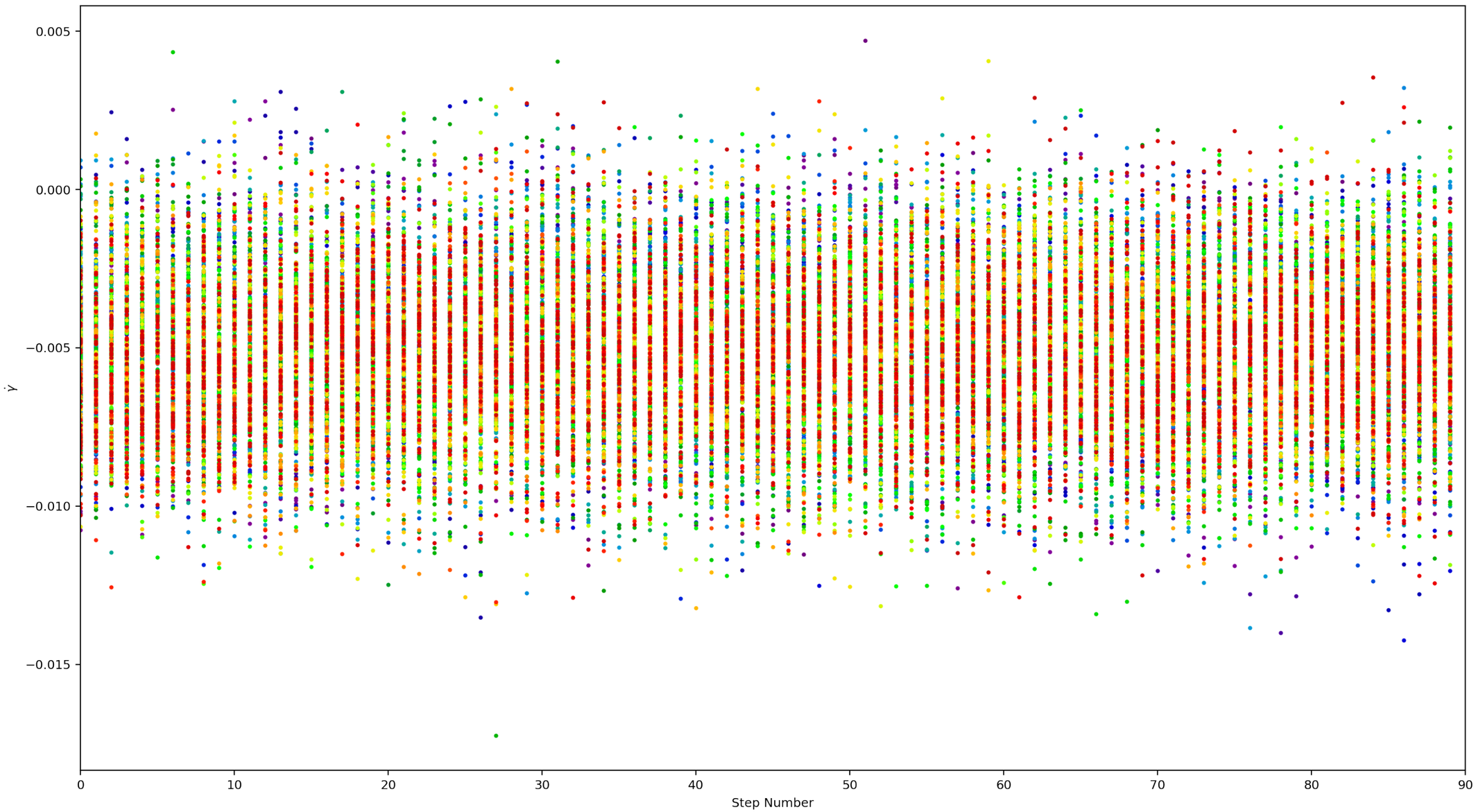
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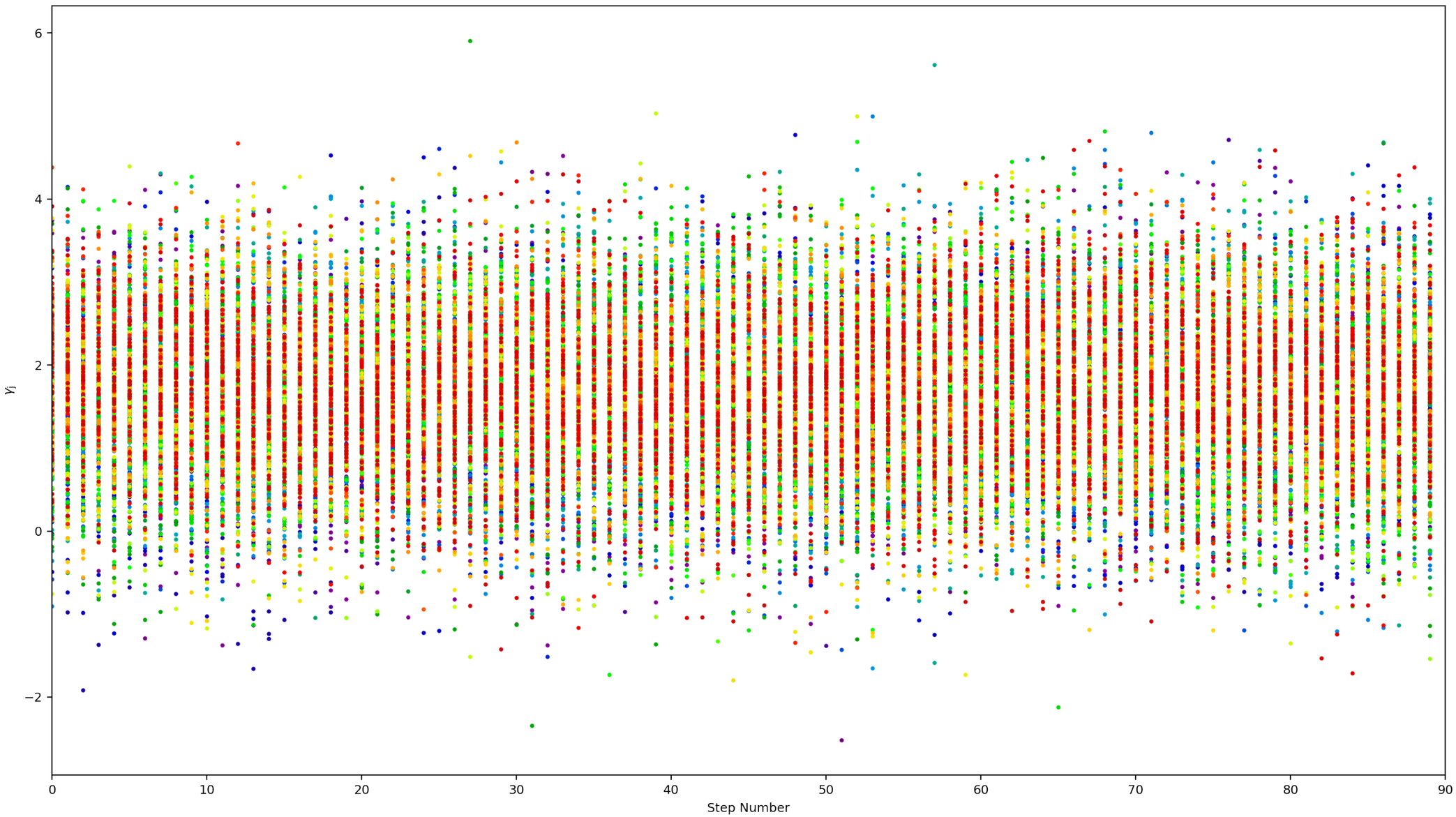
90
