1	REV00	WSSFM100A00 Approval Releases	2016-07-13	-
2	REV01	PCB Design changed - PCB Size - PIN-map	2016-08-22	-
3	REV02	PCB Design changed - PIN-map	2016-08-25	-
4	REV03	Model name changed	2016-10-05	-
5	REV04	Package Spec. added	2016-10-17	-
6	REV05	PIN function & Reflow profile added	2016-10-30	-
7	REV06	RF spec.(Harmonics, Sensitivity) changed	2016-10-31	-
8	REV07	Sentence added.	2016-11-15	-
9	REV08	RF spec. changed & Power mode added.	2016-12-02	-
10	REV09	Power mode Test method changed.	2016-12-20	-
11	REV10	Add VCC condition for VIL and VIH	2016-12-22	-
12	REV11	Add Soldering footprint	2017-01-15	-
13	REV12	PIN27 note. Removed.	2017-03-20	-
14	REV13	Module picture changed(R0->R1)	2017-04-01	-
15	REV14	Box label dimension added.	2017-05-17	-
16	REV15	DC characteristics changed.	2017-09-11	-
17	REV16	'ESD Warning' added.	2018-07-02	-
18	REV17	POR requirement added	2019-04-25	-
19	REV18	Manufacture changed( Seong JI )	2019-08-20	-
20	REV19	RC6,RC7 region CE certification completed. RC6 RC7 P1 certification test completed. Module marking changed(R1->R2)	2020-06-30	



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# 2. Scope

Description: Sigfox Module RC1, RC6 and RC7

Type: SMD Type

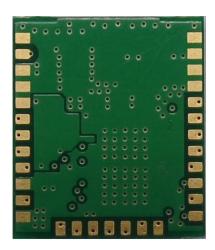
PCBA Size: 13mm(W) x 15mm(L) x 2.21mm(H)

This module is SIGFOX verified and that the RC1, RC6, RC7 region ETSI are completed.

# 3. Numbering of product

#### 3-1. Product





#### 3-2. Part No.

W	S	S	F	M	1	0	R	1	Α	Т
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)

No.	EXPLANATION					
(1),(2)	Wireless Solution					
(3),(4)	Application (SF:Sigfox)					
(5)	Type (M:Module)					
(6),(7)	Group model numbering					
(8), (9)	Region Code					
(10),(11)	Application Type(Firm Ware Type) AT(AT command version) AP(API version)					

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#### 3-3. Lot. No.

S	A	С	J	A	1	0	0	1
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)

1	Sigfox Module					
2	Manufacture Area  Packing Lot A B C  Area Korea China Vietnam					
3	Year         Year       2010       2011       2012       2013       2014       2015       2016       2017       2018       2019         Mark       W       X       Y       Z       A       B       C       D       E       F					
4	Month           Month         1         2         3         4         5         6         7         8         9         10         11         12           Mark         A         B         C         D         E         F         G         H         I         J         K         L					
(5)	Day       Day     1     2     3     4     5     6     7     8     9     10       Mark     1     2     3     4     5     6     7     8     9     A       Day     11     12     13     14     15     16     17     18     19     20       Mark     B     C     D     E     F     G     H     I     J     K       Day     21     22     23     24     25     26     27     28     29     30     31       Mark     L     M     N     O     P     Q     R     S     T     U     V					
67	Model Serial Number (10,11,12,13)					
89	A Serial Number (1serial: 900ea)					

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# 4. Absolute Maximum Ratings

Symbol	Parameter	Rating	Unit
VCC	Module input voltage	-0.5 to 5.5	V
ОТ	Operating Temperature	-30 to +85	℃
ST	Storage Temperature	-40 to +125	℃

#### 5. DC Characteristics

Symbol	Parameter	Min	Тур.	Max	Unit
VCC	Module input voltage (Operating Voltage)	2.1	3.3	3.6	V
	Tx Current(@+14.0dBm,MOD)	-	57	ı	mA
	Tx Current(@+13.0dBm,MOD)		47	•	mA
Current	Rx Current	-	13.5	ı	mA
	Sleep Current Deep Sleep Current		1.7 0.13	-	uA

# 6. I/O Specifications

Symbol	Parameter	Min	Тур.	Max	Unit
VIH	High level input voltage @VCC=3.3V	2.0			V
VIL	Low level input voltage @CC=3.3V			0.8	V

