



PRODUCT GUIDE

TOUGH™
IS BUILT INTO ALL
OF OUR PRODUCTS





Krylon® Industrial is a leader of both high performance liquid coatings and durable aerosol paints. Designed for environments ranging from utility locating to property maintenance to the harshest industrial facility, our comprehensive line of innovative products and services provides the performance and peace of mind you need. Whatever the application, Krylon Industrial has proven solutions that will make your job easier and your operations safe and efficient. Our reputation depends on it.



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CUSTOMER SERVICE

Our professional Industrial Customer Service Representatives are very knowledgeable and are available to make ordering easier.

Call U.S. Toll Free: 800-777-2966 or 800-247-3266

or Fax: 800-243-3075

Call Canada Toll Free: 866-736-1486

or Fax: 800-243-3075

E-mail: kpgindustrialorders@sherwin.com

TECHNICAL SERVICE

A staff of experts trained in paints can assist you with any application or technical issue.

Call Toll Free: 800-251-2486

DISTRIBUTION

Our products are sold through more than 5,000 industrial distributors across the country. To find a distributor in your area, visit our website or call our customer service line.

WEBSITE

Our fact-filled website is ideal for researching product information and discovering how you can benefit from Krylon Industrial's family of industrial coating products. At your convenience, visit our site to learn more about our products, download SDS sheets, watch educational videos, and to learn where to buy the world's most reputable brand of industrial coatings and aerosol paints.



MRO/INDUSTRIAL AEROSOLS

The industrial MRO market includes industrial plants and facilities in a multitude of markets, including non-residential commercial, petrochemical, utilities and more.

Krylon® Industrial works hard at providing tough coatings and aerosols for tough conditions and the protection you need.

MRO/INDUSTRIAL AEROSOLS

VERSABOND™ MODIFIED ALKYD ENAMEL

VersaBond™ Modified Alkyd Enamel bonds to tough surfaces, including a variety of plastics and provides premium rust protection. VersaBond features the EZ TOUCH® FANSPRAY® nozzle for better coverage and less finger fatigue.

- Bonds to tough surfaces
- Premium rust protection
- No sanding or priming necessary



Features the EZ TOUCH®
FANSPRAY® Nozzle



Metal Plastic Wood

COLORS	16 oz. (12 oz. net wt.)
Safety Red	K09004007
Safety Orange	K09005007
Safety Yellow	K09006007
Safety Green	K09007007
Safety Blue	K09008007
Gray	K09009007
Flat White	K09003007
Gloss White	K09002007
Flat Black	K09001007
Gloss Black	K09000007

Case Pack: 12



BONDS TO PLASTIC:
PPG, TPE, PVC
ADHERE AU PLASTIQUE

Krylon® Industrial VersaBond Adhesion Testing

VersaBond Modified Alkyd has premium adhesion properties when applied to a variety of hard-to-adhere plastics.

1. Paint polypropylene panels with Krylon Industrial VersaBond and the leading competitor's products.
2. Allow paint to cure for 7 days.
3. Score each panel.
4. Apply tape compliant with ASTM D3359-09E2 testing method. Remove tape. Panels with more paint remaining have greater adhesion.

Tests conducted by both internal and independent laboratories in accordance with ASTM D3359-09E2.



Versabond



Competitor A



Competitor B



TOUGH COAT[®]

ACRYLIC ALKYD ENAMEL

Tough Coat Acrylic Alkyd Enamel features our exclusive EZ TOUCH[®] FANSPRAY[®] Nozzle. This patented valve sprays a horizontal or vertical pattern and requires 50% less finger pressure than any other paint valve. A high-solids formula ensures maximum coverage and performance. Tough Coat delivers the ultimate in protection, durability, high gloss, and color retention.

- Specially formulated for a variety of industrial applications
- Ideal for light- to heavy-duty painting projects, both indoors and outdoors
- Tough, protective coating resists chipping and peeling
- Dries to touch in 15 minutes



Features the EZ TOUCH[®]
FANSPRAY[®] Nozzle



Metal



Steel

COLORS	16 oz. (12 oz. net wt.)	COLORS	16 oz. (12 oz. net wt.)
OSHA Purple	A01580007	Light Gray	A01645007
Zinger Pink	A01150007	Industrial Gray	A01630007
International Harvester Red	A01003007	Medium Gray	A01615007
Bright Red	A01005007	Machinery Dark Gray (ANSI-49)	A00325007
Cherry Red	A01101007	Blue/Gray	A01625007
OSHA Red	A01110007	Machinery Blue Gray (ANSI-24)	A00329007
Implement Orange	A01212007	Clear Gloss Topcoat (TTL-50)	A01000007
Joy Orange	A01213007	OSHA Black	A01770007
OSHA Orange (#60 Equipment Orange)	A01210007	OSHA White	A01800007
Federal Highway Yellow	A01009007	Flat White	A03720007
OSHA Yellow	A01310007	Semi-Flat Black	A03725007
New Caterpillar Yellow	A01319007	Max Flat Black	A03727007
Old Caterpillar Yellow	A01321007	REBAR GREEN EPOXY 16 oz. (12 oz. net wt.)	
Machine Green	A01415007	Rebar Green	K01732007
Medium Green	A01445007	HIGH-HEAT PAINT 16 oz. (12 oz. net wt.)	
OSHA Green	A01470007	High-Heat Aluminum	A00324
Ivy Green (John Deere & Case Green)	A01485007	High-Heat Black	A00332
OSHA Blue	A01510007	FLUORESCENT 16 oz. (11 oz. net wt.)	
Ford Blue	A01008007	Fluorescent Orange	A01811007
Dark Blue	A01515007	Fluorescent Red	A01812007
Light Blue	A01540007	Fluorescent Electric Green	A01815007
Cordova Brown	A01285007	PRIMERS 16 oz. (12 oz. net wt.)	
Gold	A01765007	Red Oxide Rust Control	A00339007
Light Beige	A01305007	Red Oxide Sandable	A00342007
Aluminum	A01760007	Green Rust Inhibitor (MIL-TIP-1757-A)	A00344007
Machinery Light Gray (ANSI-61)	A00326007	Gray Rust Control	A00340007
Machinery Gray	A01620007	Light Gray Sandable	A00341007
		Silver Zinc	A00345007
		Stain Blocking Primer	A00347007

Case Pack: 12

RUST TOUGH® ACRYLIC ALKYD ENAMEL

Offering state-of-the-art corrosion protection, these rust-preventive acrylic alkyd enamel paints provide excellent gloss and color retention, superior durability, and one-coat coverage. Unlike other brands, Rust Tough can be applied directly to metal without a primer coating. Save time and save money with Rust Tough!

- Premium rust and corrosion protection
- Direct-to-metal, rust-preventive formula — no primer needed
- Complete coverage with one coat
- Dries to touch in 25 minutes; dries to handle in 1 hour



Features the EZ TOUCH®
FANSPRAY® Nozzle



COLORS	20 oz. (15 oz. net wt.)	COLORS	20 oz. (15 oz. net wt.)
Light Blue	K00239007	Dk. Machine Gray (ANSI-61)	K00879007
Safety Blue (OSHA)	K00249007	Flat White	K00909007
Deep Blue	K00259007	Semi-Gloss White	K00919007
Safety Green (OSHA)	K00339007	Gloss White	K00929007
Bright Green	K00349007	Flat Black	K00789007
Dark Green	K00379007	Gloss Black	K00799007
Safety Yellow (OSHA)	K00439007	Semi-Gloss Black	K00779007
Federal Safety Railing Yellow	K00449007	PRIMERS	20 oz. (15 oz. net wt.)
Industrial Yellow	K00479007	Red Oxide	K00699007
Equipment Yellow	K00489007	Cold Galvanizing	K00859007
Safety Orange (OSHA)	K00559007	Gray	K00829007
Equipment Orange	K00569007	HIGH-HEAT PAINT	20 oz. (15 oz. net wt.)
Safety Red (OSHA)	K00639007	Hi-Temp Black	K00769
Bright Red	K00649007	FLUORESCENTS	20 oz. (14 oz. net wt.)
Tan	K00719007	Fluorescent Yellow	K10429007
Chestnut Brown	K00759007	Fluorescent Orange	K10559007
Lt. Machinery Gray (ANSI-61)	K00839007	Fluorescent Red	K10649007
Aluminum	K00159007	Fluorescent Green	K10339007

Case Pack: 6

RUST TOUGH UTILI-COAT™ ENAMEL

Developed for the toughest environments, Utili-Coat's unique, high-solids, direct-to-metal (on new or clean metal) formulation delivers long-lasting performance.

- Premium rust-preventive enamel
- State-of-the-art corrosion protection
- One-coat coverage
- Direct-to-metal, rust-preventive formula — no primer needed
- Equipped with a standard conical actuator
- Excellent gloss and color retention

COLORS	20 oz. (15 oz. net wt.)
Utility Tan	K20719007
Utility Meter Gray (ANSI-49)	K20879007
PRIMERS	20 oz. (15 oz. net wt.)
Gray	K20829007

Case Pack: 6



IRON GUARD® LATEX ENAMEL

Provides all the advantages of high gloss, the durability of an enamel, and soap-and-water clean-up while wet. Iron Guard is a latex formula that will handle today's most stringent industrial, commercial, and institutional requirements with ease.