Step Number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Y_i
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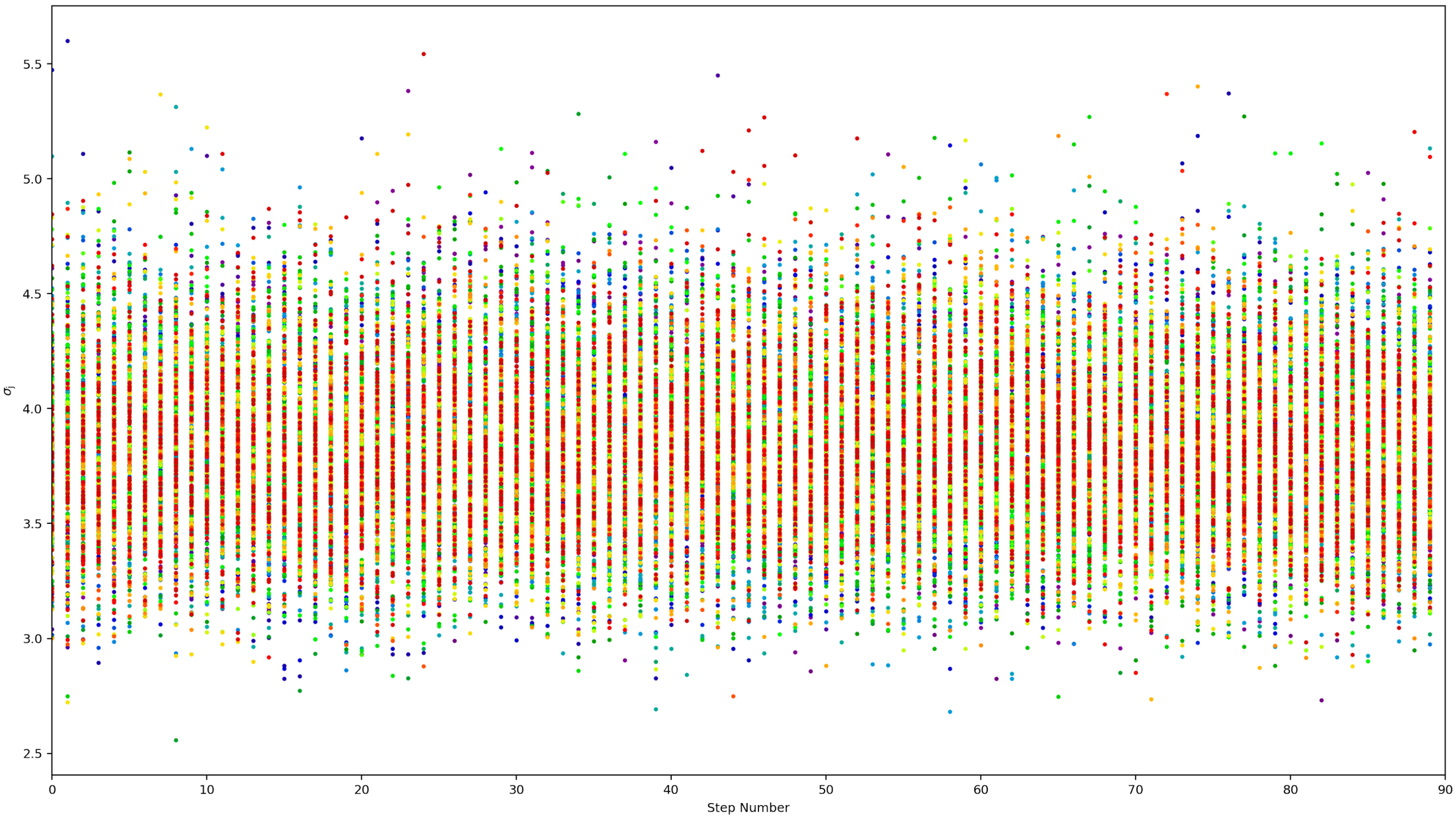