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# 7. RF Specifications

Conditions: VCC=3.3V, Temp=25°C

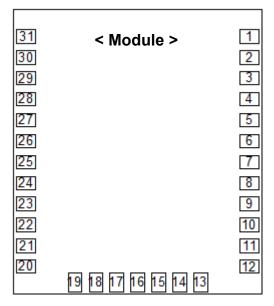
Para	Min	Тур.	Max	Unit		
RF Characteristics						
	RC1	Tx		868.130		MHz
	IXCT	Rx		869.525		MHz
RF Frequency	RC6	Tx		865.2		MHz
Tri Trequency	IXCO	Rx		866.3		MHz
	RC7	Tx		868.8		MHz
	IXO7	Rx		869.1		MHz
Tx output power(at "15" setting)				14.0		dBm
Tx output power(at "14	l" setting)			13.0		dBm
Frequency Error Toler	ance(+25℃)		-2.5	-	+2.5	ppm
2 <sup>nd</sup> Harmonics(conducted)			-	-37	-35	dBm
3 <sup>nd</sup> Harmonics(conducted)			-	-41	-35	dBm
Rx Sensitivity(@600bps, GFSK)			-127	-		dBm
Rx Spurious Emission	(30MHz~12.7	Rx Spurious Emission(30MHz~12.75GHz)			-54	dBm

<sup>\*</sup> Because of output power variation of modules the maximum output power can be over 14dBm, so we recommend to set 14 as default output setting.

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#### 8. Pin Description

8-1. Interface PIN(SMD Type: 31 Pin)\_Bottom view



1	GND	9	GPIO5	17	TXLED/ DBG_CLK	25	GPIO2
2	GND	10	GPIO4	18	NC4/DBG_EN	26	GPIO3
3	GND	11	CPU_LED	19	RST_N	27	GND
4	GND	12	RADIO_LED	20	GND	28	GND
5	NC3/ SYSCLK	13	GPIO9	21	VDD_IO	29	GND
6	GPIO8	14	UARTTX	22	GND	30	RF_IO
7	GPIO7	15	UARTRX	23	GPIO0	31	GND
8	GPIO6	16	RXLED/ DBG_DATA	24	GPIO1		

<sup>#</sup> Pin-map of RCZ1, RCZ2, RCZ3 and RCZ4 module is compatible (Pin to Pin)

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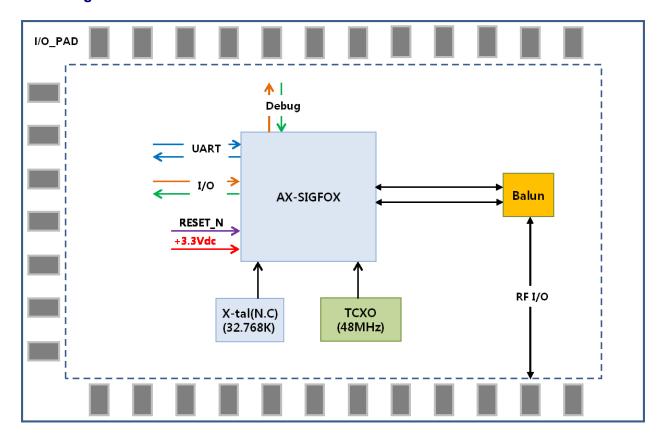
#### 8-2. Interface PIN description

PIN(s)	NAME	TYPE	Description
1~4	GND	Р	Ground
5	NC3/SYSCLK	N	Do not connect
6	GPIO8	I/O/PU	General purpose IO
7	GPIO7	I/O/PU	General purpose IO, selectable SPI functionality (MISO)
8	GPIO6	I/O/PU	General purpose IO, selectable SPI functionality (MOSI)
9	GPIO5	I/O/PU	General purpose IO, selectable SPI functionality (SCK)
10	GPIO4	I/O/PU	General purpose IO, selectable $\sum \triangle$ DAC functionality, selectable dock functionality
11	CPU_LED	0	CPU activity indicator
12	RADIO_LED	0	Radio activity indicator
13	GPIO9	I/O/PU	General purpose IO, wakeup from deep sleep
14	UARTTX	0	UART transmit
15	UARTRX	I/PU	UART receive
16	RXLED/DBG_DATA	0	Receive activity indicator
17	TXLED/DBG_CLK	0	Transmit activity indicator
18	NC4/DBG_EN	PD	Do not connect
19	RST_N	I/PU	Optional reset pin
20	GND	Р	Ground
21	VDD_IO	Р	Power supply
22	GND	Р	Ground
23	GPIO0	I/O/A/PU	General purpose IO, selectable ADC functionality, selectable ∑∆ DAC functionality, selectable clock functionality
24	GPIO1	I/O/A/PU	General purpose IO, selectable ADC functionality
25	GPIO2*	I/O/A/PU	General purpose IO, selectable ADC functionality
26	GPIO3*	I/O/A/PU	General purpose IO, selectable ADC functionality
27	GND	Р	Ground
28~29	GND	Р	Ground
30	RF_IO	А	RF input/output
31	GND	Р	Ground

<sup>\*</sup> The GPIO2 and GPIO3 pin as "Not connected" state if the product is designed to be compatible with RCZ2 and RCZ4 module.

