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FEATURES AND SPECIFICATIONS

Features and Benefits

- Sizes 2 to 28 circuits
- Friction lock provides passive lock to connector with ramp
- Good in high vibration applications
- Various pin lengths available
- Voided circuits available (contact Molex)

Reference Information

Product Specification: PS-10-07

Packaging: Bag UL File No.: E29179 CSA File No.: LR19980

Mates With: 2695, 4455, 6471, 7220 and 7880

Designed In: Inches

Electrical

Voltage: 250V Current: 4.0A

Contact Resistance: $20m\Omega$ max. Dielectric Withstanding Voltage: 1500V Insulation Resistance: 50K M Ω min.

Mechanical

Durability:

Tin—25 cycles max. Gold—100 cycles max.

Physical

Housing: Red nylon, UL 94V-0 Contact: Brass, 0.64mm (.025") square

Plating: See Table

Operating Temperature: 0 to +75°C

molex

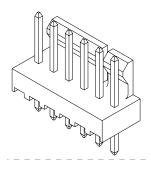
molex° 2.54mm (.100") Pitch

KK®

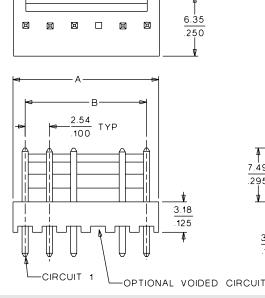
Solid Header

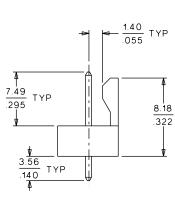
6373

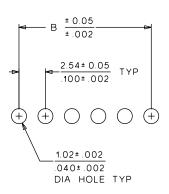
Vertical Friction Lock



CATALOG DRAWING (FOR REFERENCE ONLY)







PCB LAYOUT: COMPONENT SIDE RECOMMENDED PCB THICKNESS: 1.57 ± 0.18 .062 ± .007

ORDERING INFORMATION AND DIMENSIONS

Circuits	Order No.		Dimension	
Circuits	Tin	Gold	A	В
2	• 22-23-2021	• 22-11-2022	5.08 (.200)	2.54 (.100)
3	• 22-23-2031	• 22-11-2032	7.62 (.300)	5.08 (.200)
4	• 22-23-2041	• 22-11-2042	10.16 (.400)	7.62 (.300)
5	• 22-23-2051	• 22-11-2052	12.70 (.500)	10.16 (.400)
6	• 22-23-2061	• 22-11-2062	15.24 (.600)	12.70 (.500)
7	• 22-23-2071	• 22-11-2072	17.78 (.700)	15.24 (.600)
8	• 22-23-2081	• 22-11-2082	20.32 (.800)	17.78 (.700)
9	• 22-23-2091	• 22-11-2092	22.86 (.900)	20.32 (.800)
10	• 22-23-2101	• 22-11-2102	25.40 (1.000)	22.86 (.900)
11	• 22-23-2111	• 22-11-2112	27.94 (1.100)	25.40 (1.000)
12	• 22-23-2121	• 22-11-2122	30.48 (1.200)	27.94 (1.100)
13	• 22-23-2131	• 22-11-2132	33.02 (1.300)	30.48 (1.200)
14	• 22-23-2141	• 22-11-2142	35.56 (1.400)	33.02 (1.300)
15	• 22-23-2151	• 22-11-2152	38.10 (1.500)	35.56 (1.400)

Circuits	Orde	r No.	Dime	nsion
Circuits	Tin	Gold	A	В
16	• 22-23-2161	• 22-11-2162	40.64 (1.600)	38.10 (1.500)
17	• 22-23-2171	• 22-11-2172	43.18 (1.700)	40.64 (1.600)
18	• 22-23-2181	• 22-11-2182	45.72 (1.800)	43.18 (1.700)
19	• 22-23-2191	• 22-11-2192	48.26 (1.900)	45.72 (1.800)
20	• 22-23-2201	• 22-11-2202	50.80 (2.000)	48.26 (1.900)
21	• 22-23-2211	• 22-11-2212	53.34 (2.100)	50.80 (2.000)
22	• 22-23-2221	• 22-11-2222	55.88 (2.200)	53.34 (2.100)
23	• 22-23-2231	• 22-11-2232	58.42 (2.300)	55.88 (2.200)
24	• 22-23-2241	• 22-11-2242	60.96 (2.400)	58.42 (2.300)
25	• 22-23-2251	• 22-11-2252	63.50 (2.500)	60.96 (2.400)
26	22-23-2261	22-11-2262	66.04 (2.600)	63.50 (2.500)
27	22-23-2271	22-11-2272	68.58 (2.700)	66.04 (2.600)
28	22-23-2281	22-11-2282	71.12 (2.800)	68.58 (2.700)

Note: Circuit 1 designation is used to orient the header to locate the voided circuit. Review mating connector to assure correct mating orientation.

