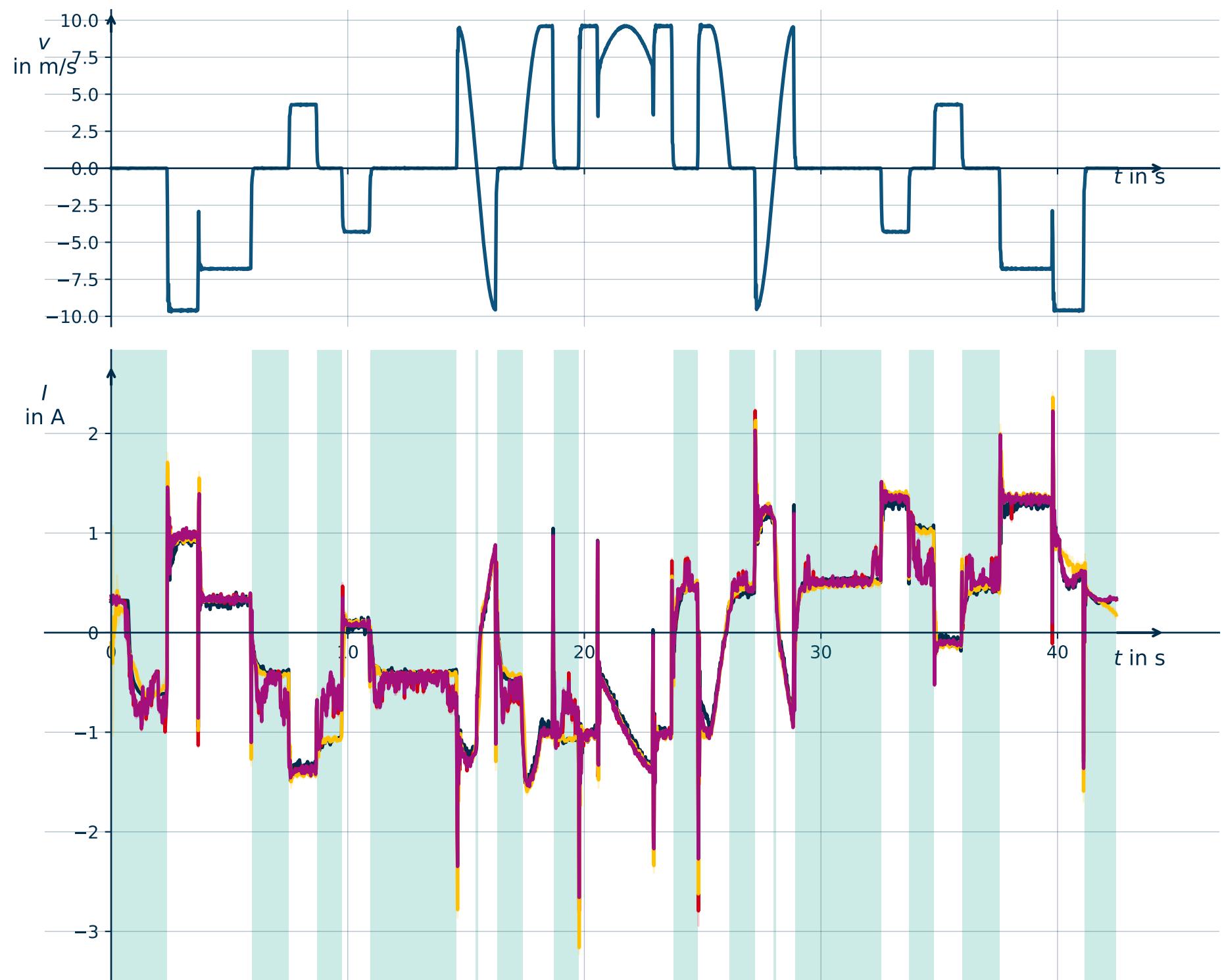


Stahl Plate: Stromverlauf und Vorschubgeschwindigkeit



Legend:

- Strom-Messwerte (Solid dark blue line)
- Vorschubgeschwindigkeit (Solid dark blue line)
- Random Forest (Solid red line)
- RNN (Solid yellow line)
- Residual-RF (Solid magenta line)
- $|v| < 1 \text{ m/s}$ (Shaded light blue area)