

## Unit Test PCB3 THD Analyzer

Bob Cordell's article (part 3) describes this as CP3 bench-testing. The PCB itself is tested slightly different from Bob's bench-test. This is because we use the  $\mu$ C board (PCB4) to control all the switches.


Date test conducted:	24-10-'24
PCB3 hardware version:	V0.21
End-result of test	OK/ NOK TEST 5.1

FAILS, typo?

### PCB3 Auto-Tune Circuits

Nr.	Description	Result		OK?
	<b>Entry-criteria:</b> <ul style="list-style-type: none"> <li>- a tested and working <math>\mu</math>C control-board (PCB4) is needed for these tests.</li> <li>- PCB3 board ready for testing, all components are mounted.</li> <li>- Two flat-cables, one for the connection to PCB4 and one for the connection to PCB2.</li> <li>- Function-generator, oscilloscope, true-RMS multimeter.</li> </ul>			
0	<b>Preparations for Auto-Tune circuits and Filter, Meter and Status Circuits test</b> <ul style="list-style-type: none"> <li>- Connect a flat-cable between PCB4 and PCB3, do NOT connect the PCB3-PCB4 flat-cable yet.</li> <li>- Solder a <b>10 k<math>\Omega</math></b> resistor between <b>E29 (DIST.IN)</b> and <b>GND</b>.</li> <li>- Center trimpots <b>R135</b> and <b>R157</b>.</li> <li>- Connect <math>\pm 15</math> V and GND to <b>+15 V</b>, <b>GND</b> and <b>-15 V</b>.</li> </ul>			
	Description	Expected	Measured	OK?
1.1	This step tests relays <b>K1 – K10</b> and relays <b>K15 – K24</b> . Use the following procedure to check if a relay on PCB3 is switched: <ul style="list-style-type: none"> <li>- A relay is <b>ON</b> when the voltage level on pin 8 of the relay is equal to approx. <b>0 Volts (DC)</b>.</li> <li>- A relay is <b>OFF</b> when the voltage level on pin 8 of the relay is equal to approx. <b>12 Volts (DC)</b>.</li> <li>- Use the joystick-buttons on PCB4 to select a <b>Frequency</b> and use that to check the relays.</li> <li>- When a relay is <b>NOT</b> mentioned under expected test-results, it should be <b>OFF!</b> Test this as well.</li> </ul>	20 Hz – all relays off 25 Hz – K1 & K15 are on 30 Hz – K2 & K16 are on 40 Hz – K3 & K17 are on 50 Hz – K4 & K18 are on 65 Hz – K5 & K19 are on 80 Hz – K6 & K20 are on 100 Hz – K7 & K21 are on 130 Hz – K8 & K22 are on 160 Hz – K9 & K23 are on 200 Hz – K10 & K24 are on	0 0 0 0 0 0 0 0 0 0 0	OK/ <del>NOK</del>
1.2	Use the same procedure to check relays <b>K11 – K14</b> and <b>K25 – K27</b> .	200 Hz – K11 & K25 are on 250 Hz – K12 & K26 are on 2.5 kHz – K13 & K27 are on 25 kHz – K14 & K27 are on	0 0 0 0	OK/ <del>NOK</del>
1.3	Use the same procedure to check relays <b>K28 &amp; K29</b> , but now select <b>Sensitivity</b> instead of <b>Frequency</b> .	Sensitivity: - <b>0.3%</b> - K28 is on - <b>0.03%</b> - K28 & K29 are on - <b>0.01%</b> - K29 is on	0 0 0	OK/ <del>NOK</del>
2	Measure the following DC-voltages with a <b>10 k<math>\Omega</math></b> resistor in series:	IC25-6: +2.5 mV IC26-1 and IC26-4: -7.6 V IC26-2 and IC26-3: -8.2 V IC26-5: -14.0 V IC26-6: +5.6 V IC26-10: -2.2 mV IC26-12: +5.6 V IC27-5: +1.3 V IC27-7: 0.0 V IC28-6: +7.2 mV IC29-10: -10.4 mV IC29-12: +5.6 V IC30-5: +1.4 V	-2.6 mV -6.82 V -7.5 V -12.7 V +5.59 V -5.8 mV +5.55 V +1.32 V +1.2 mV +7.2 mV -2.4 mV +5.52 V +1.31 V	OK/ <del>NOK</del>
3.1	Turn <b>R135</b> in both positive and negative directions.	Integrator output <b>E23</b> drifts slowly in positive or negative direction,	0	OK/ <del>NOK</del>