MX01 C-131

 $[\]bullet \ \mathsf{US} \ \mathsf{Standard} \ \mathsf{Product}, \ \mathsf{available} \ \mathsf{through} \ \mathsf{Molex} \ \mathsf{franchised} \ \mathsf{distributors}$



1.0 SCOPE

This Product Specification covers the 2.54 mm (.100 inch) centerline (pitch) 0.64 mm (.025) square pin headers when mated with either printed circuit board (PCB) connectors or connectors terminated with 22 to 28 AWG wire using crimp technology.

2.0 PRODUCT DESCRIPTION

2.1 PRODUCT NAME AND SERIES NUMBERS

Crimp Terminals: 2759, 41572, 6459

Crimp Housings: 2695

PCB Connectors: 4455, 42625

Headers: 4030, 4094, 6373, 7478, 42225, 42226, 42227, 42228, 42152, 42153, 42375, 42376,

42377, 42624.

Other products conforming to this specification are noted on the individual drawings.

2.2 DIMENSIONS, MATERIALS, PLATINGS AND MARKINGS

Terminal Material: Brass or Phos. Bronze (for Max performance use phos bronze material.)

Housing: Nylon or Polyester Pins: Brass or Phos. Bronze

For more information on dimensions, materials, and plating see the individual drawings.

2.3 SAFETY AGENCY APPROVALS

UL File Number	E29179
CSA	LR19980

3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

None

4.0 RATINGS

4.1 VOLTAGE

250 Volts

4.2 CURRENT AND APPLICABLE WIRES (Current is dependent on connector size, contact material, plating, ambient temperature, printed circuit board characteristics and related factors. Actual current rating is application dependent and should be evaluated for each application.)

AWG	Amps (Max)	Outside Insulation Diameter
22	4.00	See Drawings
24	3.75	See Drawings
26	3.50	See Drawings
28	3.00	See Drawings

4.3 TEMPERATURE (ambient + 30° temp rise)

Operating: 0°C to $+75^{\circ}\text{C}$ Nonoperating: -40°C to $+105^{\circ}\text{C}$

P REVISION:	ECR/ECN INFORMATION: EC No: UCR2002-0299 DATE: 2001 / 09 / 18	PROD	JCT SPECIFICATION TER KK CONNECT		1 of 5
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPRO\	/ED BY:
PS-10-07		SAMIEC	MUELLER	MARG	ULIS
	TEMPLATE FILENAME: PRODUCT_SPEC[SIZE_A](V.1).DOC				C[SIZE_A](V.1).DOC



5.0 PERFORMANCE

5.1 ELECTRICAL REQUIREMENTS

DESCRIPTION	TEST CONDITION	REQUIREMENT
Contact Resistance (Low Level)	Mate connectors: apply a maximum voltage of 20 mV and a current of 100 mA.	10 milliohms MAXIMUM [initial]
Contact Resistance of Wire Termination (Low Level)	Terminate the applicable wire to the terminal and measure wire using a voltage of 20 mV and a current of 100 mA.	2 milliohms MAXIMUM [initial]
Insulation Resistance	Unmate & unmount connectors: apply a voltage of 500 VDC between adjacent terminals and between terminals to ground.	1000 Megohms MINIMUM
Dielectric Withstanding Voltage	Unmate connectors: apply a voltage of {two times the rated voltage plus 1000 volts} VAC for 1 minute between adjacent terminals and between terminals to ground.	No breakdown
Capacitance	Measure between adjacent terminals at 1 MHz.	2 picofarads MAXIMUM
Temperature Rise (via Current Cycling)	Mate connectors: measure the temperature rise at the rated current after: 1) 96 hours (steady state) 2) 240 hours (45 minutes ON and 15 minutes OFF per hour) 3) 96 hours (steady state)	Temperature rise: +30°C MAXIMUM