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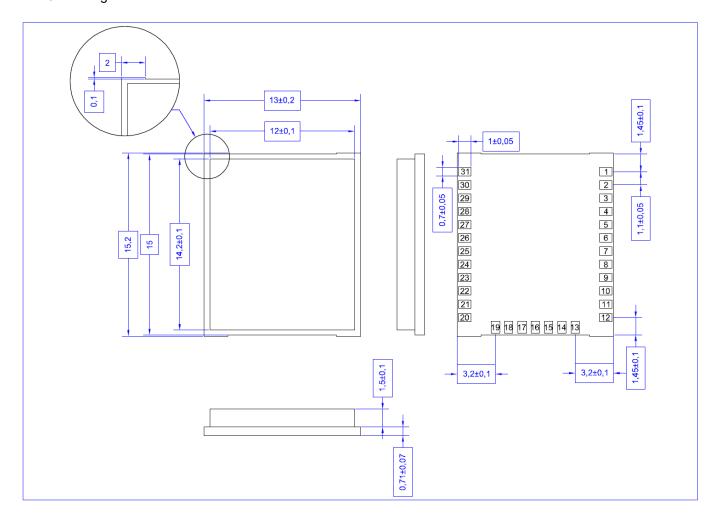
# 9. Block Diagram



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# 10. Dimensions & drawing

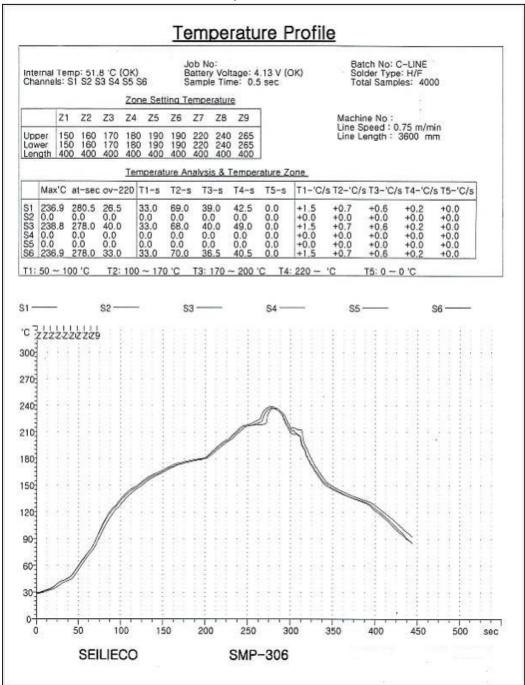
# 10-1. Design dimension



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#### 11. Reflow profile

<Reflow profile of Module>

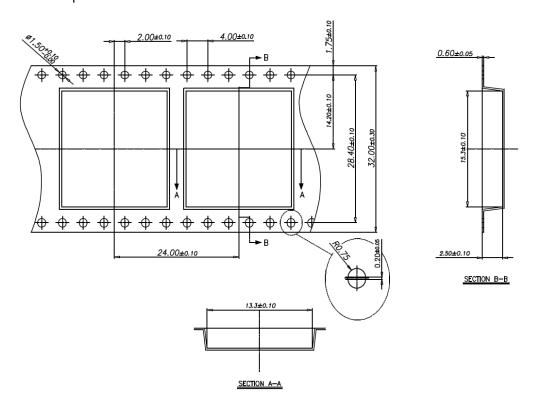


	Preheat	Soak	Ramp	PEAK
SPEC	50~100℃	100~170℃	220℃ ↑	240°C
	1~2°C/sec	60~100sec	30~50sec	±5°C
result of measurement	1.5	69	44	237.5
	ОК	OK	ОК	ОК

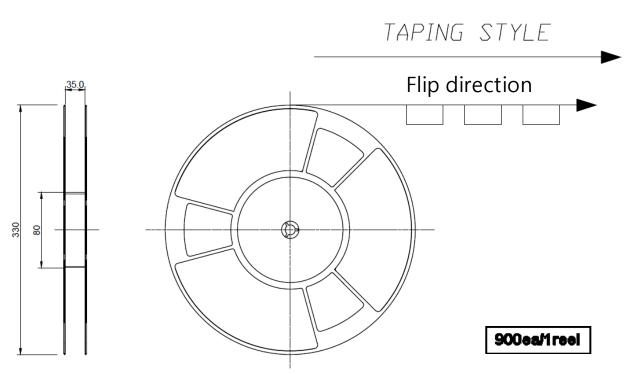
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# 12. Package