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2.5
σ_j
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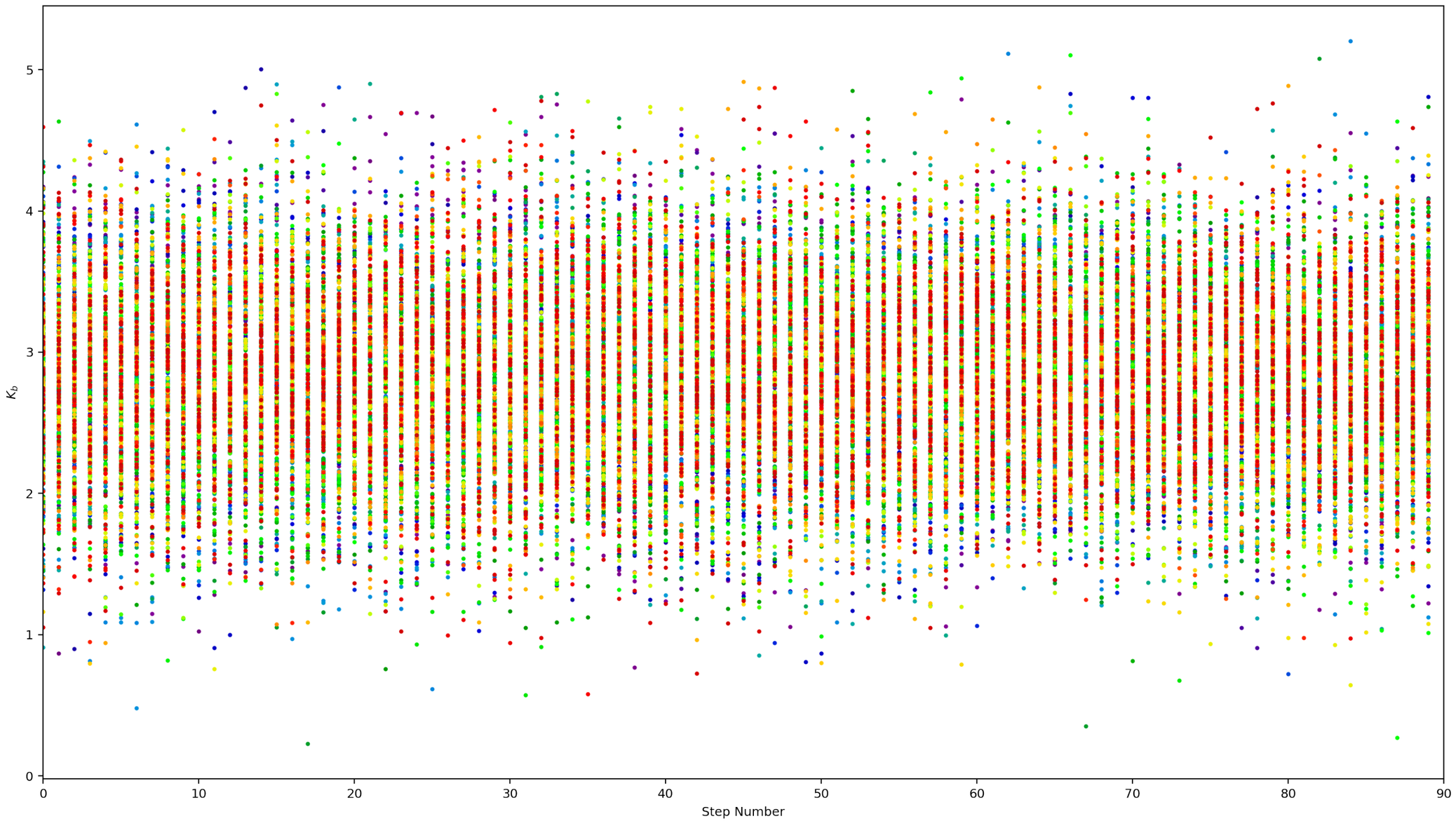