- Dries quickly — 20 minutes to the touch
- Soap-and-water clean-up while wet
- Topcoat at any time with no lifting

COLORS	16 oz. (12 oz. net wt.)	COLORS	16 oz. (12 oz. net wt.)
Cherry Red	K07901000	Max Flat Black	K07911000
OSHA Red	K07902000	Satin White	K07912000
OSHA Orange	K07903000	Satin Black	K07913000
OSHA Yellow	K07904000	Gloss Black	K07908000
OSHA Green	K07905000	PRIMERS	16 oz. (12 oz. net wt.)
Island Green	K07906000	Gray	K07915000
OSHA Blue	K07907000		
Satin Gray	K07914000		
Clear Gloss	K07900000		
Gloss White	K07909000		
Flat White	K07910000		



ACRYLI-QUIK™ ACRYLIC LACQUER

These paints are specifically formulated for industrial maintenance and touch-up applications. Performance is exceptional, and the broad selection includes interior/exterior acrylic lacquers, primers, and specialty paints. Acryli-Quik offers high solids, fast-drying times and an excellent appearance. No Runs, No Drips, No Errors!™

- No recoat window, recoat anytime
- Dries to touch in 8 minutes
- Hard, protective, durable finish
- High-gloss finish

COLORS	16 oz. (12 oz. net wt.)	COLORS	16 oz. (12 oz. net wt.)
Sun Yellow	K01806A07	Shadow Gray	K01604A07
Daisy Yellow	K01813A07	Smoke Gray*	K01608A07
Regal Blue	K01901A07	Gloss White*	K01501A07
True Blue (OSHA Safety Blue)	K01910A07	Flat White*	K01502A07
Purple	K01913A07	Semi-Gloss White	K01508A07
Hunter Green	K02001A07	Ultra-Flat Black*	K01602A07
Emerald Green	K02016A07	Semi-Flat Black	K01613A07
Cherry Red*	K02101A07	Gloss Black*	K01601A07
Banner Red*	K02108A07	Crystal Clear (MIL-IT-L-50)	K01301A07
Safety Orange (Pumpkin)	K02411A07	PRIMERS (ALKYD ENAMELS) 16 oz. (12 oz. net wt.)	
Leather Brown	K02501A07	Platinum	K01314A07
Almond	K01506A07	White	K01315A07
Khaki	K02504A07	Charcoal Black	K01316A07
Pewter Gray	K01606A07	Ruddy Brown	K01317A07
Stone Gray	K01605A07	Gray	K01318A07



Case Pack: 6

* Select colors meet FED-595

PRODUCT SELECTION GUIDE

KRYLON INDUSTRIAL		VERSABOND™	RUST TOUGH®	TOUGH COAT®	ACRYLI-QUIK™	IRON GUARD®
Formula	Modified Alkyd Enamel	Acrylic Alkyd Enamel	Acrylic Alkyd Enamel	Acrylic Lacquer Enamel	Acrylic Latex Enamel	
VOC/MIR Compliant	Yes	Yes	Yes	Yes	Yes	Yes
Hiding	Best	Best	Very Good	Good	Very Good	
Durability	Best	Best	Very Good	Good	Very Good	
Dry to the Touch	25 minutes	25 minutes	15 minutes	8 minutes	20 minutes	
Recoat Window	Within 2 hours or after 48 hours	Before 2 hours or after 2 days	Up to 4 hours or after 5 days	Anytime (not for use over acrylics)	Anytime	
Clean-up	Mineral spirits, turpentine (wet). When dry, lacquer thinner, stripper.	Mineral spirits, turpentine (wet). When dry, lacquer thinner, stripper.	Mineral spirits, turpentine (wet). When dry, lacquer thinner, stripper.	Lacquer thinner	Soap and water (wet). Lacquer thinner, stripper when dry.	
Corrosion Resistance	Very Good by itself	Excellent with or without primer.	Good by itself. Very good with primer.	Excellent with primer.	Good by itself. Excellent with primer.	
Gloss	High	High	High	High	High	High
Gasoline & Oil Resistance	Film does not soften	Film does not soften.	Film softens after 15 minutes.	Film softens after 15 minutes.	Film softens after 15 minutes.	

LOCATING/ MARKING

Our breadth of aerosol technologies are easy to apply with excellent, durable, one-coat coverage serving all of your temporary and long-term locating needs.

We have safety colors which meet both OSHA and ANSI specifications, as well as fluorescents to help workers locate and identify utilities easily. Krylon® Industrial marking paints save you labor, time, and money, all in a matter of minutes.

QUIK-MARK™ TALLBOY™ INVERTED MARKING PAINTS



Both APWA and fluorescent colors are available in water- and solvent-based formulations, in 16 oz., 20 oz., and 25 oz. size cans. One-coat coverage and our Spray-Thru™ cap allow for inverted painting ease. Use on concrete, pavement, gravel, grass, brick or asphalt, for utility locating, excavation, ground surveying or construction marking.

- The TallBoy™ provides 22 oz. of paint (29% more) increasing productivity with Less Trips to the Truck™, fewer cans to dispose and less product to carry
- High-solids formulation for bold, bright, visible markings
- Fast-drying formula penetrates and adheres to hot and cold surfaces
- Convenient Spray-Thru cap
- Non-clogging spray tip

WATER-BASED MARKING PAINTS

APWA	25 oz. (22 oz. net wt.)
------	-------------------------

Utility Yellow	T03801004
High-Visibility Yellow	T03921004
Brilliant Red	T03911004
Blue	T03903004
Brilliant White	T03901004

FLUORESCENT	25 oz. (22 oz. net wt.)
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Fluorescent Pink	T03612004
Fluorescent Orange	T03700004

SOLVENT-BASED MARKING PAINTS

APWA	25 oz. (22 oz. net wt.)
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Red	T03611007
High-Visibility Yellow	T03821007
Utility White	T03900007

FLUORESCENT	25 oz. (22 oz. net wt.)
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Fluorescent Orange	T03702007
Fluorescent Red/Orange	TT3701007

Case Pack: 12



QUIK-MARK™ INVERTED MARKING PAINTS

- High-solids formulation for bold, bright, visible markings
- Fast-drying formula penetrates and adheres to hot and cold surfaces
- Convenient Spray-Thru™ cap
- Non-clogging spray tip

WATER-BASED MARKING PAINTS		SOLVENT-BASED MARKING PAINTS	
APWA	16 oz. (12 oz. net wt.)	APWA	20 oz. (17 oz. net wt.)
Brilliant Yellow	A03402004	High-Visibility Yellow	A03821007
Brilliant Orange	A03403004	Safety Yellow	A03823007
Brilliant Red	A03404004	Bright Orange	A03731007
Brilliant Blue	A03406004	Red	A03611007
Brilliant Green	A03407004	Blue	A03621007
Brilliant White	A03401004	Green	A03631007
FLUORESCENT		Utility White	
Fluorescent Pink	A03405004	FLUORESCENT	
Fluorescent Red	A03409004	Fluorescent Orange	A03702007
Fluorescent Red/Orange	A03410004	Fluorescent Red/Orange	AT3701007
Fluorescent Orange	A03408004	Fluorescent Safety Red	A03613007
WATER-BASED MARKING PAINTS		Fluorescent Hot Pink	A03622007
APWA	20 oz. (17 oz. net wt.)	Fluorescent Purple	A03615007
Utility Yellow	A03801004	Fluorescent Blue	A03722007
High-Visibility Yellow	A03921004	Fluorescent Neon Green	A03614007
Orange	A03905004	GENERAL PURPOSE	
Brilliant Red	A03911004	Silver (16 oz. net wt.)	A03640007
Blue	A03903004	Clear (15 oz. net wt.)	A03600007
Green	A03904004	Asphalt Black	A03550007
Clear*	A03500	Case Pack: 12	
Brilliant White	A03901004		
Black	A03923004		
FLUORESCENT			
Fluorescent Orange	A03700004		
Fluorescent Red/Orange	A03650004		
Fluorescent Safety Red	A03610004		
Fluorescent Pink	A03612004		
Fluorescent Purple	A03715004		
Fluorescent Caution Blue	A03620004		
Fluorescent Safety Green	A03630004		

*extends wear and impedes fading



WAND

Spotter Hand-Held Wand (12" Length)	K07095
Wheeler Hand-Held Wand (34" Length)	K07096
Hand-Held Wand with Flag Holder (34" Length)	K07094000



QUIK-MARK™ INVERTED MARKING CHALK

- For temporary markings on common outdoor surfaces, including roads, pavements, gravel, soil, grass, and more
- Easily removed from hard surfaces with wire brush and water
- Lasts 30 or more days, depending on conditions
- Convenient Spray-Thru™ cap
- Non-clogging spray tip

SOLVENT-BASED MARKING CHALK	
APWA	20 oz. (17 oz. net wt.)
Orange	A03501007
WATER-BASED MARKING CHALK	
APWA	20 oz. (15oz. net wt.)
Yellow	KWBC3502A
Orange	KWBC3501A
Red	KWBC3503A
Blue	KWBC3504A
Green	KWBC3506A
White	KWBC3505A

Case Pack: 12



QUIK-MARK™ OVERHEAD MARKING PAINT

This easy-to-use, water-based product sprays in an upright position, penetrates, and adheres to uneven surfaces. It's the easiest way to mark overhead surfaces in mines, excavation sites, underground utilities, and bridges.