#### 12-1. Dimension of Tape

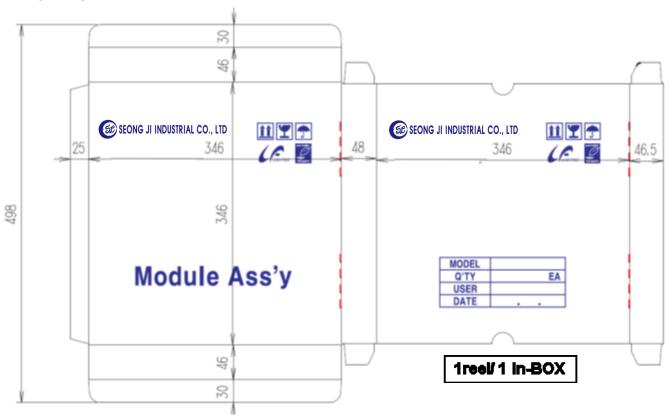


#### 12-2. Dimension of Reel

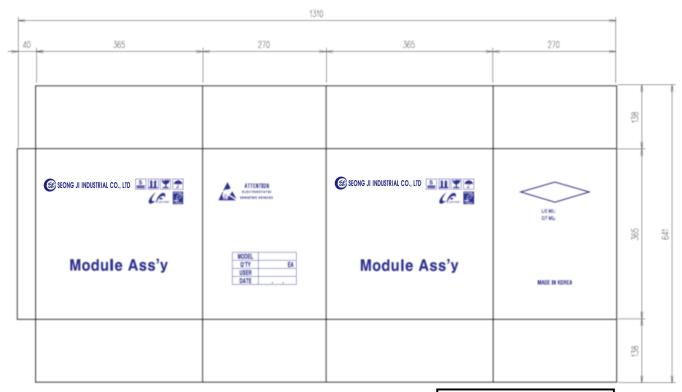


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#### 12-3. IN BOX



#### 12-4. OUT BOX



6 In-BOX/ 1 Out-BOX

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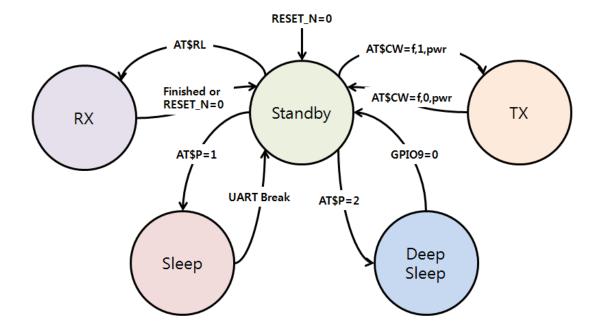
12-6. OUT BOX Label



100mm

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#### 13. Power Modes



#### 13-1. TX current test

- 1. Disconnect Debug Switch(SW5~SW9) on EVB
- 2. Connect UART Switch(SW10~SW11) on EVB
- 3. Power switch ON(SW4) on EVB
- 4. Push the RESET Switch(SW1) on EVB
- 5. Initial mode=Standby mode (@500uA/ Remove J2-CPULED jumper)
- 6. TX current test method
  - 1) Input AT command 'AT' (UART condition checking)
  - 2) Click the Quick command ( MOD EU ON : default power table '15') or Input AT command 'AT\$IF=868130000 click 'Send' icon, then 'AT\$302=15', click 'Send' Icon, 'AT\$CB=-1,1' and then click 'Send' icon.

    For changing RF power, use 'AT\$302=XX' and then click 'Send' icon instead of using 'ATD302=15'
  - 3) Disconnect UART Switch(SW10~SW11) on EVB
  - 4) And then, Check TX current

#### 13-2. RX current test

- 1. Disconnect Debug Switch(SW5~SW9) on EVB
- 2. Connect UART Switch(SW10~SW11) on EVB
- 3. Power switch ON(SW4) on EVB
- 4. Push the RESET Switch(SW1) on EVB
- 5. Initial mode=Standby mode (@500uA/ Remove J4-CPULED jumper)
- 3. RX current test method
  - 1) Input AT command 'AT' (UART condition checking)
  - 2) Input AT command 'AT\$RL' and then click 'Send' icon.
  - 3) Disconnect UART Switch(SW10~SW11) on EVB
  - 4) And then, Check TX current.