3.2	Turn <b>R157</b> in both positive and negative directions.	between -12 V and +0.3 V. Integrator output <b>E22</b> drifts slowly in positive or negative direction, between -12 V and +0.3 V.	$\delta$	OK/ <del>NOK</del>
4.1	- Select a <b>Sensitivity</b> of <b>0.01 %</b> on the display. - Connect a sinewave ( <b>100 mV<sub>rms</sub> / 2 kHz</b> ) to <b>E29 (DIST.IN)</b> .	- <b>IC31 pin 6</b> carries the same signal. - <b>IC25 pin 6</b> carries a soft-clipped <b>1.5 V<sub>pp</sub></b> version of this signal.	$\delta$ 944 mV <sub>pp</sub>	OK/ <del>NOK</del>
4.2	Select a <b>Sensitivity</b> of <b>0.03 %</b> on the display.	- <b>1 V<sub>rms</sub></b> at <b>IC31 pin 6</b> - <b>2.5 V<sub>pp</sub></b> rounded square wave at <b>IC25 pin 6</b> .	$\delta$ 2.62 V <sub>pp</sub>	OK/ <del>NOK</del>
4.3	- Connect a sinewave ( <b>100 mV<sub>rms</sub> / 2 kHz</b> ) to <b>E21</b> .  - Increase the amplitude to <b>1V<sub>rms</sub></b> .	- Soft-clipped <b>0.8 V<sub>pp</sub></b> version of this signal at <b>IC28 pin 6</b> . - Hard-clipped <b>1.0 V<sub>pp</sub></b> signal at <b>IC28 pin 6</b> .	0.736 V <sub>pp</sub> $\delta$ 1.0 V <sub>pp</sub> $\delta$	OK/ <del>NOK</del>

Nr.	Description			
	<p>The following tests need a fully functional PCB2 board. If any problems remain on PCB2, correct them now before proceeding. Preparations for the <b>Auto-Tune circuits</b> tests:</p> <ul style="list-style-type: none"> <li>- Connect the flatcable between PCB2 CON1 and PCB3 CON1. This connects <b>E21 (QREF)</b>, <b>E29 (DIST)</b>, <b>E32 (IREF)</b>, <b>E22 (ACONT)</b> and <b>E23 (FCONT)</b>. Test these interconnections (PCB2 – PCB3) prior to power-up!</li> <li>- Center trimpots <b>R135</b> and <b>R157</b> on PCB2.</li> <li>- Connect both <b>PCB2</b> and <b>PCB3</b> with their flatcables to PCB4 (3 flatcables in total: PCB4-PCB2, PCB4-PCB3 and PCB2-PCB3).</li> </ul>			
	Description	Result		OK?
		Expected	Measured	
5.1	- Connect a sinewave of <b>1 V<sub>rms</sub></b> and <b>2 kHz</b> to the PCB2 input pin. - Select a <b>Sensitivity</b> of <b>3 %</b> . - Select an <b>Input-level</b> of <b>3 V</b> .	1) A <b>3 V<sub>pp</sub></b> rounded square wave should be visible at <b>IC25 pin 6</b> . <i>If the level is very small, the analyzer may have tuned itself. In this case, changing the frequency by about 10% so that it is well out of the tuning range should yield the square wave.</i> 2) A <b>1 V<sub>pp</sub></b> square wave should be visible at <b>IC28 pin 6</b> .	AT 2.1 kHz THIS IS 4.5V <sub>pp</sub> IF $f=2.2\text{ kHz}$ THEN 13.2V <sub>pp</sub>  980 mV <sub>pp</sub> $\delta$	<del>OK</del> / <del>NOK</del> CANNOT GET 3V <sub>pp</sub> NONE. TYPE IN ARTICLE?
5.2	- Adjust the input frequency for a minimal output at <b>E29</b> and measure the DC voltage at <b>E22</b> . Set the input frequency to yield a voltage equal to one-half the pinch-off voltage for <b>Q5</b> (default: -3.5 V). - Now adjust <b>R62</b> on PCB2 for a DC voltage of one-half the pinch-off voltage (default: -3.5 V) of <b>Q6</b> at <b>E23</b> .	A complete null of the fundamental should now be present at <b>E29</b> , with only distortion and noise visible.	±8 mV <sub>pp</sub> AT E29 $f=2.032\text{ kHz} \rightarrow -3.56\text{ V}$ E22 = -3.53V	OK/ <del>NOK</del>
5.3	- Remove the flat-cable between PCB2 and PCB3 and make manual connections for <b>E21 (QREF)</b> , <b>E32 (IREF)</b> , <b>E22 (ACONT)</b> and <b>E23 (FCONT)</b> . - Place a 100-to-1 attenuator between <b>E29 (DIST)</b> on PCB2 and <b>E29 (DIST.IN)</b> on PCB3 ( <b>100 k<math>\Omega</math></b> series with <b>1 k<math>\Omega</math></b> shunt will do). - Alternately adjust <b>R135</b> and <b>R157</b> for the best possible fundamental null as observed at <b>E29 (DIST.IN)</b> on PCB2. These adjustments should be made slowly, as the time-constants in the auto-tune control circuits are long.	<div style="border: 1px solid black; padding: 5px; display: inline-block;">             E31 E21 GND E23              E32 E29 GND E22           </div> PCB2_IO connector 	8 mV <sub>pp</sub> → 4 mV <sub>pp</sub> SOME SONG EFFECT OF R135/R157, BUT NOT TOO MUCH.	OK/ <del>NOK</del>