- High-visibility fluorescent colors
- Fast drying

COLORS	20 oz. (17 oz. net wt.)
Fluorescent Red	K04001004
Fluorescent Red-Orange	K04002004
Fluorescent Orange	K04003004
Fluorescent Green	K04005004

Case Pack: 12



APWA UNIFORM COLOR CODE

Colors	Water-Based	Solvent-Based	Applications
APWA Utility/ Safety Yellow	A03402004 A03801004 T03801004	A03823007	 Gas, Oil, Steam, Petroleum or Gaseous Materials
High-Visibility/ Traffic Yellow	A03921004 T03921004	A03821007 T03821007	 Roads, Highway Pavement
APWA Blue	A03903004 A03406004 T03903004	A03621007	 Potable Water
APWA Red	A03404004 A03911004 T03911004	A03611007	 Electric Power Lines, Cables, Conduit, and Lighting Cables
APWA Green	A03904004 A03407004	A03631007	 Sewers and Drain Lines
APWA Orange	A03905004 A03403004	A03731007	 Communication, Alarm or Signal Lines, Cables or Conduit
White/ Brilliant White/ Utility White	T03901004 A03401004 A03901004	A03900007 A03900004	 Proposed Excavation
Asphalt Black		A03550007	Cover-Up
Silver		A03640007	User Performance
Clear	— A03500	A03600007	General Purpose and Chalk Line Extender

FLUORESCENT COLORS

Colors	Water-Based	Solvent-Based	Applications
Orange	A03700004 A03408004 T03700004	A03702007 T03702007	 Communication, Alarm or Signal Lines, Cables or Conduit
Red-Orange	A03650004 A03410004	AT37010007 TT37010007	 Electric Power Lines, Cables, Conduit and Lighting Cables
Safety Red	A03610004 A03409004	A03613007	
Caution Blue	A03620004	A03722007	 Potable Water
Safety/ Neon Green	A03630004	A03614007	 Sewers and Drain Lines
Hot Pink	A03612004 A03405004 T03612004	A03622007	 Temporary Survey Markings
Purple	A03715004	A03615007	 Reclaimed Water, Irrigation and Slurry Lines



STRIPING

Krylon® Industrial has a wide variety of products suited for athletic field and pavement striping. We have a long, rich history with aerosol and liquid coatings and are proud to bring you an expanded selection of paints and applicators specifically designed to meet the dynamic needs of striping maintenance professionals.

STRIPING

LINE-UP® ATHLETIC FIELD STRIPING PAINT

For athletic fields, where bright, crisp lines are required, Line-Up Striping Paints provide a professional-looking job quickly and easily. These highly pigmented water-based paints produce sharp, durable stripes in one pass. They are available in both aerosol and bulk, across a large selection of colors.

- Highly pigmented formulas fortified with optical brighteners for eye-catching lines that pop under stadium lighting
- Won't harm grass or stunt its growth
- Won't stain uniforms
- Safe alternative to lime
- Fast drying

COLORS

Can be diluted up to 1:1 water to paint

CONCENTRATES

Can be diluted up to 3:1 water to paint



AEROSOL COLORS	20 oz. (17 oz. net wt.)	LIQUID COLORS	5 gal.
Old Gold	K08316007	Yellow	K52132900-20
Athletic Yellow	K08306007	Orange	K52130499-20
Athletic Orange	K08307007	Red	K52130101-20
Athletic Fluorescent Orange	K08314000	NFL Blue	K52131800-20
Athletic Scarlet	K08308007	Athletic White	K51130404-20
Athletic Maroon	K08311007	Black	K52130113-20
Athletic Purple	K08312007	BASES	5 gal.
Athletic Navy	K08313007	Neutral	K52137253-20
Athletic Royal	K08309007	CONCENTRATES	5 gal.
Athletic Fluorescent Green	K08315000	Bright White	K52137249-20
Turf Green	K08317007	White	K52130404-20
Athletic White*	K08305		
Athletic Black	K08310007		

Case Pack: 12

*18 oz. net wt. for Athletic White only



LINE-UP® PAVEMENT STRIPING PAINTS

Krylon® Industrial also offers solvent-based aerosols and solvent- and water-based liquid products for use on blacktop, concrete, curbs or other smooth, hard surfaces.

- Fast drying; traffic-ready in 60 minutes
- One aerosol can stripes approximately 250 linear feet
- Excellent bleed retention
- Universal, nonclogging spray tip is compatible with most striping machines
- Conforms with U.S. Bureau of Public Roads colors

SOLVENT-BASED AEROSOLS

20 oz. (18 oz. net wt.)

Highway Yellow	K08301007
Firelane Red	K08303
Handicap Blue	K08302007
Highway White	K08300007
Cover-Up Black	K08304007

Case Pack: 12

SOLVENT-BASED LIQUID

1 gal.

5 gal.

Parking Lot Yellow	K42132920-16	K42132920-20
Parking Lot Red		K42130110-20
Parking Lot White		K42130404-20
Parking Lot Black		K42130113-20

WATER-BASED LIQUID

1 gal.

5 gal.

Parking Lot Yellow	K41132920-16	K41132920-20
Parking Lot Blue	K41131881-16	K41131881-20
Parking Lot White	K41130404-16	K41130404-20
Parking Lot Black		K41130113-20



Concrete

MARKING WANDS

- Use for easy stenciling or line touch-ups
- Durable construction
- 34" length for convenient operation

WAND

Spotter Hand-Held Wand (12" Length)	K07095
Wheeler Hand-Held Wand (34" Length)	K07096
Hand-Held Wand with Flag Holder (34" Length)	K07094000
Line-Up Striping Wand (34" Length)	K08360000

Case Pack: 1



STRIPING MACHINES

We now offer 3 machines – 2 for striping athletic fields and 1 for striping pavement.
Durable 18-gauge, all-steel construction. Collapsible for compact, easy storage.
Easy-to-use, convenient handle bar to control the paint applied to the field.
Adjustable: striping widths of approximately 2"-4".

Athletic:

- Ideal for grass, dirt, gravel or any uneven surface
- Dual-can machine provides twice the paint for even bolder, thicker lines
- 10" wheels elevate the carriage to provide an even ride over rough or uneven surfaces

Single Can

Holds 12 Cans

K08350

Dual Can

Holds 8 Cans

K08370000



Pavement:

- Ideal for pavement, concrete, blacktop or metal
- 7" wheels provide a smooth ride over hard surfaces

Single Can

Holds 12 Cans

K08340



MRO/INDUSTRIAL COATINGS

The industrial MRO market includes industrial plants and facilities in a multitude of markets, including non-residential commercial, petrochemical, utilities and more.

Krylon® Industrial works hard at providing tough coatings and aerosols for tough conditions and the protection you need.



Paint products with this symbol shown throughout the catalog can be tinted using Color On Demand.
See page 59 for details.

MRO/INDUSTRIAL COATINGS

RUST TOUGH® ACRYLIC ALKYD ENAMEL



Rust Tough is a rust-preventative acrylic alkyd enamel that offers state-of-the-art corrosion protection. These advanced coatings provide excellent gloss, superior durability, and one-coat coverage. Rust Tough can be applied directly to new or clean metal without a primer. Fast dry times, easy application, and long-lasting color retention make Rust Tough the unparalleled choice for rust protection.

- High-solids maintenance coating
- Excellent color retention that resists fading, with outstanding durability
- Ideal for interior or exterior applications
- Safe for incidental food contact
- VOC Compliant in National/EPA-regulated states

COLORS	1 qt.	1 gal.
Safety Yellow (OSHA)		K00431
Equipment Yellow		K00481
Safety Orange (OSHA)		K00551
Safety Red (OSHA)		K00631
Gloss White		K00921
Aluminum*		K00151
Lt. Machinery Gray (ANSI-61)		K00831
Dk. Machinery Gray (ANSI-49)	K00874000	K00871
Semi-Gloss Black		K00771
Gloss Black		K00791
Flat Black		K00781
BASES		1 gal.
White †		K01011
Clear		K01041
PRIMERS		1 gal.
Red Oxide		K00691
Gray		K00821

† Can be used as packaged or tinted

* Compliant everywhere except SCAQMD



RUST TOUGH[®] 250 ACRYLIC ALKYD ENAMEL

Rust Tough 250 performs like a traditional alkyd, but with a VOC content less than 250 g/L. It is intended for new construction, commercial and institutional applications, and maintenance use in moderate-to-severe industrial environments. It is acceptable for use in federally inspected meat and poultry plants.