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#### 13-3. Sleep current test

- 1. Disconnect Debug Switch(SW5~SW9) on EVB
- 2. Connect UART Switch(SW10~SW11) on EVB
- 3. Power switch ON(SW4) on EVB
- 4. Push the RESET Switch(SW1) on EVB
- 5. Initial mode=idle mode (@500uA/ Remove J2-CPULED jumper)
- 6. Sleep current test method
  - 1) Input AT command 'AT' (UART condition checking)
  - 2) Input AT command 'AT\$P=1' (sleep mode command)
  - 3) Disconnect UART Switch(SW10~SW11) on EVB
  - 4) And then, Check Sleep current

#### 13-4. Deep sleep current test

- 1. Disconnect Debug Switch(SW5~SW9) on EVB
- 2. Connect UART Switch(SW10~SW11) on EVB
- 3. Power switch ON(SW4) on EVB
- 4. Push the RESET Switch(SW1) on EVB
- 5. Initial mode=idle mode (@500uA/ Remove J2-CPULED jumper)
- 6. Sleep current test method
  - 1) Input AT command 'AT' (UART condition checking)
  - 2) Input AT command 'AT\$P=2' (sleep mode command)
  - 3) Disconnect UART Switch(SW10~SW11) on EVB
  - 4) And then, Check Sleep current
  - 5) If the module wakes up, Push the tact switch(SW2: wakeup PIN) on EVB

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# 14. AT commands

Command	Name		С	Description
AT	Dummy Command	Just returns 'OK' and does nothing else. Can be used to check communication.		
AT\$SB=bit[,bit]	Send Bit	Send a bit status (0 or 1). Optional bit flag indicates if AX-SFJK should receive a downlink frame.		
AT\$SF=frame[,bit]	Send Frame	Send payload AX-SFJK sho	Send payload data, 1 to 12 bytes. Optional bit flag indicates if AX-SFJK should receive a downlink frame.	
AT\$SO	Manually send out of band message	Send the out-	Send the out-of-band message.	
AT\$TR?	Get the transmit repeat	Returns the n	umber of transm	nit repeats. Default: 2
AT\$TR=?	Get transmit range	Returns the a	llowed range of	transmit repeats.
AT\$TR=uint	Get transmit repeat	Sets the trans	smit repeat.	
ATSuint?	Get Register	Query a spec "Registers" fo	ific configuration or a list of registe	register's value. See chapter rs.
ATSuint=uint	Set Register	Change a cor	nfiguration regist	er.
ATSuint=?	Get Register Range	Returns the a	llowed range of	transmit repeats.
AT\$IF=uint	Set TX Frequency	Set the output carrier macro channel for Sigfox frames.		
AT\$IF?	Get TX Frequency	Get the currently chosen TX frequency.		
AT\$DR=uint	Set RX Frequency	Set the reception carrier macro channel for Sigfox frames.		
AT\$DR?	Get RX Frequency	Get the currently chosen RX frequency.		
AT\$CW=uint,bit[,uint_opt]	Continuous Wave	To run emission tests for Sigfox certification it is necessary to send a continuous wave, i.e. just the base frequency without any modulation. Parameters:		
		Name	Range	Description
		Frequency	800000000- 999999999, 0	Continuous wave frequency in Hz. Use 923200000 for Sigfox
		Mode	0, 1	Enable or disable carrier wave.
		Power	14	dBm of signal   Default: 14
AT\$CB=uint_opt,bit	Test Mode: TX constant byte	For emission testing it is useful to send a specific bit pattern. The first parameter specifies the byte to send. Use '-1' for a (pseudo-)random pattern. Parameters:		
		Name	Range	Decsription
		Pattern	0–255, –1	Byte to send. Use '-1' for a (pseudo-)random pattern.
		Mode	0, 1	Enable or disable pattern test mode.
AT\$T?	Get Temperature	Measure internal temperature and return it in 1/10 <sup>th</sup> of a degree Celsius.		
AT\$V?	Get Voltages	Return current voltage and voltage measured during the last transmission in mV.		

