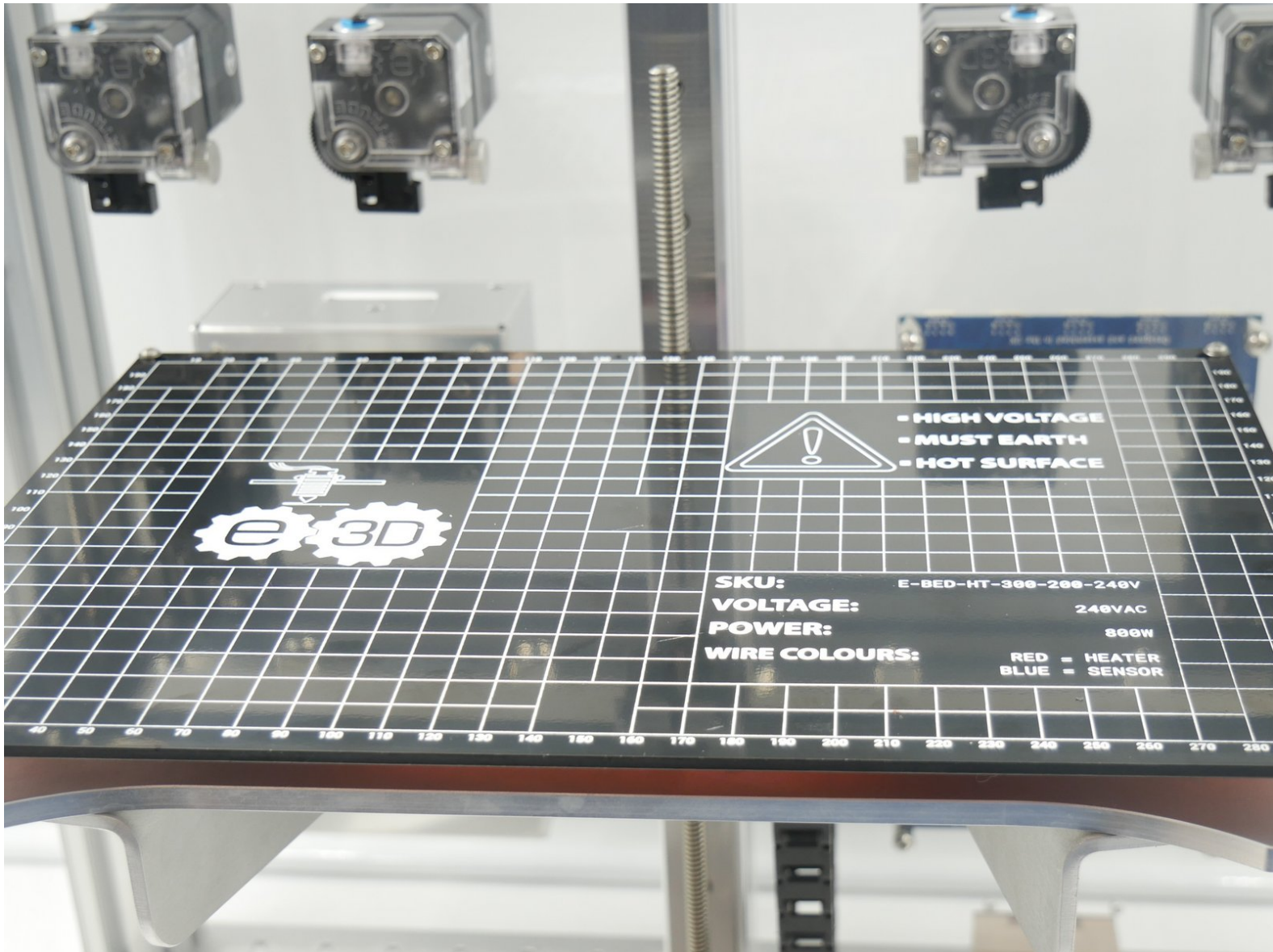




06 - HT Heated Bed.