- Corrosion-resistant DTM
- Protects against mild chemicals, fumes, oil, and grease stains
- Excellent hide, color and gloss retention
- Superior chip, crack and peel resistance
- VOC Compliant everywhere except SCAQMD

COLORS	1 gal.
Safety Yellow (OSHA)	K00112910-16
Equipment Yellow (OSHA)	K00110451-16
Safety Orange (OSHA)	K00110499-16
Safety Red (OSHA)	K00110101-16
Safety Blue (OSHA)	K00111800-16
Gloss White	K00110404-16
Lt. Machinery Gray (ANSI-61)	K00110327-16
Dk. Machinery Gray (ANSI-49)	K00110663-16
Gloss Black	K00110113-16
PRIMERS	1 gal.
Red Oxide	K00110695-16
Gray	K00110825-16



MODIFIED ALKYD ENAMEL

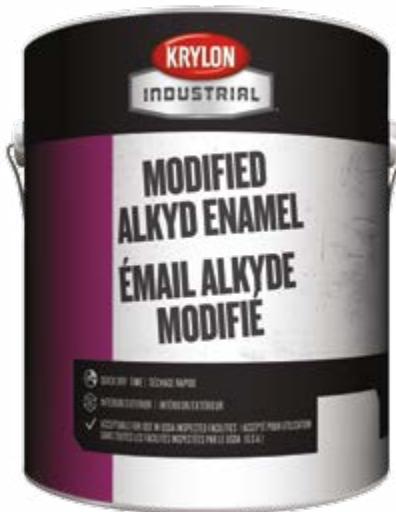


Modified Alkyd Enamel is a one-component product suitable for interior and exterior use.

- Formulated for fast drying and curing, allowing for multiple coats to be applied in one shift
- Suitable for multiple uses in the industrial, OEM and metal-fabrication applications
- Requires the use of a primer (Weld-Thru Primer is recommended)
- VOC Compliant everywhere except SCAQMD

COLORS	1 gal.	5 gal.
Black	K00420113-16	K00420113-20
BASES	1 gal.	5 gal.
White [†]	K00427250-16	K00427250-20
Clear	K00427253-16	K00427253-20

[†] Can be used as packaged or tinted



ENAMELS

TOUGH COAT[®] ALKYD ENAMEL



Tough Coat is an interior/exterior multipurpose alkyd gloss enamel designed for new construction and industrial maintenance applications. This product's high-gloss finish makes it resistant to dirt and easy to clean.

- Chip and flake resistant
- Safe for incidental food contact
- VOC Compliant everywhere except SCAQMD, CARB and Utah

COLORS	1 gal.	5 gal.
Safety Yellow	K00532910-16	K00532910-20
Safety Orange	K00530499-16	
Safety Red	K00530101-16	
Safety Blue*	K00531800-16	
Safety Green*	K00534400-16	
Tan*	K00530266-16	
Gloss White*	K00530404-16	K00530404-20
Aluminum**	K00532500-16	K00532500-20
Lt. Machinery Gray (ANSI-61)*	K00530327-16	
Dk. Machinery Gray (ANSI-49)*	K00530663-16	
Gloss Black	K00530113-16	K00530113-20
BASES	1 gal.	5 gal.
White†	K00537250-16	K00537250-20
Deep	K00537252-16	K00537252-20
Clear	K00537253-16	K00537253-20

† Can be used as packaged or tinted

* Not compliant in OTC, LADCO, or Canada

**Not compliant in SCAQMD



TOUGH COAT[®] QUIK-DRY[™] ALKYD ENAMEL

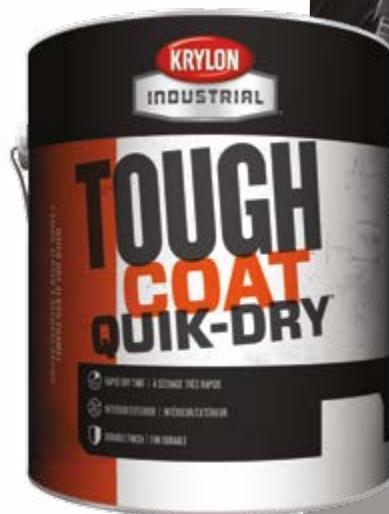


Tough Coat Quik-Dry Alkyd Enamel is a fast-drying, interior/exterior industrial finishing enamel intended for coating various metal parts. It is ideal for industrial, OEM and metal fabrication. It offers versatility and efficiency of application.

- Very fast drying
- High-gloss, durable finish
- VOC Compliant in National/EPA regulated states only

COLORS	1 gal.	5 gal.
Gloss Black	K00780113-16	K00780113-20
Flat Black	K00780464-16	K00780464-20
Int'l Harvester Red	K00780117-16	K00780117-20
Machine White	K00780404-16	K00780404-20
BASES	1 gal.	5 gal.
White†	K00787250-16	K00787250-20
Clear	K00787253-16	K00787253-20

† Can be used as packaged or tinted



ALKYD HARDENER

Alkyd Hardener is intended to be used in Krylon® Industrial alkyd products. When used properly, Alkyd Hardener will significantly enhance the performance properties of the coatings. Mix at an 8:1 ratio, 1 pint hardener per gallon of alkyd enamel. Wait 15 minutes before using.

- Increased chemical and abrasion resistance
- Improved hardness, gloss and color retention

HARDENER**1 qt.**

Hardener

K00579999-14

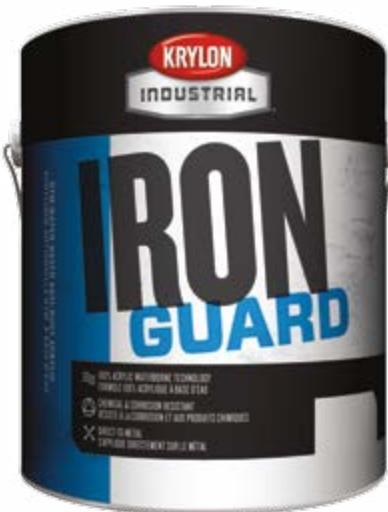


IRON GUARD® WATER-BASED ACRYLIC ENAMEL



Iron Guard is a high-gloss, 100% acrylic, waterborne, corrosion-resistant coating designed for new construction or maintenance use. This product can be used directly over prepared substrates.

- Can be applied directly to new and clean metal without a primer
- Outstanding adhesion
- Excellent early moisture resistance
- Flash rust/early rust resistant
- VOC Compliant everywhere



COLORS	1 gal.	5 gal.	BASES	1 gal.	5 gal.
Safety Yellow (OSHA)	K11029101		White†	K11072501	K11072505
New Cat Yellow	K11004711		Deep	K11072521	K11072525
Safety Orange (OSHA)	K11004991		Clear	K11072531	K11072535
Safety Red (OSHA)	K11001011				
Safety Blue (OSHA)	K11018001				
Safety Green (OSHA)	K11044001				
Gloss White	K11004041	K11004045			
Lt. Machinery Gray (ANSI-61)	K11003271				
Dk. Machinery Gray (ANSI-49)	K11006631				
Gloss Black	K11001131	K11001135			
Flat Black	K11001201				
Semi-Gloss Black	K11007751				

† Can be used as packaged or tinted

* Primers not for use on concrete



WATERBORNE ACRYLIC ENAMEL



Waterborne Acrylic Enamel is an interior/exterior, single-component, corrosion-resistant DTM enamel designed for light- to moderate-duty industrial and commercial applications. It offers superior chemical resistance and outstanding color and gloss retention. Use for new construction or maintenance work.

- Early rust and moisture resistance
- Flash rust resistant
- Corrosion and chemical resistant
- VOC Compliant everywhere

COLORS	1 gal.
Gloss Safety Yellow	K000Z6840-16
Gloss Safety Red	K000Z6820-16
Gloss Black	K000Z6810-16

BASES	1 gal.	5 gal.
Gloss/White Base 1†	K000Z6841-16	K000Z6841-20
Gloss/Deep Base 2	K000Z6842-16	K000Z6842-20
Gloss/Neutral Base 3	K000Z6843-16	K000Z6843-20
Semi-Gloss/White Base 1†	K000Z6761-16	K000Z6761-20
Semi-Gloss/Deep Base 2	K000Z6762-16	K000Z6762-20
Semi-Gloss/Neutral Base 3	K000Z6763-16	K000Z6763-20
Satin/White Base 1†	K000Z6671-16	K000Z6671-20
Satin/Deep Base 2	K000Z6672-16	K000Z6672-20
Satin/Neutral Base 3	K000Z6673-16	K000Z6673-20

† Can be used as packaged or tinted



Steel Concrete Wood Metal

PRECAT EPOXY ACRYLIC



PreCat Epoxy is an interior, single-component, precatalyzed waterborne acrylic epoxy with the durability, adhesion and resistance to stains and cleaning solvents similar to two-component waterborne acrylic epoxies. Ideal for institutional and commercial high-maintenance areas.

- Single-component precatalyzed
- Excellent adhesion
- Corrosion and chemical resistant
- Safe for incidental food contact
- Interior use only
- VOC Compliant everywhere except SCAQMD

BASES	1 gal.	5 gal.
Eggshell/White Base 1†	K000Z7131-16	K000Z7131-20
Eggshell/Deep Base 2	K000Z7132-16	
Eggshell/Neutral Base 3	K000Z7133-16	
Semi-Gloss/White Base 1†	K000Z7231-16	K000Z7231-20
Semi-Gloss/Deep Base 2	K000Z7232-16	
Semi-Gloss/Neutral Base 3	K000Z7233-16	



Steel Concrete Wood Metal

† Can be used as packaged or tinted

HIGH BUILD EPOXY MASTIC 100



This high-solids, fast-drying formula with less than 100 g/l ensures protection of sharp edges, corners and welds. It is chemical and abrasion resistant to allow for direct application on marginally prepared steel surfaces. VOC compliant everywhere.