P REVISION:	ECR/ECN INFORMATION: EC No: UCR2002-0299 DATE: 2001 / 09 / 18	PRODU	JCT SPECIFICATION TER KK CONNECT		2 of 5
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPRO\	/ED BY:
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5.2 MECHANICAL REQUIREMENTS

DESCRIPTION	TEST CONDITION	REQUIREMENT
Connector Mate and Unmate Forces	Per circuit when mated to an .025 Sq. pin. Mate and unmate connector (male to female) at a rate of 25 ± 6 mm (1 ± ¼ inch) per minute.	1.95 N (0.438 lbf) MAXIMUM insertion force & 0.56 N (0.125 lbf) MINIMUM withdrawal force
Terminal Retention Force (in Housing)	Axial pullout force on the terminal in the housing at a rate of 25 ± 6 mm ($1 \pm \frac{1}{4}$ inch) per minute. (Forces will change with platings and materials.)	17.8 N (4.0 lbf) MINIMUM withdrawal force
Terminal Insertion Force (into Housing)	Apply an axial insertion force on the terminal at a rate of 25 ± 6 mm ($1 \pm \frac{1}{4}$ inch). (Forces will change with platings and materials.)	6.67 N (1.5 lbf) MAXIMUM insertion force
Durability	Mate connectors up to 25 cycles at a maximum rate of 10 cycles per minute prior to Environmental Tests.	10 milliohms MAXIMUM (change from initial)
Vibration (Random)	Mate connectors and vibrate per EIA 364-28, test condition VII.	10 milliohms MAXIMUM (change from initial) & Discontinuity < 1 microsecond
Shock (Mechanical)	Mate connectors and shock at 50 g's with ½ sine wave (11 milliseconds) shocks in the ±X,±Y,±Z axes (18 shocks total).	10 milliohms MAXIMUM (change from initial]) & Discontinuity < 1 microsecond
Wire Pullout Force (Axial)	Apply an axial pullout force on the wire at a rate of 25 ± 6 mm (1 ± ¼ inch). (For maximum performance use Molex application tooling with stranded tinned copper wire)	22 awg = 44 N (10 lbf) 24 awg = 35 N (8 lbf) 26 awg = 26 N (6 lbf) 28 awg = 17 N (4 lbf) 30 awg = 13 N (3 lbf)
Normal Force	Apply a perpendicular force.	2.94 N (300 grams) average

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		•	TEMPLATE FILEN	VAME: PRODUCT SPE	CISIZE A1(V.1).DOC



5.3 ENVIRONMENTAL REQUIREMENTS

DESCRIPTION	TEST CONDITION	REQUIREMENT
Shock (Thermal)	Mate connectors; expose to 5 cycles of: Temperature °C Duration (Minutes) -40 +0/-3 30 +25 ±10 5 MAXIMUM +105 +3/-0 30 +25 ±10 5 MAXIMUM	10 milliohms MAXIMUM (change from initial) & Visual: No Damage
Thermal Aging	Mate connectors; expose to: 96 hours at 105 ± 2°C	10 milliohms MAXIMUM (change from initial]) & Visual: No Damage
Humidity (Steady State)	Mate connectors: expose to a temperature of 40 ± 2°C with a relative humidity of 90-95% for 96 hours. Note: Remove surface moisture and air dry for 1 hour prior to measurements.	10 milliohms MAXIMUM (change from initial) & Dielectric Withstanding Voltage: No Breakdown at 500 VAC & Insulation Resistance: 1000 Megohms MINIMUM & Visual: No Damage
Humidity (Cyclic)	Mate connectors: cycle per EIA-364-31: 24 cycles at temperature 25 ± 3°C at 80 ± 5% relative humidity and 65 ± 3°C at 50 ± 5% relative humidity; dwell time of 1.0 hour; ramp time of 0.5 hours. {Note: Remove surface moisture and air dry for 1 hour prior to measurements.}	10 milliohms MAXIMUM (change from initial) & Dielectric Withstanding Voltage: No Breakdown at 500 VAC & Insulation Resistance: 1000 Megohms MINIMUM & Visual: No Damage
Solderability	Per SMES-152	Solder coverage: 95% MINIMUM (per SMES-152)