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Command	Name	Description		
AT\$I=uint	Information	Display various product information:  0: Software Name & Version     Example Response: AX-Sigfox 1.1 RCZ3  1: Contact Details     Example Response: support@axsem.com  2: Silicon revision lower byte     Example Response: 8F  3: Silicon revision upper byte     Example Response: 51  4: Major Firmware Version     Example Response: 1  5: Minor Firmware Version     Example Response: 1  7: Firmware Variant (Frequency Band etc. (EU/US))     Example Response: RCZ3  9: SIGFOX Library Version     Example Response: UDL1-1.8.9  10: Device ID     Example Response: 00012345  11: PAC		
AT\$P=uint	Set Power Mode	Example Response: 0123456789ABCDEF  To conserve power, the AX-SFJK can be put to sleep manually. Depending on power mode, you will be responsible for waking up the AX-SFJK again!  0: software reset (settings will be reset to values in flash)  1: sleep (send a break to wake up)  2: deep sleep (toggle GPIO9 or RESET_N pin to wake up; the AX-SFJK is not running and all settings will be reset!)		
AT\$WR	Save Config	Write all settings to flash (RX/TX frequencies, registers) so they survive reset/deep sleep or loss of power. Use AT\$P=0 to reset the AX-SFJK and load settings from flash.		
AT:Pn?	Get GPIO Pin	Return the setting of the GPIO Pin n; n can range from 0 to 9.  A character string is returned describing the mode of the pin, followed by the actual value. If the pin is configured as analog pin, then the voltage (range 01 V) is returned. The mode characters have the following meaning:  Mode Description  O Pin drives low 1 Pin drives high Z Pin is high impedance input U Pin is input with pull-up A Pin is analog input (GPIO pin 03 only) T Pin is driven by clock or DAC (GPIO pin 0 and 4 only)  The default mode after exiting reset is U on all GPIO pins.		
AT:Pn=?	Get GPIO Pin Range	Print a list of possible modes for a pin. The table below lists the response.  Pin Modes  P0 0, 1, Z, U, A, T P1 0, 1, Z, U, A P4 0, 1, Z, U, T P5 0, 1, Z, U P6 0, 1, Z, U P7 0, 1, Z, U P8 0, 1, Z, U P9 0, 1, Z, U		
AT:Pn=mode	Set GPIO Pin	Set the GPIO pin mode. For a list of the modes see the command AT:Pn?		



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Command	Name	Description		
AT:ADC Pn[-Pn[(1V 10V)]]?	Get GPIO Pin Analog Voltage	Measure the voltage applied to a GPIO pin. The command also allows measurement of the voltage difference across two GPIO pins. In differential mode, the full scale range may also be specified as 1 V or 10 V. Note however that the pin input voltages must not exceed the range 0VDD_IO. The command returns the result as fraction of the full scale range (1 V if none is specified). The GPIO pins referenced should be initialized to analog mode before issuing this command.		
AT:SPI[(A B C D)]=bytes	SPI Transaction	This command clocks out <i>bytes</i> on the SPI port. The clock frequency is 312.5 kHz. The command returns the bytes read on MISO during output. Optionally the clocking mode may be specified (default is A):		
		Mode Clock Inversion Clock Phase		
		A normal normal B normal alternate C inverted normal D inverted alternate		
		SEL (GPIOX)  MOSI  D7 D6 D5 D4 D3 D2 D1 D0  MISO  D7 D6 D5 D4 D3 D2 D1 D0  SCK  B  C  D  Note that SEL, if needed, is not generated by this command, and must instead be driven uning standard CPIO command.		
		and must instead be driven using standard GPIO commands (AT:Pn=0 1).		
AT:CLK=freq,reffreq	Set Clock Generator	Output a square wave on the pin(s) set to T mode. The frequency of the square wave is (freq / $2^{16}$ ) × reffreq. Possible values for reffreq are 20000000, 10000000, 5000000, 2500000, 1250000, 625000, 312500, 156250. Possible values if freq are 065535.		
AT:CLK=OFF	Turn off Clock Generator	Switch off the clock generator		
AT:CLK?	Get Clock Generator	Return the settings of the clock generator. Two numbers are returned, freq and reffreq.		
AT:DAC=value	Set ΣΔ DAC	Output a $\Sigma\Delta$ DAC value on the pin(s) set to T mode. Parameter value may be in the range –3276832767. The average output voltage is (1/2 + value / $2^{17}$ ) × VDD. An external low pass filter is needed to get smooth output voltages. The modulation frequency is 20 MHz. A possible low pass filter choice is a simple RC low pass filter with R = 10 kQ and C = 1 $\mu$ F.		
AT:DAC=OFF	Turn off ΣΔ DAC	Switch off the DAC		
AT:DAC?	Get ΣΔ DAC	Return the DAC value		