Written By: Greg Holloway

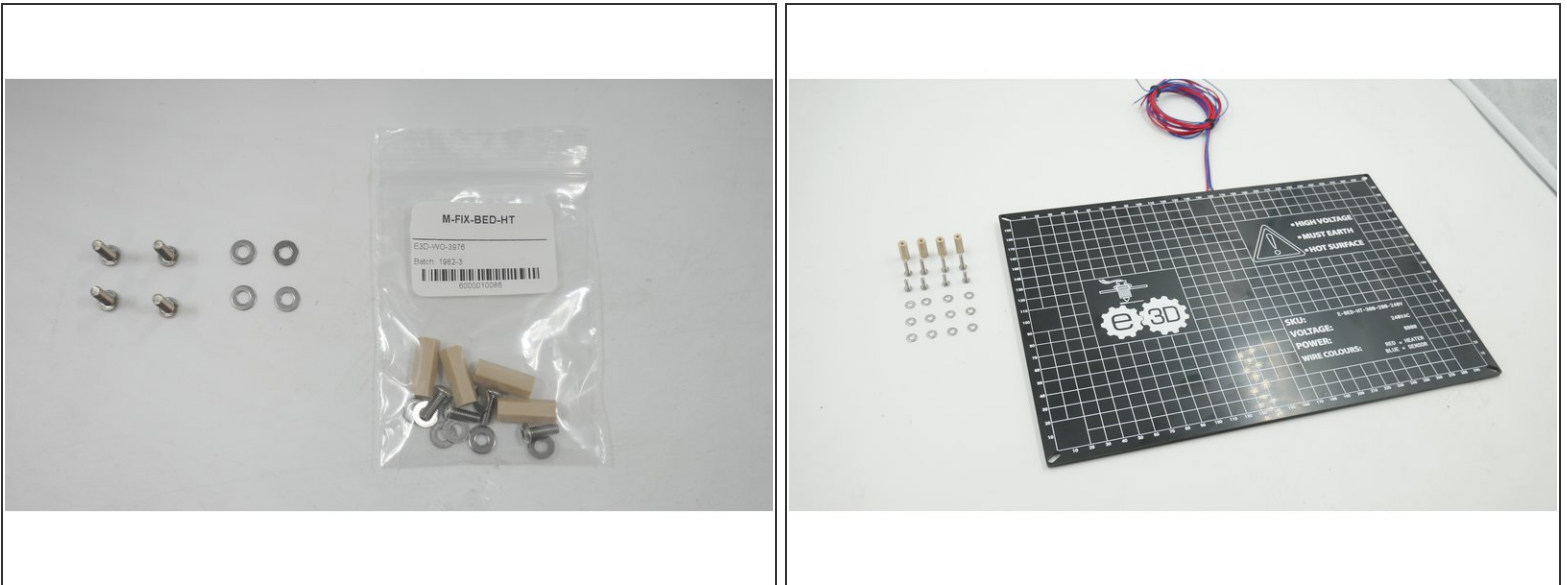




PARTS:

- [300 x 200 HT Bed](#) (1)
- [M3 12mm Button Head Screw](#) (4)
- [M3 Washer](#) (4)
- [Bed Fixings Kit](#) (1)

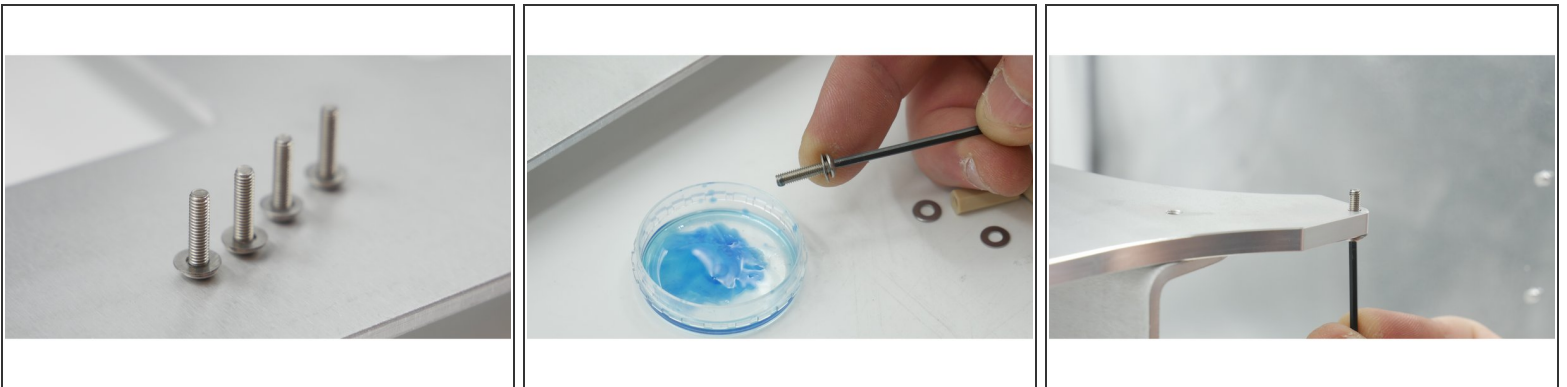
Step 1 — Parts.