Step Number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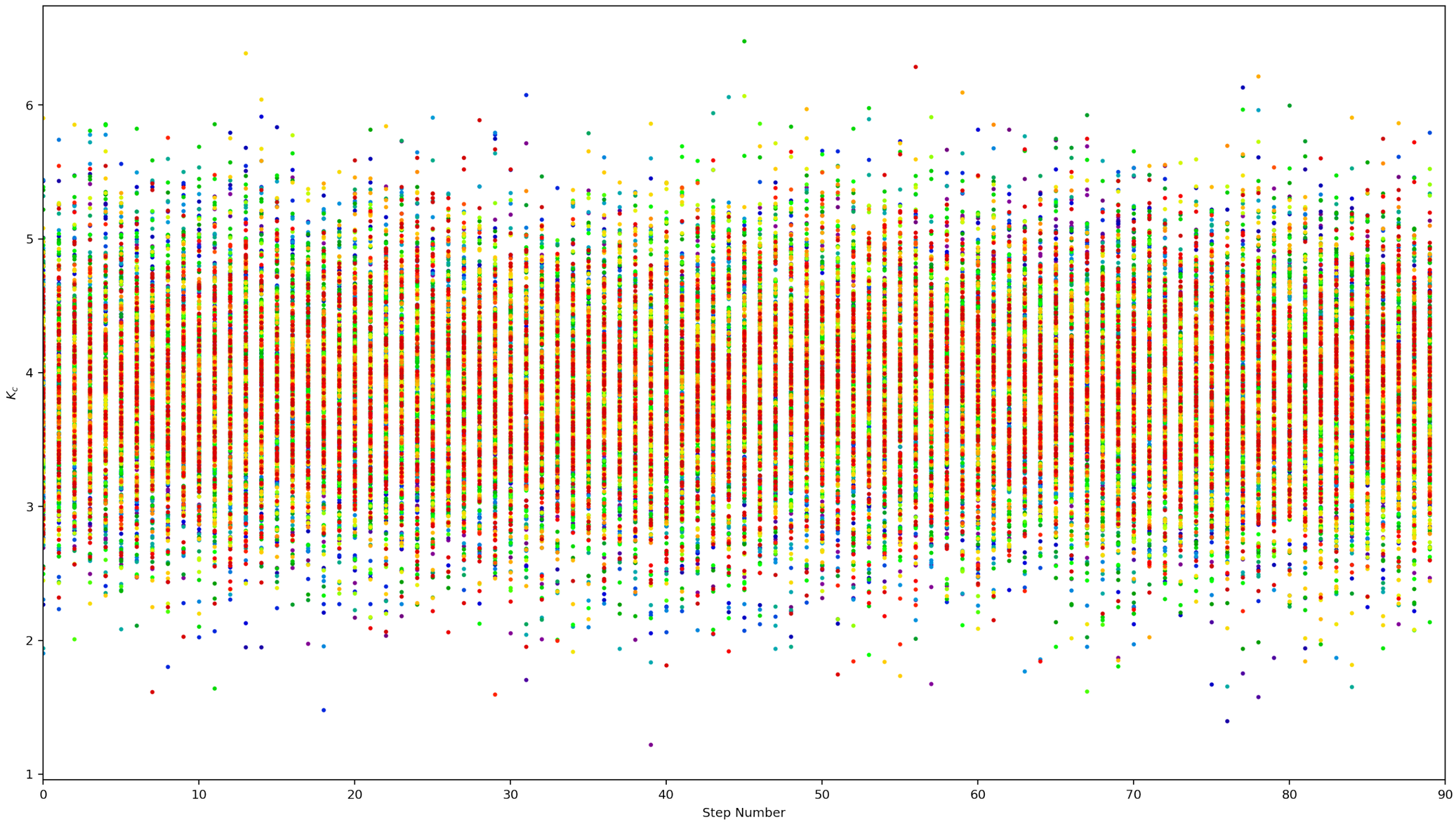
K_c
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