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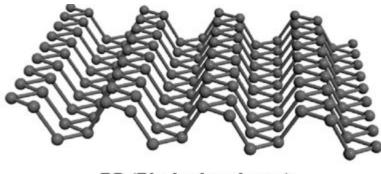
Introduction to Nanotechnology

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# Black phosphorus could replace silicon computer chips

(Nanowerk News) Silicon Valley in Northern California got its nickname from the multitude of computer chip manufacturers that sprung up in the surrounding area in the 1980's. Despite its ubiquity as a chip building material, silicon may be facing some competition from a new version of an old substance.

Researchers working at the Institute for Basic Science (IBS) Center for Integrated Nanostructure Physics at Sungkyunkwan University (SKKU) in South Korea, led in part by Director Young Hee Lee, have created a high performance transistor using black phosphorus (BP) which has revealed some fascinating results ("High performance n-type black phosphorus transistors with type control via thickness and contactmetal engineering").



# BP (Black phosphorus)

Figure 1: Atomic structure of black phosphorus monolayer.

Transistors are made up of materials with semiconducting properties, which come in two varieties: n-type (excess electrons) and p-type (excess holes). With the BP crystal, researchers have discovered that they can change its thickness and/or the contact metals and that will determine if it is high performance n-type, p-type, or ambipolar (function as both n- or p-type) material.

#### What does this mean?

Silicon has to be extrinsically doped (inserting another element into its crystal structure) to make it n-type or p-type in order for it to work in a semiconductor chip. The BP crystals can operate as both n-type and p-type or something in between, but don't require extrinsic doping. This means that instead of having to fabricate a silicon-arsenic crystal sandwiched between silicon-boron crystals, a transistor can have a single, lightweight, pure black phosphorus logic chip -- no doping required.

Additionally, changing the metals used to connect the chip to the circuit has an influence on whether BP will be n- or p-type. Instead of doping to make an n- and p-type material, both n- and p-type BP can be put all together on one chip just by changing its thickness and the contact metal used.

#### Why is this important?

Technology manufacturers are in an arms race to make their devices lighter, smaller and more efficient. By using BP that is only several atomic layers thick, transistors can be made smaller and more energy efficient than what exists now.

Silicon chips exist in all of our electronic devices, and as manufacturers make devices smaller and more energy efficient, they begin to approach the threshold for just how small components can be. BP may provide a thinner, more efficient alternative to silicon chips in electrical devices.

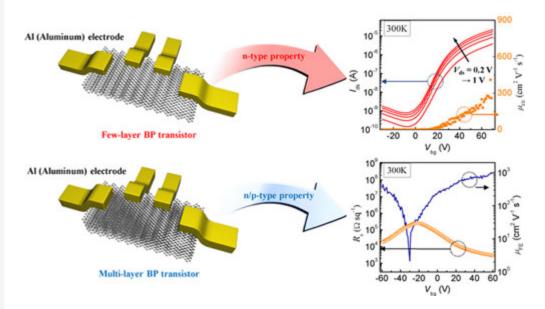


Figure 2: Atomic structure of black phosphorus and n/p-type transistor property of BP transistor. (click on image to enlarge)

Another example is tiny autonomous data recording and transmitting devices which will make up the Internet of Things (IoT). A major constraint from preventing IoT from taking off immediately is the inability to scale down the component size and the lack of a long-term power solution. 2 dimensional layered materials (such as black phosphorus) are interesting in this aspect, since both the electrical and mechanical properties are often enhanced compared to their bulk (3 dimensional) counterparts.

### Is BP a good alternative to current semiconductor materials?

It is a great material for transistors since it has a high carrier mobility (how quickly an electron can move through it). This gives BP the ability to operate at lower voltages while also increasing performance, which translates to greatly reduced power consumption.

With aluminum as a contact, thicker BP flakes (13 nanometer) show ambipolar properties similar to graphene while thin 3 nm flakes are unipolar n-type with switching on/off ratios greater than 105. The

thinner they can make the material, the better the switching performance.

Perello explains, "The driving force in back phosphorus is the carrier mobility. Everything centers around that. The fact that the band gap changes with thickness also gives us flexibility in circuit design. As a researcher it gives me a lot of things to play with."

## Is it ready to compete with silicon?

Unlike other industry standard semiconductor materials, there isn't a good method for making pure BP on a large scale. Currently, thin layers can be made only from scraping bulk crystalline BP samples, as no other manufacturing method exists yet. Tackling the scaling problem is already underway, with chemical vapor deposition (CVD) and other thin film growth techniques being investigated in labs across the world. The lack of a monolayer fabrication technique isn't necessarily a problem though. SKKU research fellow David Perello explains, "We can probably operate with 3, 5, or 7 layers and that might actually be better in terms of performance."

When asked if BP was ready to compete with silicon today, Perello said, "I don't think it can compete with silicon at the moment, that's a dream everybody has. Silicon is cheap and plentiful and the best silicon transistors we can make have mobilities that are similar to what I was able to make in these BP devices."

This doesn't mean that BP isn't worth exploring further though. According to Perello, "The fact that it was so simple to make such an excellent transistor without having access to state of the art commercial growth, fabrication and lithography facilities means that we could make it significantly better. We expect the upper bound for carrier mobility in black phosphorus to be much higher than silicon."

At present, BP isn't ready for commercial use and its potential has just started to be recognized. If it continues to perform in further tests, it should be strong a contender as a chip material for future technology.

Source: Institute for Basic Science

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