P REVISION:	ECR/ECN INFORMATION: EC No: UCR2002-0299 DATE: 2001 / 09 / 18	PRODU	JCT SPECIFICATION TER KK CONNECT		4 of 5
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5.3 ENVIRONMENTAL REQUIREMENTS

DESCRIPTION	TEST CONDITION	REQUIREMENT
Solder Resistance	Dip connector terminal tails in solder: Solder Duration: 5 ± 0.5 seconds; Solder Temperature: 230 ± 5°C	Visual: No Damage to insulator material
Salt Spray	Mate connectors: Duration: 48 hours exposure; Atmosphere: salt spray from a 5% solution; Temperature: 35 +1/-2°C	10 milliohms MAXIMUM (change from initial) & Visual: No Damage
Cold Resistance	Mate connectors: Duration: 96 hours; Temperature: -40 ± 3°C	10 milliohms MAXIMUM (change from initial) & Visual: No Damage
Corrosive Atmosphere: Flowing Mixed Gas (FMG)	Mate connectors: Test per EIA-364-65, method 2A	10 milliohms MAXIMUM (change from initial) & Visual: No Damage

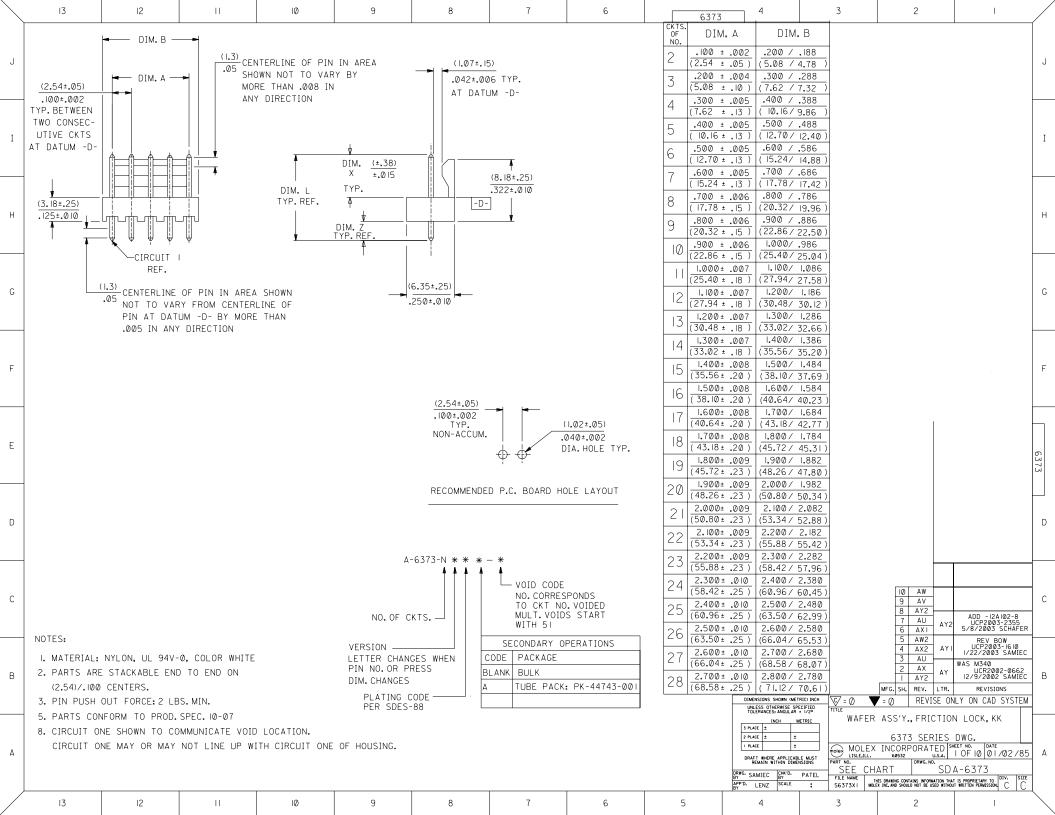
6.0 PACKAGING

Parts shall be packaged to protect against damage during handling, transit and storage.

7.0 GAGES AND FIXTURES

- 8.0 OTHER

REVISION:	ECR/ECN INFORMATION: EC No: UCR2002-0299 DATE: 2001 / 09 / 18	PRODU	JCT SPECIFICATION TER KK CONNECT		5 of 5					
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