BASES 1 gal.

Semi-Gloss/Neutral Base 3	K000S3733-16
Semi-Gloss/White Base 1†	K000S3731-16

HARDENER 1 gal.

Hardener	K000S3715-16
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† Can be used as packaged or tinted



EPOXIES

PALGARD® POLYAMIDE EPOXY



Palgard is an interior/exterior, two-component polyamide-cured epoxy that protects steel and concrete in industrial environments. Formulated for use on interior and exterior surfaces of steel, iron, aluminum, galvanized metal, concrete block and masonry.

- Excellent adhesion
- Chemical and abrasion resistant
- Interior/exterior use
- Safe for incidental food contact
- VOC compliant everywhere except SCAQMD, CARB and Utah

COLORS 1 gal.

Clear*	K000S3415-16
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BASES 1 gal.

White Base 1†	K00VS3491-16
Deep Base 2	K00VS3492-16
Neutral Base 3	K00VS3493-16

HARDENER 1 gal.

Satin	K000S3496-16
Gloss	K000S3498-16

† Can be used as packaged or tinted

* Clear is not compliant in OTC, LADCO and Canada



VERSASHIELD™ WB POLYURETHANE

VersaShield is a unique, two component, water-based, aliphatic urethane that offers outstanding performance characteristics on its own, or as a topcoat over another coating. Suitable for use on horizontal or vertical surfaces, it dries to a high gloss, glass-like finish.

- Multi-purpose and multi-surface
- Great for use on floors, railings and posts, handrails and more
- Safe for incidental food contact
- Non-yellowing
- 3:1 mixing ratio that is pre-measured for jobsite convenience

BASES	1 qt.	1 gal.	5 gal.
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Part A K000Z6461-16 K09700000-30

HARDENER	1 qt.	1 gal.	5 gal.
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Part B K09701000-14 K09701000-16



ACRYLIC URETHANE



Acrylic Urethane is a two-component, water-based gloss coating. It is designed for high-performance use in industrial and commercial environments. It offers outstanding abrasion resistance and has excellent weathering properties.

- Retains its appearance over a wide range of chemical, weather and mechanical conditions
- Can be applied directly to water-based or solvent-based organic, zinc-rich primers
- Nonflammable
- VOC Compliant everywhere

BASES	1 gal.
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White Base 1† K000Z6461-16
Neutral Base 3 K000Z6463-16

HARDENER	1 qt.
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Hardener K000Z6415-14

† Can be used as packaged or tinted



DURA-TOP® EPOXY FLOOR COATING

Dura-Top Epoxy is a self-leveling, 100% solids, two-component epoxy floor coating system that provides a brilliant gloss and seamless surface that is hard-wearing and durable. Dura-Top has good chemical resistance under spill/splash conditions for warehouses, workshops, auto shops and light assembly areas.

- Good chemical resistance under spill/splash conditions
- Can be applied at thicknesses from 10.0 to 30.0 mils dft
- A non-slip texture can be added
- VOC Compliant everywhere

COLORS	5 gal.
Haze Gray	K05400105-30
Deck Gray	K05400125-30
HARDENER	1 gal.
Hardener	K05409005-16



ACRYLIC FLOOR COATING



Acrylic Floor Coating is an interior/exterior, semi-gloss, industrial-grade, single-component waterborne floor coating. It offers a quick-drying, abrasion-resistant formula and easy water clean-up.

- Abrasion resistant
- Tough alkali-resistant finish
- Fast drying
- VOC Compliant everywhere

COLORS	1 gal.	5 gal.
Haze Gray	K05000100-16	K05000100-20
BASES	1 gal.	5 gal.
White Base 1†	K000Z1611-16	K000Z1611-20
Neutral Base 3	K000Z1613-16	K000Z1613-20
PRIMERS	1 gal.	
White	K000Z2800-16	

† Can be used as packaged or tinted



FAST DRY PRIMER

Fast Dry Primer is an economical, rapid-drying primer for use on miscellaneous fabricated metal parts. Good corrosion protection will result from a 1.0 - 1.75 dry mil coat.

- Fast drying
- Fast recoat with aliphatic solvent alkyd enamels
- Interior and exterior use
- Apply by spray or dip
- VOC Compliant in National/EPA regulated states only



INDUSTRIAL PRIMER

Industrial Primer is a heavy-duty primer that offers good protection for steel in normal industrial environments. This product is a high-solids primer.

- Fast drying
- Can be topcoated with alkyd and latex coatings
- Interior/exterior use
- VOC Compliant everywhere except SCAQMD, CARB and Utah



WELD-THRU PRIMER

Weld-Thru Primer is a rust-inhibitive product designed for shop-priming structural steel.

- An excellent choice when harsh environments put heavy performance demands on a shop-applied primer
- May be welded through with no effect on the weld's integrity
- VOC Compliant everywhere except SCAQMD

COLORS	1 gal.	5 gal.
Red Oxide	K00020101-16	K00020101-20
Gray	K00020102-16	K00020102-20
Black	K00020103-16	K00020103-20



ALKYD SHOPCOAT PRIMER

Alkyd Shopcoat Primer is an interior/exterior fast-drying, heavy-duty primer that offers outstanding protection for up to 6 months for steel in normal industrial environments. Its high-volume solids make it an economical primer with good coverage and excellent hiding power. Can topcoat with latex and alkyd enamels.

- Corrosion- and rust-inhibitive protection
- Weld-through formula
- Abrasion resistant
- Good coverage and excellent hiding power
- Fast drying — dries to touch in 15 minutes
- VOC Compliant in National/EPA regulated states only

COLORS	5 gal.	Drum
Gray	K000S3102-20	K000S3102-27
Red Oxide	K000S4501-20	K000S4501-27



UNIVERSAL METAL PRIMER

Universal Metal Primer is a fast-drying, high-performance, high-solids, rust-inhibitive, alkyd metal primer designed for use over iron and steel substrates. Can be used as a universal primer under high-performance topcoats and is also suitable as a barrier coat over conventional coatings that would normally be attacked by strong solvents in high-performance coatings.

- High build to protect sandblasted steel
- Good corrosion protection
- May be topcoated with alkyd, acrylic and high-performance coatings
- Premium shopcoat primer
- Interior or exterior use
- VOC Compliant everywhere except SCAQMD, CARB, and Utah

COLORS	1 gal.	5 gal.
White	K000S4700-16	K000S4700-20



ACRYLIC WATERBORNE BONDING PRIMER

Acrylic Waterborne Bonding Primer is an adhesion-promoting bonding primer for application over hard, slick, glossy surfaces and previously painted surfaces. It is ideal for prefinished metal siding containing fluorocarbon (Kynar), polyester polymers and silicone polyester. Designed for both new construction and maintenance applications. Must be topcoated with a water-based topcoat.

- Single component
- Corrosion resistant
- Interior and exterior use
- VOC Compliant everywhere

COLORS	1-gal.	5-gal.
White	K000Z6650-16	K000Z6650-20



ACRYLIC BLOCK FILLER

Acrylic Block Filler is a high-hiding, high-solids, easy-to-use product that primes and fills interior and exterior above-grade, unpainted aggregate block, poured and precast concrete, and rough masonry.

- Excellent filling characteristics
- Superior moisture resistance
- Ideal for resurfacing deteriorated concrete walls and ceilings
- Provides a smooth, uniform finish on concrete block
- VOC Compliant everywhere

COLORS

White

5 gal.

K000Z8465-20



Concrete



THINNERS AND REDUCERS

Krylon® Industrial offers thinners and reducers to ensure the correct tailor-made properties are obtained for each coating or application requirement.

TYPE	1 gal.	5 gal.	Drum
Acetone	K01663000-16	K01663000-20	K01663000-27
Lacquer Thinner	K01661800-16	K01661800-20	
MEK	K01661300-16	K01661300-20	
Mineral Spirits	K01661600-16	K01661600-20	
Toluene	K01661524-16		
VM&P Naphtha	K01661714-16	K01661714-20	
Xylene	K01661530-16	K01661530-20	

See page 38 for Solvent Selection table



WATERBORNE DRY FALL

Waterborne Dry Fall is a high-solids, industrial-grade dry fall with high reflectance properties, producing an intense white finish that promotes a safe work environment. This product is also high hiding and provides a flash-rust resistant coating. For interior use only.

- High hiding
- Increased light efficiency
- High light reflectance 83%
- 10-foot dry fallout
- VOC Compliant everywhere

COLORS	5 gal.
Flat White	K000Z5900-20
Semi-Gloss White	K000Z5910-20
Flat Black	K000Z5931-20



Steel Concrete Wood Metal



ALKYD DRY FALL

Alkyd Dry Fall is a high-solids, industrial-grade dry fall with high reflectance and high hiding properties. It produces an intense white finish that promotes a safe work environment. For interior use only.

