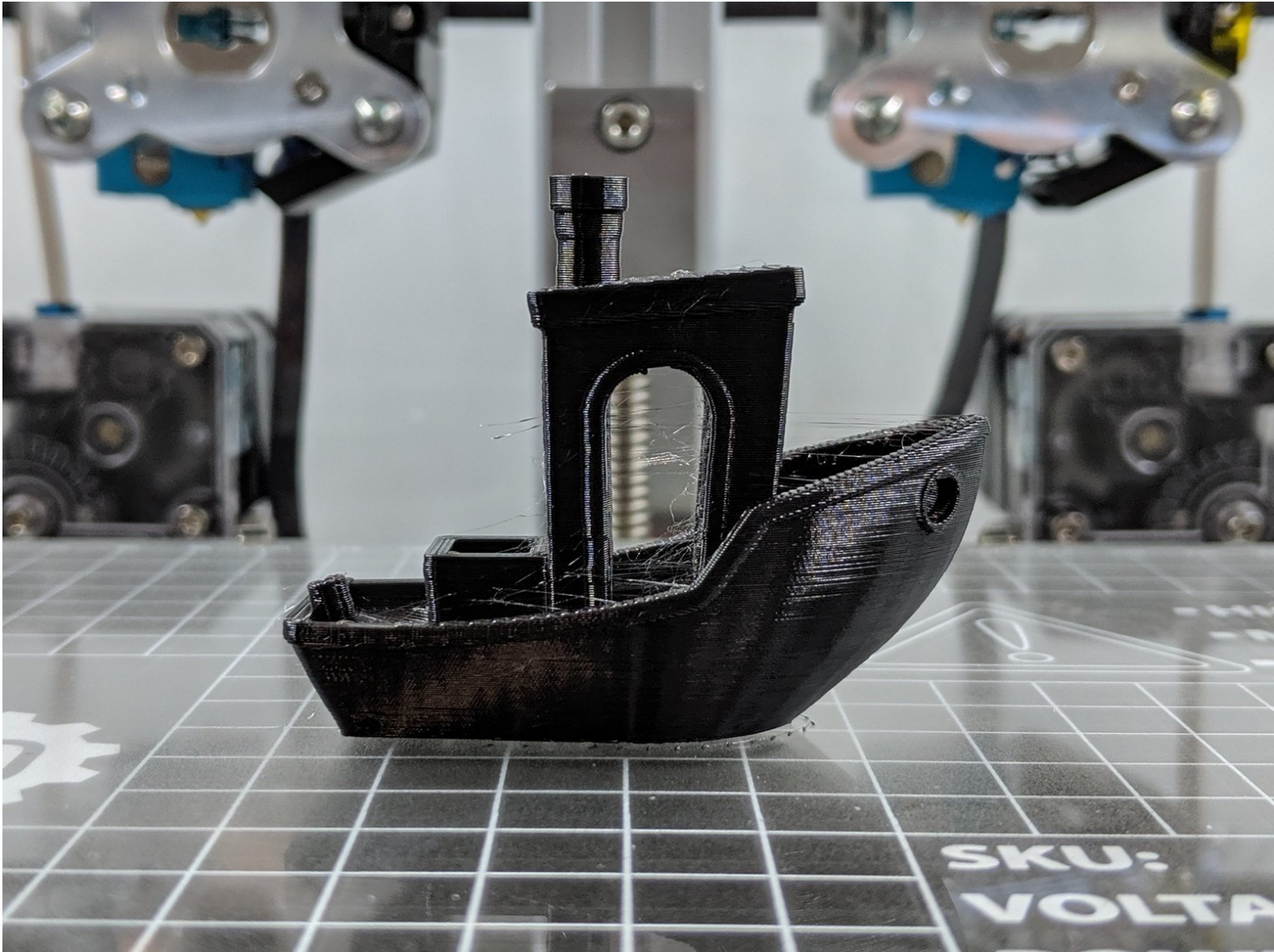


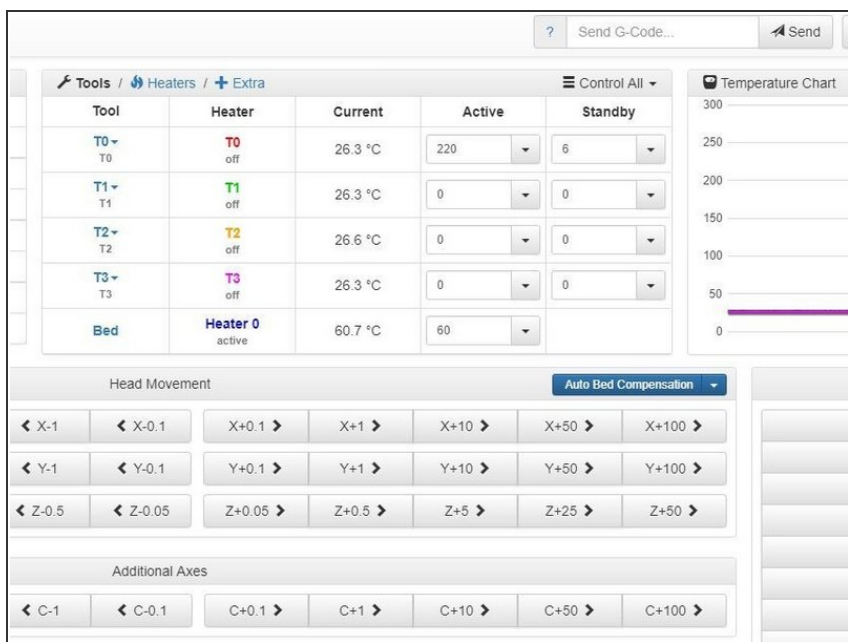


# 11 - First Print.

Written By: Greg Holloway

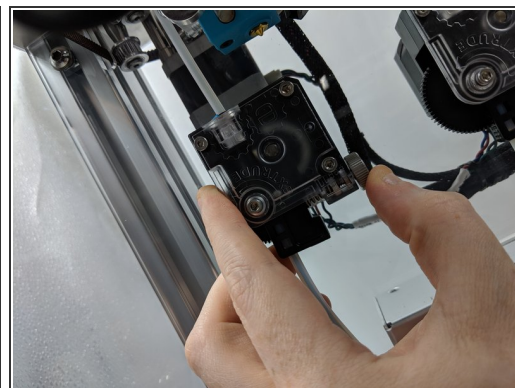


## Step 1 — Temperatures.



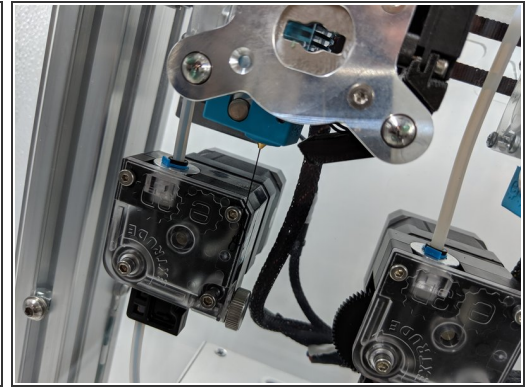
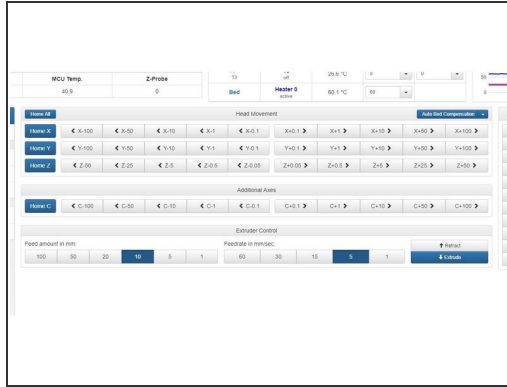
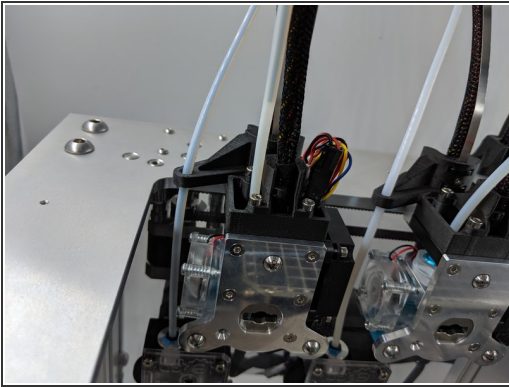
- This guide is written under the assumption you are using PLA for your first print.
- Set the T0 Active temperature to 220C.
- Set the Bed temperature to 60C.

## Step 2 — Filament.



- Place a spool onto the T0 carrier.
- Feed the filament through the feed tube to the extruder.
- Set the tension using the thumb screw.