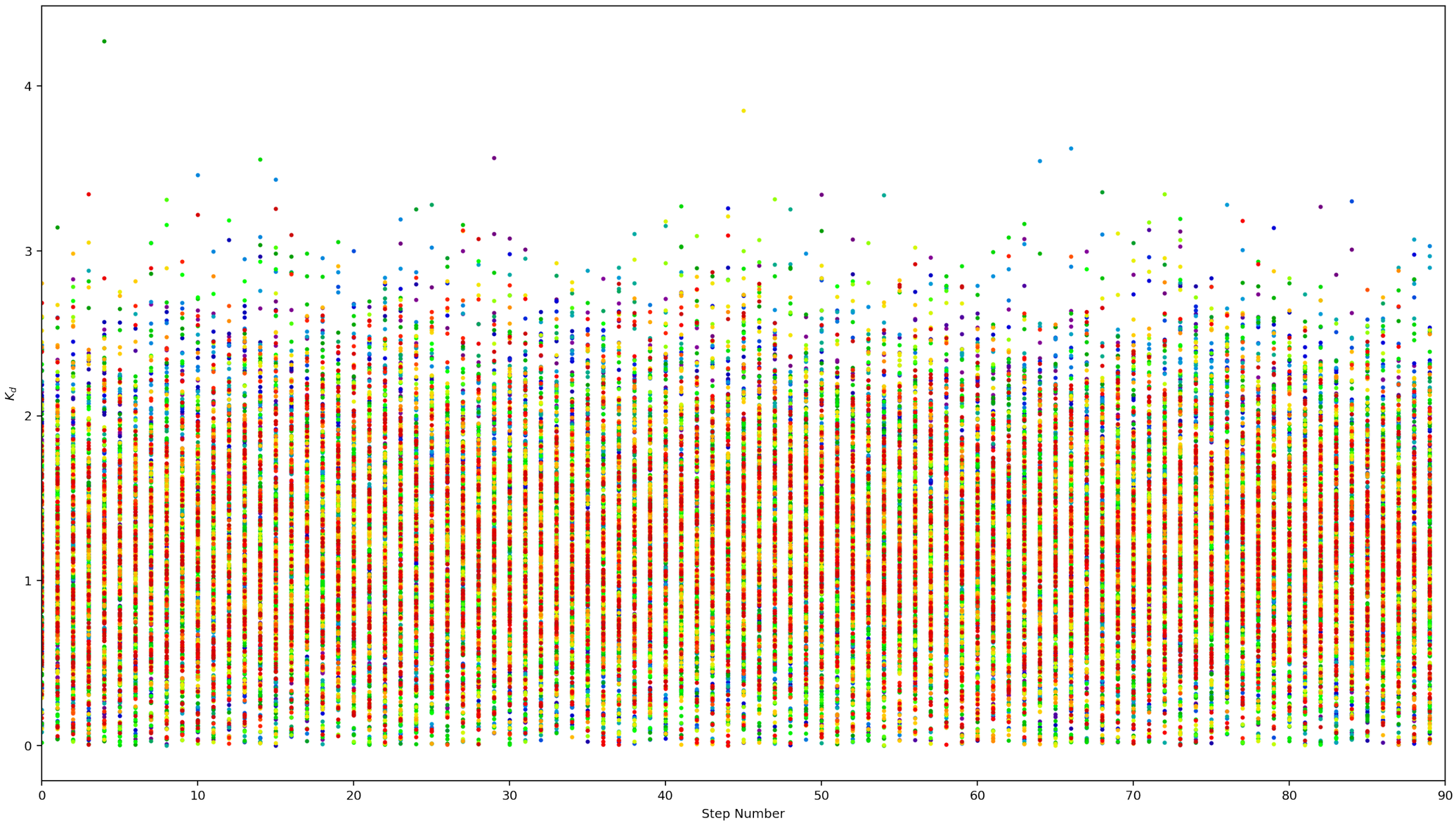
90


K_d
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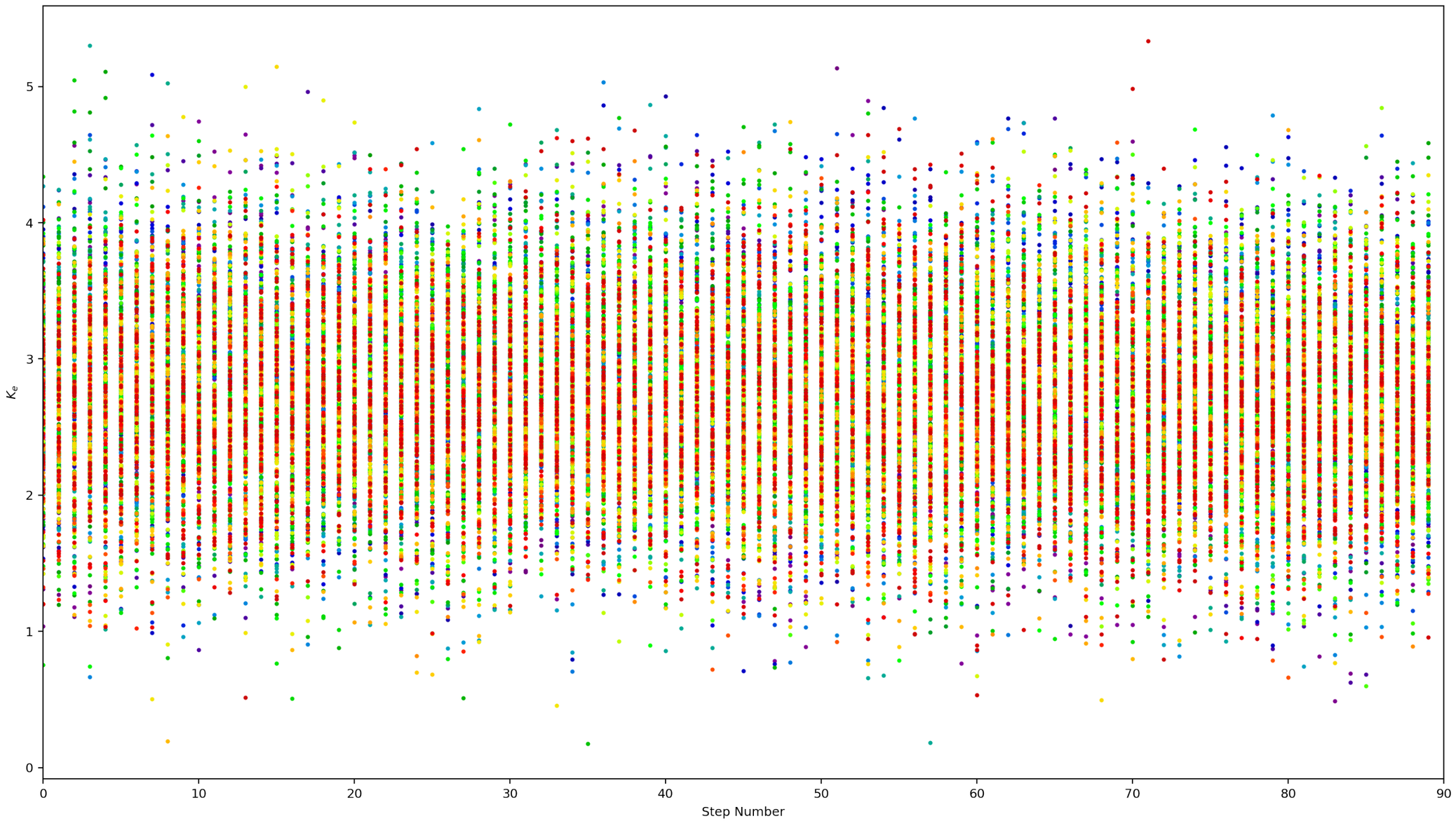
K_e