- High light reflectance 83%
- High hiding
- Flash-rust resistant
- 8-foot dry fallout
- VOC Compliant everywhere except SCAQMD, CARB and Utah

COLORS	5 gal.	Drum
Flat White	K00E34111-20	K00E34111-27
Semi-Gloss White*	K000S4536-20	

* Not compliant in OTC, LADCO or Canada



Steel Concrete Wood Metal



SYSTEM RECOMMENDATIONS

ALUMINUM/GALVANIZED METAL APPLICATIONS

	RECOMMENDED PRODUCT	PRIMER	SURFACE PREPARATION	PAGE
LIGHT	Tough Coat® Alkyd Enamel	Iron Guard® Primer	SSPC-SP1	22
MODERATE	Iron Guard Water-Based Acrylic Enamel	Iron Guard Primer	SSPC-SP1	23
	Waterborne Acrylic Enamel	Iron Guard Primer	SSPC-SP1	24
	PreCat Epoxy	Iron Guard Primer	SSPC-SP1	26
	Acrylic Urethane	Iron Guard Primer	SSPC-SP2	26
HEAVY DUTY	High-Build Epoxy Mastic 100	None needed	SSPC-SP6	25
	PalGard® Epoxy	Iron Guard Primer	SSPC-SP1	25

CEILING APPLICATIONS

	RECOMMENDED PRODUCT	PRIMER	SURFACE PREPARATION	PAGE
LIGHT	Waterborne Dry Fall	None needed	SSPC-SP1/SP2	31
MODERATE	Alkyd Dry Fall or Waterborne Dry Fall	N/A	SSPC-SP1/SP2	31
HEAVY DUTY	Alkyd Dry Fall or Waterborne Dry Fall	Acrylic Block Filler	SSPC-SP1/SP2	31
	Alkyd Dry Fall or Waterborne Dry Fall	Iron Guard Primer	SSPC-SP1/SP2	31

CONCRETE/MASONRY APPLICATIONS

	RECOMMENDED PRODUCT	PRIMER	SURFACE PREPARATION	PAGE
LIGHT	Tough Coat Alkyd Enamel	Iron Guard Primer or Rust Tough® Primer	SSPC-SP13	22
	Tough Coat Alkyd Enamel	Acrylic Block Filler	SSPC-SP13	22
	Modified Alkyd Enamel	Iron Guard Primer or Rust Tough Primer	SSPC-SP13	21
	Waterborne Acrylic Enamel	Acrylic Block Filler	SSPC-SP13	24
	Iron Guard Water-Based Acrylic Enamel	Iron Guard Primer or Rust Tough Primer	SSPC-SP13	23
MODERATE	Rust Tough 250 Acrylic Alkyd Enamel	Iron Guard Primer or Rust Tough Primer	SSPC-SP13	21
	Rust Tough Acrylic Alkyd Enamel	Iron Guard Primer or Rust Tough Primer	SSPC-SP13	20
	PreCat Epoxy	Acrylic Block Filler	SSPC-SP13	26
	PalGard Epoxy	Iron Guard Primer	SSPC-SP13	25
	Acrylic Urethane	Acrylic Block Filler	SSPC-SP13	26
HEAVY DUTY	High Build Epoxy Mastic 100	Acrylic Block Filler	SSPC-SP13	25
	Acrylic Urethane	N/A	SSPC-SP13	26
	Acrylic Urethane	Acrylic Block Filler	SSPC-SP13	26

* For an explanation of the Surface Preparation standards, refer to www.sspc.org

* See Product Data Sheets for detailed product information

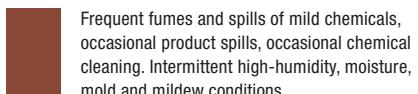
SYSTEM RECOMMENDATIONS

HEAVY-DUTY CONDITIONS



Frequent fumes and spills of strong chemicals (acids, alkalis and solvents), high humidity and moisture conditions. Frequent product spills and frequent chemical cleaning.

MODERATE CONDITIONS



Frequent fumes and spills of mild chemicals, occasional product spills, occasional chemical cleaning. Intermittent high-humidity, moisture, mold and mildew conditions.

LIGHT CONDITIONS



Outdoor weathering, mild industrial fumes and normal humidity with mold and mildew conditions.

FLOORING APPLICATIONS

RECOMMENDED PRODUCT	PRIMER	SURFACE PREPARATION	PAGE
VersaShield™		SSPC-SP13	26
Acrylic Floor Coating	Acrylic Floor Primer	SSPC-SP13	27
Dura-Top® Epoxy Floor Coating		Brush Blast/Concrete	27

STEEL/IRON APPLICATIONS

RECOMMENDED PRODUCT	PRIMER	SURFACE PREPARATION	PAGE
Waterborne Acrylic Enamel	Iron Guard® Primer	SSPC-SP2	24
Waterborne Acrylic Enamel	Universal Metal Primer	SSPC-SP2	24
Modified Alkyd Enamel	Weld-Thru Primer	SSPC-SP2	21
Tough Coat® Alkyd Enamel	Industrial Primer	SSPC-SP2	22
Tough Coat Alkyd Enamel	Iron Guard Primer	SSPC-SP2	22
Tough Coat Alkyd Enamel	Universal Metal Primer or Alkyd Shopcoat Primer	SSPC-SP2	22
Iron Guard Water-Based Acrylic Enamel	Iron Guard Primer	SSPC-SP2	23
Rust Tough 250 Acrylic Alkyd Enamel	Rust Tough® 250 Primer	SSPC-SP2	21
Rust Tough Acrylic Alkyd Enamel	Rust Tough Primer	SSPC-SP2	20
Waterborne Acrylic Enamel	Industrial Primer	SSPC-SP2	24
PreCat Epoxy	Universal Metal Primer	SSPC-SP2	26
Acrylic Urethane	Universal Metal Primer	SSPC-SP2	26
Waterborne Acrylic Enamel	Alkyd Shopcoat Primer	SSPC-SP2	24
Tough Coat Quik-Dry Alkyd Enamel	Industrial Primer or Universal Metal Primer	SSPC-SP2, SSPC-SP6	22
High Build Epoxy Mastic 100	None needed	SSPC-SP6	25
PalGard® Epoxy	Iron Guard Primer or Universal Metal Primer	SSPC-SP2	25

* For an explanation of the Surface Preparation standards, refer to www.sspc.org

* See Product Data Sheets for detailed product information

APPlicATORS

	Black Bristle	XL™ Elite™	XL™	Pro Extra®	Clearcut™	White Dove™	Ultra Finish®	Marathon™	Golden Eagle™
ACRYLIC ALKYD ENAMELS	Rust Tough® & Rust Tough® 250 	●				●	●		
ALKYD ENAMELS	Tough Coat®, Tough Coat® Quik-Dry™ & Modified Alkyd Enamel 	●				●	●		
ACRYLIC ENAMELS	Iron Guard® 		●	●		●	●		
ACRYLIC ENAMELS	Waterborne Acrylic Enamel 		●	●		●	●		
POLYAMIDE EPOXIES	High Build Epoxy Mastic 100 	●				●		●	●
POLYAMIDE EPOXIES	PalGard® 	●				●		●	●
ACRYLIC EPOXIES	PreCat Epoxy 		●	●		●		●	●
WATER-BASED URETHANES	Acrylic Urethane, VersaShield™ 		●	●		●	●		

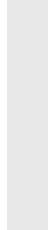
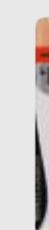
APPLICATORS

		Black Bristle	XL™ Elite™	XL™	Pro Extra®	Clearcut™	White Dove™	Ultra Finish®	Marathon™	Golden Eagle™
FLOOR COATINGS	Dura-Top® *				●	●	●			
ALKYD PRIMERS	Acrylic Floor Coating*				●	●	●			
ACRYLIC PRIMERS	Fast-Dry Primer, Industrial Primer, Weld-Thru Primer, Alkyd Shopcoat Primer, & Universal Metal Primer	●					●	●	●	●
DRY FALLS	Acrylic Block Filler**				●	●	●	●	●	●
Acrylic Waterborne Bonding Primer										
Alkyd Dry Fall & Waterborne Dry Fall										
Spray Application Only										
Applicators suggested are available in various sizes, please contact Customer Service or your local Sales Representative for more information. *1/4" or 3/8" covers **high nap size										

APPLICATORS

	KRYLON INDUSTRIAL BESTT LIEBCO® CRAFTED WITH QUALITY™	Master Oil Based Stains Black Bristle Blend Brushes	Master Polyester Woven Roller Covers	Tru-Pro® Nylon/Poly Blend Brushes	Master Poly/Nylon Blend Brushes	Tru-Pro Mohair Roller Cover	Tru-Pro Salmon Woven Roller Cover	Tru-Pro Polyester Knit Roller Cover	Master Poly Knit Roller Cover
ACRYLIC ALKYD ENAMELS	Rust Tough® & Rust Tough® 250 	●	●						
ALKYD ENAMELS	Tough Coat®, Tough Coat® Quik-Dry™ & Modified Alkyd Enamel 	●	●						
ACRYLIC ENAMELS	Iron Guard® 			●	●	●	●		
POLYAMIDE EPOXIES	Waterborne Acrylic Enamel 			●	●		●		
ACRYLIC EPOXIES	High Build Epoxy Mastic 100 				●			●	●
WATER-BASED URETHANES	PalGard® 				●			●	●
ACRYLIC URETHANES	PreCat Epoxy 			●	●			●	●
WATER-BASED URETHANES	Acrylic Urethane, VersaShield™ 			●	●			●	●

APPLICATORS

									
FLOOR COATINGS									
									
ALKYD PRIMERS	Fast-Dry Primer, Industrial Primer, Weld-Thru Primer, Alkyd Shopcoat Primer, & Universal Metal Primer 								
ACRYLIC PRIMERS	Acrylic Waterborne Bonding Primer 								
DRY FALLS	Alkyd Dry Fall & Waterborne Dry Fall 					Spray Application Only			

Applicators suggested are available in various sizes, please contact Customer Service or your local Sales Representative for more information.