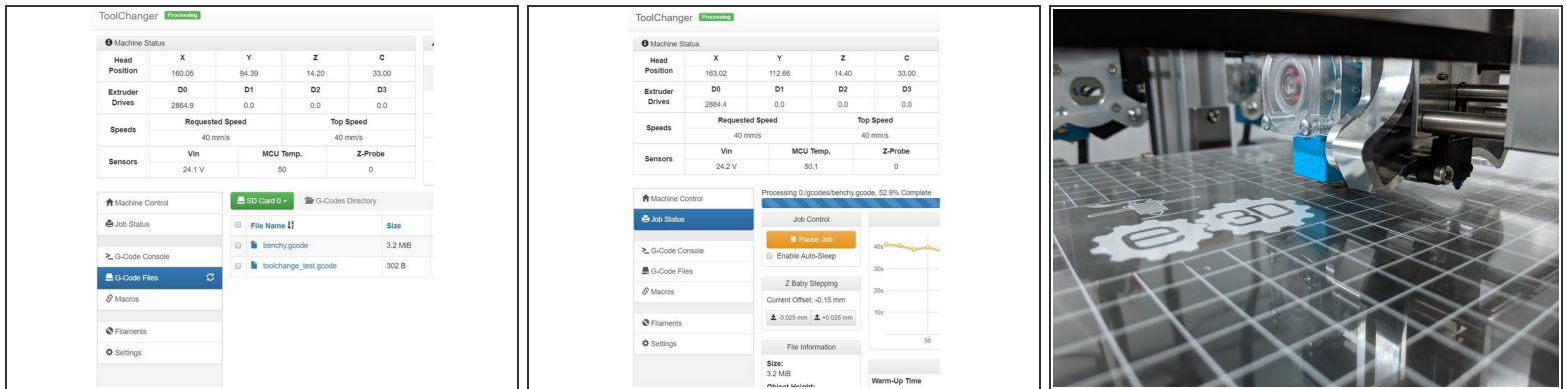
## Step 3 — Load Hotend.



- Feed the filament into the Hotend.
- Set the T0 temperature to **Active** and allow the Hotend to heat up.
- When the temperature has been reached click the Extrude button so that plastic comes out the nozzle.
- When you are happy with the Hotend and plastic is extruding set the T0 temperature to **Standby**.

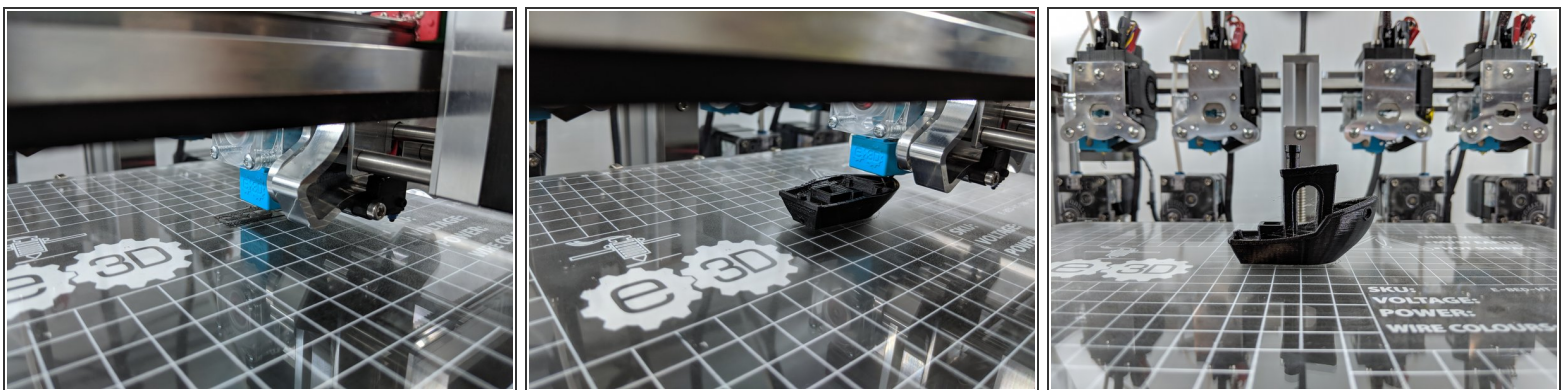


## Step 4 — Print.



- Open the G-Code Files tab.
- Click benchy.gcode
- The included [benchy.gcode](#) has been sliced using [Pathio.xyz](#).
- Click Yes to begin the print.
- The Job Status tab will automatically open.
- You may need to adjust the height of the nozzle using the Z Baby Stepping buttons.

## Step 5 — Watch.



- The Benchy will take around an hour to print.