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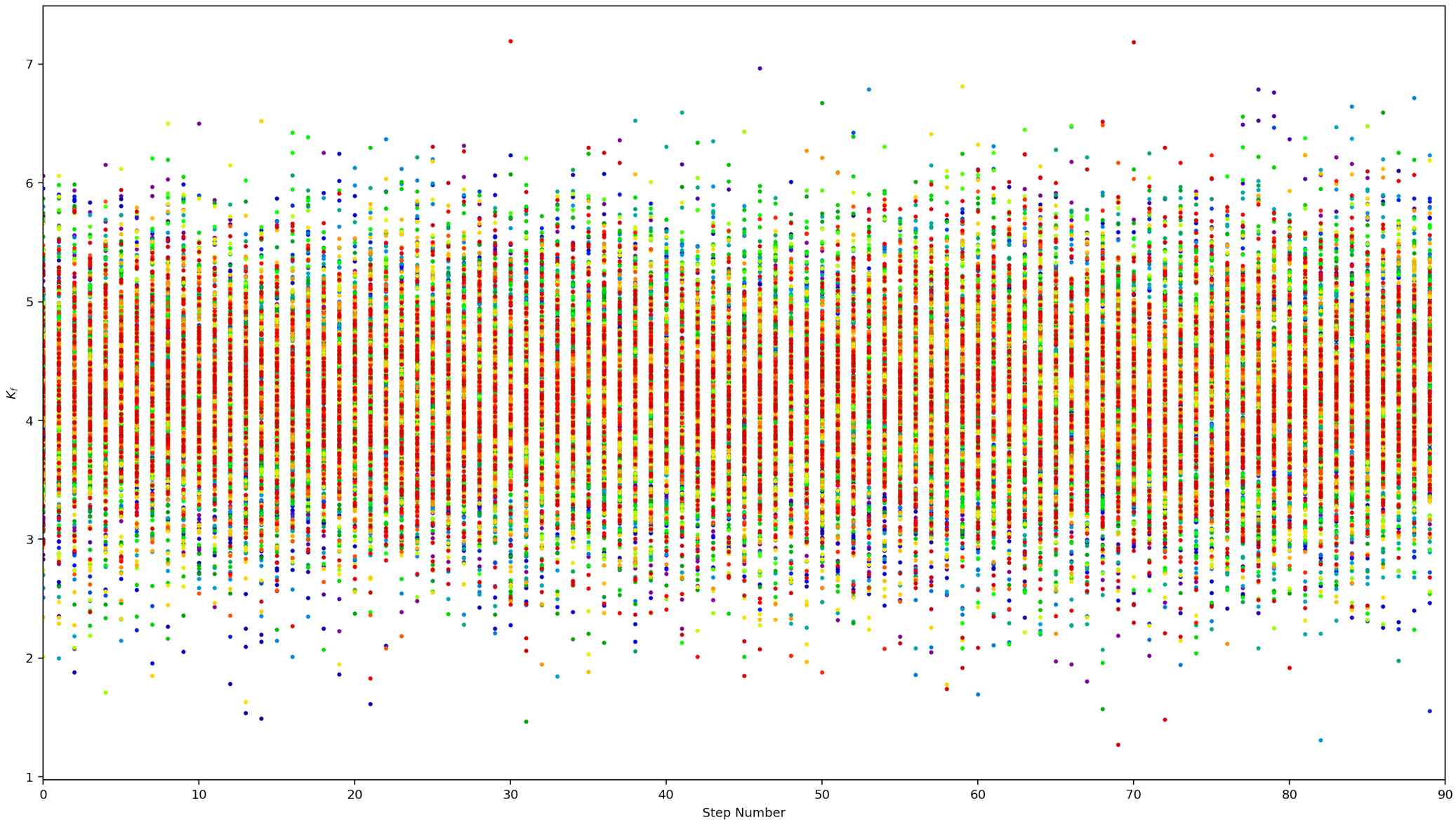
Step Number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6