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Command	Name	Description
AT\$TM=mode,config	Activates the Sigfox Testmode	Available test modes:  1. TX BPSK Send only BPSK with Synchro Bit + Synchro frame + PN sequence: No hopping centered on the TX_frequency. Config bits 0 to 6 define the number of repetitions. Bit 7 of config defines if a delay is applied of not in the loop 2. TX Protocol: Tx mode with full protocol with Sigfox key: Send Sigfox protocol frames with initiate downlink flag = True. Config defines the number of repetitions.  3. RX Protocol: This mode tests the complete downlink protocol in Downlink only. Config defines the number of repetitions.  4. RX GFSK: RX mode with known pattern with SB + SF + Pattern on RX_frequency (internal comparison with received frame ⇔ known pattern = AA AA B2 27 1F 20 41 84 32 68 C5 BA AE 79 E7 F6 DD 9B. Config defines the number of repetitions. Config defines the number of repetitions.  5. RX Sensitivity: Does uplink + downlink frame with Sigfox key and specific timings. This test is specific to SIGFOX's test equipments & softwares.  6. TX Synthesis: Does one uplink frame on each Sigfox channel to measure frequency synthesis step
AT\$SE	Starts AT\$TM=3,255 indefinitely	Convenience command for sensitivity tests
AT\$SL[=frame]	Send local loop	Sends a local loop frame with optional payload of 1 to 12 bytes. Default payload: 0x84, 0x32, 0x68, 0xC5, 0xBA, 0x53, 0xAE, 0x79, 0xE7, 0xF6, 0xDD, 0x9B.
AT\$RL	Receive local loop	Starts listening for a local loop.
AT\$I=195	Information	F/W CRC check

# 15. Registers

Number	Name	Description	Default	Range	Units
300	Out Of Band Period	AX-SFJK sends periodic static messages to indicate that they are alive. Set to 0 to disable.	24	0-24	hours
302	Power Level	The output power of the radio.	14	7-15	dBm
410	Encryption Key Configuration	Set to zero for normal operation. Set to one for use with the SIGFOX Network Emulator Kit (SNEK)	0	0–1	0: private key 1: public key

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#### 16. Specific recommendation

- 1. Default output power is set to 12.5dBm.

  To set the output power to 14dBm, use <ATS302=15> before sending a SIGFOX frame.
- 2. To send a frame the following procedure should be followed AT\$SF= xxxxxxxxxxxx
- 3. Zone Setting AT-Commands

#### <RC1>

- AT\$IF=868130000
- AT\$DR=869525000
- AT\$WR

#### <RC6>

- AT\$IF=865200000
- AT\$DR=866300000
- AT\$WR

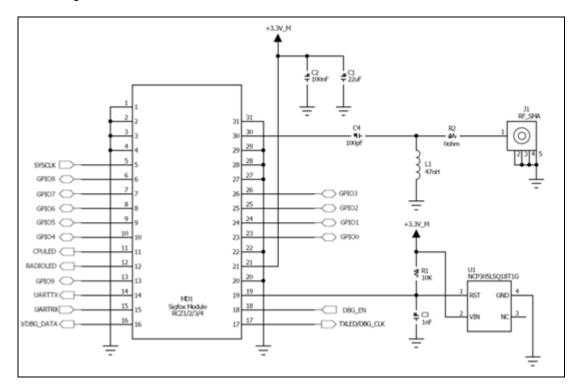
#### <RC7>

- AT\$IF=868800000
- AT\$DR=869100000
- AT\$WR

Sigfox / Sub-1GHz 13mm x 15mm x 2.21mm Version: 19

# 17. Design Guide

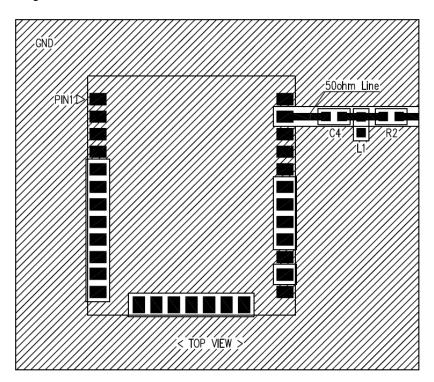
# 17-1. Circuit Design



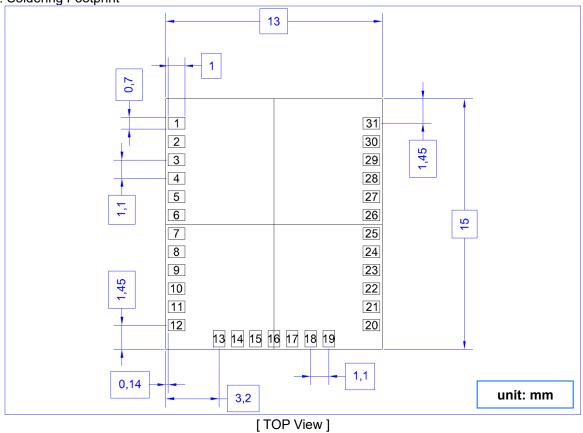
NAME	Description		
MD1	Sigfox Module(RC1~RC4)		
+3.3V_M	Module Power supply, Typically 3.3V		
J1	RF In-Output, Impedance=50Ω		
C1	22uF		
C2	100nF		
C3	1nF		
C4*	100pF		
R1	10ΚΩ		
R2	0Ω		
L1*	47nH		
U1	Reset IC		

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# 17-2. PCB Layout Design



#### 17-3. Soldering Footprint



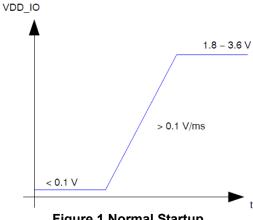
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#### 18. POR requirement

This module features a built-in Power-On Reset (POR) circuit. The internal POR circuitry is edge sensitive, so certain rise and fall time of VDD\_IO (supply voltage) are required to trigger the internal POR.