- Gather the required Parts.

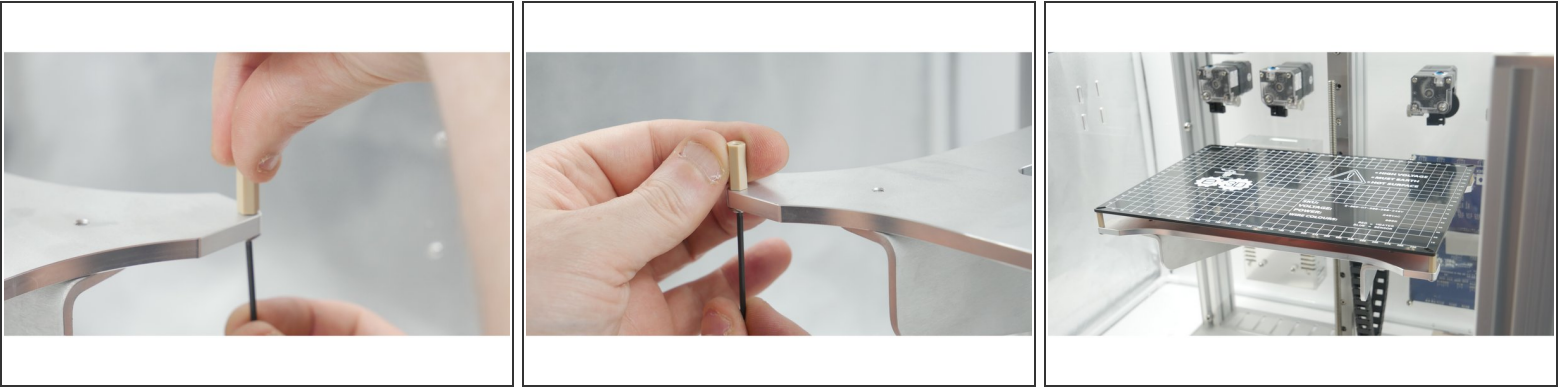
⚠ You may choose to fit the bed at a later stage as the bed must be removed again during the [Wiring Installation](#).

Step 2 — Screws.



- Place a washer onto each of the four M3 12mm Button Head Screws.
- Apply Thread Lock to one of the screws.
- Pass one of the screws into the corner of the bed plate from the underside.

Step 3 — Standoff.



- Screw on a standoff.

 Do not fully tighten the screws.

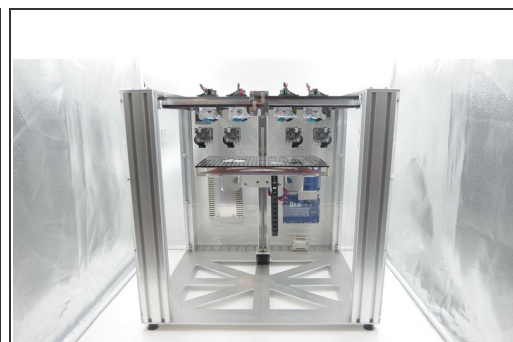
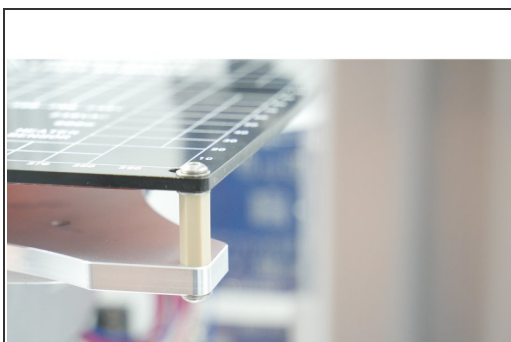
- Repeat for each corner, remembering to apply Thread Lock as in the previous step.
- Place the bed on top of the four standoffs.

Step 4 — Washer.



- Slide a washer onto a standoff.

Step 5 — Affix.



- Into each corner fit a Screw and washer.
- Tighten down the bed.

 Do not over tighten the screws, the bed must be able to expand during heating.