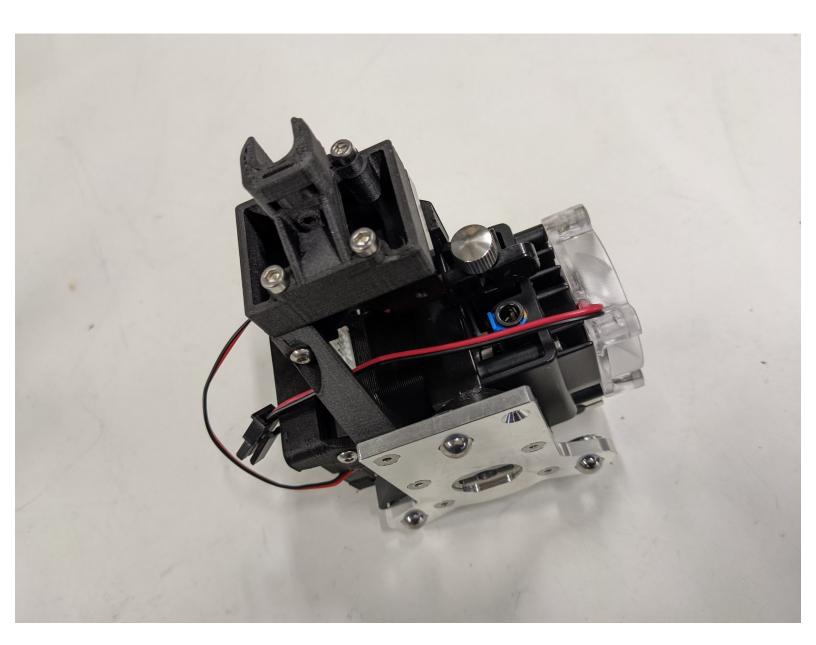


03b - Hemera Tool Assembly

Written By: Greg Holloway

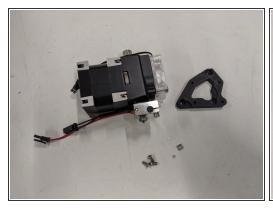


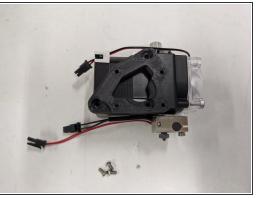
Step 1 — Parts.

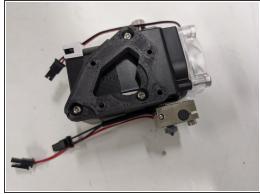


- You will need to download and print the parts linked below.
- https://github.com/e3donline/ToolChanger

Step 2 — Bracket.







- Read & follow the Hemera assembly instuctions.
- https://e3d-online.zendesk.com/hc/en-us/...
- Affix the bracket to the Hemera.

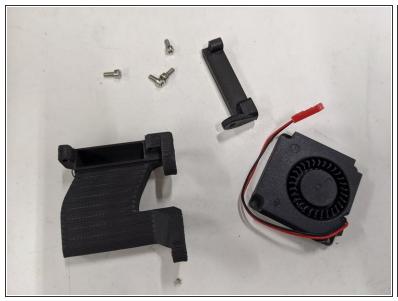
Step 3 — Tool-Plate.





Affix the Tool-Plate to the Bracket.

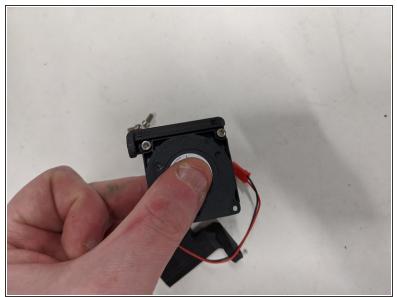
Step 4 — Fan.





- Affix the Top-Bracket to the Blower Fan.
- (i) Note the position of the fan exhaust.

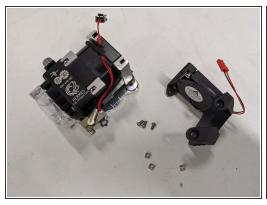
Step 5 — Fan.

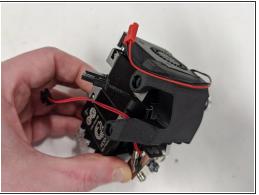


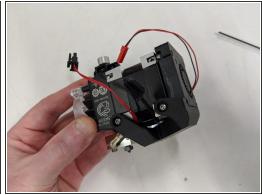


Affix the Fan Duct tot he Fan.

Step 6 — Fan.







- Affix the Fan assembly to the Hemera.
- (i) It is important that you install the Fan duct as it helps keep the Hemera in position while docked.

Step 7 — Receiver.



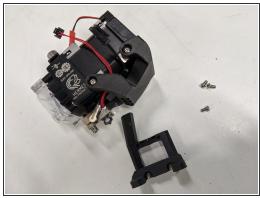


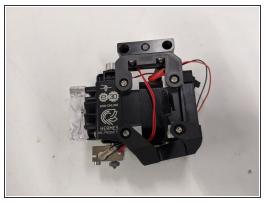


Affix the Angle bracket to the Receiver.

Step 8 — Bracket.

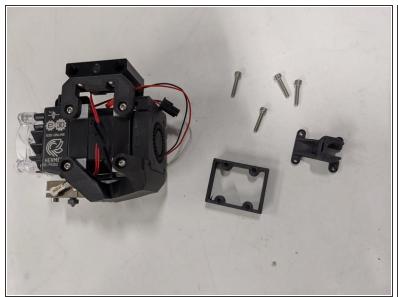


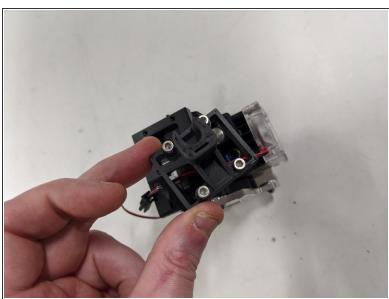




- Add the Hemera Bracket to the Receiver.
- Affix the assembly to the Hemera.

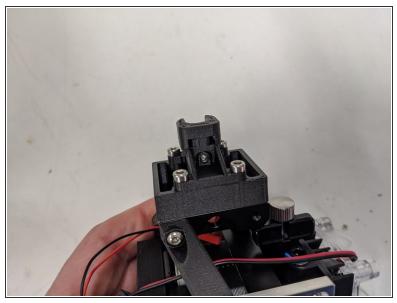
Step 9 — Top.

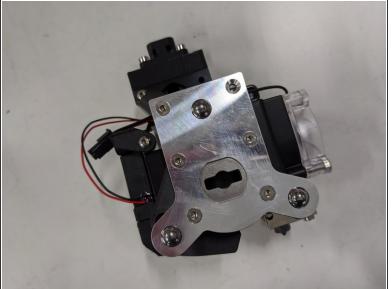




Affix the Top to the Receiver.

Step 10 — Grub.





- Insert the grub screw into the Cable Bracket.
- The Hemera Tool is now Finished and ready for installation.