### PCB3 Filter, Meter and Status Circuits

6.1	<ul style="list-style-type: none"> <li>- Remove the connections made between PCB2 and PCB3 in test-step 5.3.</li> <li>- Connect a <b>10 kΩ</b> resistor between <b>E29 (DIST.IN)</b> and <b>GND</b>.</li> <li>- Center trimpots <b>R180</b> and <b>R192</b>.</li> <li>- Apply power and measure the following DC voltages through a <b>10 kΩ</b> isolating resistor at the end of the meter probe to prevent oscillations:</li> </ul>	<b>E29:</b> -10 mV <b>IC31-6 &amp; IC32-6:</b> -14 mV <b>IC33-6:</b> -0.6 mV <b>IC34-6:</b> +13.6 mV <b>IC35-6:</b> +110 mV <b>IC36-6:</b> 0.0 mV <b>IC37-6:</b> +1.7 V <b>IC38-3:</b> +3.3 V <b>IC38-6:</b> -3.5 V <b>IC38-13:</b> -12.1 V <b>IC38-14:</b> +13.3 V <b>E47:</b> +12.8 V	0 mV -16, -5.1 mV -2.9 mV -2 mV -23.8 mV -9 mV 0.217 V +3.46 V -3.42 V -11.8 V +13.51 V 11.54 V, BLUE LED!	OK/ <del>NO</del>
6.2	<ul style="list-style-type: none"> <li>- Apply a <b>300 mV<sub>rms</sub> 2 kHz</b> sinewave to <b>E29 (DIST.IN)</b>.</li> <li>- Select a <b>Sensitivity</b> of <b>0.3 %</b>.</li> <li>- Select a <b>Frequency</b> of <b>2 kHz</b>.</li> <li>- Adjust <b>R180</b> to set <b>IC34 pin 6</b> to 1/3<sup>rd</sup> of the voltage at IC33 pin 6.</li> <li>- Drop the input level at <b>E29 (DIST.IN)</b> to <b>30 mV<sub>rms</sub></b> and select a <b>Sensitivity</b> of <b>0.1 %</b>.</li> <li>- Adjust the input level of the 2 kHz sinewave at <b>E29 (DIST.IN)</b> so that <b>IC35-6</b> is exactly <b>500 mV<sub>rms</sub></b>.</li> <li>- Adjust <b>R192</b> to a reading of "0.050 %" on the distortion seven-segment display (SSD4).</li> </ul>	<ul style="list-style-type: none"> <li>- <b>300 mV<sub>rms</sub></b> at <b>IC32 pin 6</b></li> <li>- <b>150 mV<sub>rms</sub></b> at <b>IC33 pin 6</b>.</li> <li>- <b>50 mV<sub>rms</sub></b> at <b>IC34 pin 6</b>.</li> <li>- <b>500 mV<sub>rms</sub></b> at <b>IC35 pin 6</b>.</li> <li>- <b>50 mV<sub>rms</sub></b> at <b>IC34 pin 6</b>.</li> <li>- <b>500 mV<sub>rms</sub></b> at <b>IC35 pin 6</b>.</li> <li>- <b>500 mV<sub>rms</sub></b> at <b>IC35 pin 6</b>.</li> <li>- <b>Distortion SSD4</b> should read "0.050 %".</li> </ul>	300 mV <sub>rms</sub> 158 mV <sub>rms</sub>  50 mV <sub>rms</sub> 500 mV <sub>rms</sub>  51 mV <sub>rms</sub> 500 mV <sub>rms</sub>  500.8 mV <sub>rms</sub>  2501 ON SSD4 WITH VO. 22 Firmware	OK/ <del>NO</del>
7	<ul style="list-style-type: none"> <li>- Connect 4 LEDs (D24-D27) from terminals <b>E43</b> through <b>E46</b> to <b>E49 (+15V)</b>.</li> <li>- Reconnect the flatcable between <b>PCB2</b> and <b>PCB3</b>.</li> <li>- Select an <b>Input-level</b> of <b>3V</b>.</li> <li>- Select a <b>Frequency</b> of <b>2 kHz</b>.</li> <li>- Connect a sinewave of <b>1 V<sub>rms</sub></b> and <b>2 kHz</b> to the input at PCB2.</li> <li>- Increase the frequency of the input sinewave</li> <li>- Decrease the frequency of the input sinewave</li> <li>- Tune for a good notch at <b>E29 (DIST.IN)</b>.</li> <li>- Drop input level to <b>0.25 V<sub>rms</sub></b></li> <li>- Raise input level to <b>4 V<sub>rms</sub></b></li> </ul>	<b>E43/D24:</b> freq. too high <b>E44/D25:</b> freq. too low <b>E45/D26:</b> level too high <b>E46/D27:</b> level too low  - <b>D26</b> and <b>D27</b> are off  - <b>D24</b> is on, <b>D25</b> is off - <b>D24</b> is off, <b>D25</b> is on - <b>D24</b> and <b>D25</b> are off  - <b>D27</b> is on, <b>D26</b> is off - <b>D26</b> is on, <b>D27</b> is off	8 8  8 8 8 8 8 8 → 2.0 kHz FOR input PREG. 8 8 8 8	OK/ <del>NO</del>