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4
3
2
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K_f
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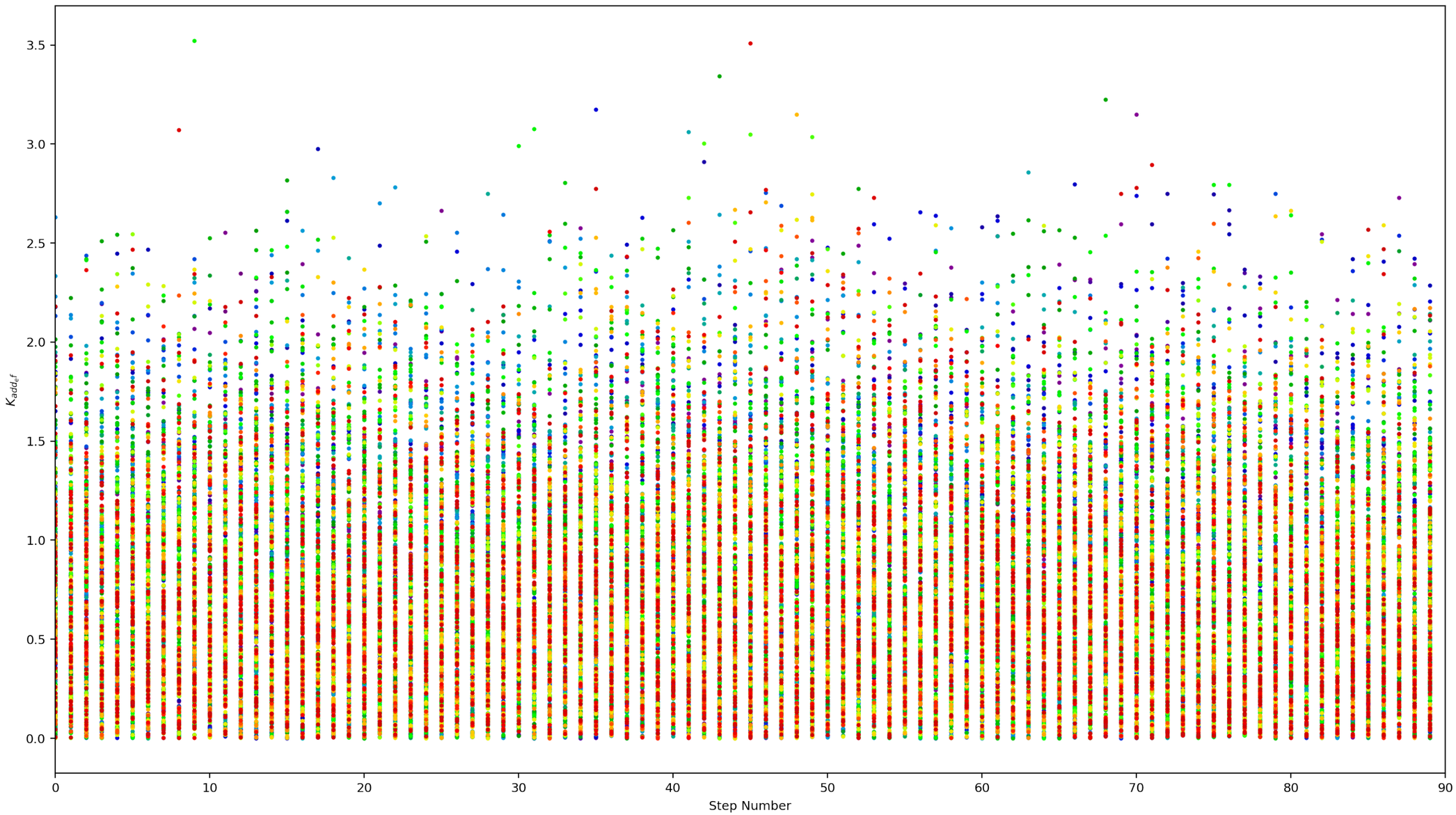
70
80
90
Step Number


3.5
3.0
2.5
2.0
1.5
1.0
0.5
0.0
$K_{add_t f}$
0
10
20
30
40
50
60
70
80
90
Step Number