*high nap size

THINNERS/REDUCERS – SOLVENT SELECTION

Krylon® Industrial offers thinners and reducers to ensure that the correct tailor-made properties are obtained for each coating or application requirement. The following chart provides a list of solvents, blended solvents, and some specific properties. For the proper selection of a thinner or reducer, see the respective Product Data Sheet, which then can be tied in with the chart below.

PRODUCT	EVAPORATION RATE-MINUTES ¹	SOLVENT STRENGTH ²	FLASH POINT ³	FLOW ⁴	SET-UP TIME ⁵	HAPS ⁶	NON-PHOTO CHEMICALLY REACTIVE	CHARACTERISTIC SUMMARY
ALIPHATIC/AROMATIC								
MINERAL SPIRITS	50	1	105	5	5		yes	Weak, slow evaporating, used predominately in alkyds
XYLENE	11	6	30	4	3	no	no	Medium-fast evaporating for use in epoxies and alkyds
TOLUENE	4	6	40	2	1	no	no	Fast evaporating
VM&P NAPHTHA	4	2	50	2	2		yes	Weak, fast evaporating, very good for solvent cleaning when using alkyd topcoats
BLENDED SOLVENTS								
LACQUER THINNER	N/A	N/A	1	5	N/A	N/A	YES	Fast evaporating, weak solvent for spray application or cleaning use
KETONES								
MEK	2	10	18	2	2	no	yes	Very fast evaporating for spray application with zinc-rich coatings. Used in small amounts
ACETONE	1	10	1	1	1		no	Very fast evaporating

¹ Measure of time in minutes required for 90% to evaporate. ASTM-D3539.

² Ratings express the approximate ability to dissolve resin and reduce viscosity. Rated 1 to 10 (10 best).

³ Temperature (°F) at which sufficient vapors are given off to ignite by open flame (Closed Cup Method).

⁴ Rated from 1 to 10 (10 best). Good flow permits paint film to level out into a smooth film of uniform thickness without orange peel, brush marks, etc.

⁵ Rates from 1 to 10 (10 slow) relative rating of time necessary to obtain surface or dry-free drying of film.

⁶ Status relative to proposed Federal EPA HAPS Rule. "No" means listed and regulated as hazardous air pollutant.

See page 30 for SKU detail.



INDUSTRIAL MAINTENANCE COATINGS VOC COMPLIANCE

The chart below shows the regional VOC Compliance status (as of 1/1/2017) for our product lines, as regulated by Architectural and Industrial Maintenance (AIM) rules. If the products are intended to be applied in a shop or manufacturing environment, the chart is not applicable and the usage of these products is regulated by each shop owner's operational permits, local shop limits, or in Utah, where the shop must meet published regulatory limits. Shop customers may contact our Customer Service department, who will help you with your OEM/Shop Exempt Form in order to ship our products into highly regulated areas.

	SCAQMD	CARB	UTAH	OTC	LADCO	NATIONAL	CANADA
Rust Tough® Acrylic Alkyd Enamel	N	N	N	N	N	Y	N
Rust Tough 250 Acrylic Alkyd Enamel	N	Y	Y	Y	Y	Y	Y
Tough Coat® Alkyd Enamel	N	N	N	Y	Y	Y	Y
Tough Coat Quik-Dry™ Alkyd Enamel	N	N	N	N	N	Y	N
Modified Alkyd Enamel	N	Y	Y	Y	Y	Y	Y
Iron Guard® Water-Based Acrylic Enamel	Y	Y	Y	Y	Y	Y	Y
Waterborne Acrylic Enamel	Y	Y	Y	Y	Y	Y	Y
High Build Epoxy Mastic 100	Y	Y	Y	Y	Y	Y	Y
PalGard® Epoxy	N	N	N	Y	Y	Y	Y
Precat Epoxy	N	Y	Y	Y	Y	Y	Y
Dura-Top® Epoxy Floor Coating	Y	Y	Y	Y	Y	Y	Y
Acrylic Floor Coating	Y	Y	Y	Y	Y	Y	Y
Acrylic Urethane	Y	Y	Y	Y	Y	Y	Y
Alkyd Dry Fall	N	N	N	Y	Y	Y	Y
Waterborne Dry Fall	Y	Y	Y	Y	Y	Y	Y
Industrial Primer	N	N	N	Y	Y	Y	Y
Fast Dry Primer	N	N	N	N	N	Y	N
Weld-Thru Primer	N	Y	Y	Y	Y	Y	Y
Alkyd Shopcoat Primer	N	N	N	N	N	Y	N
Universal Metal Primer	N	N	N	Y	Y	Y	Y
Acrylic Waterborne Bonding Primer	Y	Y	Y	Y	Y	Y	Y
Acrylic Block Filler	Y	Y	Y	Y	Y	Y	Y
VersaShield™ Polyurethane	Y	Y	Y	Y	Y	Y	Y
Line-Up® Striping Paint	Y	Y	Y	Y	Y	Y	Y



VOC REGULATED LOCATIONS

- Federal EPA: www.epa.gov
- California: www.arb.ca.gov
- OTC Model Rule: www.otcair.org
- OTC-Phase II: www.otcair.org
- Maricopa County, Arizona: www.maricopa.gov
- California SCAQMD – South Coast Air Quality Management District: www.aqmd.gov
- Canada VOC Rule: www.ec.gc.ca
- Virginia: www.deg.virginia.gov
- Utah: www.rules.utah.gov

There may be SKUs in each family that do not comply with what is shown in the chart above. Due to rapidly changing regulations, please contact your local Sales Representative or Customer Service for the most up-to-date information.

SAFETY COLOR CODING GUIDE

Based on the original OSHA code.

	EMERGENCY	Use RED for the identification of fire protection equipment and apparatus, danger and stop.
	WARNING	Use ORANGE for designating dangerous parts of machines or energized equipment that may cut, crush, shock, or otherwise injure, and to emphasize such hazards when enclosure doors are open or removed, or when gear, belt or other guards around moving equipment are open or removed, exposing unguarded hazards.
	CAUTION	Use YELLOW for designating caution and for marking physical hazards such as striking against, stumbling, falling, tripping, and "caught in between." Solid yellow, and yellow with black stripes or checkers should be used interchangeably, using the combination that will attract the most attention in the particular area.
	SAFETY EQUIPMENT	Use GREEN or similar color for designating safety and the location of first aid equipment (other than firefighting equipment). Green background with a white cross is accepted as identifying first aid equipment.
	SAFETY INFORMATION	Use BLUE for identification of safety information used on informational signs and bulletin boards. In railroad areas only, blue shall be the color for designating caution, limited to warning against the starting, the use, or the movement of equipment under repair or being worked on.
	TRAFFIC HOUSEKEEPING	Use BLACK & WHITE to designate traffic and housekeeping markings. Solid white, solid black, single-color striping, alternate stripes of black and white, or black and white checkers should be used in accordance with local conditions. (Purple, gray and brown may be used to accentuate color contrast and make other colors more visible).

IDENTIFICATION OF PIPING SYSTEMS

Based on the original OSHA code.

	FIRE PROTECTION & SPRINKLER PIPING	RED is for ANSI Class F-Fire. This classification includes sprinkler systems and other fire protection equipment.
	DANGEROUS MATERIALS	YELLOW is for ANSI Class D. This group includes materials that are hazardous to life or property because they are easily ignited, toxic, corrosive at high temperatures and pressures, produce poisonous gas, or are themselves poisonous.
	SAFE MATERIALS	GREEN is for ANSI Class S. This group includes those materials involving little or no hazard to life or property in their handling.
	PROTECTIVE MATERIALS	BLUE is for ANSI Class P. This group includes materials that are piped through plants for the express purpose of being able to prevent or minimize the hazard of dangerous materials.

