|  |  |  |
| --- | --- | --- |
| logic\_program |  | condition |
| system |  | condition |
| actuator |  | condition |
| availability |  |  |
| estop |  | Event estop |
| cn1\_mode |  |  |
| cn2\_mode |  |  |
| p1\_execution |  |  |
| p1\_feedrate |  |  |
| p1\_feedrate\_program |  |  |
| p1\_program |  |  |
| p1\_block |  |  |
| p1\_line |  |  |
| p1\_message |  |  |
| p1\_workpiece |  |  |
| p1\_tool\_id |  |  |
| p1\_part\_count |  |  |
| p1\_single\_block |  |  |
| p1\_spindle\_override |  |  |
| p1\_number\_active\_axes | 8! |  |
| p1\_active\_axes | X11 Y11 Z11 A11 C11 SP11 X12 |  |
| X11\_actual |  |  |
| X11\_load |  |  |
| X11\_feedrate |  |  |
| X11\_feedrate |  |  |
| Y11\_actual |  |  |
| Y11\_load |  |  |
| Y11\_feedrate |  |  |
| Z11\_actual |  |  |
| Z11\_load |  |  |
| Z11\_feedrate |  |  |
| A11\_rotary\_mode |  |  |
| A11\_actual |  |  |
| A11\_load |  |  |
| A11\_feedrate |  |  |
| C11\_rotary\_mode |  |  |
| C11\_actual |  |  |
| C11\_load |  |  |
| C11\_feedrate |  |  |
| SP11\_speed |  |  |
| SP11\_command |  |  |
| SP11\_load |  |  |
| SP11\_direction |  |  |
| SP11\_mode |  |  |
| X12\_actual |  |  |
| X12\_load |  |  |
| X12\_feedrate |  |  |
| Y12\_actual |  |  |
| Y12\_load |  |  |
| Y12\_feedrate |  |  |
| p2\_execution |  |  |
| p2\_feedrate |  |  |
| p2\_feedrate\_program |  |  |
| p2\_program |  |  |
| p2\_block |  |  |
| p2\_line |  |  |
| p2\_message |  |  |
| p2\_workpiece |  |  |
| p2\_part\_count |  |  |
| p2\_tool\_id |  |  |
| p2\_single\_block |  |  |
| p2\_feedrate\_override |  |  |
| p2\_rapid\_override |  |  |
| p2\_spindle\_override |  |  |
| p2\_number\_active\_axes |  |  |
| p2\_active\_axes |  |  |