#### 18-1. Normal Start-up

VDD\_IO should start at lower than 0.1V and rise with the slope of faster than 0.1V/ms.



**Figure 1 Normal Startup** 

#### 18-2. Temporary Loss of Power

Figure 2 shows a loss of power waveform. In this scenario, if the VDD\_IO voltage does not return to below 0.1 V before reapplying power again, but lingers in the range of approximately 0.45 V to 0.7 V and the rise time is lower than 3.3 V/ms then external reset circuitry or an external reset device should be used.

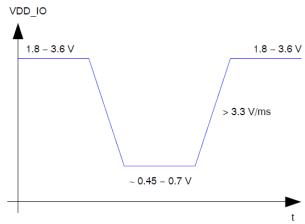
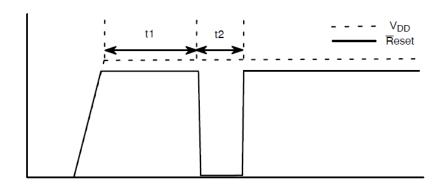


Figure 2 Temporary Loss of Power

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#### 18-3. Suggested External Reset Sequence

The followings show the suggested external reset sequences which should apply to the RESET\_N pin of the Module



	Suggested Minimum Requirement
t1	600 μs
t2	1 μs

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#### 19. Reset

#### 19-1. External reset IC(case1)

Output pin of the reset IC requires external pull-up resistor and is connected with reset pin of module.

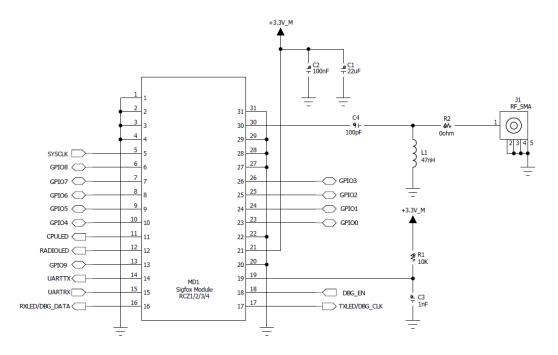


Figure 3 External reset

#### 19-2. Reset control from Host MCU(case2)

Host MCU can control RST\_N(#19) pin. It can reset the module to be power on in stable power condition or force reset it when the module doesn't respond to the AT command.

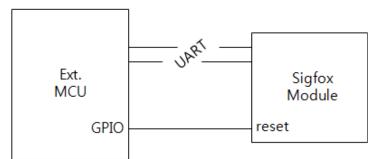


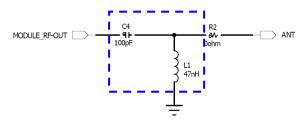
Figure 4 Reset control from Host MCU



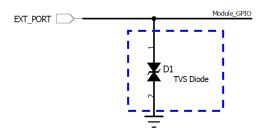
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#### 20. ESD protection guide

To increase ESD protection on RF path over +/-2KV, we strongly recommend to add C4, L1 on that line.



To increase ESD protection on GPIO over +/-2KV, if a device using this module has an external interface, apply the TVS diode to the interface line.



#### 21. Notice

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications.

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# **ESD Warning**



This modules are ESD sensitive devices, appropriate precautions should be taken during the module assembly in the final product.

Mechanical impact and harsh tools must be avoided during the module assembly in the final product.

Product ESD specification:

• HBM ±2kV

The following precautions must be taken:

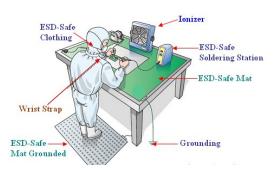
• Do not open the protective conductive packaging until you have use the following, and are at an approved anti-static work station.





 Use a conductive wrist strap attached to a good earth ground.

- If working on a prototyping board, use a soldering iron or station that is marked as ESD-safe.
- If possible, use SMT equipment(reflow) when making prototype boards.
- Use an approved anti-static mat to cover your work surface.





 Always discharge yourself by touching a grounded bare metal surface or approved anti-static mat before picking up an ESD - sensitive electronic component.