ECONOMY SPRAY PAINTS

COLOR WORKS™ MAINTENANCE CHOICE™ ENAMEL PAINTS			
COLORS	16 oz. (11 oz. net wt.)	COLORS	16 oz. (11 oz. net wt.)
Gloss Black	CWBK01007	Equipment Orange	CWBK01177
Flat Black	CWBK01017	Safety Yellow	CWBK01187
Gloss White	CWBK01027	Walnut Brown	CWBK01217
Flat White	CWBK01037	Almond	CWBK01227
Lt Mach Gray	CWBK01047	Silver Aluminum	CWBK01237
Dk Mach Gray	CWBK01057	Sunshine Yellow	CWBK01267
Industrial Gray	CWBK01067	Harvester Red	CWBK01277
Safety Blue	CWBK01087	Citrus Yellow	CWBK01287
Royal Blue	CWBK01097	Meadow Green	CWBK01297
Navy Blue	CWBK01107	Zinger Pink	CWBK01327
Safety Green	CWBK01117	Fl Jamaica Orange	CWBK01337
Emerald Green	CWBK01127	Fl Sunset Orange	CWBK01357
Hunter Green	CWBK01137	Clear Lacquer	CWBK01407
Safety Red	CWBK01147	Metallic Gold	CWBK01417
Cherry Red	CWBK01157	PRIMERS*	16 oz. (11 oz. net wt.)
Safety Orange	CWBK01167	Gray Primer	CWBK01247
		Red Oxide Primer	CWBK01257

Case Pack: 12

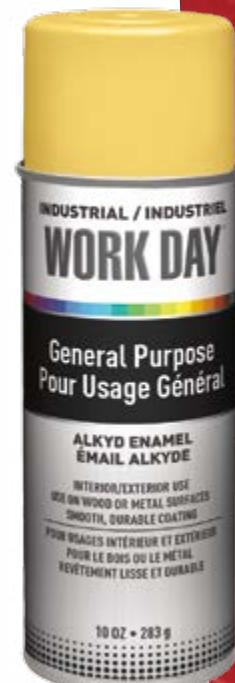
- Dries quickly — 20 minutes to the touch
- Soap-and-water clean-up while wet
- Topcoat at any time with no lifting
- Features EZ TOUCH® FANSPRAY® nozzle



WORK DAY™ ENAMEL PAINTS			
COLORS	16 oz. (10 oz. net wt.)	COLORS	16 oz. (10 oz. net wt.)
Gloss White	A04401007	Flat Black	A04412007
Gloss Black	A04402007	Orange	A04413007
Blue	A04403007	Clear	A04414007
Gloss Red	A04404007	Dark Gray	A04420007
Gray	A04405007	Flat White	A04422007
Yellow	A04406007	Brown	A04431007
Gloss Pink	A04407007	True Blue	A04456007
Green	A04408007	Aluminum	A04457007
Sky Blue	A04409007	PRIMERS*	16 oz. (10 oz. net wt.)
Gold	A04410007	Gray Primer	A04418007
		Red Primer	A04419007

Case Pack: 12

- Economical
- Dries to touch in 12 minutes
- Features standard conical nozzle



**Alkyd Enamels



SPECIAL PURPOSE

Special projects require unique solutions. Krylon® Industrial is proud to offer an array of products designed for specific substrates and environments, from high temperatures to appliance paints.

CLEAR POLYURETHANE/ VARNISH COATINGS

- Clear, flexible film
- Ideal for sealing electrical and electronic parts
- Protects against rust, corrosion and tarnish
- Dries in 30 minutes
- Contains no chlorinated solvents
- US Only

COATINGS

16 oz. (11 oz. net wt.)

Gloss Varnish	K07001007
Satin Varnish	K07002007
Polyurethane Gloss	K07005007
Polyurethane Satin	K07006007

Case Pack: 6



MAINTENANCE CLEAR COATINGS



- Provides a tough, long-lasting protective coating
- Guards against electrical failures
- Will not affect resistance values or conduct current
- Seals porous surfaces
- Dries in 15 minutes or less
- US Only

COLORS

16 oz. (11 oz. net wt.)

Crystal Clear Graphic Arts (MIL-TT-L-50)	K01303007
Crystal Clear U.V. Gloss	K01305
Matte Finish	K01311007
Workable Fixatif	K01306

Case Pack: 6



FLUORESCENT PAINTS

- Bright, bold neon colors for maximum visibility and safety
- Increases brilliance by 200% to 400%
- Glows under ultraviolet (black) light
- Apply over white base coat for optimum brightness
- US Only

COLORS

16 oz. (11 oz. net wt.)

Red/Orange	K03101007
Yellow/Orange	K03102007
Lemon Yellow	K03104007
Cerise	K03105007
Green	K03106007
Blue	K03107007

Case Pack: 6



FARM & IMPLEMENT PAINTS

- Original equipment colors
- Fast drying
- High-gloss, durable finish
- Corrosion resistant
- Direct to Metal application
- US Only

COLORS	16 oz.	1 qt.	1 gal.
New Equipment Yellow	K01944000	K02037000	K01974000
School Bus Yellow (Transport Yellow)	K01957000	K02038000	K01976000
New Holland Yellow	K01949000	K02032000	K01975000
John Deere Yellow	K01934000	K02025000	K01970000
Old Equipment Cat Yellow	K01953000	K02042000	K01985000
Allis Chalmers Orange	K01940000	K02030000	K01971000
Old Kubota Orange	K01946000	K02033000	K01978000
New Kubota Orange	K01954000	K02043000	K01986000
Ford Red	K01941000	K02029000	K01972000
Massey Ferguson Red	K01939000	K02026000	K01968000
International Harvester Red	K01933000	K02024000	K01964000
New Holland Red	K01947000	K02035000	K01977000
Ford Blue	K01936000	K02027000	K01967000
Ford Gray	K01942000	K02028000	K01973000
John Deere Green	K01932000	K02023000	K01966000
Oliver Green	K01943000	K02036000	K01979000
Massey Ferguson Gray	K01938000	K02031000	K01969000
Gloss Black	K01931007	K02020000	K01962000
Low Gloss Black	K01935007	K02022000	K01965000
Gloss White	K01937007	K02021000	K01963000
International Harvester White	K01945000	K02034000	K01980000
PRIMERS	16 oz.		
Sandable Gray Primer	K01950007	K02039000	K01981000
Sandable Red Oxide Primer	K01951007	K02040000	K01982000
	Case Pack: 6	Case Pack: 2	Case Pack: 4

HARDENERS	1 pt.	1/2 pt.
Reducer	K02045000	
Catalyst Hardener		K02046000



Wood Metal



METALLIC PAINTS

- Dries quickly
- Easy to use
- Brilliant metallic-like finish
- US Only



Wood Metal

COLORS	16 oz. (12 oz. net wt.)
Regular Metallics	
Bright Silver*	K01401
Dull Aluminum*	K01403
Chrome Aluminum	K01404
Bright Gold	K01701777
Craft Metallics	
Silver Metallic	K01406
Gold Metallic	K01706007
Copper Metallic	K02203007
Brass Metallic	K02204007



Case Pack: 6

*11 oz. net wt. for Bright Silver and Dull Aluminum only

HIGH-HEAT PAINTS



- Withstands temperatures up to 1200°F intermittently, up to 600°F continuously
- Provides a clean, durable finish
- Protects against rust
- Dries to the touch in minutes
- US Only

COLORS	16 oz. (12 oz. net wt.)
High-Heat White	K01505000
High-Heat Black	K01618000
High-Heat Beige	K01408000
High-Heat Aluminum	K01407000
High-Heat Flat White	K01708007
High-Heat Flat Brown	K01709007
High-Heat Flat Black	K01707007



Metal

Case Pack: 6

APPLIANCE EPOXY PAINTS

- Chemical and stain resistant
- Durable, scrubbable and colorfast
- Dries to touch in 30 minutes
- US Only



Metal

COLORS	16 oz. (12 oz. net wt.)
Almond	K03202007
Bisque	K03207007
White	K03201007
Black	K03206007

Case Pack: 6



OSHA PAINTS

- Color standards approved by the Occupational Safety and Health Act Governing Board
- High-visibility safety colors
- Colors mark physical hazard and designate caution for workers' safety
- US Only

COLORS	16 oz. (12 oz. net wt.)
Safety Yellow	K01813007
Safety Purple	K01929007
Safety Green	K02012007
Safety Red	K02116007
Safety Orange	K02410007
Safety Blue	K02416007

Case Pack: 6



Wood Metal

CAMOUFLAGE PAINTS

- Made with Fusion for Plastic® Technology
- Bonds to most plastics
- No sanding or priming
- Dries in 15 minutes or less
- Ultra-flat, nonreflective colors
- US Only

COLORS	16 oz. (12 oz. net wt.)
Khaki	K04291007
Brown	K04292007
Olive Drab	K04293007
Sand	K04295007
Woodland Light Green	K04296007
Black	K04290007

Case Pack: 6



Wood Metal Plastic

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PROGRAM DETAILS

- Must be ordered in full-case quantities only. Each gallon can be tinted to a different color or all can be tinted to the same color.
- Samples are available but require approval from Sales Representative before processing.
- For prepaid shipments, a \$750 minimum order is required. Color on Demand can be on a regular stocking order.
- Confirm final pricing with your local Krylon® Industrial Sales Representative.
 - In addition to the cost of the tint base, the following fees will be assessed per gallon:
White Base- \$3.00 | Deep Base- \$5.00 | Clear Base- \$6.00
- Tinted paint is not returnable.

TINT REQUEST STEPS (Please read in entirety):

- Identify desired color, product (i.e., Iron Guard®, Rust Tough®), and size (gallon or 5 gallon):
 - Include the color name and number in your order.
- Include the account name, address and phone number that is requesting the color.
- A case number will be assigned once complete and kept on file. It includes the product, tint base required (white, deep or clear) and color formula. For color consistency, always refer to the case number for each tint request when placing the order. Multiple color requests can be on the same case number.

PLACING AN ORDER:

- Once the steps mentioned above are complete, please fax (1-800-243-3075) or email (kpgindustrialorders@sherwin.com) the order and include on the line "Color on Demand for Order Entry." Also include the following in the order:
 - Color name & number
 - Case number if applicable
- Call 1-800-777-2966 with any questions.



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300-CAT-2018 Printed in USA